TECHNICAL MANUAL

OPERATION AND MAINTENANCE INSTRUCTIONS WITH PARTS LIST

RADIO TRANSMITTER T-827H/URT 01A228010-01

STEWART-WARNER ELECTRONICS N00039-79-C-0109

1-1-8

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Published by direction of Commander, Naval Electronic Systems Command.

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DATE: 31 OCTOBER 1983

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Technical Manual, Operation and Maintenance Instructions with Parts List Radio Transmitter T-827H/URT

EE140-KA-OMI-010/E110 T827H

Contractor:

Stewart-Warner Electronics 1300 North Kostner Avenue Chicago, Illinois 60651

Contract No:

N00039-79-C-0109

Chapter	Section	Paragraph	Date Validation Completed	Check here if not validated
FRONT MATTER			4/24/81	
1			4/3/81	
2			4/8/81	
3			4/10/81	
4			4/20/81	
5			4/24/81	
6			4/27/81	
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8			4/3/81	1
ALPHABETICAL INDE	SX.		4/29/81	

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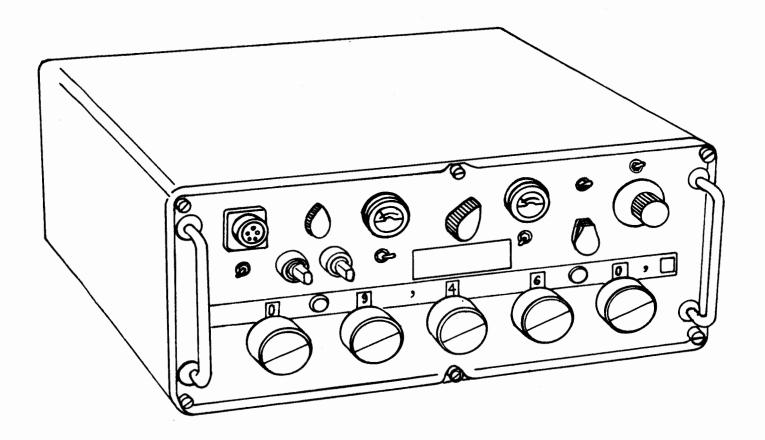


Figure 1-1. Radio Transmitter T-827H/URT

CHAPTER 1

GENERAL INFORMATION AND SAFETY PRECAUTIONS

1-0. SAFETY PRECAUTIONS. The safety precautions listed below must be carefully observed at all times when operating and servicing Radio Transmitter T-827H/URT. These safety precautions are not related to any specific procedures, and therefore do not appear elsewhere in the publication. These are recommended precautions that personnel must understand and apply during many phases of operation and maintenance.

WARNING

Failure to comply with the instructions in the following paragraphs may result in severe injury or death.

- 1. Make certain you are not inadvertently grounded by hand rails, exposed metal decks, or equipment frames.
- 2. Ground all test equipment cases, especially before starting measurements where test equipment must be held or adjusted.
- 3. Do not work inside the equipment with the high voltage supply turned on.
- 4. Under certain conditions, dangerous potentials may exist with power controls in the off position due to charges retained by capacitors. Always remove power from the equipment and ground a circuit before touching it.
- 5. Be careful when measuring low voltages since high voltages may be present during abnormal operation.
- 6. Interlock switches are safety devices for removing hazardous voltages from equipment and should be operated only by maintenance personnel.
- 7. Never trust a safety interlock to remove power from the equipment; always verify that voltages are not present.

8. Under no circumstances reach into an enclosure except in the presence of someone capable of removing the system power. Personnel working with or near high voltages should be familiar with resuscitation techniques.

1-1. <u>INTRODUCTION.</u>

1-2. This technical manual provides operation, functional description, scheduled maintenance, troubleshooting, corrective maintenance, parts list, and installation instructions for Radio Transmitter T-827H/URT (figure 1-1), and covers both organizational and depot maintenance procedures. Radio Transmitter T-827H/URT (hereafter also referred to as T-827H/URT or transmitter) is intended for use as an exciter for linear rf power amplifier AM-3924C(P)/URT used in Radio Transmitting Set AN/URT-23C(V)1. The T-827H/URT furnishes the low level rf drive for the two stage rf power amplifier circuits of the AM-3924C(P)/URT. Additionally, the T-827H/ URT controls the mode of operation and the operating frequency of the AN/URT-23C(V)1. Alternatively, the T-827H/URT accepts control signals from the AM-3924C(P)/URT (APC-average power control, PPC-peak power control, and TGC-transmitter gain control). These signals control the rf power output of the T-827H/URT and ultimately the rf power output of the AN/ URT-23C(V)1.

1-3. **EQUIPMENT DESCRIPTION.**

GENERAL. The T-827H/URT is a digi-1-4. tally tuned, single sideband, low-level exciter designed for NTDS LINK 11, voice, continuous wave (CW), and radio teletypewriter (RATT) communications. Available transmission modes are compatible amplitude modulation (AM), CW, RATT, upper sideband (USB), lower sideband (LSB), independent sideband (ISB), and ISB/ RATT. The T-827H/URT may be operated on any of 280,000 channels spaced in 100 Hz increments in the 2.0 to 30.0 MHz frequency range. The ISB operating mode allows two different types of intelligence to be simultaneously transmitted. Transmission of Link-11 communication is also available. The T-827H/URT is also capable of simultaneous transmission of RATT on USB (using suitable ancillary teletypewriter equipment) and voice on LSB.

- PHYSICAL CHARACTERISTICS. The T-1-5. 827H/URT (figure 1-1) is housed in a splashproof aluminum case. All operating controls and indicators are mounted on a front panel (except as noted in Figure 2-1), which is secured to the case by six captive screws. A retractable cable and locking chassis slides permit the chassis to be withdrawn from the case and oriented ±90 degrees from the normal horizontal position to facilitate servicing. Connectors for power and signal input/ output connections are mounted on the rear panel of the case. The chassis contains the power supply transformer and reactors, receptacles for insertion of the plug-in electronic assemblies, discrete circuit elements associated with control functions, and the tuning chain-drive mechanism (see figures 1-2 and 1-3). The T-827H/URT is designed to enable mounting in a standard 19-inch rack, or stack mounting with other equipment.
- ELECTRICAL CHARACTERISTICS. The T-827H/URT provides a nominal 250 milliwatt (mW) peak envelope power (PEP) rf output which may be used to drive a linear power amplifier such as AM-3924C(P)/URT. A digital tuning scheme is employed which allows manual selection of any one of 280,000 channels in 100 Hz steps in the 2.0 to 30.0 MHz range. The T-827H/URT contains circuit provisions which allow for remote or local signal input selection and automatic frequency band selection in the AM-3924C(P)/ The output of the T-827H/URT remains relatively constant at any frequency in response to the gain control signals from the AM-3924C(P)/ This in turn maintains the output of the AM-3924C(P)/URT at a nominal 1000W for all modes except compatible AM. The T-827H/ URT also has the capability of handling the NTDS Link-11 signals having TADIL A format. circuits, except two rf amplifier stages, utilize silicon solid-state devices. The digital frequency synthesis circuitry derives all necessary frequencies from an internal temperature controlled crystal oscillator with a stability better than 1 part in 10^8 per day.

1-7. REFERENCE DESIGNATIONS. The reference designations and functions of the electronic assemblies and subassemblies of the T-827H/URT are listed in Table 1-1.

1-8. REFERENCE DATA.

1-9. Radio Transmitter T-827H/URT manufactured by Stewart-Warner Electronics (Part Number 01A228010-01) under Contract No. N00039-79-C-0109 operates on 115 Vac ±10%, single phase, 48 to 420 Hz. Table 1-2 provides a summary of the functional characteristics including capabilities and limitations of the T-827H/URT. The crystal complement is listed in Table 1-3.

1-10. <u>EQUIPMENT</u>, <u>ACCESSORIES AND DOCUMENTS SUPPLIED</u>.

1-11. The equipment, accessories and documents supplied with the T-827H/URT are listed in Table 1-4.

1-12. <u>EQUIPMENT AND PUBLICATIONS REQUIRED BUT NOT SUPPLIED.</u>

1-13. The equipment and publications required but not supplied with the T-827H/URT are listed in Table 1-5.

1-14. NONSTANDARD ABBREVIATIONS.

1-15. Table 1-6 lists the abbreviations used in this technical manual which are not contained in MIL-STD-12.

1-16. FACTORY AND FIELD CHANGES.

1-17. Factory changes made to the T-827H/URT are listed in Table 1-7. Completed field changes made to the T-827H/URT are to be entered in Table 1-8.

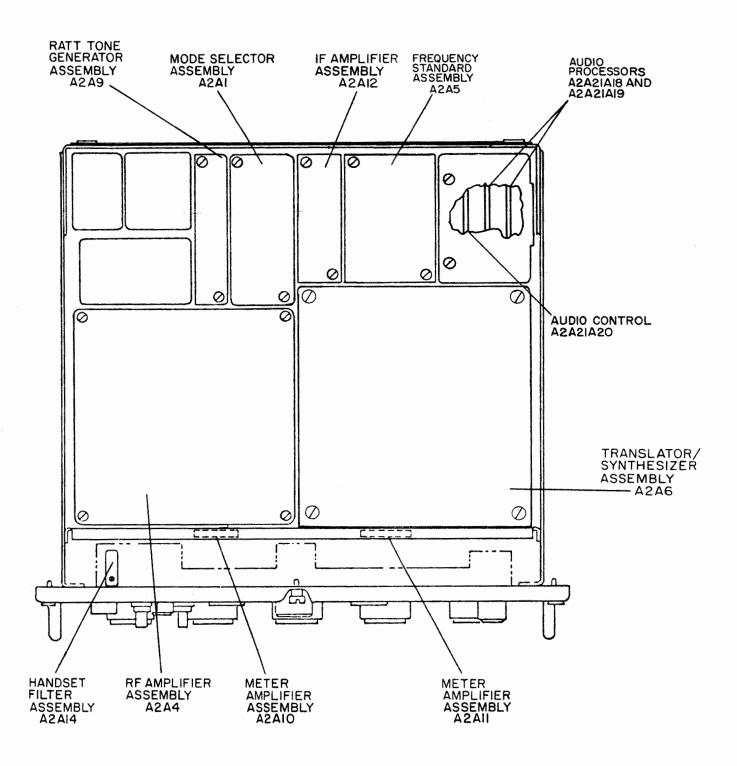


Figure 1-2. Radio Transmitter T-827H/URT, Top View, Case Removed

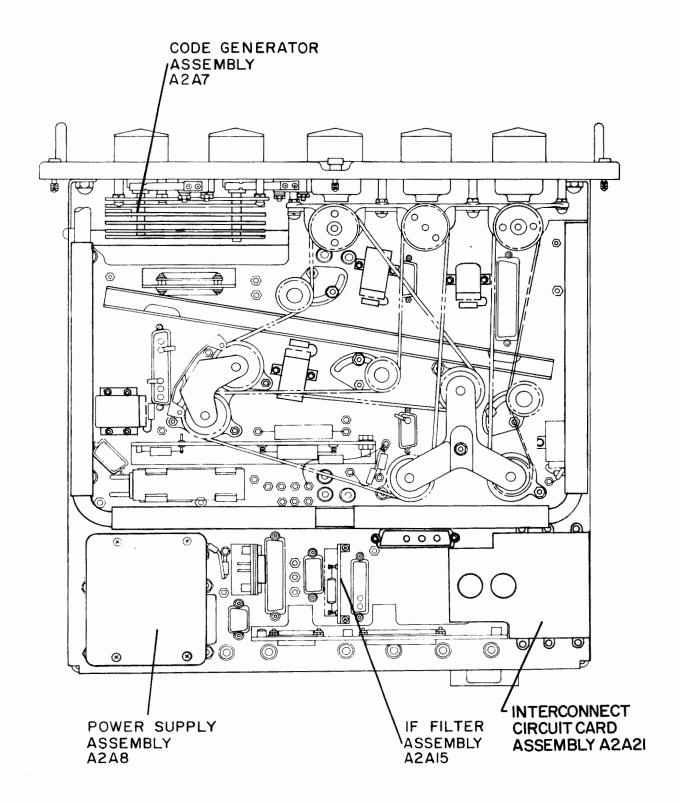


Figure 1-3. Radio Transmitter T-827H/URT, Bottom View, Case Removed

Table 1-1. Radio Transmitter T-827H/URT, Assemblies and Reference Designations

REFERENCE DESIGNATION	ASSEMBLY / SUBASSEMBLY NAME	FUNCTION	
A1	Transmitter Case	Houses Radio Transmitter T-827H/URT.	
A1A1	Filter Box Assembly	Filters input and output lines to prevent rf transmission back on these lines.	
A2	Transmitter Main Frame	Provides mounting base for components.	
A2A1	Mode Selector Assembly	Modulates audio onto 500 kHz carrier, suppresses carrier and undesired sideband, provides carrier reinsertion in AM and SSB pilot carrier modes and controls carrier reinsertion level.	
A2A2 and A2A3	Not used		
A2A4	RF Amplifier Assembly	Amplifies low-level output of translator/synthesizer to a level suitable for driving AM-3924C(P)/URT.	
A2A5	Frequency Stand- ard Assembly	Provides accurate standard frequency to which all synthesized frequencies are referenced. Provides accurate 500 kHz to Mode Selector Assembly for reinsertion of 500 kHz IF signal.	
		Provides accurate 1 MHz to which RATT tone frequencies are synthesized. Provides accurate 500 kHz and 1 MHz to Translator/Synthesizer connectors to meet requirements for interchangeability with older Translator/Synthesizers.	
A 2A6	Translator/ Synthesizer Assembly	Receives basic oscillator frequency from frequency standard, and synthesizes required frequency signals for triple-conversion mixers. The mixers translate the modulated 500 kHz IF amplifier output signal to the final desired rf frequency.	

Table 1-1. Radio Transmitter T-827H/URT, Assemblies and Reference Designations (Continued)

•			
REFERENCE DESIGNATION			
A2A7	Code Generator Assembly	Produces control signals for auto- matic tuning of rf amplifier, 10 MHz/1 MHz synthesizer, and AM-3924C(P)/URT.	
A2A8	Power Supply Assembly	Produces required dc operating voltages.	
A2A 9	RATT Tone Generator Assembly	Converts coded input teletypewriter signal to audio signal varying in tone for space and mark code.	
A2A10	Meter Amplifier Assembly	Amplifies a portion of the LSB audio input signal so that it will drive the LSB LINE LEVEL meter.	
A2 A11	Meter Amplifier Assembly	Amplifies a portion of the USB input signal so that it will drive the USB LINE LEVEL meter.	
A2A12	IF Amplifier Assembly	Amplifies mode selector output signal to a level suitable to drive translator. Gain of IF Amplifier is controlled to prevent overdriving the AM-3924C(P)/URT.	
A2A13	Not used		
A2A14	Handset Filter Assembly	Filters audio input from handset microphone.	
A2A15	IF Filter Assembly	Filters peak power control (PPC), average power control (APC), and +20 volt input lines to the IF ampli- fier, and isolates external +20 volt AM carrier reinsertion control line from internal control line, except during AM mode of operation.	
A2A16 through A2A20	Not used		
A2A21	Interconnect Board Assembly	Interfaces Audio Processor and Audio Control circuit cards with transmitter chassis.	

Table 1-1. Radio Transmitter T-827H/URT, Assemblies and Reference Designations (Continued)

and Reference Designations (Continued)					
REFERENCE DESIGNATION	ASSEMBLY/ SUBASSEMBLY NAME	FUNCTION			
A2A21A18	Audio Processor Assembly	Amplifies and compresses USB NORMAL audio input and processes USB DATA input to produce desired level and peak to average ratio.			
A2A21A19	Audio Processor Assembly	Amplifies and compresses LSB NORMAL audio input and processes LSB DATA input to produce desired level and peak to average ratio.			
A2A21A20	Audio Control Assembly	Enables, inhibits, or resets TGC (transmitter gain control) in response to DATA audio.			

Table 1-2. Radio Transmitter T-827H/URT, Functional Characteristics

FUNCTION	CHARACTERISTIC
Frequency range	2.0 to 30.0 MHz in 100 Hz increments from 20 to 29.9999 MHz.
Modes of operation	USB, LSB, ISB, RATT, ISB/RATT CW and compatible AM.
Keying rates	32 baud in CW mode, 80 baud in RATT mode with ±85 or ±425 Hz frequency shift centered on 2 kHz.
Data rate	2250 bits/second, TADIL A Link 11.
Power output	250 mW PEP for USB, LSB, ISB, and ISB/RATT; 125 mW average for CW and RATT; 62.5 mW average for compatible AM
Output impedance	50 ohms.
Power source	115 Vac $\pm 10\%$, 48-420 Hz, single phase.
Power consumption	75 watts maximum.
Frequency control	Digital frequency synthesizer referenced to internal standard or external 5 MHz frequency standard.
Frequency stability	1 part in 10 ⁸ per day maximum drift rate.
IM distortion	-35 dB maximum at 250 mW PEP, -40 dB at 100 mW PEP.
Carrier suppression	-50 dB minimum.
Opposite sideband suppression	-60 dB minimum.
Harmonic suppression	-40 dB (second order); -45 dB (all higher orders).
Spurious emissions	-40 dB maximum in-band, -50 dB maximum out-of-band
Ambient temperature limits	0° to 50°C operating; -62° to +71°C storage.
Humidity range	0 to 95% relative humidity.

Table 1-3. Radio Transmitter T-827H/URT, Crystal Complement

REFERENCE DESIGNATION	TYPE OF CUT	CRYSTAL FREQUENCY (MHz)	OPERATING TEMPERATURE RANGE (DEGREES CELSIUS)	TOLERANCE PERCENT
A2A4A9Y1	AT	21.00000	0 to 80	0.004
A2A4A10Y1	AT	19.00000	0 to 80	0.004
A2A4A19Y1	AT	28.50000	0 to 80	0.004
A2A5A1Y1	AT	5.000000	86 to 91	0.001
			:	

Table 1-4. Equipment, Accessories and Documents Supplied

QTY	NAME OR NOMENCLATURE	REF. DESIG/ UNIT NO.	OVERALL DIMENSIONS (H x W x D INCHES)	WEIGHT AND VOLUME
1	Radio Transmitter T-827H/URT		7.1 x 17.4 x 16.9	1.2 cu.ft. 70 lb.
2	Technical Manual EE140-KA-OMI-010/E110 T827H Operation and Maintenance Instructions With Parts List, Radio Transmitter T-827H/URT			

E 140-KA-OMI-010/E 110 T827H

Table 1-5. Equipment and Publications Required but Not Supplied

	_	-		
CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Frequency Standard	AN/URQ-10	28480-8640B	Standard Frequency: 100 kHz, 1 MHz, 5 MHz, 1 part in 10 ⁹ stability.	Troubleshooting and scheduled maintenance.
Electronic Counter	AN/USM-207	28480-5245L	Frequency to 30 MHz.	Troubleshooting and scheduled maintenance.
Oscilloscope	AN/USM-281	AN/USM-281E with 30669-1902	Dual trace, dc to 34 MHz bandwidth.	Troubleshooting and scheduled maintenance.
Oscilloscope, Storage	AN/USM-310(V)1		Dual trace, variable persistence storage.	Troubleshooting and maintenance.
Multimeter, AC-DC	AN/USM-311	AN/PSM-4()	General voltage, current and resist- ance measure- ments.	Troubleshooting and maintenance procedures.
Differential Voltmeter	AN/USM-381		Null measurement of dc voltages 0 to 1100 V; dc voltage measurement to 15,000 V.	Troubleshooting and scheduled maintenance.
RF Dummy Load	DA-91A/U		2 to 30 MHz at 50 ohms and 250 mW.	Troubleshooting and scheduled maintenance.
Plug-In Unit Test Set	TS-2135/WRC- 1 (MOD)	None	Simulates actual operating con-ditions.	Depot maintenance of RATT Tone Generator Assembly A2A9.

Table 1-5. Equipment and Publications Required but Not Supplied (Continued)

				<u> </u>
CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Translator/ Synthesizer Test Fixture	TS-3665/WRC-1	None	Simulates actual operating con-ditions.	Depot maintenance of Translator/Synthesizer Assembly A2A6.
Frequency Standard Test Fixture	TS-3667/WRC-1	None	Simulates actual operating con-ditions.	Depot maintenance of Frequency Standard Assembly A2A5.
Amplifier/Mode Selector Test Fixture	TS-3670/WRC-1	None	Simulates actual operating con-ditions.	Depot maintenance of Mode Selector As- sembly A2A1.
RF Amplifier Test Fixture	TS-3685/WRC-1	None	Simulates actual operating con-ditions.	Depot maintenance of RF Amplifier As- sembly A2A4.
Test Set, Audio, Radio Trans- mitter	TS-3962/URT	None	Simulates actual operating con-ditions.	Troubleshooting and maintenance.
Link 11 Module Test Set	98 73 8-01A228486- 01	None	Simulates actual operating con-ditions.	Troubleshooting and maintenance.
Special Test Circuits	See Figure 4-1, note 7 of Figure 5-1, Figure 6-1	None	Simulates actual operating conditions.	Depot maintenance.

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Table 1-5. Equipment and Publications Required but Not Supplied (Continued)

CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Two-Tone Audio Signal Generator	09553-TF-2005	SG-376/U	Single and two-tone audio signals of 1000, 1300 and 1600 Hz at 150 mVrms each into 600 ohm load.	Troubleshooting and maintenance.
RF Millivolt- meter with RF Probe tip RF Probe 50 Ohm BNC Adapter	04901-92B-S5 04901-91-12F 04901-91-13B 04901-91-8B	04901-91CA	RF Voltages 30 mV rms to 2.5 Vrms.	Troubleshooting and scheduled maintenance.
Distortion Analyzer	28480-334A	28480-332A	500 kHz fundamental frequency, 1% distortion.	Depot troubleshooting and maintenance.
AC Volt- meter	28480-400E	AN/USM-143	AC Voltage, 500 kHz, 10 mVrms.	Troubleshooting and maintenance.
Multimeter Probe-T- Connector	28480-410C 28480-11042A	28480-410B	RF voltages to 3V rms, 2 to 30 MHz.	Troubleshooting and scheduled maintenance
Function Generator	28480-3300A		Sinusoidal and square wave outputs.	Troubleshooting.
Power Supply	28480-6206B		Supply 50 Vdc at 300 mA dc.	Troubleshooting and maintenance.

Table 1-5. Equipment and Publications Required but Not Supplied (Continued)

			 	
CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Spectrum Analyzer	28480-8553B-E03	TS-1397/U	Test intermodula- tion rf products at 2 to 30 MHz with 100 Hz resolution.	Depot Troubleshooting and maintenance.
Spectrum Analyzer AC Probe	28480-8553B-E30 28480-1121A		As above, with addition of tracking generator for vernier tests.	Depot troubleshooting and maintenance.
RF Signal Generator	28480-8640B- 001-003	28480-606B	0.5 to 33.929 MHz; 0.01 to 1.2 volts.	Troubleshooting.
True RMS Voltmeter	50423-323-20- MOD40	28480-3400A	100 uV to 300 V 10 Hz to 20 MHz.	Troubleshooting and maintenance.
Digital Multimeter	895 3 6-8800A/AA	AN/USM-381 (dc voltages only)	Dc and ac voltage to 300 V.	Troubleshooting and scheduled maintenance.
Sampler Box B	See Figure 4-1		2 to 30 MHz, 10 Vrms.	Troubleshooting and maintenance.
BNC T-Con- nector	UG -274A /U		Impedance: 50 ohms.	Troubleshooting and scheduled maintenance.
BNC Angle Adapter	UG-306B/U		Impedance: 50 ohms.	Troubleshooting and scheduled maintenance.
BNC Straight Adapter	UG-491B/U		Impedance: 50 ohms.	Troubleshooting and scheduled maintenance.
Cw Hand Key	NT26026			Troubleshooting and scheduled maintenance.

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Table 1-5. Equipment and Publications Required but Not Supplied (Continued)

CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Extender Cables A7W1, A7W2	98738-30A226271- 21-11, 98738- 30A226280-21-11		Mate with Mode Selector Assembly A2A1.	Troubleshooting and maintenance.
Extender Cable A7W4	98738-30A226277- 21-11		Mates with IF Amplifier As- sembly A2A12.	Troubleshooting and maintenance procedures.
Extender Cable A7W5	98 73 8-30A226276- 21-11		Mates with RATT Tone Generator A2A9.	Troubleshooting and maintenance procedures.
Extender Cables A7W11, A7W12	98738-30A226273- 21-11, 98738- 30A226426-21-11		Mates with RF Amplifier As- sembly A2A4.	Troubleshooting and maintenance procedures.
Extender Cable A7W13	98738-30A226274- 21-11		Mates with Frequency Standard Assembly A2A5.	Troubleshooting and maintenance procedures.
Extender Cables A7W14, A7W15	98 738-30A226275- 21-11 (2 required)		Mates with Trans- lator/Synthesizer Assembly A2A6.	Troubleshooting and maintenance procedures.
Extender Card	98 73 8-01 A22 8390- 01		Mates with Trans- lator/Synthesizer Card A6A12.	Troubleshooting and maintenance procedures.
Extender Card	98738-01A228392- 01		Mates with Trans- lator/Synthesizer Card A6A13.	Troubleshooting and maintenance procedures.

Table 1-5. Equipment and Publications Required but Not Supplied (Continued)

CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Extender Card	98738-01A228394- 01		Mates with Trans- lator/Synthesizer Card A6A14.	Troubleshooting and maintenance procedures.
Extender Card	98 73 8-0 1 A 22 8 3 96- 01		Mates with Trans- lator/Synthesizer card A6A16.	Troubleshooting and maintenance procedures.
Extender Card	98738-01A228398- 01		Mates with Trans- lator/Synthesizer Card A6A17.	Troubleshooting and maintenance procedures.
Extender Card	98 73 8-0 1 A228400- 01		Mates with Trans- lator/Synthesizer Card A6A18.	Troubleshooting and maintenance procedures.
Extender Cards	98 73 8-01A 22 8467- 01	·	Mates with Audio Processor cards A2A21A18, A2A21A19.	Troubleshooting and maintenance procedures.
Extender Card	98738-01A228467- 02		Mates with Audio Control card A2A21A20.	Troubleshooting and maintenance procedures.
RF Insert Extractor Tool	91146-CET-C6B	MS17800		Maintenance.
Detergent, General Purpose	MIL-D-16791			Scheduled maintenance.

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Table 1-5. Equipment and Publications Required but Not Supplied (Continued)

CATEGORY	RECOMMENDED EQUIPMENT	ALTERNATE	EQUIPMENT TEST PARAMETERS	APPLICATION
Grease	MIL-G-23827	Standard Oil Co. Instru- ment Grease. PED-3527	NSN 9150-00- 985-7243	Lubricating chain drive mechanism. Chain does not require lubrication.
Trichloroethane	0-T-620		NSN-6210-00- 930-6311	Component cleaning.
Vacuum Cleaner, Tank Type			·	Scheduled maintenance.
Cloth				Scheduled maintenance.
Electronic Installation Maintenance Book	NAVSHIPS 0967- LP-000-0110			Installation procedures.
Electronic Installation Maintenance Book	NAVSHIPS 0967- LP-000-0010			Installation safety precautions.

Table 1-6. Nonstandard Abbreviations

ABBREVIATION	TERM
APC	Average power control
ISB	Independent sideband
PEP	Peak envelope power
PPC	Peak power control
PTT	Push-to-talk
RATT 1	Radio teletype
FSK ¹	Frequency shift keying
TTY 1	Teletypewriter
TGC	Transmitter Gain Control
SSB	Single Sideband
NTDS	Naval Tactical Data System
TADIL A	Tactical Digital Information Links A

¹Used Interchangeably.

Table 1-7. Radio Transmitter T-827H/URT, Factory Changes

CHANGE			
NUMBER	NOMENCLATURE		DESCRIPTION
Stewart-Warner CA 95096	22 MHz Subassembly A2A4A12, P/N 01A226182-21-11, Rev. C and higher.		A2A4A12C5 changed from 4031977-0713 to 21P228300-13.
Stewart-Warner CA 95096	23 MHz Subassembly A2A4A13, P/N 01A226182-22-11, Rev. C and higher.		A2A4A13C5 changed from 4031977-0707 to 21P228300-07.
Stewart-Warner CA 95096	3 MHz Subassembly A2A4A21, P/N 01A226184-21-11, Rev. C and higher.		A2A4A21C2 changed from 4031979-0702 to 21P228301-01; A2A4A21C3 changed from 4031979-0701 to 21P228301-01.
Stewart-Warner CA 95096 and CA 95260	100 kHz Rotor Subassembly A P/N 01A226155-21-11, Rev. higher for electrical parts, and higher for A2A4A30MP1	E and Rev. F	Changes in electrical and mechanical parts as indicated below:
	FROM	TO	
	2A4A30C1 4031977-0755 C2 -0753 C3 -0747 -0742 C5 -0731 C6 -0716 -0740 -0740 -0735 -0729 -0729 -0723 -0717 -0709 C16 4031977-0703 A4A30MP1 4030611-0502		-53 -47 -42 -31 -16 -40 -35 -29 -23 -17 -09
Stewart-Warner CA 95096 and CA 95260	100 kHz Rotor Subassembly A P/N 01A226153-21-11, Rev. higher for electrical parts, and higher for A2A4A33MP1	E and Rev. F	Changes in electrical and mechanical parts as indicated below.

Table 1-7. Radio Transmitter T-827H/URT, Factory Changes (Continued)

CHANGE NUMBER	NOMENCLATURE	DESCRIPTION
	FROM TO	
	A4A33C1 4031977-0754 21P228300 C2	-50 -45 -38 -28 -14 -42 -36 -30 -24 -18 -11 0-04
Stewart-Warner CA 95603	RF Chassis Assembly, P/N 01A226218-21-11, Rev. F and higher.	A2A4MP72 changed from 01A226223-21-11 to either 01A226223-21-11 or 01A226223-22-11 (the two are inter- changeable.)
Stewart-Warner CA 95607	Megahertz Subassembly A2A4A2 thru A2A4A29, Rev. D and higher.	E1 on A2A4A2 thru A2A4A29 changed from 4032378-0501 to 4032378-0501 or 39P228459-01 (the two are interchangeable).
Stewart-Warner CA 95725	RF Amplifier Assembly A2A4, P/N 01A226052-21-11, Rev. L and higher.	A2A4MP9 thru A2A4MP12 changed from 4030951- 0502 to 47P228368-01.
Stewart-Warner CA 95 73 6	Circuit Card Assembly, 10 MHz/ 1 MHz A2A6A13, P/N 01A226068- 21-11, Rev. T and higher.	A2A6A13R32 changed from selectable to RCR05G105JS.
Stewart-Warner CA 95736	Circuit Card Assembly, Frequency Generator A2A6A16, P/N 01A228330-01, Rev. C and higher.	A2A6A16U11 changed from 48P226447-01 to 48P228371-01; A2A6- A16U15, U16 changed from 48P226460-01 to 48P228370-01.

Table 1-7. Radio Transmitter T-827H/URT, Factory Changes (Continued)

CHANGE NUMBER	NOMENCLATURE	DESCRIPTION
Stewart-Warner CA 95797	Circuit Card Assembly, Power Supply A2A6A15, P/N 01A228311- 02, Rev. H and higher.	A2A6A15C13 changed from M39014/02-1230 to M39014/02-1234.
Stewart-Warner CA 95919	Circuit Card Assembly, Power Supply A2A6A15, P/N 01A228311- 02, Rev. K and lower. See also Stewart-Warner CA 96330.	A2A6A15R14, R16 is RLR07C362GR on A2A6A15 assemblies marked Rev. K or lower. Also, A2A6- A15R15 may have any one of the following values: RLR07C331GR, 391, 471, 561, 681, 821, 102, 122, 152, 182, 301.
Stewart-Warner CA 95920	Front Panel Assembly, P/N 01A226228-22-11, Rev. K and higher.	A2MP33 through A2MP35 changed from 4010034- 0001 to 34P228549-01.
Stewart-Warner CA 95997	Oscillator Oven PCB Assembly, A2A5A1, P/N 01A226530-22-11, Rev. P and higher.	A2A5A1R11 relocated.
Stewart-Warner CA 96021	500 kHz Gates Subassembly A2A1A4, P/N 01A228169-01, Rev. C and higher.	A2A1A4E10 deleted.
Stewart-Warner CA 96038	Front Panel Assembly, P/N 01A226228-22-11, Rev. L and higher.	A2F1 and A2F2 changed from F02B250V1-1/2AS to F02B250V1-1/2A.
Stewart-Warner CA 96073	Circuit Card Assembly, 1 kHz/ 100 Hz No. 2 A2A6A12, P/N 01A226071-21-11, Rev. N and higher.	A2A6A12R16 changed from M39015/3-004XM to RJR24FX101M.
Stewart-Warner CA 96096	100 kHz Circuit Card Assembly A2A6A17, P/N 01A228327-01 and -02, Rev. F and higher.	A2A6A17CR1, A2A6A17E5, A2A6A17E6 added. A2A6A17CR1 is mounted on terminals A2A6A17E5, E6 on A2A6A17 as—semblies marked 01A228—327-01. On assemblies marked 01A228327-02, A2A6A17CR1 is mounted in plated-thru holes.

Table 1-7. Radio Transmitter T-827H/URT, Factory Changes (Continued)

CHANGE NUMBER	NOMENCLATURE	DESCRIPTION		
Stewart-Warner CA 96096	Translator/Synthesizer Assembly A2A6, P/N 99A228201-01, Rev. D and higher.	A2A6A17 changed from 01A228327-01 to either 01A228327-01 <u>or</u> 01A228327-02 (the two are interchangeable).		
Stewart-Warner CA 96119	Power Supply Assembly A2A8, P/N 01A226181-22-11, Rev. L and higher.	A2A8Q1 changed from JAN2N5415 to either JAN2N5415 or JAN2N3634 (the two are interchangeable).		
Stewart-Warner CA 96146	RF Translator Assembly A2A6A8, P/N P/N 01A227277-02, Rev. J and higher.	A2A6A8FL1, A2A6A8FL2, A2A6A8FL3 changed as follows:		
	FROM	0		
A2	A2A6A8FL1 08P228422-01 08P228422-01 or 4031908-0701 A2A6A8FL2 08P228421-01 08P228421-01 or 4031909-0701 A2A6A8FL3 08P228423-01 08P228423-01 or 4031907-0701			
Stewart-Warner CA 96175 & CA 96232	Mode Selector Assembly A2A1, P/N 01A228170-01, Rev. F and higher.	A2A1S1 changed from 4030830-0701 to either 4030830-0701 or 40P228622-01 (the two are interchangeable). A2A1E9 deleted.		
Stewart-Warner CA 96208	RF Translator Circuit Card Assembly A2A6A8, P/N 01A227277-02, Rev. L and higher.	A2A6A8T4 thru A2A6A8- T7 changed from 24P226471-01 or 24P228306-01 to 24P226471-01.		
Stewart-Warner CA 96226	Audio Control Assembly A2A21A20, P/N 01A228406-01, Rev. F and higher.	A2A21A20CR19 and A2A21A20CR21 changed from JAN1N4148-1 to JAN1N649-1.		
Stewart-Warner CA 96226	Audio Processor Assembly A2A21A18, P/N 01A228409-01, Rev. F and higher.	A2A21A18CR2 changed from JAN1N4148-1 to JAN1N649-1.		

Table 1-7. Radio Transmitter T-827H/URT, Factory Changes (Continued)

<u> </u>		
CHANGE NUMBER	NOMENCLATURE	DESCRIPTION
Stewart-Warner CA 96232	Mode Selector Assembly A2A1, P/N 01A228170-01, Rev. G and higher.	A2A1C4 lead moved from A2A1E9 to A2A1E2; A2A1E9 deleted.
Stewart-Warner CA 96254	RF Amplifier Circuit Card Assembly A2A4A38, P/N 01A226162-21-11, Rev. N and higher.	A2A4A38K1 changed from M5757/10-017 to M39016/6-014L.
Stewart-Warner CA 96265	5 MHz Reference Control Subassembly A2A5A4, P/N 01A228551-01, Rev. C and higher.	A2A5A4CR7 changed from JAN1N4120 to JAN1N4476; two nylon flat washers (04S131026-5) added to attaching hardware for A2A5A4Q5.
Stewart-Warner CA 96319	Transmitter Main Frame A2, P/N 01A228011-01, Rev. F and higher.	A2A5 changed from 01A228203-01 to either 01A228203-01 or 01A228490-01 (the two are interchangeable).
Stewart-Warner CA 96330	Circuit Card Assembly, Power Supply A2A6A15, P/N 01A228311-02, Rev. L and higher.	On A2A6A15 assemblies marked Rev. L or higher, A2A6A15R6 changed from RCR07G-273JS to RCR07G473JS; A2A6A15R14 changed from RCR07C3601GR to RLR07C4301GR; A2A6A15R16 changed from RCR07C3601GR to RLR07C3001GR; A2A6A15R15 may have any one of the following values; RLR07C1101GR, 1301, 1501, 1601, 1801, 2001, 2201, 2401; capacitor A2A6A15C7 (M39014/02-1218) is added. On assemblies marked 01A228311-01, A2A6A15R15 may have any one of the following values: RLR07C3000GR, 3300, 3900, 4700, 5600, 6800, 8200, 1001, 1201, 1501, 1801.

Table 1-7. Radio Transmitter T-827H/URT, Factory Changes (Continued)

	ractory changes (continued)			
CHANGE NUMBER	NOMENCLATURE	DESCRIPTION		
Stewart-Warner CA 96370	RF Translator Circuit Card Assembly A2A6A8, P/N 01A227277-02, Rev. M and higher.	A2A6A8C59 changed from CMR05F301GPDM to CMR05F271GPDM.		
Stewart-Warner CA 96386	Oscillator Oven PCB Assembly A2A5A1, P/N 01A228568-01, Rev. D and higher.	A2A5A1R23 changed from RCR07G824JS to a value selectable from the following: RCR07G125JS, 185, 275, 394, 474, 564, 684, 824.		
Stewart-Warner CA 96396	RF Translator Circuit Card Assembly A2A6A8, P/N 01A227277-02, Rev. M and higher.	A2A6A8C44 changed from M39014/02-1219 to either M39014/02-1219 or M39014/01-1207 (the two are interchangeable).		
Stewart-Warner CA 96508	Circuit Card Assembly, Power Supply A2A6A15, P/N 01A228311-02, Rev. M and higher.	A2A6A15C2, C4, C6, C7, C13, R9 changed as follows:		
FROM TO				
A2A6A15C2 M39003/01-2313 M39003/01-2312 A2A6A15C4, C7 M39014/02-1218 M39014/02-1298 A2A6A15C6 M39014/02-1222 M39014/02-1302 A2A6A15C13 M39014/02-1234 M39014/02-1314 A2A6 A15R9 RWR80SR150FM RWR80SR150FR				
Stewart-Warner CA 96513	Audio Interconnect Board Assembly A2A21, P/N 01A228136-01, Rev. G and higher.	A2A21K1 and A2A21K2 changed from M39016/9-006L to M39016/9-018L.		
	Audio Processor Assembly A2A21A18, P/N 01A228409-01, Rev. G and higher.	A2A21A18K1 changed from M39016/9-006L to M39016/9-018L.		
	Audio Control Assembly A2A21A20, P/N 01A228406-01, Rev. G and higher.	A2A21A20K1, K2, K3 changed from M39016/9-006L to M39016/9-018L.		

Table 1-8. Radio Transmitter T-827H/URT, Field Changes

CHANGE NUMBER	TYPE	DESCRIPTION	EIB	FIELD CHANGE KIT NSN
	·			

CHAPTER 2

OPERATION

2-1. INTRODUCTION.

Radio Transmitter T-827H/URT provides 2-2. the excitation signal required by AM-3924C(P)/ URT for reliable transmissions in the 2.0 to 30.0 MHz frequency range. The T-827H/URT is operator controlled and capable of CW, compatible AM, USB, LSB, ISB, RATT, and simultaneous ISB/RATT transmissions. The T-827H/URT is also capable of Link 11 data transmissions in the LSB, USB and ISB modes. It is the responsibility of the operator to connect the required modulating equipment to the T-827H/URT inputs, to select the proper operating mode, and to set the frequency of operation. This chapter provides the information required to accomplish these tasks.

2-3. OPERATING CONTROLS AND INDICATORS.

2-4. All controls, indicators, and connectors used to control the operation of the T-827H/URT are illustrated in figure 2-1 and described in table 2-1. All front panel controls and indicators are seen in figure 2-1, sheet 1. The CARRIER RE-INSERTION switch, the comparator lamp and the 5 MHZ OSC SOURCE switch are located inside the T-827H/URT as seen in figure 2-1, sheet 2.

2-5. OPERATING PROCEDURES.

2-6. Normal operating procedures for each mode of T-827H/URT operation are provided in table 2-2.

2-7. NORMAL AND EMERGENCY SHUTDOWN PROCEDURES.

2-8. Procedures for normal and emergency shutdown are listed in table 2-3. The emergency shutdown procedure should be used whenever further operation would constitute a hazard to personnel and/or the equipment.

2-9. <u>INTERFERENCE AND EMERGENCY OPERATION.</u>

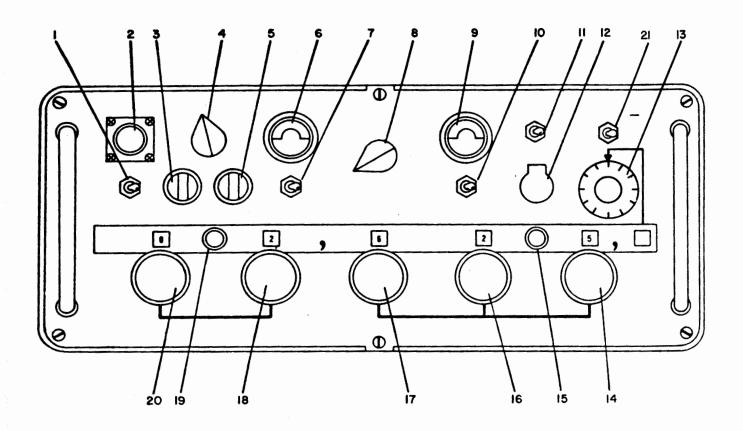
2-10. Operating procedures for interference conditions are provided in table 2-4. There are no emergency operating procedures.

2-11. MAINTENANCE CONTROLS AND CONNECTORS.

2-12. The T-827H/URT controls and connectors used primarily for maintenance of the equipment are described in table 2-5 and illustrated in figures 2-2 and 2-3.

2-13. OPERATOR'S MAINTENANCE PROCED-URE.

2-14. Table 2-6 lists preventive maintenance procedures which should be performed by the T-827H/URT operator.



- 1. LOCAL ISB HANDSET switch, A2S9
- 2. HANDSET connector, A2J1
- 3. A2F1 1-1/2A fuse
- 4. LOCAL/REMOTE switch, A2S1
- 5. A2F2 1-1/2A fuse
- 6. LSB LINE LEVEL meter, A2M1
- 7. LSB LINE LEVEL meter switch, A2S8
- 8. Mode selector switch, A2S2
- 9. USB LINE LEVEL meter, A2M2
- 10. USB LINE LEVEL meter switch, A2S7
- 11. RATT SHIFT SELECT switch, A2S10
- 12. CW KEY jack, A2J2
- 13. 100 Hz control, A2S6
- 14. 1 kHz control, A2S3

- 15. kHz indicator lamp A2DS4
- 16. 10 kHz control, A2S4
- 17. 100 kHz control, A2S5
- 18. 1 MHz control, A2A7S4
- 19. MHz indicator lamp A2DS3
- 20. 10 MHz control, A2A7S3
- 21. DATA/NORMAL switch, A2S11
- 22. CARRIER REINSERTION switch, A2A1S1 (Sheet 2)
- 23. Comparator lamp, A2A5A2DS1 (Sheet 2)
- 24. 5 MHZ OSC SOURCE switch, A2A5A2S1 (Sheet 2)
- 25. Terminals A2A21E43 through A2A21E50 (Sheet 3)

Figure 2-1. Radio Transmitter T-827H/URT, Operating Controls, Indicators and Connectors (Sheet 1 of 3)

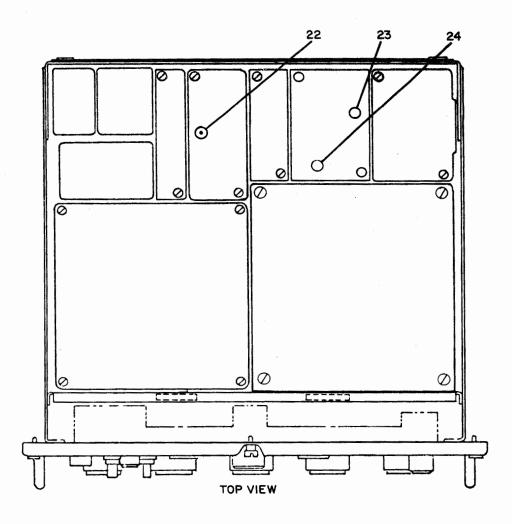


Figure 2-1. Radio Transmitter T-827H/URT, Operating Controls, Indicators and Connectors (Sheet 2 of 3)

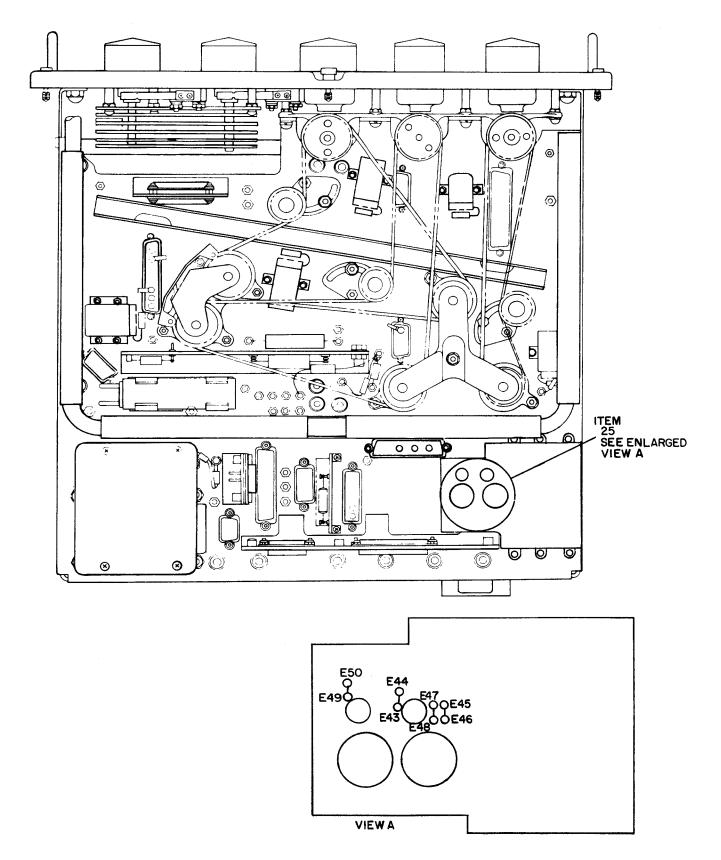


Figure 2-1. Radio Transmitter T-827H/URT, Operating Controls, Indicators and Connectors (Sheet 3 of 3)

Table 2-1. Operating Controls, Indicators, and Connectors

KEY (Figure 2-1)	CONTROL/INDICATOR/ CONNECTOR	FUNCTION
1	LOCAL ISB HANDSET switch, A2S9	Selects channel of handset audio input in ISB mode.
		LSB - applies handset microphone audio to LSB channel.
		USB - applies handset microphone audio to USB channel.
2	HANDSET connector, A2J1	Connects handset to T-827H/URT.
3	A2F1 1-1/2A fuse	Protects T-827H/URT against overload; indicator glows when fuse is open.
4	LOCAL/REMOTE switch, A2S1	Selects T-827H/URT local or remote key and audio input:
		LOCAL - keying and audio input accomplished locally by T-827H/URT operator.
		REMOTE – keying and audio input accomplished from a remote location.
5	A2F2 1-1/2A fuse	Protects T-827H/URT against overload; indicator glows when fuse is open.
6	LSB LINE LEVEL meter, A2M1	Indicates LSB audio input line level in NORMAL mode; indicates processed level of data audio in DATA mode for LSB and reduced level for ISB.
7	LSB LINE LEVEL meter	Selects range for LSB LINE LEVEL meter:
	switch, A2S8	-10 DB - subtracts 10 dB from meter indication.
		+10 DB - adds 10 dB to meter indication.
8	Mode selector switch,	Selects T-827H/URT mode of operation:
	A2S2	OFF - no power is applied.
		STDBY - energizes frequency standard and vacuum tube filaments.
		LSB - T-827H/URT operates in lower sideband mode.

Table 2-1. Operating Controls, Indicators, and Connectors (Continued)

KEY (Figure 2-1)	CONTROL/INDICATOR/ CONNECTOR	FUNCTION
8 (Cont)		RATT - T-827H/URT operates in radio teletypewriter mode.
		AM - T-827H/URT operates in compatible AM mode.
		CW - T-827H/URT operates in continuous wave mode.
		USB - T-827H/URT operates in upper sideband mode.
		ISB - T-827H/URT operates in inde- pendent sideband mode.
		ISB/RATT - T-827H/URT transmits RATT on USB and voice on LSB.
9	USB LINE LEVEL meter, A2M2	Indicates USB audio input line level in NORMAL mode; indicates processed level of data audio in DATA mode for USB and reduced level for ISB.
10	USB LINE LEVEL meter switch, A2S7	Selects range for USB LINE LEVEL meter:
		-10 DB - subtracts 10 dB from meter indication.
		+10 DB - adds 10 dB to meter indication.
11	RATT SHIFT SELECT switch A2S10	Selects RATT frequency shift of ±85 Hz or ±425 Hz, centered at 2000 Hz.
		170 HZ - provides 1915 Hz ±4 Hz mark frequency and 2085 Hz ±4 Hz space frequency.
		850 HZ - provides 1575 Hz ±20 Hz mark frequency and 2425 Hz ±20 Hz space frequency.
12	CW KEY jack A2J2	Connects local cw handkey to T-827H/URT.
13	100 Hz control, A2S6	Selects 100 Hz digit of desired operating frequency; digit selected will be displayed on skirt of control.
14	1 kHz control, A2S3	Selects 1 kHz digit of desired operating frequency; digit selected will be displayed in window above control.

Table 2-1. Operating Controls, Indicators and Connectors (Continued)

KEY (Figure 2-1)	CONTROL/INDICATOR/ CONNECTOR	FUNCTION
15	kHz indicator lamp, A2DS4	Lights the three windows above the kHz controls.
16	10 kHz control, A2S4	Selects 10 kHz digit of desired operating frequency; digit selected will be displayed in window above control.
17	100 kHz control, A2S5	Selects 100 kHz digit of desired operating frequency; digit selected will be displayed in window above control.
18	1 MHz control, A2A7S4	Selects 1 MHz digit of desired operating frequency; digit selected will be displayed in window above control.
19	MHz indicator lamp A2DS3	Lights the two windows above the MHz controls.
20	10 MHz control, A2A7S3	Selects 10 MHz digit of desired operating frequency; digit selected will be displayed in window above control.
21	DATA/NORMAL switch, A2S11	Selects DATA mode or NORMAL mode audio, key and power control circuits.
		DATA audio, key and output power sample signals are switched to DATA mode signal processing circuits.
	,	NORMAL audio, key and output power sample signals are switched to NORMAL mode signal processing circuits.
22	CARRIER REINSERTION switch, A2A1S1	Used in single sideband modes to select desired carrier reinsertion level:
		0 - maximum carrier output is provided.
		-10 - carrier output is reduced 10 dB from maximum.
		-20 - carrier output is reduced 20 dB from maximum.
		00 - carrier output is fully suppressed.

Table 2-1. Operating Controls, Indicators and Connectors (Continued)

KEY (Figure 2-1)	CONTROL/INDICATOR/ CONNECTOR	FUNCTION
23	Comparator lamp, A2A5A2DS1	Dims and brightens at a rate proportional to difference in frequency between internal and external frequency standards.
24	5 MHZ OSC SOURCE switch, A2A5A2S1	Selects mode of operation for Frequency Standard Assembly A2A5: EXT (OVEN STBY) - T-827H/URT frequencies are referenced to external standard connected through A1J25. A2A5 oscillator and oven are energized for immediate availability, and automati-
		cally selected if external distribution system fails. EXT NORM - T-827H/URT frequencies are referenced to external standard connected through A1J25. A2A5 oscillator and oven are deenergized. EXT NORM is the preferred operational mode.
		INT/COMP - T-827H/URT frequencies are referenced to A2A5, and comparison circuitry allows adjustment of A2A5 frequency to external standard frequency. Operating temperature of crystal oven in A2A5 is maintained.
25	Terminals A2A21E43 through A2A21E50.	Jumper wires connecting the terminals shown below permit input of data audio via Remote/Auxiliary connectors A1A1J4, A1A1J5, A1A1J6 or via Data Audio connector A1A1J8. With jumpers removed, data audio can be brought in only at A1A1J8.
		E43 to E44 E45 to E46 E47 to E48 E49 to E50 USB/AM/ISB
Figure 2-2	Interlock switch, A1S2	Disconnects 115 Vac power from the chassis when T-827H/URT is extended from case. Power may be restored by gripping the plunger and pulling outward.

Table 2-1. Operating Controls, Indicators and Connectors (Continued)

KEY (Figure 2-2)	CONTROL/INDICATOR/ CONNECTOR	FUNCTION
2-2 (Cont.)	AUX/NORM switch A1S1	Selects ac power source for T-827H/ URT operation by rotation of the interlock plunger. AUX - Selects a local power source through connector A1A1J3. Used to independently power T-827H/URT during maintenance, or when remote power source is switched off for maintenance of associated equipment. NORM - (Detent position.) Selects power from AM-3924C(P)/URT through connector A1A1J4.

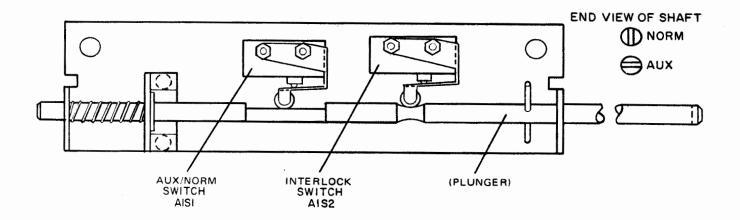


Figure 2-2. Detailed View of AUX/NORM and Interlock Switches

Table 2-2. Operating Procedures

Table 2-2. Operating Procedures			
MODE OPERATION	CONTROLS AND SETTING	PROCEDURE	OBSERVATION OR REMARKS
		WARNING	
	Do not tamper with in extended from case.	nterlock switch A 1S2 when chass	sis is
		NOTE	
The operating procedures given below require that all system cables be properly connected to the T-827H/URT. In remote operation, RATT, audio, and cw keying signals are supplied from equipment external to the T-827H/URT via these system cables.			
Turn-on	Set mode selector switch to OFF.	Loosen front panel screws and slide chassis out of case. Rotate interlock plunger to set AUX/NORM switch A1S1 to desired position. Set CARRIER REINSERTION switch A2A1S1 and 5 MHz OSC SOURCE switch A2A5A2S1 to desired position. If Link 11 data audio input signals are connected to T-827H/URT DATA AUDIO IN connector (A1A1J8), rotate T-827H/URT front panel upwards to gain access to the bottom of the chassis. Verify jumper wires between terminals E43 to E44, E45 to E46, E47 to E48, and E49 to E50 on printed wiring board A2A21 are removed. Rotate T-827H/URT chassis back to normal position, slide chassis back into case and tighten front panel screws.	See table 2-1 for functions.

Table 2-2. Operating Procedures (Continued)

OPERATION	CONTROLS AND SETTING	PROCEDURE	OBSERVATION OR REMARKS
Turn-on (Cont.)	Set mode selector switch to STDBY.	Allow a 20 minute warmup period before further operation and, if using internal standard, at least a 60 minute warmup for acceptable frequency stability.	kHz and MHz indi- cator lamps il- luminate.
Preliminary Setup		a. Rotate the MHz, kHz, and Hz controls to the de- sired operating fre- quency.	Frequency selected is displayed in windows above the MHz and kHz controls and on skirt of Hz control.
		b. Set LOCAL/REMOTE switch to LOCAL. Con- nect handset to HAND- SET connector.	For remote operation set LOCAL/REMOTE switch to REMOTE.
		c. Set DATA/NORMAL switch A2S11 to NORMAL.	
USB or LSB	Set mode selector switch to USB or LSB.	a. Press push-to-talk switch on handset. Speak into microphone.	T-827H/URT trans- mits in SSB mode.
		b. Monitor USB or LSB LINE LEVEL meter to verify presence of audio signal.	
AM	Set mode selector switch to AM.	a. Press push-to-talk switch on handset. Speak into microphone.	T-827H/URT trans- mits in AM mode.
·	· ·	b. Monitor USB LINE LEVEL meter to verify presence of audio signal.	
ISB (LOCAL)	Set mode selector switch to ISB.	a. Set LOCAL ISB HANDSET switch to USB or LSB, depending on channel desired.	T-827H/URT trans- mits in either LSB or USB mode, depending on position of LOCAL
		b. Press push-to-talk switch on handset. Speak into microphone.	ISB HANDSET switch.
		c. Monitor USB or LSB LINE LEVEL meter to verify presence of audio signal.	

Table 2-2. Operating Procedures (Continued)

		•		
OPERATION	CONTROLS AND SETTING	PROCEDURE	OBSERVATION OR REMARKS	
CW	Set mode selector switch to CW.	a. Connect cw key to CW KEY jack.		
		b. Operate cw key.	T-827H/URT trans- mits CW mode rf carrier when cw hand- key is depressed. No monitoring is possible at the front panel in the CW mode.	
RATT	Set mode selector switch to RATT, and set RATT SHIFT SELECT switch for de-	a. Connect teletypewriter loop and key lines to LOCAL FSK IN connector A1A1J7 on rear of T- 827H/URT case.	See figure 2-3 for location of LOCAL FSK IN connector.	
	sired frequency shift.	 b. Transmit with local tele- typewriter equipment. 	T-827H/URT trans- mits in RATT mode.	
		c. Monitor USB LINE LEVEL meter to verify presence of RATT tone.	An off-scale meter reading is acceptable.	
NOTE				
The 170 Hz (NARROW) and 850 Hz (WIDE) shift modes of the AN/URT-23C(V)1 are centered 2 kHz above the carrier frequency. When the AN/URA-17 Comparator/Converter Group is used at the receiving station, the AN/URT-23C(V)1 output frequency must be lowered 1 kHz in the 170 Hz RATT mode since the AN/URA-17 narrow shift mode employs a filter with 1 kHz center frequency. In the wide shift mode the AN/URA-17 employs a filter with a 2 kHz center frequency which is compatible with the AN/URT-23C(V)1.				
ISB/RATT	Set mode selector switch to ISB/RATT, and set RATT SHIFT SELECT switch for desired frequency shift.	 a. Press push-to-talk switch on handset and speak into microphone; and transmit with Local Teletypewriter equipment. b. Monitor USB and LSB LINE LEVEL meters to verify presence of voice signal (LSB) and RATT tone (USB). 	T-827H/URT trans- mits RATT on USB; voice on LSB.	

Table 2-2. Operating Procedures (Continued)

OPERATION	CONTROLS AND SETTING	PROCEDURE	OBSERVATION OR REMARKS
ISB (REMOTE)	Set mode selector switch to ISB.	a. Set LOCAL/REMOTE switch to REMOTE.	
		b. Press push-to-talk switch on LSB and USB handsets at C-1138/UR Remote Control unit connected to T-827H/URT and speak into microphones.	T-827H/URT trans- mits in LSB mode.
		c. Monitor USB and LSB LINE LEVEL meters to verify presence of signal.	One audio trans- mission will be on USB; the other on LSB.
DATA	Set DATA/ NORMAL switch	a. Select LSB, USB or ISB.	
	to DATA.	b. Apply audio and associ- ated keying signals from remote NTDS Link 11 source at DATA AUDIO input.	T-827H/URT trans- mits DATA in LSB or USB, or both USB and LSB.
		c. Monitor USB and LSB LINE LEVEL meters for presence of signals.	Meters indicate out- put of data audio amplifiers/clipper in LSB and USB modes. Meter out- puts decrease 6 dB when ISB is selected.

Table 2-3. Normal and Emergency Shutdown Procedures

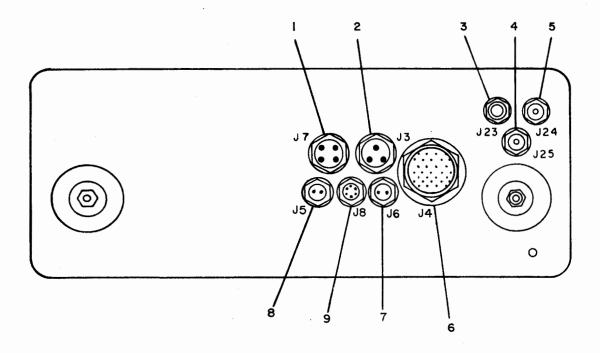
FUNCTION	CONTROL/DEVICE	ACTION	
Normal Shutdown	LOCAL/REMOTE switch	Set to LOCAL and ensure that T-827H/URT is not keyed.	
	Mode selector switch.	Set to STDBY.	
*	NOTE	1	
	If operating from the internal frequency standard, leave the mode selector switch at STDBY so that the oscillator oven remains energized. If the mode selector switch is set to OFF a one hour warmup will be required after restoring power to recover internal frequency standard accuracy.		
	Mode selector switch Set to OFF if full shutdown is desired.		
Emergency Shutdown	Bulkhead Distribution switch or circuit breaker.	Turn to OFF.	

Table 2-4. Operating Procedures for Interference Conditions

INTERFERENCE CONDITION MODE	CONTROLS AND SETTINGS	PROCEDURE	REMARKS
All Modes		To counter interference, change the operating mode and/or frequency, where possible.	Refer to table 2-2 for normal operating procedures for all modes.

Table 2-5. Maintenance Controls and Connectors

KEY (Figure 2-3)	CONTROL/ CONNECTOR	FUNCTION
· 1	LOCAL FSK IN connector A1A1J7	Connects local teletypewriter equipment to the T-827H/URT.
2	AUX AC PWR IN connector A1A1J3	Connects an ac power source for operation of the T-827H/URT.
3	RF OUT 50 OHM connector A1J23	Distributes rf signals to AM- 3924C(P)/URT.
4	EXT 5 MHz IN connector A 1J25	Connects an external 5 MHz frequency standard to the T-827H/URT.
5	INT 5 MHz OUT connector A1J24	Distributes 5 MHz frequency from Frequency Standard Assembly A2A5 to external equipment.
6	Remote control connector A1A1J4	Connects remote controls and input to AM-3924C(P)/URT.
7	LSB AUDIO IN 600 OHM connector A1A1J6	Connects optional remote audio equip- ment to LSB channel.
8	USB AUDIO IN 600 OHM connector A1A1J5	Connects optional remote audio equip- ment to USB channel.
9	DATA audio input connector A1A1J8	Connects MODEM audio and keyline to T-827H/URT for data transmission.
	·	



- 1. LOCAL FSK IN
- 2. AUX AC PWR IN
- 3. RF OUT 50 OHMS
- 4. EXT 5 MHz IN
- 5. INT 5 MHz OUT

- 6. Remote control connector (system interconnections)
- 7. LSB AUDIO IN 600 OHMS
- 8. USB AUDIO IN 600 OHMS
- 9. DATA audio input

Figure 2-3. Radio Transmitter T-827H/URT, Rear Panel Connectors

Table 2-6. Operator's Maintenance Procedures

PERIOD	PROCEDURE	REMARKS
Daily	Tighten loose T-827H/URT handles, mounting screws, and other hardware.	
Daily	Inspect for broken, frayed, or damaged cable assemblies.	Refer all faulty con- ditions to maintenance personnel.
Daily	Check that all connectors are seated and in the right location, and that all switches and controls are properly set.	Operating frequency is indicated in windows above kHz and MHz controls and on skirt of Hz control.
Daily	Set mode selector switch to STDBY and check all fuses; if any are defective, associated indicator lamp will light. Replace defective fuses.	
Daily	Check all modes of operation.	See table 2-2.
Monthly	Clean T-827H/URT exterior.	See table 4-2.
Quarterly	Clean T-827H/URT interior.	See table 4-2.
Semiannually	Inspect, clean and lubricate chain drive mechanism. Plastic/wire chain does not require lubrication.	See table 4-2.

CHAPTER 3

FUNCTIONAL DESCRIPTION

3-1. INTRODUCTION

This chapter describes the major func-3-2. tions and principles of operation of the T-827 H/URT in three levels of detail. The first is an overall description of the transmitter to the level of detail shown on the overall functional block diagram. The second level is a more detailed description of each of the functions, based on signal flow diagrams and concentrating on the functional operation of the principal assemblies and subassemblies involved in each function. Power distribution and control functions are also described with reference to the appropriate power distribution and control diagrams. The third level, based on schematic diagrams, is a description of detailed circuit operation of all electronic circuits which differ substantially from those described in NAVSHIPS 0967-LP-000-0120.

3-3. OVERALL FUNCTIONAL DESCRIPTION.

- 3-4. GENERAL. Figure 3-1 is an overall functional block diagram of the T-827H/URT. The arrangement of figure 3-1 and the text paragraphs follow the main signal flow through the T-827H/URT, for NORMAL and DATA transmissions. NORMAL refers to those control positions and circuits having to do with the transmission of voice, CW, and RATT. DATA refers to those control positions and circuits involved with Link-11 TADIL A transmission.
- 3-5. INPUT SIGNAL ROUTING. In the USB, AM, or ISB modes of operation, audio signals from external equipment are fed to Audio Processor A2A21A18 (audio inputs from a local microphone pass through Handset Filter Assembly A2A14). In the LSB or ISB modes, the audio signals are routed to Audio Processor A2A21A19 (again via A2A14 for local audio inputs). The input from teletypewriter equipment during RATT modes is sent to RATT Tone Generator Assembly A2A9, which converts the TTY loop current signals into audio frequencies representing a mark or space. One of two audio frequency

pairs is selected by the front panel RATT SHIFT SELECT switch (item 11, figure 2-1). The RATT Tone Generator outputs are supplied to the Audio Processor A2A21A18 (USB channel). The USB and LSB audio processors process the input signals to provide a controlled-amplitude signal to Mode Selector Assembly A2A1. In the data mode the audio processors A2A21A18 and A2A21A19, together with the audio control A2A21A20, change the peak-to-average ratio of the data audio to optimize the transmitted signal at the antenna. After leaving the audio processors, data signals follow the same path as normal signals.

- 3-6. LINE LEVEL METERS. The input signal for Audio Processor A2A21A18 is also routed to Meter Amplifier Assembly A2A11, which drives the USB LINE LEVEL meter on the T-827H/URT front panel. Similarly, the front panel LSB LINE LEVEL meter is driven by the audio output signal from Meter Amplifier Assembly A2A10 which, in turn, is driven by the input signal for LSB Audio Processor A2A21A19.
- 3-7. MODE SELECTOR. Both audio input signals to the mode selector modulate a 500 kHz intermediate frequency (IF) carrier. which results in two double-sideband signals (with suppressed carriers). The double-sideband signals are separately filtered to remove the undesired sidebands. Mode gating, to select the USB and/or LSB output from the appropriate filter(s), is controlled by the front panel mode selector switch. CW mode the local or remote CW key line ground is fed directly to a gated stage in the ode selector assembly A2A1, which passes the keyed 500 kHz to the IF Amplifier A2-A12. Compatible AM signals are generated in the AM mode by gating on a carrier signal which is injected into the IF amplifier A2A12 and added to the upper sideband signal.
- 3-8. IF AMPLIFIER. The modulated signal from Mode Selector Assembly A2A1 is amplified in IF Amplifier Assembly A2A12. Peak-

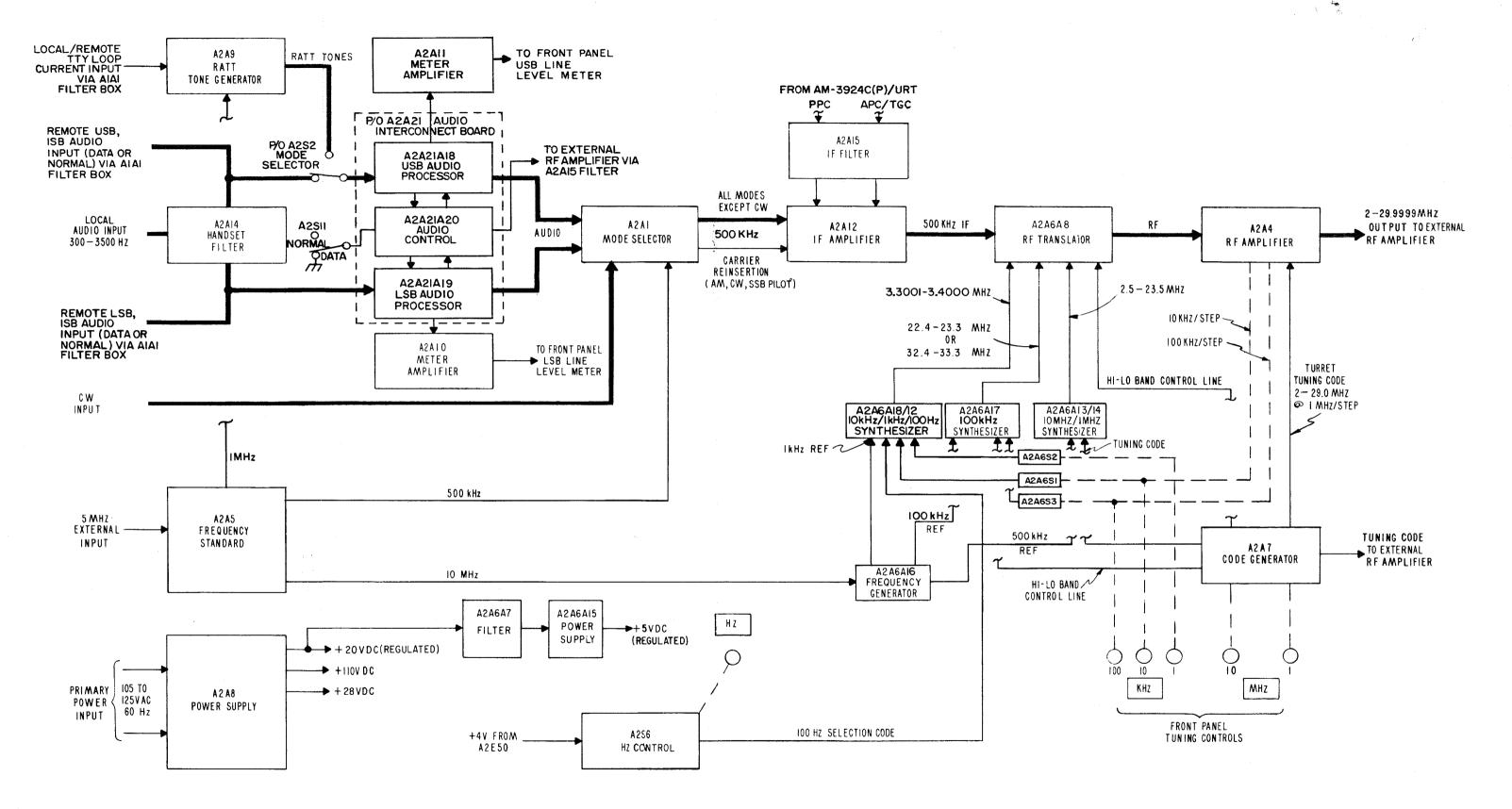


Figure 3-1. Radio Transmitter T-827H/URT, Overall Functional Block Diagram

power-control (PPC) and average-power-control (APC) voltages from the AM-3924C(P)/URT are used to control the stage gain. This prevents the T-827H/URT from overdriving the AM-3924C(P)/URT. The carrier signal for CW or AM modes is injected into the output of the first IF amplifier stage.

RF TRANSLATOR. Frequency con-3-9. version of the 500 kHz IF signal to the final rf output frequency is performed in three mixing operations in RF Translator Subassembly A2A6A8, which is a part of Translator/Synthesizer Assembly A2A6. Selection of the three specific mixing frequencies required for the conversion is accomplished by setting the front panel tuning controls. The injection frequency to the first mixer from 10 kHz/1 kHz/100 Hz synthesizer subassembly A2A6A12 ranges between 3.3001 and 3.4000 MHz. This results in a second IF of 2.8001 to 2.9000 MHz. The second IF is mixed with a 22.4 to 23.3000 MHz (lo-band) or 32.4 to 33.3 MHz (hi-band) injection frequency from the 100 kHz Synthesizer Subassembly A2A6A17. This produces a third IF which will range between 19.5 to 20.4999 MHz (lo-band) and 29.5 to 30.4999 MHz (hiband). The third mixer receives a 2.5 to 23.5 MHz injection signal from 10 MHz/1 MHz Synthesizer Subassembly A2A6A13 and A2-A6A14. This produces a T-827H/URT rf output frequency in the range of 2.0 to 29.9999 MHz.

3-10. RF AMPLIFIER. The rf output from the third mixer stage is applied to RF Amplifier Assembly A2A4. Here the signal is amplified to produce the rf excitation to the AM-3924C(P)/URT. Selection of circuit components in the rf amplifier stages is accomplished via mechanical inputs from the 10 MHz and 1 MHz front panel controls. These generate a five-wire tuning code consisting of opens and grounds from Code Generator Assembly A2A7 and mechanical inputs from the 100 kHz and 10 kHz front panel controls.

3-11. FREQUENCY STANDARD. An external, stable, 5 MHz signal from the ship's frequency standard distribution system is normally supplied to Frequency Standard Assembly A2A5. This external 5 MHz is used as

a reference for generation of the 1 MHz, 10 MHz and 500 kHz outputs. A 5 MHz, ovenmounted, crystal oscillator, within Frequency Standard Assembly A2A5, also provides a frequency standard to which all frequencies T-827H/URT used in the may referenced. The external or internal 5 MHz frequency is converted to 10 MHz for use by Translator/Synthesizer Assembly A2A6, and to 500 kHz for use as the carrier intermediate frequency in the T-827 H/URT. A 1 MHz output to the RATT Tone Generator provides for accurate reduction to audio tones. The 1 MHz output is also applied to the Translator Synthesizer connector to be used as a reference on earlier versions of Translator Synthesizers A2A6. The Frequency Standard may be operated in one of three (1) INT/COMP - internal standard operation; flashing lamp indicates frequency error from external standard signal; (2) EXT NORMAL - operates on external standard with oven and internal oscillator off. Standard Frequency will automatically switch to internal operation if external standard fails: (3) EXT STBY - operates on external standard with internal oscillator and oven The Frequency Standard A2A5 digital circuitry will automatically switch to internal operation if external standard fails.

3-12. FREQUENCY GENERATOR. The stable 10 MHz output from Frequency Standard Assembly A2A5 is applied to Frequency Generator Subassembly A2A6A16. Here, dividers provide the reference frequencies used in the three synthesizer circuits of Translator/Synthesizer Assembly A2A6.

3-13. FREQUENCY SYNTHESIZER. The frequency synthesizers employ phase-locked loops which compare the output frequencies with the reference frequency inputs. This ensures that the injection frequencies from the synthesizer subassemblies are accurate. The injection signals from the synthesizer subassemblies and the intermediate frequency output from IF Amplifier Assembly A2A12 are combined in RF Translator Subassembly A2A6A8. There, three mixing stages provide conversion of the 500 kHz IF signal to the desired rf output frequency. See paragraph 3-81.

3-14. Power Supply. Power Supply Subassembly A2A6A15 converts +20 Vdc from

Power Supply Assembly A2A8 (see pararaph 3-19) to the +5 Vdc used in the subassemblies of Translator/Synthesizer Assembly A2A6.

3-15. First Injection Frequency Genera-The injection frequencies used in the first frequency conversion in the mixer circuits are generated in 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A12. The injection frequency is produced by a voltage controlled oscillator (VCO) in A2A6A12. The VCO is phase-locked to the 1 kHz reference signal from Frequency Generator A2A6A16. Programmable counters and frequency dividers in the A2A6A18 synthesizer subassembly establish the VCO frequency in response to the settings of the front panel 10 kHz, 1 kHz and 100 Hz controls. Any one of 1000 possible injection frequencies, spaced at 100 Hz intervals between 3.3001 and 3.4000 MHz, is then applied to the first mixer in RF Translator Subassembly A2A6A8.

3-16. Second Injection Frequency Generation. The injection frequencies used in the second frequency conversion are generated in 100 kHz Synthesizer Subassembly A2A6A17. The frequency at the output of A2A6A17 is between 22.4 and 23.3 MHz for lo-band operation, or between 32.4 and 33.3 MHz in hiband. The front panel 100 kHz control establishes the output frequency of the VCO, which is phase-locked to the 100 kHz reference signal from Frequency Generator A2-A6A16.

3-17. Third Injection Frequency Generation. The 10 MHz/1 MHz Synthesizer Subassembly A2A6A13 generates the injection frequencies used in the third frequency conversion. One of seventeen injection frequencies between 2.5 and 23.5 MHz is produced in response to the setting of the front panel MHz controls. The injection frequency is applied to the third mixer in RF Translator Assembly A2A6A8.

3-18. CODE GENERATOR ASSEMBLY. Code Generator Assembly A2A7 produces three sets of five-wire tuning codes (opens and grounds) as determined by the settings of the front panel MHz controls. Separate tuning codes provide frequency band selection in the motor-driven turrets of the AM-3924C(P)/URT rf power amplifier and RF

Amplifier Assembly A2A4. The third tuning code is applied to 10 MHz/1 MHz Synthesizer Subassembly A2A6A13. Here the injection signal required for final frequency conversion is selected by the action of the code in programming the divider network. Code Generator Assembly A2A7 also supplies a hi-lo band control signal to the A2A6A8 and A2A6A17 subassemblies of Translator/Synthesizer A2A6.

3-19. POWER SUPPLY ASSEMBLY. Power Supply Assembly A2A8 produces three do outputs. Two are unregulated (28 Vdc and 100 Vdc). The third is a regulated +20 Vdc. The +28 Vdc is applied to the front panel kHz and MHz indicator lamps when the mode selector switch is set to STDBY (or any operating mode). The +28 Vdc is also reduced and regulated to provide the +20 Vdc supply.

3-20. MAJOR FUNCTIONAL DESCRIPTION.

3-21. GENERAL. The T-827H/URT performs the following eleven major functions:

- 1. Audio amplification and modulation in normal operation (voice modes).
- 2. Audio amplification and processing in data operation.
- 3. Tone generation and modulation (RATT modes).
- 4. Carrier reinsertion (CW, AM and SSB pilot carrier modes).
 - 5. IF amplification and level control.
 - 6. IF-to-rf translation.
 - 7. Rf amplification.
 - 8. Frequency synthesis.
- 9. Standard frequency generation and distribution.
 - 10. Power distribution.
 - 11. Control.

The first nine of these functions are discussed in functional descriptions of the various assemblies and subassemblies involved in the generation of each function. These descriptions are based on the signal flow diagrams in Chapter 5. As far as practicable, circuits in the main signal-flow path are described first (in signal-flow order). This is followed by descriptions of the assemblies involved with frequency synthesis and standard frequency generation. Power distribution is described

with reference to the power distribution diagrams in Chapter 5 for the primary ac power and for the dc voltages in the T-827H/URT. The Control Function is described with reference to the tuning control diagram and some of the schematic diagrams in Chapter 5.

3-22. NORMAL AUDIO PROCESSING -(Figure 5-1, Sheet 1). In VOICE MODES voice modes of operation, audio in the frequency range of 300 to 3500 Hz is applied to the T-827H/URT to modulate a 500 kHz intermediate carrier frequency. The assemblies involved in this portion of the signal flow are: Filter Box Assembly A1A1 for remote audio inputs or Handset Filter Assembly A2A14 for local audio inputs; Audio Interconnect Board A2A21; Audio Processor A2A21A19 for LSB modes or Audio Processor A2A21A18 for USB modes; and Mode Selector Assembly A2A1. The 500 kHz IF output signal from the A2A1 assembly is fed to IF Amplifier Assembly A2A12. The audio signal inputs are monitored by front panel LSB Line Level and USB Line Level meters. These receive the signals from the A2A21A19 and A2A21A18 assemblies via meter Amplifier Assemblies A2A10 and A2A11 respectively.

3-23. The normal audio amplification signal flow path for LSB and USB modes appears in Figure 5-1, Sheet 1. The LSB modes include LSB, the LSB portion of ISB, and the LSB portion of ISB/RATT. The USB modes include USB, the USB portion of ISB/RATT, AM, and RATT.

3-24. NORMAL LSB MODES. When front panel LOCAL/REMOTE switch A2S1 is at REMOTE, the remote or auxiliary 600 ohm voice input signals are applied through capacitors A1A1C8 and A1A1C11, A2S1-A-R contacts 12 to 2, and A2S1-A-F contacts 7 to 9, normally closed contacts of A2A21K1 to LSB input transformer A2A21T1 primary. A2A21T1 couples the input to LSB Audio Processor A2A21A19. If A2S1 is at LOCAL, the microphone audio from front panel HANDSET connector A2J1 is supplied to A2-A21A19 through Handset Filter Box A2A14, A2S1-B-F contacts 1 to 10, Mode Selector Switch A2S2-A-R contacts 8 to 9, and secondary terminal 5 of A2A21T1 when A2S2 is at LSB or ISB/RATT. The path from A2S1-B-

F contact 10 to A2A21T1-5 is completed through A2S1-B-R contacts 12 to 9 and LOCAL ISB HANDSET switch A2S9 contacts 5 and 6 when A2S2 is at ISB and A2S9 is at LSB.

3-25. During NORMAL operation relay A2-A21A19K1 is not energized. Therefore, the audio input signals are coupled through A2-A21T1 to A2A21A19U2, where they are amplified. In addition, the A2A21A19 processor circuitry provides for amplitude control so that the maximum audio output level is limited before being sent to the Mode Selector Assembly A2A1 to modulate the 500 kHz If the input signal level exceeds the standard audio reference by more than 20 dB. the A2A21A19 circuitry provides for clipping the excessive peaks. This function is performed by the network comprising DC amplifier A2A21A19Q2, threshold detector A2-A21A19CR1, and compressor A2A21A19Q1. OUTPUT LEVEL potentiometer A2A21A19-R8, THRESHOLD potentiometer A2A21A19-R4, ATTACK time potentiometer A2A21-A19R11, and DECAY time potentiometer A2A21A19R14 form a gain control circuit which acts to limit the peak excursions of the voice wave. Compressor A2A21A19Q1 and A2A21A19R5 form a variable voltage divider to control signal level to constant gain amplifier A2A21A19U2. Also, an output from A2A21A19-S goes to LSB Meter Amplifier Assembly A2A10, which drives the front panel LSB LINE LEVEL meter. The meter switch enables selection of a +10 dB range for suitable scaling.

3-26. NORMAL USB MODES. The audio from the remote or auxiliary 600-ohm input for the USB, AM, or USB portion of the ISB inputs to the T-827H/URT appears at capacitors A1A1C10 and A1A1C34. From here it goes through LOCAL/REMOTE switch A2S1-A-R contacts 8 to 10 and 4 to 6, Mode Selector Switch A2S2-D-F and A2S2-C-R, and the primary of USB input Transformer A2-A21T2, where it is coupled to the USB Addio Processor A2A21A18.

NOTE

Switch connections for the various positions of mode selector switch A2S2 are shown in note H of figure 5-1.

3-27. The local microphone audio output to the USB audio processor is fed to Handset Filter Box A2A14. From there, it goes to LOCAL/REMOTE Switch A2S1-B-F, Mode Selector Switch A2S2-B-R, and LOCAL ISB HANDSET Switch A2S9 (ISB mode only). The remainder of the signal flow for USB-Normal operation parallels that for LSB-Normal operation, previously described. Signal action in the USB Audio Processor A2A21A18, Meter Amplifier Assembly A2A11 and USB LINE LEVEL Meter A2M2 is identical to that of the LSB components on the diagram.

3-28. DATA AUDIO PROCESSING (Figure 5-1, Sheet 2). One major difference between NORMAL and DATA operation is the source of the modulating audio and the type of intelligence carried. In the DATA mode of operation differential phase shifted audio tones from external equipments are applied to the T-827H/URT. After amplification and processing, these tones modulate a 500 kHz intermediate frequency carrier. The data audio tones represent multiplexed digital data from a peripheral computer which stores telemetry inputs. The assemblies involved in the signal flow of the tones are Filter Box Assembly A1A1; Audio Interconnect Board A2A21; Audio Processor A2A21A19 (LSB Modes) or Audio Processor A2A21A18 (USB Modes); and Mode Selector Assembly After being received in the Audio A2A1. Processor Assembly A2A21A19 or A2A21-A18, the data LSB or USB audio signals undergo various processing, including amplification. The processed data audio signals are fed to Mode Selector Assembly A2A1. From this point, the signal flow through the T-827H/URT in DATA is uniform for both DATA and NORMAL operation. The data audio also passes to Meter Amplifier Assembly A2A10 (LSB) or A2A11 (ISB) for monitoring by front panel LSB or USB LINE LEVEL meters A2M1 or A2M2. In data operation, only USB, LSB and ISB settings of mode selector switch A2S2 are valid. Other settings of this switch will cause failure of communications (though the radio equipment will not be damaged through such error).

3-29. DATA TONE INPUTS. Data tone inputs can be accepted via Remote/Auxiliary connectors A1A1J4, A1A1J5, A1A1J6, or via Data Audio connector A1A1J8. The first of

these arrangements requires that terminals A2A21E43 through A2A21E50 be jumpered as indicated by the dotted lines connecting these terminals in figure 5-1, sheet 2. The second arrangement requires that these jumpers be removed. LSB data tones are passed to A2A21XA19 pin F/6 and pin H; USB data tones are passed to A2A21XA18 pin F/6 and pin H. Since USB and LSB audio processing are identical, except for reference designations of components involved, only LSB signal flow is described.

3-30. LSB audio processor A2A21A19 amplifies the LSB data audio tones received on pins A2A21XA19-F/6 and A2A21XA19-H in variable gain stage A2A21A19U1B to a standard level for clipping stage This clipping stage removes the A19U1A. amplitude peaks of the data audio to maintain proper transmitted peak to average power output. The voltage divider consisting of A2A21A19R29 through A2A21A19R32 is connected to normally open contacts of A2-A21A19K1. In SSB operation, the voltage divider sets the proper level to the input of the common audio amplifier A2A21A19U2 shared by normal audio. In the ISB mode, the voltage divider reduces the audio level an additional amount in order to achieve proper output power levels. In DATA operation, the setting of DATA/NORMAL switch A2S11 to DATA position energizes relay A2A21A19K1, connecting relay terminals A2A21A19K1-2 and 3. The result is that the output of the data audio processor, comprising the audio control amplifier A2A21A19U1B and the amplitude control circuitry of A2A21A19-U1A, A2A21A19Q3, and A2A21A19Q4 and associated components, is fed to the meter circuits and audio amplifier to A2A21A19U2. Amplification and control takes place at A2A21A19U2 as described in paragraph 3-25. USB data tones are processed in exactly the same manner by A2A21-A18.

3-31. AUDIO CONTROL A2A21A20 (Figure 5-1, Sheet 3). The Audio Control Assembly A2A21A20 provides system supply and control functions for data operation. These functions are: (1) keying of the T-827H/URT and AM-3924C(P)/URT; (2) transmitter gain control (TGC) enable, TGC capacitor control, and TGC reset; (3) ISB ground, and (4) +15 Vdc and +5 Vdc supplies.

3-32. Keying. Data keying of the T-AM-3924C(P)/URT 827H/URT and accomplished by application of +6 Vdc to any of diodes A2A21A20CR14, A2A21A20CR15, A2A21A20CR16, and A2A21A20CR20. The resultant logic low at the collector of A2-A21A20Q10 is then applied, via contacts 7 and 8 of energized relay A2A21A20K2, to pin 4 of connector A2A21A20P1 to key the AM-Relays A2A21A20K1 and 3924C(P)/URT. A2A21A20K2 are controlled by DATA/NOR-MAL switch A2S11 on the T-827H/URT front panel. In the NORMAL position of A2S11, A2A21A20K1 and A2A21A20K2 remain unenergized, allowing the CW/RATT keyline to pass through from A2A21A20P1-5 to A2A21-A20P1-E, and the ground keyline to pass through from A2A21A20P1-D to A2A21A20-P1-4. When A2S11 is switched to the DATA position, A2A21A20K2 provides a ground keyline to the AM-3924C(P)/URT, as previously described. A2A21A20K2 also grounds A2A21A20P1-D, which keeps the 827H/URT keyed constantly. Energized relay A2A21A20K1 allows keying of the system via A2A21A20CR20 by a +6 Vdc data key signal fed through the CW/RATT keyline at the transmitter switchboard connector 1A2A1J2-S of the power amplifier.

3-33. TGC Functions. TGC enable and TGC capacitor control are initiated through output signals on pins L and 17 of A2A21A20P1 when the output of wired "NAND" A2A21-A20U2 is a logic high. This condition occurs when input pins 5, 9, 11, and 13 of A2A21-A20U2 are all logic low. As described earlier, input pin 9 is low as a result of switch A2A21A20Q10. Pins 5 and 13 are low due to a ground from the DATA/NORMAL switch when in the DATA position. Pin 11 is held low by the action of switch A2A21A20Q12 on the +20V input at A2A21A20P1-12 during the antenna coupler tune cycle. Also, during data transmission, the TADIL A audio signal at A2A21A20P1-M is rectified and amplified by A2A21A20U3 and A2A21A20Q11. Its presence keeps retriggerable A2A21A20U6 in the on state, and thus A2A21A20U6 low. When pins 9, 11, and 13 of A2A21A20U2 are all low, the output of A2A21A20U2 goes high for TGC enable (A2A21A20P1-L), and -15 Vdc is applied to A2A21A20P1-17 for TGC capacitor control. The output high of A2-A21A20U2 may be inhibited by an interlock function. If +20 Vdc or +28 Vdc is not present at A2A21A20P1-11 and A2A21A20P1-13, respectively, switch circuit A2A21A20Q9 and A2A21A20Q13 grounds the output of A2A21A20U2, and thereby prevents TGC enabling.

3-34. TGC reset occurs at system turn-on, or when the DATA/NORMAL switch is turned to DATA, or when any frequency control on the T-827H/URT is changed. At system turn-on, the base of A2A21A20Q5 senses the arrival of +5 Vdc and, through A2A21-A20Q6, causes reset of the power control system. When the data mode is selected at DATA/NORMAL switch A2S11, a ground is applied to A2A21A20P1-10, which, in turn, applies a pulse through the inverter of A2-A21A20U2 (pin 5 to pin 6). This logic high is coupled through A2A21A20C6, and inverted by A2A21A20Q6 to appear as a logic low at A2A21A20P1-15. Switching of any frequency control on the T-827H/URT provides a ground pulse at A2A21A20P1-T. This causes switches A2A21A20Q1 and A2A21A20Q2 to generate a power amplifier ground pulse at A2A21A20P1-16 for use by the antenna coup-Additionally, switch A2A21A20Q6 generates a logic low at A2A21A20P1-15 to cause the power control system to reset itself at the new frequency.

3-35. ISB Ground. Since the average rf power output in ISB operation (USB and LSB both operating) must be reduced from 200 watts to 100 watts to limit rf peak power, the following occurs: Selection of ISB by Mode Selector Switch A2S2 causes a ground to appear at A2A21A20P1-U. Relay A2A21-A20K3 is energized, and transmits ISB grounds to Audio Processor A2A21A20A18 and A2A21A20A19 to reduce the audio drive to the modulators. The ISB ground is applied to voltage dividers R29 through R32 on the A2A21A18 and A2A21A19 boards. The voltage divider on each board forms a 6 dB voltage attenuator.

3-36. Power Supply. Regulated +15 Vdc and +5 Vdc are provided for use on assemblies A2A21A18, A2A21A19, and A2A21A20 by means of the voltage regulator A2A21A20-Q14 - A2A21A20CR23 (for +15 Vdc), and by voltage regulator A2A21A20U7 (for +5 Vdc).

3-37. AUDIO MODE GATING AND MODU-LATION (Figure 5-1, sheet 1). Due to the symmetrical designs of circuitry immediately succeeding the audio processor assemblies A2A21A19 and A2A21A18, only the LSB flow out of LSB audio processor A2A21A19 will be described. These paragraphs are common to DATA and NORMAL operation.

3-38. The LSB or ISB output audio from Audio Processor A2A21A19 appears at E2 of LSB balanced modulator A2A1A2. The 500 kHz standard frequency is also supplied to balanced modulator A2A1A2 through gated amplifier A2A1A4Q2. Amplifier A2A1A4Q2 is enabled by +20 Vdc during LSB operation. The 500 kHz standard frequency is gated into A2A1A4Q2 by diode A2A1A4CR1. This gating diode is enabled by +20 Vdc from the mode selector switch and the +20 Vdc (during transmit) from the transmit-receive relay A2K3. The enabling voltages are applied to A2A1A4CR1 through individual voltage dividers so that the diode is forward biased during all modes of operation except CW. In the CW mode, A2A1A4CR1 is disabled to prevent the 500 kHz frequency standard input from entering gated amplifier A2A1A4Q2.

3-39. The 500 kHz output from A2A1A4Q2 drives tuned transformer A2A1A4T2. output of A2A1A4T2 appears at E4 of LSB balanced modulator A2A1A2. A2A1A2 is a balanced-bridge conventional. modulator which modulates the input audio onto the 500 kHz carrier IF signal to produce double sideband modulated signals. The 500 kHz carrier is suppressed by adjustable balance controls in the circuitry. The output from A2A1A2, applied to isolation transformer A2A1T1, consists of the upper and lower sideband signals produced when the 500 kHz carrier mixes with the LSB audio. The 500 kHz carrier and the audio are suppressed in the balanced modulator.

3-40. The output from isolation transformer A2A1T1 is applied to isolation amplifier A2-A1A3Q1. A2A1A3Q1 is enabled by +20 Vdc from the mode selector switch in the LSB and ISB modes of operation. Isolation amplifier A2A1A3Q1 drives LSB filter A2A1FL1. The narrow passband of A2A1FL1 removes the undesired upper sideband from the double-sideband output, and further suppres-

ses the 500 kHz carrier. The output of A2-A1FL1 is applied to A2A1A5 which buffers the upper and lower sideband filters. The output of A2A1A5 at E6 is the modulated LSB signal which is passed to IF Amplifier Assembly A2A12.

3-41. LSB CARRIER BAL potentiometer A2A1A2R3 and the LSB CARRIER BAL capacitor A2A1A2C4 are used to balance the resistance and reactance in the LSB balanced modulator. The resistive and reactive balance must be proper to maintain a high degree of carrier suppression. Components A2A1A1R3 and A2A1A1C4 accomplish the same adjustment for the USB balanced modulator.

3-42. The 500 kHz carrier from Frequency Standard Assembly A2A5 is gated through A2A1A4CR1, amplifier A2A1A4Q1, transformer A2A1A4T1, and into the USB balanced modulator A2A1A1. Isolation transformer A2A1T2 drives isolation amplifier A2A1A3Q2, which drives the USB filter A2-A1FL2. Isolation amplifier A2A1A3Q2 is enabled by +20 Vdc from mode selector switch A2S2 in the USB, AM, ISB, and RATT modes of operation. The narrow passband of A2A1-FL2 removes the undesired LSB modulation product, and further suppresses the 500 kHz carrier. The output of A2A1FL2 is applied to A2A1A5, which buffers the upper and lower sideband filters. The output of A2A1A5 at E6 is passed to IF Amplifier Assembly A2-A12.

3-43. TONE GENERATION AND MODULA-TION (RATT MODES). (Figure 5-2). In the RATT and ISB/RATT modes of operation a local or remote teletypewriter loop current input is applied to the T-827H/URT and is converted to an audio tone. Two of four possible audio tones, representing mark and space inputs, are generated in response to the loop current input and the position of the front panel RATT SHIFT SELECT switch. The audio tones are then amplified and processed in the same manner as the voice signals in the USB mode of operation. The assemblies involved in the signal flow for RATT tone generation and modulation are: Filter Box A1A1; RATT Tone Generator A2-A9; Audio Processor A2A2A18; and mode Selector A2A1.

3-44. In the RATT mode, the teletypewriter loop current signal is applied through local input capacitors A1A1C48, A1A1C49 or remote input capacitors A1A1C22 and A1A1C38 to the front section of LOCAL/REMOTE switch A2S1, contacts 1 and 5. Here it is directed to RATT Tone Generator Assembly A2A9 through A2R8. The input signal is then applied through polarity protection diode A2A9A1CR1 and optoelectronic coupler A2A9A1U1.

3-45. A mark signal input (5 to 75 mA) provides the turn-on bias for optoelectronic coupler A2A9A1U1. A2A9A1U1 provides line isolation between the teletypewriter loop current lines and the tone generation circuits. Zener diode A2A9A1CR3 shunts optoelectronic coupler A2A9A1U1 so as to limit A2A9A1U1 current to 20 mA. A space signal input (no current flow) provides no bias current and therefore A2A9A1U1 stays off. Resistor A2R4, on the T-827H/URT main frame, must be connected in shunt across the teletypewriter input terminals for input loop currents in excess of 75mA in LOCAL operation. This is done by connecting A2E7 to A2E4.

3-46. Optoelectronic coupler A2A9A1U1 biases buffer amplifier A2A9A1U6A on or off in response to the teletypewriter mark and space signal inputs. The output of buffer amplifier A2A9A1U6A is applied to gates A2A9A1U6B, A2A9A1U6D and divider A2A9A1U2.

3-47. A2A9A1Q1 and A2A9A1Q2 amplify the 1 MHz input from Frequency Standard A2A5 via A2A9P1 pin 7 to proper logic levels for divider A2A9A1U2. Dividers A1A9A1U1-U3 divide the 1 MHz to provide precise output frequencies as a function of mark/space inputs and the SHIFT SELECT switch position.

3-48. When the RATT SHIFT SELECT switch is in the 850 Hz position dividers A2-A9A1U2, -U3, -U4 are set to divide the 1 MHz input by 317 for a mark condition and by 206 for a space condition. The proper preset inputs to the dividers are set by A2-A9A1U6A, A2A9A1U6B, A2A9A1U6D and A2A9A1U5B. When the RATT SHIFT SELECT switch is in the 170 Hz position, the

dividers A2A9A1U2, -U3, -U4 are set to divide by 261 for a mark condition and by 240 for a space condition. A2A9A1U5A serves to divide outputs from A2A9A1U2, -U3, -U4 by two and to generate a symmetrical squarewave for amplifiers A2A9A1Q3 and A2A9A1Q4. Transformer A2A9A1T1 couples the RATT tones to the MODE SELECTOR switch through A2A9P1-2, -8 for distribution to Audio Transformer A2A21T2 and then to USB Audio Procesor A2A21A18.

3-49. In the RATT mode, Audio Processor Assembly A2A21A18 functions in a similar manner to normal USB modes (refer to paragraph 3-26) except that the compressor A2-A21A18Q1 is turned off by the presence of a CW/RATT ground on pin 3 of A2A21A18P1. The controlled amplitude audio output signal from A2A21A18P1-17 is fed to Mode Selector Assembly A2A1, where it is combined with the 500 kHz intermediate frequency carrier and thereafter processed in the same manner as other USB IF signals.

3-50. In the ISB/RATT mode, the audio RATT tone signal is developed as described for the RATT mode. However, the audio tone output from A2A9P1-2, -8 is fed through different contacts of mode selector switch A2S2-D-F and A2S2-C-R, to Audio Amplifier Assembly A2A21A18. As a result, the RATT tone signals modulate the upper sideband output in both the RATT and the ISB/RATT modes.

3-51. CW/AM/SSB CARRIER REINSERTION (Figure 5-3). Carrier reinsertion gating takes place in Mode Selector Assembly A2A1. Carrier reinsertion outputs are fed to IF Amplifier Assembly A2A12.

3-52. The 500 kHz carrier reinsertion signal is present during the CW, AM, and SSB pilot carrier modes of operation. The carrier reinsertion signal gating circuits are controlled by the CW keyline and the mode selector switch circuits. Operation of these circuits is described in the following paragraphs.

3-53. In the CW mode, the 500 kHz carrier reinsertion signal is enabled by the CW handkey. The local CW handkey, inserted at the front panel CW key jack A2J2, grounds terminal A2J2-3 to A2J2-1 when it is depres-

sed. This ground then appears, through LOCAL/REMOTE switch A2S1B-R and mode selector switch A2S2-E-R, at terminal A2-A1A4E11 of the 500 kHz Gates Subassembly A2A1A4, when the LOCAL/REMOTE switch is in the LOCAL position.

3-54. The ground at A2A1A4E11 forwardbiases isolation diode A2A1A4CR7. This en-(forward-biases) carrier reinsertion diode A2A1A4CR6 and disables (reversebiases) carrier shorting diode A2A1A4CR8. Under these conditions, the 500 kHz signal from Frequency Standard A2A5 (received at A2A1P2-A3) is allowed to pass to IF Amplifier A2A12 via diode A2A1A4CR6, transformer A2A1A4T3, and connector A2A1P2-A1. When the CW key is open, diodes A2A1-A4CR6 and A2A1A4CR7 are reverse-biased, and diode A2A1A4CR8 is forward-biased. This action grounds the 500 kHz signal path through capacitor A2A1A4C22; hence, the 500 kHz signal cannot appear at connector The foregoing biasing actions A2A1P2-A1. control the 500 kHz reinsertion signal in response to the opening and closing of the local CW key. This controlled output is fed to IF Amplifier Assembly A2A12. Here the 500 kHz cw signal is amplified prior to frequency conversion to the required output frequency.

3-55. Note that grounding the CW key also provides a ground return for the CW hold relay A2K5. Operation of A2K5 is included as part of the CW, RATT, and PTT keying circuits description contained in paragrph 3-112. A2A1A4E11 is not grounded in any mode except CW. Diodes A2A1A4CR6 and A2A1A4CR8 then block passage of the 500 kHz signal.

3-56. AM Carier Reinsertion. In the AM mode, operating voltage (+20 Vdc) is applied through pin 4 of connector A2A1P2 to the AM carrier reinsertion gate A2A1A4CR9 and A2A1A4CR10. The 500 kHz input signal at A2A1P2-A3 appears at % MOD ADJ potentiometer A2A1A4R39. It then passes through the AM carrier reinsertion gate A2A1A4CR9 and appears at transformer A2A1A4CR9 and appears at transformer A2A1A4T3. The AM carrier reinsertion gate functions similarly to the CW carrier reinsertion gate. Diode A2A1A4CR11 is a control line isolation diode whose function is similar to that of diode A2A1A4CR7. The level of output

signal from A2A1A4T3 during the AM mode may be adjusted by means of A2A1A4R39 to obtain the correct percentage of modulation. The 500 kHz signal is fed from the A2A1A4T3 output, through A2A1P2-A1, to the A2A12 assembly where it is inserted as the IF carrier.

3-57. The T-827H/URT is used with the AM-3924C(P)/URT rf power amplifier and various antenna couplers. An rf signal from T-827H/URT is sometimes required while tuning the associated antenna couplers. This rf signal is supplied whenever the AM-3924C(P)/URT provides a +20 Vdc control input at terminal T of connector A1A1J4. This +20 Vdc input gates on the AM carrier as previously described. A keyline signal is also required from the AM-3924C(P)/URT to cause the T-827H/URT to supply the AM carrier to the external equipment (see paragraph 3-112).

3-58. SSB Carrier Reinsertion. It is sometimes necessary to transmit a pilot carrier signal, along with the sideband signals, to permit receiving equipments to generate a stable carrier signal required for SSB reception. In SSB modes +20 Vdc is applied to reinsertion gate A2A1A4CR12 only when carrier reinsertion switch A2A1S1 is turned to a position other than infinity. This enables A2A1A4CR12, which then passes the 500 kHz signal from % MOD ADJ potentiometer A2-A1A4R39 to the attenuators A2A1A4R58 through A2A1A4R63. CARRIER REINSER-TION switch A2A1S1 selects the desired amount of attenuation of the 500 kHz signal, and passes the signal to the primary of A2-A1A4T3. The A2A1A4T3 output is then fed through A2A1P2-A1 to IF Amplifier Assembly A2A12 where it is reinserted as the desired pilot carrier signal.

3-59. IF AMPLIFICATION AND LEVEL CONTROL (Figure 5-4). IF Amplifier Assembly A2A12 receives the 500 kHz IF input signal from Mode Selector Assembly A2A1 at A2A12A1P1A3. The A2A12 assembly amplifies the signal in three stages: A2A12A1Q2, A2A12A1Q4 and A2A12A1Q5. Average power control (APC), peak power control (PPC) and transmitter gain control (TGC) de inputs from the AM-3924C(P)/URT rf power amplifier control the gain of these stages.

APC applies to NORMAL modes, and TGC applies to DATA modes; PPC functions in either NORMAL or DATA mode. These control voltages are capable of reducing the output of the T-827H/URT to zero from its nominal 250 mW PEP value. The amplified output of the A2A12 assembly is fed to RF Translator Subassembly A2A6A8 (part of Translator/Synthesizer Assembly A2A6). IF Amplifier Assembly A2A12 also receives a 500 kHz carrier reinsertion signal from the mode selector (A2A1). This signal appears in the CW, AM, and SSB pilot carrier modes of operation.

3-60. The audio (or data)-modulated IF input signal from Mode Selector Assembly A2A1 is coupled by A2A12A1C3 to the base of amplifier A2A12A1Q2. The base of A2A12A1Q2 is dc-biased by emitter followers A2A12A1Q1 and A2A12A1Q6. The PPC input from the AM-3924C(P)/URT rf power amplifier appears on the base of A2A12A1Q6.

3-61. The output from A2A12A1Q2 is then combined with the carrier reinsertion signal (if present) from connector A2A12A1P1-A2, and is applied to transformer A2A12A1T1. Transformer A2A12A1T1 drives gate 1 of amplifier A2A12A1Q4. The gain of A2A12-A1Q4 is adjusted by GAIN ADJ potentiometer A2A12A1R27. The output from A2-A12A1Q4 is fed to gate 1 of A2A12A1Q5, which amplifies the signal and then feeds it through transformer A2A12A1T2 to A2A12-A1P1-A1. From A2A12A1P1A1, the output is directed to the RF Translator A2A6A8.

3-62. In the CW and AM modes, and in SSB pilot carrier modes, the 500 kHz carrier signal is fed directly to amplifier A2A12A1Q4 via transformer A2A12A1T1. The signal is amplified in A2A12A1Q4 and A2A12A1Q5 and passed through transformer A2A12A1T2 to connector A2A12P1A1.

3-63. The APC (or TGC) signal from the AM-3924C(P)/URT rf power amplifier is applied through IF Filter Assembly A2A15 to amplifier A2A12A1Q3. The gain of A2A12-A1Q3 is controlled by potentiometer A2A12-A1R39. As the APC or TGC voltage increases, due to an increase of average power at the transmitter output, the amplified output of A2A12A1Q3 appears at gate 2 of amp-

lifier A2A12A1Q5, and is used to linearly decrease gain of A2A12A1Q5 to maintain transmitter average power constant. GAIN ADJ Potentiometer A2A12A1R27 establishes a dc voltage on gate 2 of A2A12A1Q4 which sets the gain of this stage. Slope adjust potentiometer A2A12A1R39 sets the slope of the APC voltage to control the gain of A2A12A1Q5.

3-64. The PPC signal limits the gain of amplifier A2A12A1Q2 during all modes of operation except CW. The PPC input from the AM-3924C(P)/URT rf power amplifier is applied through IF Filter Assembly A2A15 to emitter followers A2A12A1Q1 and A2A12-A1Q6. The output of A2A12A1Q1 controls the base bias of amplifier FA2A12A1Q2. The output of IF Amplifier Assembly A2A12 is limited when the peak RF amplifier power exceeds a predetermined level. The AM-3924C(P)/URT rf power amplifier is thereby protected against damage due to excessive peak-power outputs.

3-65. IF-TO-RF CONVERSION (Figure 5-5). Conversion of the intermediate frequency to the transmitted radio frequency takes place within RF Translator Subassembly A2-A6A8. This unit is part of Translator/Synthesizer Assembly A2A6. RF Translator Subassembly A2A6A8 receives the 500 kHz IF input from IF Amplifier Assembly A2A12 at A2A6P2-A2. In A2A6A8 it is converted in three mixer stages to the rf signal ranging from 2.0 to 29.9999 MHz. The output of A2-A6A8 is applied to RF Amplifier Assembly A2A4.

3-66. The mixing (injection) frequencies applied to the mixer stages are automatically selected. This is accomplished when the front panel tuning controls are set to the desired output frequency. Generation of the injection frequencies is accomplished by three frequency synthesizers (see paragraph 3-81).

3-67. Low Frequency Mixer. The 500 kHz amplitude controlled IF signal from IF Amplifier Assembly A2A12 is applied through low-pass filter A2A6A8L15 and A2A6A8-C66. It is then coupled by A2A6A8C14 to transmit-receive (TR) gating diode A2A6A8-CR2. Gating diode A2A6A8CR2 is forward

biased when grounded by TR relay A2K3. The signal then proceeds through transformer A2A6A8T2 to pins 1 and 10 of low frequency mixer A2A6A8U1. The first mixer injection frequency (3.3001 to 3.4000 MHz) from the output of 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A12 is applied to pin 2 of low frequency mixer A2A6A8U1. The specific first mixer injection frequency is determined by the setting of the front panel 10 kHz, 1 kHz and 100 Hz controls. (See Table 3-1).

A2A6A8U1 3-68. Low frequency mixer combines the intermediate and injection frequencies by a subtractive mixing operation. This action causes the difference frequency (2.8001 to 2.9000 MHz) to emerge as the strongest in the output of transformer A2-From A2A6A8T3, the output is A6A8T3. coupled to L-C filter 2A6A8FL3 through forward biased TR gating diode A2A6A8CR5 and capacitor A2A6A8C18. A2A6A8FL3 has a bandpass of 2.80 to 2.90 MHz. This narrow bandpass rejects all outputs from the first mixer circuit except the desired difference frequency.

3-69. Mid-Frequency Mixer. The output of bandpass filter A2A6A8FL3 is coupled through capacitor A2A6A8C24, gating diode A2A6A8CR7, and transformer A2A6A8T5 to pins 1 and 10 of mid-frequency mixer A2A6A8U2. TR gating diode A2A6A8CR7 is forward biased by the application of +20 Vdc from TR relay A2K3. The second input to mid-frequency mixer A2A6A8U2 is the injection signal from 100 kHz Synthesizer Subassembly A2A6A17 appearing at pin 2. The injection frequency subtractively mixes in A2A6A8U2 with the 2.8001 to 2.9000 MHz signal from the low frequency mixer.

3-70. In lo-band, the 22.4 to 23.3 MHz injection frequency produces a 19.5000 to 20.4999 MHz output of the mid-frequency mixer. (See Table 3-1). This is coupled through transformer A2A6A8T4, gating diode A2A6A8CR8, capacitor A2A6A8C38, gating diode A2A6A8CR10, and capacitor A2A6A8C41 to the 20 MHz L-C bandpass filter A2A6A8FL1. Lo-band gating diodes A2A6A8CR10, A2A6A8CR12 are forward biased by application of +20 Vdc from the hi-lo filter relay A2K2 in the main frame.

3-71. In hi-band the injection frequency from the 100 kHz synthesizers is 32.40 to 33.30 MHz. The hi-band injection frequency is mixed with the 2.8001 to 2.9000 MHz signal from the low frequency mixer to produce a 29.5000 to 30.4999 MHz output. The hiband signal is coupled through transformer A2A6A8T4, forward biased gating diode A2A6A8CR8, capacitor A2A6A8C38 gating diode A2A6A8CR11, and capacitor A2A6-A8C40, to the 30 MHz L-C bandpass filter A2A6A8FL2. During the hi-band operation, hi-lo filter relay A2K2 applies a ground to gating diodes A2A6A8CR11 through A2A68-CR13. This reverse biases the lo-band gating diodes (A2A6A8CR10, A2A6A8CR12) and forward biases the hi-band gating diodes (A2A6A8CR11, A2A6A8CR13).

3-72. High Frquency Mixer. The signal from lo-band filter A2A6A8FL1 or hi-band filter A2A6A8FL2 is applied to pins 1 and 10 of high frequency mixer A2A6A8U3 through capacitors A2A6A8C48, A2A6A8C51, forward biased TR gating diode A2A6A8CR16, and transformer A2A6A8T7. A 2.5 to 23.5 MHz injection signal (see Table 3-1) from 10 MHz/1 MHz Synthesizeer Subassembly A2-A6A13 (via 10 MHz/1 MHz Filter Subassembly A2A6A14) is applied to A2A6A8U3 pin 2. The output signal, which ranges from 2.0 to 29.9999 MHz, is coupled through transformer A2A6A8T6, gating diode A2A6A8-CR17, and capacitors A2A6A8C56 through A2A6A8C58, A2A6A8CR14, A2A6A8L14, A2A6A8C59 to connector A2A6P3-A2 where it is coupled to RF amplifier A2A4. TR gating diode A2A6A8CR17 is forward biased by application of +20 VDc from the TR relay A2K3.

3-73. Variable Inductor A2A6A8L14 and capacitor A2A6A8C59 form a 19.5 MHz trap. This corresponds to the lo-band intermediate frequency input to the third mixer A2A6A8U3 when the output frequency is approximately 7.1 MHz. The value of A2A6A8L14 is adjusted for maximum attenuation of the third IF signal in the output at A2A6A8E12. The IF trap is bypassed in hi-band operation by gating diode A2A6A8CR14. This occurs when A2A6A8CR14 cathode is grounded by hi-lo filter relay A2K2.

3-74. RF AMPLIFICATION (Figure 5-6). The 2.0 to 29.9999 MHz rf signal from Trans-

EE140-KA-OMI-010/E110 T827H

3											
MHz CONTROL SETTINGS	QUENC INJE	Y MIXER CONTROL SETTING		QUENCY MIXER CONTROL INC		QUENCY MIXER CONTROL INJECTION SIGNAL (MHz) INJECTION SETTING IN 100 kHz STEPS		INJECTION SIGNAL (MHz)		10 kHz CONTROL SETTING	LOW FREQUENCY MIXER INJECTION SIGNAL (MHz) IN 100 Hz STEPS
2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28	LO- BAND 17.5 16.5 15.5 14.5 12.5 11.5 8.5 7.5 4.5 3.5	HI- BAND 23.5 20.5 19.5 16.5 12.5 11.5 10.5 9.5 8.5 5.5 4.5 3.5	0 1 2 3 4 5 6 7 8 9	LO- BAND 22.40 22.50 22.60 22.70 22.80 22.90 23.00 23.10 23.20 23.30	HI- BAND 32.40 32.50 32.60 32.70 32.80 32.90 33.00 33.10 33.20 33.30	0 1 2 3 4 5 6 7 8 9	3.4000 to 3.3901 3.3900 to 3.3801 3.3800 to 3.3701 3.3600 to 3.3501 3.3500 to 3.3401 3.3400 to 3.3301 3.3200 to 3.3201 3.3200 to 3.3001				
29	9.5										

Table 3-1. Comprehensive Frequency Translation Chart

lator/Synthesizer A2A6 is received by RF Amplifier Assembly A2A4 at A2A4P2-A5. A2A4 amplifies the rf signal in three transistor stages and two vacuum-tube stages. The resulting rf output level is suitable for driving the Radio Frequency Amplifier AM-3924C(P)/URT. Interstage tuning networks for the frequency in use are selected by setting the front panel frequency controls.

3-75. The rf input from RF Translator Sub-assembly A2A6A8 is applied from connector A2A4P2-A5 to rf mixer amplifier subassembly A2A4A38. Here it is amplified by common-emitter rf amplifier A2A4A38Q1 through A2A4A38Q3. The overall gain of rf mixer amplifier A2A4A38 is controlled by adjusting the setting of rf gain potentiometer A2A4A38R6.

3-76. The rf signal from rf amplifier A2A4-A38Q3 is applied through contacts A1 and A2 of TR relay A2A4A38K1 to contact E1, located on a fixed stator strip. Here it is applied to one of 28 interstage coupling assemblies, A2A4A2-A29, mounted on a turret. Each interstage coupling assembly is tuned to the center frequency of its 1 MHz bandpass. The 28 assemblies provide coverage of the entire 2.0 to 29.9999 MHz rf frequency range. Capacitors are mounted on a rotor within the turret. These are connected in parallel with transformers in the 1 MHz This allows bandpass coupling assemblies. tuning of the assemblies to specific frequencies within the MHz bandpass.

3-77. Each of subassemblies A2A4A2-A29 has a tansformer T1 and capacitor C2. These are connected in series with capacitors in rotor assemblies A2A4A30 and A2A4A31. This constitutes the first tuned rf circuit. second tuned circuit consists of transformer T2 and capacitor C3 within subassemblies A2A4A2-A29. These are connected in series with capacitors in rotor assemblies A2A4A32 and A2A4A33. Capacitor A2A4C1 couples the rf signal to the grid of A2A4V1. A tuned circuit in the output of A2A4V1 consists of transformer T3 and capacitor C4 of subassemblies A2A4A2-A29, in series with capacitors in rotor assemblies A2A4A34 and A2A4-A 35.

3-78. The amplified rf signal at the output of A2A4V1 is coupled by A2A4C5 to the input of rf amplifier A2A4V2 via A2A4FL2.

The tuned output circuit of A2A4V2 consists of transformer T4 and capacitor C5 of subassemblies A2A4A2-A29, in series with capacitors in rotor assemblies A2A4A36 and A2A4-A37. The amplified rf signal at the secondary of T4 appears at output connector A2A4-P2-A1. Here it is connected to the AM-3924C(P)/URT rf power amplifier.

3-79. A shaper pulse from power supply A2-A8 is applied to the grids of rf amplifiers A2-A4V1 and A2A4V2 from A2XA4P2-9 at the instant the T-827H/URT is keyed. This pulse appears as a large negative bias voltage to the grids of A2A4V1 and A2A4V2, momentarily holding the rf output from RF Amplifier Assembly A2A4 at zero. This key-on shaper pulse suppresses large amplitude rf signals in the output at the first instant of signal transmission. This allows the output level control circuits of the AM-3924C(P)/URT rf power amplifier to take control. The grid bias returns to normal at a rate controlled by R-C network located in Power Supply Assembly A2A8, and the T-827H/URT rf output increases to normal as control grid bias falls.

3-80. The turret-tuning assemblies of RF Amplifier Assembly A2A4 are selected in response to tuning-code signals received from Code Generator Assembly A2A7. Setting the front panel 10 MHz and 1 MHz controls to a desired frequency causes Code Generator Assembly A2A7 to provide a specific five-wire tuning code (combination of open and grounded lines) to turret decoder switch A2A4S1. Turret drive relay A2A4K1 then energizes and activates A2A4B1. A2A4B1 rotates the turret and decoder switch wafers until the decoder reaches a position where its contacts reflect the complement of the code generator input. When this occurs, A2A4S1 is at a position that interrupts all ground paths to A2-A4K1. Turret drive relay A2A4K1 then deenergizes, stopping motor A2A4B1. The turret is now positioned as required for the selected 10 MHz and 1 MHz control settings. The 100 kHz and 10 kHz rotor assemblies are selected by the 100 kHz and 10 kHz front panel controls through mechanical linkage.

3-81. FREQUENCY SYNTHESIS (Figure 3-2). Injection frequencies for the three frequency mixers of RF Translator Subassembly

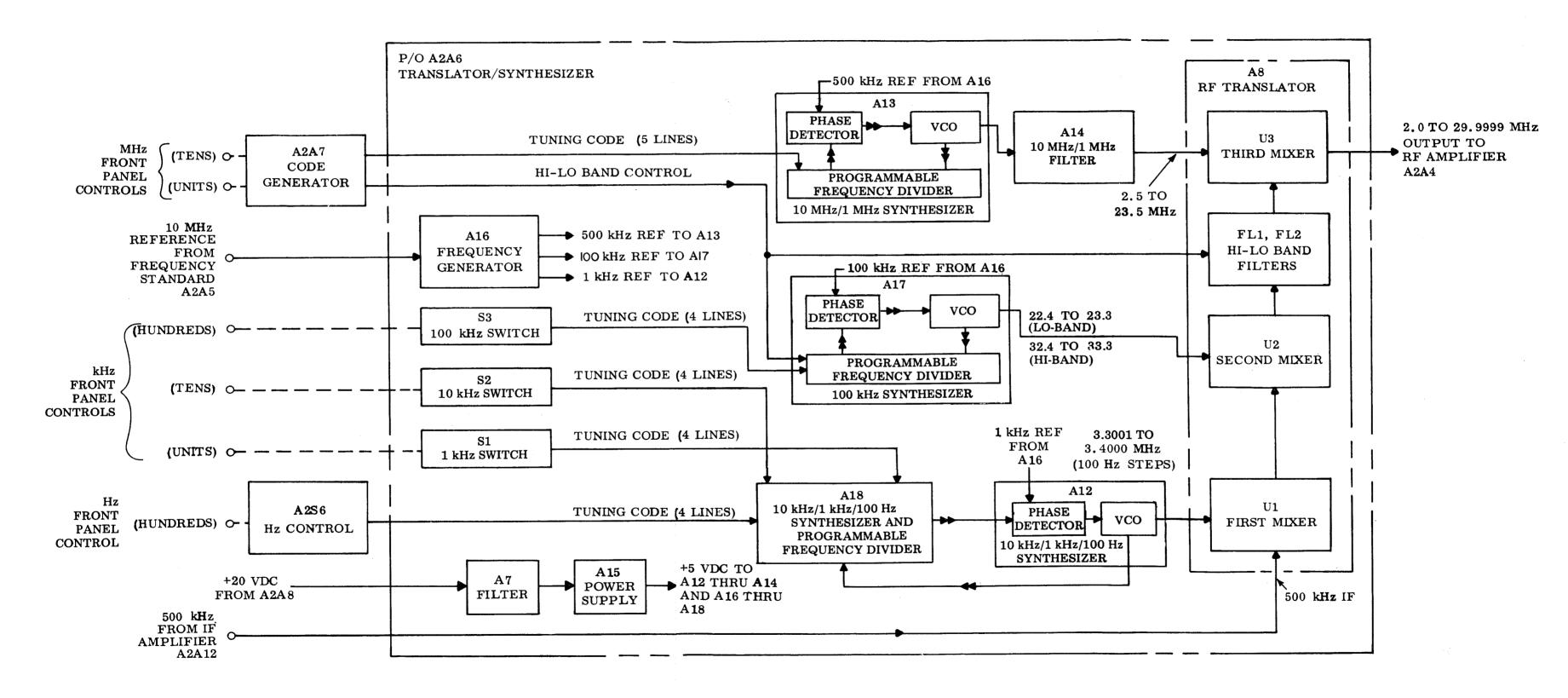


Figure 3-2. Frequency Synthesis and Translation, Functional Block Diagram

A2A6A8 are generated within the following subassemblies of Translator/Synthesizer Assembly A2A6:

- 1. 100 kHz Synthesizer A2A6A17
- 2. 10 kHz/1 kHz/100 Hz Synthesizers A2A6A12 and A2A6A18
- 3. 10 MHz/1 MHz Synthesizers A2A6A13 and A2A6A14

The injection frequencies are developed using reference frequencies from Frequency Generator Subassembly A2A6A16. The reference frequencies are locked to the 10 MHz output of Frequency Standard Assembly A2A5.

3-82. Frequency control is provided for the 10 MHz/1 MHz synthesizer by controls on the front panel which position Code Generator Assembly A2A7. The 100 kHz, 10 kHz and 1 kHz front panel controls use chain-drives to position coding switches A2A6S1 through A2A6S3. The 100 Hz steps are set by front panel Hz switch A2S6.

3-83. Each of the three synthesizers employs a phase-locked loop circuit to ensure that the output injection frequencies are correct. In the case of the 10 kHz/1 kHz/100 Hz unit, the output from the voltage controlled oscillator (VCO) on the A2A6A12 subassembly is applied to a programmable frequency divider. The divider, located on subassembly A2A6A18, provides one input to a phase detector. A second phase detector input, a stable 1 kHz reference, is provided by Frequency Generator A2A6A16. The output frequency of the programmable frequency divider is determined by codes set in Hz switch A2S6, 1 kHz switch A2A6S1 and 10 kHz switch A2A6S2. If the two inputs to the phase detector are not exactly the same frequency, a correction voltage is developed in the phase detector. This correction voltage is applied through a loop filter to the VCO. The VCO output frequency then changes to re-establish a 1 kHz input to the phase detector. The VCO is therefore locked to the 1 kHz standard frequency from A2A6A16. The VCO output frequency of A2A6A12 is divided by ten and applied through a filter network as the injection signal to low frequency mixer A2A6A8U1.

3-84. Synthesizer circuits A2A6A17 and A2A6A13 differ slightly from the preceeding

example. All circuitry for the 100 kHz Synthesizer Subassembly A2A6A17 is located on one printed wiring board. The VCO output frequency is not divided prior to use in midfrequency mixer A2A5A8U2. A hi-lo band control voltage, from Code Generator Assembly A2A7, is applied to the frequency divider in A2A6A17 to determine the output injection signal frequency range.

3-85. The 10 MHz/1 MHz synthesizer circuit A2A6A13 differs only in that the frequency divider is programmed by the five-line code output of Code Generator Assembly A2A7. The VCO output is filtered in the separate subassembly A2A6A14.

3-86. STANDARD FREQUENCY GENERA-TION AND DISTRIBUTION (Figure 5-7). Frequency Standard Assembly A2A5 provides accurate reference frequencies for use in Radio Transmitter T-827H/URT. The frequencies are produced either from a 5 MHz external input provided by a frequency standard at the installation site, or from an internal oven-controlled 5 MHz oscillator circuit. The internal 5 MHz oscillator circuit is comprised of crystal-controlled oscillator A2A5A1Q1 and associated circuitry. Precise adjustment of the oscillator output frequency is provided by A2A5A1C2 and A2A5A1C3. The 5 MHz reference frequency is divided and multiplied in Divider/Amplifier Subassembly A2A5A2 to produce the highly stable output frequencies referenced in paragraph 3-11.

3-87. Reference Control. The 5 MHz Reference Control Subassembly contains logic circuits which evaluate the incoming external 5 MHz reference signal. If the amplitude is too low, the logic circuits select the internally generated 5 MHz signal. Specifically, when the external reference falls below approximately 0.25 volts, the output from detector A2A5A4CR6 falls low enough to turn off emitter follower A2A5A4Q2. This results in logic lows at A2A5A4U1A-1 and A2A5A4-U1B-6; and logic highs at A2A5A4U1A-3 and A2A5A4U1A-2, A2A5A4-A2A5A4U2B-5. U2B-5, and A2A5A4U2D-13 are wired high in the EXT/NORM and EXT/(OVEN STBY) position of A2A5A2S1. The result is that the internal reference from A2A5A1Q3 is routed, via A2A5A4U2A through A2A5A4U2B and A2A5A4U2C, to the Divider/Amplifier Assembly A2A5A2 for use in the equipment. The external reference line is blocked at A2A5A4U1C.

3-88. Reference Source Selection. A three position 5 MHz OSC SOURCE switch A2A5-A2S1 is used to select one of two modes of the external 5 MHz source, or the internal 5 MHz source. When the 5 MHz OSC SOURCE switch is in EXT NORM position, the external standard provides the 5 MHz reference At this time the Oven Subassembly When the 5 MHz OSC A2A5A3 is off. SOURCE switch is in EXT (OVEN STBY) position the external source supplies the reference signal, and the oven heater is enabled and maintains a constant temperature. When the 5 MHz OSC SOURCE switch is in INT/COMP position, the oven-stabilized crystal oscillator in A2A5A1 provides the reference signal.

3-89. When the 5 MHz OSC SOURCE switch is in EXT NORM position, pull-up resistor A2A5A4R10 provides a logic high to A2A5-A4U1A-2, and NAND gate A2A5A4U1A outputs the amplified external 5 MHz frequency standard signal at A2A5A4U1A-3 and an inverted version of this signal at A2A5A4U1B-6. Thus, the inverted 5 MHz signal appears simultaneously on both inputs of A2A5A4-U1C. A2A5A4U1C operates as an inverter, and the reinverted 5 MHz signal appears as the amplified 5 MHz standard frequency at A2A5A4U2C-9. Since NAND gate A2A5A4-U2D-13 is at a steady logic high, A2A5A4-U2D inverts the amplified external 5 MHz, which appears at A2A5A4U2B-5. A2A5A4-U2B functions as an inverter; hence, A2A5-A4U2C-10 sees the same signal as A2A5A4-U2C-9. This causes A2A5A4U2C to function as an inverter, and the amplified 5 MHz external frequency standard is fed via A2A5-A4U2C-8 to the divider/amplifier assembly A2A5A2.

3-90. When the 5 MHz OSC SOURCE switch is in EXT (OVEN STBY) position the external source supplies the reference signal with all gate logic the same as for EXT/NORM. The oven heater is enabled and maintains a constant oven temperature. When the 5 MHz OSC SOURCE switch is in INT/COMP position, the crystal oscillator in A2A5A1 pro-

vides the reference signal, and the oven maintains its constant temperature. Amplifiers A2A5A1Q1, crystal A2A5A1Y1, and associated components form a modified Pierce oscillator which provides the internal 5 MHz frequency standard. This signal is amplified by A2A5A1Q2, A2A5A1Q3 and coupled to inverter A2A5A4U2A where it is inverted and fed to NAND gate input A2A5A4U2B-4. In position 3 (INT/COMP) of 5 MHZ oscillator source switch A2A5A2S1, NAND gate terminal A2A5A4U2D-13 is held low, as is NAND gate A2A5A4U1A-2. Thus, NAND gate A2-A5A4U1A-3 output stays high, blocking the external 5 MHz reference and causing A2-A5A4U1B-6 and A2A5A4U2D-12 to stay low. Hence, A2A5A4U2D-11 output is high, enabling A2A5A4U2B to pass the inverted, internally generated, 5 MHz reference received from A2A5A4U2A-3. Since now A2-A5A4U1C-9 is steady logic low, A2A5A4-U2C-9 is high and A2A5A4U2C passes the internal 5 MHz frequency standard, again reinverted.

3-91. Oven Temperature Control Sensor. Changes in oven temperature are sensed by A2A5A3R2 and applied as an input to the differential amplifier consisting of A2A5A1Q4 and A2A5A1Q5. When oven temperature tends to increase, the resistance of A2A5-A3R2 also tends to increase changing the balance of sensor bridge A2A5A1R13 through A2A5A1R16 and the corresponding input to the differential amplifier circuit. A2A5A1-Q6 then provides less base current to A2A5-A1Q7, decreasing conduction in A2A5A4Q5 and, the current through the heater A2A5-A3R1, resulting in a tendency to oppose an increase in the crystal oven operating temperature. The reverse effect stabilizes the oven against a tendency to decrease in temperature.

3-92. Frequency Divider. Divider/Amplifier Subassembly A2A5A2 contains divider circuits and multiplier circuits. The 5 MHz input at A2A5A2E9 is amplified by A2A5A2Q1 and A2A5A2Q6. The output from A2A5A2Q1 is coupled to divide-by-five oscillator A2A5A2Q2, which is tuned to 1 MHz. The A2A5A2Q2 output is coupled to divide-by-two oscillator A2A5A2Q4 and 1 MHz amplifier A2A5A2Q3. The 1 MHz output of A2A5A2Q3 is coupled to A2A5P1A3 via the parallel reso-

nant circuit combination of A2A5A2C13 and A2A5A2T1. The output of A2A5A2Q4 is amplified in 500 kHz amplifier A2A5A2Q5. It is coupled to A2A5P1-A1 and A2A5P1-A2 via the parallel resonant circuit formed by A2A5A2C22 and A2A5A2T2.

3-93. Frequency Multiplier. The 5 MHz output of A2A5A2Q6 is coupled to 10 MHz amplifier A2A5A2Q7. A2A5A2Q7 is tuned to the second harmonic of the input 5 MHz by capacitor A2A5A2C31. The 10 MHz input to amplifier A2A5A2Q8 is further amplified and appears at the primary of transformer A2-A5A2T3, which is part of a parallel resonant circuit tuned by trimmer A2A5A2C33. The 10 MHz output from A2A5A2C33. The 10 MHz output from A2A5A2C3 appears at A2A5P1-A5. The output from A2A5A2Q6 is also applied to 5 MHz amplifier A2A5A2Q9. Capacitor A2A5A2C38 is adjusted to provide the proper 5 MHz output at A2A5P1-A6.

3-94. Comparator Circuit. Setting oscilsource switch A2A5A2S1 in the lator INT/COMP position grounds one input to each of NAND gates A2A5A4U1A and A2-A5A4U2D. This action results in a visual comparison of the internally generated 5 MHz reference and the external 5 MHz input. NAND gates A2A5A4U1A and A2A5-A4U2D cause the internal 5 MHz to be present at NOR gate A2A5A4U2C and the external input to be blocked. Both the internal and external signals are present at the input of phase detector A2A5A4U1D. The output of A2A5A4U1D is a series of pulses with a repetition rate equal to the frequency difference between reference oscillators. Amplifier A2A5A2Q10 and lamp driver A2A5A2-Q11 raise the power level of the pulses to drive the lamp. (In some units, Amplifier A2A5A2Q10 and Lamp Driver A2A5A2Q11, with associated components, are replaced by a simplified LED circuit performing the same function.) The flash rate of the lamp equals the difference in frequency between the internal and external reference oscillators and permits an accurate adjustment of the internal oscillator A2A5A1Q1 with tuning capacitors A2A5A1C2 and A2A5A1C3.

3-95. FREQUENCY GENERATOR (Figure 5-8). The 10 MHz output from Frequency Standard Assembly A2A5 appears at connector A2A6A16P1A1. It is applied to a two-

stage amplifier consisting of A2A6A16Q1, A2A6A16Q2 and associated components. The amplified 10 MHz signal is shifted to the proper logic level by level shifter A2A6A16-U1A. Buffer stages A2A6A16U1B and A2-A6A16U1C isolate the output of A2A6A16-U1A from the succeeding divider circuit. The 10 MHz logic level signal then appears at the input of decade divider A2A6A16U2. Divider A2A6A16U2 applies a 1 MHz signal output to binary/decade divider A2A6A16U3. The binary division output from pin 12 of A2A6A16U3 is used as the 500 kHz reference signal in 10 MHz/1 MHz Synthesizer Subassembly A2A6A13. The decade division output from pin 11 of A2A6A16U3 is used as the 100 kHz reference signal by the 100 kHz Synthesizer Subassembly A2A6A17. It is also applied to decade dividers A2A6-A16U4 and A2A6A16U5. The 1 kHz output of A2A6A16U5 appears at connector A2A6-A16P1A3 for use in 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A12 when +4.3 Vdc is present at input connector A2A6A16-P1-9. This +4.3 Vdc causes transistor switch A2A6A16Q3 to conduct and A2A6A16Q4 to cut off. The resulting positive voltage at the collector of A2A6A16Q4 is applied to NAND gate A2A6A16U6B. This opens the gate and passes the 1 kHz reference signal through NOR gate A2A6A16U6D to connector A2A6-A16P1-A3. The positive collector voltage from A2A6A16Q4 is also applied to inverter A2A6A15U6A, which causes NAND gate A2-A6A16U6C to close and isolate the vernier 1 kHz reference from NOR gate A2A6A16U6D.

3-96. 10 kHz/1 kHz/100 Hz Synthesizer (Figure 5-9). The 10 kHz/1 kHz/100 Hz Synthesizer Subassemblies A2A6A18 and A2A6A12 produce the 3.3001 to 3.4000 MHz injection signals used in the low-frequency mixing circuits of RF Translator Subassembly A2A6A8. An electronic, closed loop servo system compares the output signal with a 1 kHz input reference signal from Frequency Generator Subassembly A2A6A16. Any error detected is converted into a dc control voltage which corrects the output frequency. When the phase difference between the output signal and the reference signal is constant, the loop is locked.

3-97. The injection signal is generated by a voltage controlled oscillator (VCO) assembly

A2A6A12A1. The VCO is comprised of LC oscillator A2A6A12A1U1 and its associated components. A2A6A12A1L1, A2A6A12A1C2 through A2A6A12A1C3, and the varactor diode A2A6A12A1CR1 form the tank circuit which determines the oscillator output fre-A2A6A12A1CR1 presents capaciquency. tance in the tank, whose value is determined by the amount of applied voltage. The VCO output frequency ranges from 33.001 to 34.000 MHz. The output of the VCO is applied to emitter follower A2A6A12A1Q1, which isolates LC oscillator A2A6A12A1U1 from the output circuitry loads. The output is then applied to inverters A2A6A12U2A through A2A6A12U2C, which provide the correct logic level input to pin 8 of decade divider A2A6A12U3. The 3.3001 to 3,4000 MHz output signal from pin 2 of A2A6A12U3 is inverted by A2A6A12U2D and applied to bandpass filter A2A6A12L6-L10 and A2A6-A12C10-C12. The level of injection signal output is adjustable by means of variable resistor A2A6A12R16. The output from LC oscillator A2A6A12A1U1 is also applied to the divider network subassembly A2A6A18.

3-98. The divider network Subassembly A2-A6A18 divides the 34.000 MHz input by the factor necessary to produce a 1 kHz output. Prescaler A2A6A18U1 divides the 33.001 to 34.000 MHz VCO output by 11 when a logic low (0 to +0.4 Vdc) from pin 7 of counter control logic A2A6A18U2 is applied to pins 9 and 10 of A2A6A18U1. Prescaler A2A6A18-U1 continues to divide by eleven until divider A2A6A18U3 has counted down from a preset number to zero. At this time, counter control logic A2A6A18U2 applies a logic high (+2.4 to +5.0 Vdc) to pins 9 and 10 of A2A6-A18U1. Prescaler A2A6A18U1 now divides by a factor of ten until cascade dividers A2-A6A18U4 - A2A6A18U7 reach the all-zero The counting cycle is now complete and the dividers are reset in preparation for the next cycle.

3-99. The purpose of cascaded dividers A2-A6A18U4 through A2A6A18U7 is to form the required division to synthesize the indicated mixing frequency from the approximately 3.3989 MHz output of prescaler A2A6A18U1. BCD converters A2A6A18U9 and A2A6A18U10 form the required codes to program dividers A2A6A18U4 through A2-

A6A18U7 to correct divisors. These divisors are determined by the settings of coding switches A2A6S1 and A2A6S2 on the chassis of A2A6, as read in on A2A6A18P1-3 through A2A6A18P1-6 and A2A6A18P1-12 through A2A6A18P1-15. The 100 Hz inputs on A2-A6A18P1-8 through A2A6A18P1-11, from 100 Hz switch A2S6, determine the programming of preset divider A2A6A18U3. Resistors A2A6A18R22 - A2A6A18R25 and A2A6A18R18 - A2A6A18R21 are pull-up resistors for integrated circuit inputs A2A6-A18U10-10, 11, 12, 13 and A2A6A18U9-10, 11, 12, 13. Counter control logic A2A6A18-U2 totals the individual counts to dividers A2A6A18U4 through A2A6A18U7, and generates a reset pulse to begin the next count cycle.

The output of the divider network is 3-100. applied to pin 3 of phase detector A2A6A12-U1. A2A6A12U1 develops an output in proportion to the magnitude and direction of the phase difference between the divider network output and the 1 kHz reference input from Frequency Generator Subassembly A2-A6A16. The phase detector output enables transistor A2A6A12Q2 of the charge pump circuit through resistor A2A6A12R19, or it enables transistor A2A6A12Q3 through resistor A2A6A12R4. The output of the charge pump is applied to loop filter A2A6A12C2, A2A6A12R7 and A2A6A12R9, which filters the pulses providing the dc control voltage to be applied to the variable capacitance diode A2A6A12A1CR1. The dc control voltage will decrease or increase the bias on A2A6A12-A1CR1, changing the capacitance of A2A6-A12A1CR1, as required, to establish the proper output frequency from the VCO.

3-101. 100 kHz Synthesizer (Figure 5-10). The 100 kHz Synthesizer Subassembly A2A6-A17 produces the injection frequency of 22.40 to 23.30 MHz (lo-band) or 32.40 to 33.30 MHz (hi-band) used in the mid-frequency mixer circuits of RF Translator Subassembly A2A6A8. A comparison of figure 5-10 with figure 5-9 shows that, except for component values, most circuits are identical to the corresponding circuits of the 10 kHz/1 kHz/100 Hz synthesizer.

3-102. The frequency divider network divides the VCO output frequency by a number

in the range of 224 to 233 or 324 to 333 as determined by the setting of the 100 kHz coding switch A2A6S3 and the state of the hi-lo band control line at pin 7 of A2A6A17-P1. The divider network output is applied to phase detector A2A6A17U1. The phase detector compares the output signal with the 100 kHz reference signal from Frequency Generator Subassembly A2A6A16. Any error detected causes the VCO frequency to be corrected in the same manner described for the 10 kHz/1 kHz/100 Hz Synthesizer.

3-103. Programmable divider network A2-A6A17U4 through A2A6A17U8 functions similarly to the 10 kHz/1 kHz/100 Hz synthesizer divider network except there are no complement converters, and division control is preset to either 2 or 3 in response to the state of the hi-lo band control input at A2-A6A17P1-7. Transistor A2A6A17Q3 converts the +20 Vdc/ground control input into logic low/logic high levels for application to data pin 5 of A2A6A17U8. Thus, A2A6A17U8 is preset to divide-by-2 for a +20 Vdc control input (lo-band) and to divide-by-3 for a ground control input (hi-band).

3-104. The VCO output is applied to amplifier A2A6A17Q1. The setting of variable resistor A2A6A17R10 establishes the output signal level. The signal is applied from the collector of A2A6A17Q1 to a bandpass filter consisting of A2A6A17L4 - A2A6A17L7, A2-A6A17C15, A2A6A17C17 and A2A6A17C18. Amplifier A2A6A17Q2 provides isolation and a low impedance output to the mid-frequency mixing circuits of RF Translator Assembly A2A6A8.

3-105. 10 MHz/1 MHz Synthesizer (Figure 5-11). The 10 MHz/1 MHz Synthesizer Subassembly A2A6A13 and 10 MHz/1 MHz Filter Subassembly A2A6A14 provide one of 17 injection frequencies, in the range of 2.5 to 23.5 MHz, to the high frequency mixer circuit of RF Translator Subassembly A2A6A8. A 20 to 50 MHz VCO output signal is applied through a programmable frequency divider network to establish one input to phase detector A2A6A13U1. Phase detector A2A6A13U1 then compares this signal with a 500 kHz reference signal supplied by Frequency Generator Subassembly A2A6A16, and generates a dc correction voltage (via loop filter

A2A6A13U2, A2A6A13C3, A2A6A13R8) to lock the VCO frequency.

3-106. The VCO output signal is applied to level shifters A2A6A13U4A and A2A6A13-U4B, which provide logic level conversion to divider A2A6A13U5. A2A6A13U5 provides divisions by 2, 4, or 8, at pins 5 and 6, 9 and 2, respectively.

3-107. The gating circuitry selects the outputs from divider A2A6A13U5 and the appropriate filter in 10 MHz/1 MHz Filter Subassembly A2A6A14. If pins 1 and 2 of A2-A6A13U11 are at logic high and logic low levels, respectively, NAND gates A2A6A13-U4C - A2A6A13U4D will open and pass the divided-by-8 output of A2A6A13U5 to the divider network via NOR gate A2A6A13U7A -A2A6A13U7C and enable 4 MHz filter switch A2A6A14Q1. In a similar manner, NAND gates A2A6A13U6A - A2A6A13U6B enables the divided-by-4 output of A2A6A13U5 when output pin 1 of A2A6A13U11 is at a logic low. NAND gate A2A6A13U6C-U6D selects the divided-by-2 output from A2A6A13U5. Diodes A2A6A13CR5-A2A6A13CR6 monitor the lines from pins 2 and 1 of A2A6A13U11 and cut off A2A6A13Q2 if either is low. This action closes the divide-by-2 gates. When both lines are at logic high A2A6A13Q2 turns on, opening gates A2A6A13U6C-U6D and enabling switch A2A6A14Q7.

3-108. Decade dividers A2A6A13U9 and A2A6A13U10 are preset via the data inputs to pins 2, 11 and 14. A five-wire tuning code consisting of open circuits and grounds from Code Generator Assembly A2A7 is applied through filter assembly A2A6A13A1 to input pins 10 through 14 of A2A6A13U11. The five binary bits from code generator A2A7 represent any of 28 combinations of settings of the front-panel 10 MHz and 1 MHz dials. These input codes are converted to natural BCD format in eight bit-positions at the output of A2A6A13U11. The code is then applied to data pins 5, 11 and 14 of A2A6A13-U10 and pins 2, 11, and 14 of A2A6A13U9.

3-109. Counter Control Logic A2A6A13U8 monitors the count in dividers A2A6A13U9 and A2A6A13U10, accepts the output of NOR gates A2A6A13U7A-A2A6A13U7C at A2A6A13U8-1, and passes the divided 500 kHz output to phase detector input A2A6-

A13U1-3. NOR gates A2A6A13U7A-A2A6-A13U7C will select only one of the divided frequencies from NAND gates A2A6A13U4C-A2A6A13U4D and A2A6A13U6A-A2A6A13-U6D. These NAND gates are enabled, along with MHz Filter Switches A2A6A14Q1, A2-A6A14Q4, and A2A6A14Q7, by the BCD outputs of A2A6A13U11-1 and A2A6A13U11-2 and the outputs of NAND gate A2A6A13U11-2 and the outputs of NAND gate A2A6A13Q2. Inductors A2A6A14L6, A2A6A14L12, and A2A6A14L18 function as rf suppressor chokes to the V_{CC} power supply for the filter amplifiers.

3-110. The three filter networks within 10 MHz/1 MHz Filter Subassembly A2A6A14 operate in the same manner. The injection signal is supplied to a conventional, untuned RF amplifier. A variable resistor in the emitter circuit of the RF amplifier adjusts the output level applied to the bandpass filter. This filter rejects all frequencies except the desired injection signal. Buffers A2A6A14Q3, A2A6A14Q6, and A2A6A14Q7 provide a low impedance injection signal source for RF Translator Subassembly A2A6A8.

CW, RATT, DATA, and PTT KEY-3-111. ING CONTROL (Figure 5-12). In local CW operation, the cw handkey grounds CW Hold Relay A2K5 to initiate keying of the T-827 H/URT. In remote CW/RATT operation, keying is initiated by a ground supplied from the associated CW/RATT equipment at connector A1A1J4-c. In either case, the ground path is directed to A2K5 via switch elements A2S1-B-R and A2S2-E-R. A2K5 is thereby energized, and completes a ground path via A2K5B1 and A2K5B2, switch element A2S2-E-F, contacts A2 and A3 of unenergized PTT Relay A2K4, to pin X2 of T/R Relay A2K3. A2K3 becomes energized, and applies the transmit mode operating voltages to the T-827 H/URT circuits. Capacitors A2A8C10 and A2A8C11 discharge through the CW HOLD relay coil, causing A2K5 to remain energized for approximately one second after the cw handkey is released. Thus, the T-827H/URT remains in a ready-to-transmit condition during the intervals between cw No relay contacts actually code pulses. switch at the cw keying rate. Local RATT keying is accomplished via the RATT key input at connector A1A1J7-A. This energizes A2K3 via a ground path through contacts 3 and 5 of switch section A2S1-B-R, contacts 4 and 6 of switch section A2S2-E-F, and contacts A2, A3 of unenergized PTT RELAY A2K4.

3-112. With DATA/NORMAL switch A2S11 set at DATA, relays A2A21A20K1 and A2-A21A20K2 on Audio Control Assembly A2-A21A20 energize and place the T-827H/URT into DATA mode in LSB, USB, or ISB, depending on the setting of the Mode Selector Switch A2S2. The ground to relay A2K3 is held through the contacts of relay A2A21-A20K2. The +6 Vdc applied to DATA Keyline Input A2A1J8-E is connected to A2A21XA20-7 on the Audio Control Assembly, causing A2A21A20Q10 to conduct. This provides a ground keyline connection to A1A1J4-K through contacts of relay A2A21A20K1, and various relays in the 3924C(P)/URT amplifier to operate.

3-113. The PTT relay A2K4 is energized by +12 Vdc from the local handset (at HANDSET Connector A2J1) during local operation. In remote operation, it is energized by the remote 12 Vdc and return (at rear case connector A1A1J4-K and H). When energized, A2K4 connects a keyline ground through the de-energized tune relay A2K1 to contact X2 of TR relay A2K3. The keyline ground causes A2K3 to energize and apply the transmit operating voltages to the T-827H/URT circuits.

3-114. Tune relay A2K1 energizes during tuning operations. This is accomplished by the ground path provided by Code Generator Assembly A2A7 or by RF Amplifier Assembly A2A4. Contact X2 of A2K1 is grounded whenever turret relay A2A4K1 is energized. The energized tune relay A2K1 removes +28 Vdc from the +20 Vdc regulator A2Q1 to disable transmit voltages during the tuning cycle. Tune relay A2K1 is also energized by a ground path from Code Generator Assembly A2A7 whenever the front panel MHz controls are set to the 00 or 01 position.

3-115. POWER DISTRIBUTION. (Figures 5-13 thru 5-15).

3-116. AC Power Distribution (Figure 5-13). A 105 to 125 Vac, 48 to 420 Hz, single phase, power source is required by transmit-

ter T-827H/URT. It is connected at pins R and S of connector A1A1J4 or pins A and C of connector A1A1J3. The input at A1A1J4 is used when the T-827H/URT is part of Radio Transmitting Set AN/URT-23C(V)1. A1A1J3 is used when the T-827H/URT is operated independently of Radio Transmitting Set AN/URT-23C(V)1. AUX/NORM switch A1S2 (figure 2-2) selects the A1A1J3 or A1-A1J4 input. Power is then routed to interlock switch A1S2. Interlock switch sections A1S2A and A1S2B open both sides of the line when the main frame chassis is extended from the case. Power from A1S2 is connected to mode selector switch sections A2-S2-B-F and A2S2-A-F through case-to-mainframe connectors A1P1 and A2J21. Contact is made between pins 11 and 12 of A2S2-B-F and pins 6 and 7 of A2S2-A-F in all mode selector positions except OFF. Power from A2S2 is connected to pins 1 and 6 of power transformer A2T1 through fuses A2F2 and A2F1. In all mode selector switch A2S2 positions except OFF and STBDY, switching LO-CAL/REMOTE switch A2S1 to REMOTE results in power available at A1A1J4-U through A2J21-45. Power at A2T1-1 and 6 energizes a secondary winding that produces 6.3 Vac at pins 13 and 14, 131 Vac at pins 7 and 8, and 35 Vac at pins 9 and 10. The 6.3 Vac at pins 13 and 14 is directed to RF Amplifier A2A4 through connector A2XA4P2 pins 7 and 8. Here it provides filament voltage for A2A4-V1 and A2A4V2. The 131 Vac and 35 Vac are inputs to power supply A2A8. The full wave bridge rectifiers shown in A2A8 are responsible for outputs of 110 Vdc and 28 Vdc.

3-117. +28 Vdc Distribution (Figure 5-14). Bridge rectifier A2A8CR5-A2A8CR8 Power Supply assembly A2A8 provides an unfiltered dc output to A2A8E6. Inductor A2-L2, located on the main frame, and capacitors A2A8C1 and A2A8C2 filter this output to provide +28 Vdc at A2E22. A2E22 supplies the filtered +28 Vdc to five locations: A2-A8E5, A2E45, A2S2-C-F pins 1, 4, 7, and 9, A2J21-24 and A2K6X1. A2A8E5 supplies +28 Vdc to voltage dropping resistor A2A8R1 in series with dial lamps A2DS3 and A2DS4. The +28 Vdc at A2E45 is connected to A2A5-P1-3 in Frequency Standard A2A5 to supply the crystal oscillator oven heater circuitry. A2S2-C-F supplies +28 Vdc to A2E23 in all voice modes of operation. This switch section also provides the 28 Vdc to A2E20 in all positions except OFF and STDBY. A2R3, connected to A2E23 from A2E11, is part of a voltage regulator. This resistor, in conjunction with regulator diode A2CR8, maintains +12 Vdc to A2J1-D through Handset Filter Box A2A14. The +28 Vdc at A2E20 branches in four directions: to tune relay A2K1, to A2A4 via A2XA4P1-7, to CW Hold Relay A2K5, and to E9 of A2A8. From tune relay A2K1, +28 Vdc is applied to X1 of Hi-Lo Filter Relay A2K2 and the collector of series regulator A2Q1.

3-118. +20 Vdc and +5 Vdc Distribution (Figure 5-15). The +28 Vdc on the collector of A2Q1 is reduced to +20 Vdc and regulated by circuitry contained in power supply A2A8. The +20 Vdc output at A2A8E20 appears at distribution terminals A2E24 and A2E46. From here it is directed to Audio Processors A2A21A18/A2A21A19 and Audio Control A2A21A20 via Interconnect Board Terminals A2A21E16 and A2A21E26, Frequency Standard Assembly A2A5, Translator/Synthesizer Assembly A2A6, Meter Amplifier Assemblies A2A10 and A2A11, Mode Selector Assembly A2A1, IF Amplifier Assembly A2A12 through A2A15L1, inductor and to the 3924C(P)/URT power amplifier. When the T-827H/URT is keyed, the +20 Vdc is also switched through TR relay A2K3 to RF Amplifier Assembly A2A4, Translator/Synthesizer Assembly A2A6, Mode Selector Assembly A2A1, hi-lo filter relay A2K2, and the front and rear wafers of mode selector switch A2-S2-A. The mode selector switch distributes the +20 Vdc to RATT Tone Generator Assembly A2A9 and Mode Selector Assembly A2A1. The switched +20 Vdc from TR relay A2K3 enables gating circuits, in RF Translator Subassembly A2A6A8, in the transmit mode. The +20 Vdc, or ground, from contact B2 of hi-lo filter relay A2K2 is applied to the Translator/Synthesizer A2A6 to select the 20 MHz or 30 MHz IF used for final frequency The +20 Vdc for Translaup-conversion. tor/Synthesizer Assembly A2A6 is applied through Filter Subassembly A2A6A7 Power Supply Subassembly A2A6A15. Power Supply Subassembly A2A6A15 produces the +5 Vdc required by circuits within the A2A6 subassemblies and zener diode A2CR10 in the T-827H/URT main frame. The +4.3 Vdc resulting from A2CR10 is used in the front

panel Hz switch and in control circuitry within Frequency Generator Subassembly A2A6A16.

3-119. +110 Vdc Distribution (Figure 5-15). The +110 Vdc power is rectified in Power Supply Assembly A2A8 and routed through filter inductor A2L1 to terminal A2-E9. A2E9 is connected to contact A2 of TR relay A2K3. When the T-827H/URT is keyed, TR relay A2K3 applies +110 Vdc through contact A1 to RF Amplifier Assembly A2A4. The +110 Vdc is the plate and screen voltage supply for the tubes in RF Amplifier Assembly A2A4.

TUNING (Figure 3-3). Tuning of the 3-120. T-827H/URT is accomplished by setting the front panel MHz, kHz, and Hz controls to inthe desired transmit signal dicate frequency. This frequency is digitally displayed in the windows above the MHz and kHz controls and on the skirt of the Hz Knob. Positioning the front panel frequency controls tunes the T-827 H/URT by electrical and mechanical means.

When the front panel MHz contols 3-121. are positioned, Code Generator Assembly A2A7 produces a five-line tuning code (combinations of open and grounded lines). These are applied to RF Amplifier Assembly A2A4 and the BCD converter of 10 MHz/1 MHz Synthesizer Subassembly A2A6A13. A motor in RF Amplifier Assembly A2A4 positions a coding ring consisting of A2A4S1-A and A2-A4S1-B. The coding ring contains segments corresponding to the complements (or images) of the five-line tuning code received from Code Generator Assembly A2A7. When the MHz frequency controls are repositioned, the motor will energize through one or more of the five input lines from Code Generator Assembly A2A7 and coding ring A2A4S1. Contact 6 of A2A4S1-A establishes a ground path to X2 of turret drive relay A2A4K1. A2A4K1 energizes and applies +28 Vdc to turret drive motor A2A4B1. The energized motor then rotates the turret and the code ring. This action continues until all five code lines are open-circulated, at which time the ground path to turret drive relay A2A4K1 is broken. The turret is then positioned as required by the front panel MHz control settings. Band pass filters are contained in the motor-driven turret. The proper bandpass filters corresponding to the front panel frequency setting are selected as the turret assembly is mechanically positioned.

3-122. The five-line code applied to A2-A6A13 is converted to a four-line code (binary coded decimal) by BCD converter A2-A6A13U11. This four-line code establishes the injection frequency output from 10 MHz/1 MHz Synthesizer Subassembly A2A6-A13. Table 3-2 lists the five-line tuning code outputs generated by Code Generator Assembly A2A7 for both RF Amplifier Assembly A2A4 and 10 MHz/1 MHz Synthesizer Subassembly A2A6A13. Also listed in table 3-2 are five-line code outputs used for frequency band selection within the AM-3924C(P)/URT rf power amplifier.

3-123. Code Generator Assembly A2A7 also produces a single-line output applied to contact X1 of hi-lo band relay A2K2. The hi-lo band control output is an open or ground as listed in table 3-2. This causes A2K2 to apply +20 Vdc for all low band frequencies or ground for all high band frequencies through contact B2, to the RF Translator A2A6A8 and 100 kHz Synthesizer A2A6A17 subassemblies.

Mechanical selection of bandpass 3-124.filter networks within RF Amplifier Assembly A2A4 occurs when the front panel 100 kHz and 10 kHz controls are positioned. Gears and chain drives couple the controls to 100 kHz and 10 kHz rotor assemblies in RF Amplifier Assembly A2A4. Chain-drive mechanisms are also used to couple the front panel 100 kHz, and 1 kHz controls to coding switches in Translator/Synthesizer Assembly A2A6. The coding switches convert the position of the kHz controls to individual fourline tuning codes for use in various subassemblies of Translator/Synthesizer Assembly A2A6.

3-125. The 100 Hz incremental tuning is accomplished by the front panel Hz control. It selects a four-line tuning code, consisting of grounds and +4.3 Vdc lines. These are applied to 1 kHz/10 kHz/100 Hz Synthesizer Subassembly A2A6A18. Tuning of the 1 kHz/10 kHz/100 Hz Synthesizer Subassembly A2A6A18 is described in paragraphs 3-80 and 3-81.

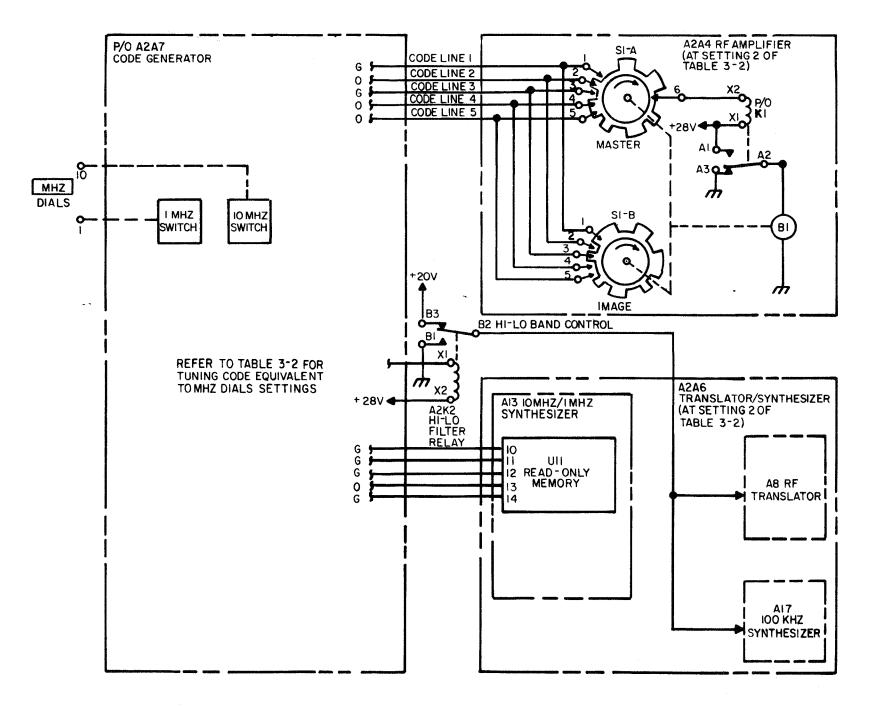


Figure 3-3. Radio Transmitter T-827H/URT, Tuning, Simplified Schematic Diagram

Table 3-2. Tuning Code Chart

MHz and 100 kHz CONTROL SETTING	C(LI	2A4 ODE INES 3 4 5	A2K2 CON- TROL LINE	1	C	A6A COD LINE 3	E	5	ASSOCIATED EXT AMPLIFIER (SUCH PASSBAND MHz	AS A	/I-30	007		RT)
	1 2 G O O G G G G G G G G G G G G G G G G		LINE 1 O O O O G G G G G G G G G G G G G G G	1 G G G G G G G G G G G G G G G G G G G	2 G O GGGOGOGOGOGGGOOGGO	3 G G OGOOOGOGGGGGOOGGG	4 O G G G O O G G G G G G G G G G G G G	5 G G G G G G G G G G G G G G G G G G G	MHz 2.0 - 2.4999 2.5 - 2.9999 3.0 - 3.4999 3.5 - 3.9999 4.0 - 4.9999 5.0 - 5.9999 6.0 - 6.9999 7.0 - 7.9999 8.0 - 9.9999 10.0 - 11.9999 12.0 - 13.9999 14.0 - 15.9999 16.0 - 17.9999 18.0 - 19.9999 20.0 - 21.9999 22.0 - 23.9999 24.0 - 25.9999				0 G G G G G G O O	1
26 27 28 29	0 0 0 G G G	G G C G G C G O C	G O O	G 0 0 0	G O O G	G O G G	G G G G	O G G G	26.0 - 27.9999 28.0 - 29.9999	G Ģ	G O	0 0	0	0 0

 $^{^{1}}$ $^{\prime\prime}\mathrm{O}^{\prime\prime}$ indicates open; "G" indicates ground.

3-126. CIRCUIT LEVEL DESCRIPTIONS.

3-127. The following para-GENERAL. graphs describe the circuits contained in the maintenance schematic diagrams of individual assemblies and subassemblies of the T-827H/URT. The descriptions are in assembly and subassembly alphanumeric order. Descriptions are brief where circuits are conventional and circuit theory is covered in NAV-SHIPS 0967-LP-000-0120. Full descriptions are provided for unconventional circuits and peculiar applications of conventional circuits. Figures 3-4 through 3-32 are simplified schematics or functional block diagrams of integrated circuits (ICs) used in the T-827H/URT. In those cases where an IC contains multiple identical circuits, such as M38510/00104 in figure 3-4, the typical circuit will be shown once and a circuit matrix chart will indicate the pertinent pin differences. For example, circuit 1 of figure 3-4 has pins 1 and 2 as inputs A and B, respectively, with pin 3 being output C. For circuit 2, pins 4 and 5 are the inputs, and pin 6 is the output, etc.

3-128. TRANSMITTER CASE A1 (Figure 5-28). The Transmitter Case A1 houses Transmitter Main Frame A2, Filter Box Assembly A1A1, and miscellaneous electronic components.

3-129. FILTER BOX ASSEMBLY A1A1 (Figure 5-28). Filter Box Assembly A1A1 is mounted at the rear of the T-827H/URT Case A1. A1A1 houses feed-through capacitors used to filter incoming and outgoing signals. It also contains six connectors which function as follows:

- J3 115 Vac Auxiliary Supply Input
- J4 APC, TGC, and PPC inputs
 Carrier +20V input
 Remote Modulation inputs,
 (voice modes)
 Remote TTY inputs
 Remote +12 Vdc inputs
 CW/RATT Ground
 CW/RATT Keyline input
- J5 Auxiliary USB/AM/ISB Input
- J6 Auxiliary LSB/ISB input

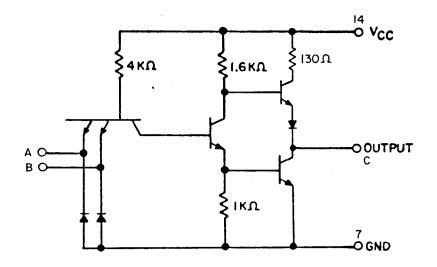
- J7 Local TTY inputs (+ and -) Local RATT keyline input
- J8 Data Audio input Data Keyline input

TRANSMITTER MAIN FRAME A2. 3-130.Main frame A2 includes the front panel, the chassis on which the plug-in assemblies are mounted, and other electronic components. Schematic diagram Figure 5-28 shows the wiring of control and hard-wired assemblies in Main Frame A2 and Case A1. The hardwired assemblies include Power Supply Assembly A2A8, Meter Amplifier Assemblies A2A10 and A2A11, Handset Filter Assembly A2A14, IF Filter Assembly A2A15, and Audio Interconnect Assembly A2A21. The case and main frame schematic diagram also shows the Filter Box Assembly A1A1, AUX/NORM switch A1S1, interlock switch A1S2, and all jacks and connectors mounted on the rear of Case A1.

3-131. Information on the primary and secondary signal flow between assemblies of the main frame is provided by the T-827H/URT overall functional block diagram (Figure 3-1), the signal flow diagrams (Figures 5-1 through 5-11), and the control and power distribution diagrams (Figures 5-12 through 5-15). Figure 5-18 provides connection and wiring information on the main frame interconnections, and may be used when following a signal path through the T-827H/URT.

3-132. LOCAL/REMOTE switch A2S1 and MODE SELECTOR switch A2S2 sections are shown in the Figure 5-28 schematic diagram at locations near the point where the section is connected. Complete views of A2S1 and A2S2 switch sections are included on sheet 1 of Figure 5-28. Circuits for individual controls and relays on the main frame are described in paragraphs pertaining to the circuits they control. The circuits involving the hard-wired assemblies are described on the following pages.

3-133. Input and Output Filtering. Sheets 1 and 3 of Figure 5-28 show the entry and exit connectors and feed-through capacitors in Filter Box Assembly A1A1. Filtering is applied to signal inputs and outputs to prevent unwanted mixing of radio and



TRUTH TABLE

INF	TU	OUTPUT
Α	В	С
L	L	Н
н	L	Н
L	Н	Н
Н	Н	L

Positive logic Y = \overline{AB} H = HIGH LEVEL L = LOW LEVEL

CKT	Α	В	С
1	1	2	3
2	4	5	6
3	9	10	- 8
4	12	13	11

QUAD DEVICE.
ONE CKT SHOWN.
TABLE INDICATES
PIN CONNECTIONS FOR
ALL FOUR CIRCUITS.

Figure 3-4. Integrated Circuit, Quadruple, 2-Input Positive NAND Gate, M38510/00104 (5400), Simplified Schematic Diagram

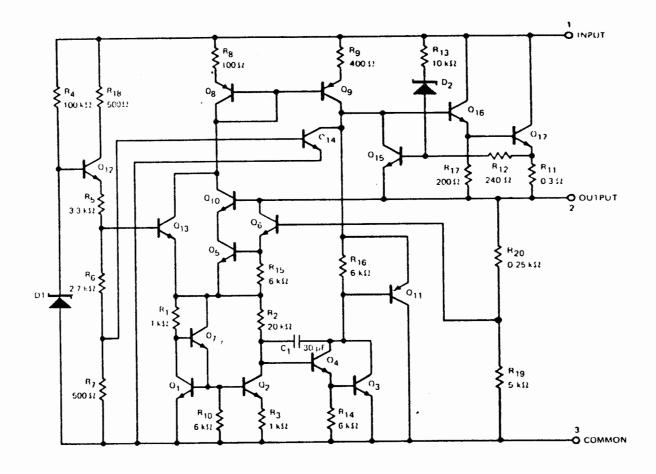
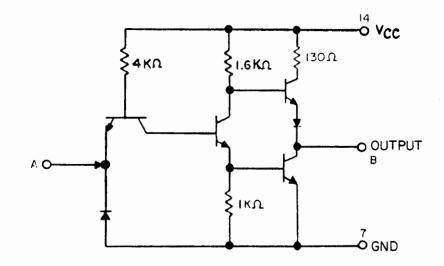


Figure 3-5. Integrated Circuits, Voltage Regulators, 78M05HMQB (48P226600-01), 78M20HMQB (48P226600-02), SG7815T/883B (48P226600-03), Simplified Schematic Diagram



СКТ	А	В
1	1	2
2	3	4
3	3 5	6
4	9	8
5	11	10
6	13	12

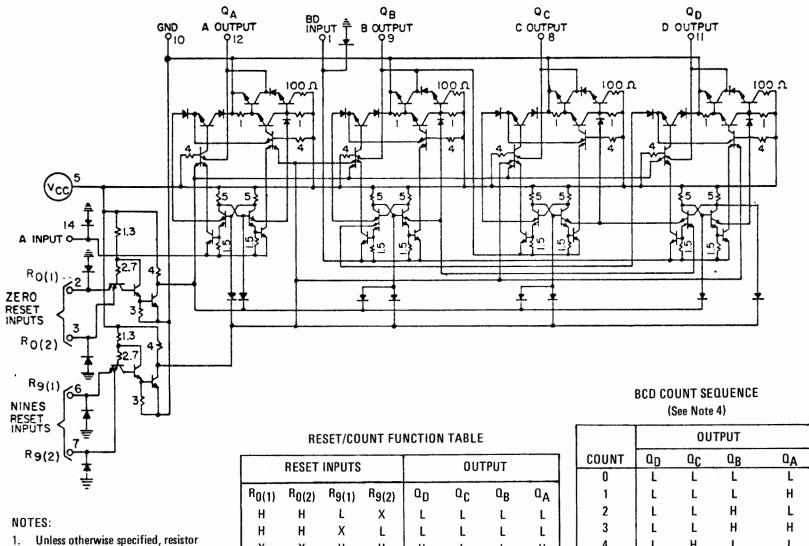
HEX DEVICE.
ONE CIRCUIT SHOWN.
TABLE INDICATES
PIN CONNECTIONS FOR
ALL SIX CIRCUITS.

TRUTH TABLE

INPUT	OUTPUT
Α	Υ
L	Н
Н	L

Postive logic Y = \overline{A} H = HIGH LEVEL L = LOW LEVEL

Figure 3-6. Integrated Circuit, Hex, 1-Input Inverter Gate, M38510/00105 (5404), Simplified Schematic Diagram



- values are in kilohms.
- Component values shown are nominal.
- Pins 4 and 13 not connected.
- Output QA is connected to input B for BDC count.
- 5. H = HIGH LEVEL; L = LOW LEVEL.

	RESET	INPUTS		OUTPUT					
R ₀₍₁₎	R ₀₍₂₎	R ₉₍₁₎	R ₉₍₂₎	\mathfrak{a}_{D}	αc	α_{B}	Q _A		
Н	Н	L	X	L	L	L	L		
Н	Н	Χ	L	L	L	L	L		
Х	X	Н	Н	Н	L	L	Н		
x	L	Х	L		CO	UNT			
L	Χ	L	Χ		CO	UNT			
L	Χ	Χ	L		CO	UNT			
Х	L					COUNT			

	OUTPUT							
COUNT	ΩD	ΩC	ΩB	\mathfrak{a}_A				
0	L	L	L	L				
1	L	L	L	Н				
2	L	L	Н	L				
3	L	L	Н	Н				
4	L	Н	L	L				
5	L	Н	L	Н				
6	L	Н	Н	L				
7	L	Н	Н	Н				
8	Н	L	L	L				
9	Н	L	L	Н				

Figure 3-7. Integrated Circuit, High Speed Decade Counter, M38510/01307 (5490), Simplified Schematic Diagram

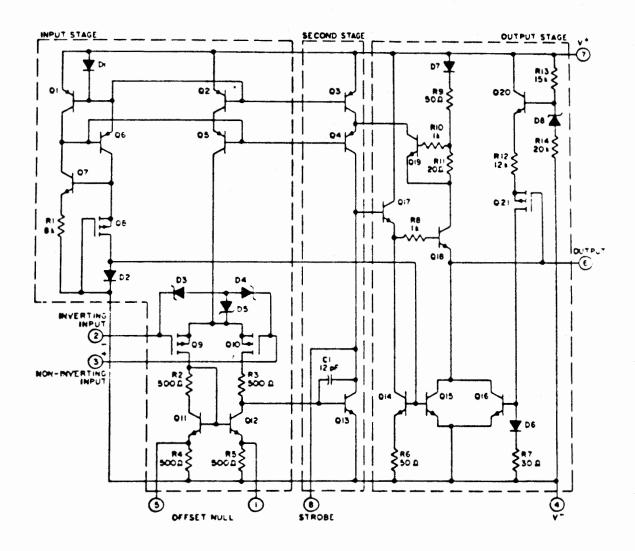


Figure 3-8. Integrated Circuit, Operational Amplifier, CA3140S/3 (48P226682-01), Simplified Schematic Diagram

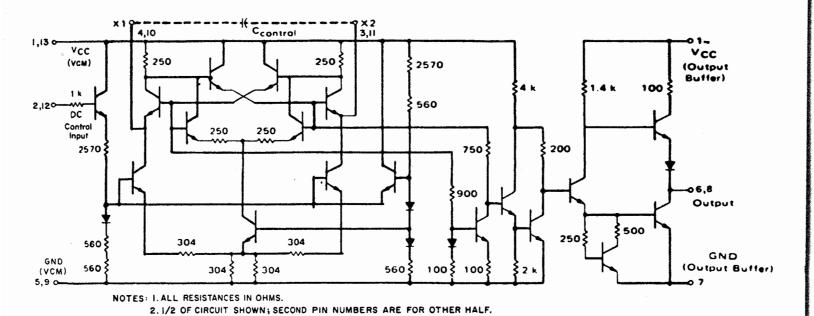
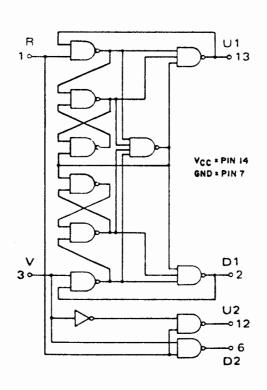


Figure 3-9. Integrated Circuit, Dual Voltage-Controlled Multivibrator, MC4324DCBS (48P226457-01), Simplified Schematic Diagram



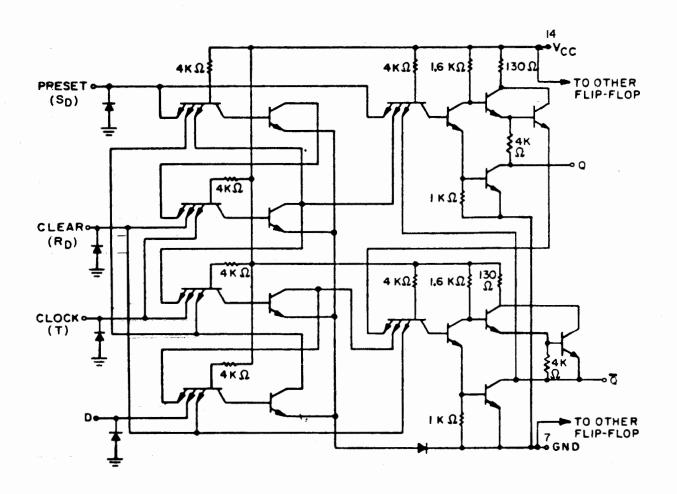
INPUT	INP	UT	OUTPUT					
STATE	R	V	U1	D1	U2	D2		
1	0	0	Х	Х	1	1		
2	1	0	Х	Х	0	1		
3	1	1	Х	Х	1	0		
4	1	0	Х	Х	0	1		
5	0	0	Х	X	1	1		
6	1	0	Х	X	0	1		
7	0	0	Х	Х	1	1		
8	1	0	X	Х	0	1		
9	0	0	0	1	1	1		
10	0	1	0	1	1	1		
11	0	0	1	1	1	1		
12	0	1	1.	1	1	1		
13	0	0	1	0	1	1		
14	0	1	1	0	1	1		
15	0	0	1	0	1	1		
16	1	0	1	0	0	1		
17	0	0	1	1	1	1		

U1 and D1 outputs are sequential; i.e., they must be sequenced in the order shown.

U2 and D2 outputs are combinational; i.e., they need only inputs shown to obtain outputs.

X = Irrelevant

Figure 3-10. Integrated Circuit, Phase Detector, MC4344DCBS (48P226446-01), Logic Diagram



TRUTH TABLE

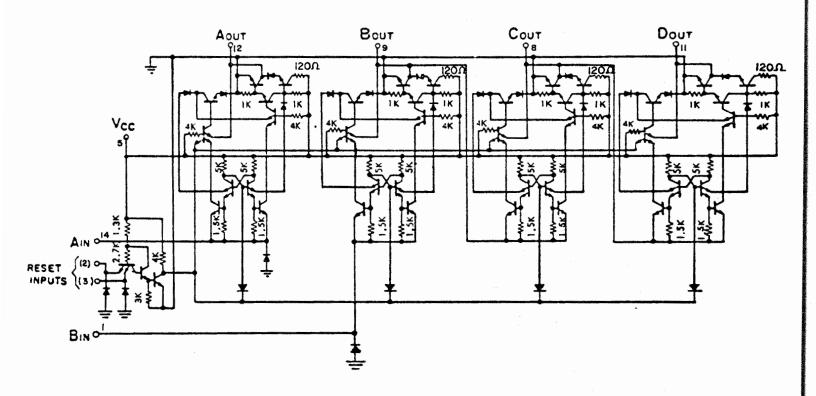
INPUT	OUTPUTS		
D	α	₫	
L	L	Н	
Н	Н	L	

H = HIGH LEVEL; L = LOW LEVEL

CKT	D	Т	RD	SD	a	ā
1	2	3	1	4	5	6
2	12	11	13	10	9	8

DUAL DEVICE.
ONE CIRCUIT SHOWN.
TABLE INDICATES
PIN CONNECTIONS
FOR BOTH CIRCUITS.

Figure 3-11. Integrated Circuit, Dual D-Type Edge-Triggered Flip-Flop, M38510/00205 (5474), Simplified Schematic Diagram



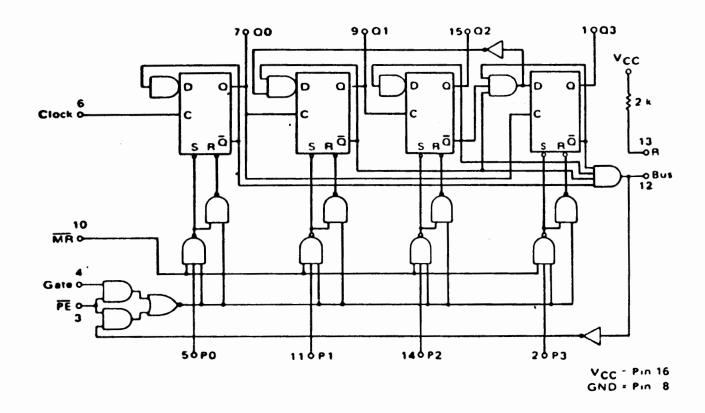
FUNCTION TABLE

	OUTPUT							
COUNT	D	C	В	Α				
0	L	L	L	L				
1	L	L	L	Н				
2	L	L	н	L				
3	L	L	Н	Н				
4		Н	L	L				
5	L	Н	L	Н				
6	L	н	Н	L				
7	L	н	Н	Н				
8	Н	L	L	L				
9	н	L	L	Н				
10	Н	L	н	L				
11	Н	L	Н	Н				
12	Н	Н	L	L				
13	н	н	L	Н				
14	Н	н	Н	L				
15	Н	Н	Н	Н				

NOTES:

- 1. Output A connected to input B.
- When used as a 4-bit ripple-through counter, output A must be externally connected to input B. The input count pulses are applied to input A. Simultaneous divisions of 2, 4, 8, and 16 are performed at the A, B, C, and D outputs as shown in the truth table above.
- 3. When used as a 3-bit ripple-through counter, the input count pulses are applied to input B. Simultaneous frequency divisions of 2, 4, and 8 are available at the B, C, and D outputs. Independent use of flip-flop A is available if the reset function coincides with reset of the 3-bit ripple-through counter.
- 4. H = HIGH LEVEL; L = LOW LEVEL
- 5. Component values shown are typical.
- 6. GND = Pin 10

Figure 3-12. Integrated Circuit, 4-Bit Binary Counter, M38510/01302 (5493), Simplified Schematic Diagram

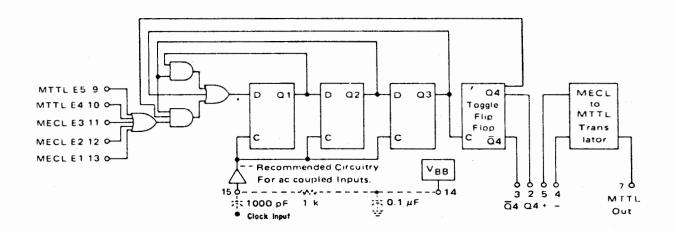


FUNCTION TABLE

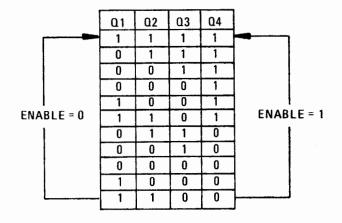
	ОИТРИТ			
COUNT	Q3	02	01	0.0
9	1	0	0	1
8	1	0	0	0
7	0	1	1	1
6	0	1	1	0
5	0	1	0	1
4	0	1	0	0
3	0	0	1	1
2	0	0	1	0
1	0	0	0	1
0	0	0	0	0

1 = OPEN CIRCUIT; 0 = GROUND COUNTER PROGRAMMED FOR ÷8 OPERATION

Figure 3-13. Integrated Circuit, Programmable Modulus N Decade Counter, MC544416DEBS (48P226460-01) Functional Block Diagram



STATE DIAGRAM



NOTES:

--- Enable = 1.

The State of the Enable is important only for the positive Clock Transition when the counter is in state 1100.

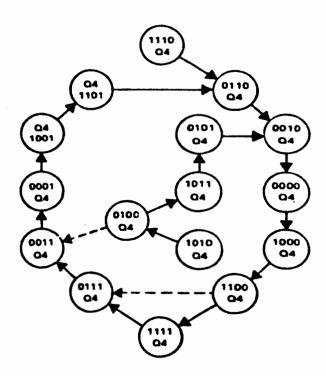


Figure 3-14. Integrated Circuit MC12513DEBS (48P226458-01), Logic Diagram

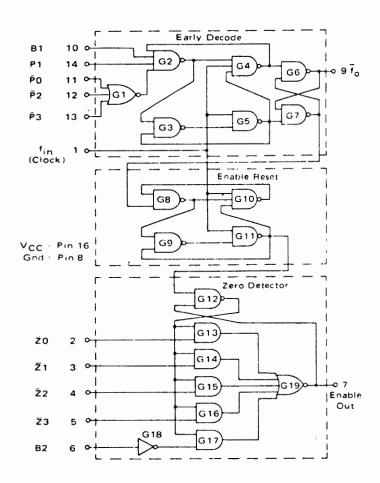
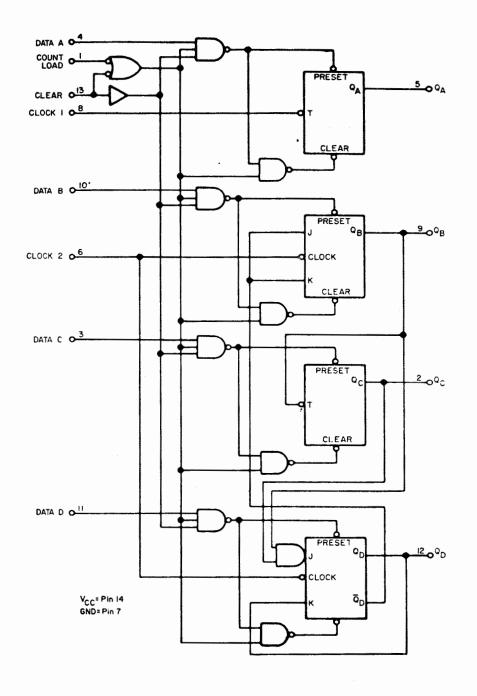


Figure 3-15. Integrated Circuit MC12514DEBS (48P226459-01), Logic Diagram

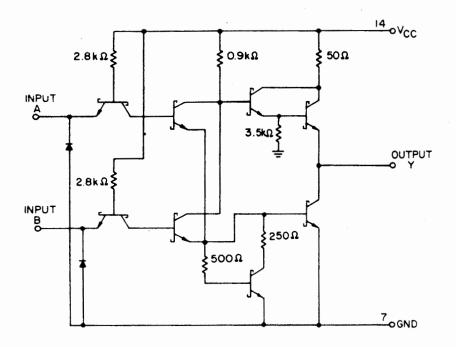


FUNCTION TABLE DECADE (BCD)

	OUTPUT			
COUNT	\mathfrak{a}_{D}	αc	ΩB	QΑ
0	L	L	L	L
1	L	Ļ	L	н
2	L	L-	н	L
3	L	L	н	н
4	L	н	L	L
5	L	Н	L	н
6	L	Н	н	L
7	L	H	н	н
8	н	L	L	L
9	Н	L	L	н

H = HIGH LEVEL; L = LOW LEVEL Output Q_A connected to clock - 2 input.

Figure 3-16. Integrated Circuit, Programmable Decade (BCD) Counter, SNC54196J (48P226449-01), Functional Block Diagram



CKT	Α	В	Υ
1	2	3	1
2	5	6	4
3	8	9	10
4	11	12	13

QUAD DEVICE.
ONE CIRCUIT SHOWN.
TABLE INDICATES
PIN CONNECTIONS FOR
ALL FOUR CIRCUITS.

TRUTH TABLE

Α	В	Υ
Н	L	L
L	н	L
Н	Н	L
L	L	Н

H = HIGH LEVEL; L = LOW LEVEL

Figure 3-17. Integrated Circuit, Quad 2-Input NOR Gate, SNC54S02J (48P226451-01), Simplified Schematic Diagram

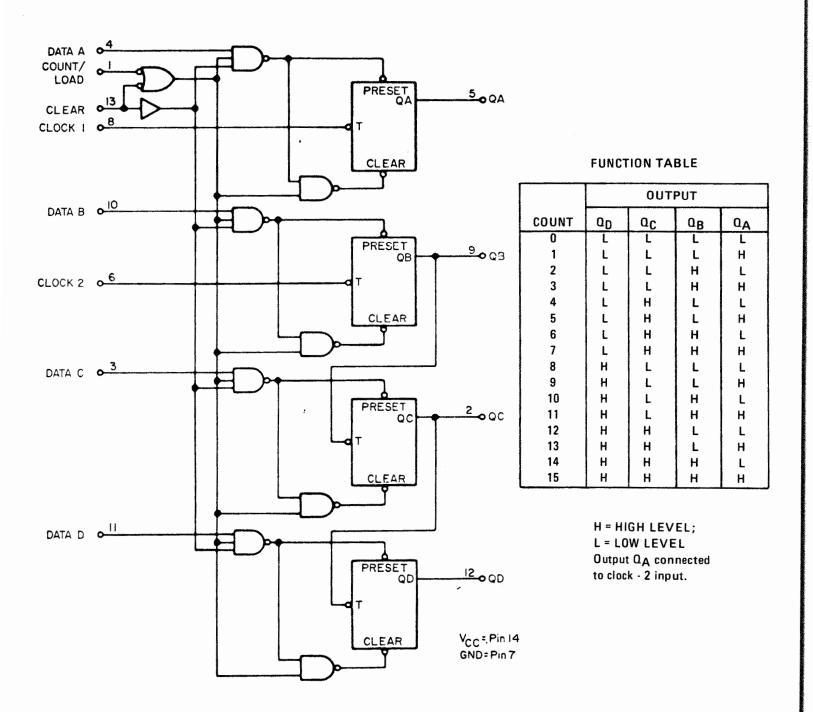
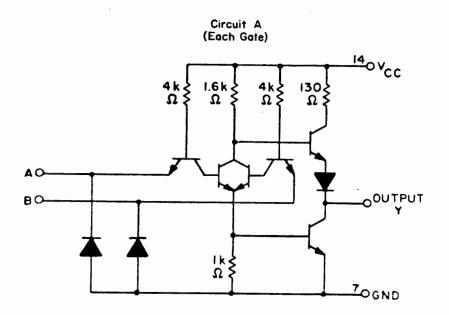


Figure 3-18. Integrated Circuit, Programmable Binary Counter, SNC54197J (48P226455-01), Functional Block Diagram



TRUTH TABLE

Α	В	Υ
Н	L	L
L	н	L
Н	н	L
L	L	н

H = HIGH LEVEL; L = LOW LEVEL

3

6

9

12

Υ

1

4

10

13

QUAD DEVICE.
ONE CIRCUIT SHOWN.
TABLE INDICATES PIN
CONNECTIONS FOR
ALL FOUR CIRCUITS.

CIRCUITS A AND B INDICATE DIFFERENT INTERNAL VALUES FOR DIFFERENT VENDORS.

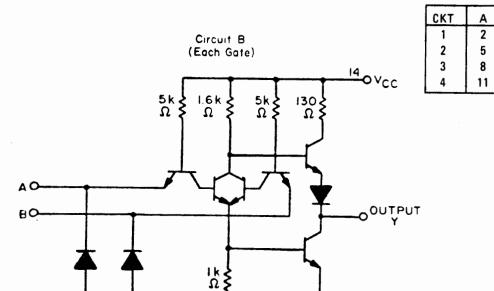


Figure 3-19. Integrated Circuit, Quadruple 2-Input Positive NOR Gate, M38510/00401 (5402), Simplified Schematic Diagram

70GND

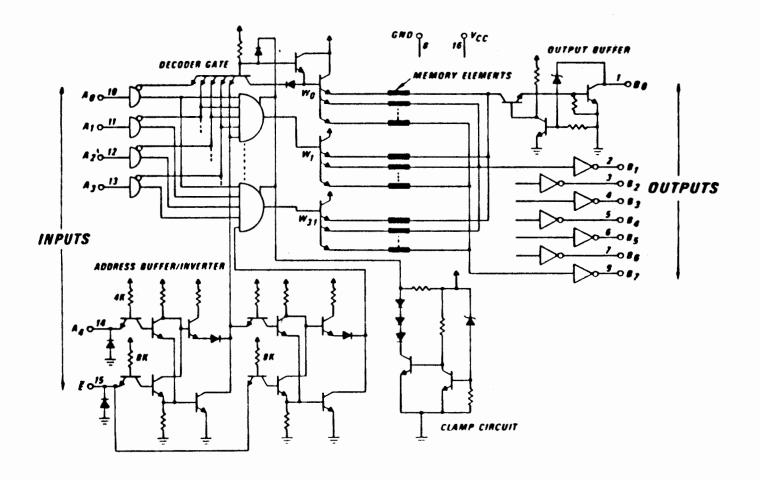


Figure 3-20. Integrated Circuit, Programmed Read-Only Memory, CC4335F (48P226463-01), Simplified Schematic Diagram

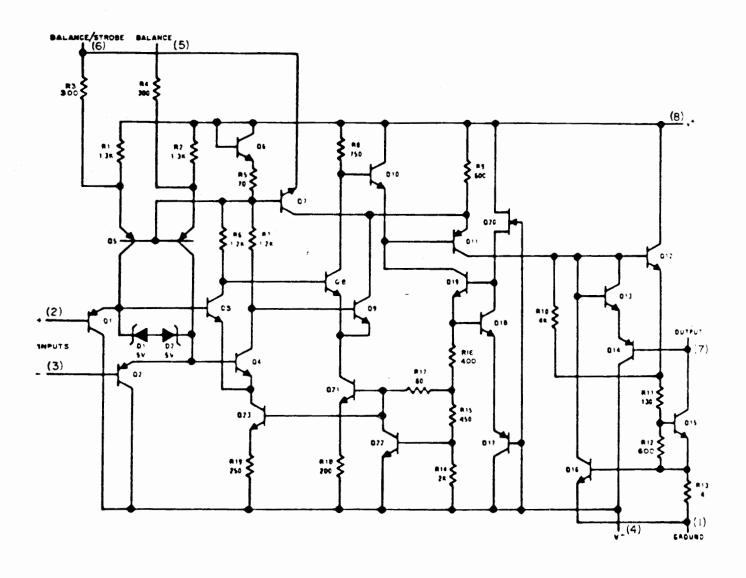


Figure 3-21. Integrated Circuit, Precision Voltage Comparator/Buffer, M38510/10304 (LM111), Simplified Schematic Diagram

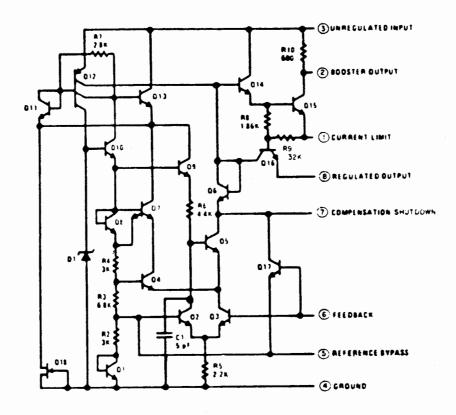


Figure 3-22. Integrated Circuit, Voltage Regulator, LM105H/883 (48P226461-01), Simplified Schematic Diagram

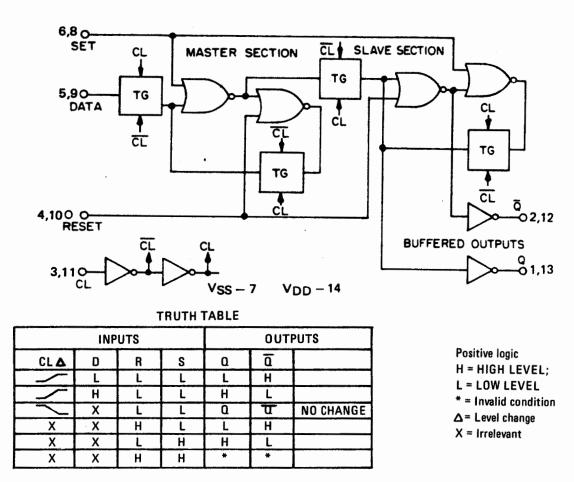


Figure 3-23. Integrated Circuit, Dual D-Type Edge-Triggered Flip-Flop, M38510/05101BCB (4013A), Logic Diagram

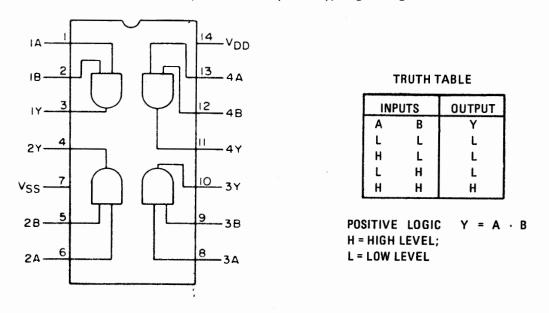
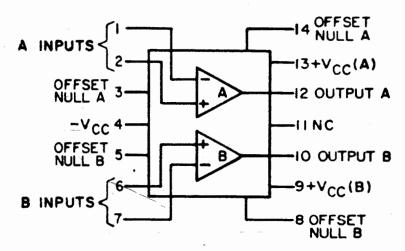


Figure 3-24. Integrated Circuit, Quadruple 2-Input AND Gate, M38510/17001BCB (4081B), Logic Diagram



+VCC(A) & VCC(B) INTERNALLY CONNECTED

Figure 3-25. Integrated Circuit M38510/10102BCB (747A), Logic Diagram

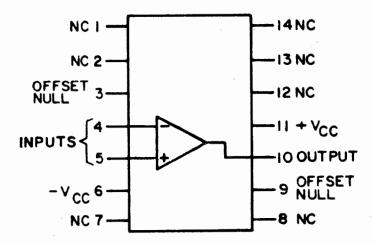
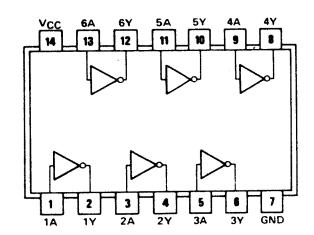


Figure 3-26. Integrated Circuit M38510/10101BCB (741A), Logic Diagram

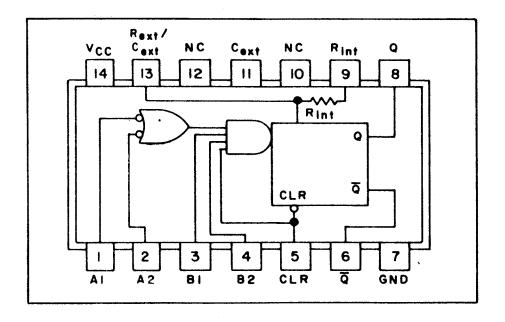


TRUTH TABLE

INPUT	OUTPUT
Α	Υ
L	Н
Н	L

POSITIVE LOGIC Y = A H = HIGH LEVEL L = LOW LEVEL

Figure 3-27. Integrated Circuit, Hex 1-Input Inverter Gate, M38510/00108BCB (SNC54S04J), Logic Diagram



TRUTH TABLE
AND
FUNCTIONAL DESCRIPTION

	IN	оит	PUTS			
CLEAR	A1	A2	B1	B2	α	ā
L	Х	Х	Х	Х	L	Н
Х	Н	Н	Х	Х	L	Н
X	Х	Х	L	х	L	н
X	Х	Х	Х	L	L	H
		ł				
Н	L	Х	↑	Н	几	J.
Н	L	X	H ^r	+	J.	J
Н	X	L		Н	J.	J
Н	х	L	Н	+	J.	ᢧ
н	Н	₩	Н	Н	7.	J
Н	\ ₩	\ ♦	н	н	J.	<u>ጉ</u>
Н	♦	Н	н	Н	J.	ъ
+	L	X	н	Н	_7L_	T
+	Х	L	Н	Н	J.	J

H = HIGH LEVEL (steady state),

L = LOW LEVEL (steady state),

←= transition from low to high level,

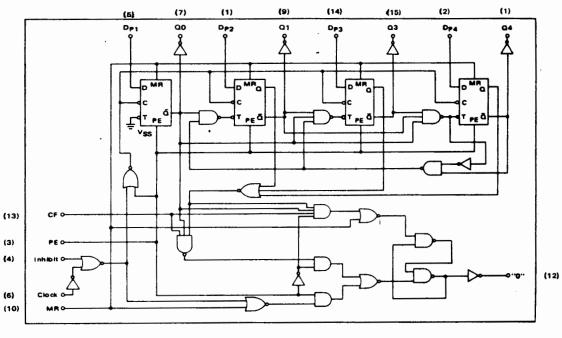
♦= transition from high to low level,

Π= one high level pulse,

U= one low level pulse,

X = irrelevant

Figure 3-28. Integrated Circuit, Single Monostable Multivibrator, M38510/31403BCB (54LS122), Logic Diagram



VDD - PIN (16) VSS - PIN (8)

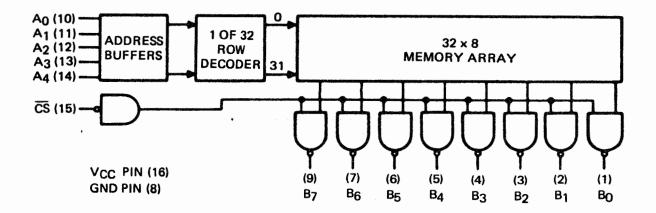
TRUTH TABLES

Clock	, Inhibit	Preset Enable	Master Reset	Action
0	0	0	0	No Count
	0	0	0	Count - 1
Х	1	0	0	No Count
1	~	0	0	Count - 1
Х	Х	1	0	Preset
X	Х	Х	1	Reset

1 = OPEN CIRCUIT
0 = GROUND;
X = IRRELEVANT

	ОИТРИТ				
COUNT	Ω3	Q2	Q1	Q0	
9	1	0	0	1	
8	1	0	0	0	
7	0	1	1	1	
6	0	1	1	0	
5	0	1	0	1	
4	0	1	0	0	
3	0	0	1	1	
2	0	0	1	0	
1	0	0	0	1	
0	0	0	0	0	

Figure 3-29. Integrated Circuit, Programmable Divide-by-N 4-Bit Counter, BCL4522 (48P228316-01), Logic Diagram

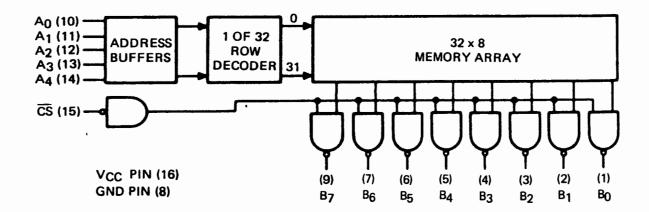


FUNCTION TABLE

		INPUTS						ОИТІ	PUTS			
A4	Аз	A ₂	A1	Ag	В7	В6	B5	B4	В3	B2	B1	B0
0	0	0	0	0	0	0	1	0	0	0	0	0
0	0	0	0	1	0	0	0	1	1	0	0	1
0	0	0	1	0	0	0	0	1	1	0	0	0
0	0	0	1	1	0	0	0	1	0	1	1	1
0	0	1	0	0	0	0	0	1	0	1	1	0
0	0	1	0	1	0	0	0	1	0	1	0	1
0	0	1	1	0	0	0	0	1	0	1	0	0
0	0	1	1	1	0	0	0	1	0	0	1	1
0	1	0	0	0	0	0	0	1	0	0	1	0
0	1	0	0	1	0	0	0	1	0	0	0	1
1	0	0	0	0	0	0	0	1	1	0	0	1
1	0	0	0	1	0	0	0	1	1	0	0	0
1	0	0	1	0	0	0	0	1	0	1	1	1
1	0	0	1	1	0	0	0	1 .	0	1	1	0
1	0	1	0	0	0	0	0	1	0	1	0	1
1	0	1	0	1	0	0	0	1	0	1	0	0
1	0	1	1	0	0	0	0	1	0	0	1	1
1	0	1	1	1	0	0	0	1	0	0	1	0
1	1	0	0	0	0	0	0	1	0	0	0	1
1	1	0	0	1	0	0	0	1	0	0	0	0

1 = OPEN CIRCUIT; 0 = GROUND Addresses not shown are unprogrammed.

Figure 3-30. Integrated Circuit, 32 x 8 Prom, HM1-7603-8 (48P228344-01), Block Diagram



FUNCTION TABLE

		INPUTS	·					OUT	PUTS			
Ao	A ₁	A ₂	А3	A4	Bo	В1	В2	В3	B4	B ₅	В ₆	В7
1	1	1	1	0	0	1	0	1	0	0	0	0
0	0	0	0	1	0	1	1	1	0	0	0	0
1	1	0	0	1,	0	1	0	0	1	0	0	0
1	0	0	0	1	0	1	0	0	0	1	0	0
1	1	1	0	0	1	0	0	1	0	1	0	0
1	1	0	0	0	1	0	1	1	0	1	0	0
1 1	0	0	0	0	1	0	0	0	1	1	0	0
0	0	0	1	1	1	0	0	0	0	0	1	0
0	0	1	1	0	1	0	-1	0	0	0	1	0
0	1	1	0	0	1	0	0	1	0	0	1	0
1	0	0	1	0	1	1	0	0	1	0	1	0
0	0	1	0	0	1	1	0	0	0	1	1	0
0	1	0	0	0	1	1	1	0	0	1	1	0
0	0	0	1	0	1	1	0	1	0	1	1	0
0	0	1	0	1	1	1	0	0	1	1	1	0
0	1	0	1	1	1	1	0	0	0	0	0	1
1	0	1	1	1	1	1	1	1	0	0	0	1

1 = OPEN CIRCUIT; 0 = GROUND. Addresses not shown are unprogrammed.

Figure 3-31. Integrated Circuit, 32 x 8 Prom, CC4335F (48P226463-01), Block Diagram

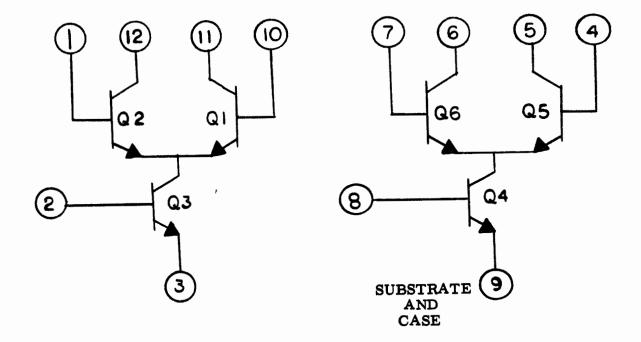


Figure 3-32. Integrated Circuit, Dual High-Frequency Differential Amplifier, CA3049T/3 (48P228318-02), Schematic Diagram

intermediate frequency signals with the T-827H/URT entry and exit signals.

3-134. Power Control and Distribution (Figure 5-28, Sheet 3). Power Supply Assembly A2A8 contains two full-wave bridge rectifier circuits and a +20 Vdc regulator circuit. The rectifier bridge comprised of A2A8CR1 through A2A8CR4 produces an output which is filtered by inductor A2L1 and capacitor A2C1. This 110 Vdc output is used to power the plate and screen circuits of the vacuum tubes in RF Amplifier Assembly A2A8CR5 through A2A8CR8 is responsible for the +28 Vdc output which is distributed as described in paragraph 3-117.

3-135. The +28 Vdc is applied to the collector of A2Q1. The output from the emitter of series regulator A2Q1 appears across the voltage divider consisting of A2A8R9, A2-A8R10, and A2A8R11. The wiper arm of variable resistor A2A8R10 provides one input to differential amplifier A2A8U1. The second input to A2A8U1 is a constant +4.7 Vdc supplied by voltage reference diode A2A8-CR13 and the voltage divider consisting of A2A8R4, A2A8R5, A2A8R17. Any change in the emitter voltage of series regulator A2Q1 causes a change at the input of A2A8U1. A change in the voltage output of A2A8U1 is amplified by A2A8Q1, A2A8Q2 and applied as a change in base bias of A2Q1. changes the conduction of A2Q1, resulting in correction of the +20 Vdc output. The actual value is determined by the setting of potentiometer A2A8R10. In summary, any variation in the +20 Vdc output is detected by A2A8U1. The conduction of A2Q1 is changed to return the output voltage to +20 Vdc. Output filtering of the +20 Vdc is provided by capacitor A2A8C6. Refer to paragraph 3-118 for a description of the +20 Vdc distribution.

3-136. Meter Amplifiers (Figure 5-28, Sheet 1). Meter Amplifier Assemblies A2A10 and A2A11 amplify audio signals to LSB LINE LEVEL meter A2M1 and USB LINE LEVEL meter A2M2. The two meter amplifier assemblies are identical. Each receives an audio signal input from its associated Audio Processor Board assembly A2A21A18 and A2A21A19. The signal is connected through

LSB LINE LEVEL meter switch A2S8, to A2-A10 and USB LINE LEVEL meter switch A2-S7, to A2A11. The position of switch A2S8 or A2S7 determines the amplitude of the audio input signal to A2A10 or A2A11.

3-137. When switch A2S8 or A2S7 is set in the -10 dB position, a negative 10 dB must be added to the meter indication on the scale to determine the actual audio line level. When switch A2S8 or A2S7 is set in the +10 dB position, the audio signals are attenuated by resistors A2A10R1-R3 or A2A11R1-R3. Thus, a positive 10 dB must be added to the meter scale to determine the true audio line level.

3-138. Panel Illumination (Figure 5-28, Sheet 3). When the mode selector switch is set to any position other than OFF, lamps A2DS3 and A2DS4 illuminate the numerical readouts associated with the front panel MHz and kHz tuning controls. The +28 Vdc panel lamp voltage is applied through voltage dropping resistor A2A8R1.

3-139. Handset Filtering (Figure 5-28, Sheets 1 and 3). Handset Filter Assembly A2A14 filters intermediate and radio frequency signals from the local handset line. The circuit consisting of A2A14L1, A2A14-C2, and A2A14C4 filters the audio line of HANDSET connector A2J1. The circuit consisting of A2A14C1 and A2A14CX3 filters the +12 Vdc handset PTT line.

3-140. IF Filtering (Figure 5-28, Sheet 1). IF Filter Assembly A2A15 filters the APC and PPC voltage inputs from the rf power amplifier and the +20 Vdc input to IF Amplifier Assembly A2A12. These filters prevent rf signals from appearing on the APC and PPC lines or on the +20 Vdc bus. A2-A15CR1 isolates the T-827H/URT +20 Vdc bus from the AM-3924C/URT tone carrier +20 Vdc.

3-141. AUDIO INTERCONNECT ASSEMBLY A2A21 (Figure 5-28, Sheet 1). The Audio Interconnect Assembly A2A21 contains the normal audio input transformers A2A21-T1 (LSB) and A2A21T2 (USB) and wiring for plug-in socket jacks A2A21XA18, A2A21-XA19, and A2A21XA20. These sockets are permanently mounted on the assembly, and provide receptacles for the following plug-in

printed wiring assemblies: LSB Audio processor A2A21A19; USB Audio processor A2A21A18; and Audio control A2A21A20. The A2A21 assembly is permanently hard-wired to the T-827H/URT chassis. Also mounted on the assembly are relays A2A21K1 and A2A21K2. Terminals A2A21K1-9 and A2A21K2-9 are connected to A2A21E13, which receives either an open or +27 Vdc from DATA/NORMAL switch A2S11.

During NORMAL operation, an open 3-142. is received and relays A2A21K1 and A2A21-K2 are unenergized. In this condition, the LSB/ISB 600 ohm inputs from A2J4-f, g are connected to the primary of A2A21T1 via relay terminals A2A21K1-2, -4 and A2A21K1-6, -8. Also in NORMAL operation, the USB/AM/ISB input lines from A2J4-r, q are connected to the primary of A2A21T2 via relay terminals A2A21K2-2, -4 and A2A21K2-6, -8. Transformer secondary terminals A2-A21T1-4 and A2A21T2-4 are connected to an AC ground via A2A21E41 on the interconnect assembly and A2A8E13 on the low voltage power supply assembly. Audio transformers A2A21T1 and A2A21T2 provide an impedance match to the 600 ohm LSB and USB NOR-MAL audio input lines, and the proper signal level at terminals A2A21T1-6 and A2A21T2-6 to drive the audio processor assemblies A2A21A18 and A2A21A19. Center tap terminal A2A21T1-5 is connected via A2A21E23 to LOCAL ISB HANDSET switch A2S9-6, and A2A21T2-5 to A2S9-4 via A2A21E24. With voice input via the handset, the LSB or USB audio channel, selected for ISB, is then applied directly to the secondary through A2S9 to the appropriate tap on A2A21T1-5 or A2-A21T2-5. Under these conditions, the direct input, without additional impedance matching provided by the audio transformer, is satisfactory.

3-143. When DATA/NORMAL switch A2-S11 is in the DATA position, +27 Vdc from A2A21E13 to A2A21K1-9 and A2A21K2-9 energizes these relays. Data audio on the LSB/ISB inputs A1A1J4-f, g and A1A1J6-A, B bypasses transformer A2A21T1 via terminal pairs 2, 3 and 7, 8 of energized relay A2A21-K1, and is directed to LSB Audio Processor A2A21A19 via the jumper pairs E43, E44 and E45, E46 on Audio Interconnect Assembly A2A21. Likewise, data audio on the

USB/AM/ISB inputs A1A1J4-r, q and A1A1-J5-A, B bypasses transformer A2A21T2 via terminal pairs 2, 3 and 7, 8 of energized relay A2A21K2, and is directed to USB Audio Processor A2A21A18 via the jumper pairs E47, E48 and E49, E50 on Audio Interconnect Assembly A2A21. Data audio on connectors A2J8-A through A2J8-D is channeled to the proper audio processor via terminals E19, E31, E32, and E34 of Audio Interconnect Assembly A2A21.

3-144. AUDIO PROCESSORS A2A21-A18/19 (Figure 5-44). Two Processors, A2-A21A18 and A2A21A19, are incorporated in the T-827H/URT. Audio Processor A2A21-A18 handles USB, AM, and RATT modes of operation; A2A21A19 handles the LSB mode; both processors handle the ISB mode. audio processors function to provide constant amplitude audio signals as partial input to the modulating circuits. Jumper wires on terminals A2A21E43 through A2A21E50 allow the installing agency the ability to connect data audio to the normal remote USB and LSB audio inputs. With jumpers connected as indicated in Key 25 of Table 2-1, and figure 5-28, sheet 1, data audio can be fed in from either the normal remote and auxiliary USB and LSB inputs or from the Data Audio input connector A1J8. With jumpers removed, data audio can be fed in only from the A1J8 connector. Since the physical design of the two audio processors is identical, only A2A21A18 will be described in the succeeding paragraphs.

3-145. For normal audio operation, relay A2A21A18K1 is unenergized, and the normal: audio input at A2A21A18P1-U is directed. via contacts 2, 4 of relay A2A21A18K1, to the audio amplifier consisting of fixed gain amplifier A2A21A18U2 and a speech compression circuit A2A21A18Q1. The incoming normal audio is also fed to Line Level Meter A2M2 via connector A2A21A18P1-S. Prior to entering the amplifier and speech compression circuits, the normal audio is applied to THRESHOLD level control A2A21A18R4. A2A21A18R4 is set to the minimum input signal level which will maintain a constant output signal amplitude. The audio signal is applied across A2A21A18R4 and A2A21A18-Q1, and couples through A2A21A18R6 to pin. 4 of A2A21A18U2. Audio amplifier A2A21-

A18U2 provides a fixed voltage gain of approximately 20. A2A21A18C24 and A2A21-A18C3 are decoupling capacitors. The amplified signal is applied to the base of dc amplifier A2A21A18Q2 by way of A2A21A18R9 and A2A21A18C8. Threshold detector A2-A21 A18 CR1 is forward biased by the positive half cycles of the audio signal. In the negative half cycles, A2A21A18CR1 is reversed biased and A2A21A18Q2 conducts. Capacitor A2A21A18C10 discharges and the voltage is applied to the gate of the compressor A2-The gate voltage controls the A21 A18Q1. input signal level at A2A21A18U2-4 and maintains a constant output level at A2A21-A18U2-10. In the RATT mode a ground at P1-3 forward biases Q5 and disables Q1, allowing U2 to provide the full gain of 20. To provide temperature compensation, thermistor A2A21A18RT1 shunts resistor A2A21-As temperature increases, the thermistor resistance decreases, permitting a greater percentage of the audio signal to be present at the output A2A21A18P1-17. Resistor A2A21A18R8 is variable for adjustment of the signal level presented to the balanced modulator circuits in the Mode Selector Assembly A2A1.

For data audio operation, the data 3-146. audio input at A2A21A18P1-F, 6 and A2A21-A18P1-H is applied at A2A21A18T1 and fed to linear amplifier A2A21A18U1B-1. gain of A2A21A18U1B is set by potentiometer A2A21A18R33. When the output amplitude of A2A21A18U1A exceeds a preset level, adjusted by clip level potentiometer A2A21A18R26, A2A21A18Q3 or A2A21A18-Q4 reduces the gain of A2A21A18U1A by its feedback through A2A21A18R24. divider A2A21A18R31-A2A21A18R32 reduces the signal to a level below the transmitter audio automatic control threshold. The processed data audio is directed, via contacts 2, 3 of energized relay A2A21A18K1, to the audio amplifier and speech compression circuits for additional processing identical to that described for normal audio in the preceding paragraph. The data audio at relay terminals A2A21A18K1-2, 3 is also directed to Line Level meter A2M2 via connector A2A21A18P1-S.

3-147. Audio Control A2A21A20 (Figure 5-45). The Audio Control Assembly A2A21A20

performs the following functions associated with data operation: (1) voltage interlocks; (2) T-827H/URT and AM-3924C(P)/URT keying; (3) TGC enable, reset and capacitor control; (4) data ISB grounds; and (5) +15 Vdc and +5 Vdc supplies.

Voltage Interlocks. The interlock 3-148. function prevents data operation if +20 Vdc or +24 Vdc are not present at pins 11 and 13, respectively, of connector A2A21A20P1. If both voltages are present, A2A21A20CR8 and A2A21A20CR9 are off and so A2A21-A20Q9 and A2A21A10Q13 are both off. If either voltage is absent, one of the diodes A2A21A20CR8 or A2A21A20CR9 through A2A21A20R21 or A2A21A20R22. If A2A21A20Q9 and A2A21A20Q13 are on, the collector of A2A21A20Q13 is at a logic low (0.0 to 0.4 Vdc); hence, TGC enable at A2-A21A20P1-L is at a logic low, TGC action is inhibited, and data operation is effectively prohibited.

3-149. T-827H/URT and AM-3924C(P)/URT Keying. The T-827H/URT is always keyed in the data mode of operation, and the AM-3924C(P)/URT is keyed only when data audio tones are present. This keying is accomplished by energizing relays A2A21A20K1 and A2A21A20K2. In the unenergized condition, relays A2A21A20K1 and A2A21A20K2 allow the CW/RATT keyline and the ground keyline to pass through the audio control assembly without alteration.

In the normal mode of operation, the ground keyline at A2A21A20P1-D is fed through contacts 2, 4 of unenergized relay A2A21A20K2, and outputted at A2A21A20-P1-4. In the data mode, A2A21A20P1-D is grounded through contacts 2, 3 of energized relay A2A21A20K2, which keeps the T-827H/URT keyed constantly. In the normal mode of operation, the CW/RATT keyline at A2A21A20P1-5 is passed through contacts 2, 4 of unenergized relay A2A21A20K1, and outputted at A2A21A20P1-E. In the data mode, energized relay A2A21A20K1 allows keying of the system through contacts 2, 3 and via A2A21A20CR20 by a +6 Vdc data key signal fed through the CW/RATT keyline at Keying of the system in A2A21A20P1-5. data mode can also be accomplished by a +6 Vdc data key signal on pins H, J, or 7 of A2A21A20P1. The data key turns on A2A21-A20Q10 so that the logic low necessary to key RF Amplifier AM-3924C(P)/URT will be present at A2A21A20P1-4 through contacts 7, 8 of energized relay A2A21A20K2.

TGC Enable and TGC Capacitor 3-151. Control. The TGC functions of enable and capacitor control are provided as follows. The audio sample for TGC is received at A2-A21A20P1-M. Dual operational amplifier A2A21A20U3, transistor A2A21A20Q11 and one-shot multivibrator A2A21A20U6 form an audio signal detector. A2A21A20U3, A2-A21A20CR11 and A2A21A20CR12 function as a full-wave bridge rectifier with gain for the USB and/or LSB signal input. The resulting signal at the base of A2A21A20Q11 is a series of positive spikes for each audio zero voltage crossing. The resulting negative spikes on the collector of A2A21A20Q11 maintain A2A21A20U6 pin 6 at a low logic state as long as data audio is present. This logic low is sent to pin 11 of wired "AND" A2A21A20U2. A2A21A20U2 pin 13 sees a logic low if the DATA/NORMAL switch is in the DATA position. A2A21A20U2 piń 9 will be a logic low if A2A21A20Q10 is on. A2-A21A20U2 pin 3 is permanently wired to ground (a logic low). Thus, if pins 3, 9, 11 and 13 of A2A21A20U2 are at logic lows, pins 4, 8, 10, and 12 will be at logic highs (+2.4 Vde to +5.0 Vde). Additionally, A2-A21A20U2 pin 1 will be at a logic high if +20 Vdc and +28 Vdc are present at pins 11 and 13, respectively, of A2A21A20P1. "anded" logic highs at the output of A2A21-A20U2 represent the required TGC enable at A2A21A20P1-L for the TGC counter in the AM-3924C(P)/URT.

3-152. A2A21A20Q11 shifts the analog levels from A2A21A20U3 to TTL-compatible levels for multivibrator A2A21A20U6. A2-A21A20Q11 turns on with each half cycle of audio greater than -6 dBm, causing A2A21-A20U6 to be triggered. The output at A2-A21A20U6-6 goes low and remains in that state until approximately 1.5 milliseconds after all audio is removed. This logic low is sent to pin 11 of A2A21A20U2. This same condition is established by the presence of a +20 Vdc carrier insertion signal at A2A21-A20P1-12. This signal turns on A2A21A20-Q12, which grounds the output of A2A21-

A20U6-6, and provides a logic low to pin 11 of A2A21A20U2. When the DATA/NORMAL switch is in the DATA position, the resulting ground (logic low) at A2A21A20P1-10 appears on pin 13 of A2A21A20U2. The presence of a data key signal (+6 Vdc) from the audio processors A2A21A18/A2A21A19 or from an external key at pins H, J, or 7 of A2A21A20P1 causes A2A21A20Q10 to turn on and its collector to go low, thereby providing a logic low to pin 9 of A2A21A20U2. The logic lows at pins 3, 9, 11, 13 of A2A21-A20U2 appear as logic highs at pins 4, 8, 10, 12, respectively. These constitute the TGC enable logic high at A2A21A20P1-L, provided that +28 Vdc interlock voltage from the AM-3924C(P)/URT is present at A2A21A20P1-These voltages hold A2A21A20Q9 and A2A21A20Q13 off, which results in a logic high at pin 1 of A2A21A20U2. This completes the required "anding" of A2A21A20U2 outputs, and subsequent enabling of the TGC counter via the resultant logic high at A2-A21A20P1-L. The logic high at A2A21A20U2 pin 1 is inverted to a logic low at pin 2. The logic level of A2A21A20U2-2 is level-shifted in A2A21A20Q7-A2A21A20Q8 to provide -15 Vdc to A2A21A20P1-17 for TGC capacitor control to the AM-3924C(P)/URT.

3-153. TGC Reset. Reset functions set the TGC counter to maximum count, i.e. full attenuation at the transmitter. TGC reset is logic low when: (1) the system is turned on; (2) the DATA/NORMAL switch is turned to DATA; or (3) a ground pulse occurs by changing any of the MHz or kHz frequency knobs.

3-154. As the +5 Vdc builds up at system turn-on, A2A21A20Q6 is turned on through A2A21A20R12 and A2A21A20CR5. The resultant logic low at the collector of A2A21-A20Q6 initiates TGC reset at A2A21A20P1-15. When the +5 Vdc supply builds up to greater than +4.2 Vdc (determined by A2-A21A20CR4), A2A21A20CR4 begins to conduct through A2A21A20CR4 begins to conduct through A2A21A20R13 to turn on A2-A21A20Q5. With A2A21A20Q5 on, the voltage at its collector is too low to maintain A2A21A20Q6 on, and the TGC reset function is effectively completed.

3-155. When the DATA/NORMAL switch A2S11 is changed from NORMAL to DATA, the ground at A2A21A20P1-10 is inverted by

A2A21A20U2, and appears as a logic high at A2A21A20U2-6. This is coupled through A2-A21A20C6 to turn on A2A21A20Q6, thereby providing a logic low at A2A21A20P1-15. The on period is determined by the time constant set by A2A21A20C6 and A2A21A20-R14. A ground pulse (as a result of turning any MHz or kHz tuning control) is present on A2A21A20P1-T. This pulse is inverted by A2A21A20Q1 and sent through A2A21A20-CR3 to turn on A2A21A20Q6. The resulting logic low at the collector of A2A21A20Q6 provides the required TGC reset at A2A21-A20P1-15. A2A21A20Q2 inverts the signal on the collector of A2A21A20Q1 to create the PA ground pulse on A2A21A20P1-16 for use by the AM-3924C(P)/URT.

3-156. Data ISB Grounds. A ground is required for the LSB and USB Audio Processors A2A21A18 and A2A21A19 for ISB data mode operation. In this mode of operation, the audio processors reduce the audio drive to the modulators to limit rf peak power output. When Mode Selector switch A2S2 is placed in the ISB position, a ground appears at A2A21A20P1-U. Relay A2A21A20K3 is energized by the appearance of this ground on A2A21A20K3-9. The required ISB ground for USB and LSB then appears at pins P and 14 of A2A21A20P1 via contact pairs 2, 3 and 6, 7 of relay A2A21A20K3.

3-157. +15 Vdc and +5 Vdc Power Supplies. Audio assemblies A2A21A18, A2-A21A19, and A2A21A20 require +15 Vdc. This voltage is developed by A2A21A20Q14. The +20 Vdc from A2A21A20P1-S is dropped by A2A21A20R41 and applied to +16 Vdc Zener diode A2A21A20CR23. This zener sets the base voltage for emitter follower A2-A21A20Q14. The emitter output provides the required +15 Vdc output. The A2A21A20 assembly requires +5 Vdc which is provided by voltage regulator A2A21A20U7. The input to A2A21A20U7 is the +15 Vdc from the emitter of A2A21A20Q14.

3-158. MODE SELECTOR ASSEMBLY A2-A1 (Figure 5-29). Mode Selector Assembly A2A1 contains the Balanced Modulator Subassemblies A2A1A1 and A2A1A2 employed for USB and LSB modulation; Isolation Amplifier Subassembly A2A1A3; and single-sideband filters A2A1FL1 and A2A1FL2. The

Mode Selector also contains 500 kHz Gates Subassembly A2A1A4. A2A1A4 contains gating circuits which control the distribution of the 500 kHz modulator input signal, and the CW and AM carrier reinsertion signals. The mode selector also contains Buffer Amplifier A2A1A5, which buffers the two sideband filters.

3-159. The two balanced modulators (A2-A1A1 and A2A1A2) are identical in circuitry, but receive audio from different sources. Subassembly A2A1A1 receives audio to be transmitted on USB from Audio Processor A2A21A18. Subassembly A2A1A2 receives audio to be transmitted on LSB from Audio Processor A2A21A19. A2A1A1 and A2A1A2 are conventional, balanced-bridge modulators. Here, the input audio signals are mixed with the 500 kHz intermediate frequency carrier signal. The output of the balanced modulator consists of the sum and difference frequencies (upper and lower sidebands). The 500 kHz carrier and audio are suppressed. Carrier suppression is achieved by balancing, using MOD BAL ADJ controls A2A1A1R3, A2A1A1C4, A2A1A2R3, and A2A1A2C4.

3-160. The outputs of the balanced modulators are applied to the isolation amplifiers in subassembly A2A1A3. Isolation amplifiers A2A1A3Q1 and A2A1A3Q2 apply this signal to an associated LSB or USB filter (A2A1FL1 or A2A1FL2). The output from filter A2A1-FL1 is lower sideband only; the output from filter A2A1FL2 is upper sideband only. The filter outputs are connected to amplifiers A2A1A5Q1 and A2A1A5Q2 which buffer the signals and also provide for balancing the outputs by the adjustment of A2A1A5R6. The outputs of the buffer amplifiers are connected to a common output at A2A1A5E4. A2A1P1-A1 connects the sideband signals to IF Amplifier Assembly A2A12. Either of the two balanced modulators may operate singly. or both may operate simultaneously. depends on the selected mode of operation.

3-161. Gated amplifiers A2A1A4Q1 and A2A1A4Q2 function as switches between the balanced modulators and the 500 kHz input line. Gated amplifiers A2A1A4Q1 and A2-A1A4Q2 receive the 500 kHz signal through gating diode A2A1A4CR1. Diode A2A1A4-CR1 is biased on by application of the +20

Vdc transmit voltages from A2A1P2-7. A2-A1A4Q1 is enabled when +20 Vdc is applied to its emitter from A2A1P2-8. This occurs when the mode selector switch A2S2 is set in any mode except CW. Enabling A2A1A4Q1 gates the input 500 kHz into the primary of A2A1A4T1. The output of A2A1A4T1 is connected by coaxial cable to A2A1A1E4 of USB Balanced Modulator A2A1A1. A2A1A4Q2 functions identically when the mode selector switch is set in modes requiring LSB operation.

3-162. The cw keyline ground input at A2-A1P2-5 causes cw key gate A2A1A4CR7 to conduct. This biases cw carrier reinsertion gate A2A1A4CR6 on and A2A1A4CR8 off. The 500 kHz input at A2A1P2-A3 is then supplied as a carrier reinsertion signal to output transformer A2A1A4T3. A2A1A4CR8 conducts at all times when the cw keyline ground input is not present at A2A1A4CR7. Conduction of A2A1A4CR8 grounds the output of A2A1A4CR6 through A2A1A4C22. This prevents leakage of the 500 kHz signal.

3-163. In SSB modes, +20 Vdc from A2A1-P2-7 is applied to reinsertion gate A2A1A4-CR12 via Carrier Reinsertion switch A2A1-S1. This enables A2A1A4CR12, which then passes the 500 kHz signal from % MOD ADJ potentiometer A2A1A4R39 to Carrier Reinsertion switch A2A1S1. Changing settings of switch A2A1S1 attenuates the 500 kHz signal by a preselected amount from transformer A2A1A4T3. The A2A1A4T3 output is then fed through A2A1P2-A1 to IF Amplifier Assembly A2A12, where it is reinserted as the desired pilot carrier signal.

When the mode selector switch is 3-164. set in the AM mode, AM carrier reinsertion gates A2A1A4CR9 and A2A1A4CR11 are biased on by application of +20 Vdc from A2-A1P2-4. Conduction through A2A1A4CR11 reverse biases AM carrier reinsertion gate This action allows the 500 A2A1A4CR10. kHz carrier reinsertion signal to pass through A2A1A4CR9 to output transformer A2A1A4-T3. A2A1A4CR11 is biased off in all other modes, and A2A1A4CR10 conducts. Undesired 500 kHz leakage signal from A2A1A4-CR9 is then grounded by capacitor A2A1A4-C26.

RF AMPLIFIER ASSEMBLY A2A4 (Figure 5-30). The rf amplifiers A2A4V1 and A2A4V2 of RF Amplifier Assembly A2A4 are conventional tuned circuits, capable of tuning over the range from 2.0 to 29.9999 The RF Amplifier Assembly tuning MHz. turret contains twenty-eight MHz bandpass filter coupling networks (subassemblies A2-A4A2 through A2A4A29 depicted in Figures 7-20 through 7-47). As indicated in notes 3 and 7 of figure 5-30, portions of three of the 28 turret subassemblies are used to tune a 1 MHz band (e.g., for 2-MHz tuning, subassemblies A2A4A20, A2A4A25, and A2A4A2 are involved). Selection of the appropriate portions of each of these turret subassemblies is accomplished by rotation of the MHz controls on the front panel.

3-166. In order to tune to the desired frequency within any 1-MHz band, the 100 kHz and 10 kHz controls are used to mechanically select grid and plate tank-capacitor subassemblies, as shown in notes 1, 2, 5 and 6 of figure 5-30. For example, in tuning to 550 kHz within any MHz band, capacitor C6 and C15 of subassembly A2A4A30, A2A4A33, A2A4A34 and A2A4A37 tune the 100-kHz increment (0.5 MHz), and capacitor C6 of subassemblies A2A4A31, A2A4A32, A2A4A35 and A2A4A36 tunes the 10-kHz increment (0.05 MHz).

3-167. The selection of the desired 1-MHz band is accomplished by rotating the front panel MHz controls to the desired frequency. These controls are not mechanically connected to the turret; instead, the controls rotate switch wipers in Code Generator Assembly A2A7. This results in an output from the code generator of a five-line code consisting of circuit grounds and opens (see table 3-2).

3-168. A five-line combination for each frequency band is applied through contacts 1 through 5 of A2A4P1, and from there to the turret decoder A2A4S1. Wafer A2A4S1A is the decoder, and connects the ground(s) from the code generator to relay A2A4K1, which energizes and applies +28 Vdc to motor A2-A4B1 (via relay contacts A2A4K1-A1 and A2A4K1-2). As the motor drives the turret and the turret decoder, relay A2A4K1 remains energized until decoder A2A4S1A

reaches a position where no ground is provided to the motor relay. For instance, if the code generator output is GOOOO where "G" is ground and "O" a circuit open, then decoder A2A4S1A will rotate until its contacts reopen-closed-closed-closed flect configuration on contacts A2A4S1A-1, 2, 3, 4, 5. Since the ground for relay A2A4K1 is supplied by any grounded line from the code generator, the decoder switch A2A4S1A is rotated until its contacts all see open circuits. Wafer A2A4S1B is complementary to A2A4S1A and receives its inputs in parallel with A2A4S1A on code lines 1 through 5 from the Code Generator Assembly A2A7. Thus, when the input code lines are GOOOO, contacts A2A4S1B-1 through A2A4S1B-5 will be open-closed-closed-closed the complement of the A2A4S1A-1 through A2-A4S1A-5 terminal connections.

The purpose of switch wafer A2A4-3-169. S1B is to provide re-entrant ground paths for A2A4S1A via Code Generator Assembly A2-Code Generator Assembly A2A7 functions in such a way that all of the open-circuit lines present at A2XA4P1-1 through A2XA4P1-5 corresponding to a given setting of the front-panel frequency controls are tied together. For example, if code line 1 assumes a circuit open for a new code - say, OOGOO - then the ground present on A2S1-A-3 will connect to A2S1B-3, to A2S1B-1 to A2S1A-2 (because A2S1A-2 connects through the code generator A2A7 to A2S1A-1, both being open) and since A2S1A-2 is closed contact to ground now, relay A2A4K1 will energize. Once turret rotation ceases, the turret assemblies A2A4A1 through A2A4A29 are positioned as required to connect the tuning elements that will tune the rf amplifier stages to the selected frequency band.

3-170. FREQUENCY STANDARD ASSEMBLY A2A5 (Figure 5-31). Frequency Standard Assembly A2A5 contains four subassemblies: Oscillator and Oven Control A2A5A1, Divider/Amplifier A2A5A2, Oven Body A2A5A3, and 5 MHz Reference Control A2A5A4. The A2A5A1 subassembly uses a temperature-controlled crystal oscillator to provide a stable 5 MHz reference frequency. Subassembly A2A5A4 monitors the 5 MHz signal from the A2A5A1 oscillator and the 5 MHz input from an external frequency stand-

ard. The A2A5A4 control circuitry automatically switches to the internal 5 MHz source if the external standard signal falls below a minimum level. The 5 MHz source selected by A2A5A4 is applied to Divider/Amplifier Subassembly A2A5A2 which provides the 10 MHz, 5 MHz, 1 MHz and 500 kHz outputs of A2A5. A visual comparator circuit in A2A5A2 allows comparison of the internal crystal oscillator frequency to the input from an external standard.

Input Circuit Operation (EXT 3-171. NORM Mode). The external 5 MHz reference signal is applied to 5 MHz Reference Control Subassembly A2A5A4 via A2A5J3-1, terminated by A2A5A4R1, and coupled through A2A5A4C1 and current limiting resistor A2the base of amplifier A5A4R2 to A2A5A4Q1. Operating bias for A2A5A4Q1 is established by resistors A2A5A4R3, A2A5-A4R5, A2A5A4R6, and temperature compensation diodes A2A5A4CR1 through A2A5A4-CR4.

3-172. When the external 5 MHz reference signal input at A2A5J3-1 is approximately 400 mVrms or greater, the amplified positive voltage swings developed by A2A5A4Q1 charge capacitor A2A5A4C2 through diode A2A5A4CR6. The time constant of A2A5-A4C2 and A2A5A4Q2 base is such that A2-A5A4C2 retains a positive charge sufficient to turn on A2A5A4Q2, and thus maintains A2A5A4U1A-1 at a logic high. Pull-up resistor A2A5A4R10 also places a logic high at A2A5A4U1A-2. This causes output pin 3 of A2A5A4U1A to be at a logic low, and places A2A5A4U2D-12 at a logic high through the action of inverter A2A5A4U1B. Because it is reverse biased, isolation diode A2A5A4CR5 in the path with A2A5A4R7 prevents sink current to A2A5A4U1A-3. Since A2A5A4-U2D-13 is also high, a logic low appears at A2A5A4U2D-11 and A2A5A4U2B-5. Under this condition, the output of gate A2A5A4-U2B-6 is always high, and therefore gate A2A5A4U2C-10 remains at a logic high. Since A2A5A4U1C-9 is also at a logic high, the output of NAND gate A2A5A4U1C-8 will be an inversion of the amplified 5 MHz standard frequency at A2A5A4Q1 collector. NAND gate A2A5A4U2C-8 under this condition will output the external 5 MHz standard to Divider/Amplifier Subassembly A2A5A2.

When the external 5 MHz reference 3-173. signal at A2A5J3-1 drops below approximately 250 mVrms, as determined by the value of A2A5A4R3, the output level at the collector of A2A5AQ1 is no longer sufficient to forward bias detector diode A2A5A4CR6. Capacitor A2A5A4C2 then discharges to ground through emitter follower A2A5A4Q2 until the voltage at the base of A2A5A4Q3 is insufficient for conduction and A2A5A4Q2 is cut off. Input pin 1 of A2A5A4U1A is then at a logic low level through emitter resistor A2A5A4R9. Output A2A5A4U1A-3 is high, A2A5A4U18-6 is low, A2A5A4U2B-5 is high, so that the internal 5 MHz frequency standard from oscillator and oven control subassembly A2A5A1P5 appears at the output of gate A2A5A4U2B-6. Since A2A5A4U1C-9 is now low, A2A5A4U1C-8 output is held high, which allows NAND gate A2A5A4U2C to pass the internal 4 MHz frequency standard inverted through gate A2A5A4U2C-8 and on to Divider/Amplifier Subassembly A2A5A2-E9 via A2A5J3-4.

The output level of inverter A2A5-3-174. A4U1B changes from logic high to logic low when A2A5A4Q2 is cut off, which switches A2A5A4Q4 from saturation to cut-off. The voltage at A2A5A4Q4 collector then forward biases the base of emitter follower A2A5A4-Q3, and +28 Vdc is supplied by A2A5A4Q3 emitter to input pin 1 of +20 Vdc regulator A2A5A4U3. Zener diode A2A5A4CR7 prevents the base-emitter voltage on A2A5A4Q3 from exceeding 30 Vdc during transients. The +15 Vdc output from pin 2 of A2A5A4U3 is routed through A2A5A4E5 and A2A5A3J1-A4 to Oscillator and Oven Control Subassembly A2A5A1, and the internal 5 MHz oscillator and oven control circuits are energized.

3-175. The internal 5 MHz oscillator output is applied through A2A5A3J1-A5, A2A5-A4E1, and inverter A2A5A4U2A to input pin 4 of A2A5A4U2B. Since logic high levels are now applied to A2A5A4U2B-5 and A2A5A4-U2C-9, the internal 5 MHz signal is gated through A2A5A4U2B and A2A5A4U2C to Divider/Amplifier Subassembly A2A5A2.

3-176. A2A5A4U1A-3 is at a logic low when A2A5A4Q2 is cut off by a low external signal level input. This logic high initiates a current flow through A2A5A4R7 and A2A5-

A4CR3 through A2A5A4CR5, which raises the bias level of A2A5A4Q1 base. This bias increase produces a hysteresis effect whereby an increase of the external signal level input to 400 mVrms is now required to switch back to external operator as described in paragraph 3-172.

3-177. Input Circuit Operation (EXT OVEN STBY Mode). When 5 MHz OSC SOURCE switch A2A5A2S1 is set to EXT (OVEN STBY), circuit operation is the same as previously described, with the following exceptions. The emitter of A2A5A4Q4 is no longer grounded through contact 2 of A2A5A2S1. A2A5A4Q4 is off, turning A2A5A4Q3 on. Plus 28 Vdc is applied to input pin 1 of +15 Vdc regulator A2A5A4U3. The oscillator and oven control circuits are energized continuously, so the internal 5 MHz reference signal is immediately available if the external 5 MHz frequency standard fails.

Operation 3-178. Input Circuit (INT/COMP Mode). Setting switch A2A5A2-S1 in the INT/COMP position applies +28 Vdc power to regulator A2A5A4U3 in the same manner as described for the EXT (OVEN STBY) mode. +20 Vdc power is applied to the comparator circuit through A2A5A2S1-9. A2A5A2S1-3 is grounded by A2A5A2S1-4, which grounds pin 2 of A2A5A4U1A and pin 13 of A2A5A4U2D. This condition sets the outputs of A2A5A4U1A and A2A5A4U2D at logic high. The logic high from A2A5A4U2D-11 is applied to A2A5A4U2B-5. This gates the internal 5 MHz oscillator signal from inverter A2A5A4U2A through A2A5A4U2B. The logic high at A2A5A4U1A-3 is inverted by A2A5A4U1B and applied to A2A5A4U1C-9. This prevents the external 5 MHz signal from reaching NAND gate A2A5A4U2C. The internal 5 MHz signal is gated by A2A5A4-U2B-6 through A2A5A4U2C to the A2A5A2 The signal at A2A5A4U2B-6 subassembly. also appears at phase detector A2A5A4U1D-12 for use in the comparator circuit.

3-179. Oven Control Circuit Operation. The +10 Vdc operating voltage for the oven control and oscillator circuits is derived from the +15 Vdc output of A2A5A4U3 by a voltage regulator comprised of dropping resistor A2A5A1R9, zener diode A2A5A1CR1, and capacitor A2A5A1C7. The +10 Vdc is applied

to the resistance bridge consisting of A2A5-A1R13 through A2A5A1R16 and A2A5A3R2. +10 Vdc is also applied to A2-A5A1Q4, A2A5A1Q5 and A2A5A1Q6 through load resistors A2A5A1R17, A2A5A1R18 and A2A5A1R22. Amplifier A2A5A1Q4 is biased by the reference voltage at the junction of A2A5A1R14. A2A5A1R16 and the feedback through A2A5A1R23. A2A5A1Q4, together with emitter follower A2A5A1Q5, form a conventional differential amplifier circuit.

The base of A2A5A1Q5 is biased by 3-180. the voltage at the junction of resistor A2A5-A1R13 and sensor A2A5A3R2. This voltage varies as the internal temperature of oven body A2A5A3 changes due to the resistance vs temperature characteristic of A2A5A3R2. which is mounted on the oven surface. When the oven temperature rises, the base voltage of A2A5A1Q5 increases. The increased conduction of A2A5A1Q5 increases the voltage drop across emitter resistor A2A5A1R19. The increase in voltage across A2A5A1R19 results in a decrease of base-emitter bias on A2A5A1Q4. A2A5A1Q4 reduces conduction, thus increasing the voltage at A2A5A1Q4 collector. The increased collector voltage appears at the base of amplifier A2A5A1Q6 as a decrease in bias. This results in reduced conduction of A2A5A1Q6 and the voltage drop across A2A5A1R20 is thus reduced. Bias on emitter follower A2A5A1Q7 is also reduced, and the corresponding decrease in voltage on the emitter of A2A5A1Q7 is seen at the base of power amplifier A2A5A4Q5. A2A5A4Q5 conducts less, which reduces the flow through oven A2A5A3R1. If the temperature of the oven decreases below the value established by the setting of potentiometer A2A5A1R15, the circuit operates to increase the current flow through A2A5A3R1, thereby increasing the oven temperature. The value of feedback resistor A2A5A1R23 is selcted to control the damping coefficient so as to prevent excessive temperature overshoot or excessive response time.

3-181. 5 MHz Oscilator Circuit Operation. The internal 5 MHz oscillator circuit consists of crystal A2A5A1Y1, oscillator A2A5A1Q1, amplifiers A2A5A1Q2 and A2-A5A1Q3, and associated components. It is a conventional, parallel mode, Colpitts oscil-

lator. Oscillations are sustained by the collector to base feedback through A2A5A1Y1. Parallel capacitors A2A5A1C2 and A2A5A1C3 provide fine and coarse adjustment, respectively, of the oscillator frequency.

The values of capacitors A2A5A1C8 3-182. and A2A5A1C11 are selected to provide the proper range of adjustment for the variable capacitors. Two conventional untuned amplifiers (A2A5A1Q2, A2A5A1Q3) provide amplification of the 5 MHz signals. Load resistor A2A5A1R8 and resistor A2A5A1R12 form a voltage divider to prevent A2A5A1Q3 collector voltage from exceeding +5 Vdc. This avoids damaging inverter A2A5A4U2A. The 5 MHz signal at the base of A2A5A1Q3 is applied to a detector circuit consisting of A2-A5A1CR2, A2A5A1C10 and A2A5A1R11. This circuit provides negative feedback through resistor A2A5A1R10 to the base of oscillator A2A5A1Q1. This feedback acts to maintain a constant output amplitude. The value of feedback resistor A2A5A1R10 determines the output level at the collector of A2A5A1Q3.

3-183. Comparator Circuit Operation. When connected, the external 5 MHz reference appears at the collector of A2A5A4Q1 of phase pin 13 comparator When the 5 MHz OSC A2A5A4U1D. SOURCE switch A2A5A2S1 is set to the INT/COMP position, the internal 5 MHz oscillator signal is gated to input pin 12 of A2-A5A4U1D. If the two 5 MHz signals to A2-A5A4U1D differ in frequency, positive pulses appear at the output of A2A5A4U1D. These pulses vary in width and rate in proportion to the phase difference between the 5 MHz sig-The output pulses from A2A5A4U1D are coupled through capacitor A2A5A2C41 to the base of Amplifier A2A5A2Q10 and are amplified. When the 5 MHz signals are exactly the same frequency, A2A5A2DS1 may be illuminated or extinguished for extended periods of time. If only one 5 MHz signal is present at the input of A2A5A4U1D, the output will be a constant positive de voltage. This dc voltage is blocked by A2A5A2C41. A2A5A2Q10 is cut off, and the bias to A2-A5A2Q11 (through A2A5A2R53, A2A5A2R55, and A2A5A2R56) allows A2A5A2DS1 to illuminate at a constant intensity. In some units, Amplifier A2A5A2Q10 and Lamp Driver A2A5A2Q11, with associated components, are replaced by a simplified LED circuit performing the same function.

Divide-by-five Oscillator Circuit. The 5 MHz signal at A2A5A4U2C-8 is coupled by A2A5A2C1 to amplifier A2A5A2Q1. Resistor A2A5A2R1 and capacitor A2A5A2-C2 act to decrease the rise and fall times of the 5 MHz logic level transitions and thereby decrease the switching time of amplifier A2A5A2Q1. A2A5A2Q1 provides synchronizing signals to 1 MHz Colpitts oscillator A2-A5A2Q2 and associated components. value of A2A5A2C44 establishes the range of variable capacitor A2A5A2C7. A2A5A2C7 adjust the oscillator to synchronize on the incoming reference signal. The 1 MHz output from the emitter of A2A5A2Q2 is coupled through A2A5A2R10, A2A5A2R13, A2-A5A2C10 to amplifier A2A5A2Q3. A2A5-A2Q3 controls the output of transformer A2A5A2T1. Variable capacitor A2A5A2C13 allows adjustment of the waveshape at A2-A5A2T1 output. Terminal 4 of A2A5A2T1 is directly connected to output connector A2-The values of A2A5A2R17 and A5P1-A3. A2A5A2R28 are selected for the proper 1 MHz output signal amplitude at A2A5P1-A3.

Divide-by-two Oscillator Circuit. The 1 MHz signal from A2A5A2Q2 emitter is coupled through resistor A2A5A2R19 and capacitor A2A5A2C14 to the input of A2A5-A2A5A2Q4 and associated compo-A2Q4. nents comprise a conventional, 500 kHz, Colpitts oscillator. Operation of the 500 kHz oscillator and amplifier A2A5A2Q5 is similar to the 1 MHz oscillator circuit. Variable capacitors A2A5A2C16 and A2A5A2C22 perform the functions corresponding to A2A5-A2C7 and A2A5A2C13, respectively, in the 1 MHz oscillator circuit. Resistors A2A5A2-R30 and A2A5A2R31 perform the functions corresponding to A2A5A2R17 and A2A5A1-R18.

3-186. Multiply-by-two Circuit. The 5 MHz signal from A2A5A4U2C-8 is coupled through capacitor A2A5A2C25 and resistor A2A5A2R32 to the base of 5 MHz amplifier A2A5A2Q6. A2A5A2C23 and A2A5A2R32 act to decrease the rise and fall times of the 5 MHz signal. The output of A2A5A2Q6 is coupled through A2A5A2C27 to amplifier

A2A5A2Q7. A2A5A2Q7 and associated circuitry are tuned to 10 MHz by variable capacitor A2A5A2C31 in the collector circuit. The 10 MHz signal is amplified by A2A5A2Q8 and appears in the primary of A2A5A2T3. A2A5A2T3 and associated components function similarly to A2A5A2T1 described above.

3-187. 5 MHz Output Circuit. The 5 MHz output from A2A5A2Q6 is coupled to amplifier A2A5A2Q9, which is tuned to 5 MHz. The output of A2A5A2Q9 is coupled through capacitor A2A5A2C39 to output connector A2A5P1-A6. Variable capacitor A2A5A2C38 is used to adjust the output waveshape. A2-A5A2R49 is selected to establish the output amplitude.

3-188. TRANSLATOR/SYNTHESIZER AS-SEMBLY A2A6 (Figure 5-32). The translator/synthesizer is comprised of nine major subassemblies listed below.

- 1. Filter Subassembly A2A6A7, a conventional pi filter which filters the +20 Vdc input to Power Supply Subassembly A2A6-A15.
- 2. 100 kHz Synthesizer Subassembly A2-A6A17.
- 3. 10 kHz/1 kHz/100 Hz Synthesizer Subassembly (No. 1) A2A6A18.
- 4. 10 kHz/1 kHz/100 Hz Synthesizer Subassembly (No. 2) A2A6A12.
- 5. 10 MHz/1 MHz Synthesizer Subassembly A2A6A13.
- 6. 10 MHz/1 MHz Filter Subassembly A2A6A14.
 - 7. RF Translator Subassembly A2A6A8.
- 8. Frequency Generator Subassembly A2A6A16.
 - 9. Power Supply Subassembly A2A6A15.

NOTE

Reference designations A2A6A1 through A2A6A6 and A2A6A9 through A2A6A11 are not used in Radio Transmitter T-827H/URT in order to distinguish the Translator/Synthesizer from earlier models.

3-189. The chassis of the Translator/Synthesizer Assembly A2A6 serves as a base and an interconnection/interface mount for the nine subassemblies which perform the func-

tions of the assembly. When the Translator/Synthesizer chassis is mounted in the main frame, three couplers (A2A6MP8, MP12, MP16, figure 7-63) on the bottom are engaged by mechanically driven couplers on the main frame. Each coupler drives one of the switches A2A6S1 through S3, which provide tuning codes for the kHz synthesizers.

3-190. The front panel 100 kHz, 10 kHz and 1 kHz controls are connected by drive chains to couplers on the equipment main frame. When a front panel control is rotated, its associated chain rotates the coupler, thereby positioning the associated coding switch in Translator/Synthesizer Assembly A2A6. The 100 kHz control positions A2A6S3, the 10 kHz control positions A2A6S2, and the 1 kHz control positions A2A6S1. These switches supply a four-line tuning code consisting of opens (BINARY 1) and grounds (BINARY 0) to the synthesizer circuits. The synthesizers produce the injection frequencies used in RF Translator Subassembly A2A6A8. Refer to Table 3-1. When the front panel 100 kHz control is in zero position, the 100 kHz digit of the injection frequency, in both hi and lo bands, is 4. As shown in Figure 5-32, A2A6S3 deck C is open at this setting (contact 1) and the remaining three decks are grounded. Similarly, if the front panel control is set at 300 kHz, the 100 kHz digit of the injection frequency is 7 in both hi and lo bands. In this position the wipers of all four decks of A2-A6S3 will be on contact 8, producing an open circuit for all decks except deck B. The 100 kHz digit of the injection frequency increases progressively from 4 thru 9 to 3 as the 100 kHz control is increased from 0 to 9. Switches A2A6S2 and A2A6S1 operate in a similar manner. The 10 kHz switch A2A6S2 and the 1 kHz switch A2A6S1 are natural binary coded decimal (BCD) switches, converting the decimal dial position to BCD. The injection frequency decreases progressively as either the 10 kHz or 1 kHz control is increased. Table 3-1 indicates the injections for the various control positions.

3-191. RF Translator (Figure 5-33). The RF Translator Subassembly A2A6A8 contains the circuits effecting IF-to-RF conversion. The signal flow direction required for the T-827H/URT application is established by gating diodes within the rf translator. Frequen-

cy conversion is accomplished in three mixer stages. These progressively combine the IF with injection signals from the synthesizer subassemblies A2A6A17, A2A6A12 and A2-A6A14 of Translator/Synthesizer Assembly A2A6.

3-192. Biasing of the gating diodes, which determine the signal path through the rf translator, is accomplished with the dc voltage and ground present at A2A6A8J5 and A2A6A8J7 respectively. The voltage at A2-A6A8J4 determines whether the 20 MHz bandpass filter or the 30 MHz bandpass filter is enabled. The input at A2A6A8J4 may be either +20 Vdc for lo band operation or ground for hi band. This is controlled by the hi-lo filter relay A2K2. When the input is +20 Vdc, diodes A2A6A8CR10 and A2A6A8-CR12 are biased into conduction. This serves to direct the rf signal through 20 MHz bandpass filter A2A6A8FL1. When A2A6A8J4 is grounded, diodes A2A6A8CR11 and A2A6-A8CR13 conduct, directing the rf signal MHz bandpass through 30 A2A6A8FL2.

3-193. A2A6A8J5 and A2A6A8J7 inputs are at ground and +20 Vdc, respectively, until the T-827H/URT is keyed. This condition forward biases diodes A2A6A8CR3, A2A6A8CR6, A2A6A8CR9, A2A6A8CR15 and A2A6A8CR18, resulting in no output supplied to the RF Amplifier Assembly A2A4. When the T-827H/URT is keyed, the A2A6A8J5 and A2A6A8J7 inputs are +20 Vdc and ground respectively. The previously described gating diodes are now reverse-biased and gating diodes A2A6A8CR2, A2A6A8CR5, A2A6A8CR7, A2A6A8CR8, A2A6A8CR16 and A2A6A8CR17 are forward-biased.

3-194. Mixer stages A2A6A8U1 through A2A6A8U3 operate in an almost identical manner. They utilize type CA3049 integrated circuits which provide both mixing and amplification. The first input to low frequency mixer is an injection frequency in the range of 3.3001 to 3.4000 MHz. It is received at A2A6A8E6 from 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A12, and applied to pin 2 of A2A6A8U1. Resistors A2A6A8R56 and A2A6A8R11 provide the proper impedance termination for the output of A2A6A12 and input of A2A6A8U1. Ther-

mistor A2A6A8RT1 produces an increase in the injection signal input level applied to mixer A2A6A8U1 whenever the operating temperature increases. Resistor A2A6A8R3 controls the effect thermistor A2A6A8RT1 has on the injection signal input level.

The second input to the mixer is the 3-195. 500 kHz IF signal. It is received at A2A6A8-E1 from IF Amplifier Assembly A2A12, and applied to low frequency mixer A2A6A8U1 through lowpass filter A2A6A8L15, capacitor A2A6A8C14, forward-biased gating diode A2A6A8CR2 and transformer A2A6A8T2. A2A6A8R14 is a swamping resistor, placed across the primary winding of input transformer A2A6A8T2 to provide the required bandwidth. The signal at the secondary of A2A6A8T2 is applied as the second input to pins 1 and 10 of A2A6A8U1. Resistive divider A2A6A8R59, A2A6A8R60 and A2A6A8R61 applies bias voltage through the split secondary winding of A2A6A8T2 to the internal amplifiers associated with pins 1 and 10. The sum and difference output signals exit from pins 11 and 12 of A2A6A8U1 and are applied to the primary winding of output transformer A2A6A8T3. A2A6A8R4 is a series dropping resistor in the +20 Vdc path to the amplifiers within A2A6A8U1. Capacitors A2A6A8C8, A2A6A8C15, and A2A6A8C17 provide rf bypassing for the internal biasing circuits within mixer A2A6A8U1. The output from A2-A6A8U1 is then directed through A2A6A8-CR5 to bandpass filter A2A6A8FL3. Only the 2.8001 to 2.9000 MHz element (difference frequency) is passed through A2A6A8-CR7 and A2A6A8T5 to the input of mid-frequency mixer A2A6A8U2.

In mid-frequency mixer A2A6A8U2, 3-196. the signal from A2A6A8T5 is mixed with the injection signal (22.4 to 23.3 MHz lo-band or 32.4 to 33.3 MHz hi-band) from 100 kHz Synthesizer Subassembly A2A6A17 and filter The 19.5000 to A2A6FL5 at A2A6A8E8. 20.4999 MHz (lo-band) or 29,5000 to 30.4999 MHz (hi-band) output from A2A6A8U2 then passes through gating diode A2A6A8CR8 to bandpass filter A2A6A8FL1 or A2A6A8FL2 as determined by the voltage at A2A6A8J4. The filtered output is applied through A2A6-A8C48, A2A6A8C51, gating diode A2A6A8-CR16, and transformer A2A6A8T7 to the input of mixer A2A6A8U3.

3-197. A2A6A8U3 performs the high frequency conversion by mixing the input at pin 1 with the 2.5 to 23.5 MHz injection at pin 2. The frequencies developed across the secondary of A2A6A8T6 are fed through forward-biased gating diode A2A6A8CR17 and capacitor A2A6A8C58 to A2A6A8CR14, A2-A6A8L14 and A2A6A8C59 in series with A2-A6A8C57. The signal is then coupled to A2-A6A8E12 by A2A6A8C56. In lo-band operation, A2A6A8CR14 is reversed biased so that the signal must flow through A2A6A8L14 and A2A6A8C59 in parallel. A2A6A8L14 and A2A6A8C59 are resonant at 19.6 MHz to remove a spurious signal.

3-198. Frequency Generator (Figure 5-38). Frequency Generator Subassembly A2-A6A16 receives a stable 10 MHz reference from Frequency Standard Assembly A2A5. Using integrated circuit dividers, the frequency generator produces the 500, 100 and 1 kHz reference frequencies used in the frequency synthesizer circuits.

The stable, 10 MHz reference out-3-199. put from Frequency Standard A2A5 is applied to Frequency Generator Subassembly A2A6-A16 via connector A2A6A16P1-A1. terminated by resistor A2A6A16R1, and coupled through A2A6A16C5 to the input of two-stage, common emitter amplifier A2A6-A16Q1, A2A6A16Q2. Resistors A2A6A16R2, A2A6A16R3, A2A6A16R6 and A2A6A16R7 provide base bias for A2A6A16Q1 and A2A6-A16Q2. Shunt peaking inductors A2A6A16-L6, A2A6A16L7 and stray capacitance form high impedance parallel L-C networks to improve high frequency response. The emitters are partially bypassed by capacitors A2A6-A16C7 and A2A6A16C9 to improve stability.

3-200. The amplified 10 MHz signal at the collector of A2A6A16Q1 is capacitively coupled via A2A6A16C8 to the base of A2A6A16Q2. Amplifier A2A6A16Q2 provides additional amplification and applies the 10 MHz signal through capacitor A2A6A16C10 to a level shifter consisting of inverter A2A6A16U1A, capacitor A2A6A16C11, and resistors A2A6A16R10, R11. The sinusoidal 10 MHz signal at input 1 of A2A6A16U1A is converted into a square wave output at pin 2, which is then suitable for driving the remaining integrated circuit gates and dividers of subassembly A2A6A16.

3-201. The integrated circuit divider chain A2A6A16U2, A2A6A16U5 is isolated from the level shifter circuit components by a buffer stage consisting of inverters A2A6A16-U1B and A2A6A16U1C. The 10 MHz output signal at pin 12 of inverter A2A6A16U1C is applied to input pin 14 of decade divider A2-A6A16U2, which applies a 1 MHz input signal to pin 14 of binary decade divider A2A6A16-U3. Output pin 12 (binary divider) of A2A6-A16U3 provides a 500 kHz clock pulse to connector A2A6A16P1-A2 for use as the reference frequency input to 10 MHz/1 MHz Synthesizer Subassembly A2A6A13.

The 500 kHz clock pulse at A2A6-3-202. A16U3-12 is also applied to input pin 1 of another divider within A2A6A16U3, which provides a 100 kHz output signal from pin 11. This is distributed to pin 1 of decade divider A2A6A16U4 and to connector A2A6A16P1-A4 for use by 100 kHz synthesizer assembly A2A6A17. Divider A2A6A16U4 then provides a 10 kHz clock pulse output at pin 12 to input pin 1 of decade divider A2A6A16U5. The 1 kHz output from pin 12 of A2A6A16U5 is applied to A2A6A16U6B pin 12 which is part of gating circuit A2A6A16U6A-A2A6-A16U6D. This gating circuit selects either the 1 kHz output of A2A6A16U5 or the variable 1 kHz frequency output of the phaselocked loop circuit (consisting of A2A6A16U9 through A2A6A16U17 and A2A6A16Q5) as the reference frequency for 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6-A12.

3-203. The gating circuit is enabled when level shifter A2A6A16Q3, A2A6A16Q4 responds to the +4.3 Vdc input at connector A2A6A16P1-9. The +4.3 Vdc from zener diode A2CR10, located on the T-827H/URT main frame, is applied to voltage divider A2A6A16R12, A2A6A16R13. Transistor A2-A6A16Q3 is then biased on and A2A6A16Q4 is biased off. This action applies +5 Vdc through load resistor A2A6A16R15 to inverter A2A6A16U6A and NAND gate A2A6A16-This logic high level input at A2A6-A16U6B-13 allows the 1 kHz pulse at A2A6-A16U6B-12 to appear as a logic low at input pin 1 of NAND gate A2A6A16U6D. Input pin 2 of A2A6A16U6D is maintained at a constant logic high due to the logic low applied through inverter A2A6A16U6A to input pin 4

of NAND gate A2A6A16U6C. Each negative transition of the 1 kHz pulse gates pin 3 of A2A6A16U6D, resulting in a logic high level output. The circuits comprised of A2A6A16U7 through A2A6A16U17, and associated components, are inactive for T-827H/URT application. Their operation is covered in Technical Manual EE125-AD-OMI-010/E510-R1051G for Radio Receiver R-1051G/URR.

3-204. 10 kHz/1 kHz/100 Hz Synthesizer. The 10 kHz/1 kHz/100 Hz Synthesizer Subassemblies A2A6A18 (Figure 5-40) and A2A6-A12 (Figure 5-34) produce the 3.3001 to 3.4000 MHz injection signal used in the lowfrequency mixer of RF Translator Subassembly A2A6A8. A phase-locked loop is used to ensure accuracy of the injection frequency. The phase-locked loop is a servo system in which the output signal is locked to the 1 kHz input reference signal from Frequency Generator Subassembly A2A6A16. The phase of the output signal is compared with the phase of the 1 kHz reference in A2A6A12, and any difference is converted into a dc error correction voltage. This error correction voltage alters the output frequency to maintain a constant phase difference between the output and the 1 kHz reference signal.

The output signal is generated by the voltage-controlled oscillator (VCO) consisting of variable capacitance diode A2A6-A12A1CR1, LC oscillator A2A6A12A1U1, and associated components. The frequency at A2A6A12A1U1 is 33.001 to 34.000 MHz. This is determined by the reactance of the LC tank circuit comprised of varactor diode A2A6A12A1CR1, capacitors A2A6A12A1C2, A2A6A12A1C3, and inductor A2A6A12-A1L1. A dc control voltage biases A2A6-A12A1CR1 (through resistor A2A6A12A1R1) to establish the correct value of the LC tank circuit reactance, thereby determining the specific output frequency from A2A6A12A1-U1. Capacitors A2A6A12A1C1 and A2A6-A12A1C4 complete the signal path for the 33.001 to 34.000 MHz oscillations in the LC tank circuit.

3-206. The output signal at pin 3 of A2A6-A12A1U1 is applied to a programmable frequency divider network on 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A18. The programmable frequency divider network se-

lects the injection frequency in response to the positions of the front panel 100 Hz control A2S6, the 1 kHz coding switch A2A6S1, and the 10 kHz coding switch A2A6S2 on the chassis of Translator/Synthesizer A2A6. For example, if the front panel controls are set for a frequency of 1,100 Hz, the divider network will be programmed to divide the VCO output frequency by 33,989. In the phase-locked condition, the VCO output frequency is exactly 33.989 MHz and the divider network output frequency is exactly 1 kHz. If the VCO output is slightly off frequency, the output from the divide-by-33,989 network will no longer be exactly 1 kHz.

3-207. The divider network output is applied to pin 3 of phase detector A2A6A12U1, which develops negative pulsed output in proportion to the magnitude and direction of the phase difference between the divider network output and the 1 kHz reference input from Frequency Generator Subassembly A2A6A16. The negative pulses are applied through resistor A2A6A12R4 and A2A6A12-R19 to the charge pump circuit comprised of transistors A2A6A12Q1 through A2A6A12-Q3. The charge pump amplifies the negative going pulses from A2A6A12R4, or inverts and amplifies the negative going pulses from A2-A6A12R19. The charge pump output (which consists of negative or positive going pulses, respectively) is applied to loop filter A2A6-A12C2, A2A6A12R7, and A2A6A12R9, which converts the output pulses from the charge pump into the dc frequency control voltage required by variable capacitance diode A2-A6A12A1CR1. If the phase difference between the pin 1 and pin 3 inputs to A2A6A12-U1 is not constant, the dc frequency control voltage will decrease or increase the reverse bias across A2A6A12A1CR1, and the capacitance of A2A6A12A1CR1 will change, as required, to establish the proper output frequency from the VCO.

3-208. The output signal at pin 3 of A2A6-A12A1U1 is also applied to emitter follower A2A6A12A1Q1, which isolates LC oscillator A2A6A12A1U1 from the output circuitry of 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A12. From the emitter of A2-A6A12A1Q1, the VCO output is applied to amplifiers A2A6A12U2A through A2A6A12-U2C, which increase the amplitude of the

33.001 to 34.000 MHz signal and provide the correct logic level input to pin 8 of decade divider A2A6A12U3. The 3.3001 to 3.4000 MHz output signal from pin 2 of A2A6A12U3 is inverted by A2A6A12U2D and applied to the bandpass filter consisting of A2A6A12L6 through A2A6A12L10 and A2A6A12C10 through A2A6A12C12. The narrow pass-band and sharp cutoff characteristics of this filter attenuate frequencies outside the injection signal range to prevent spurious responses. The injection signal amplitude is adjusted by potentiometer A2A6A12R16 to establish the proper injection signal level to the low frequency mixing circuit of RF Translator Subassembly A2A6A8.

The A2A6A18 assembly (see Figure 3-209. 5-40) performs the division of the A2A6A12-A1U1 VCO output frequency to provide the 1 kHz frequency for the A2A6A12U1 phase detector. Dual Modulus Prescaler A2A6A18U1 divides inputs on pin 15 by either 10 or 11 depending upon whether pins 9 and 10 are at a logic high or low respectively. This divided frequency output from A2A6A18U1 pin 7 is applied to counters A2A6A18U3 and A2A6-A18U4 and to counter control logic device Once each kilohertz period, A2A6A18U2. the inputs to A2A6A18U2 on pins 10 through 14 achieve the logic states necessary to produce an output at pin 9. This output is the 1 kHz frequency for the phase detector A2A6-A12U1.

Dual Modulus Prescaler A2A6A18U1 3-210. will divide by 11 if the 100 Hz control (A2S6) is in any hundred position other than 000. This division by 11 will continue until outputs from A2A6A18U3 at pins 7, 9, 15 and 1 are all logic lows. These logic lows at A2A6-A18U2 pins 2, 3, 4, and 5 force A2A6A18U2 pin 7 to a logic high for the balance of a counting cycle. This logic high is applied to A2A6A18U1 pins 9 and 10, which makes the dual modulus prescaler divide by 10 for the balance of a counting cycle. A counting cycle begins and ends with each output from The number of input A2A6A18U2 pin 9. pulses to A2A6A18U1 pin 15 will be the count set into A2A6A18U3 through A2A6-A18U7.

3-211. Cascading of dividers A2A6A18U4 through A2A6A18U7 is accomplished by sup-

plying the input to each divider from the pin 1 output of each preceding divider. Thus, the preset count in A2A6A18U7 represents the most significant digit in the programmable divider network. The preset count (pin 12) outputs of dividers A2A6A18U5 through A2A6A18U7 are connected in parallel so that the data reset pulse is applied to pin 10 of A2A6A18U2 only when A2A6A18U5 through A2A6A18U7 have all counted down from their preset numbers to the zero state. Control logic in A2A6A18U2 also monitors the state of divider A2A6A18U4 to determine the end of the counting cycle.

3-212. Since the divider network output is taken from pin 9 of A2A6A18U2, an output pulse will be present only when A2A6A18U3 and A2A6A18U4 through A2A6A18U7 have counted down from their preset numbers to zero. As an example, assume that the front panel kHz and 100 Hz controls have been set at 2,500 Hz to select a low frequency mixer stage injection frequency of 3.3975 MHz. In this case counts of 5, 7, 9, 3 and 3 are preset in dividers A2A6A18U3 through A2A6A18U7, respectively. With A2A6A18U3 preset to divide-by-5, prescaler A2A6A18U1 divides-by-11 five times. After 55 input pulses to pin 15 of A2A6A18U1, preset divider A2A6A18U3 reaches the all zero state and counter control logic A2A6A18U2 changes the divisor of A2A6A18U1 from 11 to 10. At this time, cascade divider A2A6A18U4 through A2A6-A18U7 has also decreased by five (from the preset divisor of 3.397) and is at the 3.392 count. Since the divisor of A2A6A18U1 is now 10, cascade divider A2A6A18U1 through A2A6A18U7 decreases by one count for every ten input pulses to prescaler A2A6-A18U1, and therefore reaches the all zero state after 33.920 input pulses have been applied to pin 15 of A2A6A18U1. When this occurs, A2A6A18U3 and A2A6A18U4 through A2A6A18U7 are in the all zero state, and one output pulse is applied from pin 9 of counter control logic A2A6A18U2 to input pin 3 of phase detector A2A6A12U1.

3-213. Note that the total number of input pulses required for one output pulse is 33.920 plus 55, or 33,975. Since the phase detector input pulses must occur at a 1 kHz rate in phase-locked condition, the outut frequency of VCO assembly A2A6A12A1 is locked at 1

kHz times 33,975 or 33,975 MHz. The VCO output is then applied through decade divider A2A6A12U3 to provide a 3,3975 MHz injection signal to the low-frequency mixing circuit of RF Translator Subassembly A2A6A8 as previously described.

Programming of dividers A2A6A18-3-214. U3 through A2A6A18U6 is controlled by the setting of the front panel 10 kHz, 1 kHz, and 100 Hz controls. For example: 100 Hz control A2S6 applies one of ten binary coded decimal (BCD) words to input pins 8 through 11 of A2A6A18P1. The BCD words are formed by applying either an open circuit (logic low) or +4.3 Vdc (logic high) to each of the four code lines, with the input at A2A6-A18P1-11 corresponding to the least significant bit of the word. The code from the 100 Hz control undergoes logic level conversion in level shifters A2A6A18Q1 through A2A6-A18Q8, which change the logic low/high levels from the switches to the TTL logic low/high levels which are the required inputs to complement converter A2A6A18U8.

3-215. Each BCD word (see note 1 of Figure 5-9) applied to input pins 10 through 13 of A2A6A18U8 represents a unique setting of the front panel 100 Hz control. The outputs from pins 1 through 4 of A2A6A18U8 are then applied to the data pins of divider A2A6A18U3, with the code from A2A6A18U8 pin 1 representing the least significant bit. For example, when the front panel 100 Hz control is set to 300, the BCD word 3 (0011) is applied to A2A6A18U8, and is converted into 7 (0111) on pins 4, 3, 2, and 1 respectively, for programming of divider A2A6A18U3. (See notes 1 and 2 of figure 5-9.) Divider A2A6A18U3 is then preset to count down from the number 7.

3-216. Programming of divider A2A6A18-U4 differs from the previous paragraphs in that the preset counts depend upon whether the 100 Hz control is in the 000 position or not. (See note 3 of Figure 5-9.) If the 100 Hz control is in the 000 position, A2A6A18U8 pin 5 is at a logic zero. (See note 1 of figure 5-9.) The logic zero is applied to A2A6A18-U9 pin 14. Thus, the output of A2A6A18U9 will be the 10's complement of the input from kHz switch A2A6S1. If, however, the 100 Hz control is in other than the 000 posi-

tion, pin 5 of A2A6A18U8 will be at a logic high and A2A6A18U9 will perform the 9's complement of any input from the kHz switch. Thus, 7000 on the Hz and kHz dials will be programmed as its 10's complement into A2A6A18U9 i.e., as (0011) on pins 2, 14, 11 and 5 of A2A6A18U4, while 7100 will be programmed at its 9's complement into A2A6A18U4 as 2 (0010) on pins 2, 14, 11 and 5.

Programming of A2A6A18U5 is ac-3-217. complished in a similar manner to A2A6A18-U4. The BCD word from 10 kHz switch A2-A6S2 is applied to converter A2A6A18U10. (See note 3 of Figure 5-9.) If both the Hz and kHz controls are set at 0, A2A6A18U10 will perform the 10's complement of the input BCD word from the 10 kHz control since pin 14 of A2A6A18U10 will be at a logic zero. However, if either the Hz or kHz control is set other than at 0, A2A6A18U10 pin 14 will be set at a logic high and a 9's complement conversion of the input BCD word from the 10 kHz control will be performed by A2A6A18U10. A2A6A18U10 conversion outputs on pins 1 through 4 program A2A6A18U5 on pins 5, 11, 14 and 2. A2A6A18U6 is programmed as a 4 if the Hz, kHz and 10 kHz controls are all at 0. For this condition pin 6 of A2A6A18U10 will be at a logic high. This logic high is applied to A2A6A18U6 and programs it to a 4. If, however, any or all of the Hz, kHz or 10 kHz controls are set at other than 0, A2A6A18U10 pin 5 will be at a logic high. This logic high is applied to pins 5 and 11 of A2A6A18U6, and A2A6A18U6 is programmed as a 3. Three and four are the only programmed states for A2A6A18U6. A2A6-A18U7 is always programmed for three by applying 5 volts through A2A6A18R2 to pins 5 and 11.

3-218. 100 kHz Synthesizer A2A6A17 (Figure 5-39). The 100 kHz Synthesizer Subassembly A2A6A17 produces the injection frequency of 22.4 to 23.3 MHz (lo-band) or 32.4 to 33.3 MHz (hi-band) used in the midfrequency mixer circuits of RF Translator Subassembly A2A6A8. This synthesizer uses phase-locked loop circuitry similar to that used in 10 kHz/1 kHz/100 Hz Synthesizer Subassembly A2A6A12/A2A6A18. The phase detector (A2A6A17U1), charge pump (A2A6A17Q6 through A2A6A17Q8), loop filter (A2A6A17C2 - A2A6A17C3, A2A6A17R8,

A2A6A17R32 - A2A6A17R33), VCO (A2A6-A17A1CR1, A2A6A17A1L1, A2A6A17A1U1) and variable divisor (A2A6A17U6 through A2A6A17U8) circuits are identical to the corresponding circuits of the 10 kHz/1 kHz/100 Hz synthesizer except for component values.

3-219. The VCO output from pin 3 of LC oscillator A2A6A17A1U1 is applied through emitter follower A2A6A17A1Q1 to a programmable frequency divider network consisting of integrated circuits A2A6A17U4 through A2A6A17U8. This network divides the VCO output frequency by a number in the range of 224 to 233 or 324 to 333 as determined by the setting of the front panel 100 kHz control and the state of the hi-lo band control line at pin 7 of A2A6A17P1. From pin 9 of A2A6A17U5, the divider network output is applied to input pin 3 of phase detector A2A6A17U1. The phase detector produces an error correction output proportional to the phase difference between the divider network output signal and the 100 kHz reference signal from Frequency Generator Subassembly A2A6A16. The VCO output is phaselocked to the 100 kHz reference signal as previously described. Since the phase-locked loop maintains the programmable frequency divider output at exactly 100 kHz, the VCO output is a discrete frequency in the range of 22.4 to 23.3 MHz (lo-band) or 32.4 to 33.3 MHz (hi-band).

3-220. Programmable divider network A2-A6A17U4 through A2A6A17U8 functions in the same manner as the 10 kHz/1 kHz/100 Hz synthesizer divider network. The front panel 100 kHz control is coupled to coding switch A2A6S3 via a mechanical chain-drive mechanism. For each position of the front panel control, the coding swich generates a unique, offset BCD word. This BCD word consists of open circuits and grounds, and is converted to standard BCD format (grounded and +5 Vdc lines) by pull-up resistors. The BCD word is then applied to the data input (pins 2, 14, 11 and 5) of divider A2A6A17U6 to establish the preset counts.

3-221. When the front panel controls are set at 400 kHz, the data input to A2A6A17U6 is a BCD 8 (1000). (See note 1 of figure 5-10.) A Divider A2A6A17U6 is preset to 8.

Divider A2A6A17U7 is preset for 2 for 100 kHz control settings of 0 through 5, and to 3 for 100 kHz settings of 6 through 9. For 100 kHz control settings of 0 through 5 the logic level at either pin 2 or 14 of A2A6A17U6 is a logic high, through pull-up resistor A2A6-A17R24 or A2A6A1R25. These levels are applied to NOR gate A2A6A17Q4 and A2A6-The common collector (NOR gate A17Q5. output) will be a logic low, and A2A6A17U7 will be preset to 2. For 100 kHz settings of 6 through 9 both inputs to the NOR gate will be at a logic low so the NOR gate output will be at a logic high and A2A6A17U7 will be preset to three.

3-222. Divider A2A6A17U8 is preset to either 2 or 3 in response to the state of the hi-lo band control input at A2A6A17P1-7. Transistor A2A6A17Q3 converts the +20 Vdc/-ground control input into logic low/logic high levels for application to data pin 5 of A2A6A17U8. Thus, A2A6A17U8 is preset to 2 for a +20 Vdc control input (lo-band) and to 3 for a ground control input (hi-band).

3-223. The VCO output is also applied to a conventional common-emitter amplifier A2-A6A17Q1, which isolates the VCO from the output stage circuitry. The gain of A2A6-A17Q1 is set by means of potentiometer A2-A6A17R10 to establish the proper output signal level. The signal is applied from the collector of A2A6A17Q1 to bandpass filter A2-A6A17L4 - A2A6A17L7, A2A6A17C15, A2-A6A17C17 and A2A6A17C18. This filter attenuates undesired signals outside the range of 22.4 to 33.3 MHz. Common emitter amplifier A2A6A17Q2 provides a low impedance output for filter assembly A2A6FL5.

3-224. 22.9/32.9 MHz Filter Assembly A2-A6FL5 (Figure 5-32). Filter assembly A2-A6FL5 serves to remove unwanted spurious signals from the output of the 100 kHz A2-A6A17 assembly. When the set is tuned to lo-band, the injection frequency is between 22.4 and 23.3 MHz, while for a high band the frequency is between 32.4 and 33.3 MHz. Filter Assembly A2A6FL5 receives hi/lo band information from A2A6P1-20 to enable the internal hi/lo band filter. Internal steering diodes direct the A2A6A17 output through either the high or low narrow band filters. The A2A6FL5 output is applied as the injec-

tion signal for use in the mid-frequency mixing circuits of RF Translator assembly A2-A6A8.

3-225. 10 MHz/1 MHz Synthesizer Subas-(Figure 5-35). sembly A2A6A13 The 10 MHz/1 MHz Synthesizer Subassembly A2A6-A13 accepts a 500 kHz reference signal from Frequency Generator Subassembly A2A6A16 and a five-line tuning code (consisting of opens and grounds) from Code Generator As-The A2A6A13 subassembly sembly A2A7. provides one of 17 injection frequencies in the range of 2.5 to 23.5 MHz to the high frequency mixer circuit of RF Translator Subassembly A2A6A8.

3-226. The phase-locked loop operation is identical to that previously described for the 10 kHz/1 kHz/100 Hz and 100 kHz synthe-sizers; that is, the 20 to 50 MHz VCO output signal is applied through a programmable frequency divider network to establish one input to phase detector A2A6A13U1. Phase detector A2A6A13U1 then compares the phase of this signal with the phase of a 500 kHz reference signal supplied by Frequency Generator Subassembly A2A6A16, and generates a dc frequency correction voltage (via loop filter A2A6A13U2, A2A6A13C3, A2A6A13R8) to lock the VCO on frequency.

Programmable dividers A2A6A13-U9, A2A6A13U10 are preset, via data inputs to pins 2, 14, 11 and 5, in the same manner as the previously described dividers (A2A6A16-U15, A2A6A16U16, A2A6A17U6, A2A6A17-U8, and A2A6A18U3 through A2A6A18U7). A five-wire tuning code (consisting of open circuits and grounds) from Code Generator Assembly A2A7 is applied through filter assembly A2A6A13A1 to input pins 10 through 14 of read-only memory A2A6A13U11. Each tuning code corresponds to a unique setting of the front panel MHz controls, and is converted to BCD format via A2A6A13U11. When the front panel controls are set to 19 MHz, the input to code lines 1 through 5 will be G, G, G, O, O (where "G" represents a ground and "O" represents an open circuit) as shown in table 3-2.

3-228. The grounded and open lines are converted to logic low and logic high levels, respectively, via pull-up resistors and the in-

put code 0, 0, 0, 1, 1 is applied to pins 10 through 14 of A2A6A13U11. Pins 6, 7 and 9 of A2A6A13U11 then apply the code 0, 1, 0 to data pins 5, 11 and 14 of A2A6A13U10, which is thereby preset to 2. In like manner, pins 3, 4, and 5 of A2A6A13U11 preset the count of A2A6A13U9 at one. Since the dividers are in a cascade configuration, the input frequency at pin 6 of A2A6A13U9 is divided by 21 and appears at output pin 9 of counter control logic A2A6A13U8 for application to the phase detector.

3-229. The VCO output signal is applied to programmable dividers A2A6A13U9, A2A6-A13U10 through fixed divider A2A6A13U5. Assuming that the front panel controls are set at 19 MHz and that the VCO is phaselocked to the reference signal at pin 1 of A2A6A13U1, a 42.0 MHz signal from pin 3 of LC oscillator A2A6A13U3 is applied through emitter follower A2A6A13Q1 to pin 6 of A2-Both A2A6A13U4A and A2A6-A6A13U4. A13U4B provide logic level conversion and buffering for reliable operation of divider A2A6A13U5. A2A6A13U5 then provides output signals of 21, 10, 5 and 5.25 MHz at pins 5 and 6, pin 9, and pin 2, respectively. Selection of the 10.5 MHz output from pin 9 of A2A6A13U5 is accomplished by gating circuitry in response to the signals from output pins 1 and 2 of read-only memory A2A6A13-U11. Since, in the example, the programmable divider network is preset to divide-by-21, the 10.5 MHz signal appears as a 500 kHz signal at input pin 3 of phase detector A2-A6A13U1, as required for the phase-locked condition.

3-230. The gating circuitry selects the proper output from divider A2A6A13U5 and also selects the appropriate filter network within 10 MHz/1 MHz Filter Subassembly A2A6A14. If pins 1 and 2 of A2A6A13U11 are at logic low and logic high levels, respectively, NOR gates A2A6A13U4C and A2A6-A13U4D will open and pass the 5.25 MHz output of A2A6A13U5 to the programmable frequency divider network via NOR gate A2-A6A13U7A through A2A6A13U7C, and to output connector A2A6A13A1P1-A2. logic low level at pins 9 and 12 of A2A6A13-U4 is also applied to transistor switch A2A6-A14Q1, which then applies operating voltage to the 2.5 to 5.5 MHz filter network. In a similar manner, NAND gates A2A6A13U6A and A2A6A13U6B select the 10.5 MHz output of A2A6A13U5 whenever output pin 2 of A2A6A13U11 is at a logic low level.

Selection of the 21 MHz output 3-231. from A2A6A13U5 is accomplished by a NAND gate comprised of A2A6A13CR5, A2-A6A13CR6, and A2A6A13Q2. Diodes A2A6-A13CR5, A2A6A13CR6 monitor the control lines from pins 1 and 2 of A2A6A13U11 and, if either line is at a logic low level (i.e., either the 2.5 to 5.5 MHz or 7.5 to 12.5 MHz gates are open), transistor A2A6A13Q2 is cut off. In this condition, the collector of A2-A6A13Q2 is at a logic high level and the 14.5 to 23.5 MHz gates are closed. When both control lines are at a logic high level, diodes A2A6A13CR5, A2A6A13CR6 cause transistor A2A6A13Q2 to turn-on, and the logic low at the collector of A2A6A13Q2 opens gates A2A6A13U6C, A2A6A13U6D. This condition applies operating voltage, via transistor switch A2A6A14Q7, to the 14.5 to 23.5 MHz filter network in 10 MHz/1 MHz Filter Subassembly A2A6A14.

3-232. 10 MHz/1 MHz Filter Subassembly A2A6A14 (Figure 5-36). The 10 MHz/1 MHz Filter Subassembly filters the outputs of 10 MHz/1 MHz Synthesizer Subassembly A2A6-A13. A2A6A14 contains three separate circuits: A 4 MHz bandpass filter, a 10 MHz bandpass filter, and a 19 MHz bandpass filter. These circuits perform identically, and differ only in the electrical values of their component parts. Each circuit filters a specific portion of the 10 MHz/1 MHz Synthesizer output band. Only one circuit at a time is active, as selected by the outputs of readonly memory A2A6A13U11. Since circuit performance is identical for all three circuits, only the 4 MHz circuit will be described.

3-233. The 2.5 to 5.5 MHz injection signal from A2A6A13 at A2A6A14P1-A1 is coupled through A2A6A14C1 to the base of amplifier A2A6A14Q2. At the same time a control signal (ground) applied at A2A6A14P1-1 turns on transistor switch A2A6A14Q1, which applies operating voltage to amplifier A2A6A14Q2 and to buffer A2A6A14Q3. The conventional, untuned amplifier A2A6A14Q2 utilizes shunt peaking inductor A2A6A14L1

and a partially bypassed emitter resistance (provided by capacitor A2A6A14C4) to establish uniform gain over the 2.5 to 5.5 MHz frequency range. The voltage gain of A2A6-A14Q2 is adjusted by means of potentiometer A2A6A14R7. From the collector of A2A6-A14Q2, the amplified 2.5, 3.5, 4.5, or 5.5 MHz signal is coupled through A2A6A14C2 to a bandpass filter consisting of A2A6A14L2 through A2A6A14L5, A2A6A14C3, and A2-A6A14C5, A2A6A14C6. The bandpass filter attenuates signals outside the 2.5 to 5.5 MHz frequency range, and applies the desired signal through A2A6A14C7 to the base of emitter follower A2A6A14Q3. The emitter of A2A6A14Q3 provides a low impedance injection signal source through capacitor A2A6-A14C29, for the subassembly output at A2-A6A14P1-A4. Resistors A2A6A14R9, A2A6-A14R10 provide operating bias for A2A6-A14Q3: A2A6A14C8 and A2A6A14L6 provide power supply decoupling. Buffers of all circuits (A2A6A14Q3, A2A6A14Q6, and A2A6-A14Q9) utilize A2A6A14R31 as the same emitter resistor.

3-234. Power Supply Subassembly A2A6-A15 (Figure 5-37). The power supply subassembly receives +20 Vdc from Filter Subassembly A2A6A7. Power Supply A2A6A15 generates the +5 Vdc required to operate the translator/synthesizer subassemblies. A solid state switching regulator design is used which provides high efficiency and minimizes dissipation in the regulating elements. It employs two separate current-limiting stages to protect the supply.

The +20 Vdc input is filtered by capacitors A2A6A15C2, A2A6A15C3, A2A6-A15C16, and applied to oscillator A2A6A15-U1. A2A6A15U1 is a free-running 30 to 35 kHz oscillator with regenerative feed-back through resistor A2A6A15R2 and capacitor A2A6A15C1. Dropping resistors A2A6A15-R1. A2A6A15R3 and feedback resistor A2-A6A15R4 provide a voltage reference at input pin 2 of A2A6A15U1 to maintain a constant amplitude square wave output at A2-A6A15U1-7. This output is applied through low-pass filter A2A6A15R6 and A2A6A15C4 to the reference input of voltage regulator A2A6A15U2-5. A2A6A15U2 applies a regulated 5 volt square-wave from output pin 2 to switch driver A2A6A15Q1. This square-wave drives A2A6A15Q1 into conduction.

output of A2A6A15Q1 provides base bias for switch A2A6A15Q3. Switch A2A6A15Q3 is overdriven to provide fast turn-on time. When A2A6A15Q1 and A2A6A15Q3 are conducting, energy is stored in inductor A2A6A15L1 and capacitors A2A6A15C9, A2A6A15C10, and supplied to the load. When A2A6A15Q1 and A2A6A15Q3 are off, the energy stored in A2A6A15L1 and A2A6A15C9, A2A6A15C10 powers the load. Diode A2A6A15CR2 provides the return path for the current.

Regulation of the filtered +5 Vdc at 3-236. A2A6A15E4 is provided by feedback voltage dividers A2A6A15R14 through A2A6A15-R16. This network applies feedback to pin 6 of A2A6A15U2. The switching duty-cycle is controlled by this feedback voltage, so that if the output voltage increases, the feedback voltage to A2A6A15U2-6 also increases, causing the duty-cycle to decrease and thereby the output voltage to decrease to the required value. Resistor A2A6A15R15 is selected to provide a +5.1 to +5.2 Vdc output voltage for a 2 ampere output current level. The current through switch A2A6A15Q3 flows through series resistor A2A6A15R9. This provides bias on current limiter A2A6-A15Q2. When the voltage drop across A2-A6A15R9 becomes large enough to forward bias A2A6A15Q2, the current limiter transistor functions as the control element. A2A6-A15Q2 applies feedback through resistor A2-A6A15R13 to input pin 6 of A2A6A15U2, thus reducing the output voltage of the circuit. Resistor A2A6A15R11 limits the base current of A2A6A15Q2. Capacitor A2A6-A15C5 ensures that A2A6A15Q2 does not turn on from current spikes through A2A6-A15Q3, caused by recovering the stored energy through power diode A2A6A15CR2. Current limiting is provided for the booster output A2A6A15U2-2 by connecting the regulated output from A2A6A15U2-8 through resistor A2A6A15R8 to the current limiting input A2A6A15U2-1. These current limiting circuits protect the power supply against damage due to a short circuited output. The current limiters also keep the regulator operation in the switching mode to prevent excessive dissipation in switch A2A6A15Q3.

3-237. Code Generator Assembly A2A7 (Figure 5-41). The schematic diagram for

Code Generator Assembly A2A7 shows the printed wiring boards and the shorting bar switch segments of the assembly. The shorting-bar switch segments are mechanically positioned by the front panel 1 MHz and 10 MHz controls. Figure 5-41 can be used to make a graph of the switch segments in the positions corresponding to the setting of the front panel MHz controls. The ground-connecting paths can then be traced through the assembly.

3-238. POWER SUPPLY ASSEMBLY A2-A8 (Figure 5-28, Sheet 3). The circuits of Power Supply Assembly A2A8 are shown in detail in sheet 3 of Figure 5-28 as part of the Transmitter Main Frame A2. These circuits are described in paragraphs 3-134 and 3-135.

3-239. RATT TONE GENERATOR ASSEMBLY A2A9 (Figure 5-42). The RATT Tone Generator Assembly A2A9 receives teletypewriter loop current inputs and generates audio tone outputs to represent the teletypewriter mark and space signals. The audio tones are displaced by ±425 or ±85 Hz from a 2000 Hz reference. Displacement is determined by the setting of the front panel RATT SHIFT SELECT switch.

The RATT tone generator consists 3-240.of four parts. These are: Optoelectronic coupler A2A9A1U1 and its associated components; 1 MHz level shifter A2A9A1Q1 and A2A9A1Q2; programmable frequency dividers A2A9A1U2 through A2A9A1U4; and output divider and driver A2A9A1U5A, A2A9-A1Q3, A2A9A1Q4 and A2A9A1T1. The optoelectronic coupler A2A9A1U1 and associated circuitry isolates the teletypewriter current from the T-827H/URT circuitry. The 1 MHz level shifting circuitry consisting of A2A9-A1Q1 and A2A9A1Q2 receives the low level 1 MHz signal from the frequency standard and amplifies it to a level suitable for the programmable divider. Programmable divider A2A9A1U2 - A2A9A1U4 divides the 1 MHz signal in response to the mark/space input and the RATT SHIFT SELECT switch A2-S10. The output divider circuitry divides the programmable divider output by two and makes a symmetrical square-wave; A2A9A1-Q3 and A2A9A1Q4 standardize the squarewave amplitude; and A2A9A1T1 provides a balanced output for Audio Processor A2A21-A18.

Optoelectronic coupler A2A9A1U1 3-241. consists of a light emitting diode (LED) and a photo sensitive transistor. A mark signal input (5 to 75 mA at A2A9A1P1 pin 4) passes through polarity protection diode A2A9A1-CR1 to the LED in A2A9A1U1, and then through A2A9A1R6 to A2A9A1P1 pin 3. A2-A9A1CR3 shunts any current in excess of 20 mA to protect the LED. When the LED is turned on by the mark current, the associated transistor A2A9A1U1 also turns on. The transistor current raises the voltage across A2A9A1R13 which creates a logic high at the output of AND gate A2A9A1U6A-3. Thus, A2A9A1U6-3 will be a logic high for a mark input and a logic low, signified by no input current, for a space condition.

3-242. 1 MHz from Frequency Standard A2A5 is applied to the RATT Tone Assembly through A2A9A1P1-7. Common emitter transistor A2A9A1Q1 amplifies the low level A2A9A1R7 and A2A9A1R8 provide input. bias voltage, while A2A9A1R9, A2A9A1R11 and A2A9A1C3 provide gain stabilization and emitter by-passing. The output at the collector of A2A9A1Q1 is applied to common emitter amplifier A2A9A1Q2 through coupling network A2A9A1C4 and A2A9A1R16. The collector signal at A2A9A1Q2 approximates a 1 MHz squarewave for programmable divider A2A9A1U2.

3-243. Programmable dividers A2A9A1U2 through A2A9A1U4 are decade down counters which are preset each time all three arrive at the zero count state. Pins 5, 11, 14 and 2 of A2A9A1U2 through A2A9A1U4 are the programming pins, and are set by AND gates A2A9A1U6A, A2A9A1U6D and flipflop A2A9A1U5B connected as an inverter. When the RATT SHIFT SELECT switch A2-S10 is in the 850 position, and for a mark input, the programming inputs to A2A9A1U2 are logic highs at pins 5, 11 and 14, and a permanent logic low is at pin 2. Therefore, A2A9A1U2 is preset to 7. In a similar manner A2A9A1U3 and A2A9A1U4 are preset to 1 and 3 respectively. This condition divides the input 1 MHz by 317 or approximately 3155 Hz. This output will be further divided by two in A2A9A1U5A for the required mark frequency. For a space condition A2A9A1U2 through A2A9A1U4 are preset to six, zero and two so as to divide the 1 MHz by 206 for

an output of approximately 4854 Hz. When the RATT SHIFT SELECT switch is in the 170 Hz position, the counters are set to divide by 261 for a mark condition and by 240 for a space condition. These divisions yield approximately 3831 and 4166 respectively.

3-244. A2A9A1U5A divides the unsymmetrical output from programmable dividers A2A9A1U2 through A2A9A1U4 by two, and provides a symmetrical squarewave for pushpull amplifier A2A9A1Q3 and A2A9A1Q4. A2A9A1Q3 and A2A9A1Q4 standardize the squarewave amplitude. An attenuator, consisting of resistors A2A9A1R21 through A2-A9A1R24, reduces the amplitude to a level which will give the required 0.8 volts p-p balanced output at A2A9A1T1 pins 4 and 7. This balanced output is sent to A2A9A1P1 pins 2 and 8. The balanced output prevents shorting of the RATT assembly output when the center tap of A2A21T2 is grounded.

3-245. METER AMPLIFIER ASSEMBLIES A2A10 and A2A11 (Figure 5-28, Sheet 1). Meter Amplifier Assemblies A2A10 and A2-A11 are mounted on the T-827H/URT front panel and described together with the Transmitter Main Frame A2. (Refer to paragraph 3-136.)

IF AMPLIFIER ASSEMBLY A2A12 3-246. (Figure 5-43). IF Amplifier Assembly A2A12 provides three gain-controlled stages for DATA, SSB, RATT and AM modes of operation, and two gain-controlled stages for CW operation. Gain is controlled by the average power control (APC or TGC) input at A2-A12P1-6 and the peak power control (PPC) input at A2A12P1-7. The APC (or TGC) and PPC inputs are dc voltages applied by the AM-3924C(P)/URT. APC applies to NOR-MAL operation and TGC applies to DATA operation. Both power-control feedback signals are supplied over the same line, but originate from different circuits in the AM-3924C(P)/URT. PPC will function in either DATA or NORMAL operation. The APC and PPC inputs control the gain of amplifiers A2A12A1Q2 and A2A12A1Q5. This is accomplished by varying bias in response to the output of A2A12A1Q1 and A2A12A1Q3. The PPC input exerts control via amplifier A2-A12A1Q2, at a point prior to carrier reinsertion. Thus, the PPC input gain control voltage only affects the sideband levels. PPC voltage does not change the amplitude of the carrier reinsertion signal used during AM and SSB pilot carrier modes from A2A12P1-A2. The APC input exerts control over both the carrier and sideband signals at amplifier A2-A12A1Q5. The time constant of the APC circuitry within the external associated rf power amplifier AM-3924C(P)/URT prevents the APC level from varying with modulation peaks. The gain of the IF is set by A2A12-A1R27 and the slope of gain reduction with APC is set by A2A12A1R39. A2A12A1RT1 temperature compensates the IF.

3-247. During the USB and LSB modes, the 500 kHz signal from A2A12P1-A3 is applied to amplifier A2A12A1Q4 after amplification by A2A12A1Q2. During the CW, AM and SSB pilot carrier modes, the 500 kHz signal from A2A12P1-A2 is applied directly to amplifier A2A12A1Q4. The signal is amplified in A2-A12A1Q4 and A2A12A1Q5 and passed through transformer A2A12A1T2 to connector A2A12P1-A1.

3-248. HANDSET FILTER ASSEMBLY A2-A14 (Figure 5-28, Sheets 1 and 3). Handset Filter Assembly A2A14 consists of conventional L-C and capacitive filtering circuits which are part of the Transmitter Main Frame A2. The description of its circuits is included with that of the main frame (refer to paragraph 3-139).

3-249. IF FILTER ASSEMBLY A2A15 (Figure 5-28, Sheet 1). IF Filter Assembly A2A15 consists of filter circuits which are mounted on the main frame. The circuit description is included with the main frame (refer to paragraph 3-140).

CHAPTER 4

SCHEDULED MAINTENANCE

4-1. INTRODUCTION.

4-2. This chapter contains preventive maintenance procedures and performance test instructions for Radio Transmitter T-827H/URT to be accomplished on a scheduled basis. Included are a scheduled maintenance action index, procedures required to inspect, clean, and lubricate the equipment, and step-by-step procedures necessary to verify that the equipment is operating satisfactorily within standards in all modes of operation. The scheduled maintenance instructions in this manual are cancelled when the Planned Maintenance System (PMS) is implemented for this equipment aboard your ship or station.

NOTE

The T-827H/URT is a unit of Radio Transmitting Set AN/URT-23C(V)1 and, when configured as such, Chapter 4 of the separate technical manual NAVELEX 0967-LP-000-0000 is to be used for scheduled maintenance. If the T-827H/URT is used as a separate exciter/transmitter, then all scheduled maintenance tables of this manual are applicable.

4-3. <u>SCHEDULED MAINTENANCE ACTION INDEX.</u>

4-4. Table 4-1 includes all scheduled preventive maintenance procedures and performance tests. The periodicity column gives the scheduled interval between performance of these procedures. The periodicity symbols are as follows-

Interval	Symbols
Weekly	W
Monthly	M
Quarterly	Q
Semiannually	S
Annually	\mathbf{A}
Unscheduled	U

Performance tests identified by periodicity symbol U are unscheduled and are to be performed

only at the time of installation or overhaul, or when the result from a related scheduled procedure indicates trouble. The maintenance action column lists the maintenance action which corresponds to the periodicity symbol in column 1, and the reference column states the number of the table that contains the procedure listed in column 2.

4-5. <u>PREVENTIVE MAINTENANCE PROCE-</u> <u>DURES.</u>

4-6. Table 4-2 gives all procedures required to inspect, clean, and lubricate the T-827H/URT.

4-7. SCHEDULED PERFORMANCE TESTS.

- SAFETY PRECAUTIONS. 4-8. The attention of officers and operating personnel is directed to NAVSHIPS 0967-LP-000-0100, Electronic Installation Maintenance Book - General, or superseding instructions, on the subject of electrical safety precautions to be observed. NAVSHIPS 0900-LP-007-9010, Electric Shock -Its Causes and Its Prevention, contains a discussion of the fundamental principles of electrical safety and shall be made available to all personnel engaged in this work. Failure to comply with these safety principles, the general safety precautions preceding paragraph 1-1, or the specific warnings which precede individual steps may result in severe injury or death. All personnel must therefore employ proper safety work practices and observe all safety regulations at all times.
- Table 4-3 contains 4-9. PROCEDURES. preliminary procedures which must be accomplished prior to conducting the performance tests listed in tables 4-4 through 4-16. Tables 4-4 through 4-16 contain detailed procedures for accomplishing the performance tests, and include the minimum technical rating required, preliminary procedures, and reference to corrective action to be taken if a test result is not within tolerance. It is recommended that each test procedure be read through to its completion before the test is begun. The test setup for the T-827H/URT performance tests is illustrated in figure 4-1.

Table 4-1. Scheduled Maintenance Action Index

Table 4-1. Scheduled Maintenance Action Index					
PERIODICITY	MAINTENANCE ACTION	REFERENCE CHAPTER 4			
w	1. Check T-827H/URT overall operation	Table 4-4			
M	1. Clean front panel	Table 4-2			
	2. Check performance of Power Supply Assembly A2A8	Table 4-5			
	3. Check oscillator output and automatic switching action of Frequency Stand- ard Assembly A2A5	Table 4-6			
Q	1. Clean T-827H/URT interior	Table 4-2			
s	 Inspect, clean, and lubricate chain drive mechanism 	Table 4-2			
	2. Check interlock switch operation	Table 4-2			
A	1. Check mechanical synchronization of chassis	Table 4-2			
U	1. Check performance of Audio Processor Assembly A2A21A18 (USB)	Table 4-7			
	2. Check performance of Audio Processor Assembly A2A21A19 (LSB)	Table 4-8			
	3. Check performance of RATT Tone Generator Assembly A2A9	Table 4-9			
	 Check performance of IF Amplifier Assembly A2A12 	Table 4-10			
	5. Check output frequency of Trans- lator Synthesizer Assembly A2A6	Table 4-11			
	6. Check output of RF Amplifier Assembly A2A4	Table 4-12			
	7. Check hum modulation level	Table 4-13			
	8. Check spurious output levels	Talbe 4-14			
	Check intermodulation product levels, normal mode	Table 4-15			
	 Check carrier and opposite sideband suppression, Mode Selector As- sembly A2A1 	Table 4-16			
	11. Check performance of Audio Control Assembly A2A21A20	None			
	12. Check intermodulation product levels, data mode	None			

Table 4-2. Preventive Maintenance Procedures

TYPE OF MAINTENANCE	TOOLS/MATERIAL REQUIRED	PERSONNEL LEVEL	PROCEDURE
Exterior cleaning (M1)	Clean cloth General purpose detergent, specification MIL-D-16791	RMSN	Dampen cloth with fresh water/detergent solution and wipe front panel.
	-	WARNING	
	Do not tamper with inter chassis is extended from		
Interior cleaning (Q1)	Tank-type vacuum cleaner with brush attachment.	ET3	Set mode selector switch to OFF, and secure power at bulkhead distribution point. Loosen front panel screws and slide chassis out of case. Clean interior with vacuum cleaner with brush attachment. Slide chassis back into case and tighten front panel screws. When finished, restore power at bulkhead distribution point.
	Hand guide main frame of case when rotating ma		
Chain drive inspection and cleaning. (S1)	Clean cloth	ЕТЗ	Set mode selector switch to OFF. Loosen front panel screws, slide chassis out of case, and tilt 90 degrees to expose bottom. Rotate each kHz control on front panel through all positions. Check drive chains for excessive slack resulting in excessive play in control. Check that gears rotate evenly, without slipping, from one position to

Table 4-2. Preventive Maintenance Procedures (Continued)

TYPE OF MAINTENANCE	TOOLS/MATERIAL REQUIRED	PERSONNEL LEVEL	PROCEDURE
Chain drive inspection and cleaning. (S1) (Cont.)			another. Check that all screws and hardware on gear assembly are securely tightened. Inspect gears and drive chains for corrosion, damage, or noticeable wear. Wipe dust from all parts with clean cloth. Return chassis to horizontal, slide back into case, and tighten front panel screws.
Check operation of interlock switch (S2)	None	ЕТЗ	Set mode selector switch to STDBY and loosen front panel screws. Extend chassis from case and observe that MHz and kHz indicator lamps extinguish. After satisfactory completion of check slide chassis into case, secure with front panel screws, and return to normal operating conditions.
Inspecting mechanical synchronization of chassis (A1)	None	ЕТ3	Set mode selector switch to OFF, loosen front panel screws, and extend chassis from case. Examine drive chains and sprockets for corrosion, damage, or excessive wear. Set frequency controls to 11.111 MHz and remove RF Amplifier A2A4 and Translator/Synthesizer A2A6 adsemblies from the main frame. Observe that the coupling disks on the bottom of these assemblies are all set to 1. Set frequency controls for 00.000 MHz, and observe that the three mechanical coupler keyways for the A2A6 assembly are perpendicular to the rear edge

Table 4-2. Preventive Maintenance Procedures (Continued)

TYPE OF MAINTENANCE	TOOLS/MATERIAL REQUIRED	PERSONNEL LEVEL	PROCEDURE
Inspecting mechanical synchronization of chassis (A1) (Cont.)			of the main frame. Set frequency controls for 00.660 MHz, and observe that the two mechanical keyways for the A2A4 assembly are perpendicular to the rear edge of the main frame. Set MHz controls to 00 and then to 29, and observe that the dial numbers appear centered in the dial windows above the MHz controls at both positions. Observe that the spring washer under each coupling disk on the main frame has not been flattened enough to prevent engagement of the coupler when the A2A4 and A2A6 assemblies are in-
			stalled. Set frequency controls to 11.111 MHz and reinstall the A2A4 and A2A6 assemblies in the chassis. To ensure engagement of mechanical couplers, rotate each of the three kHz controls through all settings (0 through 9). Slide chassis into case, tighten front panel screws, and return equipment to normal operating condition at completion of checks.

Table 4-3. Radio Transmitter T-827H/URT Performance Test Preliminary Procedures

STEP	ACTION	PROCEDURE
1	Initial Control Settings	a. Set power breaker (external) to OFF.b. Set mode selector switch to OFF.c. Set Hz control to 000.
2	Equipment Interconnections	Connect RF OUT 50 OHM jack A1J23 to RF Dummy Load DA-91A/U. Connect test circuit shown in figure 4-1 to T-827H/URT connector A1A1J4. Set test circuit APC ADJUST control for 3.86 Vdc measured at test circuit APC test point with digital multimeter 89536-8800A/AA. Set test circuit PPC ADJUST control fully cw. The rf output of the T-827H/URT is reduced by increasing the APC voltage level. Set primary power circuit breaker on. Connect a cw key to CW KEY jack and Handset H-342/U to HANDSET jack.
3	Turn-on Procedure	Loosen front panel screws, slide main frame from case, and defeat chassis interlock. Proceed as follows: a. Set AUX/NORM switch A1S1 to AUX. b. Set mode selector switch to STDBY. c. Check that filaments of the two tubes in RF Amplifier Assembly A2A4 are illuminated, and allow the unit to warm-up for minimum 5 minutes. d. Set CARRIER REINSERTION switch A2A1S1 to ∞.

NOTES FOR FIGURE 4-1

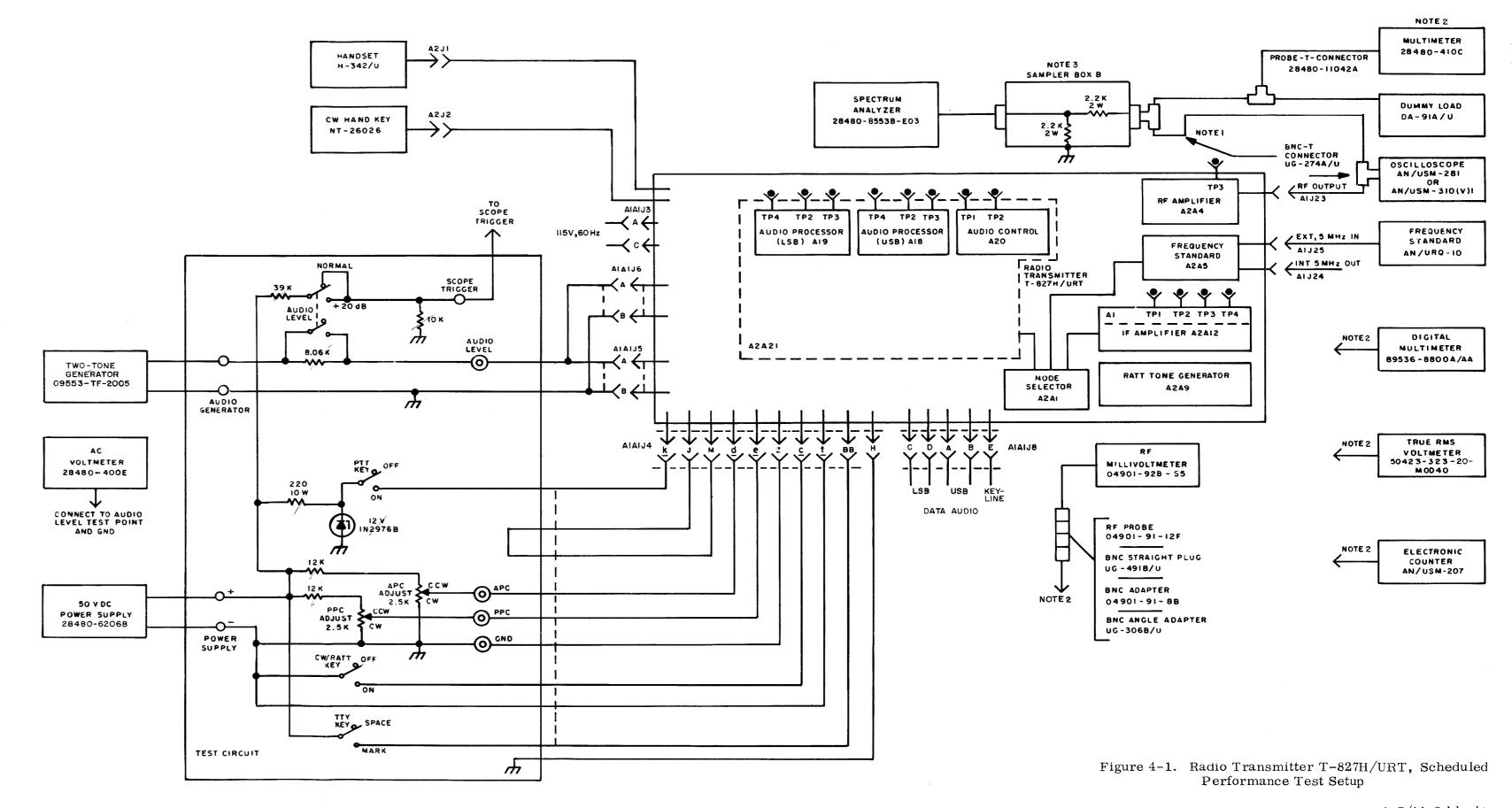
GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX PARTIAL REFERENCE DESIGNATORS WITH APPLICABLE UNIT, ASSEMBLY AND/OR SUBASSEMBLY DESIGNATORS.
- B. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT. ALL CAPACITORS ARE IN MICROFARADS.

SPECIFIC NOTES

- 1. CONNECT BNC T DIRECTLY TO OSCILLOSCOPE AND SAMPLER BOX.
- 2. MULTIPLE USAGE: CONNECTION INSTRUCTIONS APPEAR IN TABLES.
- 3. MAKE FROM TWO RC42GF222J RESISTORS AND HOUSING 80009-011-0081-00.

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4-7/(4-8 blank)

Table 4-4. Overall Radio Transmitter Operation Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL Mode selector switch: STDBY

USB LINE LEVEL meter switch: -10 DB LSB LINE LEVEL meter switch: -10 DB

on the multimeter.

Frequency controls: 2.010 MHz LOCAL/REMOTE switch: LOCAL

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
W1	Check transmitter operation.	Multimeter 28480-410C	(a) Vrms (1.77 min)
	PROCEDURE: Refer to figure 4-1. Connect multimeter to probe-T-connector in line to dummy load. Set mode selector switch to CW, momentarily close cw handkey, and note a constant deflection	USB LINE LEVEL meter LSB LINE LEVEL meter	(b) Vrms (2.5 min) (c) Vrms (2.5 min)

Set mode selector switch to AM. Operate the push-to-talk (PTT) switch on the handset and record the constant multimeter indication at (a). Press the PTT switch while speaking normally into the handset, and observe a deflection of the USB LINE LEVEL meter.

Set mode selector switch to USB. Operate the handset PTT switch, and speak into the handset. Observe that the USB LINE LEVEL meter deflects, and the multimeter needle swings upscale while speaking normally into the handset for several seconds.

Set LOCAL/REMOTE switch to REMOTE.

Set the mode selector switch to RATT. Set test circuit CW/RATT KEY to ON and observe that the USB LINE LEVEL meter indicates +2 dB minimum. (An off-scale reading is acceptable.) Observe also that the multimeter shows a constant deflection. Record multimeter indication at (b).

Table 4-4. Overall Radio Transmitter Operation Check (Continued)

STEP NO. ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
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W1 (Cont.)

Set mode selector switch to ISB/RATT and observe that the USB LINE LEVEL meter indicates the same +2 dB minimum as in the preceding step.

Set CW/RATT KEY to "OFF".

SET LOCAL/REMOTE switch to LOCAL.

Set mode selector switch to LSB, operate handset PTT switch, and speak into the handset. Observe that the LSB LINE LEVEL meter deflects and that the multimeter indicator swings upscale.

Set mode selector switch to ISB and LOCAL ISB HANDSET switch to LSB. Operate handset PTT switch and observe that the LSB LINE LEVEL meter deflects, and that the multimeter indicator swings upscale while speaking normally into the handset.

Set LOCAL ISB HANDSET switch to USB, operate the handset PTT switch, and speak into the handset. Observe that the USB LINE LEVEL meter deflects and that the multimeter swings upscale.

Set mode selector switch to CW. Close cw handkey and record multimeter indication at (c).

Set mode selector switch to ISB/RATT. Press the handset PTT switch. Wait about five seconds. Adjust the APC level control on the test fixture to reduce the RF output read on the multimeter by 1 volt RMS from the level recorded at (b). Speak loudly or whistle into the handset and observe that the LSB LINE LEVEL meter deflects. Also observe that the multimeter needle swings upscale to approximately the level recorded at (b).

Set mode selector switch to STDBY and disconnect test equipment. If all tests are satisfactory, return equipment to normal operating conditions.

TROUBLESHOOTING: Figures 3-1, 5-28.

CORRECTIVE ACTION: Table 6-1.

Table 4-5. Power Supply Assembly A2A8 Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL LOCAL/REMOTE switch: REMOTE Mode selector switch: STDBY Frequency controls: 2.010 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD	
М2	Check voltages of Power Supply Assembly A2A8 and A2CR8.	Digital Multimeter 895 3 6-8800A/	(a) Vdc (19.5 to 20.5) (b) Vdc	
	PROCEDURE: Connect multimeter between tie point A2E24 (located at chassis bottom) and ground. <u>CAUTION</u>	AA Oscilloscope AN/USM-281	(+23 to +31) (c) Vdc (+103 to +117) (d) mVP-P (2.12 max) (e) mVP-P	
	When T-827H/URT mode selector switch is set to LSB in the following the multimeter must indicate between Vdc and +25 Vdc before keying. Inot, immediately set T-827H/UR selector switch to OFF and corre	ing step, veen +15 If it does T mode	(255 max) (f) mVP-F (17 max) (g) Vdc (+11 to +13)	

Set mode selector switch to LSB (digital multimeter indicates +15 to +25 Vdc). Set test circuit PTT KEY to ON and record digital multimeter indication at (a). Set PTT KEY to OFF.

WARNING

faulty condition before proceeding.

High voltages are present which can cause injury or death. Exercise caution when making measurements.

Set mode selector switch to CW, set test circuit CW KEY to ON, and measure voltages (using multimeter) and ripple (using oscilloscope) between the following tie points and ground. Record the readings as indicated.

Table 4-5. Power Supply Assembly A2A8 Check (Continued)

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
M2	TIE POINT VOLT	rage_	

M2 TIE POINT VOLTAGE

A2E22 (bottom of chassis) (b) (multimeter)
A2E9 (bottom of chassis) (c) (multimeter)
A2E22 (d) (oscilloscope)
A2E9 (e) (oscilloscope)
A2E24 (f) (oscilloscope)

Set CW Key to OFF.

Connect multimeter between A2E16 and ground. Set mode selector switch to LSB and record the multimeter indication at (g).

Set mode selector switch to STDBY and disconnect test equipment. Tilt main frame back to horizontal, slide chassis into case, and secure with front panel screws.

TROUBLESHOOTING: Figure 5-28, Sheet 3.

CORRECTIVE ACTION: Paragraph 6-100.

Table 4-6. Frequency Standard Assembly A2A5, Oscillator, Output and Automatic Switching Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL

Mode selector switch: CW Frequency controls: 2.010 MHz LOCAL/REMOTE switch: REMOTE

			
STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
М3	Check automatic switching action and oscillator output of Frequency Standard Assembly A2A5.	Frequency Standard com- parison lamp 3A2A5A2DS1.	(a) (Check) (b)mVrms (480 to 720)
	PROCEDURE: Connect oscillo-	Oscilloscope	(c) sec (20 min)
	scope and 5 MHz output of Frequency Standard AN/URQ-10 as	AN/USM-281	
	shown in figure 4-1. Set frequency standard 5 MHz OSC	RF Millivolt- meter 04901-	
	SOURCE switch A2A5A2S1 to	92B-S5	
	EXT NORMAL. While observing the oscilloscope, remove external free standard connection from EXT 5 MHz	- •	4

standard connection from EXT 5 MHz IN connector A1J25. The waveform on the oscilloscope should blink as connection is being removed indicating switching action. Reconnect external frequency standard to EXT 5 MHz IN connector A1J25. Set switch A2A5A2S1 to EXT (OVEN STBY) position. While observing the oscilloscope, remove external frequency standard connection from A1J25. Again observe waveform for evidence of switching as connection is being removed. Check at (a) if switching occurs for both positions of A2A5A2S1.

Connect rf millivoltmeter to INT 5 MHz OUT connector A1J24 using adapters shown in figure 4-1. Record indication on rf millivoltmeter at (b).

15 15

Table 4-6. Frequency Standard Assembly A2A5, Oscillator, Output and Automatic Switching Check (Continued)

STEP NO. ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
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M3 (Cont.)

NOTE

Prior to the following tests, the frequency standard A2A5 must be temperature stabilized by having been operated for at least 96 hours with the 5 MHz OSC SOURCE switch A2A5A2S1 in the EXT (OVEN STBY) position. The mode selector switch must have been in a position other than OFF during this period.

With the 5 MHz output of Frequency Standard AN/URQ-10 connected to EXT 5 MHz IN connector A1J25, set 5 MHz OSC SOURCE switch A2A5A2S1 to INT/COMP and observe that comparator lamp A2A5A2DS1 cycles once in not less than 20 seconds (dim through bright to dim or bright through dim to bright). Record actual time period of comparator lamp cycle at (c).

Set mode selector switch to OFF and disconnect test equipment. Set 5 MHz OSC SOURCE switch A1A5A2S1 to EXT NORMAL, slide chassis into case and secure with front panel screws. Return equipment to normal operating condition.

TROUBLESHOOTING: Figures 5-7, 5-22, 5-31.

CORRECTIVE ACTION: Paragraph 6-67.

Table 4-7. Audio Processor A2A21A18 Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. LOCAL/REMOTE switch: REMOTE DATA/NORMAL switch: NORMAL

Mode selector switch: USB Frequency controls: 2.000 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U1	Check audio output and audio compression, and age attack and decay times on Audio Processor A2A21A18.	True RMS Voltmeter 50423-323- 20-MOD 40	(a) mVrms (90 to 110) (b) ms (30 to 50)
	PROCEDURE: Refer to figure 4-1. Connect test circuit to A1A1J4 and A1A1J5. Set test circuit AUDIO LEVEL switch to NORMAL and PTT KEY to ON. Adjust two-tone generator for 1000 Hz at 150 mVrms as	Oscilloscope, Storage AN/USM- 310(V)1	(c) sec (1.5 to 2.0)

Connect the true rms voltmeter to A2A21A18TP4 on audio processor and record voltmeter indication at (a). Connect oscilloscope vertical input and dummy load to A1A1J23 rf output. (Reference figure 4-1). Adjust stability and trigger controls of oscilloscope for free-running display. Set horizontal and vertical scales of oscilloscope to 10 ms/ division and 1 V/division respectively. Adjust test circuit APC control for 3 V P-P rf amplitude on the oscilloscope. Set scope gain controls for 3 divisions peak-to-peak output signal with test circuit AUDIO LEVEL switch set at +20 DB. Set scope trigger level in a manner such that T-827H/URT output signal is seen each time the test circuit AUDIO LEVEL switch is actuated; set switch to NORMAL. Erase scope display and wait at least five (5) seconds. Set test circuit AUDIO LEVEL switch to +20 DB and record the attack time of output waveform displayed on oscilloscope at (b). See Waveform A). Set horizontal scale of oscilloscope to 0.5 second/division. Set stability and trigger controls of oscilloscope for free running display. Set test circuit AUDIO LEVEL switch to NORMAL and set scope gain controls for 6.4 divisions peak-to-peak output signal. Set scope trigger level in a manner such that the output signal is seen each time the test circuit AUDIO LEVEL switch is actuated; set switch at +20 DB. Erase scope display and

measured at AUDIO LEVEL test points with AC Voltmeter.

Table 4-7. Audio Processor A2A21A18 Check (Continued)

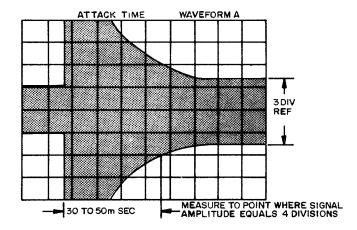
STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
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U1 wait at least 5 seconds. Set test circuit AUDIO LEVEL (Cont.) switch to NORMAL and record the decay time of output waveform displayed on oscilloscope at (c). (See Waveform B.) Set test circuit PTT KEY OFF.

Set mode selector switch to STDBY, disconnect test equipment, slide chassis into case, and secure with front panel screws.

TROUBLESHOOTING: Figures 5-1, 5-16, 5-44.

CORRECTIVE ACTION: Paragraph 6-127.



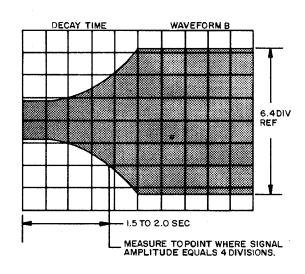


Table 4-8. Audio Processor A2A21A19 Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. LOCAL/REMOTE switch: REMOTE DATA/NORMAL switch: NORMAL Mode selector switch. ISB

Mode selector switch: LSB Frequency controls: 2.000 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U 2	Check audio output and audio compression, and age attack and decay times on Audio Processor A2A21A19.	True RMS Voltmeter 50423-323- 20-MOD 40 Oscilloscope, Storage AN/USM- 310(V)1	(a) mVrms (90 to 110) (b) ms (30 to 50)
	PROCEDURE: Refer to figure 4-1. Connect test circuit to A1A1J4 and A1A1J6. Set test circuit AUDIO LEVEL switch to NORMAL and PTT KEY to ON. Adjust two-tone gener-		(c) sec (1.5 to 2.0)

ator for 1000 Hz at 150 mVrms as measured at AUDIO LEVEL test points with AC Voltmeter.

Connect the true rms voltmeter to A2A21A19TP4 on audio processor and record voltmeter indication at (a). Connect oscilloscope vertical input and dummy load to A1A1J23 rf output. (Reference figure 4-1). Adjust stability and trigger controls of oscilloscope for free-running display. Set horizontal and vertical scales of oscilloscope to 10 ms/ division and 1 V/division respectively. Adjust test circuit APC control for 3 V P-P rf amplitude on the oscilloscope. Set scope gain controls for 3 divisions peak-topeak output signal with test circuit AUDIO LEVEL switch set at +20 DB. Set scope trigger level in a manner such that T-827H/URT output signal is seen each time the test circuit AUDIO LEVEL switch is actuated. Set switch to NORMAL. Erase scope display and wait at least five (5) seconds. Set test circuit AUDIO LEVEL switch to +20 DB and record the attack time of output waveform displayed on oscilloscope at (b). (See Waveform A). Set horizontal scale of oscilloscope to 0.5 second/division. Set stability and trigger controls of oscilloscope for free running display. Set test circuit AUDIO LEVEL switch to NORMAL and set scope gain controls for 6.4 divisions peak-to-peak output signal. Set scope trigger level in a manner such that the output signal is seen

Table 4-8. Audio Processor A2A21A19 Check (Continued)

STEP ACTION REQUIRED NO.	READ INDICATION ON	REFERENCE STANDARD
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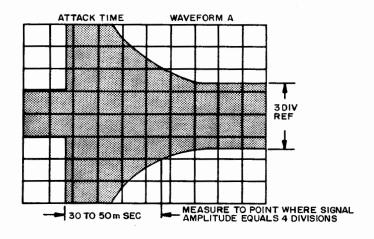
U2 (Cont.)

each time the test circuit AUDIO LEVEL switch is actuated, set switch at +20 dB. Erase scope display and wait at least 5 seconds. Set test circuit AUDIO LEVEL switch to NORMAL and record the decay time of output waveform displayed on oscilloscope at (c). (See Waveform B.) Set test circuit PTT KEY OFF.

Set mode selector switch to STDBY, disconnect test equipment, slide chassis into case, and secure with front panel screws.

TROUBLESHOOTING: Figures 5-1, 5-16, 5-44.

CORRECTIVE ACTION: Paragraph 6-127.



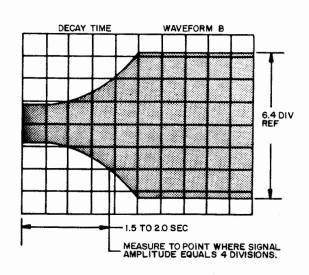


Table 4-9. RATT Tone Generator Assembly A2A9 Output Frequencies and Level Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL LOCAL/REMOTE switch: REMOTE

Mode selector switch: RATT

RATT SHIFT SELECT switch: 170 HZ

Frequency controls: 2.100 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U 3	Check output frequencies and level from RATT Tone Generator Assembly A2A9.	Electronic Counter AN/USM-207	(a) Hz (2081 to 2089) (b) Hz
	PROCEDURE: Refer to figure 4-1. Connect electronic counter to A2A21- A18TP4. Set test circuit CW/RATT KEY ON.	True RMS Voltmeter 50423-323- 20-MOD 40	(1911 to 1919) (c) Hz (1555 to 1595) (d) Hz (2405 to 2445) (e) mV
	Set test circuit TTY KEY to SPACE. Measure space tone frequency, and rec	ord at (a).	(200 to 400)

Set test circuit TTY KEY to MARK. Measure mark tone frequency, and record at (b).

Set RATT SHIFT SELECT switch to 850 HZ. With test circuit TTY KEY in MARK position, measure mark tone frequency, and record at (c).

Set test circuit TTY KEY to SPACE. Measure space tone frequency, and record at (d).

Set test circuit CW/RATT KEY OFF. Disconnect Electronic Counter AN/USM-207.

Connect True RMS Voltmeter 50423-323-20-MOD 40 to A2A21A18TP4. Set test circuit CW/RATT KEY ON. Measure audio tone level, and record at (e).

Set mode selector switch to STDBY, disconnect test equipment, slide chassis into case, and secure with front panel screws.

TROUBLESHOOTING: Figures 5-2, 5-17, 5-42.

CORRECTIVE ACTION: Paragraph 6-102.

Table 4-10. IF Amplifier Assembly A2A12, IF Output APC, and PPC Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3 DATA/NORMAL switch: NORMAL LOCAL/REMOTE switch: REMOTE

Mode selector switch: USB Frequency controls: 2.000 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U4	Check output level and gain control of IF Amplifier Assembly A2A12.	Digital Multimeter 895 3 6-8800A/AA	(a) mVrms (4.5 to 5.5)
	PROCEDURE: Refer to figure 4-1. Set test circuit PTT KEY ON. Adjust two-tone generator 1000 Hz output at 150 mVrms as read on ac voltmeter.	AC Voltmeter 28480-400E	(Check) (c) (Check)

Connect ac voltmeter using shielded cable with shield ground no longer than one inch to A2A12A1TP2. Measure output signal level, and record indication at (a).

Connect digital multimeter to A2A12A1TP4. Slowly turn the test circuit APC control counterclockwise while monitoring the APC level at A2A12A1TP4 and the output signal at A2A12A1TP2. Observe that the output level approaches zero as the APC voltage is increased beyond +6 Vdc. Check at (b). Return the APC control to 3.86 Vdc.

Connect digital multimeter to A2A12A1TP3. Slowly turn the test circuit PPC control counterclockwise while monitoring the PPC level at A2A12A1TP3 and the output signal at A2A12A1TP2. Observe that the output level approaches zero as the PPC voltage is increased to +5 Vdc. Check at (c). Reset PPC control fully clockwise.

Set mode selector switch to STDBY, disconnect test equipment, slide chassis into case, and secure with front panel screws.

TROUBLESHOOTING: Figures 5-4, 5-19, 5-43.

CORRECTIVE ACTION: Paragraph 6-113.

Table 4-11. Translator/Synthesizer Assembly A2A6 Frequency Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL LOCAL/REMOTE switch: LOCAL

Mode selector switch: CW

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U5	Check output frequency of Translator/ Synthesizer Assembly A2A6.	Electronic Counter AN/USM-207	(a) MHz (±2.0 Hz) (b) MHz
	PROCEDURE: Refer to figure 4-1. Connect the 5 MHz output of Frequency standard AN/URQ-10 (or ship's tem) to EXT 5 MHz IN jack A1J25 on reurs, and connect the 1 MHz output of temporary to allocations accounts a rear page.	ear of T-827H/ he frequency	(±2.0 Hz) (c) MHz (±2.0 Hz) (d) MHz (±2.0 Hz) (e) MHz
	standard to electronic counter rear pan nector (with 5 MHZ OSC SOURCE swite Frequency Standard Assembly A2A5 set Connect electronic counter to A2A4TP3 fier Assembly, and connect a cw handke jack. For each of the following frequen	h A2A5A2S1 of t to EXT NORM). on RF Ampli- ey to CW KEY	(±2.0 Hz) (f)MHz (±2.0 Hz) (g)MHz (±2.0 Hz)
	front panel frequency controls to the lis momentarily depress the cw handkey, a rf output frequency.	sted frequency, and record the	(h) MHz (±2.0 Hz) (i) MHz (±2.0 Hz)
	02.0000 MHz (a) 12.8888 MHz (03.1111 MHz (b) 14.9999 MHz (04.2222 MHz (c) 15.0000 MHz (05.3333 MHz (d) 17.0000 MHz (06.4444 MHz (e) 19.0000 MHz ((j) (k) (1)	(j) MHz (±2.0 Hz) (k) MHz (±2.0 Hz) (l) MHz
	08.5555 MHz (f) 20.0000 MHz (09.6666 MHz (g) 22.0000 MHz (10.7777 MHz (h) 23.0000 MHz (28.0000 MHz ((n) (o) (p)	$(\pm 2.0 \text{ Hz})$ (m) MHz $(\pm 2.0 \text{ Hz})$ (n) MHz $(\pm 2.0 \text{ Hz})$
	Set mode selector switch to STDBY, disequipment, slide chassis into case and front panel screws.		(o) MHz (±2.0 Hz) (p) MHz (±2.0 Hz (q) MHz
	TROUBLESHOOTING: Figures 5-8 thr 5-23 thru 5-26.	u 5-11, 5-20,	(±2.0 Hz)

CORRECTIVE ACTION: Paragraph 6-77.

Table 4-12. RF Amplifier Assembly A2A4 Output Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL

Mode selector switch: CW

LOCAL/REMOTE switch: LOCAL Frequency controls: 2.0000 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U6	Check output from RF Amplifier Assembly A2A4.	Multimeter 28480-410C	(a) Vrms (2.5 min) MHz
	PROCEDURE: Refer to figure 4-1. Using probe-T-connector 28480-110 connect multimeter between rf dummand RF OUT 50 OHM jack A1J23. Scontrols to each position (2 through	ny load et MHz	(c) Vrms (2.5 min) (d) MHz

Set mode selector switch to STDBY and disconnect test equipment.

for each position, depress cw key and measure rf output. Record the highest output level at (a) and the corresponding frequency setting at (b). Record the lowest output level at (c) and the corresponding frequency setting at (d).

TROUBLESHOOTING: Figures 5-6, 5-21, 5-30.

CORRECTIVE ACTION: Paragraph 6-55.

Table 4-13. Hum Modulation Level Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL

Mode selector switch: USB

LOCAL/REMOTE switch: REMOTE Frequency controls: 2.100 MHz

Hz at 150 mVrms.

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U7	Check hum modulation level.	Multimeter 28480-410C	(a)dB (-39 min)
	PROCEDURE: Refer to figure 4-1. Connect the 2.2K isolation resistor in Sampler Box B, spectrum analyzer and multimeter as shown. Set test circuit PTT KEY ON, and adjust the two-tone generator for 1000	Spectrum Analyzer 28480-8553B- E03	(b) dB (-39 min) (c) dB (-39 min) (d) dB (-39 min)

Adjust test circuit APC ADJUST control for 1.77 Vrms rf amplitude on multimeter prior to each of the following checks:

Locate USB signal at center of spectrum analyzer display. Set the spectrum analyzer bandwidth to 0.01 kHz, scan time to 1.0 sec.div., scan width to .05 kHz/div, and display to 10 dB/div-log. Measure levels of hum modulation (60 and 120 Hz) with reference to USB signal level, and record the highest level at (a).

Set frequency controls to 17.100 MHz, repeat hum modulation level measurement, and record level at (b).

Set frequency controls to 29.900 MHz, repeat hum modulation level measurement, and record level at (c).

Set mode selector switch to LSB. Set test circuit PTT KEY ON, and adjust the two-tone generator for 1000 Hz at 150 mVrms. Repeat hum modulation measurement at that frequency which gave the highest hum level recorded at (a) through (c). Record level at (d).

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Table 4-13. Hum Modulation Level Check (Continued)

STEP ACTION REQUIRED NO.	READ INDICATION ON	REFERENCE STANDARD
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U7 Set mode selector switch to STDBY and disconnect (Cont.) test equipment.

TROUBLESHOOTING: Figures 5-6, 5-13, 5-14, and 5-15.

CORRECTIVE ACTION: Paragraphs 6-65, 6-100.

Table 4-14. Spurious Output Levels Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3. DATA/NORMAL switch: NORMAL

Mode selector switch: USB

Set LOCAL/REMOTE switch to REMOTE

at 150 mVrms.

Frequency controls: 2.5000 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U8	Check spurious output levels.	Multiplier 28480-410C	(a) (Check)
	PROCEDURE: Refer to figure 4-1. Connect the 2.2K isolation Resistor in Sampler Box B, spectrum analyzer and multimeter as shown. Set test circuit PTT KEY ON, and adjust the two-tone generator for 1000 Hz	Spectrum Analyzer 28480-8553B- E03	(b) (Check)

Adjust APC ADJUST control for 1.0 Vrms rf amplitude on multimeter.

a. Check spurious out-of-band signals *,

Locate the USB signal at center of spectrum analyzer display. Set the spectrum analyzer log linear mode for 10 dB log, and scan time per division for 1.0 ms. See table for scan width and bandwidth settings.

$\begin{array}{c} \textbf{Freq} \\ \textbf{MHz} \end{array}$	Scan Width	Band Width
2 - 4.9	0.2 MHz/Div	30 KHz
5 - 9.9	0.5 MHz/Div	30 KHz
10 - 19.9	1.0 MHz/Div	3 00 KHz
20 - 29.9	2.0 MHz/Div	300 KHz

Measure spurious signal levels with reference to USB level while increasing the MHz and kHz control settings in 1 MHz increments from 2.5 to 29.5 MHz. Adjust APC as necessary to maintain 1.0 Vrms of rf amplitude on multimeter. Also adjust log reference level on spectrum analyzer to maintain a 0 dB reference.

^{*} Out-of-band spurious signal is defined as any signal other than that desired, not including harmonics, outside the ± 3.5 kHz baseband.

Table 4-14. Spurious Output Levels Check (Continued)

STEP ACTION REQUIRED INDICATION REFERENCE ON STANDARD

U8 (Cont.)

If all spurious signal levels are at least 55 dB below the USB signal level, check at (a). If not, note frequencies that have spurious signals less than 55 dB below the USB signal level.

For each frequency in (a) at which all spurious signal levels are not at least 55 dB down, change the 10 kHz and 1 kHz control settings to find the greatest amplitude of spurious signal. If all spurious responses are at least -50 dB with reference to the USB signal level check at (a).

b. Check spurious in-band signals. *

Locate the USB signal at the center of spectrum analyzer display. Set the spectrum analyzer scan width per division at 0.5 kHz, scan time per division for 1.0 second, and bandwidth for 0.03 kHz. Measure the spurious signal levels with reference to USB level at the center of each MHz band. If all spurious signal levels within 1.4 divisions to the left and 5 divisions to the right of the USB signal at the center of the display are at least 45 dB below the USB signal level, (excluding the hum measured in table A-14) check at (b). If not, note frequencies that have spurious signals less than 40 dB below the USB signal level.

For each frequency in (b) at which all spurious signal levels are not at least 45 dB down, change the 10 kHz and 1 kHz control settings to find the greatest amplitude of spurious signal. If all spurious responses are at least 40 dB with reference to the USB signal level, check at (b).

Set mode selector switch to STDBY and disconnect test equipment.

* In-band spurious signal is defined as any signal other than that desired, not including harmonics of the audio, or hum (60 Hz, 120 Hz, etc.) within 300 to 3500 Hz above the carrier frequency for USB.

TROUBLESHOOTING: Figures 5-21, 5-23 through 5-26.

CORRECTIVE ACTION: Paragraphs 6-65, 6-89.

Table 4-15. Intermodulation Product Levels Check, Normal Mode

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3.

Mode Selector switch: USB

LOCAL/REMOTE switch: REMOTE DATA/NORMAL switch: NORMAL Frequency controls: 2.250 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
	Check normal mode intermodulation product levels. PROCEDURE: Refer to figure 4-1. Connect the 2.2K isolation resistor in Sampler Box B, spectrum analyzer and multimeter as shown. Set test circuit PTT KEY ON. Adjust generator for 1000 Hz and 1625 Hz at each tone. Adjust test circuit APC ADJUST for 3 amplitude on multimeter prior to each following checks. Locate two-tone signal at center of sp display. Set the spectrum analyzer be 0.03 kHz, scan time to 1 sec/div, scan to 1.5 kHz/div, and log reference level to peaks for 0 dB reference. Measure level to 1.5 kHz/div, and 1.5 kHz/div, and 1.5 kHz/div peaks for 0 dB reference. Measure level to 1.5 kHz/div, and 1.5 kHz/div, and 1.5 kHz/div peaks for 0 dB reference. Measure level to 1.5 kHz/div, and 1.5 kHz/div peaks for 0 dB reference. Measure level to 1.5 kHz/div, and 1.5 kHz/div peaks for 0 dB reference. Measure level to 1.5 kHz/div peaks for 0 dB reference for 1.5 kHz/div pe	Multimeter 28480-410C Spectrum Analyzer 28480-8553B- E03 the two-tone 150 mVrms .54 Vrms rf n of the ectrum analyzer andwidth to an width to to two tone evels of third and 2250 Hz)	•
	record the level of the one of the two which is the lesser dB down from the at (a).		(-35 min) (n) dB (-35 min) (o) dB
	Measure and record third order produ for each of the following frequencies:	act levels	(o) dB (-35 min) dB (-35 min) dB (q) dB (-35 min) dB (r) dB (-35 min)

Table 4-15. Intermodulation Product Levels Check, Normal Mode (Continued)

STEP NO.	ACTION REQUI	RED	READ INDICATION ON	REFERENCE STANDARD
U9 (Cont.)	2.750 MHz (b) 3.250 MHz (c) 3.750 MHz (d) 4.500 MHz (e) 5.500 MHz (f) 6.500 MHz (g) 7.500 MHz (h) 9.000 MHz (k) 11.000 MHz (j)	13.000 M 15.000 M 17.000 M 19.000 M 21.000 M 23.000 M 25.000 M 27.000 M	IHz (l) IHz (m) IHz (n) IHz (l) IHz (p) IHz (q) IHz (r)	(s)dB (-35 min) (t)dB (-35 min)

Set mode selector switch to LSB. Set test circuit PTT KEY ON, and adjust the two-tone generator for 1000 Hz and 1625 Hz at 150 mVrms each tone. Repeat third order product measurement at that frequency which gave the highest intermodulation products recorded at (a) through (s). Record LSB intermodulation product level at (t).

Set mode selector switch to STDBY and disconnect test equipment.

TROUBLESHOOTING: Figures 5-16, 5-19 through 5-21.

CORRECTIVE ACTION: Paragraphs 6-53, 6-65, 6-89, 6-121, 6-133.

Table 4-16. Mode Selector Assembly A2A1 Carrier and Opposite Sideband Levels Check

MINIMUM TECHNICIAN RATING: ET3

OPERATING CONDITIONS AND CONTROL SETTINGS:

Perform special steps in Table 4-3.

Mode Selector switch: USB

DATA/NORMAL switch: NORMAL LOCAL/REMOTE switch: REMOTE Frequency controls: 2.100 MHz

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
U10	Check carrier and opposite side- band levels of Mode Selector Assembly A2A1.	Multimeter 28480-410C Spectrum	(a)dB (-50 min) (b)dB (-60 min)
	PROCEDURE: Refer to Figure 4-1. Connect the 2.2K isolation resistor in Sampler Box B, spectrum anal- vzer and multimeter as shown. Set	Analyzer 28480-8553B- E03	(c)dB (-50 min) (d)dB (-60 min)

Adjust test circuit APC ADJUST control for 1.77 Vrms rf amplitude on multimeter prior to each of the following checks.

test circuit PTT KEY ON, and adjust the two-tone generator for 1300 Hz at 150 mVrms.

Locate the USB signal at right of spectrum analyzer display. Set spectrum analyzer input attenuation on 0 dB, log reference level at -10 dB, log linear mode for 10 dB log, scan width per division at 0.5 kHz, scan time per division for 1 sec. and bandwidth for 0.03 kHz.

Measure carrier level with reference to USB signal level and record at (a).

Measure LSB level with reference to USB signal level and record at (b).

Set mode selector switch to LSB. With the test circuit PTT KEY ON, adjust the two-tone generator for 1300 Hz at 150 mVrms. Measure carrier level with reference to LSB signal level. Record at (c).

Table 4-16. Mode Selector Assembly A2A1 Carrier and Opposite Sideband Levels Check (Continued)

STEP NO.	ACTION REQUIRED	READ INDICATION ON	REFERENCE STANDARD
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U10 (Cont.) Measure USB level with reference to LSB signal level, and record at (d). Set mode selector switch to STDBY, disconnect test equipment, slide chassis into case, and secure with front panel screws.

TROUBLESHOOTING: Figures 5-1, 5-16, 5-18.

CORRECTIVE ACTION: Paragraph 6-53.

CHAPTER 5

TROUBLESHOOTING

5-1. INTRODUCTION.

- 5-2. This chapter contains data, GENERAL. procedures and diagrams which aid in determining the presence of malfunctions, localizing malfunctions to an assembly or subassembly, and isolating faults to a circuit or component within that assembly. A maintenance turn-on procedure is included which contains instructions for T-827H/URT turn-on, initial checks, control set-From this procedure, tings, and test setups. overall equipment performance can be determined and inoperative functions identified. Signal flow diagrams provided for each equipment function, together with an overall troubleshooting index, serve to localize trouble to the malfunctioning assembly or subassembly. logic diagrams help to identify faulty circuits. Schematic diagrams are included which provide more specific detail when troubleshooting the suspect assemblies, subassemblies, and circuits.
- TROUBLESHOOTING DATA. Trouble-5-3. shooting data included in this chapter consists of signal flow diagrams, fault logic diagrams, control diagrams, and maintenance schematic The technician can determine which diagrams. major function or supporting function is malfunctioning by comparing the results obtained during the maintenance turn-on procedure, table 5-5, with performance data in the OBSERVE column. Table 5-5 also references the applicable diagrams for analysis and correction of malfunctions. Fault logic diagrams, used in conjunction with signal flow diagrams, help identify the defective part within an assembly.
- 5-4. REPAIR FUNCTIONS. Troubleshooting and repairing of the T-827H/URT Case A1, Main Frame A2 and all assemblies attached thereto (A2A9. A2A10, A2A11, A2A14, A2A15, A2A21 and Code Generator A2A7) are designated Organizational functions. Troubleshooting, repairing and aligning plug-in assemblies A2A1, A2A4 through A2A6, A2A9, A2A12, A2A21A18, A2A21A19 and A2A21A20 are designated depot level functions.
- 5-5. ALIGNMENT AND CHECKOUT. When organizational repairs are made, an overall T-827H/URT alignment (table 6-1) and the performance tests in Chapter 4 must follow. Re-

pairs to plug-in assemblies at depot level shall be followed by the alignment listed in the applicable table in Chapter 6.

5-6. TROUBLESHOOTING INDEX.

5-7. Table 5-1 lists the major and secondary T-827H/URT functions and shows the appropriate paragraphs and illustrations used in trouble analysis.

5-8. RELAY AND INDICATOR LAMP INDICES.

5-9. Table 5-2 shows the reference designation, functional name, energizing voltage, and trouble-shooting diagram for all relays in the T-827H/URT. Table 5-3 provides similar information for T-827H/URT indicator lamps.

5-10. PROTECTIVE DEVICES INDEX.

5-11. Fuses and interlock switches of T-827H/URT are listed in table 5-4. The electrical rating, circuit protected, and troubleshooting diagram references are provided for each device.

5-12. MAINTENANCE TURN-ON PROCED-URE.

5-13. The maintenance turn-on procedure given in table 5-5 must be performed in the sequence shown. The T-827H/URT is taken through all steps from fully deenergized to fully operational. Observations required in each step are described and information relating to troubleshooting faults is referenced. Apply primary power to the test equipment listed below, and allow a 30-minute warm-up period before starting the procedure in table 5-5.

NOTE

When Radio Transmitter T-827H/URT is installed in Radio Transmitting Set AN/URT-23C(V)1, the turn-on procedure for the AN/URT-23C(V)1 should be used in lieu of the T-827H/URT turn-on procedure of this manual.

5-14. TROUBLESHOOTING PROCEDURES.

5-15. Careful observations made during the maintenance turn-on procedure allow troubles in major or secondary functions to be traced. The diagrams referenced in table 5-5 are used to localize the fault to a circuit or component part.

5-16. TROUBLESHOOTING DIAGRAMS.

- 5-17. GENERAL. The diagrams used for troubleshooting included in this chapter consist of signal flow diagrams, power distribution diagrams, a control diagram, fault logic diagrams, and maintenance schematic diagrams. These diagrams aid in troubleshooting by helping to isolate a fault to a specific component.
- SIGNAL FLOW DIAGRAMS. Signal flow diagrams, figures 5-1 through 5-11, are provided for each major equipment function. These diagrams are the main troubleshooting tool. Signal flow diagrams show signal paths, connectors, test points, terminals, adjustments, indicators, and circuit stages. This information helps to isolate malfunctioning circuits or components quickly. Each signal flow diagram includes test data and setups required to obtain the measurements made at various points in the equipment. Data and setups include test equipment required, references to other areas of the manual for additional information, preliminary setup instructions, and step-by-step measurement procedures. These procedures are used to obtain the indications shown at specified test points on the signal Observe the following general flow diagram. rules when performing tests outlined on signal flow diagrams:
- 1. Signal levels and frequencies measured when an assembly is connected to an extender cable may differ from the measurements made when the module is plugged directly into the main frame.
- 2. To ensure accuracy of frequency measurements, compare rf signal generators and electronic counters to Frequency Standard AN/URQ-10 frequently.

- 5-19. CONTROL DIAGRAM. Keying control diagram (figure 5-12) shows control circuits involved in local and remote keying of the T-827H/URT. Signal flow is shown from the front panel (CW KEY and HANDSET connectors) and remote equipment to the keyline relays.
- 5-20. POWER DISTRIBUTION DIAGRAMS. Power distribution diagrams (figures 5-13 through 5-15) show the circuits involved in the +28 Vdc, +20 Vdc, +5 Vdc, and +110 Vdc distribution in the T-827H/URT. Each diagram illustrates the distribution of one (or more) voltage(s) from its source through controls and connectors to the assemblies or subassemblies where it is used.
- 5-21. FAULT LOGIC DIAGRAMS. A fault logic diagram (figures 5-16 through 5-27) supplements each signal flow diagram. Fault logic diagrams deal with fault indications observed during troubleshooting. They consist of a series of questions pertaining to measurements obtained at points designated on signal flow diagrams. The fault indication appears as an input at the left side of the diagram. Single-line blocks contain the questions requiring resolution. The questions are referenced to the signal flow diagrams by test step (TS) numbers. Questions resulting in a "yes" or "no" answer (represented by solid or broken connecting lines, respectively) lead to further questions. Thus the fault is progressively narrowed to the malfunctioning component or subassembly. The final question/answer leads to a double-line conclusion block which contains the identity of a malfunctioning part or a reference to a diagram used when further isolation is necessary.
- 5-22. MAINTENANCE SCHEMATIC DIAGRAMS. Maintenance schematic diagrams (figures 5-28 through 5-45) include the T-827H/URT case and main frame and the major assemblies and subassemblies within the T-827H/URT. These, along with the power distribution diagrams, provide complete schematic coverage of the equipment. The diagrams are drawn so that signals can be traced from assembly to assembly. Major signal paths are indicated by heavier lines. These schematic diagrams help in isolating a fault to the defective component part.

Table 5-1. Troubleshooting Index

FUNCTIONAL AREA	TROUBLE- SHOOTING DIAGRAM	FUNCTIONAL DESCRIPTION PARAGRAPH	ADJUSTMENT/ ALIGNMENT TABLE
Ac Power Distribution	5-13, 5-28	3-116	6-1(2)
Audio Amplification and Modulation, Normal Modes	5-1 (sheet 1) 5-16 (sheet 1), 5-29	3-22 thru 3-27, 3-158	6-1(5), 6-1(7), 6-3
Audio Amplification and Modulation, Data Modes	5-1 (sheet 2), 5-16 (sheet 2), 5-29	3-28 thru 3-31, 3-158	
Audio Processing and Control, Normal Modes	5-1 (sheet 1), 5-16 (sheet 1), 5-44, 5-45	3-22 thru 3-27, 3-32 thru 3-37, 3-142 thru 3-145	6-1(7), 6-4
Audio Processing and Control, Data Modes	5-1 (sheet 2), 5-16 (sheet 2), 5-44, 5-45	3-28 thru 3-31, 3-143 thru 3-147	6-4(5)
Carrier Maximization and Suppression	5-3, 5-18	3-39 thru 3-42, 3-158	6-1(7), 6-3(1) thru 6-3(7)
Ca r rier Reinsertion	5-3, 5-18	3-51 thru 3-58, 3-162 thru 3-164	6-3(4)
Case, Main Frame, and Front Panel	5-28	3-128 thru 3-140	6–2
Dc Voltage Generation and Distribution	5-14, 5-15, 5-28 (sheet 3), 5-37	3-14, 3-19, 3-117 thru 3-119, 3-134, 3-135	6-1(3), 6-7(1)
Filtering (Input-Output, Handset, IF)	5-28	3-129, 3-139, 3-140	6-1, 6-8
Frequency Synthesis and Translation	3-2, 5-5, 5-8 thru 5-11, 5-32 thru 5-37, 5-39, 5-40	3-9, 3-13 thru 3-17, 3-65 thru 3-73, 3-188 thru 3-233	6-7(2), 6-7(6), 6-7(7)

Table 5-1. Troubleshooting Index (Continued)

FUNCTIONAL AREA	TROUBLE - SHOOTING DIAGRAM	FUNCTIONAL DESCRIPTION PARAGRAPH	ADJUSTMENT/ ALIGNMENT TABLE
Fusing	5-28	-	5-4, 5-5(1), 5-5(2)
Gating and Mode Selection	5-1, 5-16, 5-29	3-7, 3-37 thru 3-42, 3-132, 3-158 thru 3-164	6-1(7), 6-3
IF Amplification and Level Control	5-4, 5-19 5-43	3-8, 3-59 thru 3-64, 3-246, 3-247	6-1(5), 6-8(1) 6-8(5)
IF-to-RF Conversion	5-5, 5-20	3-9, 3-65 thru 3-73	6-7(7)
Keying Control (CW, RATT, DATA and PTT)	5-12, 5-27	3-32, 3-111 thru 3-114	6-1
Metering	5-28 (Sheet 1)	3-6, 3-136, 3-137	
Modulation, Amplification, Gating, and Mode Selection	5-1, 5-16, 5-29	3-22 thru 3-31, 3-158	6-1(5), $6-1(7)$, $6-3(1)$, $6-3(8)$
Operating Controls, Indicators, and Connectors	5 -2 8	3-129, 3-132	
RATT Tone Generation	5-2, 5-17, 5-42	3-5, 3-43 thru 3-49, 3-239 thru 3-244	
RF Amplification and Level Control	5-6, 5-21 5-30	3-10, 3-74 thru 3-80, 3-165 thru 3-169	6-1(6), 6-5(1) thru 6-5(8)
Reference Frequency Generation and Distribution	5-8, 5-23, 5-38	3-12, 3-95, 3-198 thru 3-203	6-7(1)
Standard Frequency Generation and Distribution	5-7, 5-22 5-31	3-11, 3-86 thru 3-94, 3-170 thru 3-187	5-5(3), 6-1(4), 6-6(1) thru 6-6(10)
Tuning Control	5-41	3-18, 3-80, 3-82, 3-120 thru 3-125, 3-237	5-5(2), 5-5(5), 6-1(1), 6-1(6), 6-5(6), 6-7(7)

Table 5-1. Troubleshooting Index (Continued)

FUNCTIONAL AREA	TROUBLE- SHOOTING DIAGRAM	FUNCTIONAL DESCRIPTION PARAGRAPH	ADJUSTMENT/ ALIGNMENT TABLE
Wiring and Cabling	5-28	_	6–2
10 kHz/1 kHz/100 Hz Synthesis	5-9, 5-24	3-15, 3-96 thru 3-100, 3-204 thru 3-217	6-7(3)
100 kHz Synthesis	5-10, 5-25	3-16, 3-101 thru 3-104, 3-218 thru 3-223	6-7(2)
10 MHz/1 MHz Synthesis and Filtering	5-11, 5-26, 5-36	3-17, 3-105 thru 3-110, 3-225 thru 3-231	6-7(4), 6-7(5)
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			·

Table 5-2. Relay Index

REFERENCE DESIGNATION	FUNCTIONAL NAME	ENERGIZING VOLTAGE	TROUBLESHOOTING DIAGRAM (FIG. NO.)
A2K1	Tune Relay	28 Vdc	5-28
A2K2	Hi-Lo Filter Relay	28 Vdc	5-28
A 2K3	Transmit-Receive Relay	28 Vdc	5-28
A2K4	Push-to-Talk Relay	12 Vdc	5-28
A 2K5	CW Hold Relay	28 Vdc	5-28
A2K6	Ground Pulse Relay	28 Vdc	5-28
A2A4K1	Turret Tuning Relay	28 Vdc	5-30
A2A4A38K1	Transmit-Receive Relay	28 Vdc	5-30
A2A21K1	Audio Routing Relay	27 Vdc	5-28
A2A21K2	Audio Routing Relay	27 Vdc	5-28
A2A21A18K1	Data/Normal Relay	28 Vdc	5-44
A2A21A19K1	Data/Normal Relay	28 Vdc	5-44
A2A21A20K1	Data/Normal Relay #1	27 Vdc	5-45
A2A21A20K2	Data/Normal Relay #2	27 Vdc	5-45
A2A21A20K3	SSB/ISB Relay	20 Vdc	5-45

Table 5-3. Indicator Lamp Index

REFERENCE DESIGNATION		ENERGIZING VOLTAGE	TROUBLESHOOTING DIAGRAM (FIG. NO.)
A 2DS3	Dial Lamp for MHz Indicators Dial Lamp for kHz Indicators Frequency Standard Visual Comparator Lamp	28 Vdc ¹	5-28
A 2DS4		28 Vdc ¹	5-28
A 2A5A2DS1		20 Vdc	5-31

¹ With 180 ohms series resistance.

Table 5-4. Protective Devices Index

REFERENCE			TROUBLE- SHOOTING		
DESIGNATION	PANEL MARKING	VOLTS	AMPERES	PROTECTED	DIAGRAM (FIG. NO.)
A1S2	(Interlock)	125	15.0	Primary Power	5 -2 8
A2F1	F1 1-1/2A	250	1.5A	115 Vac Primary Power	5-28
A2F2	F2 1-1/2A	250	1.5A	115 Vac Primary Power	5 -2 8

Table 5-5. Maintenance Turn-On Procedure

STEP	OBSERVE	REFERENCE
1. Preliminary Procedure		Figures 2-1, 2-2 and 2-3
	NOTE	
	eliminary procedure before to the T-827H/URT.	
a. Remove power from trans- mitter at bulkhead supply. Pull out mode selector switch A2S2 and set to OFF.		
b. Remove fuse A2F1 and A2F2 and check for proper value. Reinsert fuses.	A2F1 and A2F2 are 1-1/2 ampere slo- blo fuses.	Figure 2–1
c. Loosen front panel screws and slide chassis out.		
d. Check all areas visually within case and main frame for indication of electrical or mechanical failures. Ensure that assemblies are properly mated to the main frame chassis.	No visual indication of electrical or mechanical failure, and assemblies are properly mated to the main frame chassis.	Table 6–2
e. Defeat chassis interlock by pulling plunger of interlock switch A1S2 outward.	Plunger extends forward of case. Operation of the interlock switch is noted by roller positioning on high part of plunger shaft.	Figure 2–2
f. Set AUX/NORM switch A1S1 to AUX position by rotating plunger clockwise to bring slot to horizontal po- sition.		Figure 2–2
g. Set DATA/NORMAL switch to NORMAL.		·

Table 5-5. Maintenance Turn-On Procedure (Continued)

	STEP	OBSERVE	REFERENCE
l	On assembly A2A21 verify that jumpers between the four terminal pairs (eight terminals designated A2-A21E43 through A2A21E50) are connected in accordance with operational requirements:		Table 2–1 (Key 25) Figure 2–1 (Sheet 3)
i.	Disconnect cables from jacks A1A1J3, A1A1J4, and A1A1J23.		Figure 2–3
1	Connect test circuit shown in note 7 of Figure 5-1 to A1A1J4. Apply 115 Vac at pins A and C of AUX AC PWR IN jack A1A1J3 at rear of case.		Figure 2-3
b.	On front panel, remove fuses A2F1 and A2F2 and replace the fuse caps.		Figure 2-1
c.	Set mode selector switch A2S2 to STDBY.	A2F1 and A2F2 fuse indicators illumi-nate.	Figure 2-1
d.	Pull mode selector switch A2S2 out, and set to OFF. Reinstall fuses A2F1 and A2F2.		Figure 2-1
e.	Set mode selector switch A2S2 to STDBY.	A2F1 and A2F2 fuse indicators do not illuminate. MHz and kHz dial lamps A2DS3 and A2DS4 light, indicating that 115 Vac is now applied to Power Supply Assembly A2A8 via power transformer A2T1, and +28 Vdc is available at the output of the power supply. A2A4V1 and A2A4V2 in RF Amplifier filaments are lit.	Figures 2-1, 5-13, 5-28

Table 5-5. Maintenance Turn-On Procedure (Continued)

STEP	OBSERVE	REFERENCE
2. Voltage Application (Cont.)	WARNING	
	s are now present in transmit frame. Take great care to	ter
f. Check operation of the AUX/ NORM switch A1S1 by momen- tarily rotating plunger 90 de- grees counterclockwise. Re- turn to the AUX position.	MHz and kHz dial lights and tube filaments extinguish when plunger is rotated 90 degrees CCW, and relight when plunger is returned to AUX position.	Figure 2–2
	CAUTION	
	in frame cable at rear of chas ase when rotating main frame on.	
g. Ensure chassis is fully ex- tended; then tilt chassis 90 degrees to expose bottom.		
h. Set Digital Multimeter 89536-8800A/AA to ap- propriate scale. Check voltages at the following tie points on underside of main frame:		Figure 5–14, 5–15, 5–28 (Sheet 2), 7–4
Tie <u>Point</u>		
A2E22 A2E9	+23 to +31 Vdc +103 to +117 Vdc	
i. Use True RMS Voltmeter 50423-323-20-MOD 40 to check ripple at the fol- lowing tie points:		
Tie <u>Point</u>		
A 2E 22 A 2E 9	750 mVrms maximum 90 mVrms maximum	

Table 5-5. Maintenance Turn-On Procedure (Continued)

	STEP	OBSERVE	REFERENCE
2. V	oltage Application (Cont.)	<u>CĀUTION</u>	
	approaches +28 Vdc or mode selector switch Power Supply Assemb	indication in the following step r is very low, immediately set A2S2 to OFF and troubleshoot ly A2A8. Also look for cable, assembly short circuits.	
j•	Ensure that frequency controls are set to 2.000 MHz. Connect Digital Multimeter 89536-8800A/AA to tie point A2E24. Set mode selector switch A2S2 to LSB and observe multimeter indication.	+19.5 to +20.5 Vdc	Figures 2-1, 5-15, 5-28 (Sheet 3), 7-4
k.	Set mode selector switch A2S2 to LSB. Use True RMS Voltmeter 50423-323-20- MOD 40 to measure ripple at A2E24.	6 mVrms maximum	
1.	Rotate chassis to horizontal position. Check operation of RF Amplifier Assembly A2A4, by rotating MHz controls on front panel.	RF Amplifier tuning motor drives as MHz controls are rotated.	Figures 2-1, 5-6, 5-28 (Sheet 2), 5-41. Table 3-2
m.	Rotate the front panel MHz controls from 02 through 29. Compare the digits viewed through the digit window on top of RF Amplifier Assembly A2A4 with those viewed at front panel MHz windows.	Digits viewed in rf amplifier window should be centered and agree with the digits viewed on the front panel.	Figures 2-1, 5-6, 5-28 (Sheet 2), 5-41. Table 3-2

Table 5-5. Maintenance Turn-On Procedure (Continued)

STEP	OBSERVE	REFERENCE
3. Frequency Standard Check		
	NOTE	1
Stan 24 h	er must be applied to Frequency dard Assembly A2A5 for at least ours with switches set as follows the check is accomplished.	
1.	Mode selector switch A2S2 in a position other than OFF.	
2.	5 MHz OSC SOURCE switch A2A5A2S1 in a position other than EXT NORM.	
60 r erro	drift will occur during the first inutes of warmup; thereafter the r should be less than ±1 part per ±0.5 Hz at 5 MHz).	
a. Disconnect external 5 MHz input from EXT 5 MHZ IN connector A1J25. Set 5 MHz OSC SOURCE switch A2A5A2S1 to INT/COMP. Connect 50 ohm load through BNC T-connector across INT 5 MHz OUT jack A1J24 at rear of case.		Figures 2-3, 6-1, 7-60

Table 5-5. Maintenance Turn-On Procedure (Continued)

STEP	OBSERVE	REFERENCE
3. Frequency Standard Check (Cont.) b. Connect Electronic Counter AN/USM-207 across 50 ohm load at T-connector and measure frequency.	5 MHz ±0.5 Hz	Figures 2-2, 6-1
c. Remove Mode Selector Assembly A2A1 from chassis. Connect Electronic Counter AN/USM-207 to center conductor of con- nector A2XA1P2-A3. Measure frequency. Dis- connect electronic counter, and reinstall A2A1 in main frame.	500 kHz +0.1 Hz.	Figures 5-1, 5-29, 7-12
d. Connect RF Millivoltmeter 04901-92B-S5 across 50 ohm load at T-connector on A1J24 and measure voltage.	480 to 720 mVrms.	Figures 2-3, 6-1
4. Operability Checks a. Set LOCAL/REMOTE switch A2S1 to REMOTE, mode se- lector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to NORMAL.		Figure 2-1
b. Connect test circuit shown in note 7 of figure 5-1 to A1A1J4, A1A1J5 and A1A1J6. Adjust test circuit APC control for 3.86 Vdc and PPC control fully clockwise. Measure APC voltage at test circuit APC test point with Digital Multimeter 89536-8800A/AA.		

Table 5-5. Maintenance Turn-On Procedure (Continued)

STEP		OBSERVE	REFERENCE
4. O	Set test circuit AUDIO LEVEL switch to NORMAL and PTT KEY to ON. Adjust two-tone generator for 1000 Hz at 150 mVrms as measured at AUDIO LEVEL test point with AC Voltmeter 28480-400E.		
c.	Connect True RMS Volt- meter 50423-323-20-MOD 40 to A2A21A18TP4 on audio processor and note voltage reading.	90 to 110 mVrms	Figures 5-1, 5-44, 7-83
d.	Repeat steps (a) through (c) for LSB Audio Processor A2A21A19. Make certain that mode selector switch A2S2 is set to LSB.		Figure 2-1
е.	Set LOCAL/REMOTE switch A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to NORMAL.		Figure 2-1
f.	Set test circuit PTT KEY ON. Adjust two-tone generator for 1000 Hz output at 150 mVrms as read on AC Voltmeter 28480-400E.	·	
g.	Connect AC Voltmeter 28480-400E to A2A12A1TP2, and measure IF output signal level.	4.5 to 5.5 mVrms	Figures 5-4, 5-4 3 , 7-79
h.	Set mode selector switch A2S2 to RATT, and RATT SHIFT SELECT switch A2S10 to 170 Hz. Connect Electronic Counter AN/USM-207 to A2A21A18TP4. Set test circuit CW/RATT KEY ON.		Figures 2-1, 5-1, 5-44, 7-83

Table 5-5. Maintenance Turn-On Procedure (Continued)

	STEP	OBSERVE	REFERENCE
4. O	perability Checks (Cont.)		
i.	Set test circuit TTY KEY to SPACE and measure space tone frequency.	2081 to 2089 Hz	
j.	Set test circuit TTY KEY to MARK, and measure mark tone frequency.	1911 to 1919 Hz	
k.	Set RATT SHIFT SELECT switch to 850 HZ. With test circuit TTY KEY in MARK position, measure mark tone frequency.	1555 to 1595 Hz	
1.	Set test circuit TTY KEY to SPACE, and measure space tone frequency.	2405 to 2445 Hz	
m.	Set USB LINE LEVEL meter switch on front panel of T-827H/URT to -10 dB. Observe constant level on USB LINE LEVEL meter.	+2 dB min. Off-scale meter reading is accept- able.	Figure 2-1
5. R	F Checks		
a.	Set mode selector switch A2S2 to CW and LOCAL/REMOTE switch A2S1 to LOCAL.		Figure 2-1
b.	Connect cw hand key NT-26026 to connector A2J2.		Figures 2-3, 6-1
с.	Connect sampler box B, probe-T-connector 28480-11042A and dummy load DA-91A/U as shown in		Figure 6-1
	figure 6-1.		_
d.	Connect multimeter 28480-410C to probe-T-connector.		Figure 6-1

Table 5-5. Maintenance Turn-On Procedure (Continued)

		000000	
	STEP	OBSERVE	REFERENCE
5. R	F Checks (Cont.)		
е.	Connect Electronic Counter AN/USM-207 to output of sampler box B.		Figure 6–1
f.	Set the front panel frequency controls for 2,000 MHz.		
g.	Depress cw key and measure rf output.	2.5 Vrms minimum	Figures 2-1, 5-30, 5-32
h.	Adjust test circuit APC control for 8.0 Vdc at test point measured with digital multimeter 89536-8800A/AA. Depress cw hand key and measure rf output on multimeter 28480-410C.	50 mVrms maximum.	Figures 5-30, 5-32
i.	Adjust test circuit APC control back to 3.86 Vdc measured at APC test point.		
j.	Set the front panel MHz, kHz, and Hz controls for the following frequencies, and check output frequency and amplitude on electronic counter and rf multimeter. Key transmitter with cw hand key.	Frequency accuracy at each frequency selected. 2.5 V rms minimum at each frequency selected.	Figures 2-1, 5-30, 5-32
	Selected Tolerance Frequency (Hz) (MHz)		
	$\begin{array}{cccccccccccccccccccccccccccccccccccc$		

Table 5-5. Maintenance Turn-On Procedure (Continued)

STEP				1	
Selected Tolerance Frequency (MHz) 14.9999	STEP		Ρ	OBSERVE	REFERENCE
Frequency (Hz) (MHz)	5.	5. RF Checks (Cont.)			
15,0000 ±2.0 17,0000 ±2.0 19,0000 ±2.0 20,0000 ±2.0 22,0000 ±2.0 23,0000 ±2.0 28,0000 ±2.0 28,0000 ±2.0 8		Frequency			
If the amplitude is less than 2.5 Vrms, connect rf millivoltmeter 04901-92B-S5 to test point A2A4A38TP1 on RF Amplifier Assembly A2A4. If the rf level of this test point is greater than 2 mVrms, troubleshoot RF Amplifier Assembly A2A4 (Figures 5-6, 5-30). If the rf level is less than 1 mVrms, troubleshoot Translator/Synthesizer Assembly A2A6 (Figures 5-5, 5-32). 6. DATA Mode Checks a. Set LOCAL/REMOTE switch A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to DATA. b. Disconnect test circuit and connect Two Tone Audio Signal Generator 09553-TF-2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1,05 Vrms (+2.6 dBm) as		15.0000 17.0000 19.0000 20.0000 22.0000 23.0000	± 2.0 ± 2.0 ± 2.0 ± 2.0 ± 2.0 ± 2.0		
If the amplitude is less than 2.5 Vrms, connect rf millivoltmeter 04901-92B-S5 to test point A2A4A38TP1 on RF Amplifier Assembly A2A4. If the rf level of this test point is greater than 2 mVrms, troubleshoot RF Amplifier Assembly A2A4 (Figures 5-6, 5-30). If the rf level is less than 1 mVrms, troubleshoot Translator/Synthesizer Assembly A2A6 (Figures 5-5, 5-32). 6. DATA Mode Checks a. Set LOCAL/REMOTE switch A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to DATA. b. Disconnect test circuit and connect Two Tone Audio Signal Generator 09553-TF-2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1,05 Vrms (+2.6 dBm) as		28,0000	±2.0		
nect rf millivoltmeter 04901-92B-S5 to test point A2A4A38TP1 on RF Amplifier Assembly A2A4. If the rf level of this test point is greater than 2 mVrms, troubleshoot RF Amplifier Assembly A2A4 (Figures 5-6, 5-30). If the rf level is less than 1 mVrms, troubleshoot Translator/Synthesizer Assembly A2A6 (Figures 5-5, 5-32). 6. DATA Mode Checks a. Set LOCAL/REMOTE switch A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to DATA. b. Disconnect test circuit and connect Two Tone Audio Signal Generator 09553-TF- 2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1.05 Vrms (+2.6 dBm) as	NOTE				
a. Set LOCAL/REMOTE switch A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to DATA. b. Disconnect test circuit and connect Two Tone Audio Signal Generator 09553-TF- 2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1.05 Vrms (+2.6 dBm) as			nect rf m point A2A A2A4. If greater t Amplifier 5-30). If troublesh	dillivoltmeter 04901-92B-S5 to 44A38TP1 on RF Amplifier As the rf level of this test point han 2 mVrms, troubleshoot Rf Assembly A2A4 (Figures 5-6) the rf level is less than 1 mV toot Translator/Synthesizer Assembly A2A4	test sembly is F S, rms,
A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch A2S11 to DATA. b. Disconnect test circuit and connect Two Tone Audio Signal Generator 09553-TF-2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1.05 Vrms (+2.6 dBm) as	6. DATA Mode Checks				
connect Two Tone Audio Signal Generator 09553-TF- 2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1.05 Vrms (+2.6 dBm) as	A2S1 to REMOTE, mode selector switch A2S2 to USB, and DATA/NORMAL switch		OTE, mode se- A2S2 to USB, ORMAL switch		Figure 2-1
meter. Connect the ac voltmeter to test point A2A21A18TP2 and note	b.	connect Two Tone Audio Signal Generator 09553-TF- 2005 and AC Voltmeter 28480-400E to DATA Audio Input jack A1A1J8 pins A and B. Adjust the two tone generator for 1300 Hz at 1.05 Vrms (+2.6 dBm) as measured on the ac volt- meter. Connect the ac voltmeter to test point		1.0 to 1.20 Vrms	Figure 5, 44

Table 5-5. Maintenance Turn-On Procedure (Continued)

STEP	OBSERVE	REFERENCE
6. DATA Mode Checks (Cont.) c. Adjust the two tone generator for TONE A 1300 Hz and TONE B 1600 Hz. Connect the ac voltmeter to the two tone generator. The amplitude level of each tone should be adjusted for 1.05 Vrms (+2.6 dBm). Connect Oscilloscope AN/USM-281 to test point A2A21A18TP3, and measure the peak to peak (PP) level displayed on the oscilloscope. Disconnect test equipment from assembly test points.	8.4 to 9.4 VPP	Figure 5–44
d. Connect the two tone generator and ac voltmeter to DATA Audio Input jack A1A1J8 pins C and D. Repeat the remainder of steps (b) and (c) for LSB audio processor A2A21A19. Make certain that mode selector switch A2S2 is set to LSB. e. Set mode selector switch A2S2 to OFF, turn off primary power at bulkhead supply, disconnect power connection from A1A1J3 and disconnect all test equipment.		

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 RF DUMMY LOAD DA-91A/U
 TRUE RMS VOLTMETER 50423-323-20-MOD 40 OR EQUIVALENT
 DIGITAL MULTIMETER 89536-8800A/AA
 EXTENDER CABLES 98738-30A226271-21-11 AND 98738-30A226280-21-11 FOR
 A2A1 ASSEMBLY. EXTENDER CARDS 98738-01A226467-01 FOR A2A21A18 AND
 A2A21A19 ASSEMBLIES.
 AMPLIFIER/MODE SELECTOR TEST FIXTURE TS-3670/WRC-1 (DEPOT ONLY)
 AC VOLTMETER 28480-400E
 TWO-TONE GENERATOR 09553-TF-2005
 TEST CIRCUIT ILLUSTRATED IN NOTE 7.
- B. THE SPECIFIC NOTES THAT FOLLOW DETAIL DEPOT PROCEDURES FOR TESTING THE T-827H/URT IN A FREE STANDING CONFIGURATION. THE TEST CIRCUIT SHOWN IN SPECIFIC NOTE 7 PROVIDES SWITCHING AND CONTROLS TO SIMULATE THE SHIPBOARD COMMUNICATION SYSTEM. FOR DEPOT MAINTENANCE, THE MODULE UNDER TEST MAY ALSO BE OPERATED IN AMPLIFIER/MODE SELECTOR TEST FIXTURE TS-3670/WRC-1. THE SIGNAL LEVELS INDICATED ON THE SIGNAL FLOW DIAGRAMS SHALL BE USED TO GUIDE THE SETTINGS OF THE ASSOCIATED TEST GENERATORS. TS-3670/WRC-1 CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.
- C. FOR SHIPBOARD MAINTENANCE, THE T-827H/URT MAY BE OPERATED AS PART OF THE AN/URT-23C (V)1. THE AM-3924C(P)/URT PORTION OF THE AN/URT-23C(V)1 MUST BE DISABLED BY REMOVAL OF THE 500 V FUSE (2A1F2A) FROM ITS HOLDER ON THE FRONT PANEL OF POWER SUPPLY PP-3916C/UR. (RECONNECT THE FUSE HOLDER AFTER REMOVING THE 500 V FUSE CARTRIDGE.) THE POWER-ON SWITCH OF THE AN/URT-23C(V)1 MAY NOW BE CLOSED TO APPLY OPERATING VOLTAGES TO THE T-827H/URT TRANSMITTER. THE APC AND PPC VOLTAGES SUPPLIED TO THE T-827H/URT WILL BE 3.84 VDC AND 0 VDC, RESPECTIVELY, WHICH WILL DRIVE THE T-827H/URT TO ITS FULL RF OUTPUT. ADDITIONALLY, THE NORMAL COMMUNICATION SYSTEM ACTIONS MUST BE TAKEN TO PROVIDE THE DISCRETE CONDITIONS REQUIRED BY THE TEST STEPS IN SPECIFIC NOTES 3 THROUGH 6.
- D. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPHS 3-22, 3-26, 3-28, 3-31. TROUBLESHOOTING SEQUENCE, FIGURE 5-16. CORRECTIVE MAINTENANCE, PARAGRAPHS 6-45, 6-127 MAINTENANCE SCHEMATICS, FIGURES 5-28, 5-29, 5-44, 5-45. PHYSICAL LOCATION OF TEST POINTS, FIGURES 7-8 THRU 7-12, 7-77, 7-82 thru 7-84.
- E. INDICATES EQUIPMENT FRONT PANEL MARKING OR TEST STEP.
- F. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED FROM BREAK POINT IN PARALLEL WITH DIAGRAM BORDER.
- G. MODE SELECTOR SWITCH A2 S2 CONTACT CONNECTIONS FOR VARIOUS MODELS AS FOLLOWS:

NOTES FOR FIGURE 5-1 (CONTINUED)

MODE	A2S2-A-R	A2S2-B-R	A2S2-C-R	A2S2-D-F
LSB RATT AM CW USB ISB ISB/RATT	(2,3,4) and (8,9) 3, 4, 5 3, 4, 5 - 3, 4 2, 3, 4, 5, (2,3,4,5) and (8,9)	- 6, 12 - 8, 12 9, 12	5, 12 6, 12 - 8, 12 9, 12 10, 12	2, 4 3, 5 4, 6 5, 7 6, 8 7, 9

SPECIFIC NOTES

1. PRELIMINARY SETUP, FIGURE 5-1, SHEET 1. DISCONNECT JACKS A1A1J4
THROUGH A1A1J8 AT REAR OF T-827H/URT CASE. EXTEND MAIN FRAME
CHASSIS FROM CASE AND DEFEAT INTERLOCK. CONNECT DUMMY LOAD TO
RF OUT JACK A1J23. SET T-827H/URT CONTROLS AS FOLLOWS:

CONTROL	POSITION
MODE SELECTOR SWITCH A2S2	STDBY
LOCAL/REMOTE SWITCH A2S1	REMOTE
AUX/NORM SWITCH A1S1	AUX
FREQUENCY CONTROLS	2,000 MHZ
HZ SWITCH A2S6	000
DATA/NORMAL SWITCH A2S11	NORMAL

2. TEST SETUP.

- a. REMOVE MODE SELECTOR ASSEMBLY A2A1 AND AUDIO PROCESSOR ASSEMBLIES A2A21A18 AND A2A21A19 FROM MAIN FRAME AND RECONNECT USING EXTENDER CABLES AND CARDS. REMOVE THE DUST COVER FROM MODE SELECTOR ASSEMBLY.
- b. SET MODE SELECTOR SWITCH A2S2 TO LSB. CONNECT TEST CIRCUIT SHOWN IN NOTE 7 TO A1A1J3, A1A1J4, A1A1J5 AND A1A1J6. SET TEST CIRCUIT AUDIO LEVEL SWITCH TO NORMAL. AND PTT KEY ON.
- c. ADJUST TWO-TONE GENERATOR FOR 1000 AND 1625 HZ AT 150 mVRMS OUT-PUT FOR EACH TONE AS MEASURED AT AUDIO LEVEL TEST POINTS WITH AC VOLTMETER 28430-400E. THIS SIGNAL LEVEL MUST BE MAINTAINED FOR EACH OF THE FOLLOWING TESTS.
- 3. TEST STEPS: (REFER TO NOTES 1 AND 2 BEFORE PERFORMING TEST).
- TS-1 CONNECT THE AC VOLTMETER TO TERMINAL A2A1E6. METER SHOULD INDICATE 0.5 mVRMS NOMINAL. TEST PROBE MUST BE SHIELDED WITH SHORT GROUND CONNECTION AT PROBE END.
- TS-2 USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A3TP2. METER SHOULD INDICATE 6 mVRMS NOMINAL. LSB LINE LEVEL METER A2M1 SHOULD INDICATE -4 dB NOMINAL WITH LSB LINE LEVEL SWITCH A2S8 AT -10 dB.

SET MODE SELECTOR SWITCH A2S2 TO ISB, AND MEASURE 500 kHz SIGNAL LEVEL AT A2A1A3TP2. METER SHOULD INDICATE 6 mVRMS NOMINAL. LSB LINE LEVEL METER A2M1 SHOULD INDICATE -4 dB NOMINAL WITH LSB LINE LEVEL SWITFH A2S8 AT -10 dB.

NOTES FOR FIGURE 5-1 (CONTINUED)

SPECIFIC NOTES

SET MODE SELECTOR SWITCH A2S2 TO ISB RATT, AND MEASURE 500 kHz SIGNAL LEVEL AT A2A1A3TP2. METER SHOULD INDICATE 6 mVRMS NOMINAL. LSB LINE LEVEL METER A2M1 SHOULD INDICATE -4 dB NOMINAL WITH THE LSB LINE LEVEL SWITCH A2A8 IN THE -10 dB POSITION.

- SET MODE SELECTOR SWITCH A2S2 TO LSB. USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A3E6. METER SHOULD INDICATE 10 mVRMS NOMINAL.
- USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A2E4. METER SHOULD INDICATE 1.1 VRMS NOMINAL.
- TS-5 USE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL FROM FREQUENCY STANDARD ASSEMBLY A2A5 AT A2A1A4E33. METER SHOULD INDICATE 175 mVRMS NOMINAL.
- TS-6 USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT A2A21A19TP4. METER SHOULD INDICATE 100 mVRMS NOMINAL.
- USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT CENTER ARM OF A2A21A19R4. METER SHOULD INDICATE 90 mVRMS NOMINAL.
- USE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT PIN 6 OF A2A21T1 SECONDARY. METER SHOULD INDICATE 140 mVRMS NOMINAL. LSB LINE LEVEL METER A2M1 SHOULD INDICATE -4 dB NOMINAL WITH LSB LINE LEVEL SWITCH A2S8 IN -10 dB POSITIONS.
- SET MODE SELECTOR SWITCH TO USB. CHECK THAT TEST CIRCUIT AUDIO LEVEL SWITCH IS SET TO NORMAL, AND PTT KEY IS ON. ADJUST TWO-TONE GENERATOR FOR 1000 HZ AND 1625 HZ AT 150 mVRMS FOR EACH TONE. CONNECT THE AC VOLTMETER TO TERMINAL A2A1E6. METER SHOULD INDICATE 0.5 mVRMS NOMINAL. TEST PROBE MUST BE SHIELDED WITH SHORT GROUND CONNECTION AT PROBE END.
- USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT TS-10 A2A1A3TP1. METER SHOULD INDICATE 6 mVRMS NOMINAL. USB LINE LEVEL METER A2M2 SHOULD INDICATE -4 dB NOMINAL WITH USB LINE LEVEL SWITCH A2S7 AT -10 dB.

SET THE MODE SELECTOR SWITCH A2S2 TO ISB RATT, AND MEASURE 500 kHz SIGNAL LEVEL AT A2A1A3TP1. METER SHOULD INDICATE 6 mVRMS NOMINAL. USB LINE LEVEL METER A2M2 SHOULD INDICATE +2 dB WITH USB LINE LEVEL SWITCH A2S7AT-10 dB; AN OFF-SCALE READING IS ACCEPTABLE.

SET MODE SELECTOR SWITCH A2S2 TO ISB, AND OBSERVE AC VOLT-METER CONNECTED AT A2A1A3TP1. METER SHOULD INDICATE 6 mVRMS NOMINAL. USB LINE LEVEL METER A2M2 SHOULD INDICATE -4 dB NOMINAL WITH USB LINE LEVEL SWITCH A2S2 AT -10 dB.

EE140-KA-OMI-010/E110 T827H

NOTES FOR FIGURE 5-1 (CONTINUED)

- TS-11 SET MODE SELECTOR SWITCH A2S2 TO USB. USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT TERMINAL A2A1A3E1. METER SHOULD INDICATE 10 mVRMS NOMINAL.
- USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT A2A1A1E4. METER SHOULD INDICATE 1.1 VRMS NOMINAL.
- USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT TS-13 A2A21A18TP4. METER SHOULD INDICATE 100 mVRMS NOMINAL.
- TS-14 USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT CENTER ARM OF AUDIO AMPLIFIER A2A21A18R4. METER SHOULD INDICATE 90 mVRMS NOMINAL.
- USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT TS-15 PIN 6 OF A2A21T2 SECONDARY. METER SHOULD INDICATE 140 mvrms nominal. USB Line Level meter A2m2 should indicate -4 dB NOMINAL WITH USB LINE LEVEL SWITCH A2S7 IN -10 dB POSITION.
- 4. PRELIMINARY SETUP, FIGURE 5-1, SHEET 2. DISCONNECT JACKS A1A1J4 THROUGH A1A1J8 AT REAR OF T-827H/URT CASE. EXTEND MAIN-FRAME CHASSIS FROM CASE AND DEFEAT INTER-LOCK. CONNECT DUMMY LOAD TO RF OUT JACK A1J23. SET T-827H/URT CONTROLS AS FOLLOWS:

CONTROL	POSITION
MODE SELECTOR SWITCH A2S2	STDBY
LOCAL/REMOTE SWITCH A2S1	REMOTE
AUX/NORM SWITCH A1S1	AUX
FREQUENCY CONTROLS	2.000 MHZ
HZ SWITCH A2S6	000
DATA/NORMAL SWITCH A2S11	DATA

5. TEST SETUP.

- a. REMOVE MODE SELECTOR ASSEMBLY A2A1 AND AUDIO PROCESSOR ASSEMBLIES A2A21A18 AND A2A21A19 FROM MAIN FRAME AND RECONNECT USING EXTENDER CABLES AND CARDS. REMOVE THE DUST COVER FROM MODE SELECTOR ASSEMBLY.
- b. SET MODE SELECTOR SWITCH A2S2 TO LSB. PROVIDE THE STANDARD LINK 11 NET TEST SIGNAL AND KEY TO CONNECTOR 1A1J8.
- c. DETERMINE THAT THE NET TEST SIGNAL INPUT IS SET FOR 0 dBm (.774 V) TRUE RMS.

5-19/(5-20 blank)

NOTES FOR FIGURE 5-1 (CONTINUED)

- 6. TEST STEPS: (REFER TO NOTES 4 AND 5 BEFORE PERFORMING TEST.)
- TS-16 CONNECT THE AC VOLTMETER TO TERMINAL A2A 1E 6. METER SHOULD INDICATE 0.5 mVRMS NOMINAL. TEST PROBE MUST BE SHIELDED WITH SHORT GROUND CONNECTION AT PROBE END.
- TS-17 USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A3TP2. METER SHOULD INDICATE 4 mVRMS NOMINAL.

SET MODE SELECTOR SWITCH A2S2 TO ISB, AND MEASURE 500 kHz SIGNAL LEVEL AT A2A1A3TP2. METER SHOULD INDICATE 2.5 mVRMS NOMINAL.

SET MODE SELECTOR SWITCH A2S2 TO LSB, AND OBSERVE AC VOLTMETER CONNECTED AT A2A1A3TP2. METER SHOULD INDICATE 4 mVRMS NOMINAL. LSB LINE LEVEL METER A2M1 SHOULD INDICATE -7 dB NOMINAL WITH LSB LINE LEVEL SWITCH A2S8 AT -10 dB.

- TS-18 USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A3E6. METER SHOULD INDICATE 6.5 mVRMS NOMINAL.
- TS-19 USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A2E4. METER SHOULD INDICATE 1.1 VRMS NOMINAL.
- TS-20 USE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL FROM FREQUENCY STANDARD ASSEMBLY A2A5 AT A2A1A4E33. METER SHOULD INDICATE 175 mVRMS NOMINAL.
- TS-21 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL OF THE AUDIO AMPLIFIER OUTPUT AT A2A21A19TP4. METER SHOULD INDICATE 73 mVRMS NOMINAL.
- TS-22 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT CENTER ARM OF A2A21A19R4. METER SHOULD INDICATE 90 mVRMS NOMINAL.
- TS-23 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT CLIPPER OUTPUT A2A21A19TP3. METER SHOULD INDICATE 1.4 VRMS NOMINAL.
- TS-24 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT A2A21A19TP1. METER SHOULD INDICATE 0.63 VRMS NOMINAL.
- TS-25 USE THE TRUE RMS VOLTMETER TO MEASURE THE TGC AUDIO SAMPLE LEVEL AT A2A21A19TP2. METER SHOULD INDICATE 0.774 VRMS NOMINAL.

NOTES FOR FIGURE 5-1 (CONTINUED)

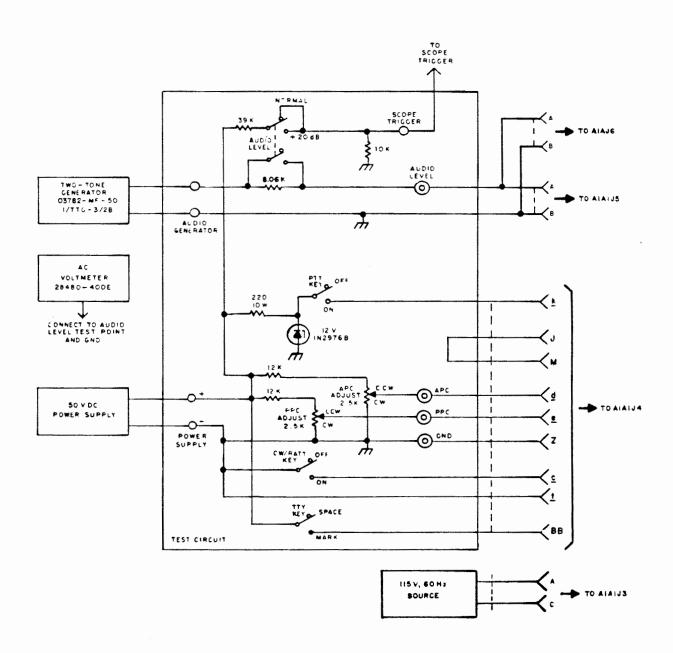
- TS-26 SET MODE SELECTOR SWITCH A2S2 TO USB. CHECK THAT DATA KEY ON AUDIO TEST SET IS DEPRESSED, AND THAT AMPLITUDE OF 15 TONE OUT-PUTS IS 774 mVRMS AS SEEN ON TRUE RMS VOLTMETER. USE AC VOLT-METER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1E6. METER SHOULD INDICATE 0.5 mVRMS NOMINAL. TEST PROBE MUST BE SHIELDED WITH SHORT GROUND CONNECTION AT PROBE END.
- TS-27 USE THE AC VOLTMETER TO MEASURE THE 500 kHz SIGNAL LEVEL AT A2A1A3TP1. METER SHOULD INDICATE 4 mVRMS NOMINAL. USB LINE LEVEL METER A2M2 SHOULD INDICATE -7 dB NOMINAL WITH THE USB LINE LEVEL SWITCH A2S7 IN -10 dB POSITION.

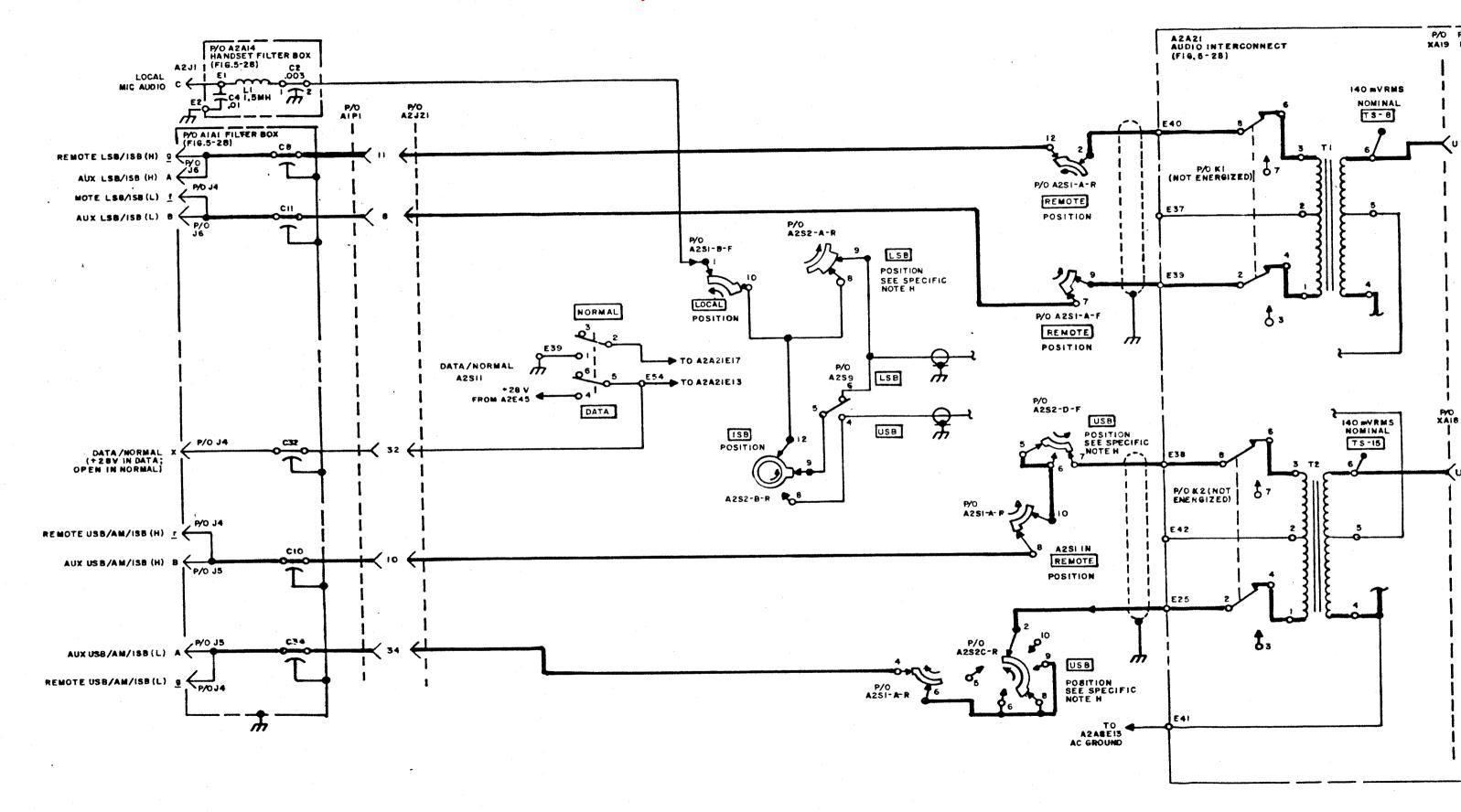
SET MODE SELECTOR SWITCH A2S2 TO ISB. RECHECK AUDIO TEST SET FOR 774 mVRMS AND OBSERVE VOLTMETER CONNECTED AT A2A1A3TP1. METER SHOULD INDICATE 2.5 mVRMS NOMINAL. USB LINE LEVEL METER A2M2 SHOULD INDICATE 10 dB NOMINAL WITH USB LINE LEVEL SWITCH A2S7 AT -10 dB.

- TS-28 USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT TERMINAL A2A 1A3E1. METER SHOULD INDICATE 6.5 mVRMS NOMINAL.
- TS-29 USE THE AC VOLTMETER TO MEASURE THE SIGNAL LEVEL AT A2A 1A 1E4. METER SHOULD INDICATE 1.1 VRMS NOMINAL.
- TS-30 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT A2A21A18TP4. METER SHOULD INDICATE 73 mVRMS NOMINAL.
- TS-31 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT CENTER ARM OF A2A21A18R4. METER SHOULD INDICATE 90 mVRMS NOMINAL.
- USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT CLIPPER OUTPUT A2A21A18TP3. METER SHOULD INDICATE 1.40 VRMS NOMINAL.
- TS-33 USE THE TRUE RMS VOLTMETER TO MEASURE THE SIGNAL LEVEL AT A2A21A18TP1. METER SHOULD INDICATE 630 mVRMS NOMINAL.
- TS-34 USE THE TRUE RMS VOLTMETER TO MEASURE THE TGC AUDIO SAMPLE LEVEL AT A2A21A18TP2. METER SHOULD INDICATE 0.774 VRMS NOMINAL.

NOTES FOR FIGURE 5-1 (CONTINUED)

7. TEST CIRCUIT





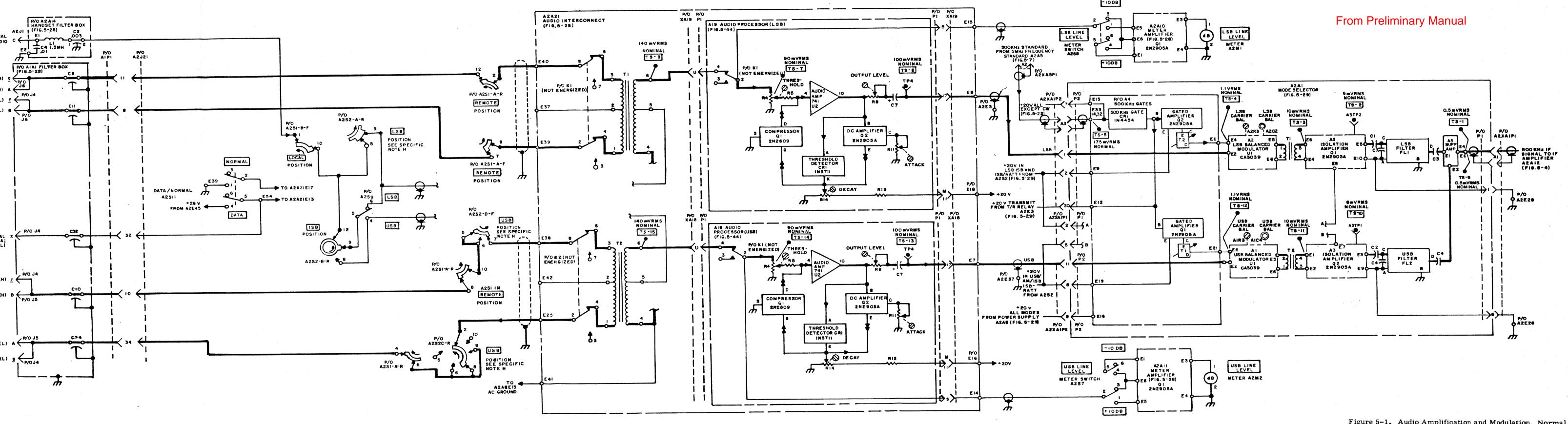
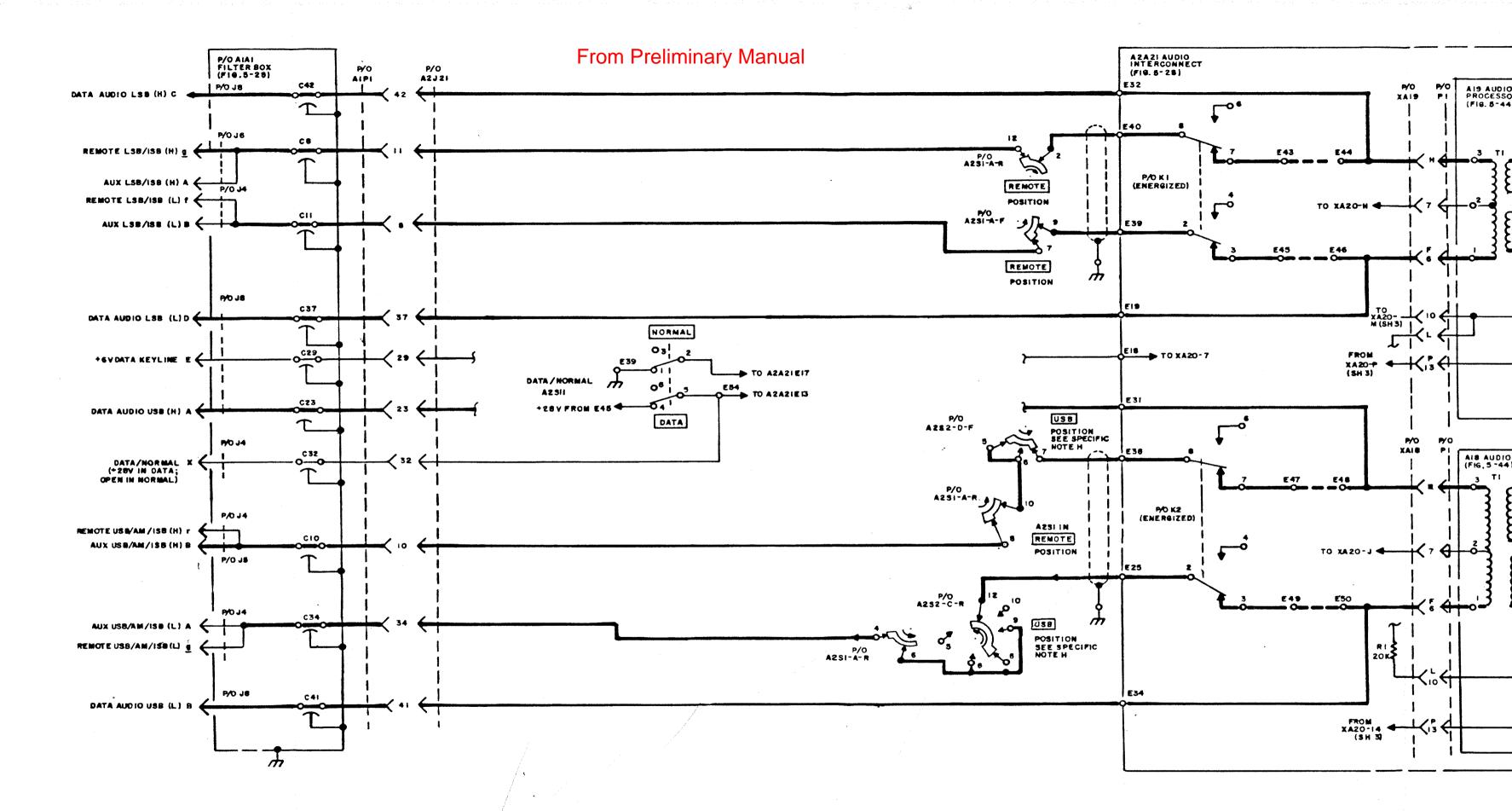


Figure 5-1. Audio Amplification and Modulation, Normal LSB/USB, Signal Flow Diagram (Sheet 1 of 3)



From Preliminary Manual

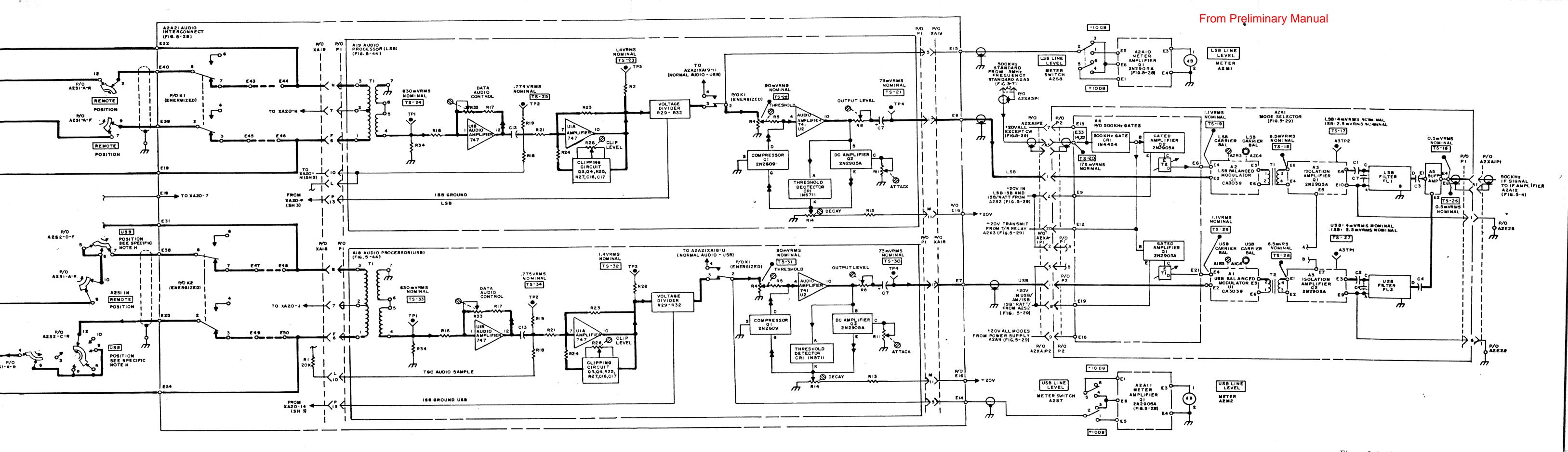


Figure 5-1. Audio Amplification and Modulation, Data LCB/USB, Signal Flow Diagram (Cheet 2 of 3)

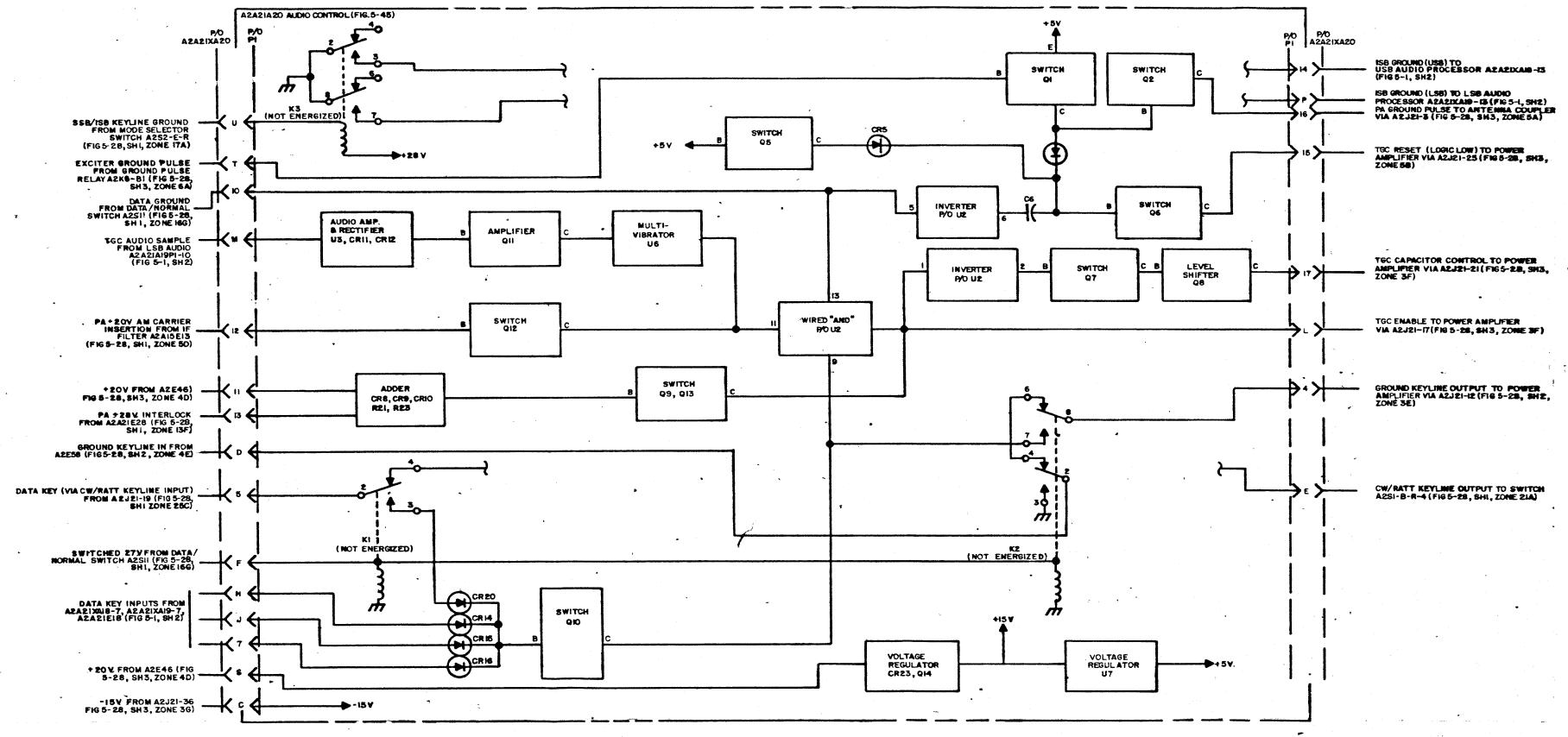


Figure 5-1. Audio Control Functions (Sheet 3 of 3)

TEST DATA FOR FIGURE 5-2

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 PLUG-IN UNIT TEST SET TS-2135/WRC-1 (MODIFIED)
 MULTIMETER 28480-410C OR EQUIVALENT
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 TEST CIRCUIT ILLUSTRATED IN FIGURE 5-1, NOTE 7.
 DUMMY LOAD DA-91A/U
- B. THE INFORMATION CONTAINED IN THE FOLLOWING NOTES AND ON THE SIGNAL FLOW DIAGRAM IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN PLUGIN UNIT TEST SET TS-2135/WRC-1 (MODIFIED). THE SIGNAL LEVELS INDICATED ON THE SIGNAL FLOW DIAGRAMS SHALL BE USED TO GUIDE THE SETTING OF THE ASSOCIATED TEST GENERATORS. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THEIR COUNTERPART CONTROLS OF THE T-827H/URT.
- C. REFERENCES: IF NECESSARY MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-38
 TROUBLESHOOTING SEQUENCE, FIGURE 5-17
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-110
 MAINTENANCE SCHEMATIC, FIGURE 5-42
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-76

SPECIFIC NOTES

1. PREIIMINARY SETUP. DISCONNECT JACKS A 1A 1J4 THROUGH A 1A 1J8 AT REAR OF T-827H/URT. CONNECT TEST CIRCUIT SHOWN IN NOTE 7 OF FIGURE 5-1 TO A 1A 1J3 AND A 1A 1J4, AND SET TEST CIRCUIT CW/RATT KEY ON. EXTEND MAIN FRAME CHASSIS, DEFEAT INTERLOCK, AND CONNECT DUMMY LOAD DA-91A/U TO A 1A 1J23.

POSITION

MODE SELECTOR SWITCH A2S2 LOCAL/REMOTE SWITCH A2S1 AUX/NORM SWITCH A1S1 FREQUENCY CONTROLS Hz SWITCH A2S6 DATA/NORMAL SWITCH A2S11 POSITION RATT REMOTE AUX 2.000 MHz 000 NORMAL

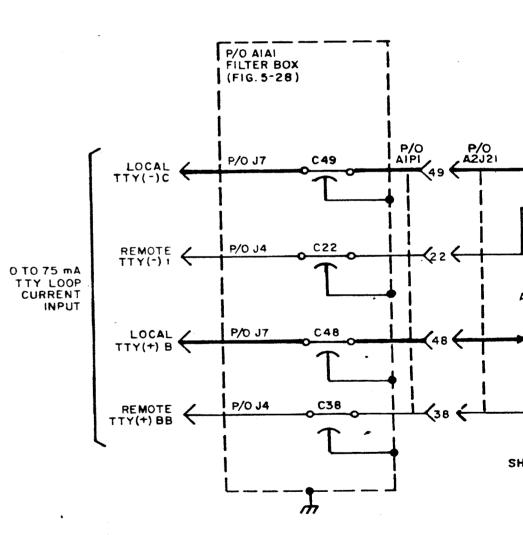
2. TEST STEPS:

WITH RATT SHIFT SELECT SWITCH A2S10 IN 850 Hz POSITION, SET TEST CIRCUIT TTY KEY TO MARK, AND MEASURE THE FREQUENCY AT A2A9A1-TP5 WITH ELECTRONIC COUNTER. IT SHOULD READ 3155 ±20 Hz. SET TEST CIRCUIT TTY KEY TO SPACE. FREQUENCY SHOULD BE 4855 ±20 Hz. SET RATT SHIFT SELECT A2S10 TO 170 Hz AND TEST CIRCUIT TTY KEY TO MARK. FREQUENCY SHOULD BE 3831 Hz ±4 Hz. SET TEST CIRCUIT TTY KEY TO SPACE. FREQUENCY SHOULD READ 4166 ±4 Hz.

TEST DATA FOR FIGURE 5-2 (CONTINUED)

SPECIFIC NOTES (CONTINUED)

TS-2 SET TEST CIRCUIT TTY KEY TO MARK, AND MEASURE THE VOLTAGE BETWEEN A2A9A1TP1 AND A2A9A1TP2. IT SHOULD READ BETWEEN 2.0 AND 6.8 VOLTS.



From Preliminary Manual

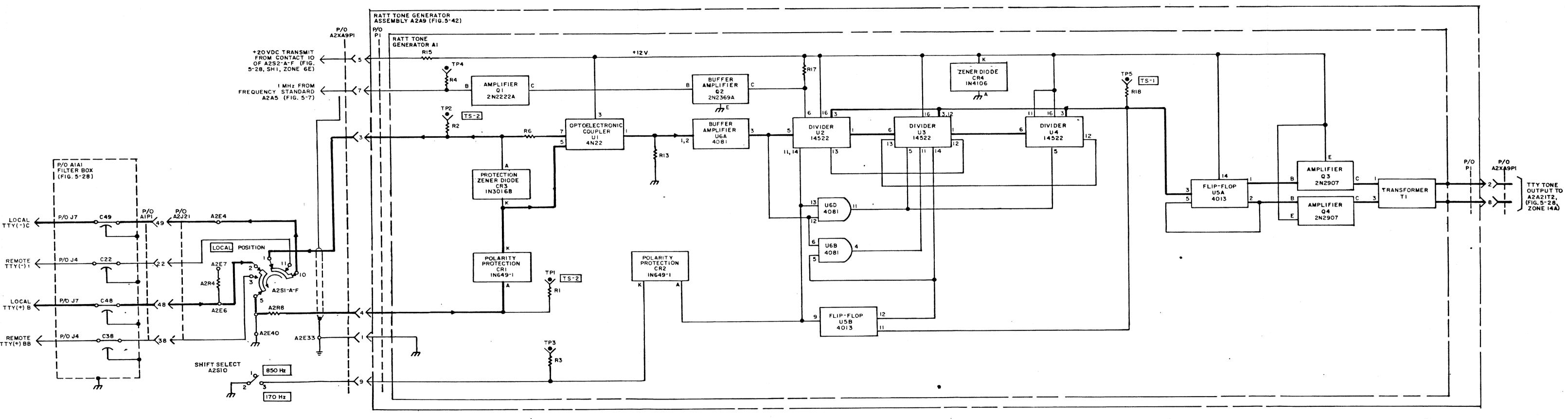


Figure 5-2. RATT Tone Generator, Signal Flow Diagram

5-31/(5-32 blank)

GENERAL NOTES

- A. TEST EQUIPMENT
 DUMMY LOAD DA-91A/U
 MULTIMETER AC-DC AN/USM-311
 AC VOLTMETER 28480-400E
 TEST CIRCUIT ILLUSTRATED IN FIGURE 5-1, NOTE 7
 EXTENDER CABLES 30A226271-21-11 AND 30A226280-21-11.
 AMPLIFIER/MODE SELECTOR TEST FIXTURE TS-3670/WRC-1
 SPECTRUM ANALYZER 28480-8553B-E03
 SAMPLER BOX B (FIGURE 6-1)
- B. THE SPECIFIC NOTES THAT FOLLOW DETAIL DEPOT PROCEDURES FOR TESTING THE T-827H/URT IN A FREE STANDING CONFIGURATION. THE TEST CIRCUIT SHOWN IN SPECIFIC NOTE 7 OF FIGURE 5-1 PROVIDES SWITCHING AND CONTROLS TO SIMULATE THE SHIPBOARD COMMUNICATION SYSTEM. FOR DEPOT MAINTE-NANCE, THE MODULE UNDER TEST MAY ALSO BE OPERATED IN AMPLIFIER/MODE SELECTOR TEST FIXTURE TS-3670/WRC-1. THE SIGNAL LEVELS INDICATED ON THE SIGNAL FLOW DIAGRAM SHALL BE USED TO GUIDE THE SETTINGS OF THE ASSOCIATED TEST GENERATORS. TS-3670/WRC-1 CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE
- C. FOR SHIPBOARD MAINTENANCE, THE T-827H/URT MAY BE OPERATED AS PART OF THE AN/URT-23C(V)1. THE AM-3924C(P)/URT PORTION OF THE AN/URT-23C(V)1 MUST BE DISABLED BY REMOVAL OF THE 500 V FUSE (2A1F2A) FROM ITS HOLDER ON THE FRONT PANEL OF POWER SUPPLY PP-3916/UR. (RECONNECT THE FUSE HOLDER AFTER REMOVING THE 500 V FUSE CARTRIDGE.) THE POWER-ON SWITCH OF THE AN/URT-23C(V)1 MAY NOW BE CLOSED TO APPLY OPERATING VOLTAGES TO THE T-827H/URT TRANSMITTER. THE APC AND PPC VOLTAGES SUPPLIED TO THE T-827H/URT WILL BE 3.84 VDC AND 0 VDC, RESPECTIVELY, WHICH WILL DRIVE THE T-827H/URT TO ITS FULL RF OUTPUT. ADDITIONALLY, THE NORMAL COMMUNICATION SYSTEM ACTIONS MUST BE TAKEN TO PROVIDE THE DISCRETE CONDITIONS REQUIRED BY THE TEST STEPS IN SPECIFIC NOTE 2.
- D. REFERENCES: IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-51
 TROUBLESHOOTING SEQUENCE, FIGURE 5-18
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-45
 MAINTENANCE SCHEMATIC, FIGURE 5-29
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-12
- E. MODE SELECTOR SWITCH A2S2 CONTACT CONNECTIONS FOR VARIOUS MODES AS FOLLOWS:

MODE	A2S2-A-F	A2S2-E-R
LSB RATT AM CW USB ISB	NONE 10-12 1-11 2-12 1-3 NONE 3-5	NONE NONE NONE 3-4 NONE 5-6 NONE

GENERAL NOTES (CONTINUED)

F. ALTERNATE CARRIER REINSERTION SWITCH A2A1S1 CONNECTIONS ARE SHOWN IN LOWER LEFT CORNER OF SIGNAL FLOW DIAGRAM.

SPECIFIC NOTES

1. PRELIMINARY SETUP. DISCONNECT CABLES FROM JACKS A1A1J4 THROUGH A1A1J8 AT REAR OF T-827H/URT CASE. EXTEND MAIN FRAME CHASSIS FROM CASE AND DEFEAT INTERLOCK. CONNECT DUMMY LOAD TO RF OUTPUT JACK A1J23.

CONTROL	POSITION
MODE SELECTOR SWITCH A2S2 LOCAL/REMOTE SWITCH A2S1 AUX/NORM SWITCH A1S1 FREQUENCY CONTROLS Hz SWITCH A2S6 DATA/NORMAL SWITCH A2S11	STDBY REMOTE AUX 2.000 MHz 000 NORMAL

- 2. TEST SETUP.
 - a. REMOVE MODE SELECTOR ASSEMBLY A2A1 FROM MAIN FRAME AND CONNECT EXTENDER CABLES. REMOVE MODE SELECTOR COVER.
 - b. CONNECT TEST CIRCUIT SHOWN IN NOTE 7 OF FIGURE 5-1 TO A1A1J3 AND A1A1J4.
 - c. Ensure that no audio inputs are being applied to the transmitter.
- TS-1 SET A2S2 IN CW POSITION. WITH AC VOLTMETER MEASURE THE VOLTAGE AT A2A1A1E14, 32, 33. VOLTAGE SHOULD BE AS INDICATED.
- TS-2 SET A2S2 IN AM POSITION. WITH MULTIMETER MEASURE THE VOLTAGE AT A2A1A4E17. VOLTAGE SHOULD BE AS INDICATED.
- TS-3 SET A2S2 IN CW POSITION. WITH AC VOLTMETER MEASURE THE VOLTAGE AT A2A1A4E2. VOLTAGE SHOULD BE AS INDICATED.
- SET MODE SELECTOR SWITCH A2S2 TO STDBY. REPLACE MODE SELECTOR TS-4 COVER AND PLUG INTO CHASSIS. CONNECT SPECTRUM ANALYZER 28480-8553B-E03 TO A1J23 THROUGH SAMPLER BOX B AS SHOWN IN FIGURE 6-1. SET THE CARRIER REINSERTION SWITCH TO 0 AND THE MODE SELECTOR SWITCH TO USB. SET TEST CIRCUIT PTT KEY ON, AND NOTE THE 500 kHz REINSERTION AMPLITUDE LEVEL ON THE SPECTRUM ANALYZER. ADJUST APC CONTROL ON TEST CIRCUIT FOR 5 VDC AS READ ON MULTIMETER AN/USM-311 CONNECTED TO APC MONITOR JACK. THIS LEVEL IS TO BE USED AS A ZERO REFERENCE READING. SET THE CARRIER REINSERTION SWITCH TO -10; THE AMPLITUDE LEVEL ON THE SPECTRUM ANALYZER SHOULD BE REDUCED 10 dB (±1 dB). SET THE CARRIER REINSERTION SWITCH TO -20; THE AMPLITUDE LEVEL ON THE SPECTRUM ANALYZER SHOULD BE REDUCED 20 dB (±1 dB). SET THE CARRIER REINSERTION SWITCH TO∞; THE AMPLITUDE LEVEL ON THE SPECTRUM ANALYZER SHOULD BE REDUCED AT LEAST 40 dB.

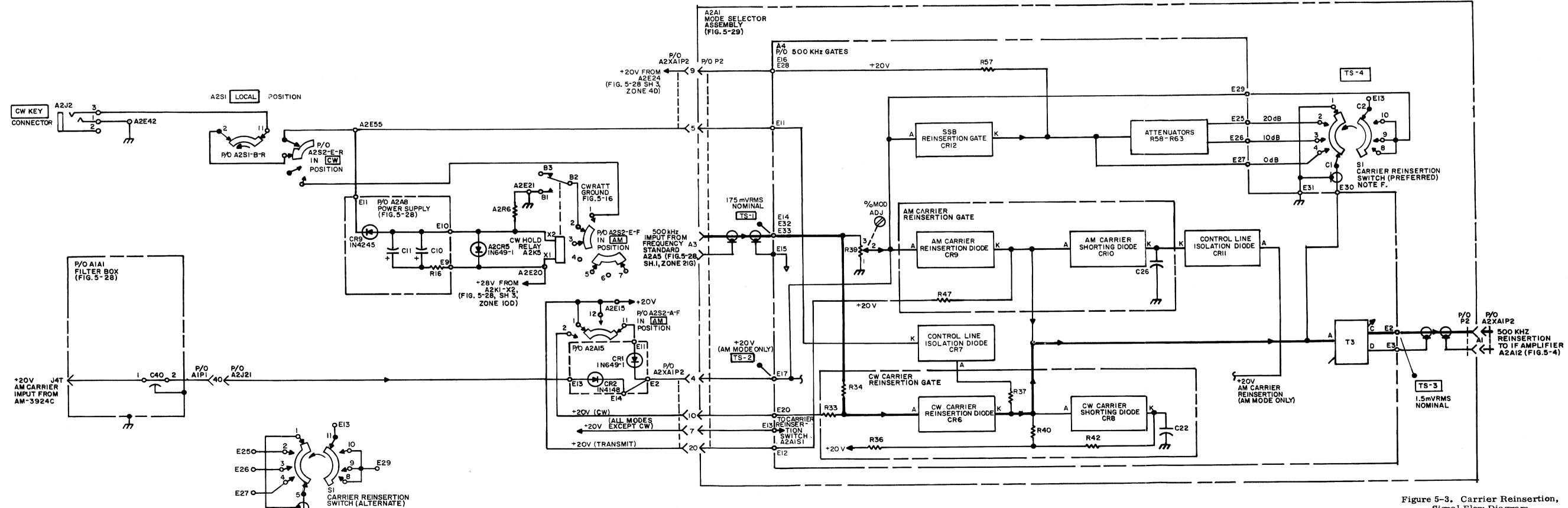


Figure 5-3. Carrier Reinsertion, Signal Flow Diagram

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 PLUG-IN UNIT TEST SET TS-2135/WRC-1
 MULTIMETER 28480-410C OR EQUIVALENT
 AC VOLTMETER 28480-400E
 RF SIGNAL GENERATOR 28480-8640B-001-003 OR EQUIVALENT (2 REQUIRED)
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 FREQUENCY STANDARD AN/URQ-10 OR 28480-8640B-001-003.
- B. TESTS TO BE PERFORMED IN DEPOT ONLY.
- C. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-59
 TROUBLESHOOTING SEQUENCE FIGURE 5-19
 CORRECTIVE MAINTENANCE PARAGRAPH 6-113
 MAINTENANCE SCHEMATIC, FIGURE 5-43
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-79

SPECIFIC NOTES

- 1. PRELIMINARY SETUP. REMOVE IF AMPLIFIER A2A12A1 FROM T-827H/URT. REMOVE DUST COVER FROM A2A12A1 AND PLACE IN PLUG-IN UNIT TEST SET. CONNECT RF SIGNAL GENERATOR TO 500 kHz IF INPUT JACK ON TEST SET. SET RF SIGNAL GENERATOR OUTPUT FOR 500 kHz. APPLY POWER TO TEST SET.
- 2. TEST SETUP.
 - a. WITH AC VOLTMETER MEASURE THE VOLTAGE AT A2A12A1TP1. ADJUST OUTPUT OF RF SIGNAL GENERATOR UNTIL THE VOLTAGE MEASURED AT A2A12A1TP1 IS 1.1 mVRMS.
 - b. WITH DIGITAL MULTIMETER MEASURE THE VOLTAGE AT A2A12A1TP3 AND ADJUST TEST SET PPC CONTROL FOR READING OF 0 VDC ON DIGITAL MULTIMETER.
 - c. WITH DIGITAL MULTIMETER MEASURE THE VOLTAGE AT A2A12A1TP4 AND ADJUST TEST SET APC CONTROL FOR READING OF 3.86 VDC ON DIGITAL MULTIMETER.
 - d. CONNECT AC VOLTMETER TO 500 kHz IF OUTPUT JACK OF TEST SET.
- 3. TEST STEPS.
- OBSERVE SIGNAL OUTPUT AT A2A12A1TP2 ON AC VOLTMETER. SIGNAL SHOULD MEASURE 5 ± 0.5 mVRMS. (ADJUST A2A12A1R27 TO MEET REQUIREMENT).

TEST DATA FOR FIGURE 5-4 (CONTINUED)

SPECIFIC NOTES (CONTINUED)

- INCREASE APC VOLTAGE TO ITS MAXIMUM VALUE (8.0 VDC) USING THE TEST SET APC CONTROL. OBSERVE SIGNAL OUTPUT AT A2A12-A1TP2 ON AC VOLTMETER. SIGNAL SHOULD MEASURE APPROXIMATELY ZERO. RETURN APC VOLTAGE TO 3.86 VDC MEASURED AT A2A12A1TP4.
- INCREASE PPC VOLTAGE TO ITS MAXIMUM VALUE (5.0 VDC) USING THE TEST SET PPC CONTROL. OBSERVE SIGNAL OUTPUT AT A2A12A1TP2 ON AC VOLTMETER. SIGNAL SHOULD MEASURE APPROXIMATELY ZERO.
- TS-4

 SET APC TO 3.86 VOLTS. CONNECT 500 kHz INPUT FROM SIGNAL GENERATOR TO A2A12P1-A2 (500 kHz CARRIER REINSERTION) AT A LEVEL OF 2.5 mVRMS. OBSERVE SIGNAL OUTPUT AT A2A12A1TP2 ON AC VOLTMETER. SIGNAL SHOULD MEASURE APPROXIMATELY 5 mVRMS.

EE140-KA-OMI-010/E110 T827H

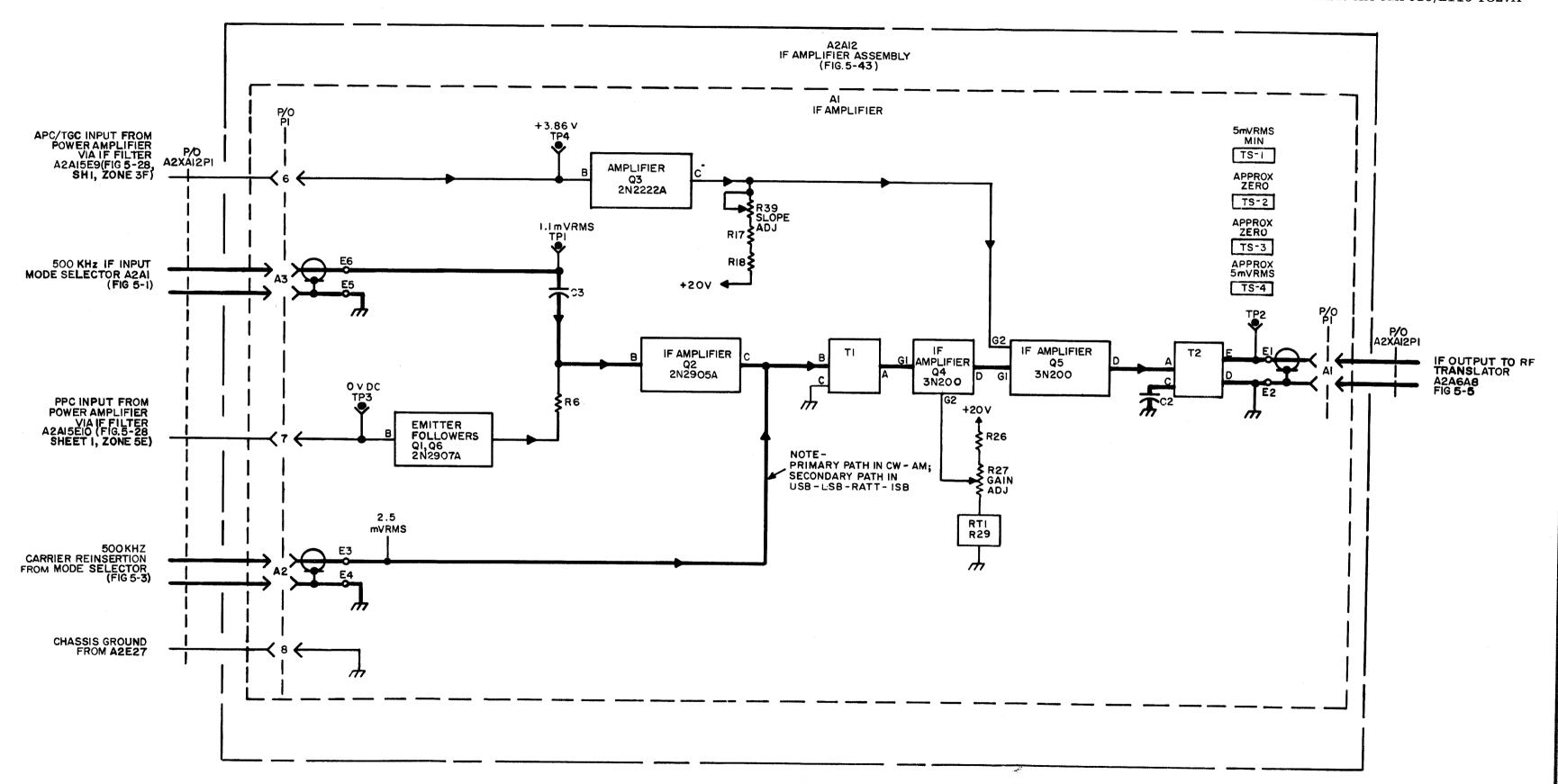


Figure 5-4. IF Amplification and Level Control, Signal Flow Diagram

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GENERAL NOTES

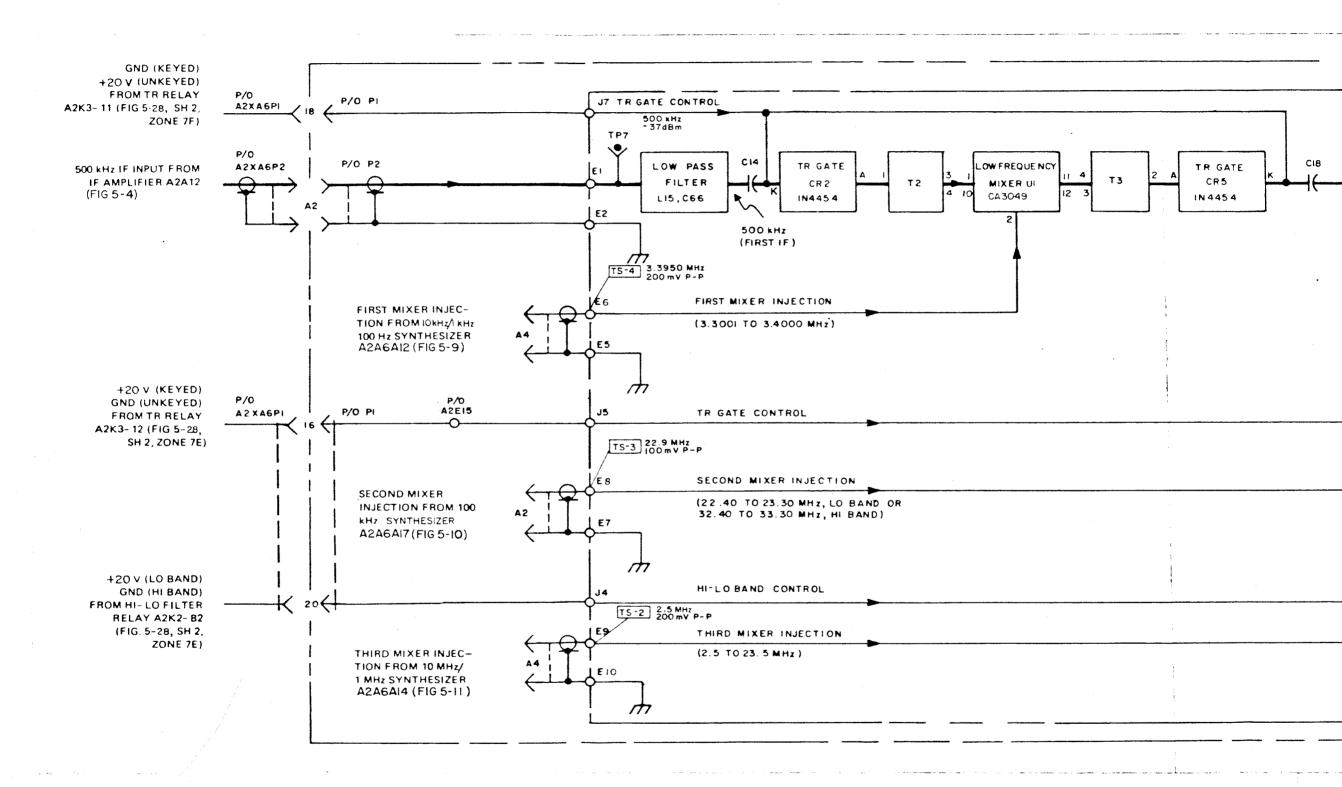
- A. THE TESTS DESCRIBED IN THE FOLLOWING TEST DATA ARE TO BE PERFORMED AT DEPOT ONLY.
- B. TEST EQUIPMENT REQUIRED:
 TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 SPECTRUM ANALYZER 28480-8553B-E03 WITH AC PROBE 28480-1121A
 FREQUENCY STANDARD AN/URQ-10 OR EQUIVALENT
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
- C. REFERENCES. IF NECESSARY MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-65
 TROUBLESHOOTING SEQUENCE, FIGURE 5-20
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-77
 MAINTENANCE SCHEMATIC, FIGURE 5-33
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-65
- D. INDICATES SIGNAL FLOW.
- E. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE, PROCEED IN PARALLEL WITH DIAGRAM BORDER.

SPECIFIC NOTES

- 1. PRELIMINARY SETUP: PLACE TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6 ON DEPOT TEST FIXTURE. BE SURE CONNECTORS AND COUPLERS ARE PROPERLY MATED. REMOVE LEFT SIDE COVER OF A2A6. SET CONTROLS ON TEST FIXTURE TO TEST A WRC-1 100 Hz INCREMENT TRANSLATOR/SYNTHESIZER ASSEMBLY IN TRANSMIT MODE. MAINTAIN A NORMAL +20 VDC SUPPLY LEVEL.
- 2. TEST SETUP:
 - a. CONNECT FREQUENCY STANDARD 5 MHz OUTPUT TO EXTERNAL 5 MHz INPUT JACK ON REAR OF TEST FIXTURE.
 - b. CONNECT RF MILLIVOLTMETER TO 10 MHz REFERENCE JACK ON REAR OF TEST FIXTURE. ADJUST 10 MHz LEVEL FOR A METER INDICATION OF 30 ±10 mVRMS.
 - c. SET TEST FIXTURE CONTROLS TO 21.505 MHz.
 - d. SET 500 kHz INPUT LEVEL AT A2A6A8TP7 FOR -37 dBm (3 mVRMS).
 - e. CONNECT SPECTRUM ANALYZER AND AC PROBE TO A2A6A8TP6.
- WITH SPECTRUM ANALYZER AND AC PROBE MEASURE THE OUTPUT AT A2A6A8TP6. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED. REPEAT AT 22.505 MHz. TS2 TS6 ARE SHOWN FOR TROUBLE SHOOTING IN THE EVENT THAT TS-1 MEASUREMENT IS UNSUCCESSFUL.

SPECIFIC NOTES FOR FIGURE 5-5 (CONTINUED)

- TS-2 WITH OSCILLOSCOPE AND ELECTRONIC COUNTER MEASURE THE FREQUENCY AND PEAK-TO-PEAK VOLTAGE AT A2A6A8E9. WAVEFORM SHOULD BE A SINEWAVE WITH FREQUENCY AND AMPLITUDE AS INDICATED.
- TS-3 WITH OSCILLOSCOPE AND ELECTRONIC COUNTER MEASURE THE FREQUENCY AND PEAK-TO-PEAK VOLTAGE AT A2A6A8E8. WAVEFORM SHOULD BE A SINEWAVE WITH FREQUENCY AND AMPLITUDE AS INDICATED.
- TS-4 WITH OSCILLOSCOPE AND ELECTRONIC COUNTER MEASURE THE FREGUENCY AND PEAK-TO-PEAK VOLTAGE AT A2A6A8E6. WAVEFORM SHOULD BE A SINEWAVE WITH FREQUENCY AND AMPLITUDE AS INDICATED.
- TS-5 WITH SPECTRUM ANALYZER AND FET PROBE MEASURE THE OUTPUT AT PIN 4 OF A2A6A8FL1. FREQUENCY AND MINIMUM AMPLITUDE SHOULD BE AS INDICATED.
- TS-6 WITH SPECTRUM ANALYZER AND FET PROBE MEASURE THE OUTPUT AT PIN 3 OF A2A6A8FL3. FREQUENCY AND MINIMUM AMPLITUDE SHOULD BE AS INDICATED.



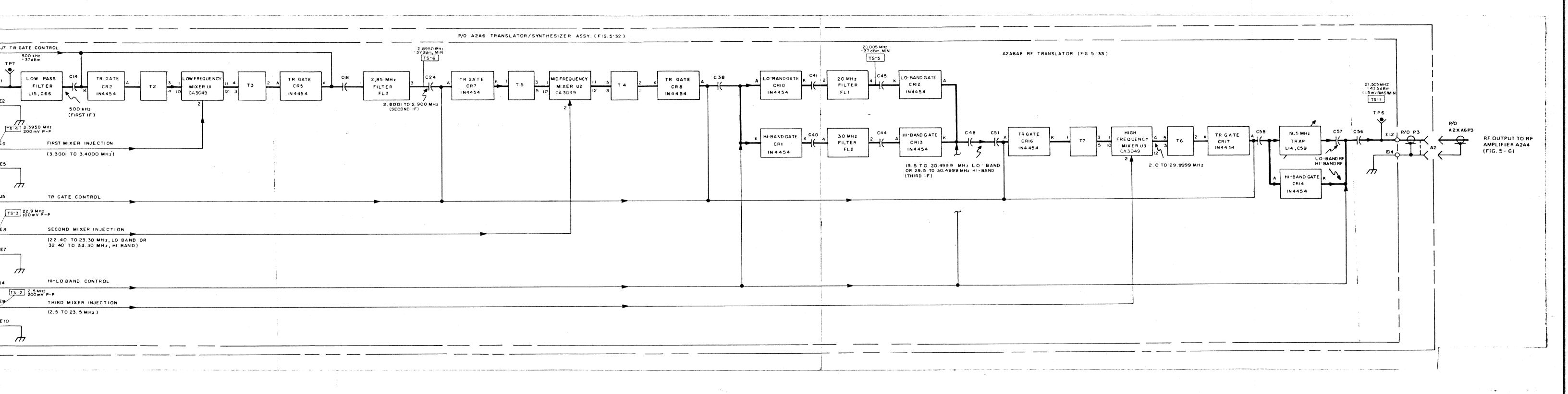


Figure 5-5. IF-TO-RF Conversion, Signal Flow Diagram

5-39/(5-40 blank)

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 RF DUMMY LOAD DA-91A/U
 MULTIMETER 28480-410C
 RF SIGNAL GENERATOR 28480-8640B-001-003 OR EQUIVALENT
 RF AMPLIFIER TEST FIXTURE TS-3685/WRC-1
 TEST CIRCUIT ILLUSTRATED IN FIGURE 5-1, NOTE 7
- B. THE SPECIFIC NOTES THAT FOLLOW DETAIL DEPOT PROCEDURES FOR TESTING THE T-827H/URT IN A FREE STANDING CONFIGURATION. THE TEST CIRCUIT SHOWN IN SPECIFIC NOTE 7 OF FIGURE 5-1 PROVIDES SWITCHING AND CONTROLS TO SIMULATE THE SHIPBOARD COMMUNICATION SYSTEM. FOR DEPOT MAINTE-NANCE, THE MODULE UNDER TEST MAY ALSO BE OPERATED IN RF AMPLIFIER TEST FIXTURE TS-3685/WRC-1. THE SIGNAL LEVELS INDICATED ON THE FLOW DIAGRAM SHALL BE USED TO GUIDE THE SETTINGS OF THE ASSOCIATED TEST GENERATORS. TS-3685/WRC-1 CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.
- C. FOR SHIPBOARD MAINTENANCE, THE T-827H/URT MAY BE OPERATED AS PART OF THE AN/URT-23C(V)1. THE AM-3924C(P)/URT PORTION OF THE AN/URT-23C(V)1 MUST BE DISABLED BY REMOVAL OF THE 500 V FUSE (2A1F2A) FROM ITS HOLDER ON THE FRONT PANEL OF POWER SUPPLY PP-3916C/UR. (RECONNECT THE FUSE HOLDER AFTER REMOVING THE 500 V FUSE CARTRIDGE.) THE POWER-ON SWITCH OF THE AN/URT-23C(V)1 MAY NOW BE CLOSED TO APPLY OPERATING VOLTAGES TO THE T-827H/URT TRANSMITTER. THE APC AND PPC VOLTAGES SUPPLIED TO THE T-827H/URT WILL BE 3.84 VDC AND 0 VDC, RESPECTIVELY, WHICH WILL DRIVE THE T-827H/URT TO ITS FULL RF OUTPUT. ADDITIONALLY, THE NORMAL COMMUNICATION SYSTEM ACTIONS MUST BE TAKEN TO PROVIDE THE DISCRETE CONDITIONS REQUIRED BY THE TEST STEPS IN SPECIFIC NOTE 3.
- D. INDICATES EQUIPMENT FRONT PANEL MARKING OR TEST STEP.
- E. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-74
 TROUBLESHOOTING SEQUENCE, FIGURE 5-21
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-55
 MAINTENANCE SCHEMATIC, FIGURE 5-30
 PHYSICAL LOCATION OF TEST POINTS, FIGURES 7-13, 7-16, 7-20 THROUGH 7-47
- F. INDICATES SIGNAL FLOW.
- G. —— INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE, PROCEED IN PARALLEL WITH DIAGRAM BORDER.

SPECIFIC NOTES

1. PRELIMINARY SETUP. DISCONNECT JACKS A1A1J4 THROUGH J8 AT REAR OF T-827H/URT CASE. EXTEND MAIN FRAME CHASSIS FROM CASE AND DEFEAT INTERLOCK. CONNECT DUMMY LOAD DA-91A/U TO RF OUT JACK A1J23. CONNECT TEST CIRCUIT SHOWN IN NOTE 7 OF FIGURE 5-1 TO A1A1J3 AND A1A1J4 AND SET T-827H/URT CONTROLS AS FOLLOWS:

SPECIFIC NOTES (CONTINUED)

CONTROL	POSITION
MODE SELECTOR SWITCH A2S2 LOCAL/REMOTE SWITCH A2S1 AUX/NORM SWITCH A1S1 FREQUENCY CONTROLS HZ SWITCH A2S6	CW REMOTE AUX 2.000 MHZ

2. TEST SETUP.

- a. REMOVE TRANSLATOR/SYNTHESIZER ASSEMBLY A 2A6 FROM MAIN FRAME AND CONNECT THE OUTPUT OF THE RF SIGNAL GENERATOR TO A 2A4A38TP1 AND A 2A4A38TP2 (GROUND)
- b. SET THE RF SIGNAL GENERATOR OUTPUT FOR A CW FREQUENCY OF 2.000 MHZ AT 3.5 mVRMS.
- c. SET TEST CIRCUIT CW/RATT KEY ON.

3. TEST STEPS:

- TS-1

 REFER TO NOTES 1 AND 2 BEFORE PERFORMING TEST.

 MEASURE THE RF OUTPUT VOLTAGE FROM A 2A4TP3

 TO A 2A4TP4 (GROUND) WITH ELECTRONIC MULTI
 METER. MULTIMETER SHOULD READ 2.5 VRMS

 MINIMUM. (RF GAIN A 2A4A38R6 SET TO MEET THIS

 REQUIREMENT).
- TS-2 MEASURE THE VOLTAGE FROM A2A4TP2 TO A2A4TP1 (GROUND) WITH ELECTRONIC MULTIMETER. VOLTAGE SHOULD BE AS INDICATED.
- *TS-3 MEASURE THE VOLTAGE FROM JUNCTION OF A2A4A20C1, A2A4A20T1 AND RF AMPLIFIER BASE-PLATE (GROUND) WITH ELECTRONIC MULTIMETER. VOLTAGE SHOULD BE AS INDICATED.
- * MEASUREMENT MADE AT DEPOT ONLY.

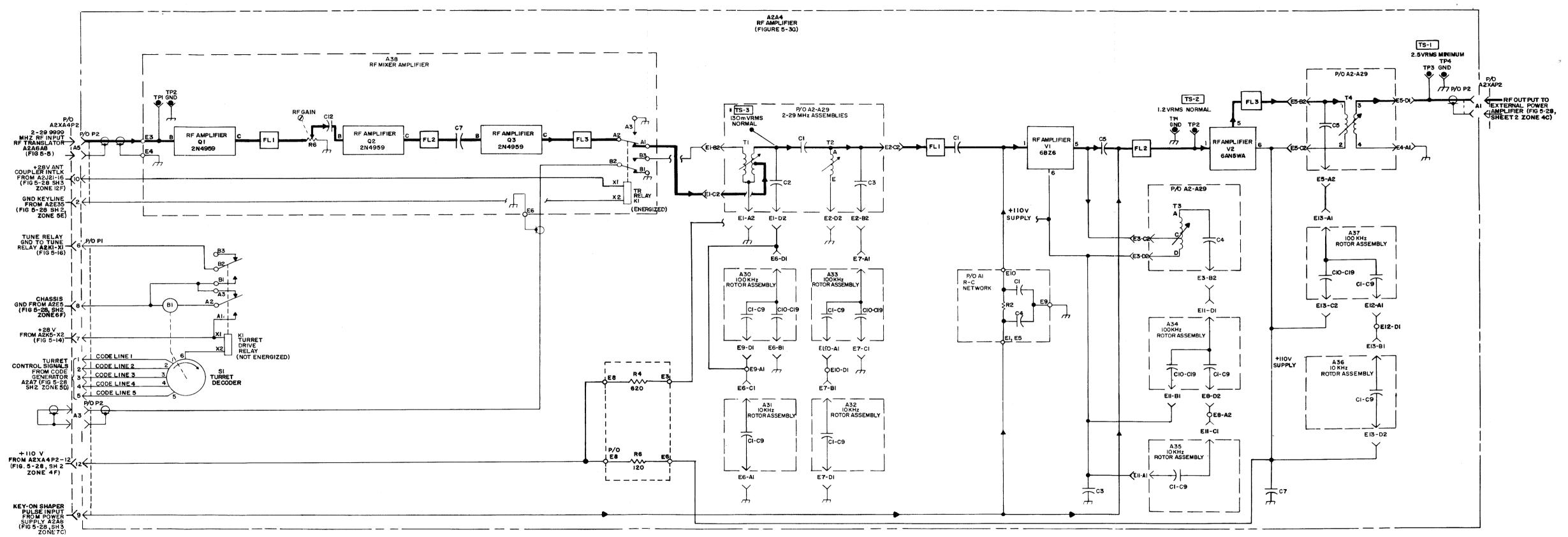


Figure 5-6. RF Amplification and Level Control, Signal Flow Diagram

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 FREQUENCY STANDARD TEST FIXTURE TS-3667/WRC-1.
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 MULTIMETER, AC-DC, AN/USM-311 OR EQUIVALENT
 FREQUENCY STANDARD AN/URQ-10
 DIGITAL MULTIMETER 89536-8800A/AA, OR EQUIVALENT
 RF MILLIVOLTMETER 04901-92B-S5 OR EQUIVALENT
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
- B. TESTS TO BE PERFORMED IN DEPOT ONLY.
- C. REFERENCES:
 FUNCTIONAL DESCRIPTION, PARAGRAPH 3-86
 TROUBLESHOOTING SEQUENCE FIGURE 5-22
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-67
 MAINTENANCE SCHEMATIC. FIGURE 5-31
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-60
- D. INDICATES FRONT PANEL MARKING OR TEST STEP.
- E. INDICATES SIGNAL FLOW.
- F. INDICATES FEEDBACK.
- G. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED FROM BREAK POINT IN PARALLEL WITH DIAGRAM BORDER.
- H. WHEN USING THE OSCILLOSCOPE TO MEASURE THE FREQUENCY, SET THE TIME/DIV TO 2 uSEC TO VIEW 500 kHz, 0.1 uSEC TO VIEW 10 MHz, 1 uSEC TO VIEW 1 MHz, 0.2 uSEC TO VIEW 5 MHz.

SPECIFIC NOTES

- 1. PRELIMINARY SETUP. SET A2A5A2S1 TO INT/COMP POSITION. PLACE FREQUENCY STANDARD ASSEMBLY A2A5 ON TEST FIXTURE. APPLY POWER, SET POWER SWITCH TO "OVEN" POSITION, SET RF LOAD SELECT SWITCH TO "LOAD" POSITION. ALLOW 1 HOUR MINIMUM TIME FOR STANDARD FREQUENCY OSCILLATOR TEMPERATURE TO STABILIZE. SET POWER SWITCH TO "OPERATE" POSITION.
- 2. TEST SETUP.
 - a. CONNECT OSCILLOSCOPE TO SCOPE CONNECTOR ON REAR PANEL OF TEST FIXTURE.
 - b. CONNECT RF MILLIVOLTMETER TO RFVTVM CONNECTOR ON REAR PANEL OF TEST FIXTURE.
 - c. CONNECT ELECTRONIC COUNTER TO COUNTER CONNECTOR ON REAR PANEL OF TEST FIXTURE.

TEST DATA FOR FIGURE 5-7 (CONTINUED)

SPECIFIC NOTES (CONTINUED)

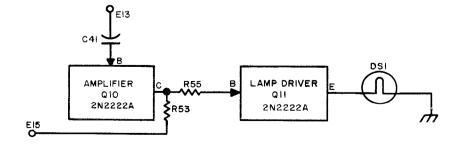
d. SET SERVICE PROBE SELECT SWITCH TO OFF POSITION.

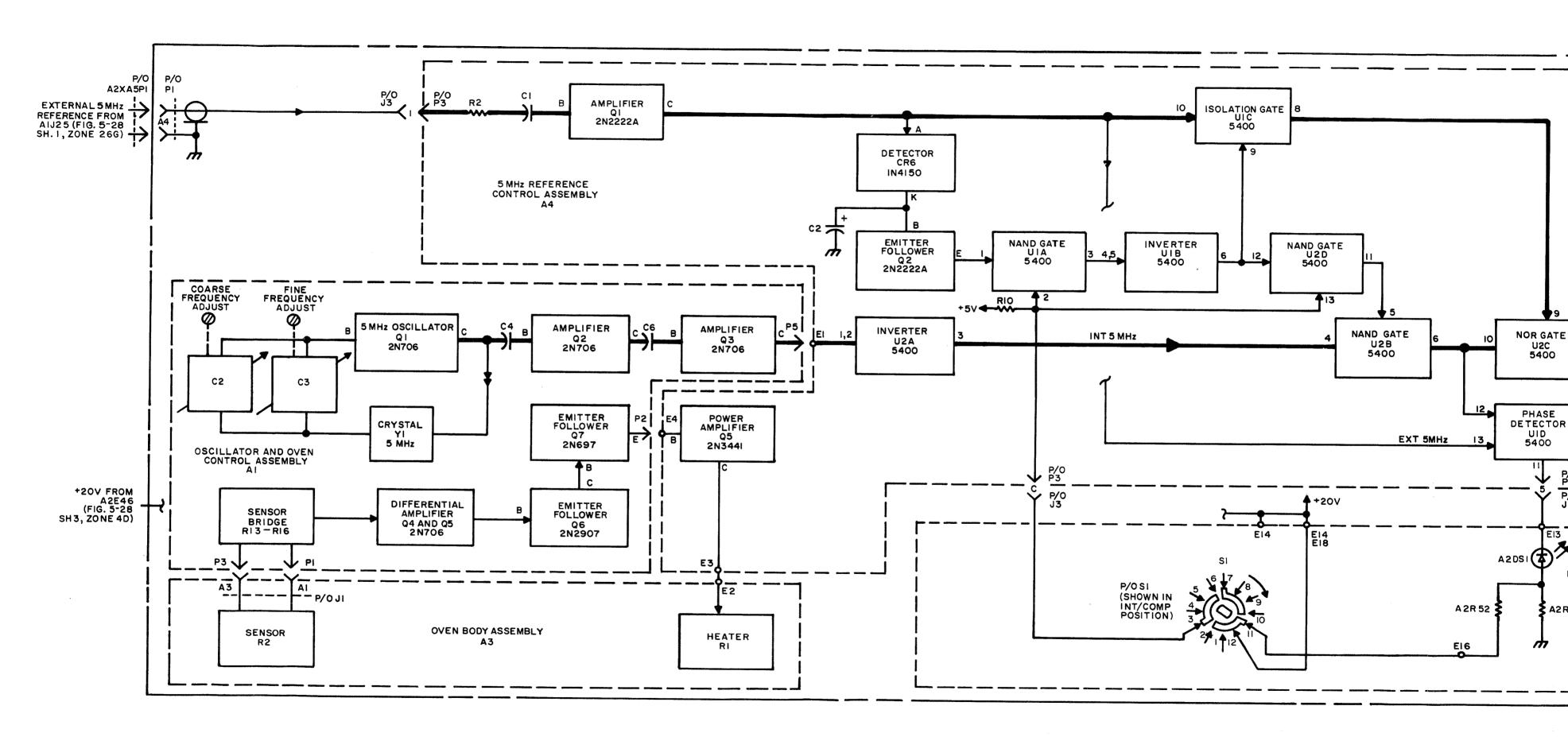
3. TEST STEPS:

- TS-1 SET FREQUENCY OUTPUT SELECT SWITCH TO INT 5 MHz POSITION.
 OBSERVE SINEWAVE. COUNTER READING AND RF MILLIVOLTMETER
 READING SHOULD BE AS INDICATED.
- TS-2 SET FREQUENCY OUTPUT SELECT SWITCH TO 1 MHz POSITION.
 OBSERVE SINEWAVE. COUNTER READING AND RF MILLIVOLTMETER
 READING SHOULD BE AS INDICATED.
- TS-3 SET FREQUENCY OUTPUT SELECT SWITCH TO 500 kHz A1 POSITION.
 OBSERVE SINEWAVE. COUNTER READING AND RF MILLIVOLTMETER
 READING SHOULD BE AS INDICATED.
- TS-4 SET FREQUENCY OUTPUT SELECT SWITCH TO 500 kHz A2 POSITION.
 OBSERVE SINEWAVE. COUNTER READING AND RF MILLIVOLTMETER
 READING SHOULD BE AS INDICATED.
- TS-5 SET SELECTOR SWITCH TO 10 MHz POSITION. OBSERVE SINEWAVE. COUNTER READING AND RF MILLIVOLTMETER READING SHOULD BE AS INDICATED.
- CONNECT RF SIGNAL GENERATOR TO EXTERNAL 5 MHZ INPUT CONNECTOR ON TEST FIXTURE. SET FREQUENCY OF RF SIGNAL GENERATOR TO APPROXIMATELY 5.0001 MHz AT A MINIMUM OUTPUT LEVEL OF 1 VOLT.

SET A2A5A2S1 TO EXT NORMAL. SET FREQUENCY OUTPUT SELECT SWITCH TO INT 5 MHZ POSITION. COUNTER WILL INDICATE THE SIGNAL GENERATOR FREQUENCY. WHILE OBSERVING COUNTER, TURN EXT 5 MHz LEVEL ADJUST CONTROL ON TEST FIXTURE DOWN AS FAR AS IT WILL GO. COUNTER WILL INDICATE A FREQUENCY SHIFT, CONFIRMING THAT INTERNAL OSCILLATOR HAS BEEN SELECTED.

4. ALTERNATE COMPARATOR LAMP CIRCUIT.





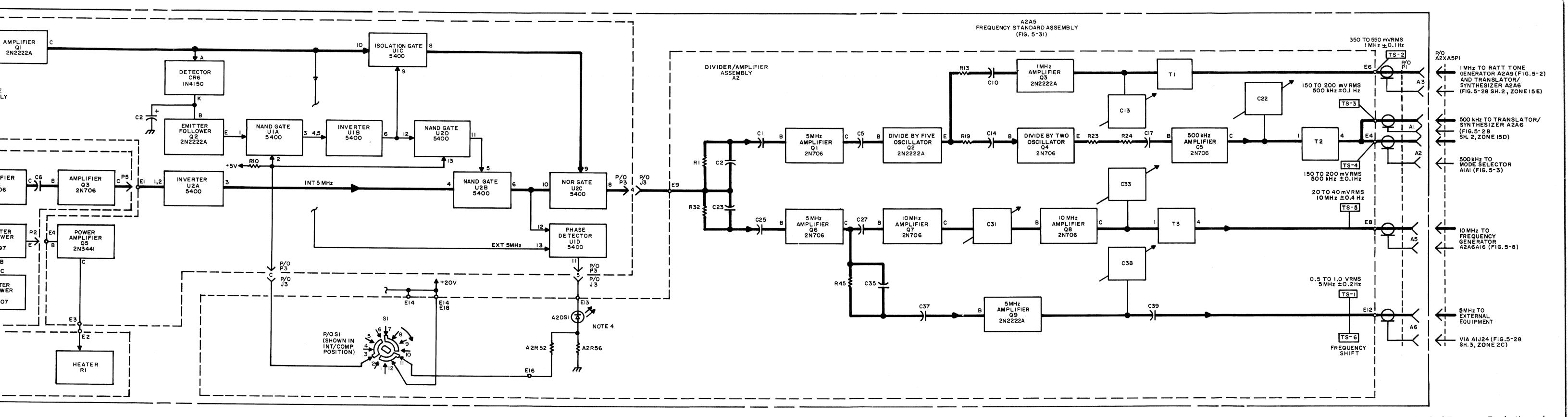


Figure 5-7. Standard Frequency Production and Distribution, Signal Flow Diagram

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1
 EXTENDER CARD 98738-01A228396-01 FOR FREQUENCY GENERATOR A2A6A16
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 MULTIMETER, AC-DC, AN/USM-311 OR EQUIVALENT
 FREQUENCY STANDARD AN/URQ-10
 DIFFERENTIAL VOLTMETER AN/USM-381 OR EQUIVALENT
 SPECTRUM ANALYZER 28480-8553B-E30
 AC PROBE 28480-1121A
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
- B. TESTS TO BE PERFORMED IN DEPOT ONLY.
- C. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-95
 TROUBLESHOOTING SEQUENCE, FIGURE 5-23
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-77
 MAINTENANCE SCHEMATIC, FIGURE 5-38
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-70
- D. WAVEFORMS, TABLE 6-7.
- E. LOGIC HIGH STATE AND LOGIC LOW STATE VOLTAGES ARE DEFINED AS:
 HIGH: 2.4 TO 5.0 VDC
 LOW: 0.0 TO 0.4 VDC
- F. INDICATES FRONT PANEL MARKING OR TEST STEP.
- G. INDICATES SIGNAL FLOW.
- H. INDICATES FEEDBACK.

SPECIFIC NOTES

- 1. PRELIMINARY SETUP. PLACE TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6 ON TEST FIXTURE. REMOVE COVER FROM ASSEMBLY. RELEASE LATCHES AND REMOVE FREQUENCY GENERATOR SUBASSEMBLY A2A6A16. PLACE EXTENDER BOARD IN A2A6A16 LOCATION AND MATE CONNECTOR A2A6A16P1 WITH CONNECTOR ON EXTENDER BOARD. PREPARE THE TEST FIXTURE BY SETTING ITS CONTROLS TO TEST A WRC-1 100 HZ TYPE MODULE IN THE TRANSMIT MODE. DO NOT APPLY POWER TO TEST FIXTURE.
- 2. TEST SETUP.
 - a. CONNECT DIFFERENTIAL VOLTMETER TO APPROPRIATE CONNECTOR ON TEST FIXTURE FRONT PANEL.
 - b. CONNECT FREQUENCY STANDARD AN/URQ-10 5 MHZ OUTPUT TO EXT 5 MHZ INPUT CONNECTOR ON REAR OF TEST FIXTURE.

TEST DATA FOR FIGURE 5-8 (CONTINUED)

SPECIFIC NOTES (CONTINUED)

3. PRELIMINARY CHECK.

- a. SET METER OUTPUT SELECTOR TO +20 VDC. APPLY POWER. METER SHOULD INDICATE +19.9 TO +20.1 VDC.
- b. SET METER OUTPUT SELECTOR TO +4 VDC. METER SHOULD INDICATE +4.0 TO +4.4 VDC.
- c. DISCONNECT DIFFERENTIAL VOLTMETER.

4. TEST STEPS:

TS-1 REFER TO NOTES 1, 2, AND 3 BEFORE PERFORMING TEST. CONNECT SPECTRUM ANALYZER WITH AC PROBE TO A2A6A16E1 AND BY MEANS OF 10 MHz LEVEL CONTROL ON TEST FIXTURE ADJUST FOR AN INPUT LEVEL OF 30 mVRMS.

NOTE

THE FOLLOWING TEST STEPS ARE PERFORMED WITH OSCILLOSCOPE AN/USM-281 OR EQUIVALENT, EXCEPT FOR TEST STEP 8 WHICH REQUIRES USE OF DIFFERENTIAL VOLTMETER AN/USM-381 OR EQUIVALENT.

- TS-2 OBSERVE WAVEFORM C AT A2A6A16TP4. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.
- TS-3 OBSERVE WAVEFORM B AT A2A6A16TP3. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.
- TS-4 WITH VERNIER DISABLED, OBSERVE WAVEFORM A AT A2A6A16TP2. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.
- TS-5 OBSERVE SQUARE WAVE AT A2A6A16Q2 COLLECTOR. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.
- TS-6 OBSERVE SQUAREWAVE AT A2A6A16U1C-12. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.
- OBSERVE WAVEFORM A AT A2A6A16U6B-12. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.
- TS-8 MEASURE THE VOLTAGE AT A2A6A16R12 TO BE AS INDICATED.
- TS-9 MEASURE THE VOLTAGE AT A2A6A16U6B-12 TO BE AS INDICATED.
- TS-10 MEASURE THE VOLTAGE AT A2A6A16U6A-8 TO BE AS INDICATED.

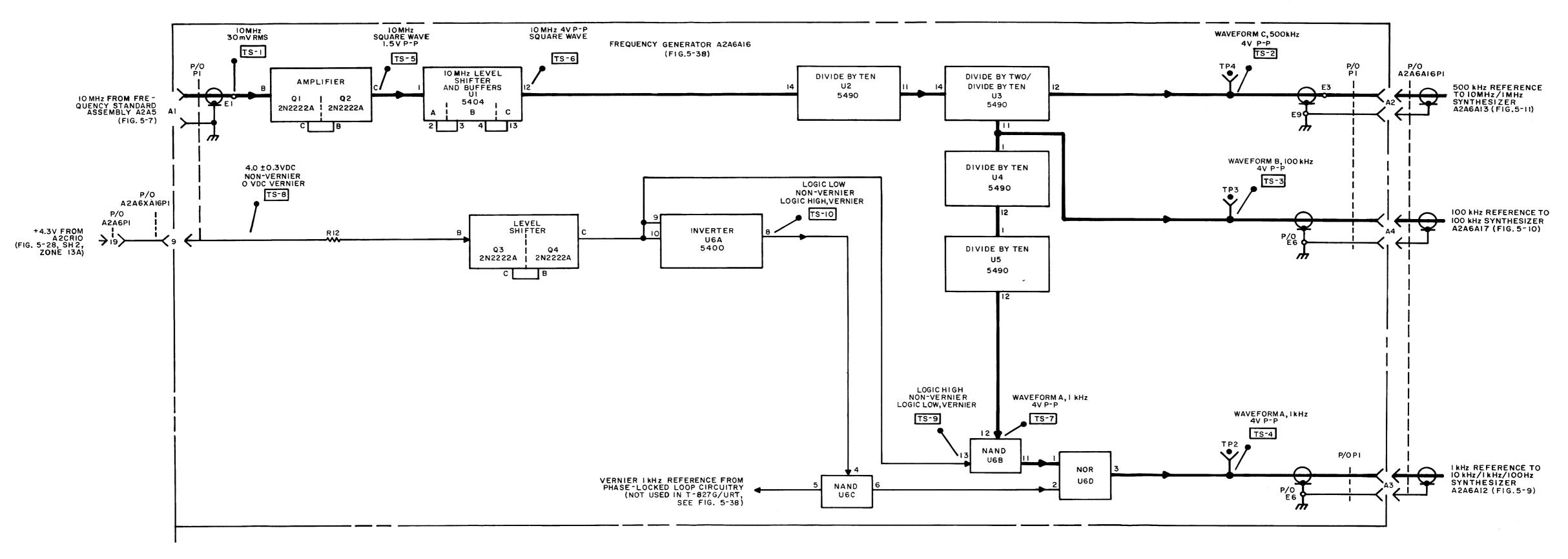


Figure 5-8. Frequency Generator A2A6A16, Signal Flow Diagram

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 MULTIMETER, AC-DC, AN/USM-311 OR EQUIVALENT
 FREQUENCY STANDARD AN/URQ-10
 HIGH IMPEDANCE (FET) PROBE 28480-1121A
 DIFFERENTIAL VOLTMETER AN/USM-381 OR EQUIVALENT
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
 SPECTRUM ANALYZER 28480-8553B-E30
- B. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-96
 TROUBLESHOOTING SEQUENCE, FIGURE 5-24
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-77
 MAINTENANCE SCHEMATICS, FIGURES 5-34, 5-40
 PHYSICAL LOCATION OF TEST POINTS, FIGURES 7-66 AND 7-72
- C. WAVEFORMS, TABLE 6-7.
- D. TESTS TO BE PERFORMED IN DEPOT ONLY.
- E. INDICATES FRONT PANEL MARKING OR TEST STEP.
- F. INDICATES SIGNAL FLOW.
- G. INDICATES FEEDBACK.
- I. PROM = PROGRAMMABLE READ ONLY MEMORY.

SPECIFIC NOTES

1. THE FOLLOWING FUNCTION TABLES FOR THE A2A6A18U8-U10 PROGRAMMABLE DIVIDERS SHOW THE VARIOUS INPUT AND OUTPUT COMBINATIONS REALIZED FOR POSSIBLE SETTINGS OF CODING SWITCHES A2A1S1, A2A6S1 AND A2A6S2. THE 0 STATE IS A LOGIC LOW (Ø) (0.0 TO 0.4 VDC); THE 1 STATE IS A LOGIC HIGH (2.4 TO 5.0 VDC).

TEST DATA FOR FIGURE 5-9 (CONTINUED)

A2A6A18U8, U9 AND U10 PROGRAM

10'S COMPLEMENT CONVERSION (PIN 14 = 0)

DIAL A2S6		INPU'	ΓPIN			ΟŪ	JTPU'	T PIN	1	
A2A6S1 OR A2A6S2	13	12	11	10	6	5	4	3	2	1
0 1 2 3 4 5 6 7 8 9	0 0 0 0 0 0 0 0 0	0 0 0 0 1 1 1 1 0	0 0 1 1 0 0 1 1 0	0 1 0 1 0 1 0 1	1 0 0 0 0 0 0 0 0	0 1 1 1 1 1 1 1 1 1	0 1 1 0 0 0 0 0 0	0 0 0 1 1 1 1 0 0	0 0 0 1 1 0 0 1 1 1	0 1 0 1 0 1 0 1

9'S COMPLEMENT CONVERSION (PIN 14 = 1)

	9	'S COI		MENT	CONVE	IIOIOI	<u> </u>	_=		
A2A1S1 A2A6S1		PII	N			ou	TPUI	PIN		
OR A2A6S2 DIAL	13	12	11	10	6	5	4	3	2	1
0 1 2 3 4 5 6 7 8	0 0 0 0 0 0 0 0	0 0 0 0 1 1 1 1 0	0 0 1 1 0 0 1 1 1 0	0 1 0 1 0 1 0 1 0	0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0	1 1 0 0 0 0 0 0 0	0 0 1 1 1 1 0 0	0 0 1 1 0 0 1 1 0 0	1 0 1 0 1 0 1 0 1

2. TABLE OF NUMBER OF DIVISIONS BY 11 OF A2A6A18U1 FOR HZ SETTINGS

A2S6 POSITION	A2A6A18U4 INPUT COUNTS		
000	0		
100	9		
	8		
200	7		
300	6		
400	5		
500	3		
600	4		
700	3		
800	2		
900	1		

TEST DATA FOR FIGURE 5-9 (CONTINUED)

3. TABLE OF A2A6A18U4 AND U5 PRESET COUNTS FOR HZ, 1 KHZ AND 10 KHZ SWITCH POSITIONS.

KHZ SWITCH SETTING	A2A 6A 18U4 PRESET COUNTS					
A2A6S1	Hz = 000	HZ OTHER THAN 000				
0	0	9				
1	9	8				
2	8	7				
3	7	6				
4	6	5				
5	5	4				
6	4	3				
7	3	2				
8	2	1				
9	1	0				
10 KHz SWITCH SETTING	A2A6A	8U5 PRESET COUNTS				
${ m A2A6S2}$						
112111002	KHz AND Hz = 0	KHz OR Hz OTHER THAN 0				
0						
	0	KHz OR Hz OTHER THAN 0 9 8				
	0 9					
	0 9					
	0 9 8 7	9 8 7 6				
0 1 2 3 4	0 9 8 7 6	9 8 7 6				
0 1 2 3 4 5	0 9 8 7 6 5	9 8 7 6 5 4				
0 1 2 3 4 5	0 9 8 7 6 5 4	9 8 7 6 5 4				

- 4. PRELIMINARY SETUP. PLACE TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6 ON TEST FIXTURE, AND REMOVE COVER FROM ASSEMBLY. PREPARE THE TEST FIXTURE BY SETTING ITS CONTROLS TO TEST A WRC-1 100 Hz TYPE MODULE IN THE TRANSMIT MODE. SET TEST FIXTURE FREQUENCY CONTROLS FOR 2.0011 MHz OPERATION BUT DO NOT APPLY POWER TO TEST FIXTURE.
- 5. TEST SETUP.
 - a. CONNECT DIFFERENTIAL VOLTMETER TO APPROPRIATE CONNECTOR ON TEST FIXTURE FRONT PANEL.
 - b. CONNECT FREQUENCY STANDARD AN/URQ-10 5 MHz OUTPUT TO EXT 5 MHz INPUT CONNECTOR ON REAR OF TEST FIXTURE.
 - c. CONNECT ELECTRONIC COUNTER AN/USM-207 TO MEASURE FREQUENCY AS DIRECTED.

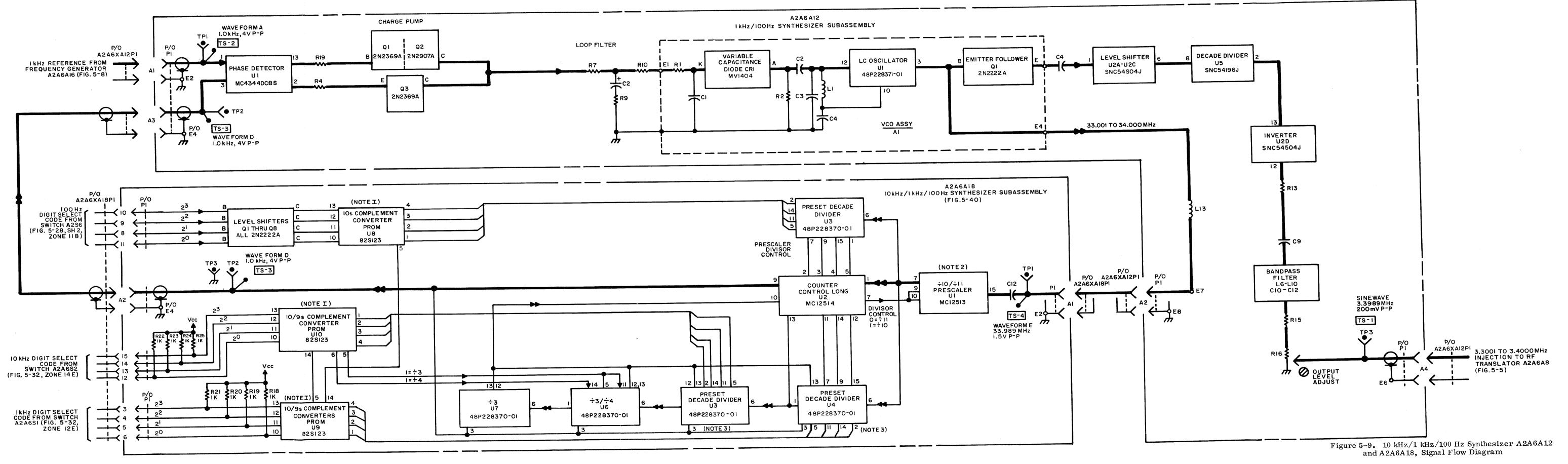
TEST DATA FOR FIGURE 5-9 (CONTINUED)

6. PRELIMINARY CHECK.

- a. SET METER OUTPUT SELECTOR TO +20 VDC. APPLY POWER. METER SHOULD INDICATE +19.9 TO +20.1 VDC.
- b. DISCONNECT DIFFERENTIAL VOLTMETER.

7. TEST STEPS:

- TS-1 REFER TO NOTES 4, 5, AND 6 BEFORE PERFORMING TESTS. MEASURE THE FREQUENCY AND OBSERVE WAVEFORM AT A2A6A12TP3. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
- TS-2 MEASURE THE FREQUENCY AND OBSERVE WAVEFORM AT A2A6A12TP1. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
- TS-3 OBSERVE WAVEFORM SIMILAR TO D AT A2A6A18TP2 AND A2A6A12TP2. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
- TS-4 MEASURE THE FREQUENCY AND OBSERVE WAVEFORM E AT A2A6A18TP1. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED.



GENERAL NOTES

- A. TEST EQUIPMENT RECUIRED:
 TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 MULTIMETER, AC-DC, AN/USM-311 OR EQUIVALENT
 FREQUENCY STANDARD AN/URC-10
 DIFFERENTIAL VOLTMETER AN/USM-381 OR EQUIVALENT
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
- B. TESTS TO BE PERFORMED IN DEPOT ONLY.
- C. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-101
 TROUBLESHOOTING SEQUENCE, FIGURE 5-25
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-77
 MAINTENANCE SCHEMATIC, FIGURE 5-39
 PHYSICAL LOCATION OF TEST POINTS, FIGURE 7-71
- D. WAVEFORMS, TABLE 6-7.
- E. INDICATES FRONT PANEL MARKING OR TEST STEP.
- F. INDICATES SIGNAL FLOW.
- G. INDICATES FEEDBACK.
- H. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER.
 TO FIND MATING END OF BROKEN LINE PROCEED FROM BREAK POINT IN
 PARALLEL WITH DIAGRAM BORDER.

SPECIFIC NOTES

1. FUNCTION TABLE FOR A2A6A17U6. THE 0 STATE IS A LOGIC LOW (0.0 TO 0.4 VDC); THE 1 STATE IS A LOGIC HIGH (2.4 TO 5.0 VDC).

CONTROL SETTING 100 kHz	COUNT	BIT DATA PIN OUTPUT PIN	$\begin{array}{c} 2^3 \\ 2 \\ 1 \end{array}$	2^{2} 14 15	$\begin{array}{c} 2^1 \\ 11 \\ 9 \end{array}$	2^0 5 7
5 4 3 2 1 0 9 8 7 6	9 8 7 6 5 4 3 2 1		1 0 0 0 0 0 0 0	0 0 1 1 1 1 0 0 0	0 0 1 1 0 0 1 1 0 0	1 0 1 0 1 0 1 0 1

TEST DATA FOR FIGURE 5-10 (CONTINUED)

SPECIFIC NOTES (CONTINEED)

- 2. PRELIMINARY SETUP. PLACE TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6 ON TEST FIXTURE, AND REMOVE COVER FROM ASSEMBLY. PREPARE THE TEST FIXTURE BY SETTING ITS CONTROLS TO TEST A WRC-1 100 Hz TYPE MODULE IN THE TRANSMIT MODE. SET TEST FIXTURE FREQUENCY CONTROLS FOR 2.0011 MHz OPERATION, BUT DO NOT APPLY POWER TO TEST FIXTURE.
- 3. TEST SETUP.
 - a. CONNECT DIFFERENTIAL VOLTMETER TO APPROPRIATE CONNECTOR ON TEST FIXTURE FRONT PANEL.
 - b. CONNECT FREQUENCY STANDARD AN/URQ-10 5 MHz OUTPUT TO EXT 5 MHz INPUT ON CONNECTOR ON REAR OF TEST FIXTURE.
- 4. PRELIMINARY CHECK.
 - a. SET METER OUTPUT SELECTOR TO +20 VDC. APPLY POWER. METER SHOULD INDICATE +19.9 TO +20.1 VDC.
 - b. DISCONNECT DIFFERENTIAL VOLTMETER.
- 5. TEST STEPS:
 - TS-1 OBSERVE WAVEFORM E AT A2A6A17TP3. FRECUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
 - OBSERVE WAVEFORM B AT A2A6A17TP1. FRECUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
 - TS-3 OBSERVE WAVEFORM D AT A2A6A17TP2. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
 - TS-4 SET TEST FIXTURE FREQUENCY CONTROLS FOR 6.0011 MHz OPERATION. OBSERVE WAVEFORM E AT A2A6A17TP3. FREQUENCY AND AMPLITUDE TO BE AS INDICATED.

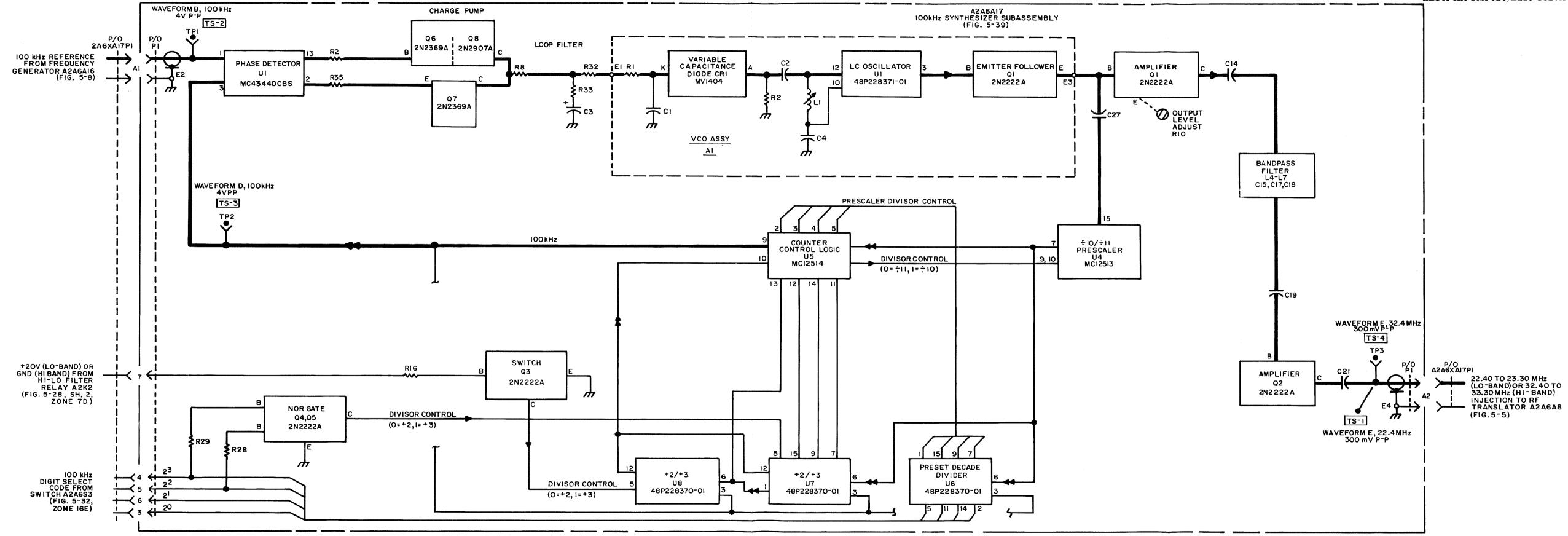


Figure 5-10. 100 kHz Synthesizer A2A6A17, Signal Flow Diagram

TEST DATA FOR FIGURE 5-11

GENERAL NOTES

- A. TEST EQUIPMENT REQUIRED:
 TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1
 OSCILLOSCOPE AN/USM-281 OR EQUIVALENT
 MULTIMETER, AC-DC, AN/USM-311 OR EQUIVALENT
 DIFFERENTIAL VOLTMETER AN/USM-381 OR EQUIVALENT
 FREQUENCY STANDARD AN/URC-10
 ELECTRONIC COUNTER AN/USM-207 OR EQUIVALENT
 SPECTRUM ANALYZER 28480-8553B-E30
 AC PROBE 28480-1121A
- B. REFERENCES. IF NECESSARY, MAKE THE FOLLOWING REFERENCES: FUNCTIONAL DESCRIPTION, PARAGRAPH 3-105
 TROUBLESHOOTING SEQUENCE, FIGURE 5-26
 CORRECTIVE MAINTENANCE, PARAGRAPH 6-77
 MAINTENANCE SCHEMATICS, FIGURES 5-35 AND 5-36
 PHYSICAL LOCATION OF TEST POINTS, FIGURES 7-67 AND 7-68
- C. WAVEFORMS TABLE 6-7.
- D. TESTS TO BE PERFORMED IN DEPOT ONLY.
- E. INDICATES FRONT PANEL MARKING OR TEST STEP.
- F. INDICATES SIGNAL FLOW.
- G. INDICATES FEEDBACK.
- H. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED FROM BREAK POINT IN PARALLEL WITH DIAGRAM BORDER.

SPECIFIC NOTES

1. FUNCTION TABLE FOR A2A6A13U9, U10 FOLLOWS. FOR A2A6A13U9, DATA PIN 5 IS ALWAYS AT LOGIC HIGH LEVEL TO ALLOW PRESET COUNTS OF 9, 7, 5, 3, AND 1. FOR A2A6A13U10, DATA PIN 2 IS ALWAYS AT LOGIC LOW LEVEL TO ALLOW PRESET COUNTS OF 7 THRU 0. THE 0 STATE IS A LOGIC LOW (0.0 TO 0.4 VDC); THE 1 STATE IS A LOGIC HIGH (2.4 TO 5.0 VDC).

COUNT	BIT DATA PIN OUTPUT PIN	2 ³ 2 1	2 ² 14 15	2 ¹ 11 9	2 ⁰ 5 7
9 8 7 6 5 4 3 2 1 0		1 1 0 0 0 0 0 0 0	0 0 1 1 1 1 0 0 0	0 0 1 1 0 0 1 1 0 0	1 0 1 0 1 0 1 0 1

TEST DATA FOR FIGURE 5-11 (CONTINUED)

SPECIFIC NOTES (CONTINUED)

2. FUNCTION TABLE FOR A2A6A13U11 FOLLOWS. A2A6A13U11 IS PROGRAMMED ONLY FOR THE LISTED INPUT CODES. THE 0 STATE IS A LOGIC LOW (0.0 TO 0.4 VDC); THE 1 STATE IS A LOGIC HIGH (2.4 TO 5.0 VDC.)

INJECTION	MHz		INF	UT	PIN			C	UTP	UT	PIN			
FREQUENCY (MHz)	CONTROL SETTINGS	10	11	12	13	14	1	2	3	4	5	6	7	9
2.5 3.5 4.5 5.5 7.5 8.5 9.5 10.5 11.5 12.5 14.5 15.5 16.5 17.5 19.5 20.5 23.5	22 16,23,26 15,25 14,24 12,27 11,21,28 20,29 19 08,18 07,17 05 04 03,13 02 10 09 06	1 0 1 1 1 1 0 0 0 0 0 0 0 0 0	1 0 1 0 1 1 0 0 0 0 1 0 0 1 0 0 0	1 0 0 0 1 0 0 0 1 1 0 0 1 0 0 1 0 1	1 0 0 0 0 0 0 1 1 0 0 1 0 0 1 1	0 1 1 1 0 0 0 1 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 1 1 1 1 1 1 1 1 1 1 1	1 1 1 0 0 0 0 0 0 1 1 1 1 1	0 1 0 0 0 1 0 0 1 0 0 1 0 0 1 0 0 0 1	1 0 0 1 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 1	0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0 0 0 0 1 0 0 0 0 0 0 0 0 0 0 0	0 0 0 1 1 1 0 0 0 0 1 1 1 1 1 0 0	0 0 0 0 0 0 1 1 1 1 1 1 1 1 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

- 3. PRELIMINARY SETUP. PLACE TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6 ON TEST FIXTURE, AND REMOVE COVER FROM ASSEMBLY. PREPARE THE TEST FIXTURE BY SETTING ITS CONTROLS TO TEST A WRC-1 100 Hz TYPE MODULE IN THE TRANSMIT MODE, AND A NORMAL 20 VDC LEVEL. SET TEST FIXTURE FREQUENCY CONTROLS FOR 8.0000 MHz OPERATION, BUT DO NOT APPLY POWER TO TEST FIXTURE.
- 4. TEST SETUP.
 - a. CONNECT DIFFERENTIAL VOLTMETER TO APPROPRIATE CONNECTOR ON TEST FIXTURE FRONT PANEL.
 - b. CONNECT FREQUENCY STANDARD AN/URQ-10 5 MHz OUTPUT TO EXT 5 MHz INPUT CONNECTOR ON REAR OF TEST FIXTURE.
- 5. PRELIMINARY CHECKS.
 - a. SET METER OUTPUT SELECTOR TO +20 VDC. APPLY POWER. METER SHOULD INDICATE +19.9 TO +20.1 VDC.
 - b. DISCONNECT DIFFERENTIAL VOLTMETER.

TEST DATA FOR FIGURE 5-11 (CONTINUED)

SPECIFIC NOTES (CONTINUED)

6. THIS TEST PROCEDURE CONSISTS OF SETTING THE TEST FIXTURE FREQUENCY CONTROLS CONSECUTIVELY TO (A) 8 MHz, (B) 16 MHz AND (C) 9 MHz AND AT EACH FREQUENCY SETTING PERFORMING TESTS TS-1 THROUGH TS-8. TWO ADDITIONAL TESTS, TS-9 AND TS-10, ARE PERFORMED AT 8 MHz ONLY (A TOTAL OF 26 MEASUREMENTS). FOR CLARITY THE ENTIRE TEST IS SUMMARIZED IN THE SYNTHESIZER MEASUREMENT SUMMARY CHART WHICH FOLLOWS THE TEST STEPS. MEASURE ALL FREQUENCIES WITH SPECTRUM ANALYZER FITTED WITH AC PROBE WITH 10:1 DIVIDER TIP.

7. TEST STEPS:

- REFER TO NOTES 3, 4, 5 AND 6 BEFORE PERFORMING TEST. SET TEST FIXTURE FRECUENCY CONTROLS TO 8.0000 MHz AND OBSERVE WAVEFORM JAT A2A6A14TP5. FRECUENCY AND AMPLITUDE SHOULD BE AS INDICATED (A).
- TS-2 MEASURE THE VOLTAGE AT A2A6A14TP3. VOLTAGE SHOULD BE AS INDICATED (A).
- TS-3 MEASURE THE VOLTAGE AT A2A6A14TP6. VOLTAGE SHOULD BE AS INDICATED (A).
- TS-4 MEASURE THE VOLTAGE AT A2A6A14TP1. VOLTAGE SHOULD BE AS INDICATED (A).
- OBSERVE SIGNAL AT A2A6A14TP4. FRECUENCY AND AMPLITUDE SHOULD BE AS INDICATED (A).
- TS-6 OBSERVE SIGNAL AT A2A6A14TP2. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED (A).
- TS-7 OBSERVE SIGNAL AT A2A6A14TP7. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED (A).
- OBSERVE WAVEFORM I AT A2A6A13TP3. FREQUENCY AND AMPLITUDE SHOULD BE AS INDICATED (A). (WAVESHAPE VARIES WITH FREQUENCY).
- TS-9 OBSERVE WAVEFORM G AT A2A6A13TP1. FREGUENCY AND AMPLITUDE SHOULD BE AS INDICATED.
- OBSERVE WAVEFORM H AT A2A6A13TP2. FRECUENCY AND AMPLITUDE SHOULD BE AS INDICATED.

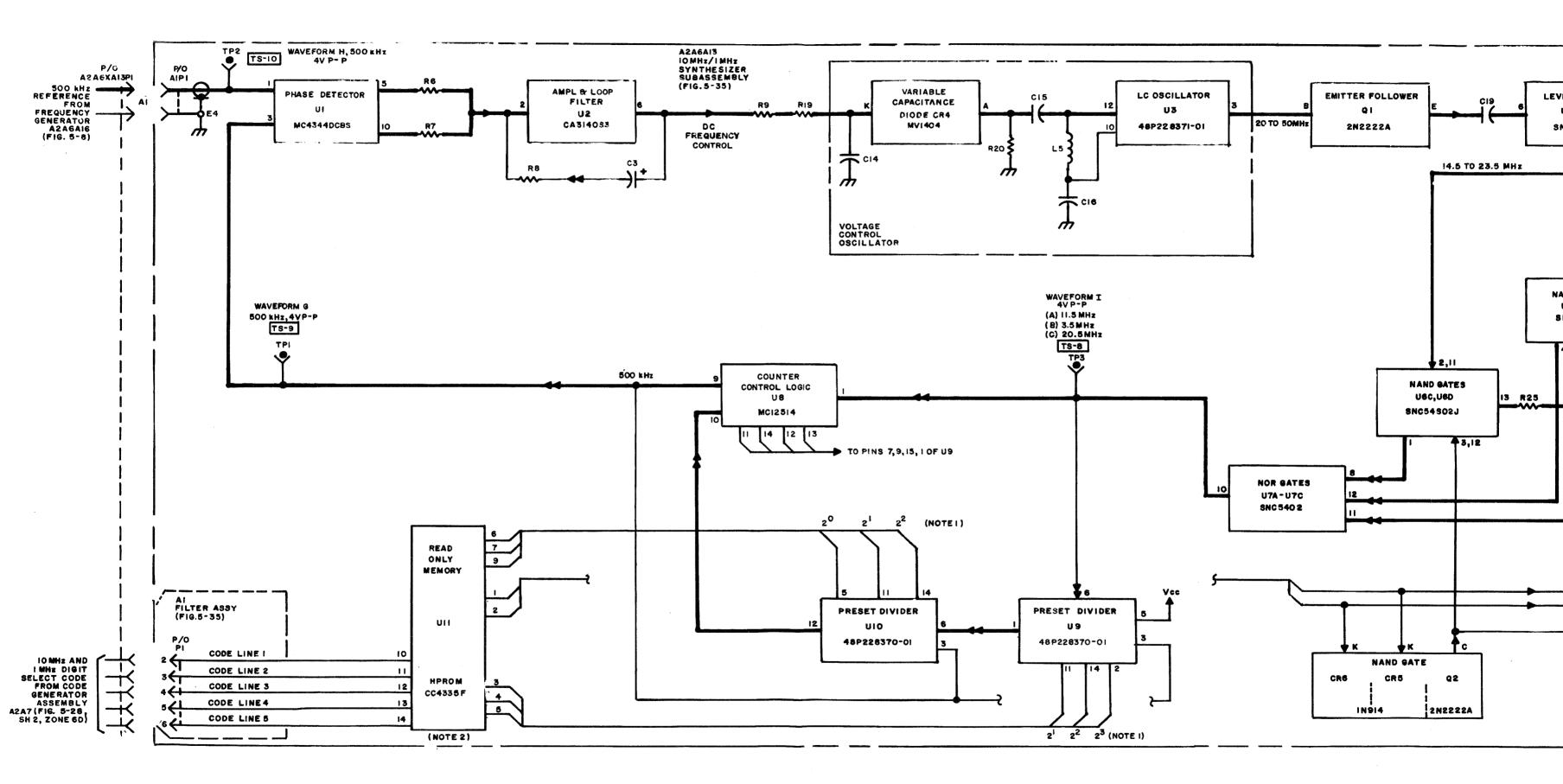
SET TEST FIXTURE FREQUENCY CONTROLS TO 16.0000 MHz AND REPEAT TESTS TS-1 THROUGH TS-8. MEASUREMENT RESULTS SHOULD BE AS INDICATED (B).

SET TEST FIXTURE FREQUENCY CONTROLS TO 9.0000 MHz AND REPEAT TESTS TS-1 THROUGH TS-8. MEASUREMENT RESULTS SHOULD BE AS INDICATED (C).

TEST DATA FOR FIGURE 5-11 (CONTINUED)

$10~\mathrm{MHz}/1~\mathrm{MHz}$ SYNTHESIZER MEASUREMENT SUMMARY CHART

	TEST	TEST SET FREQUENCY SUMMARY CHART				
TEST STEP	POINT A2A6	(A) 8.0000 MHz	(B) 16.0000 MHz	(C) 9.0000 MHz		
TS-1	A14TP5	WAVEFORM J 11.5 MHz 200 mV P-P	WAVEFORM J 3.5 MHz 200 mV P-P	WAVEFORM J 20.5 MHz 200 mV P-P		
TS-2	A14TP3	0.4 VDC	5 VDC	5 VDC		
TS-3	A14TP6	5 VDC	5 VDC	0.4 VDC		
TS-4	A14TP1	5 VDC	0.4 VDC	5 VDC		
TS-5	A14TP4	SQUARE WAVE 11.5 MHz 800 mV P-P	NO SIGNA L	NO SIGNA L		
TS-6	A <u>1</u> 4TP2	NO SIGNA L	SQUARE WAVE 3.5 MHz 800 mV P-P	NO SIGNA L		
TS-7	A14TP7	NO SIGNAL	NO SIGNA L	SQUARE WAVE 20.5 MHz 800 mV P-P		
TS-8	A13TP3	WAVEFORM I 11.5 MHz 4 V P-P	WAVEFORM I 3.5 MHz 4 V P-P	WAVEFORM I 20.5 MHz 4 V P-P		
TS-9	A13TP1	WAVEFORM G 500 kHz 4 V P-P				
TS-10	A13TP2	WAVEFORM H 500 kHz 4 V P-P				



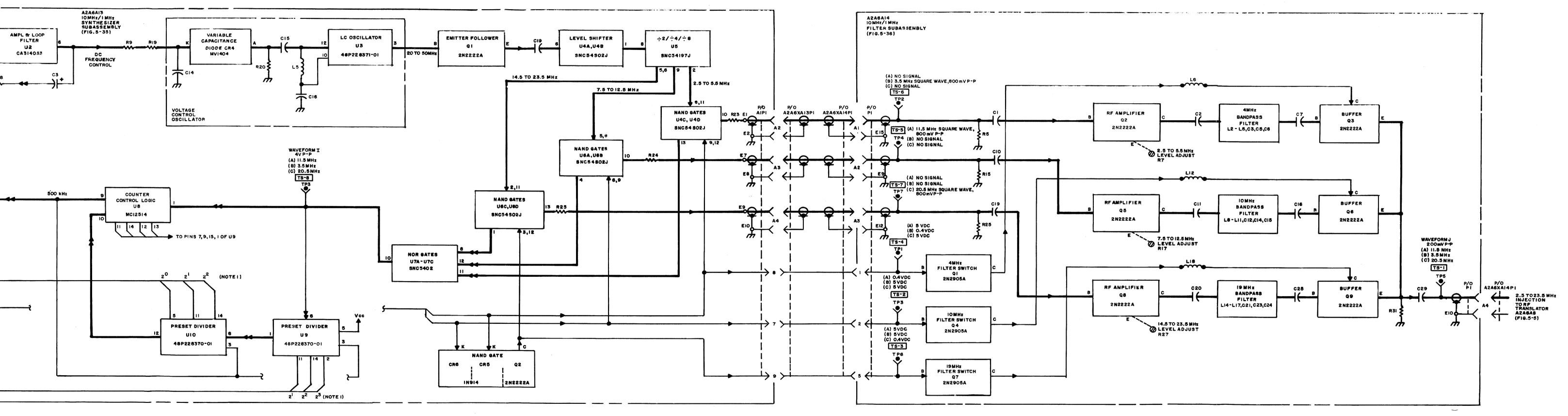


Figure 5-11. 10 MHz/1 MHz Synthesizer A2A6A13, and Filter Subassembly A2A6A14, Signal Flow Diagram

GENERAL NOTES

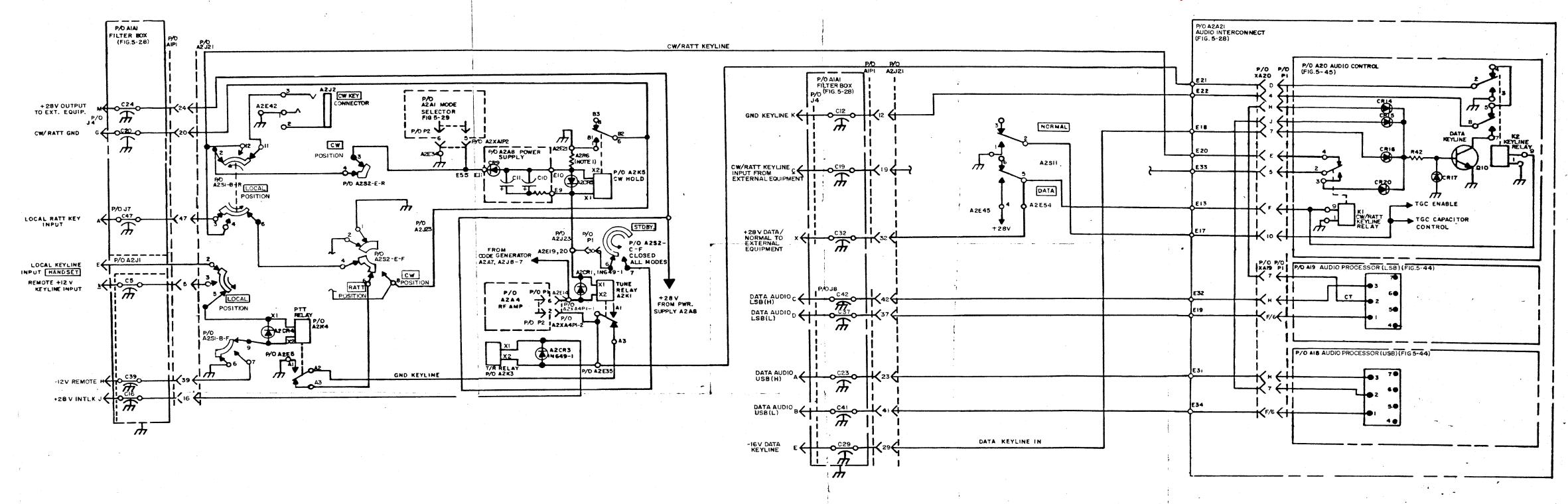
- A. SWITCH CONTACT CONNECTS FOR VARIOUS MODES AS LISTED IN CHART 1.
- B. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE, PROCEED FROM BREAK POINT IN PARALLEL WITH DIAGRAM BORDER.

CHART 1								
	MODE SELECTOR SWITCH A2S2							
FUNCTION SECTION D-R SECTION C-R SECTION E-R SECTION E-F TERMINALS TERMINALS TERMINALS								
LSB RATT AM CW USB ISB ISB/RATT	3-12 5-12 9-12 10-12 11-12	5-12 6-12 - 8-12 9-12 10-12	1-2 3-4 5-6 	1-2, 4-6 - 6-8 - - 9-11				

SPECIFIC NOTES

- 1. RESISTOR A2R6 IS 1 MEGOHM; THE CW HOLD TIME IS INCREASED BY DECREASING THE VALUE OF A2R6.
- 2. ALL RELAYS SHOWN IN DEENERGIZED POSITION.

From Preliminary Manual



From Preliminary Manual

- (3F

Figure 5-12. CW, RATT, DATA and PTT Keying, Control Diagram

5-67/(5-68 blank)

A. INDICATES EQUIPMENT MARKING.

B. MODE SELECTOR SWITCH A2S2 CONTACT CONNECTIONS FOR ALL MODES EXCEPT OFF ARE AS FOLLOWS:

SECTION	CONTACTS CONNECTED
·B-F	11-10
A-F	6-7

From Preliminary Manual

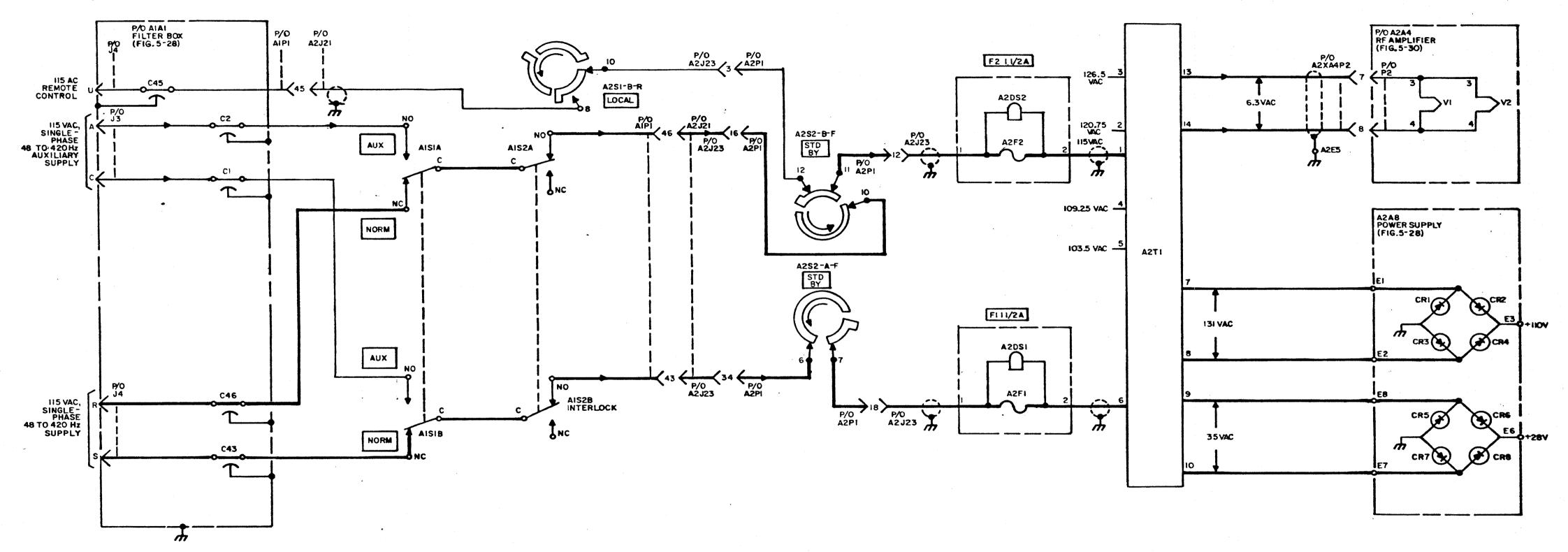


Figure 5-13. Primary Ac Power
Distribution Diagram

5-69/(5-70 blank)

From Preliminary Manual

- A. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTANCE IS IN OHMS.
 ALL CAPACITANCE IS IN MICROFARADS.
 ALL RELAYS SHOWN IN DEENERGIZED POSITION.
- B. ACTIVE SWITCH CONTACT CLOSURES FOR MODES FOLLOW:

MODE SELECTOR SWITCH A2S2-C-F					
FUNCTION	TERMINALS				
LSB RATT AM CW USB ISB ISB/RATT	9-11, 6-7 6-7 9-11, 6-7 6-7 6-7, 10-12 3-4, 6-7 5-3, 6-7				
·					

From Preliminary Manual

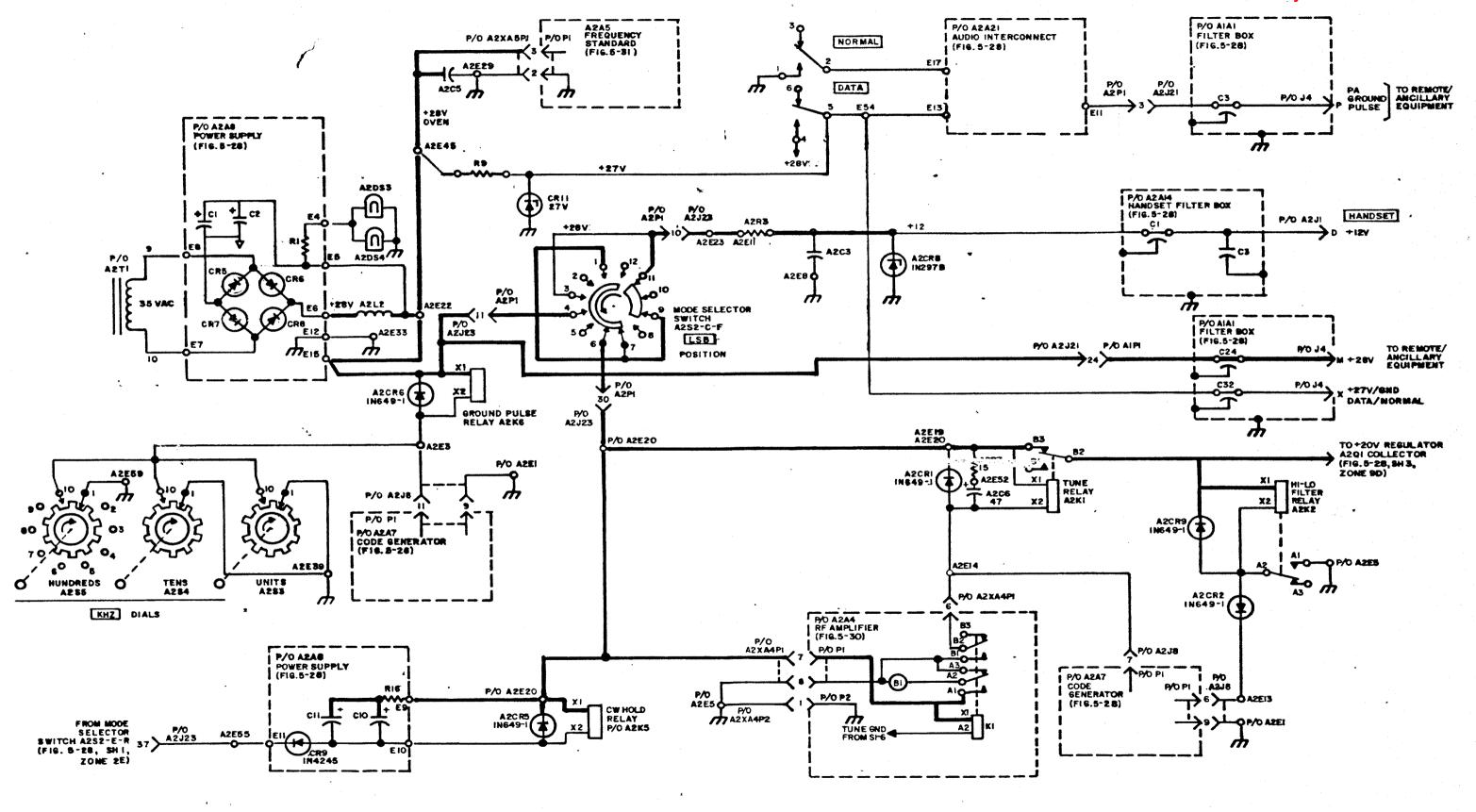


Figure 5-14. +28 V Power Distribution Diagram

5-71/(5-72 blank)

GENERAL NOTES

- B. SWITCH CONTACT CONNECTIONS FOR VARIOUS MODES, AS LISTED BELOW:

MODE	SELECTOR SWITCH A	A2S2
FUNCTION	SECTION A-F TERMINALS	SECTION A-R TERMINALS
LSB		2-3-4
\mathbf{RATT}	12-10	3-4-5
$\mathbf{A}\mathbf{M}$	1-11	3-4-5
CW	12-2	4-5
USB		5-6, 3-4
ISB		2-3-4-5
ISB/RATT	3-5	2-3-4-5

C.	LEGEND FO	LLOWS:
	+110 VDC	
	+20 VDC	
	+5 VDC	

D. PLUG CONNECTIONS SHOWN FOR MODE SELECTOR SWITCH A2S2 ARE FOR PLUG A2P1 AND SOCKET A2J23, PER THE FOLLOWING TERMINAL CHART.

^ MOI	DE SELECTOR SWIT	CH POWER CONNECTION	ONS
+20 VDC BUS DESCRIPTION	PIN NO.	A2J23	A2P1
AM CARRIER	19	A2A15E11	A2S2-A-F-11
EXCEPT CW	29	A2SA1P2-7	A2S2-A-R-4
AM/USB/ISB	31	A2SA1P1-5 A2XA1P2-8	A2S2-A-R-5
TRANSMIT	32	A2E15	A2S2-A-R-6 A2S2-A-R-3 A2S2-A-F-3
RATT	33	A2XA9P1-5	A2S2-A-F-10 A2S2-A-F-5
CW	35	A2XA1P2-10	A2S2-A-F-2
LSB/ISB	36	A2XA1P1-2 A2XA1P2-2	A2S2-A-R-2

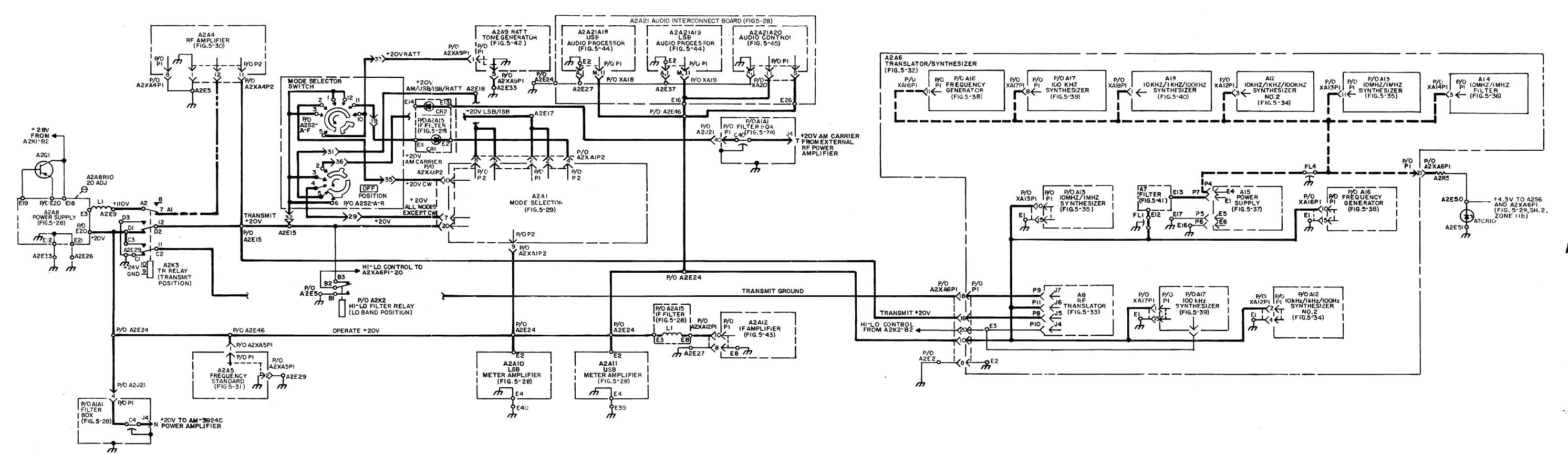


Figure 5-15. +110 Vdc, +20 Vdc, and +5 Vdc Power Distribution Diagram

- A. TEST SETUP:
 REFER TO SIGNAL FLOW DIAGRAM, FIGURE
 5-1, SHEET 1.
 SET DATA/NORMAL SWITCH TO NORMAL FOR SHEET 1.
 SET DATA/NORMAL SWITCH TO DATA FOR SHEET 2.
- B. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-29, 5-44, AND TO SIGNAL FLOW DIAGRAM, FIGURE 5-1, FOR TEST STEPS.
- C. LEGEND:

YES _____

TROUBLE IN A2A21XA19, NO OUTPUT WHEN DOES RE VOLTMETER DOES RF VOLTMETER DOES AC VOLTMETER DOES AC VOLTMETER A2A21T1, A2A21K1, A2S1, DOES RF VOLTMETER DOES RF VOLTMETER DOES AC VOLTMETER DOES RF VOLTMETER MODE SELECTOR INDICATE 0.35 mVRMS INDICATE 6.6 mVRMS INDICATE 5 mVRMS AT INDICATE 40 mVRMS A2S11, OR CONNECTORS INDICATE 1.1 VRMS INDICATE 175 mVRMS INDICATE 105 mVRMS INDICATE 8 mVRMS SWITCH IS SET AT PIN 4 OF A2A21A19U2? AT A2A21T1-6? AT A2A1A3TP2? AT A2A1E6? AT A2A1A4E33? REF: FIG 5-28 AT A2A1A3E6? AT A2A1A2E4? AT A2A21A19TP4? LSB POSITION TROUBLE IN A2A21A19U2 TROUBLE IN TROUBLE IN A2A21XA19 TROUBLE IN INPUT TROUBLE IN **TROUBLE IN A2A1T1** OR ASSOCIATED TROUBLE IN CONNECTOR TROUBLE IN FILTER OR A2XA1P1 A2A1A4CR1, CIRCUIT OF AUDIO A2A1A3Q1 OR OR LSB BALANCED COMPRESSOR CIRCUIT A2XA1P1-A1 A2A1FL1 OR A2A1A5Q1 REF: FIG 5-29 ASSOCIATED CIRCUITRY MODULATOR A2A1A2U1 Q2 OR T2 PROCESSOR A2A21A19 REF: FIG 5-29 REF: FIG 5-29 REF: FIG. 5-44 REF: FIG 5-29 REF: FIG 5-29 AND 5-44 REF: FIG 5-29 REF: FIG. 5-44 TROUBLE IN A2A21XA18, TS-13 A2A21T2, A2A21K2, A2S11, NO OUTPUT WHEN DOES AC VOLTMETER DOES AC VOLTMETER DOES AC VOLTMETER DOES RF VOLTMETER OR ASSOCIATED MODE SELECTOR INDICATE 40 mVRMS INDICATE 5 mVRMS INDICATE 105 mVRMS INDICATE 0.35 mVRMS INDICATE 6.6 mVRMS INDICATE 8 mVRMS INDICATE 1.1 VRMS AT INDICATE 175 mVRMS CONNECTORS SWITCH IS SET AT AT PIN 4 of A2A21A18U2? AT A2A21T2-6? AT A2A21A18TP4 AT A2A1E6? AT A2A1A3TP1? AT A2A1A3E1? A2A1A1E4? AT A2A1A4E33 REF: FIG 5-28 **USB POSITION** AT 500KHz? TROUBLE IN INPUT TROUBLE IN TROUBLE IN A2A21A18U2 TROUBLE IN A2A21XA18 TROUBLE IN A2A1A3Q2 TROUBLE IN FILTER TROUBLE IN CONNECTOR A2A1T2 OR USB TROUBLE IN A2A1A4CR1, CIRCUIT OF AUDIO OR ASSOCIATED OR A2XA1P2 OR ASSOCIATED A2A1FL2 OR A2A1A5Q2 BALANCED MODULATOR Q1 OR T1 PROCESSOR A2A21A18 A2XA1P1-A1 COMPRESSOR CIRCUIT CIRCUITRY REF: FIG. 5-29 AND REF: FIG 5-29 A2A1A1U1 REF: FIG 5-29 REF: FIG 5-29 REF: FIG. 5-44 REF: FIG. 5-44 REF: FIG 5-29 FIG. 5-44 REF: FIG 5-29

Figure 5-16. Normal Operation - Audio Amplification and Modulation, Voice Modes, Fault Logic Diagram, (Sheet 1 of 2)

EE140-KA-OMI-010/E110 T827H

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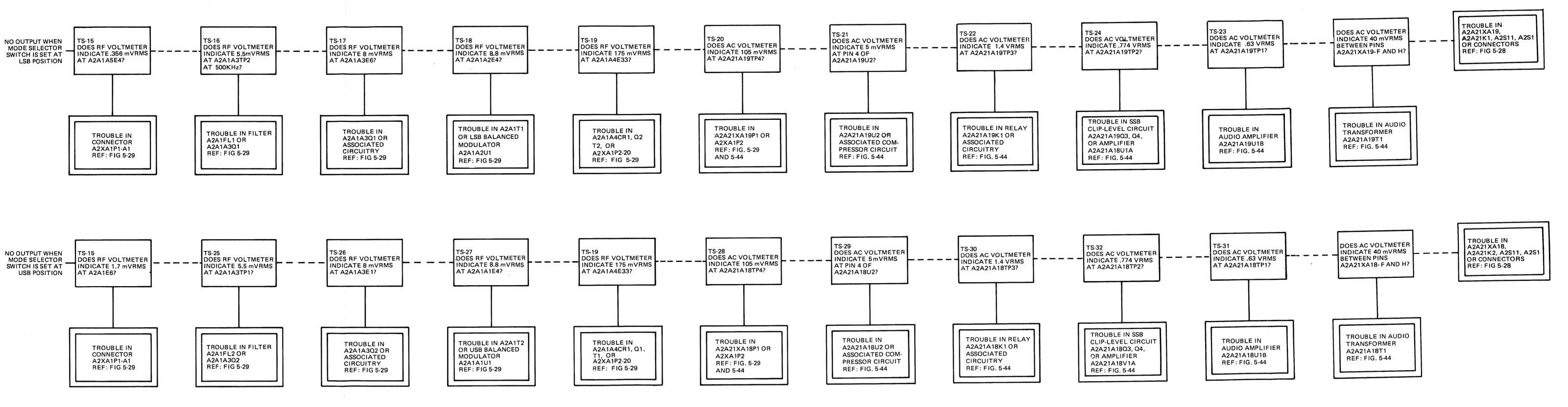


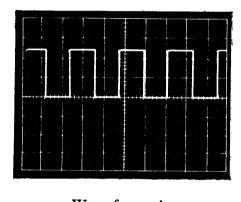
Figure 5-16. Data Operation - Audio Amplification and Modulation, Voice Modes, Fault Logic Diagram (Sheet 2 of 2)

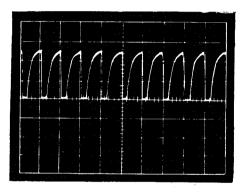
GENERAL NOTES

- A. ENSURE THAT PROPER POWER SUPPLY AND GATING VOLTAGES ARE APPLIED.
- B. TEST SETUP: REFER TO SIGNAL FLOW DIAGRAM 5-2.
- C. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-28, 5-42, AND TO SIGNAL FLOW DIAGRAM FIGURE 5-2 FOR TEST STEPS.
- D. LEGEND
 YES ———
 NO ----

SPECIFIC NOTES

WAVEFORMS





Waveform A

Waveform B

EE140-KA-OMI-010/E110 T827H

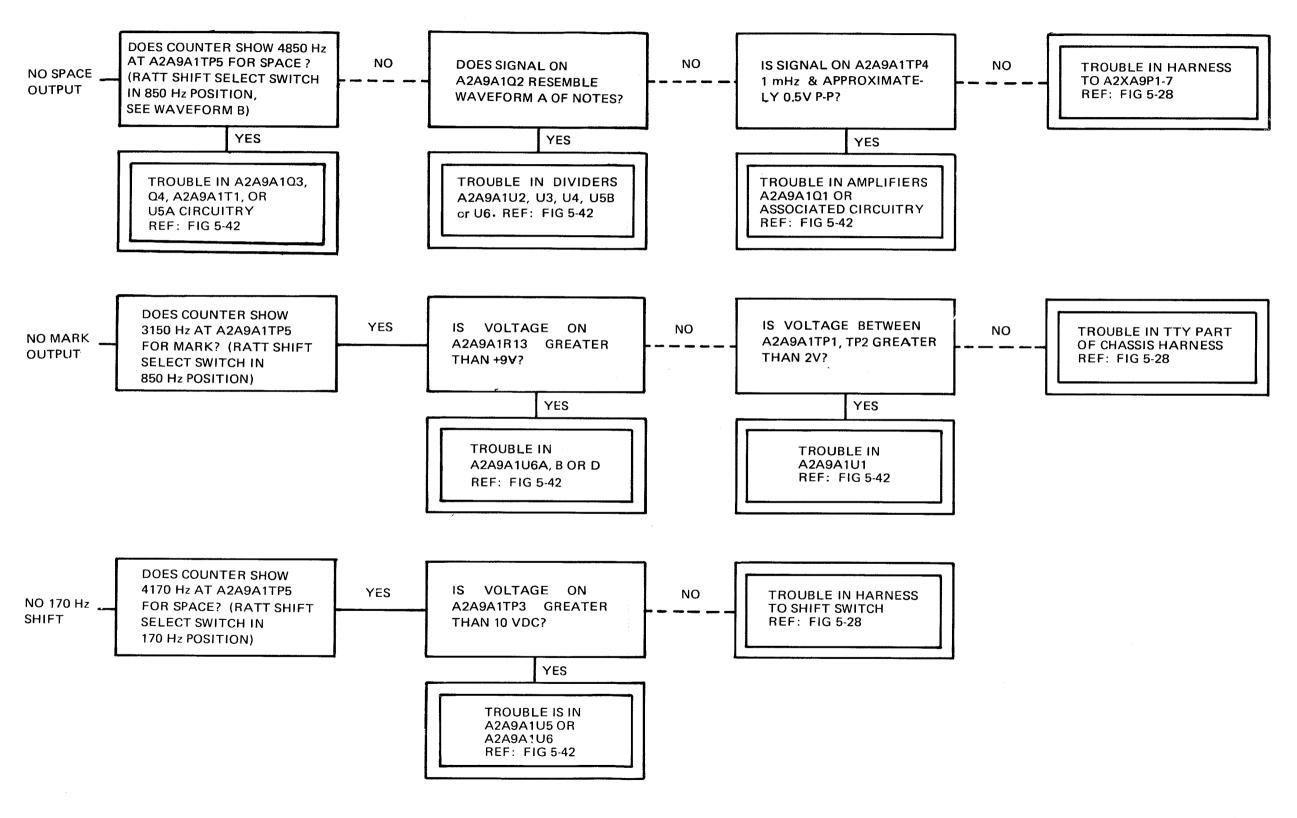


Figure 5-17. RATT Tone Generation, Fault Logic Diagram

5-79/(5-80 blank)

- A. ENSURE THAT PROPER POWER SUPPLY AND GATING VOLTAGES ARE APPLIED.
- B. TEST SETUP:
 REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-3.
 MAKE OSCILLOSCOPE OBSERVATIONS WITH TIME
 BASE SET FOR 500 kHz (2 uSEC/CM).
- C. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-28, 5-29.
- D. LEGEND:

YES -----

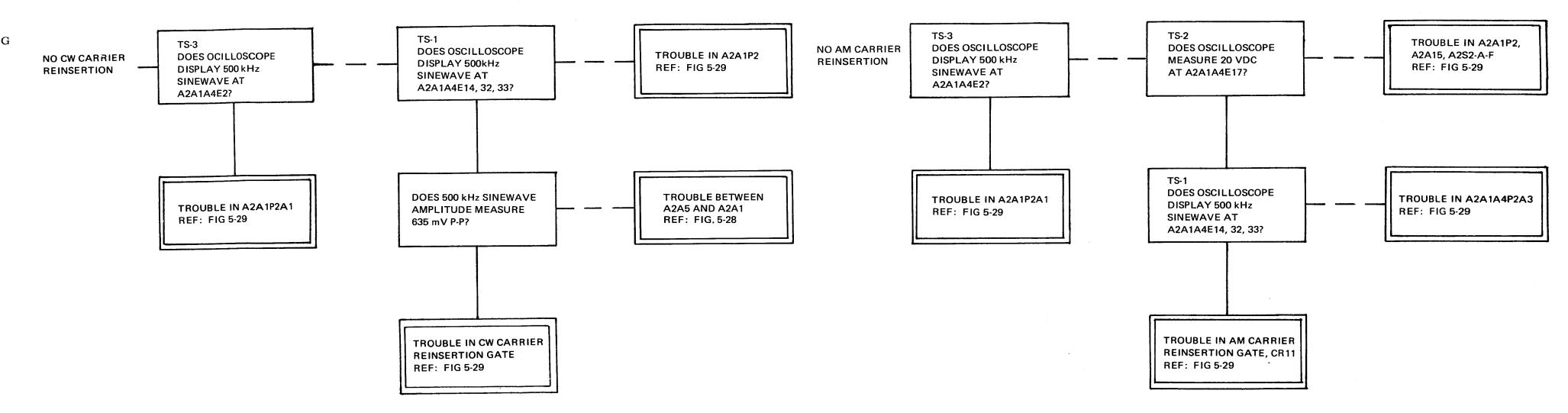


Figure 5-18. Carrier Reinsertion, Fault Logic Diagram

A. TEST SETUP: REFER TO SIGNAL FLOW DIAGRAM 5-4.

B. REFER TO:
MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-28, 5-43.

C. LEGEND:
YES ———

NO OUTPUT OR REDUCED OUTPUT FROM IF AMPLIFIER AT A2XA12P1-A1

SPECIFIC NOTES

NO - - - -

1. REMOVE IF AMPLIFIER A2A12 FROM CHASSIS AND REINSTALL ON EXTENDER CABLE.

- 2. USE OSCILLOSCOPE AN/USM-281 WITH AC PROBE 28480-1121A FOR TESTS.
- 3. OBSERVE THE OSCILLOSCOPE WITH TIME BASE SET FOR 500 KHZ (2 uSEC/CM).
- 4. DISCONNECT FREQUENCY STANDARD AN/ URQ-10 INPUT AT A2A12P1-A2.

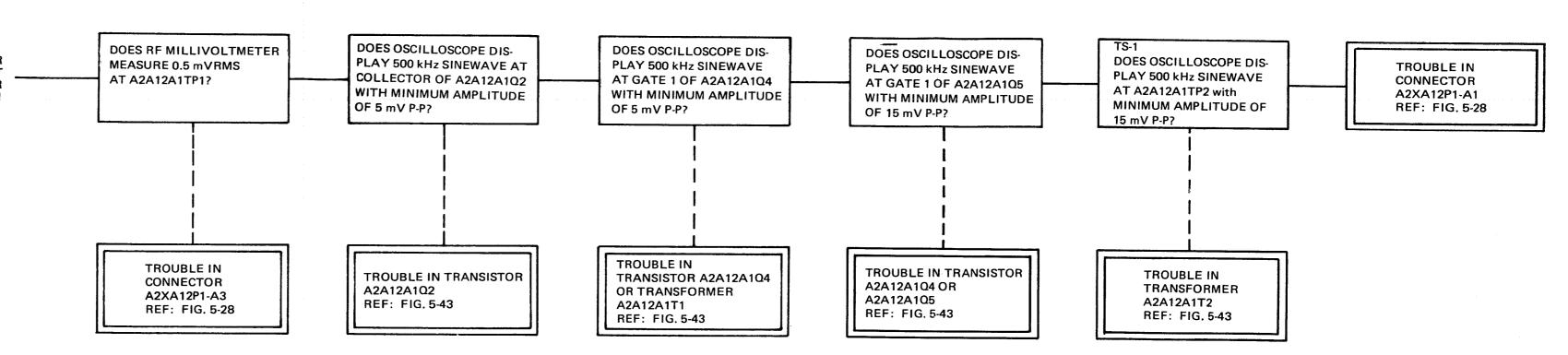
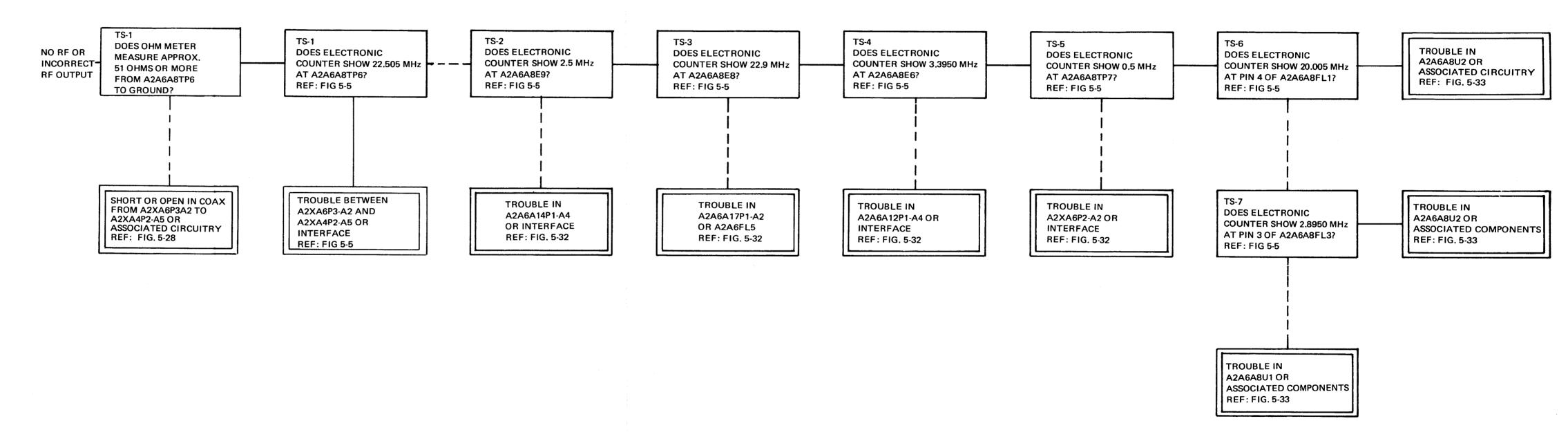


Figure 5-19. IF Amplification and Level Control Fault Logic Diagram

- ENSURE THAT PROPER POWER SUPPLY AND GATING VOLTAGES ARE APPLIED.
- TEST SETUP: REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-5.
- C. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS. FIGURES 5-28, 5-32, 5-33.
- LEGEND:

YES -----

NO ----



- TEST SETUP: REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-6.
- REFER TO SCHEMATIC DIAGRAM, FIGURE 5-30.
- LEGEND: C. YES ----

NO - - - -

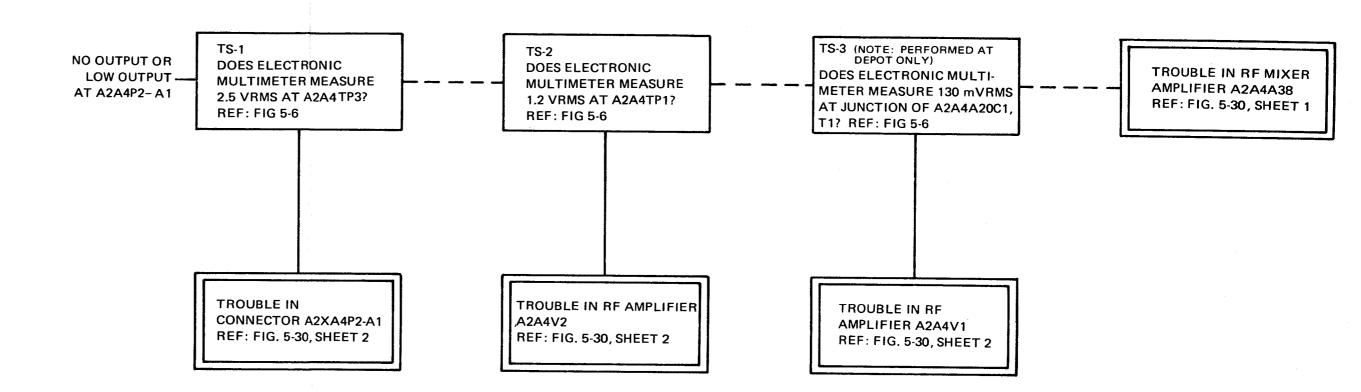
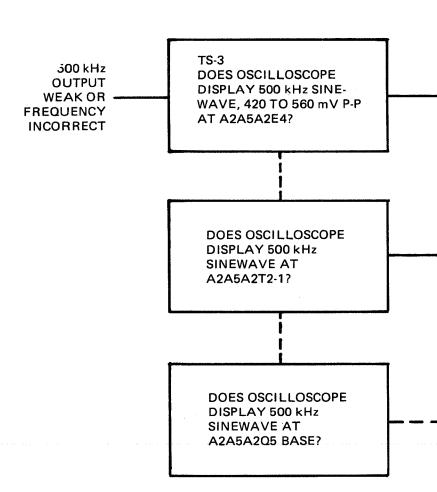


Figure 5-21. RF Amplification and Level Control, Fault Logic Diagram

- A. TEST SETUP: REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-7.
- B. REFER TO SCHEMATIC DIAGRAM, FIGURE 5-31
- C. LEGEND:
 YES -----





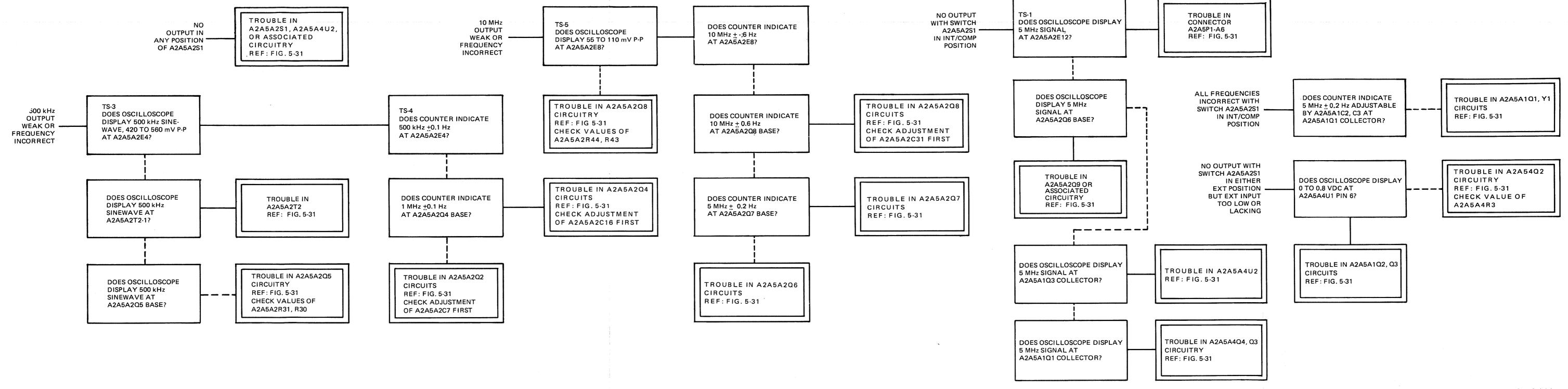


Figure 5-22. Frequency Standard A2A5, Fault Logic Diagram

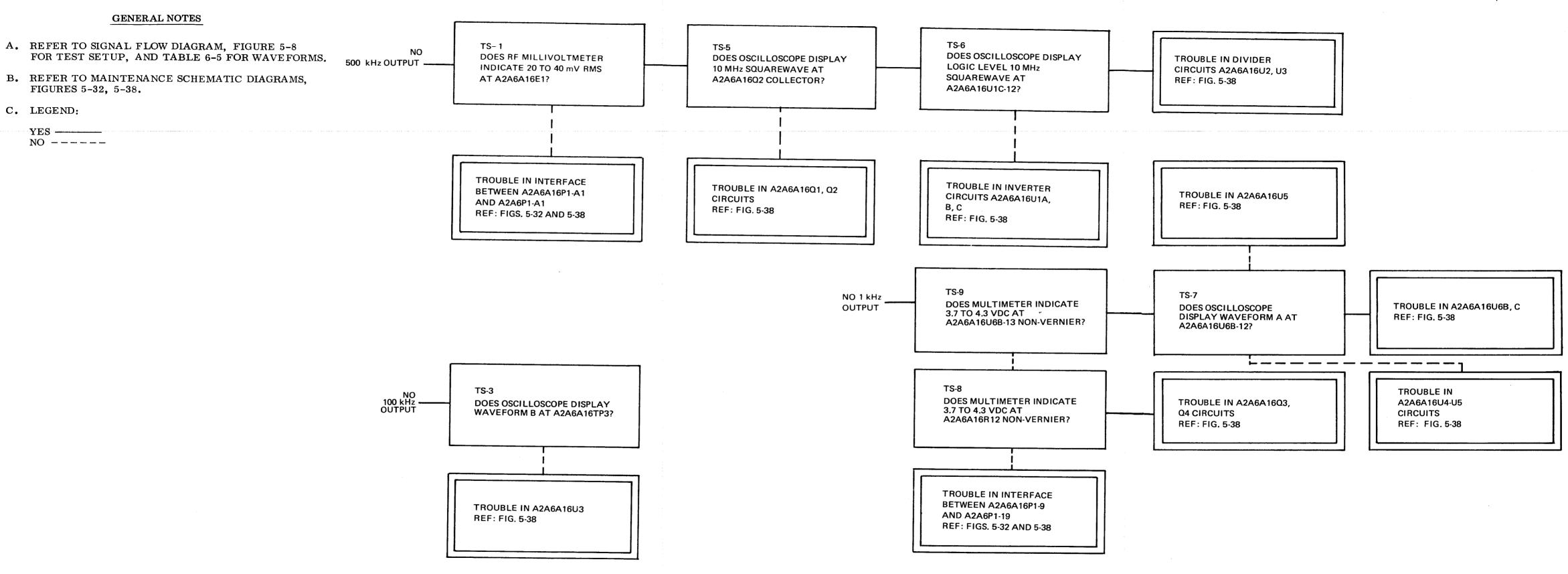


Figure 5-23. Frequency Generator A2A6A16, Fault Logic Diagram

GENERAL NOTES

- A. REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-9, FOR TS-2 AND TS-4 TEST STEPS, AND TABLE 6-7 FOR WAVEFORMS.
- B. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-34, 5-38, 5-40.

C.	LEGEND:
	YES
	NO

- 1. REMOVE POWER FROM TEST FIXTURE. RELEASE LATCHES AND REMOVE 10 kHz/1 kHz/100 Hz SYNTHESIZER SUBASSEMBLIES A2A6A18 AND A2A6A12. PLACE EXTENDER CARD 01A228400-01 IN A2A6A18 LOCATION AND MATE CONNECTOR A2A6A18P1 WITH CONNECTOR ON EXTENDER CARD. DO NOT REINSTALL THE A2A6A12 SUBASSEMBLY. SET THE TEST FIXTURE CONTROLS TO TEST A WRC-1 100 Hz TYPE MODULE IN THE TRANSMIT MODE AT 2.0011 MHz. SET RF SIGNAL GENERATOR 28480-8640B-001-003 FOR A 300 mVRMS OUTPUT AT 33.989 MHz AND CONNECT OUTPUT TO TEST POINT A2A6A18TP1. PERFORM ADDITIONAL TEST SETUP AND PRELIMINARY CHECK AS DESCRIBED IN NOTES 5 AND 6 OF FIGURE 5-9. AT THE COMPLETION OF CHECKS RESTORE A2A6 ASSEMBLY TO NORMAL OPERATING CONDITION.
- 2. REMOVE POWER FROM TEST FIXTURE. RELEASE LATCHES AND REMOVE 10 kHz/1 kHz/100 Hz SYNTHESIZER SUBASSEMBLIES A2A6A18 AND A2A6A12. PLACE EXTENDER CARD 01A228390-01 IN A2A6A12 LOCATION AND MATE CONNECTOR A2A6A12P1 WITH CONNECTOR ON EXTENDER CARD. DO NOT REINSTALL THE A2A6A18 SUBASSEMBLY. SET THE TEST FIXTURE CONTROLS TO TEST A WRC-1 100 Hz TYPE MODULE IN THE TRANSMIT MODE AT 2.0011 MHz. SET FUNCTION GENERATOR 28480-3300A FOR A 4 V PEAK OUTPUT AT 950 Hz AND CONNECT OUTPUT TO TEST POINT A2A6A12TP2. PERFORM ADDITIONAL TEST SETUP AND PRELIMINARY CHECK AS DESCRIBED IN NOTES 5 AND 6 OF FIGURE 5-9.
- 3. PERFORM TEST SETUP AS DESCRIBED IN NOTE 2 EXCEPT THAT SIGNAL GENERATOR IS SET FOR 1,050 Hz OUTPUT. AT THE COMPLETION OF CHECKS RESTORE A2A6 ASSEMBLY TO NORMAL OPERATING CONDITION.

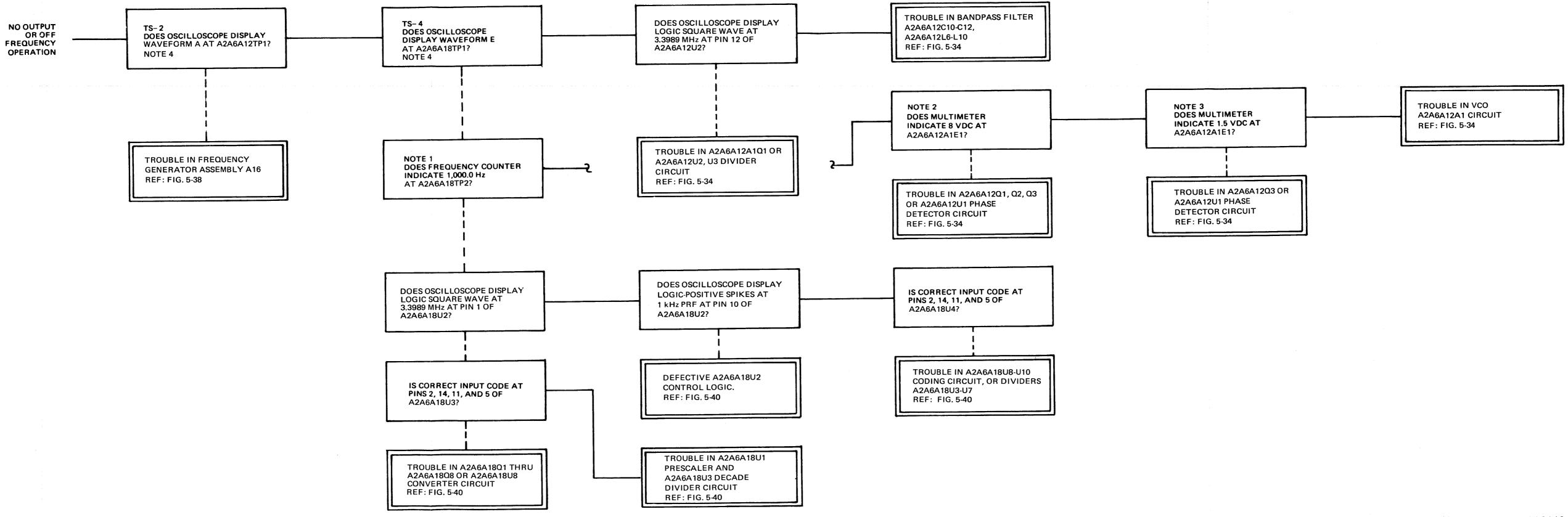


Figure 5-24. 10 kHz/1 kHz/100 Hz Synthesizer A2A6A18 and A2A6A12, Fault Logic Diagram

GENERAL NOTES

- A. REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-10, FOR TEST STEPS, AND TABLE 6-5 FOR WAVEFORMS.
- B. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-32, 5-39.

C.	LEGEND:
	YES
	NO

D. SET UP INITIAL TESTS BY INFORMATION GIVEN IN NOTES ON FIGURE 5-12.

- 1. WAVEFORM FREQUENCY MUST BE 100 kHz AS MEASURED ON ELECTRONIC COUNTER AN/USM-207. AMPLITUDE SHOULD BE 4 V PEAK. AN INCORRECT WAVESHAPE, WAVE FREQUENCY OR PULSE AMPLITUDE INDICATES A FAULT AND SHOULD BE INTERPRETED AS "NO".
- 2. SIGNAL FREQUENCY SHOULD BE 22.4 MHz. WAVESHAPE SHOULD APPROXIMATE WAVEFORM J.
- 3. REMOVE POWER FROM TEST FIXTURE. REMOVE 100 kHz SYNTHESIZER SUB-ASSEMBLY A2A6A17 AND REINSTALL ON EXTENDER CARD 01A228398-01. REMOVE FREQUENCY GENERATOR SUBASSEMBLY A2A6A16. SET FUNCTION GENERATOR 28480-3300A FOR A 4 V P-P SQUARE WAVE OUTPUT AT 90 kHz AND CONNECT TO A2A6A17TP1. RESTORE POWER TO TEST FIXTURE. MEASURE DC VOLTAGE AT A2A6A17A1E1. CHANGE FUNCTION GENERATOR FREQUENCY TO 110 kHz AND MEASURE DC VOLTAGE AT A2A6A17A1E1.
- 4. REMOVE POWER FROM TEST FIXTURE. REMOVE 100 kHz SYNTHESIZER SUBASSEMBLY A2A6A17 AND REINSTALL ON EXTENDER BOARD. SIGNAL AT PIN 1 OF A2A6A17U5 SHOULD APPROXIMATE WAVEFORM H IN SHAPE AND AMPLITUDE AND BE AT A FREQUENCY OF 2.24 MHz.
- 5. SIGNAL AT PIN 10 OF A2A6A17U5 SHOULD APPROXIMATE WAVEFORM G INVERTED IN SHAPE AND AMPLITUDE AND BE AT A FREQUENCY OF 100 kHz.

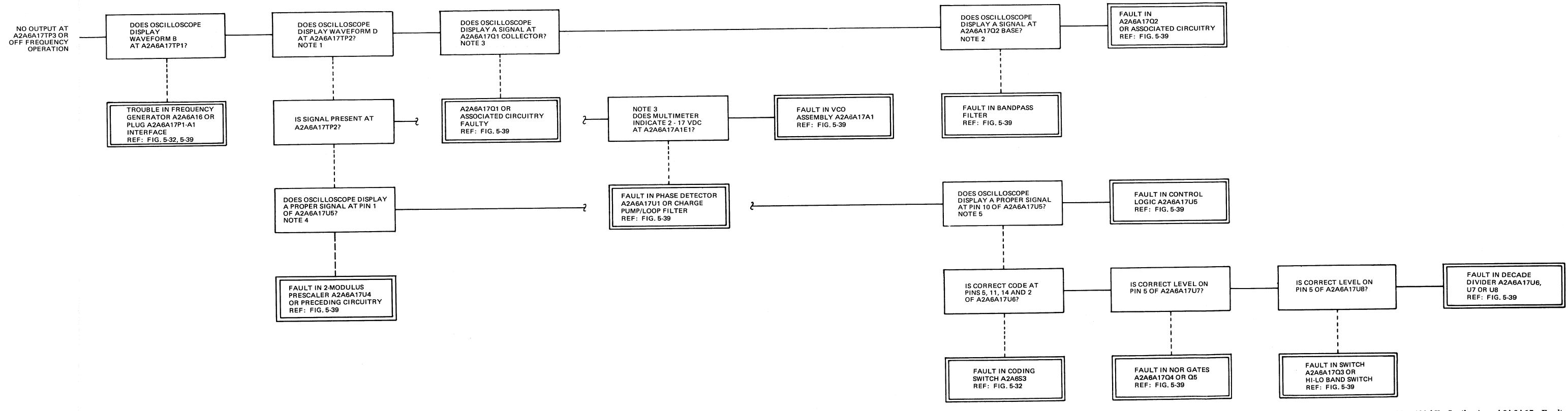


Figure 5-25. 100 kHz Synthesizer A2A6A17, Fault Logic Diagram

5-95/(5-96 blank)

- A. REFER TO SIGNAL FLOW DIAGRAM, FIGURE 5-11 FOR TEST STEPS, AND TABLE 6-5 FOR WAVEFORMS.
- B. REFER TO MAINTENANCE SCHEMATIC DIAGRAMS, FIGURES 5-35, 5-36.
- C. LEGEND:
 YES
 NO ----
- D. REFER TO FREQUENCY TRANSLATION CHART, TABLE 3-1.

- 1. TESTS OUTLINED IN THE NOTES ON SIGNAL FLOW DIAGRAM, FIGURE 5-11 MUST BE PERFORMED IN THEIR ENTIRETY TO DETERMINE WHICH FREQUENCY RANGES ARE MALFUNCTIONING BEFORE FAULT LOGIC DIAGRAM 5-26 IS USED.
- 2. SIGNAL SHOULD BE PRESENT AT TEST POINTS INDICATED FOR THE RANGE SELECTED ONLY.
 - EXAMPLE: NO OUTPUT AT A2A6A14TP5 WHEN FREQUENCY CONTROLS
 ARE SET AT 8.0000 MHz. FREQUENCY TRANSLATION CHART,
 TABLE 3-1, SHOWS THE HIGH FREQUENCY MIXER INJECTION
 SIGNAL SHOULD BE 11.5 MHz. THUS ONLY A2A6A14TP4
 SHOULD HAVE A SIGNAL PRESENT. SIMILARLY, ONLY
 A2A6A14TP3 SHOULD BE AT 0 0.4 VDC.
- 3. REMOVE POWER FROM TEST FIXTURE. REMOVE A2A6A13 AND A2A6A14 SUBAS-SEMBLIES AND REINSTALL ON EXTENDER CARDS 01A228392-01 AND 01A228394-01 RESPECTIVELY.
- 4. REFER TO FREQUENCY TRANSLATION CHART, TABLE 3-1, FOR CORRECT FREQUENCY FOR INDICATED CONTROL SETTINGS.
- 5. SIGNAL SHOULD HAVE AN AMPLITUDE OF 4 V P-P. FREQUENCY WILL VARY BUT SHOULD BE IN CORRECT RANGE.
- 6. COMPARE SIGNALS WITH FREQUENCY COUNTER.
- 7. REMOVE POWER FROM TEST FIXTURE. REMOVE FREQUENCY GENERATOR SUBASSEMBLY A2A6A16. CONNECT FUNCTION GENERATOR 28480-3300A TO A2A6A13TP2. SET CONTROLS OF FUNCTION GENERATOR FOR A 300 kHz SQUARE WAVE WITH A 4 V P-P AMPLITUDE. RE-POWER TEST FIXTURE. MEASURE VOLTAGE AT THE JUNCTION OF A2A6A13R19 AND C14. CHANGE FUNCTION GENERATOR FREQUENCY TO 1 MHz. MEASURE VOLTAGE AT JUNCTION OF A2A6A13R19 AND C14. VOLTAGE SHOULD RANGE FROM 1 VDC AT 300 kHz TO 9.5 VDC AT 1 MHz.

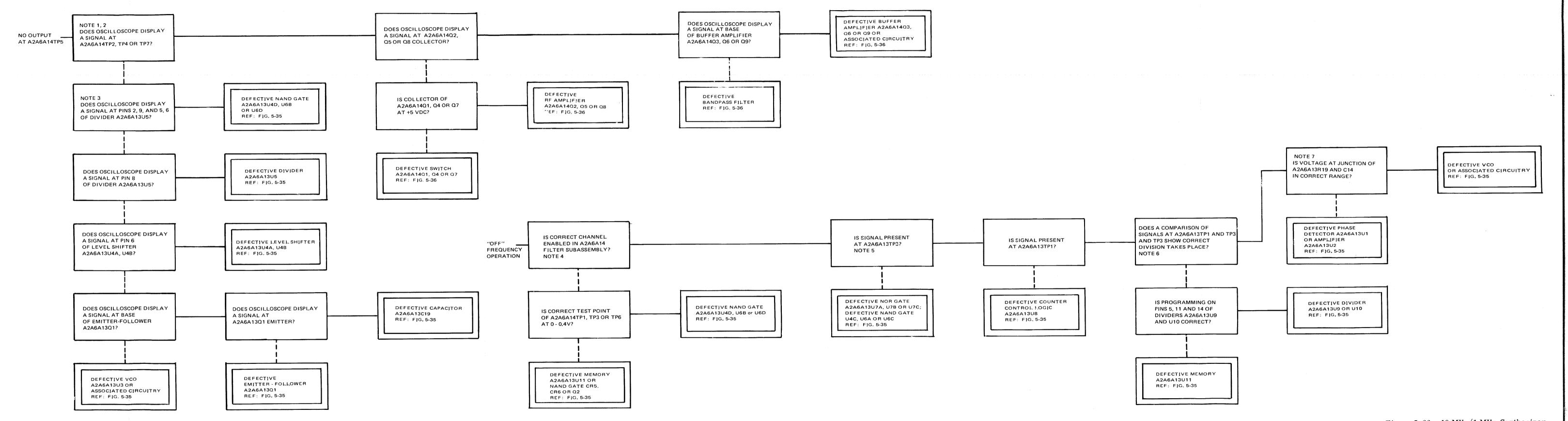
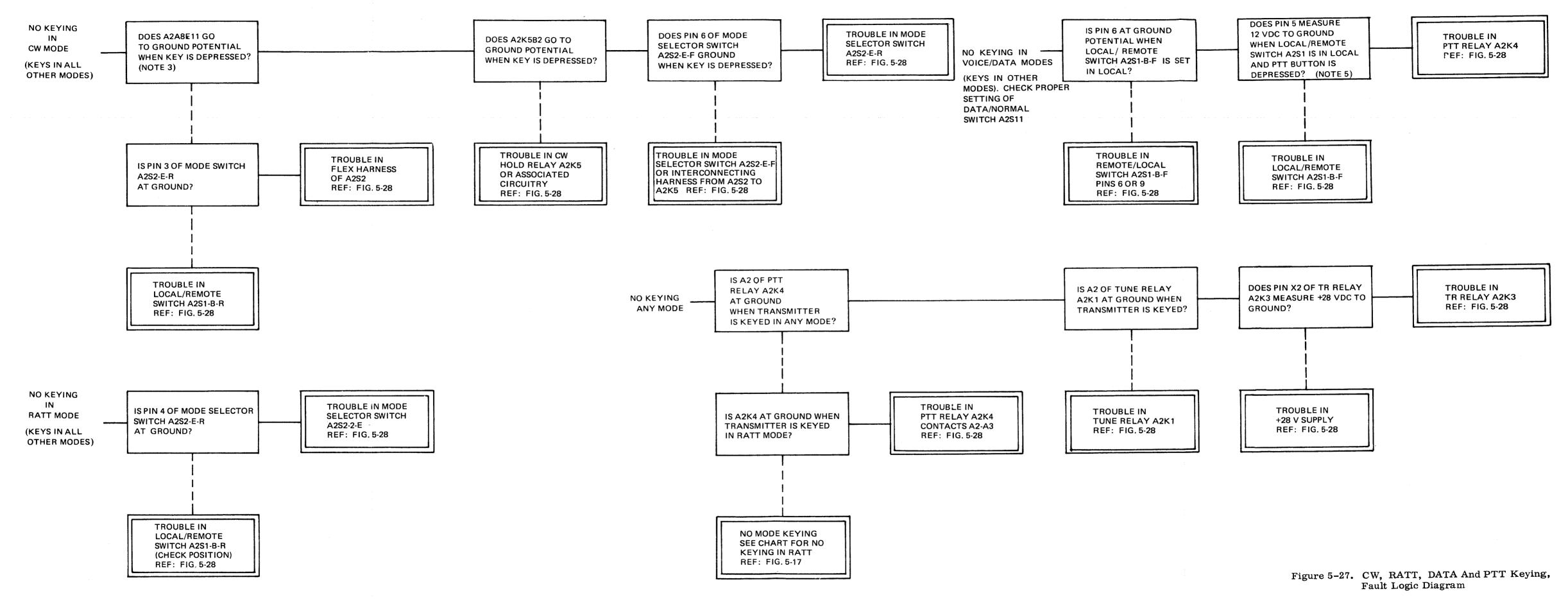


Figure 5-26. 10 MHz/1 MHz Synthesizer A2A6A13, Fault Logic Diagram 5-97/(5-98 blank)

- A. TEST SETUP: REFER TO SCHEDULED PERFORMANCE TEST SETUP, FIGURE 4-1 AND TABLE 4-3.
- B. REFER TO CW, RATT, DATA AND PTT KEYING CONTROL DIAGRAM, FIGURE 5-12, MAINTENANCE SCHEMATIC DIAGRAM, FIGURE 5-28.

- 1. INSTALL CW KEY IN LOCAL JACK.
- 2. CHECK FOR GROUND BY CONNECTING MULTIMETER 28480-410C, SET TO MEASURE OHMS, BETWEEN SPECIFIED POINT AND CHASSIS GROUND.
- 3. MEASURE DC VOLTAGES BY CONNECTING ELECTRONIC MULTIMETER AN/USM-311, SET IN PROPER DC VOLTAGE RANGE, BETWEEN SPECIFIED POINT AND CHASSIS GROUND.



GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATIONS PREFIX WITH NUMBERS OF HIGHER ASSEMBLIES.
- B. ALL RESISTANCE VALUES IN OHMS $\pm 5\%$, ALL RESISTORS 1/4 WATT, UNLESS OTHERWISE NOTED.
- C. ALL CAPACITANCE VALUES IN MICROFARADS, UNLESS OTHERWISE NOTED.
- D. SWITCHES A2S1 AND A2S2 ARE SHOWN AS VIEWED FROM REAR OF FRONT PANEL. A BLACK SWITCH TERMINAL INDICATES A LONG CONTACT CLIP AT THAT POINT.
- E. S INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE, PROCEED FROM BREAK POINT IN PARALLEL WITH DIAGRAM BORDER.
- F. INDICATES FRONT PANEL MARKING.

- 1. THE VALUE OF A2R6 (SHEET 1, ZONE 4D) IS SELECTED FROM 18K TO 220K OR 1 MEGOHM TO GIVE A CW HOLD TIME OF 1 TO 1.7 SECONDS. THE CW HOLD TIME IS INCREASED BY LOWERING THE VALUE OF A2R6.
- 2. FOR BALANCED 600 OHM LINE OPERATION, GROUND A2E59 (SHEET 1, ZONE 16B) AND A2E60 (SHEET 1, ZONE 16A) TO A2E61 AND A2E62, RESPECTIVELY.
- 3. CAPACITORS A1C1 THRU C50 ARE ALL 1000 pF.
- 4. WHEN NTDS DATA AUDIO IS APPLIED THRU A1J8, THE JUMPER WIRES ACROSS E43 E44, E45 E46 (SHEET 1, ZONE 12B), E47 E48 (SHEET 1, ZONE 9B) AND E49 E50 (SHEET 1, ZONE 14A) SHOULD BE REMOVED.
- 5. TERMINAL LAYOUTS FOR SELECTED RELAYS, COILS, CONNECTORS, SWITCHES, AND TRANSISTORS APPEAR ON THE APRONS OF SHEETS 1, 2, AND 3.
- 6. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE VALUES ARE TABULATED ON SHEET 1.

PART LOCATION INDEX

REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
A1J1 7			A1P1-38)		
thru {		*	thru }		*
A1J22			P1-40 ⁾		
J23	2	2G	P1 - 41	1	25B
J24	3	2C	P1-42	1	25B
J25	1	26G	P1-43	3	11E
P1-1		*	P1-44	3	12F
P1-2		*	P1-45	3	12E
P1-3	3	5B	P1-46	3	11E
P1-4	3	3D	P1-47)		
P1-5		*	thru }		*
P1-6	3	12B	ر P1-49		
P1-7	3	3F	P1-50	3	12B
P1-8		*	P2A1	3 1	25G
P1-9	3	12G	P2A2	1	20G
P1-10		*	P2A3	2	3 G
P1-11		*	S1	3	12D
P1-12	2	3E	S2	3	11D
P1-13	3	12C	A 1A 1C 1	3 3	13E
P1-14		*	C2	3	13E
P1-15		*	C3	3	$2\mathrm{B}$
P1-16	3 3	12F	C4	3	2D
P1-17	3	3F	C5	1	25E
P1-18]			C6	3	13B
thru {		*	C7	3	2F
P1-20			C8	1	$25\mathrm{F}$
P1-21	3	$3\mathrm{F}$	C9	3	13G
P1-22		*	C10	1	25C
P1-23	1	25B	C11	1	25F
P1-24	3	$5\mathrm{B}$	C12	2	3E
P1-25	3 2 3	5B	C13	3	13C
P1-26	2	3C	C 14	1	25G
P1-27		12B	C 15	1	25G
P1-28	2	3C	C16	3	13F
P1-29	1	25A	C17	3	2 F
P1-30		*	C18		*
P1-31	2	3C	C 19	1	25C
P1-32	3	3F	C20	1	25B
P1-33	2	3D	C21	3	2F
P1-34		*	C22	1	25D
P1-35	2	3D	C23	1	25B
P1-36	3	3G	C24	3	2B
P1-37	1	25A	C25	3	2B

^{*} NOT USED

\mathbf{REF}			\mathbf{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
A1A1C26	2	3C	A 1A 1J4-l		*
C27	3	13B	J4-m	3	2C
C28	$\overset{\circ}{2}$	3C	J4-n	3	$^{-0}_{ m 2D}$
C29	1	25A	J4-0	-	*
C30	*	*	J4-p	3	2F
C31	2	3C	J4-q	1	26C
C32	3	2F	J4-r	ĩ	26C
C33	$\overset{\circ}{2}$	3D	J4-s	3	13 G
C34	1	25C	J4-t	1	26D
C35	$\overset{\mathtt{1}}{2}$	3D	J4-u	-	*
C36	3	2G	J4-v	3	2C
C37	1	25A	J4-w	3	2F
C38	1	25D	J4-x	3	2F
C39	1	25D	J4-y	3	2E
C40	1	25F	J4-z	3	2E
C41	1	$25\mathrm{B}$	J4-A	$\frac{3}{2}$	2D
C41	1	25B	0.1-11	1	26F
C42	3	13D	J4-B	$\overset{1}{2}$	20 r 2 D
C43 C44	3	13E 13F	04-D	1	26F
C44 C45	3		J4-C		
	3	13E 13E	J4-D	2 2 2 3	2C 2C
C46				2	
C47	1	25C	J4-E	2	2C
C48	1	25D	J4-F	3 1	$^{ m 2D}_{ m 26B}$
C49	1	25D	J4-G	1	
C50	3 3	13B	J4-H	1	26D *
E1	3 1	13B 26A	J4 - I J4-J	3	13F
T1	Ŧ	*	J4-K	$\frac{3}{2}$	2E
$_{\rm J2}^{\rm J1}$		*	J4-L	3	${f ^{2E}}$
J2 J3-A	9	13E	J4-M	3 3	$^{2\mathrm{B}}_{2\mathrm{B}}$
	3 3		J4-N	3 3	2D
J3-B J3-C	3	13B 13E	J4-O	J	*
	ა 3	2G	J4-P	3	2 B
J4-a	ა 3			ა	4 D
J4-b		2F	J4-Q	9	
J4-c	1	26C	J4-R	3	13E
J4-d	1	26G	J4-S	3	13D
J4-e	1	26G	J4-T	1	26F
J4-f	1	26F	J4-U	3	13E
J4-g	0	*	J4-V	3	2G
J4-h	3	13C	J4-W	3	2D
J4-i	3	13E	J4-X	3	2F
J4-j		*	J4-Y	3	2F
J4-k	1	26E	J4-Z	3	13B

^{*} NOT USED

\mathbf{REF}			\mathbf{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
				_	
A 1A 1J4-AA	3	2E	A2CR10	$egin{array}{c} 2 \\ 1 \end{array}$	13A
J4-BB	1	26D	CR11	1	2D
J4-CC	3	2E	DS1		*
J4-DD	3	$2\mathrm{E}$	DS2		*
J4-EE	3	2E	DS3	3	3E
J4-FF	3	2E	DS4	3	3E
J4-GG	3 3	2D	E 1	2	6C
J4 - HH	3	2D	$\mathbf{E2}$	2	8E
J5-A	1	26C	E3	2	$6\mathrm{B}$
J5-B	1	26C	${f E4}$	1	21C
J6-a 🤈		*	E5	1	20C
thru }		*		3	$6\mathrm{F}$
$_{ m J6-f}$ $^{ m J}$				2	7D
J6-g	1	26F		2	6F
J7-A	1	26C		2	4G
J7-B	1	26D	E6	1	21B
J7-C	1	26D	E 7	1	21C
J7-D	3	13B	E8		11B
J8-A	1	26B		3	11A
J8-B	î	26B	E9	3	6F
J8-C	ī	26B	E 10	3	6F
J8-D	1	26A	E 11	3 3 3 3 3	11B
J8-E	1	26A	E 12	3	11B
J8-F	1	26A	E 13	2	7E
אס-1 ק ק	1	201	E 14	2	6D
thru{		*	E 15	2	7E
$\frac{1114}{J24}$		•	E 16	3	
J25	1	26G	E 17	1	11B 6F
	1				
A2C1	3	6F	E18	1	6F
C2	3	9D	E 19	3	10C
C3	3	11A	E20	3	10C
C4	1	23F	E21	1	4C
C5	1	22F	77.00	1	18B
C6	3	11D	E22	3	4E
CR1	3	10D	E23	3	11B
CR2	2	8E	E24	3	4D
CR3	3	11F	E25	_	*
CR4	1	20D	E 26	3	4E
CR5	1	4D	E27	1	2F
$\frac{\text{CR6}}{\text{CR}}$	3	8B		3	12C
CR7	2	4E		1	2C
CR8	3	11A		1	3 D
CR9	2	8D		1	23F
·				1	3E
				1	16A

\mathtt{REF}			\mathbf{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
A2E28	1	8F	A2E49	1	18B
	3	12B	E50	2	12B
E29	2	$7\mathrm{F}$	E51	1	21E
	3	10C		1	18F
	3	10F		2	13A
E30	1	7F	E52	3	11C
1100	1	15G	E53	3	11F
E31	-	*	E54	1	16G
E32	3	$3\mathrm{E}$	E55	1	6D
	3	4F	E56	1	3C
E33	1	19B	100	$\overline{3}$	4 G
		19C	E57	$\overset{\mathtt{o}}{2}$	$^{-6}$
T2 0 4	1	8C	E58	$\overset{\mathtt{2}}{2}$	$^{-1}_{ m 4E}$
E34	1		E59	1	16B
	1	5F	E 60	1	16A
7105	1	8F	E61	1	16B
E35	2	5E *		1	16A
E36	•		E62		23F
E37	3	12B	77.4	1	
	1	9G	F1	3	9E
	1	8B	F2	3	9F
	1	22F	J1-A	3	2G
	3	12F	J1-B	3	2G
$\mathbf{E38}$	3	9D	J1-C	1	27E
	3	5G	J1 - D	3	2A
E39	1	3B	J1-E	1	27E
	2	4A	J2	1	22B
	1	17G	J3 _\		
E40	1	3C	thru		*
	1	22C	J7)		
	1	1E	J8-1F	2	5D
	1	22D	J8-2G	2	5D
E41		*	J8 -3 H	2 2 2	5D
$\mathbf{E42}$	2	13A	J8-4J	2	5D
- -	f 2	11B	J8-5K	2	5D
	1	21A	J8-6	2	$6\mathrm{E}$
E43	<u> </u>	*	J8-7	2	6D
E44		*	J8-8	2	$6\mathrm{E}$
E45	3	3 E	J8-9	2	6 C
17.40	3 1	17G	J8-10	$\frac{2}{2}$	6C
E46	3	4D	J8-11	$\frac{2}{2}$	6C
	S	* *	J8-12	$\overset{2}{2}$	6C
E47		*	J8-13	$\overset{\mathtt{2}}{2}$	5D
E48		т	90-10	4	

^{*} NOT USED

REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
DIIO	DITEET	ZONE	DES	SHEET	ZONE
A2J8-14	2	5D	A2J21-29	1	25A
J8-15	2	5 C	J21-30	- ,	*
J8-16	2	5 C	J21-31	2	3 C
J8-17	f 2	5C	J21-32	3	3F
J8-18	2	5C	J21-33	$\overset{\mathtt{o}}{2}$	3D
J8-19	$\mathbf{\hat{z}}$	5 E	J21-34	1	25C
J8-20	$\overline{f 2}$	5 E	J21-35	$\overset{\mathtt{r}}{2}$	3D
J8-21A	$\overline{2}$	6 C	J21-36	3	3G
J8-22B	$ar{f 2}$	6 C	J21-37	1	25A
J8-23C	$ar{f 2}$	6 C	J21-38	1	25D
J8-24D	$\overline{\overset{-}{2}}$	6C	J21-39	1	25D 25D
J8-25E	$\overline{2}$	6D	J21-40	1	25F
J9 >	_	V.2	J21-41	1	25B
thru (*	J21-42	1	25B
J20			J21-43	1	20D *
J21-1		*	J21-44	3	12F
J21-2		*	J21-45	3	12F 12E
J21-3	3	5A	J21-46	3	14 <u>C</u> *
J21-4	•	*	J21-47	1	25C
J21-5	1	25E	J21-48	1	
J21-6	3	12B	J21-49	1	25D
J21-7	3	3F	J21-50	3	25D
J21-8	1	25 F	J22-A1	1	12B
J21-9	3	12G	J22-A1 J22-A2		25G
J21-10	1	25C	J22-A2	$oldsymbol{1}{2}$	19G
J21-11	1	25 F	J23-1	4	3G *
J21-12	$\overset{\mathtt{1}}{2}$	3E	J23-1 J23-2		*
J21-13	3	12C	J23-2	3	
J21-14	1	25G	J23-4	3 2	11F
J21-15	1	25G	J23-4 J23-5	1	4E
J21-16	3	12F	J23-6		19A
J21-17	3	3F	J23-7	1 1	18B
J21-18	J	*	J23-7 J23-8		19D
J21-19	1	25C	J23-9	1	20D
J21-20	1	25B		-	16A
J21-21	3	3F	J23-10	3	10B
J21-21	1	25D	J23-11	3	8B
J21-23	1	25D $25B$	J23-12	3	9F
J21-24	. 3		J23-13	1	16E
J21-25	. 3 3	5B	J23-14	1	17E
J21-26	$\frac{3}{2}$	5B 3C	J23-15	1	19E
J21-26 J21-27	2 3		J23-16	3	10E
J21-27 J21-28	3 2	12B	J23-17	1	21E
021-40	4	3C	J23-18	3	10E

^{*} NOT USED

REF	CHEETE.	ZONE	REF	CHEET	ZONE
DES	SHEET	ZONE	DES	SHEET	ZONE
A2J23-19	1	$6\mathrm{E}$	A2K3-C3	2	$7\mathbf{F}$
J23-20	*	*	K3-D1	2	7E
J23-20 J23-21	1	2D	K3-D2	2	8 F
J23-21 J23-22	1	3C	K3-D3	2	7E
J23-22 J23-23	1	3E 2E	K3-X1	3	10F
	$\overset{1}{2}$	5E	K3-X1 K3-X2	3	10F
J23-24 J23-25	4	* 9E	K4-A1	1	21C
-	1		K4-A1 K4-A2	1	21C 21C
J23-26	1	18C	K4-A3	1	21C 21C
J23-27	1	22D		1	
J23-28	1	18D *	K4-X1	1	21C
J23-29			K4-X2	1	21C
J23-30	3	9A	K5-A1 γ		*
J23-31	1	6 D	thru {		*
J23-32	1	$6\mathbf{F}$	K5-A3 J		
J23-33	1	7D	K5-B1	1	18B
J23-34	3	10E	K5-B2	1	18B
J23-35		*	K5-B3	1	18B
J23-36	1	$7\mathrm{E}$	K5 - X1	1	4D
J23 - 37	1	3E	K5 - X2	1	4D
K1-A1	1	19A	K6-A17		
K1-A2	1	19A	thru {		* .
K1-A3	1	19B	K6-A3 ⁾		
K1-B1	3	10D	K6-B1	3	9C
K1-B2	3	10D	K6-B2	3	9C
K1-B3	3	10C	K6 - B3	3	$9\mathbf{C}$
K1-X1	3	10D	K6 - X1	3	9B
K1-X2	3	10D	K6-X2	3	9C
K2-A1	2	$7\mathrm{D}$	L1	3	$6\mathrm{F}$
K2-A2	2	8D	${f L2}$	3	4E
K2-A3	2	$7\mathrm{D}$	M 1	1	3C
K2-B1	2	$7\mathrm{E}$	M2	1	3A
K2-B2	$ar{f 2}$	8E	P1-1		*
K2-B3	$ar{2}$	$7\mathrm{E}$	P1-2		*
K2-X1	$ar{2}$	8D	P1-3	3	11F
K2-X2	$\frac{2}{2}$	8D	P1-4	$\overset{\circ}{2}$	4E
K3-A1	3	6G	P1-5	1	19A
K3-A2	3	6F	P1-6	1	18B
K3-A2	3	6G	P1-7	1	19D
K3-A3 K3-B1	3	10F	P1-8	1	20D
K3-B1 K3-B2	3 3	10F 10G	P1-9	1	16A
	3 3	10G 10G	P1-9 P1-10	3	10B
K3-B3			P1-10 P1-11	3	
K3-C1	$\frac{2}{2}$	7F		ა 3	8B
K3-C2	2	$8\mathbf{F}$	P1-12	3	9 F

^{*} NOT USED

A2P1-13	REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
P1-14	DES	SHEET	ZONE	DES	опеет	ZONE
P1-15	A2P1-13	1	16E	A2S2-A-F	1	6E
P1-16	P1-14	1	17F		3	10E
P1-16	P1-15	1	19E	S2-A-R	1	6D
P1-17 1 21E S2-B-F 3 10F P1-18 3 10E S2-B-R 1 17E P1-19 1 5E S2-C-F 3 9B P1-20 * S2-C-R 1 17C P1-21 1 2D S2-D-R 1 21D P1-21 1 2D S2-D-R 2 4E 17C P1-22 1 3C S2-D-R 2 4E 17C 21D 21D 21D 21D 21D 21D 21D 21D 22D 2 4E 21D 22D 32-E-R 1 22E 22 5E S2-E-R 1 2E 22 4A, 4B 24 4A, 4B 2B 2D-1-25 ** \$3-F 2 4A, 4B 2A 4A, 4B 2B 2B 2B 2D 4A, 4B 3B 2B 3A 3A 3A 3A 3A 3A 3A 3A 3A<	P1-16					20E
P1-18 3 10E S2-B-R 1 17E P1-19 1 5E S2-C-F 3 9B P1-20 * S2-C-R 1 17C P1-21 1 2D S2-D-F 1 21D P1-21 1 2D S2-D-F 1 21D P1-22 1 3C S2-D-R 2 4E P1-23 1 2E S2-E-F 1 17A P1-23 1 2E S2-E-R 1 2E P1-24 2 5E S2-E-R 1 2E P1-25 * S3-F 2 4A, 4B 4B P1-26 1 18C S4-F 2 5A, 5B P1-2E A, 4B P1-2F 2 5A, 5B P1-2E A, 4B P1-2F 2 5A, 5B P1-1 P1-2B				S2-B-F		
P1-19 1 5E S2-C-F 3 9B P1-20 * S2-C-R 1 17C P1-21 1 2D S2-D-F 1 21D P1-21 1 2D S2-D-F 1 21D P1-22 1 3C S2-D-R 2 4E P1-23 1 2E S2-E-F 1 17A P1-24 2 5E S2-E-F 1 17A P1-25 * S3-F 2 4A, 4B P1-26 1 18C S4-F 2 5A, 5B P1-27 1 22D S5-F 2 6A, 6B P1-28 1 18D S5-F 2 6A, 6B P1-29 * 86 2 10A, 10B P1-29 * 86 2 10A, 10B P1-28 1 1B P1-29 * 86 2 11A, 10B P1-33 1 7D S8 1 6C <						
P1-20						
P1-21 1 2D S2-D-F 1 21D P1-22 1 3C S2-D-R 2 4E P1-23 1 2E S2-E-F 1 17A P1-24 2 5E S2-E-R 1 2E P1-24 2 5E S2-E-R 1 2E P1-24 2 5E S2-E-R 1 2E P1-25 * S3-F 2 4A,4B P1-26 1 18C S4-F 2 5A,5B P1-27 1 22D S5-F 2 6A,6B P1-27 1 22D S5-F 2 6A,6B P1-29 * 86 2 10A,10B P1-29 * 86 2 10A,10B P1-30 3 9A S6-F 2 11B P1-30 3 9A S6-F 2 11B P1-31 1 6B P1-31 1 6B 11B P1-31 1 <td></td> <td>-</td> <td></td> <td></td> <td></td> <td></td>		-				
P1-22 1 3C S2-D-R 2 4E P1-23 1 2E S2-E-F 1 17A P1-24 2 5E S2-E-R 1 2E P1-25 * S3-F 2 4A, 4B P1-26 1 18C S4-F 2 5A, 5B P1-27 1 22D S5-F 2 6A, 6B P1-28 1 18D S5-F 2 7B P1-29 * S6 2 10A, 10B P1-30 3 9A S6-F 2 11B P1-30 3 9A S6-F 2 11B P1-31 1 6B S6-R 2 11A 1B P1-32 1 6F S7 1 6B 6B P1-31 1 6B 1BF P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F </td <td></td> <td>1</td> <td>2D</td> <td></td> <td></td> <td></td>		1	2D			
P1-23 1 2E S2-E-F 1 17A P1-24 2 5E S2-E-R 1 2E P1-25 * S3-F 2 4A, 4B P1-26 1 18C S4-F 2 5A, 5B P1-27 1 22D S5-F 2 6A, 6B P1-28 1 18D S5-F 2 6A, 6B P1-28 1 18D S5-F 2 7B P1-28 1 18D S5-F 2 7B P1-29 * S6 2 10A, 10B P1-30 3 9A S6-F 2 11B P1-31 1 6D S6-R 2 11A P1-31 1 6D S6-R 2 11A P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 18F P1-35 * * </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
$\begin{array}{cccccccccccccccccccccccccccccccccccc$						
P1-25 * S3-F 2 4A, 4B P1-26 1 18C S4-F 2 5A,5B P1-27 1 22D S5-F 2 6A,6B P1-28 1 18D S5-F 2 7B P1-29 * S6 2 10A,10B P1-30 3 9A S6-F 2 11B P1-31 1 6D S6-R 2 11A P1-31 1 6D S6-R 2 11A P1-31 1 6D S6-R 2 11A P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * \$10 1 20B P1-36 1 7E \$11 1 17G P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A1 1 4G						
P1-26 1 18C S4-F 2 5A,5B P1-27 1 22D S5-F 2 6A,6B P1-28 1 18D S5-F 2 7B P1-29 * S6 2 10A,10B P1-30 3 9A S6-F 2 11B P1-30 3 9A S6-F 2 11B P1-31 1 6D S6-R 2 11A P1-31 1 6F S7 1 6B P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * S10 1 20B P1-36 1 7E S11 1 17G P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A		_				
P1-27 1 22D S5-F 2 6A,6B P1-28 1 18D S5-R 2 7B P1-29 * 86 2 10A,10B P1-30 3 9A S6-F 2 11B P1-31 1 6D S6-R 2 11A P1-31 1 6D S6-R 2 11A P1-31 1 6D S6-R 2 11A P1-32 1 6F S7 1 6B P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * \$10 1 20B P1-31 1 17G P1-36 1 7E \$11 1 17G 1 17G 1 1 17G 1 1 1 20		1			2	
P1-28 1 18D S5-R 2 7B P1-29 * 86 2 10A, 10B P1-30 3 9A S6-F 2 11B P1-31 1 6D S6-R 2 11B P1-31 1 6F S7 1 6B P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * \$10 1 20B P1-36 1 7E \$11 1 17G P1-36 1 7E \$11 1 17G P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 4E P1-1 1 8G R2 3 4E P1-1 1 8G R2 3 4E P1-2 1 7G <td></td> <td></td> <td></td> <td></td> <td>9</td> <td></td>					9	
P1-29 * \$66 2 10A, 10B P1-30 3 9A \$6-F 2 11B P1-31 1 6D \$6-F 2 11A P1-32 1 6F \$7 1 6B P1-33 1 7D \$8 1 6C P1-34 3 10E \$9 1 18F P1-34 3 10E \$9 1 18F P1-35 * \$10 1 20B P1-36 1 7E \$11 1 17G P1-37 1 3E \$11 1 17G P1-37 1 3E \$11 1 4G R1 3 9D XA1P1A1 1 4G R1 3 4E P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * * R4 1 21B P1-5 1 7G					9	
P1-30 3 9A S6-F 2 11B P1-31 1 6D S6-R 2 11A P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-34 3 10E S9 1 18F P1-35 * \$10 1 20B 20B P1-36 1 7E \$11 1 17G P1-37 1 3E T1 3 \$8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R4 1 21B P1-4 * R5 2 12B P1-5 1 7G R6		T				
P1-31 1 6D S6-R 2 11A P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * S10 1 20B P1-36 1 7E S11 1 17G P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * * R4 1 21B P1-3 * * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G </td <td></td> <td>Q</td> <td></td> <td></td> <td>2</td> <td></td>		Q			2	
P1-32 1 6F S7 1 6B P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * S10 1 20B P1-36 1 7E S11 1 17G P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-4 * R5 2 12B P1-4 * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1					2	
P1-33 1 7D S8 1 6C P1-34 3 10E S9 1 18F P1-35 * \$10 1 20B P1-36 1 7E \$11 1 20B P1-37 1 3E \$11 1 17G P1-37 1 3E \$11 1 4G R1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R4 1 21B P1-4 * R5 2 12B P1-4 * R6 1 4D P1-5 1 7G R8 1 20B P2-1 1 7G R8 1 20B P2A1 1 4G S1-A-F 1 21B						
P1-34						
P1-35 * \$10 1 20B P1-36 1 7E \$11 1 17G P1-37 1 3E \$11 1 17G P1-37 1 3E \$11 3 \$8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 4G R1 3 4E P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * * * R4 1 21B P1-3 * <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td></td<>						
P1-36 1 7E S11 1 17G P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R4 1 21B P1-4 * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G S1-A-R 1 22E P2-2 1 6G S1-B-F 1 22C P2-3 * S1-B-R 1 21A		ა				
P1-37 1 3E T1 3 8E,8F Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R4 1 21B P1-4 * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2-A3 1 8G S1-A-R 1 22E P2-1 1 6G S1-B-F 1 22C P2-3 * S1-B-R 1 21A P2-6 1 5G S1-B-R 1		• •				
Q1 3 9D XA1P1A1 1 4G R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R4 1 21B P1-4 * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G S1-A-R 1 21E P2-1 1 6G S1-A-R 1 22E P2-2 1 6G S1-B-F 1 22C P2-3 * S1-B-R 1 21A P2-6 1 5G S1-B-R 1						
R1 3 6F P1-1 1 8G R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R5 2 12B P1-4 * R6 1 4D P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G S1-A-R 1 22E P2-1 1 6G S1-B-F 1 22C P2-3 * S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-6 1 5G						
R2 3 4E P1-2 1 7G R3 3 11B P1-3 * R4 1 21B P1-3 * R5 2 12B P1-4 * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G S1-A-R 1 21E P2-1 1 6G S1-B-F 1 22C P2-3 * * S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-6 1 5G						
R3					1	
R4 1 21B P1-4 * R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G 1 21E P2-1 1 6G S1-A-R 1 22E P2-1 1 6G S1-B-F 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G					1	
R5 2 12B P1-5 1 7G R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G 1 21E P2-1 1 6G S1-A-R 1 22E P2-1 1 6G S1-B-F 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G S1-B-R 1 21A P2-5 1 5G S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-6 1 5G						
R6 1 4D P1-6 1 8G R7 3 11C P1-7 1 7G R8 1 20B P2A1 1 4G R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G 1 21E P2-1 1 6G S1-A-R 1 22E P2-1 1 6G S1-B-F 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G S1-B-R 1 21A P2-5 1 5G S1-B-R 1 21A P2-6 1 5G S1-B-R 1 21A P2-7 1 6G						
R7						
R8						
R9 1 3C P2A2 * S1-A-F 1 21B P2A3 1 8G 1 21E P2-1 1 6G S1-A-R 1 22E P2-2 1 6G 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G						
S1-A-F 1 21B P2A3 1 8G 1 21E P2-1 1 6G S1-A-R 1 22E P2-2 1 6G 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G 1 22D P2-5 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G					1	
1 21E P2-1 1 6G S1-A-R 1 22E P2-2 1 6G 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G 1 22D P2-5 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G						
S1-A-R 1 22E P2-2 1 6G 1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G 1 22D P2-5 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G	S1-A-F		21B			
1 22C P2-3 * S1-B-F 1 22C P2-4 1 5G 1 22D P2-5 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G			21E			
S1-B-F 1 22C P2-4 1 5G 1 22D P2-5 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G	S1-A- R		22E		1	
1 22D P2-5 1 5G S1-B-R 1 21A P2-6 1 5G 3 11F P2-7 1 6G			22C	P2-3		*
$egin{array}{cccccccccccccccccccccccccccccccccccc$	S1-B-F		22C			
3 11F P2-7 1 6G			22D	P2-5		5G
	S1-B-R		21A	P2-6		5G
		3	11F	P2-7	1	6G
				P2-8	1	6G

^{*} NOT USED

REF			\mathbf{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
DLO					
A2XA1P2-9	1	5G	A2XA5P1-1	1	23G
P2-10	1	6G	P1-2	1	23G
. P2-10	1	6G	P1-3	1	22G
P2-11 P2-12	ı	*	A2XA6P1A1	$\overset{-}{2}$	15 F
P2-12 P2-13		*	P1A2	2	15E
P2-13 P2-14	1	5G	P1A3	$\frac{1}{2}$	15D
	1	J G	P1-1A	2	8C
P2-15		*	P1-2B	$\frac{2}{2}$	8C
thru		•	P1-3C	2	8C
P2-19 J	4	6G	P1-4D	$\overset{2}{2}$	8C
P2-20	1	*	P1-5E	2	8D
P2-21	1	5G	P1-6	$\overset{\mathtt{2}}{2}$	8D
P2-22	1	3G *	P1-7	$\frac{2}{2}$	8D
A2XA2		*	P1-7 P1-8	$\frac{2}{2}$	8E
A2XA3	0		P1-6 P1-9	4	*
A2XA4P1-1F	2	$_{ m GF}$	P1-9 P1-10	2	8F
P1-2G	2	6F		$\frac{2}{2}$	$12\mathrm{B}$
P1-3H	2	$_{ m 6F}$	P1-11	$\frac{2}{2}$	12B $12B$
P1-4J	2	6F	P1-12	$\frac{z}{2}$	
P1-5K	2	$_{ m 6F}$	P1-13		11B
P1-6	2	$_{ m 6F}$	P1-14	2	11B
P1-7	2	$_{ m e}^{ m GF}$	P1-15	2	11B
P1-8	2	6F	P1-16	2	8F
P2A1	2	4G	P1-17	2	12B
P2A2	2	5 F	P1-18	2	8F
P2A3	2	4G	P1-19	2	11B
P2A4	2	7G	P1-20	2	8E
P2A5	2	7G	P1-21	2	12B
P2-1	2	5G	P2A1		*
P2-2	2	5 G	P2A2	2	15G
P2 - 3 γ			P2A3	2	10B
thru {		*	P3A1		*
P2-6			P3A2	2	8G
P2-7	2	5G	A2XA7		*
P2-8	2	5G	A2XA8		*
P2-9	2	5G	A2XA9P1-1	1	19B
P2-10	2	5G	P1-2	1	19C
P2-11	$^{-}$ 2	7G	P1-3	1	19C
P2-12	2	4G	P1-4	1	19B
A2XA5P1A1	1	21G	P1-5	1	19B
P1A2	. 1	20G	P1-6		*
P1A3	1	22G	P1-7	1	19B
P1A4	1.	24G	P 1- 8	1	19C
P1A5	1	21 G	P1-9	1	19B
P1A6	1	20G	A2XA10		*
			A2XA11		*

^{*} NOT USED

REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
A2XA12P1A1	1	1G	A2A2		*
P1A2	i	3G	A2A2 A2A3		*
P1A3	1	3G	A2A4P1-1F	n	
P1-17	1	3 G	P1-2G	2	6F
thru }		*	P1-2G P1-3H	$\frac{2}{2}$	6F
P1-5		.,.	P1-3H P1-4J	2	6F
P1-6	1	2G	P1-45 P1-5K	2	6F
P1-7	1	2G 2G	P1-5K P1-6	2	6F
P1-8	1	2G	P1-0 P1-7	${2\atop 2}$	6F
P1-9	1	2 G *	P1-7 P1-8	2	6F
P1-10	1	2G	P1-6 P2A1	2 2	6F
A2A1P1A1	1	4G	P2A1 P2A2	$\frac{2}{2}$	4G
P1-1	1	8G	P2A2 P2A3	2	5F
P1-2	1	7G	P2A3 P2A4	2	4G
P1-3	<u>.</u>	*	P2A4 P2A5	2	7G
P1-4		*	P2A3 P2-1	2	7G
P1-5	1	7G	P2-1 P2-2	$egin{array}{c} 2 \ 2 \end{array}$	5G
P1-6	1	8G	P2-2 P2-3)	4	5G
P1-7	1	7G	thru }		*
P1-8	1	*	$\frac{\operatorname{mrd}}{\operatorname{P2-6}}$		T
P1-9		*	P2-7	2	EC
P1-10	1	7G	P2-8	2	5G 5G
P2A1	1	4G	P2-9	2	5G 5G
P2A2	*	*	P2-10	2	5G 5G
P2A3	1	8G	P2-11	2 2 2 2	5G 7G
P2-1	1	6G	P2-12	$\overset{2}{2}$	4G
P2-2	1	6G	A2A5P1A1	1	21G
P2-3	~	*	P1A2	1	21G 20G
P2-4	1	5G	P1A3	1	20G 22G
P2-5	$\overline{1}$	5G	P1A4	1	24G
P2-6	1	5G	P1A5	1	21G
P2-7	1	6G	P1A6	1	21G 20G
P2-8	1	6G	P1-1	1	23G
P2- 9	1	5G	P1-2	1	23G
P2-10	1	6G	P1-3	1	22G
P2-11	1	6G	A 2A 6AT 1P1	$\overset{\mathtt{1}}{2}$	14E
P2-12		*	AT2P1	$\overset{-}{2}$	14D
P2-13		*	P1A1	2	15F
P2-14	1	5G	P1-1A	2	8C
P2-157			P1-2B	2	. 8C
thru 🗲		*	P1-3C	$\overline{2}$	8 C
P2-19)			P1-4D	2	8C
P2-20	1	6G	P1-5E	2	8D
P2-21		*			
P2-22	1	5G			

^{*} NOT USED

REF			REF		
DES	SHEET	ZONE	DES	SHEET	ZONE
~					
A2A6P1-6	2	8D	A2A7P1-23C	2	6C
P1-7	2	8D	P1-24D	2	6C
P1-8	2	8E	P1-25E	2	6D
P1-9	_	*	A2A8C1	3	7E
P1-10	2	8F	C2	3	$6\mathrm{E}$
P1-11	$ar{f 2}$	12B	C3	3	7D
P1-12	$ar{f 2}$	12B	C4	3	6D
P1-13	$\overline{2}$	11B	C5	3	5D
P1-14	$\overline{2}$	11B	C6	3	4D
P1-15	$ar{2}$	11B	C7	3	7C
P1-16	$\frac{2}{2}$	8F	C8	3	$7\mathrm{B}$
P1-17	$\frac{2}{2}$	12B	C9	3	$\mathbf{5F}$
P1-18	$\frac{2}{2}$	8F	C10	1	5D
P1-19	$\frac{2}{2}$	11B	C11	1	5D
P1-19 P1-20	$\frac{2}{2}$	8E	CR1	3	7F
	$\frac{2}{2}$	12B	CR2	3	7F
P1-21	4	*	CR3	3	$^{7}\mathrm{F}$
P2A1	0	15G	CR4	3	$7\mathrm{F}$
P2A2	$\frac{2}{2}$		CR5	3	7E
$\mathbf{P2A3}_{/}$	Z	10B *		3	7E
P3A1	•		CR6		7E 7E
P3A2	2	8G	CR7	3	
A2A7P1-1F	2	5D	CR8	3	7E
P1-2G	2	5D	CR9	1	5D
P1-3H	2	5D	CR10	3	7C
P1-4J	2	5D	CR11	3	6D
P1-5K	2	5D	CR12	3	6C
P1-6	2	$6\mathbf{E}$	CR13	3	6C
P1-7	2	6D	E 1	3	7F
P1-8	2	$6\mathrm{E}$	${f E}{f 2}$	3	$7\mathrm{E}$
P1 - 9	2	$6\mathbf{C}$	E3	3	6F
P1-10	2	6C	$\mathbf{E4}$	3	4D
P1-11	$\frac{2}{2}$	6C	$\mathbf{E5}$	3	4E
P1-12	2	6C	${f E} {f 6}$	3	$4\mathrm{E}$
P1-13	2	5D	E 7	3	$7\mathrm{E}$
P1-14	2	5D	E 8	3	$7\mathbf{E}$
P1-15	2	5C	$\mathbf{E}9$	1	5C
P1-16	2	5C	E 10	1	5D
P1-17P1-17	2	5C	E 11	1	5D
P1-18	2	5C	${ m E}12$	3	4F
P1-19	2	$5\mathrm{E}$	E 13	1	5D
P1-20	${2\atop 2}$	$5\mathbf{E}$		3	$\mathbf{4F}$
P1-21A	f 2	6C	E 14	3	7C
P1-22B	$ar{2}$	6C	E 15	3	7B
- *		-			

^{*} NOT USED

REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
A2A8E16	3	7C	A2A10E6	1	5B
E17	3	7C	Q1	1	4 B
E18	3	7D	R1	1	5C
E 19	3	7D	R2	1	5C
E20	3	7D,4D	R 3	1	5C
$\overline{\mathrm{Q1}}$	3	7D	R4	1	4C
$\widetilde{\mathrm{Q2}}$	3	6D	R5	1	5C
R1	3	5E	R6	1	4C
R2	3	7D	R7	$ar{f 1}^+$	5B
R3	3	6D	R8	1	5B
R4	3	6D	R9	1	$^{4}\mathrm{B}$
R5	3	6D	A2A11C1	1	5A
R6	3	5D	C2	$\overline{1}$	4A
R7	3	5D	C3	1	4B
R8	3	5C	E1	1	5B
R9	3	5D	E2	1	5B
R10	3	5D	E3	1	4A
R11	3	5C	E4	1	$^{4\mathrm{B}}$
R12	3	7C	E5	1	5A
R13	3	7C	E6	1	5A
R14	3	7B	$\overline{\mathrm{Q1}}$	1	4A
R15	3	5F	R1	1	5B
R16	1	5C	R2	1	5A
R17	3	5C	R3	1	5B
R18	3	6D	R4	1	$^{4\mathrm{B}}$
U1	3	5D	R5	1	5A
A2A9A1P1-1	1	19B	R6	1	4B
P1-2	1	19 C	R7	1	5A
P1-3	1	19 C	R8	1	5A
P1-4	1	19B	R9	1	4A
P1-5	1	19B	A2A12A1P1A1	1	1G
P1-6	-	*	P1A2	$\overline{1}$	3G
P1-7	1	19B	P1A3	1	3 G
P1-8	1	19C	P1-1 ₂	-	u
P1-9	ī	19B	thru		*
A2A10C1	1	5B	P1-5		
C2	ĩ	$^{4\mathrm{B}}$	P1-6	1	2G
C3	1	4C	P1-7	$\overline{\hat{1}}$	2G
E1	1	5C	P1-8	$\overline{1}$	$\overset{\mathtt{Z}}{G}$
E2	1	5C	P1-9		*
E3	1	$^{4\mathrm{B}}$	P1-10	1	2G
E4	î	4C	A2A13	. com	*
E5	1	5C	A2A14C1	3	10B
	_		C2	1	23E

^{*} NOT USED

\mathbf{REF}			\mathtt{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
A2A14C3	3	10A	A2A21K2-2	1	15A
C4	1	23D	K2-3	1	15A
E1	1	23E	K2-4	1	15A
$\mathbf{E2}$	1	23D	K2-5		*
	3	10A	K2-6	1	15A
L1	1	23E	K2-7	1	15A
A2A15C1	1	4E	K2- 8	1	15A
C2	1	4D	K2-X1	1	11B
C3	1	5D	K2-X2	1	11B
CR1	1	5E	R1	1	12D
CR2	1	5D	T1-1	1	15B
E1	1	4D	T1-2	1	15B
$\mathbf{E2}$	1	5E	T 1-3	1	15B
E3	1	4E	T1-4	1	1 4B
E4		${f 4E}$	T 1-5	1	14B
E5	$\bar{1}$	5E	T1-6	1	14B
E 6	_	*	$\overline{T2-1}$	1	15B
E7	1	$4\mathrm{D}$	$\overline{\text{T2-2}}$	1	15B
E8	1	4E	$\overline{T2}$ -3	$\overline{1}$	15B
E9	ĩ	4E	T2-4	1	14B
E10	$\overline{1}$	4D	T2-5	$\overline{1}$	14B
E11	1	5E	$\overline{T2-6}$	1	14B
E12	1	5E	XA1)	-	
E13	1	5D	thru		*
E 14	1	5D	X 1.17		
L1	1	4E	XA18-A	1	8 C
R1	1	${f 4E}$	XA18-B	$\overline{1}$	9C
R2	1	5E	XA18-C	1	9 C
A2A16	-		XA18-D	1	9 C
thru		*	XA18-E	1	10C
A2A20			XA18-F	1	10C
A2A21CR1	1	11B	XA18-G		*
K1-1	-	*	XA18-H	1	11C
K1-2	1	1 5B	XA18-I		*
K1-3	1	15B	XA18-J	1	11C
K1-4	1	15B	XA18-K	1	12C
K1-5	*	*	XA 18-L	ī	12C
K1-6	1	15B	XA18-M	1	13C
K1-7	1	15B	XA18-N	1	13C
K 1-8	1	15B	XA18-O	-	*
K1-X1	1	12B	XA18-P	1	13C
K1-X1 K1-X 2	1	12B	XA 18-Q.	*	*
K2-1	T	*	XA18-R	1	14C
122-1		•	23211011	4	110

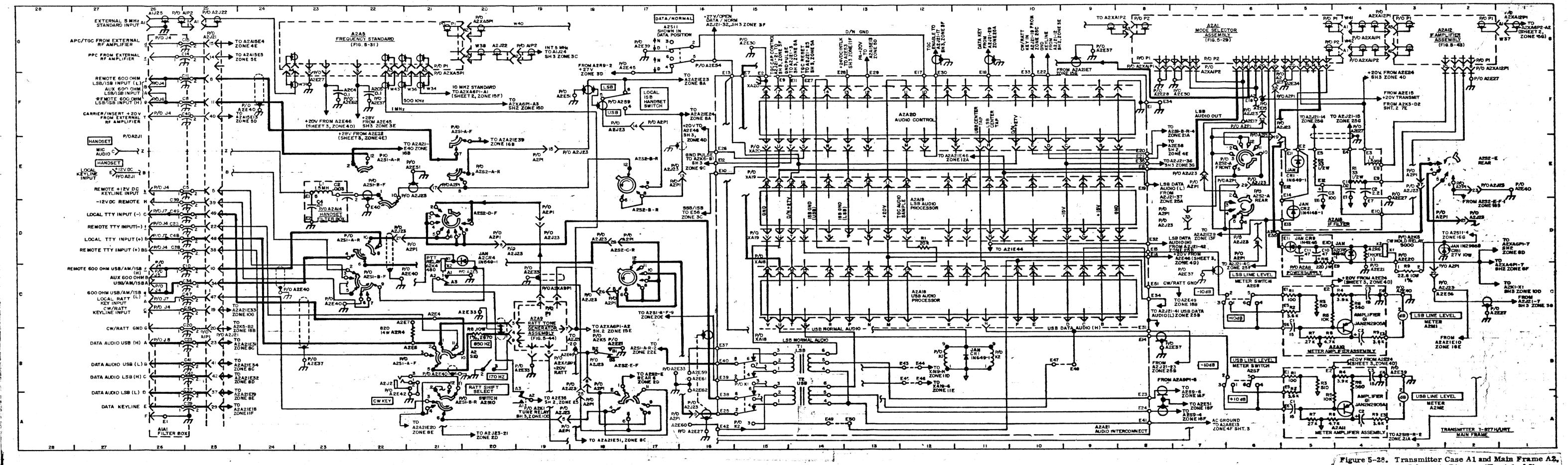
^{*} NOT USED

REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
DES	SHEET	ZONE	DED	SHELL	ZONE
A2A21XA18-S	1	14C	A2A21XA19-V	1	15D
XA18-T	1	14C	-1	1	$8\mathbf{E}$
XA18-U	1	15C	-2	1	$9\mathbf{E}$
XA18-V	1	15C	-3	1	9E
-1	1	8C	-4	1	9E
-2	1	9C	-5	1	10E
-3	1	9C	-6	1	11E
-4	1	9C	-7	1	11E
-5	1	10C	-8	1	11E
-6	1	10C	- 9	1	12E
-7	1	11C	-10	1	12E
-8	1	11C	-11	1	13E
-9	1	12C	-12	1	13E
-10	1	12C	-13	1	13E
-11	1	13C	-14	1	14E
-12	1	13C	-15	1	14E
-13	1	13C	-16	1	14E
-1 4	1	14C	-17	1	15E
-15	1	14C	-18	1	15E
-16	1	14C	A2A21XA20-A	. 1	8E
-17	1	15C	-B	1	9E
-18	1	15C	-C	1	9E
A2A21XA19-A	1	8D	- D	1	10E
-B	1	9D	- E	1	10E
-C	1	9D	- F	1	10E
- D	1	9D	- G		*
- E	1	10D	-H	1	11E
- F	1	11D	-I		*
-G		*	-J	1	11E
-H	1	11D	-K	1	11E
-I		*	~L	1	12E
- J	1	11D	$-\mathbf{M}$	1	12E
-K	1	12D	-N	1	13E
- L	1	12D	- O		*
$-\mathbf{M}$	1	13D	-P	1	13E
-N	1	13D	- Q		*
- O		*	-R	1	14E
- P	1	13 D	- S	1	14E
-Q		*	- T	1	14E
-R	, 1 1	14D	- U	1	15E
-S		14D	- V	1	15E
- T	1	14 D	A2A21XA20-1	1	8F
- U	1	15D	-2	1	9F

^{*} NOT USED

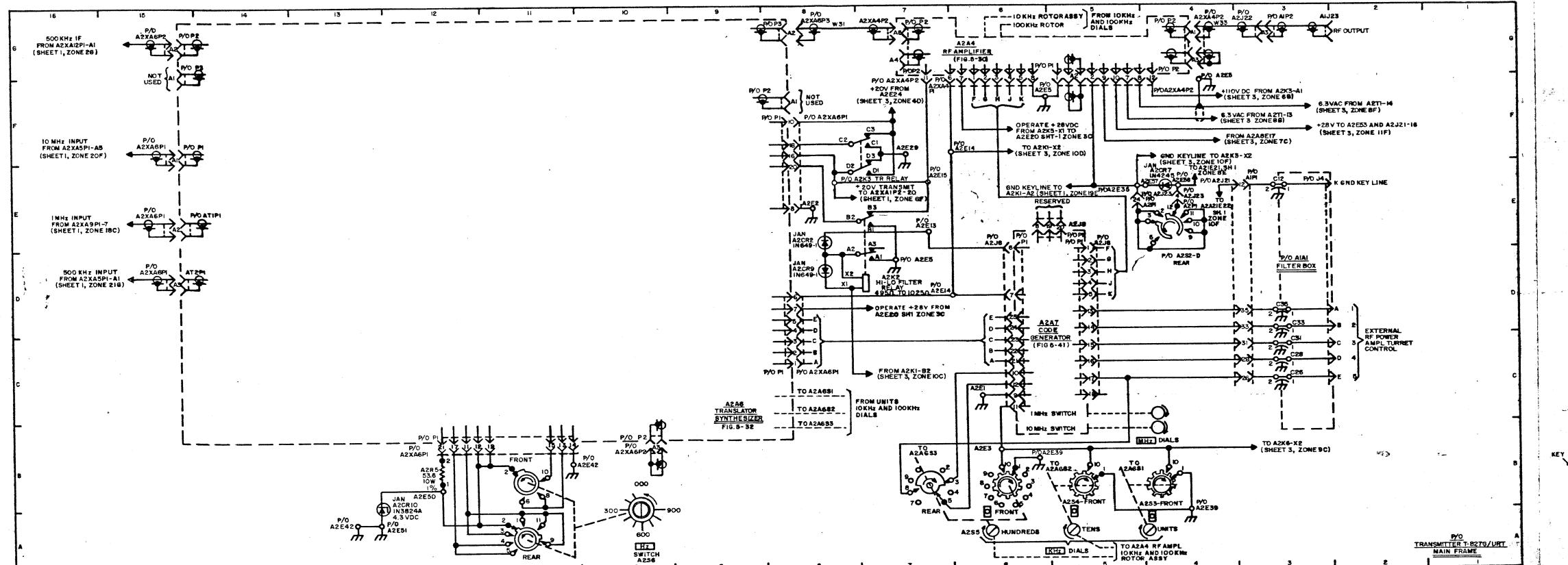
NOTES FOR FIGURE 5-28 (CONTINUED)

REF DES	SHEET	ZONE
A O A O 377 A O O O	•	OF
A2A21XA20-3		9F
-4	. 1	10F
-5	1	10F
-6	1	10F
-7	1	11F
-8	1	11F
-9	1	12F
-1	.0 1	12F
-1	.1 1	12F
-1	2 1	13F
-1	.3 1	13F
-1	4 1	14F
-1	5 1	14F
-1	6 1	14F
-1	17	15F
-1	18 1	15F



Maintenance Schematic Diagram (Sheet 1 of 3)

From Preliminary Manual



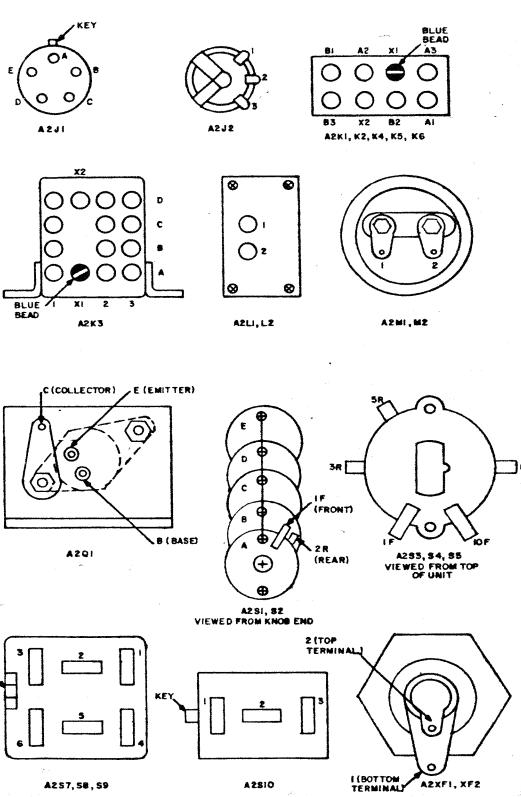
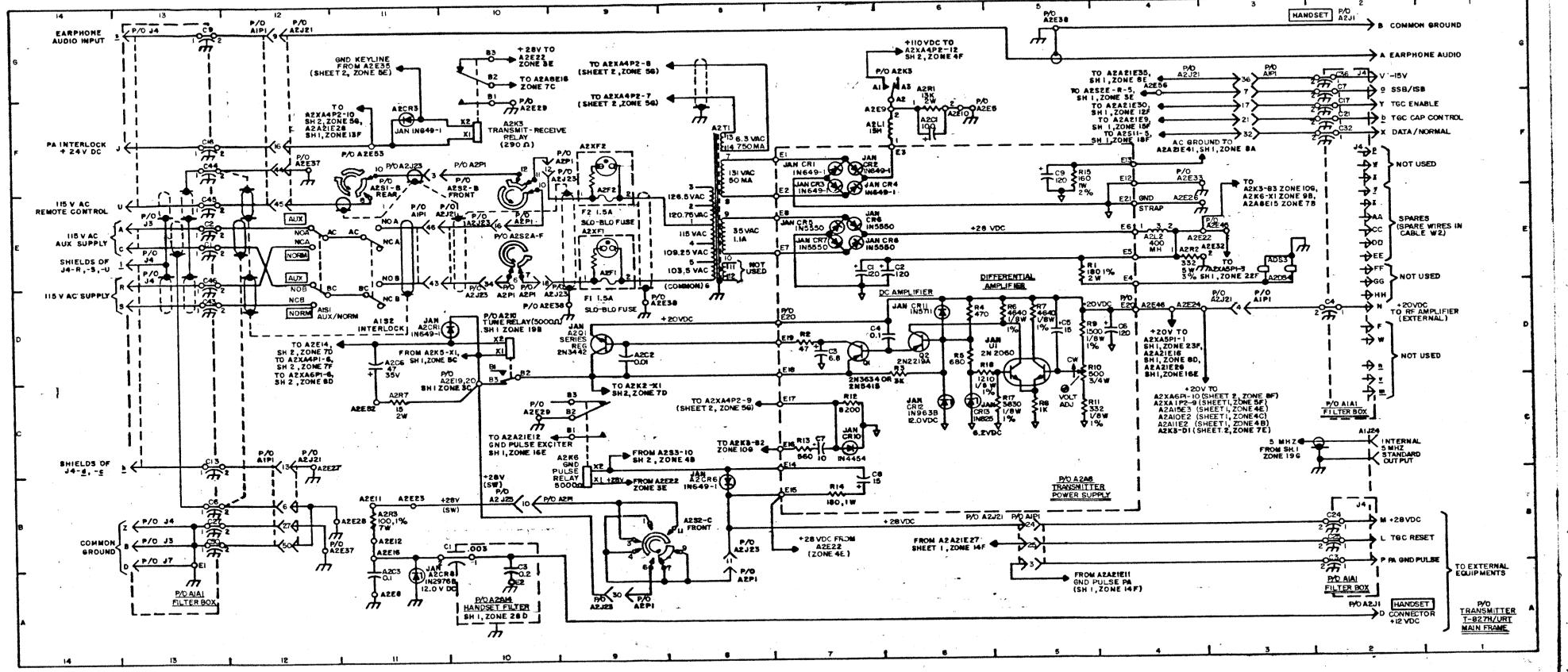


Figure 5-28. Transmitter Case A1 and Main Frame A2,
Maintenance Schematic Diagram (Theet 2 of 3)



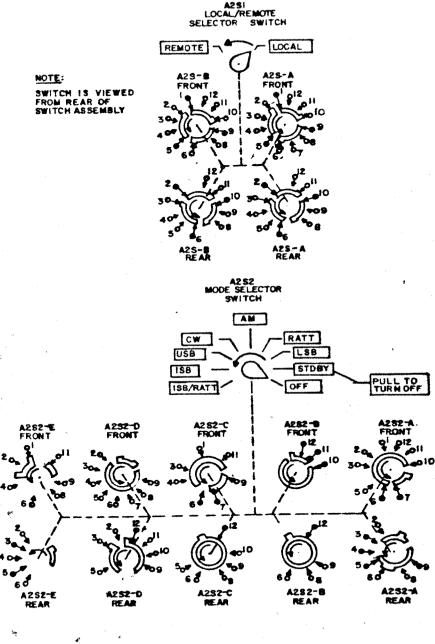


Figure 5-28. Transmitter Case A1 and Main Frame A2, Maintenance Schematic Diagram (Sheet 3 of 3)

5-119/(5-120 blank)

NOTES FOR FIGURE 5-29

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH A2A1 AND NUMBER OF THE PARTICULAR SUBASSEMBLY.
- B. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT. ALL CAPACITORS ARE IN PICOFARADS. ALL DIODES ARE 1N4454.
- C. CW ON POTENTIOMETERS INDICATES DIRECTION OF ROTATION WHEN VIEWED FROM SHAFT END.
- D. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- E. INDICATES SIGNAL FLOW.
- F. S INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.
- G. VOLTAGE MEASUREMENTS TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- H. READINGS LISTED IN TABLE ARE ACCURATE TO WITHIN $\pm 10\%$.

PART LOCATION INDEX

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A1C1	9G	A2A1FL1	8G	A2A 1S1-9	5E
			8E	S1-10	5E
C2	9E	$_{ m FL2}$			
C3	7G	P1	17H,2G	S1-11	$\mathbf{5F}$
C4	7F	P1A1	2G	S1-12	$\mathbf{5F}$
C5	14C	P2	17D, 2A	T1	12G
C6	16C	P2A1	2A	T2	$12\mathrm{E}$
C7	9G	P2A2	*	W1	4G
C8	8G	P2A3	17B	W2	2A
C9	9E	S1	5F	W3	16B
C10	$7\mathrm{E}$	S1-1	5F	A2A1A1C1	15E
$\mathbf{E}1$	9E	S1-2	4F	C2	13E
$\mathbf{E2}$	9G	S1-3	4F	C3	13F
E3	16E	S1-4	4E	C4	13E
${f E4}$	$7\mathrm{E}$	S1-5	4E	C5	13F
$\mathbf{E5}$	16G	S1-6	4E	C6	12E
$\mathbf{E}6$	5G	S1-7	5E	E 1	16E
$\mathbf{E7}$	14D	S1-8	5E	E2	15D
E8	15D			E3	16E

^{*} NOT USED.

REF		\mathtt{REF}		\mathtt{REF}	
DES	ZONE	DES	ZONE	DES	ZONE
A2A1A1E4	16E	A2A1A3C2	10H	A2A1A4C17	7A
E 5	12 F	C3	**	C18	7B
E6	12E	C4	1 0E	C19	6B
R1	16F	C5	10F	C20	6A
R2	15F	E1	11E	C21	6B
R3	15E	${f E}{f 2}$	11E	C22	5B
$\mathbf{R4}$	16E	E3	9E	C23	5A
R5	15E	E4	11G	C24	4A
R6	15E	E5	9G	C25	3B
R7	14F	$\mathbf{E}6$	11H	C26	3A
R8	14E	E7	11F	C27	5D
$\mathbf{R}9$	14 E	E8	11H	C28	5E
R10	14E	E9	$9\mathbf{E}$	CR1	16B
R11	13F	E 10	9G	CR2	**
R12	12G	Q 1	10G	CR3	**
R13	13E	Q2	10E	CR4	**
R14	12E	R1	10G	CR5	**
U 1	14E	R2	10G	CR6	7B
A2A1A2C1	1 5G	R3	10H	CR7	6B
C2	13 G	R4	10H	CR8	5B
C3	13 H	R5	10H	CR9	4B
C4	13 G	R6	10G	CR10	4B
C5	13H	R7	10E	CR11	3B
C 6	12 G	R8	10E	CR12	6D
E1	16G	R9	10F	E1	16A
$\mathbf{E2}$	14G	R10	10F	E2	2A
E3	16G	R11	10F	E3	2A **
E4	16G	R12	10E	E4	**
E5	12H	TP1	9E	E5	12C
E6	12G	TP2	9H	E6	12C 12C
R1	16H	A2A1A4C1	16B	E7 E8	12C 16A
R2	15H	C2	16B	E9	13C
R3	15G	C3	15B	E10	**
R4	16G	C4	15C	E10 E11	6 C
R5	15G	C5	15A	E11	15C
R6	15G	C6 C7	14B	E13	16C
R7	14H	C8	13C 13B	E13	16B
R8	14G	C9	**	E 15	16B
R9	14G	C 10	**	E 16	16A
R10	14G 13H	C10 C11	**	E17	6D
R11 R12	13H 12H	C11 C12	**	E18	**
R12 R13	12H 13G	C12	**	E 19	15C
R13 R14	13G 12G	C13 C14	**	E20	7C
H14 U1	14G	C14 C15	**	E21	14C
A2A1A3C1	14G 10H	C16	**	E22	14C
AZATAJOI	TOIL	010		13-2	

^{**} NOT USED

PART LOCATION INDEX (CONTINUED)

RE	F	REF		REF	
DE	S ZONI	E DES	ZONE	DES	ZONE
40414450	3 **	A2A1A4R14	**	A2A1A4R42	5B
A2A1A4E2			**		
E24	.	R15	**	R43 R44	5A
E29		R16			5B
E2		R17	**	R45	5B
E2		R18	**	R46	4B
E23		R19	**	R47	4B
E2		R20	**	R48	4A
E3		R21	**	R49	3A
E3		R22	**	R50	3B
E3:		R23	**	R51	3A
E3	3 16B	R24	**	R52	3B
E3-	4 15C	R25	**	R53	6D
Q 1	15B	R26	**	R54	6D
Q2	13 B	R27	**	R55	6E
R1	1 6B	R 2 8	**	R56	$5\mathbf{E}$
R2	16B	R29	**	R57	5D
R 3	15C	R30	**	R58	4D
R4		R31	**	R59	$\mathbf{4E}$
R5	15C	R 3 2	**	R60	4D
R6	15B	R33	7 B	R61	3E
R7	1 4B	R34	7B	R62	3D
R8	13 B	R35	$7\mathrm{B}$	R63	3D
R9	13 B	R36	6C	T1	14B
R1		R37	6B	T2	12B
R1		R38	$6\mathbf{B}$	Т3	3A
R1		R39	7A	A2A 1A5	7G
R1	4	R40	6B		7F
IV I	·	R41	6A		6G,6F
		2122			· · · · · · ·

** NOT USED.

TRANSISTOR VOLTAGE MEASUREMENTS

TEST POINT	VOLTAGE	$\underline{\mathrm{MODE}}$
A2A1A3Q1-E	+10.9V	LSB KEYED
A3Q1 - B	+10.2V	LSB KEYED
A3Q1-C	+ 5.1V	LSB KEYED
A3Q2-E	+10.9V	USB KEYED
A3Q2-B	+10.2V	USB KEYED
A3Q2-C	+ 5.1V	USB KEYED
A4Q1-E	+19.4V	USB KEYED
A4Q1-B	+18.9V	USB KEYED
A4Q1-C	0V	USB KEYED

TRANSISTOR VOLTAGE MEASUREMENTS (CONTINUED)

TEST POINT	VOLTAGE	$\underline{\text{MODE}}$
A2A1A4Q2-E A4Q2-B A4Q2-C	+19.4V +18.9V 0V	LSB KEYED LSB KEYED LSB KEYED
A2A1A5Q1-E	+ 1.8V	ALL MCDES
A5Q1-B	+ 2.4V	ALL MODES
A5Q1-C	+18.5V	ALL MODES
A2A1A5Q2-E	+ 1.8V	ALL MODES
A5Q2-B	+ 2.4V	ALL MODES
A5Q2-C	+18.5V	ALL MODES

SPECIFIC NOTES

- 1. MODE SELECTOR SWITCH A2S2 AS SHOWN ABOVE.
- 2. VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH A2A1A5R6 ALIGNED FOR NORMAL OPERATION.
- 3. T-827H/URT KEYED.
- 4. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN AMPLIFIER /MODE SELECTOR TEST FIXTURE TS-3670/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTING OF THE COUNTERPART CONTROLS OF THE T-827H/URT.

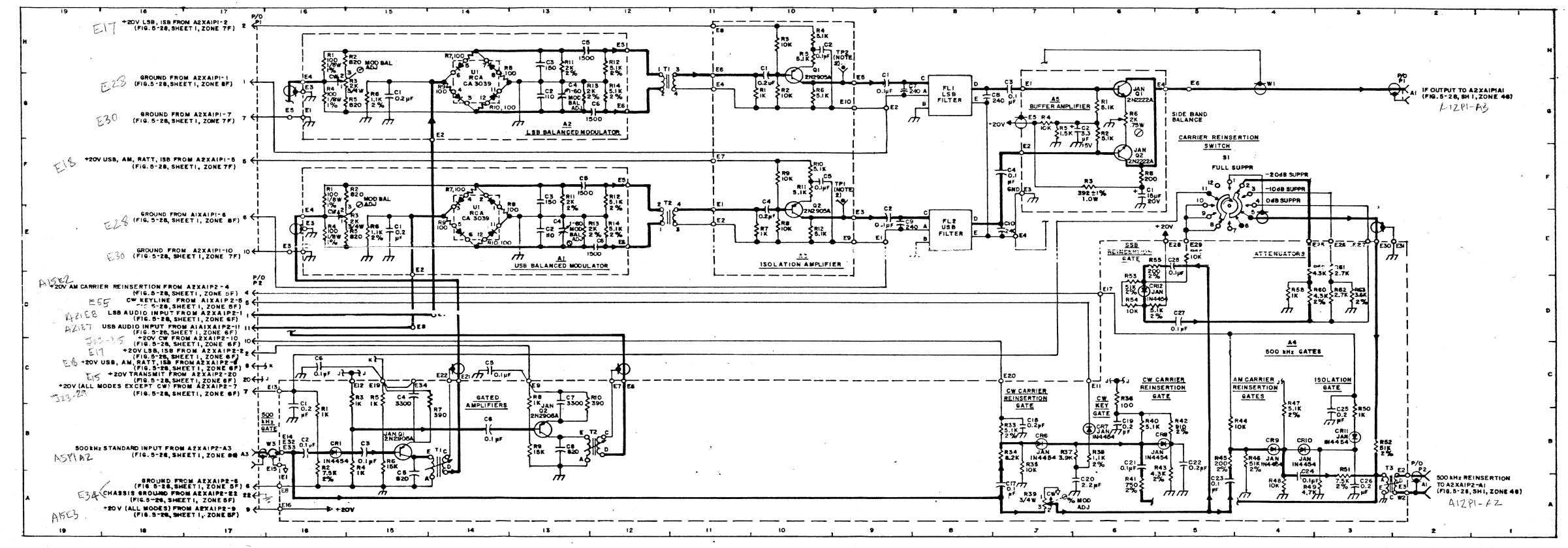


Figure 5-29. Mode Selector Assembly A2A1, Maintenance Schematic Diagram

NOTES FOR FIGURE 5-30

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH NUMBERS OF NEXT HIGHER ASSEMBLIES.
- B. UNLESS OTHERWISE SPECIFIED:

ALL RESISTORS ARE IN OHMS, $\pm 5\%$, 1/4 WATT, K = 1000 ALL CAPACITORS ARE IN PICOFARADS. UF = MICROFARADS. FOR OTHER VALUES SEE TABLE 7-2. RESISTANCE OF ALL COIL WINDINGS LESS THAN ONE OHM

- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES SIGNAL FLOW.
- E. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.
- F. VOLTAGE MEASUREMENTS TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- G. TRANSISTOR AND VACUUM TUBE CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND (UNLESS OTHERWISE INDICATED) WITH EQUIPMENT KEYED IN ANY OPERATING MODE.
- H. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.

TRANSISTOR DC VOLTAGE CHART

	\mathbf{E}	В	C
Q1	+6.5	+5.8	+2.4V
Q2	+12.5	+11.8	+7.4V
Q3	+16.4	+15.7	0

VACUUM TUBE VOLTAGE CHART (VDC, EXCEPT AS NOTED)

PINS

	1	2	BETWEEN PINS 3 AND 4	5	6	7
V1	0	2.2	6.3 VAC	110	110	0
V2	0	5.4	6.3 VAC	110	110	5.4

PART LOCATION INDEX

REF			\mathbf{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
A2A4B1	1	9D	A2A4E7-A	1	5B
C1	2	9F	E7-B	1	6B
C2		9F	E7-C	1	5A
C3	2	$7\mathrm{F}$	E7-D	1	7A
C4	$\overline{2}$	7 E	E8-A	2	5D
C5	$\overline{2}$	6G	E8-B		*
C6	$\overline{2}$	$\mathbf{5F}$	E8-C		*
C7	2 2 2 2 2 2	$\mathbf{5F}$	E8-D	2	$4\mathrm{D}$
C8	1	6 B	E9-A	1	6D
C9	ī	6B	E9-B		*
C10	$\frac{1}{2}$	7E	E9-C		*
C11	2	5D	E9-D	1	6D
C12	2	5C	E 10-A	1	6B
C13	2	5B	E10-B		*
C14	$\frac{2}{2}$	5B	E 10-C		*
C15	1	10B	E 10-D	1	6B
C16	1	10B	E 11-A	$\overline{2}$	6C
C17	1	9B	E11-B		4C
C18	1	9B	E 11-C	2 2 2 2	5D
C 19	1	6D	E11-D	$\frac{1}{2}$	3D
C20	1	6C	E 12-A	2	4B
C21	1	8C	E12-B	-	*
C22	1	8D	E 12-C		*
CR1	1	8C	E 12-D	2	5 B
E1-A	1	4E	E 13-A	2	3B
E1-A E1-B	1	4E	E 13-B	2 2 2 2	5B
		4F	E 13-C	$\frac{2}{2}$	4A
E1-C	1 1	3E	E 13-D	2	6A
E1-D	1	*	FL1	2	9F
E2-A	1	2 E	FL2	2	6G
E2-B	1	2F	FL3	$\frac{2}{2}$	5G
E2-C		3E	K1	1	8D
E2-D	$\frac{1}{2}$		K1-A1	1	8D
E3-A	$\frac{2}{2}$	${f ^{4E}}$	K1-A1	1	8D
E3-B	_	4E	K1-A2	1	9D
E3-C	2	4E 4E	K1-A3 K1-B1	1	9D
E3-D	2	3E	K1-B1 K1-B2	1	8D
E4-A	2 2	3G	K1-B2 K1-B3	1	8D
E5-A	$\frac{2}{2}$	4G	K1-B3 K1-X1	1	8D
E5-B		4E	K1-X1 K1-X2	1	8D
E5-C	$egin{array}{c} 2 \ 2 \end{array}$	3G	P1-1	1	10D
E5-D		7C	P1-1 P1-2	1	10D 10D
E6-A	1	7C 5C	P1-2 P1-3	1	10D 10D
E6-B	1		P1-3 P1-4	1	10D 10D
E6-C	1 1	6D 5D	P1-4 P1-5	1	10D 10D
E6-D	1	שני	P1 -6	1	9D
			L 1-0	T	3D

REF			REF		
DES	SHEET	ZONE	DES	SHEET	ZONE
A2A4P1-7	1	10D	A2A4A 1 R6	2	7 A
P1-8	1	10D	A2A4A2C12	_	
P2-1	1	10B	thru	1	$3\mathbf{F}$
P2-2	ī	10E	ل A11C1 ک		
P2-3 2	•	*	A2A4A12C1	1	3D
thru P2-6			A2A4A13C1	1	3D
P2-7	1	1 0B	A2A4A14C1 ر		
P2-8	1	10B	thru {	1	3F
P2-9	1	1 0A	A2A4A19C1		
P2-10	1	10E	A2A4A20C1	1	3G
P2-11	1	10E	A2A4A21C1	1	3G
P2-12	1	10A	A2A4A22C1	_	0.77
P2-A1	2	2 G	thru }	1	3F
P2-A2	1	10A	A2A4A29C1 J		
P2-A3	1	10F	A2A4A2C2		2.5
P2-A4		*	thru	1	3E
P2-A5	1	10F	A2A4A11C2 ^J	-	9.75
R1	2	8F	A2A4A12C2	1	3D
R2	2	8F	A2A4A13C2	1	3D
R3	2	6F	A2A4A14C2	•	3 E
S1	1	9C	thru	1	3E
TP1	2	6G	A2A4A19C2 ^J	1	3 G
$ ext{TP2}$	2	6G	A2A4A20C2 A2A4A21C2	1	3G
TP 3	2	3G	A2A4A21C2 A2A4A22C2 7	1	30
$ ext{TP4}$	2	2G	thru	1	3E
V1	2	8F	A2A4A29C2	1	OL
V2	2	5G	A2A4A2G2 γ		
A2A4A1C1	2	8E	thru	1	2E
C2	2	8E	A2A4A11C3 J	-	21
C3	2	5 F	A2A4A12C3	1	2 D
C4	2	9E	A2A4A13C3	1	$^{2D}_{2D}$
E1**	2	9E	A2A4A14C3	-	
E2**	2	8F	thru	1	$2\mathrm{E}$
E3**	2	7C	A2A4A19C3	-	
E4 **	2	5 F	A2A4A20C3	1	2G
E5 ** E6 **	2 2	9E	A2A4A21C3	$\tilde{1}$	2 G
E7**	2	7A	A2A4A22C3 7	-	
E8**	2	5E	thru	1	2E
	$\frac{2}{2}$	7A, 7C	A2A4A29C3		
E9	2	8E	A2A4A2C4 7		
E 10	2	8F	thru	2	3E
R1 R2	2	8E 9E	A2A4A29C4 J		
	$\frac{2}{2}$	SE SE	A2A4A2C5 7		
R3	$\frac{2}{2}$	7C	thru	2	3G
R4 R5	2	7C 5F	A2A4A29C5)		
КĐ	4	OT.			

^{*} NOT USED

^{**} WIRING TERMINATION - FOR REFERENCE ONLY

PART LOCATION INDEX (CONTINUED)

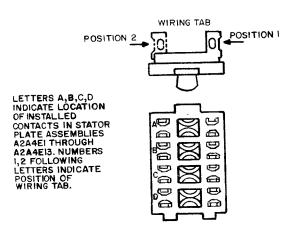
REF			\mathbf{REF}		
DES	SHEET	ZONE	DES	SHEET	ZONE
DES	DITELL	ZONE	A2A4A32C1	SHELL	20112
A2A4A20C6	1	3G	thru	1	7B
A2A4A21C6	1	3G	A2A4A32C9	•	
A2A4A2T1	1	30	A2A4A33C1		
	1	3 E	thru	1	5B
thru	1	3E	A2A4A33C19	-	OD
A2A4A11T1 J	1	3 D	A2A4A34C1		
A2A4A12T1	1 1	3D	thru	2	4C,4D
A2A4A13T1	1	3D	A2A4A34C19	4	40,40
A2A4A14T1		0.00			
thru }	1	3 E	A2A4A35C1	0	5 D
A2A4A19T1 ³	_	0.0	thru	2	5D
A2A4A20T1	1	3G	A2A4A35C9)		
A2A4A21T1	1	3G	A 2A4A36C 1	•	5 5
A 2 A4A22T1 ر	_	-	thru	2	5B
thru {	1	3E	A2A4A36C9 ^J		
A2A4A29T1			A2A4A37C1		4 1000
A2A4A2T2 7			thru }	2	${f 4B}$
thru {	1	3E	A2A4A37C19 ^J		_
A2A4A11T2			A2A4A38C1	1	9F
A2A4A12T2	1	3D	C2	1	9G
A2A4A13T2	1	3D	C3	1	9G
A2A4A14T2 7			C4	1	$8\mathbf{F}$
thru }	1	3E	C 5	1	8G
A2A4A19T2			C 6	1	7G
A2A4A20T2	1	3G	C 7	1	$\mathbf{6F}$
A2A4A21T2	1	3G	C8	1	7G
A2A4A22T2 2			C9	1	6G
thru }	1	3E	C 10	1	5G
A2A4A29T2			C 11	1	8G
A2A4A2T3			C 12	1	7F
thru	2	3E	C13	1	5 G
A2A4A29T3			$\mathbf{E}1$		***
A2A4A2T4 >			$\mathbf{E2}$		*
thru	2	3 F	** E3	1	10F
A2A4A9Y1	1	2E	** E4	1	10F
A2A4A10Y1	1	2E	** E5	1	10E
A2A4A12L1	î	3D	** E 6	1	10F
A2A4A13L1	î	3D	FL1	1	9F
A2A4A19Y1	1	2E	$\mathbf{FL2}$	1	7F
A2A4A30C1	*	211	FL3	î	5 F
thru	1	5D	K1	î	5E
A2A4A30C9	-	3D	K 1 A1	î	5F
A2A4A30C10			K1A2	1	5 F
thru	1	5C	K1A3	i	5F
A2A4A30C19	1	30	K1B 1	1	5E
A2A4A31C1 7			K1B1 K1B2	1	5E 5E
thru }	1	7D	K1B2 K1B3	1	5E
A2A4A31C9	ı	עו	KIDO	*	OE.
* NOT	HEED ** W	JIDING TEDM	INATION - FOR REFERE	NCE ONLY	*** NOT

* NOT USED ** WIRING TERMINATION - FOR REFERENCE ONLY *** NOT SHOWN

PARTS LOCATION INDEX (CONTINUED)

REF DES	SHEET	ZONE	REF DES	SHEET	ZONE
A2A4A38K1X1 K1X2	1 1	5E 5E 10E	A 2A4A38R10 R11 R12	1 1 1	7F 7G 7G
L1 Q1 Q2	1 1	9F 7G 5G	R13 R14 R15	1 1	7F 7G 7G
Q 3 R 1 R2	1 1	9F 9G	R16 R17	1 1	6G 6F 5G
R3 R4 R5	1 1 1	9F 9G 9G	R18 R19 R20	1 1	5G 5F
R6 R7 R8	1 1	9F 8G *	R21 TP1 TP2	1 1 1	8F 9G 10G
R9	1	7 G	$egin{array}{c} W1 \ W2 \end{array}$	1 1	$rac{8F}{10F}$

* NOT USED



SPECIFIC NOTES FOR FIGURE 5-30

1. CAPACITOR VALUES FOR A2A4A31C1-C9 AND A2A4A32C1-C9 (pF)

FREQ IN MHz	CAPACITOR REF DESIG	A31	A32
.00 .01 .02 .03 .04 .05 .06 .07 .08	C1 C2 C3 C4 C5 C6 C7 C8 C9 NONE	250 215 183 153 124 96 70 45 22 OPEN	260 224 190 158 128 99 72 47 23 OPEN

2. CAPACITOR VALUES FOR A2A4A30C1-C19 AND A2A4A33C1-C19 (pF)

FREG IN MHz	CAPACITOR REF DESIG	A30	A33
.00	C1	545	517
	C10	253	2 57
.10	C2 C11	$\frac{426}{219}$	405 222
.20	C3	332	316
	C12	190	193
.30	C4	257	245
	C13	165	167
.40	C5	195	186
	C14	144	146
.50	C6	143	137
	C15	125	127
.60	C7	99	95
	C16	109	110
.70	C8	61	59
	C17	95	96
.80	C9	29	28
	C 1 8	83	83
.90	NONE	OPEN	OPEN
	C 19	74	74

SPECIFIC NOTES FOR FIGURE 5-30 (CONTINUED)

3. COMPONENT VALUES FOR A2A4A2 THROUGH A2A4A29

FREQ IN MHZ	ON ASSY	C1 (pF)	C2 (pF)	C3 (pF)	C 6 (uF)	L1 (mH)	Y1 (MHz)
2.	A20	2.0	SHORT	SHORT	.068	_	_
3	A21	2.0	1247	1253	.047	_	_
4	A22	4.7	623	6 2 9	-	-	_
5	A23	3.9	416	422	-	-	-
6	A24	3.3	312	31 8	-	-	•••
7	A25	3.0	250	2 56	-	-	-
8	A26	3.0	208	214	-	-	-
9	A27	2.7	179	185	-	-	6 000
10	A28	2.4	157	163	_		
11	A29	2.0	140	146		-	-
12	A2	2.0	126	132	-	-	-
13	A3	2.0	115	120	-	-	-
14	A4	2 .0	105	111	-	-	-
15	A 5	1.5	97	103	-	-	-
16	A 6	1.5	91	96	-	-	-
17	A7	1.5	85	90	-	_	-
18	A 8	1.5	80	85	-	-	_
19	A 9	1.5	75	80	-	_	21.00000
20	A10	1.5	71	76	-		19.00000
21	A11	1.5	67	73	-	· -	-
22	A12	7.0	64	68	-	8.2	-
23	A13	3.9	61	66	-	8.2	-
24	A14	2.0	58	63	-	_	
25	A15	2.2	56	61	-	-	-
26	A16	2,2	54	52	-	-	_
27	A17	2.4	52	57	-	_	-
2 8	A18	2.4	50	55	-	-	-
29	A19	2.4	48	53			-

^{4.} A2A4FL1, FL2, FL3 AND A2A4A38FL1, FL2, FL3 ARE FERRITE BEADS.

SPECIFIC NOTES (CONTINUED)

5. CAPACITOR VALUES FOR A2A4A35C1-C9 AND A2A4A36C1-C9

FREQ IN MHz	CAPACITOR REF DESIG	VALUE (pF)
.00	C1	260
.01	C2	224
.02	C3	190
.03	C4	158
. 04	C5	128
. 05	C 6	99
.06	C7	72
.07	C8	47
.08	C9	23
.09	NONE	OPEN

6. CAPACITOR VALUES FOR A2A4A34C1-C19 AND A2A4A37C1-C19

FREQ IN MHz	CAPACITOR REF DESIG	VALUE (pF)
.00	C1 C10	517 257
.10	C2 C11	405 222
. 20	C3 C12	316 193
. 30	C4 C13	245 167
.40	C5 C14	186 146
.50	C6 C15	137 127
. 60	C7	95 110
.70	C8 C17	59 96
.80	C9 C18	28 8 3
.90	NONE C 19	OPEN 74

7.	CAPACITOR	VALUES	FOR	A2A4A2C4,	C5 THROUGH	A2A4A29C4	. C5
----	-----------	---------------	-----	-----------	------------	-----------	------

FREQ IN MHz	ASSY	C4 (pF)	ASSY	C5 (pF)
2	A25	SHORT	A2	SHORT
3	A26	125 0	A3	1259
4	A27	623	A4	629
5	A 28	416	A5	422
6	A29	312	A6	3 18
7	A2	250	A7	256
8	A3	208	A8	214
9	A4	179	A 9	185
10	A5	157	A10	163
11	A6	140	A11	146
12	A7	126	A12	132
13	A8	115	A 13	120
14	A9	105	A 14	111
15	A10	97	A 15	103
16	A11	91	A16	96
17	A12	85	A17	90
18	A13	80	A18	85
19	A 14	75	A 19	80
20	A15	71	A 20	76
21	A16	67	A21	73
22	A17	64	A22	68
23	A18	61	A23	66
24	A19	58	A24	63
25	A 20	56	A 25	61
26	A21	54	A26	59
27	A22	52	A27	57
28	A23	50	A 28	55
29	A24	48	A29	53

^{8.} THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN RF AMPLIFIER TEST FIXTURE TS-3685/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.

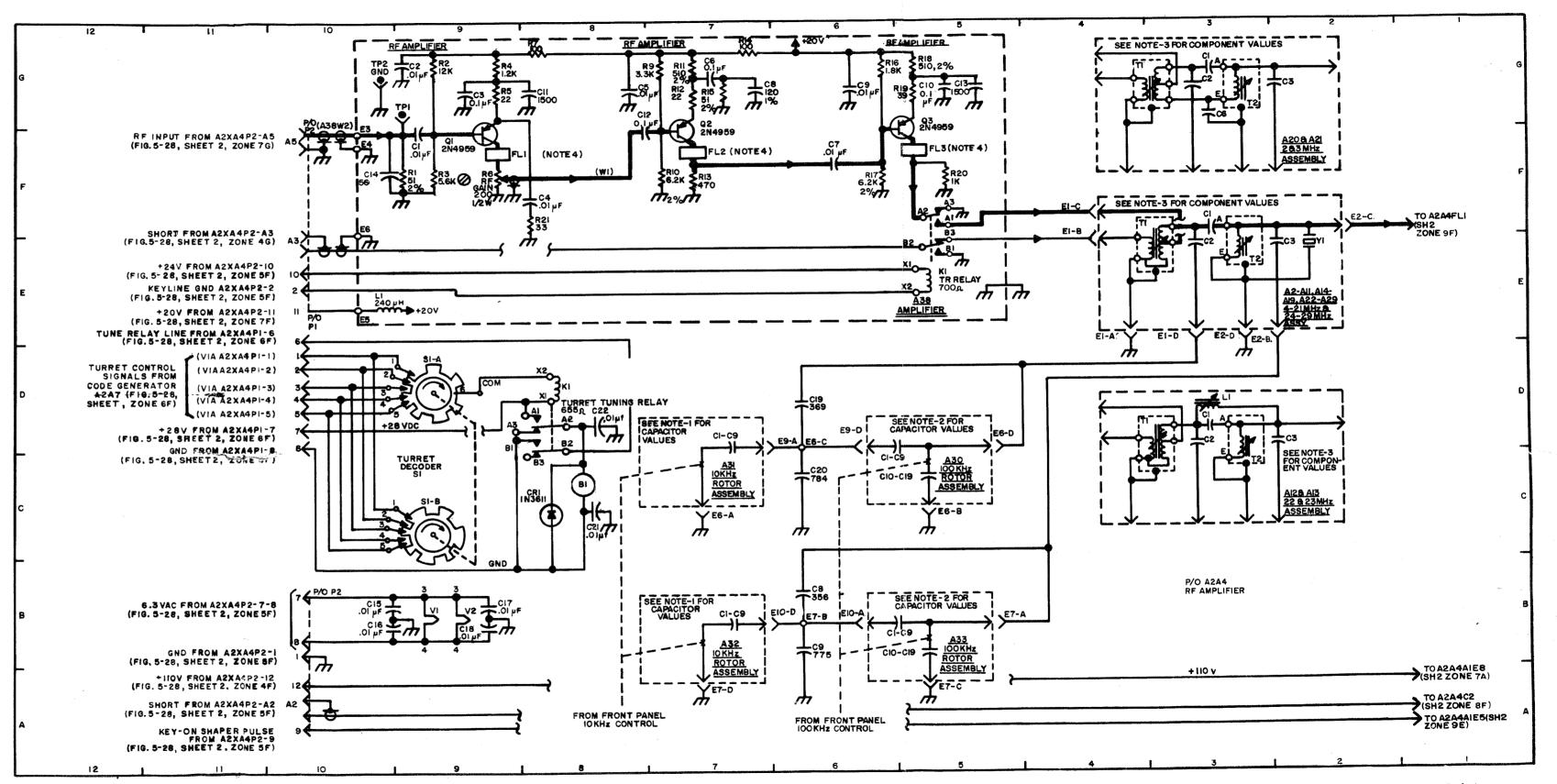


Figure 5-30. RF Amplifier Assembly A2A4, Maintenance Schematic Diagram (Sheet 1 of 2)

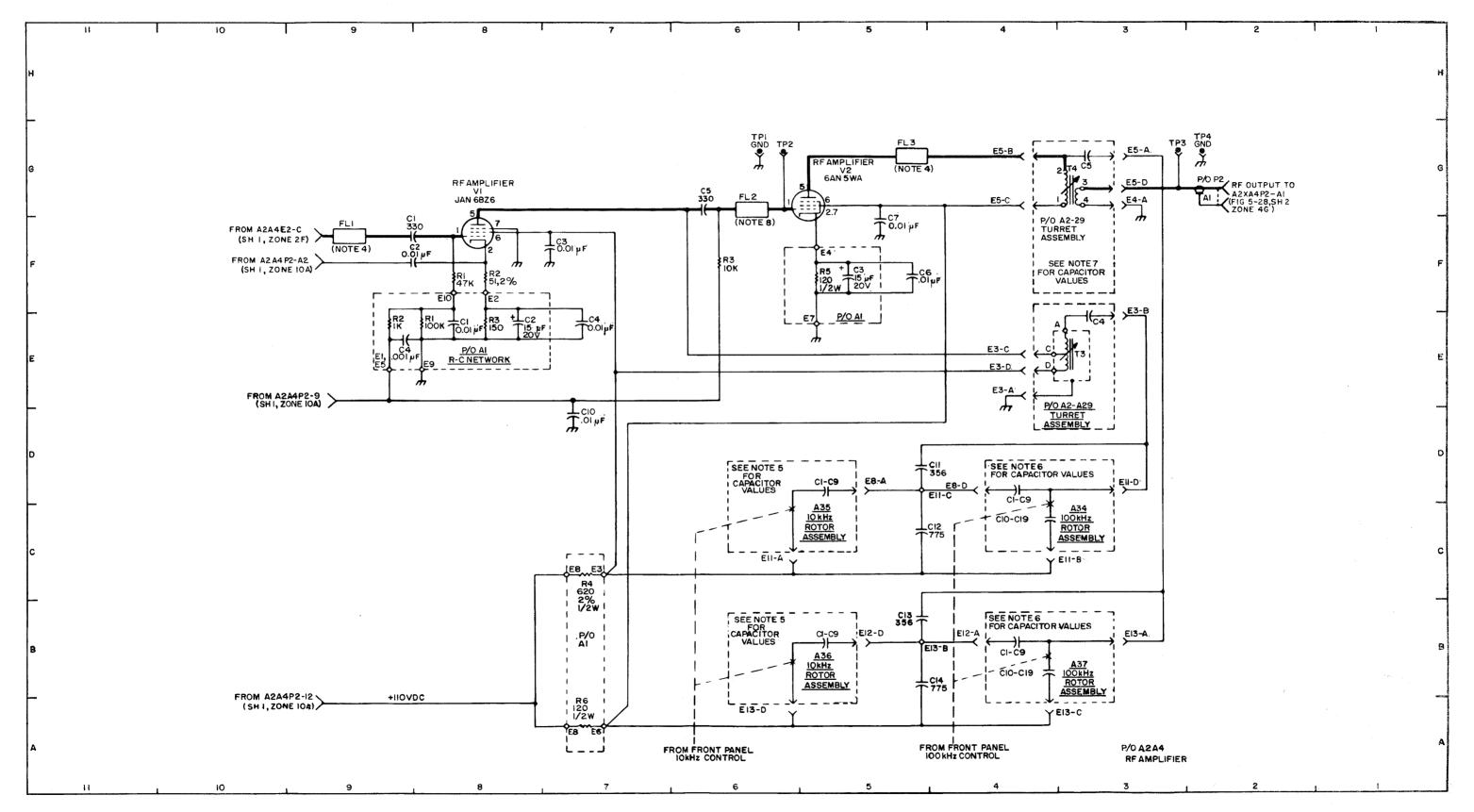


Figure 5-30. RF Amplifier Assembly A2A4, Maintenance Schematic Diagram (Sheet 2 of 2)

NOTES FOR FIGURE 5-31

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATIONS PREFIX WITH NUMBERS OF NEXT HIGHER ASSEMBLIES.
- B. UNLESS OTHERWISE SPECIFIED:
 - ALL RESISTORS ARE IN OHMS, $\pm 5\%$, 1/4 WATT: K = 1000.
 - ALL CAPACITORS ARE IN PICOFARADS $\pm 5\%$, 500 VDCW; UF = MICROFARADS. ALL INDUCTORS ARE IN MICROHENRIES, $\pm 10\%$.
 - RESISTANCE OF INDUCTORS AND TRANSFORMER WINDINGS IS LESS THAN ONE OHM.
- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. * IN MAINTENANCE SCHEMATIC INDICATES A COMPONENT OF SELECTED VALUE (NOMINAL VALUE SHOWN). REFER TO CHAPTER 7 PARTS LIST FOR PART NUMBERS AND RANGE OF VALUES.
- E. A2A5A4P3 TERMINAL IDENTIFICATION: COMPONENT SIDE 1 2 3 4 5 6 FOIL SIDE A B C D E F
- F. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED FROM BREAK POINT IN PARALLEL WITH DIAGRAM BORDER.
- G. INDICATES SIGNAL FLOW.
- H. INDICATES FEEDBACK.
- I. VOLTAGE MEASUREMENTS TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- J. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.

PART LOCATION INDEX

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A5C1	16F	A2A5J3-1	15E	A2A5A1C1	14B
C2	16C	J3-2	15C	C2	14B
E1 7		J 3-3	15E	C3	14B
thru	*	J3-4	12 D	C4	1 3 B
_{E6} ک		J3-5	12D	C5	1 3 B
${f E}$ 7	15D, 16E	J 3- 6	12D	C6	12B
	10E	P1	3F, 16F	C7	12B
J1	*	P1-A1	3F	C8	14B
J2	*	P1-A2	3 E	C9	*
J3	11E, 15E	P1-A3	3D	C 10	14A
J3-A	15D	P1-A4	16E	C11	14B
J 3- B	*	P1-A5	3D	CR1	11B
J3-C	12E	P1-A6	3 D	CR2	13A
J3- D	15 D	P1-1	16F	E 1	13B
J3-E	*	P1-2	16D	E 2	13 B
J3-F	*	P1-3	16C	P1	11C

^{*} NOT USED OR NOT SHOWN

REF		$\mathbf{RE}\mathbf{F}$		REF	
DES	ZONE	DES	ZONE	DES	ZONE
DES	20212				
A2A5A1P2	10C	A2A5A2C10	$6\mathbf{E}$	A2A5A2E 10	*
P3	11C	C11	$6\mathbf{F}$	E 11	*
P4	10C	A2A5A2C12	$6\mathrm{E}$	E 12	3D
A2A5A1P5	12 B	C 13	6F	E 13	9D
Q1	13B	C14	5E	E 14	9F
\tilde{Q}_2	13B	C 15	$\mathbf{5F}$	E 15	$8\mathbf{E}$
Q3	12B	C16	$4\mathrm{E}$	E 16	*
$\overrightarrow{\mathrm{Q4}}$	10B	C17	4E	E 17	*
$\overrightarrow{\mathbf{Q}}_{5}$	10B	C18	4F	E 18	$9\mathbf{E}$
Q6	10B	C19	$4\mathbf{E}$	$\mathbf{L}1$	$7\mathbf{E}$
Q7	9B	C20	$\mathbf{4F}$	$\mathbf{L2}$	4E
R1	14B	C21	4F	L3	6D
R2	13B	C22	$4\mathbf{E}$	${f L4}$	4D
R3	13B	C23	8D	Q1	$7\mathrm{E}$
R4	13B	C24	7D	${f Q2}$	7E
R5	13B	C25	7C	$\mathbf{Q3}$	$6\mathbf{E}$
R6	13B	C26	7C	${f Q4}$	5E
R 7	13B	C27	7D	$\mathbf{Q5}$	4E
R8	12B	C28	7C	Q6	7C
R9	11B	C 2 9	6D	Q 7	6C
R10	14A	C30	6C	Q 8	5 C
R11	13A	C31	6D	Q9	4C
R12	12B	C32	6C	+ Q10	$7\mathrm{B}$
R13	11B	C33	$5\mathrm{D}$	+ Q11	$6\mathrm{B}$
R14	11B	C34	6D	R1	8E
R15	11A	C35	5 C	R2	7E
R16	11B	C36	4D	R3	7F
R17	10B	C37	5C	R4	7 E
R18	10B	C38	4D	R5	7E
R19	10A	C 3 9	4D	R6	$7\mathbf{E}$
R20	9A	C40	3C	R7	7F
R21	9A	+ C41	$7\mathrm{B}$	R8	$7\mathbf{F}$
R22	10B	+ C42	$7\mathrm{B}$	R9	$7\mathbf{E}$
R23	10B	C43	*	R10	7E
R24	9B	C44	$6\mathrm{F}$	R11	$7\mathrm{E}$
Y 1	14B	DS1	6B	R 12	7F
A2A5A2C1	8E	$\mathbf{E}1$	3D	R13	6E
C2	8E	E2	3F	R14	6E
C3	8E	E3	*	R15	6E
C4	$7\mathrm{E}$	$\mathbf{E4}$	3E	R16	6F
C 5	$7\mathrm{E}$	E5	*	R17	6E
C6	$7\mathrm{F}$	${ m E}6$	3D	R18	5 F
C7	$6\mathrm{F}$	E 7	*	R19	5E
C8	$6\mathrm{F}$	E8	3D	R20	5 E
C9	6E	E9	9D	R21	5E

^{*} NOT USED.

⁺ USED ONLY ON ALTERNATE ASSEMBLY (SEE SHEET 2)

	<u>P</u>	ART LOCATION I	INDEX (CONT	INUED)				-											
Doo								TR			CVOL			ART					
REF		\mathbf{REF}		\mathbf{REF}					(AI	LL VA	LUES I	n vo	LTS)						
DES	ZONE	DES	ZONE	DES	ZONE			\mathbf{E}			В			C					
A2A5A2R22	5F	A2A5A2R62	7C	A2A5A4P1	, i.	A2A5A1Q1	+(0.03		+	-0.65			+8.9					
R23	5 E	S1	8E,9E,		₹	Q2	+(0.24			-0.95			+2.4		COL	LECTO	מר	
R24	4E	51		P2	₹	Q3	(0			-0.35			+2.0			TAGES		
R25	5 E	S1-1	9 F	P3	15C,15E	Q4	+4	4.5			-5.0			+9.67			Y WIT		
R26	4F		9E		12D, 12E	Q5		5.1			4.5			+5.5					
R27	4 E	S1-2	9 E	P3-A	15D	$\mathbf{Q}6$	+10				9.6			+1.3			JSTME		
R28		S1-3	9 E	P3-B	*	Q7		0.67			1.3					Or A	2A5A	TK 19.	
R29	4E	S1-4	9 E	P 3- C	12E	_				•	1.0		Τ.	15.4					
	3F	S1 - 5	9 E	P3-D	15D	A2A5A2Q1		1.0		+	4.1		4	⊦6 . 6					
R30	4E	S1-6	9F	P3- E	*	Q2	+8	3.9		+	4.4			18.0					
R31	3 F	S1-7	9F	P3-F	15D	Q3	+(0.63			1.2			16.2					
R32	7C	S1 - 8	9F	P3-1	15E	$\mathbf{Q4}$	+5	5.7			4/1			17.8					
R 3 3	7D	S1-9	8E	P3-2	15C	Q5		L.4			2.1			10.1					
R34	7D	S1-10	$8\mathbf{E}$	P3-3	15E	$\mathbf{Q}6$		5.8			6.2			-7.8					
R35	*	S1-11	8 E	P3-4	12D	Q7	Ö				0.12								
R36	7 D	S1-12	9E	P3-5		Q.8		7			1.4			- 3. 8					
$\mathbf{R37}$	7C	T1	5 F		12D	$\vec{\tilde{Q}}_9$		3 8						LO. 0					
R38	$6\mathbf{C}$	$\overline{\mathtt{T2}}$	3F	P3-6	12D	+Q10		. 23			0.90			LO.8					
R39	6D	T3	5D	Q1	14E	+Q11					0			0.91					
R40	5D	A2A5A3J1A1	11C	Q2	13F	1411	+0	. 70		+-	0.82		+1	9.9					
R41	5C	J1A2		Q3	14D	A2A5A4Q1	0)		+	0.6 3			9 90					
R42	5 D		10C	Q4	14 D	$\mathbf{Q}_{\mathbf{Z}}^{\mathbf{Z}}$.32			2.91			3.20					
R43	5 C	J1A3	11C	Q 5	12 C	\ddot{Q}_3	+24.				5.4			5.0					
R44	5D	J1A4	10C	R1	15E	$\vec{Q4}$	0							25.9					
R45	5 C	J1A5	12B	R2	15E	Q5	0				0.06			5.4					
R46		R1	11C	R 3	14 E		ŭ				0.60			6.5					
R47	4C	R2	11C	R4	14 F	+ USED ONLY	Y ON ALTER	NATE	ASSE	MBLY	(SEE S	SHEE	T 2).	DISCO	NNEC	т вхт	CED NI A	т	
R48	4D	A2A5A4C1	14 E	R5	14 E	THEQUEINC	I SIANDAR	DIRC	OM A 1	J25 WI	HEN M	AKIN	G ME	ASIIRE	MENT	S ON	r TOTALIAN:	L	
	4D	C2	1 3 E	R6	14 F	A2A5A2Q10	AND A2A5A	2Q11.					٠ <u>ـ</u> ـــــــــــــــــــــــــــــــــ		14113141	5 ON			
R49	4C *	C 3	12D	R 7	14E			•											
R50	·	C4	14C	R 8	13F				_										
R51	*	C5	14C	R9	13E		IN'	TEGRA	ATED	CIRCU	JIT DC	VOL	TAGE	CHAR	\mathbf{T}				
R52	7B	C6	14C	R10	12D			(AL	L VAI	LUES I	N POS	ITIVE	E VOL	TS					
+ R53	7B	C 7	14C	R11	15C														
+ R54	7B	C8	13D	R12	14D						PIN	S							
† R55	7B	CR1	15 F	R13	14D 14D														
R56	8D	CR2	14F	U1	12D,		1 2	3	4	5	6	7	8	9	10	11	12	13	14
+ R57	6B	CR3	15E	01										_				10	14
+ R58	6B	CR4	14E	1A	12E, 13E	A2A5A4 U1	2.32 0	3.5	3.5	3.5	0.08	0	3.9	0.08	3.20	1.0	2.4	3 20	5 0
R59	*	CR5	14E	U2	PLACES)	U2	2.0 2.0	1.1	1.1		2.4	o	0.8	3.8	2.4	3 5	0.08	0.40	
R60	6 D	CR6	13F		12D, 13D	U3	24.7 15.0			• -		ŭ		 0	⊿. ∓	U • 0	0.00	U	5.0
R61	5D	CR7	14D	(2	PLACES)	U4	6.5 5.0	0											
		CR8	14D 14C	U3	14C														
		Ono	140	U4	14C														

^{*} NOT USED.

⁺ USED ONLY ON ALTERNATE ASSEMBLY (SEE SHEET 2)

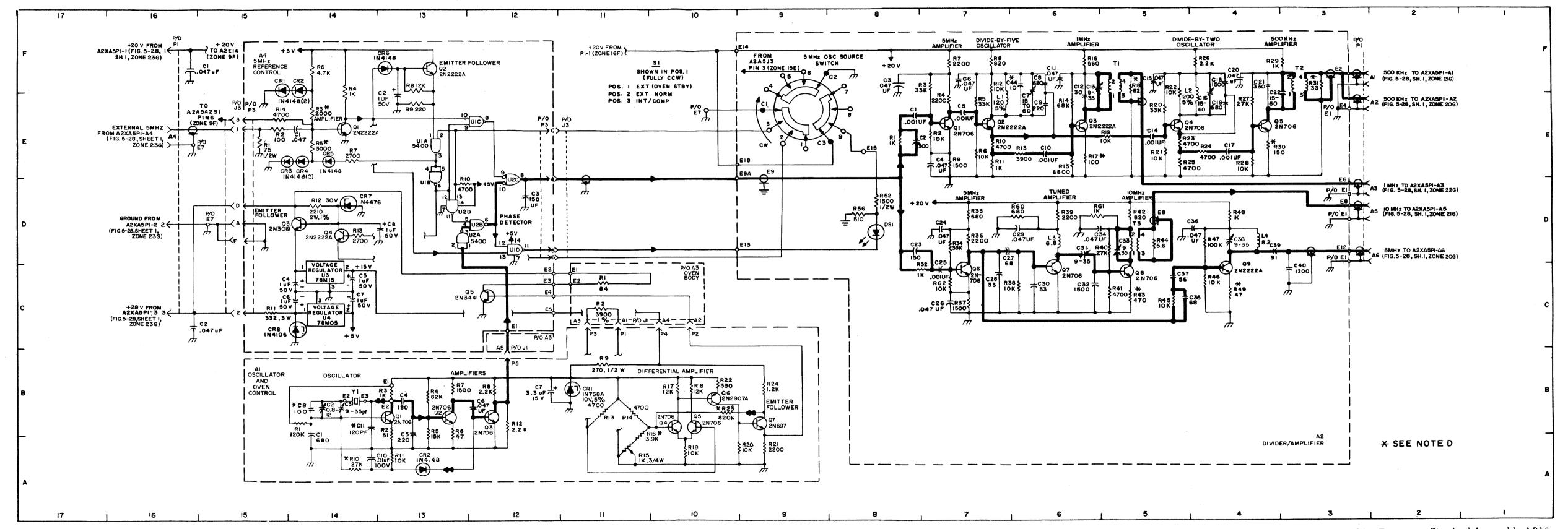


Figure 5-31. Frequency Standard Assembly A2A5, Maintenance Schematic Diagram (Sheet 1 of 2)

SPECIFIC NOTES

- 1. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND AFTER ONE HOUR WARMUP WITH SWITCH A2A5A2S1 SET AT INT/COMP.
- 2. MAXIMUM RESISTANCE OF INDUCTOR AND TRANSFORMER WINDINGS FOLLOWS:

A2L1 5.2 OHMS A2L2 7.1 OHMS A2T1 7.8 OHMS (PF

A 2T 1 7.8 OHMS (PRIMARY) A 2T 2 7.8 OHMS (PRIMARY)

3. S1-1 = EXT (OVEN STBY)

S1-2 = EXT NORM

S1-3 = INT/COMP

(SWITCH SHOWN IN POSITION 1)

4. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN FREQUENCY STANDARD TEST FIXTURE TS-3667/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.

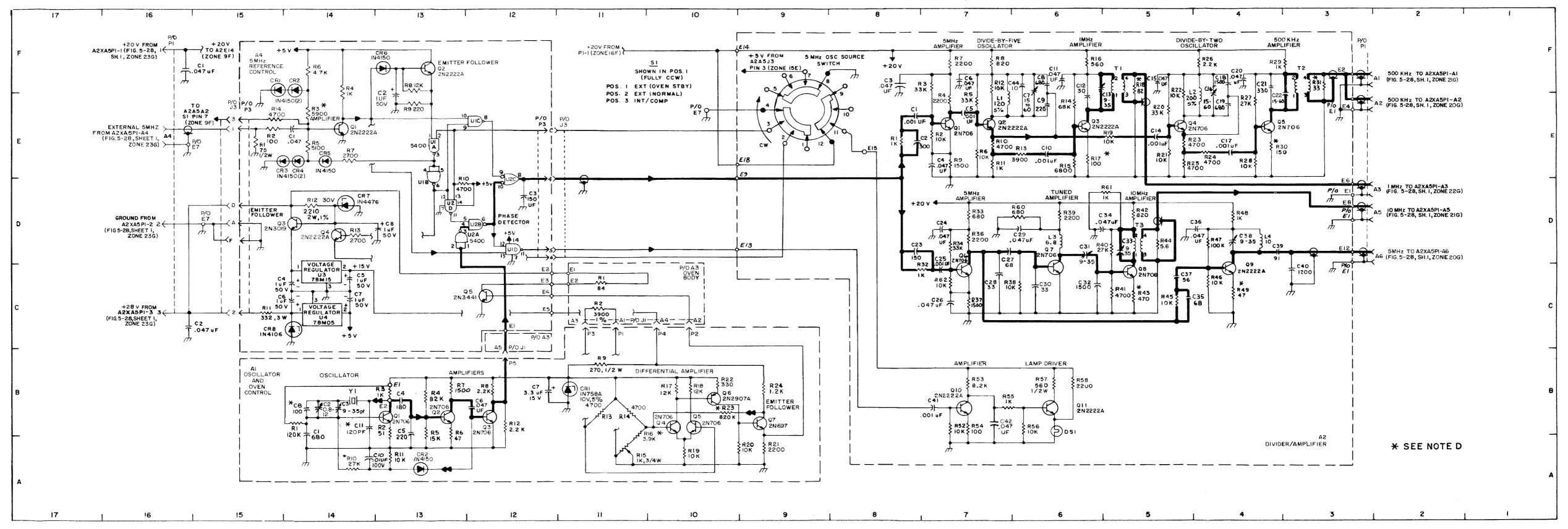


Figure 5-31. Alternate Frequency Standard Assembly A2A5,
Maintenance Schematic Diagram (Sheet 2 of 2)

NOTES FOR FIGURE 5-32

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH NUMBERS OF NEXT HIGHER ASSEMBLY.
- B. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS, ±5%, ONE WATT. ALL CAPACITORS ARE IN MICROFARADS.
- C. CCW ON SWITCH WIPERS INDICATES DIRECTION OF ROTATION WHEN VIEWED FROM SHAFT END, AND CORRESPONDS TO CLOCKWISE ROTATION OF FRONT PANEL CONTROLS.
- D. SWITCHES S1 THROUGH S3 SHOWN IN 000 kHz POSITION.
- E. INDICATES FEEDBACK.
- F. INDICATES FRONT PANEL MARKING.

PART LOCATION INDEX

REF DES	ZONE	$\begin{array}{c} \text{REF} \\ \text{DES} \end{array}$	ZONE	REF DES	ZONE
A2A6E1	11D, 14A,	A2A6FL5	4B	A2A6P1-19	18B
	8A, 7D,	J1	4B	P1-20	18C
	4B, 2C	P1A1	18B	P1-21	1C
E2	2C	P1A2	18C	P2A1	1F
$\mathbf{E3}$	4C	P1A3	18C	P2A2	18F
$\mathbf{E4}$	17A	P1-1	18E	P3A1	18F
${f E}5$	$2\mathrm{B}$	P1-2	1 8E	P3A2	1F
${ m E}6$	16A	P1-3	18D	P4	3D
E7]		P1-4	18D	P5	2C
thru	*	P1-5	18D	P6	3D
E9 J		P1-6	1E	${f P7}$	2C
E 10	1B	P1-7	1D	P8	15A
E11)		P1-8	1B	P 9	15A
thru	*	P1-9	1 D	P10	15A
E15 🗸		P1-10	18A	P11	15A
E 16	14A, 16A	P1-11	18D	P12	4C
E 17	14A	P1-12	1 D	P 13	4C
E 18	**	P1-13	18D	R1	17C
E 19	**	P1-14	18B	R2	17C
FL1	16A	P1-15	18D	S1E1	12E
FL2	*	P1-16	1C	${ m S1E}2$	12D
FL3	*	P1-17	18D	S1E3	1 3 D
FL4	14A	P1-18	1C	S1E4	13 D

^{*} NOT USED

^{**} NOT SHOWN

PART LOCATION INDEX (CONTINUED)

\mathbf{REF}		REF		REF	
DES	ZONE		ZONE	DES	ZONE
13110	201.2				
A2A6S1E5	12D	A2A6XA14P1A4	$7\mathrm{B}$	A2A6XA18P1-1	10D
S2E 1	13E	P1-1	9A	P1-2	10D
S2E2	13 D	P1-2	9A	P1-3	10E
S2E3	14C	P1 -3	9A	P1-4	10E
S2E4	13 D	P1-4	8A	P1-5	10E
S2E5	13 D	P1-5	8A	P1-6	10E
S3E 1	15E	XA15	*	P1-7	10D
S3E2	15D	XA16P1A1	14B	P1-8	10E
S3E3	16C	P1A2	12B	P1-9	10E
S3E4	15D	P1A3	12B	P1-10	10E
S3E5	15D	P1A4	12C	P1-11	10E
XA 12P 1A 1	8D	P1-1	*	P1-12	9D
P1A2	8E	P1-2	*	P1-13	9D
P1A3	8E	P1-3	14 B	P1-14	9D
P1A4	6E	P1-4 7		P1-15	9D
P1-1	*	thru	*		
P1-1 P1-2	7D	P1-8		A2A6A1	
P1-2 P1-3	7D	P1-9	14B	thru	*
P1-3 P1-4	7D	P1-10		A2A6A6	
P1-4 P1-5	7D	P1-11		A2A6A7C1	16A
XA13P1A1	11B	P1-12		C2	16A
P1A2	9B	thru	\ *	E1 7	
	9B	P1-14)	thru }	*
P1A3	9B	P1-15		E113	
P1A4	9D *	P1-16		E12	16A
P1-1		P1-17		E 13	15A
P1-2	11B	XA17P1A1	5B	E 14	16A
P1-3	11B	P1A2	$^{3\mathrm{B}}$	E 15	16A
P1-4	11B	P1-1	5B	R1	*
P1-5	11B	P1-2	*	R2	*
P1-6	11A	P1-3	5C	R3	16A
P1-7	9A	P1-4	5C	R4	16A
P1-8	9A	P1-5	5C	A2A6A8E1	3F
P1-9	9A	P1-6	5C	E2	3E
P1-10		P1-7	5B	E3	$^{2\mathrm{F}}$
P1-11		P1-7 P1-8	5B	E4	$^{2\mathrm{F}}$
P1-12		P1-0 P1-9	o.d.	E5	3E
thru	*	thru	}*	E6	3E
P1-14			(E7	3B
P1-15		P1-12		E8	3B
P1-16		P1-13		E9	3A
P1-17		P1-14		E 10	3A
XA14P1A1	9B	P1-15		E10 E11	3F
P1A2	9B	XA18P1A1		E 12	2F
P1A3	9B	P1A2	9E	E 12 E 13	3F
				1110	O.T.

* NOT USED

REF		\mathtt{REF}		REF	
DES	ZONI	E DES	ZONE	DES	ZONE
A2A6A8E14	2F	A2A6A13P1-12 7		A2A6A16P1-15	14A
E15	3C	thru {	*	P1-16	14A
J1		ر P1-14		P1-17	14A
thru {	*	P1-15	10A	A2A6A17P1A1	$5\mathbf{B}$
13)		P1-16	10A	P1A2	4B
J4	3D	P1-17	10A	P1-1	5B
J 5	2C	A2A6A14P1A1	9B	P1-2	*
$\mathbf{J}6$	3D	P1A2	9B	P1-3	5 C
J7	2C	P1A3	9B	P1-4	5 C
$A2A6A9$ γ		P1A4	$7\mathrm{B}$	P1-5	5C
thru }	*	P1-1	9A	P1-6	5C
A2A6A11)		P1-2	9A	P1-7	5B
A2A6A12P1A1	8D	P1-3	8A	P1-8	5B
P1A2	8E	P1-4	8A	P1-9 7	
P 1A3	8E	P1-5	9A	thru }	*
P1A4	$6\mathrm{E}$	A2A6A15E1	15A	P ₁₋₁₂ }	
P1-1	*	$\mathbf{E2}$	*	P1-13	$4\mathrm{B}$
P1-2	7D	E3	*	P1-14	$^{12}_{ m 4B}$
P1-3	7D	${f E4}$	15A	P1-15	$^{12}_{ m 4B}$
P1-4	7D	$\mathbf{E5}$	15A	A2A6A18P1A1	9E
P1-5	7D	E 6	15A	P1A2	9E
A2A6A13P1A1	11B	A2A6A16P1A1	14B	P1-1	10D
P1A2	9B	P1A2	12B	P1-2	10D
P1A3	9B	P1A3	12B	P1-3	10E
P 1 A4	9B	P1A4	12C	P1-4	10E
P1-1	*	P1-1	*	P1-5	10E
P1-2	11B	P1-2	*	P1-6	10E
P1 -3	11B	P1-3	14B	P1-7	10D
P1-4	11B	P1-45		P1-8	10E
P1-5	11B	thru	*	P1-9	10E
P1-6	11A	P1-8		P1-10	10E
P1-7	9 A	P1-9	1 4B	P1-11	10E
P1-8	9A	P1-10	14B 14A	P1-11 P1-12	10E 9D
P1-9	9A	P1-11	14A 14A	P1-12 P1-13	9D 9D
P1-10	10A	P1-127	7.77	P1-13 P1-14	
P1-11	10A	thru }	*	P1-14 P1-15	9D
* * * * * * * * * * * * * * * * * * * *	7011	P1-14 S	•	L1-19	9D
		T T-TT			

^{*} NOT USED

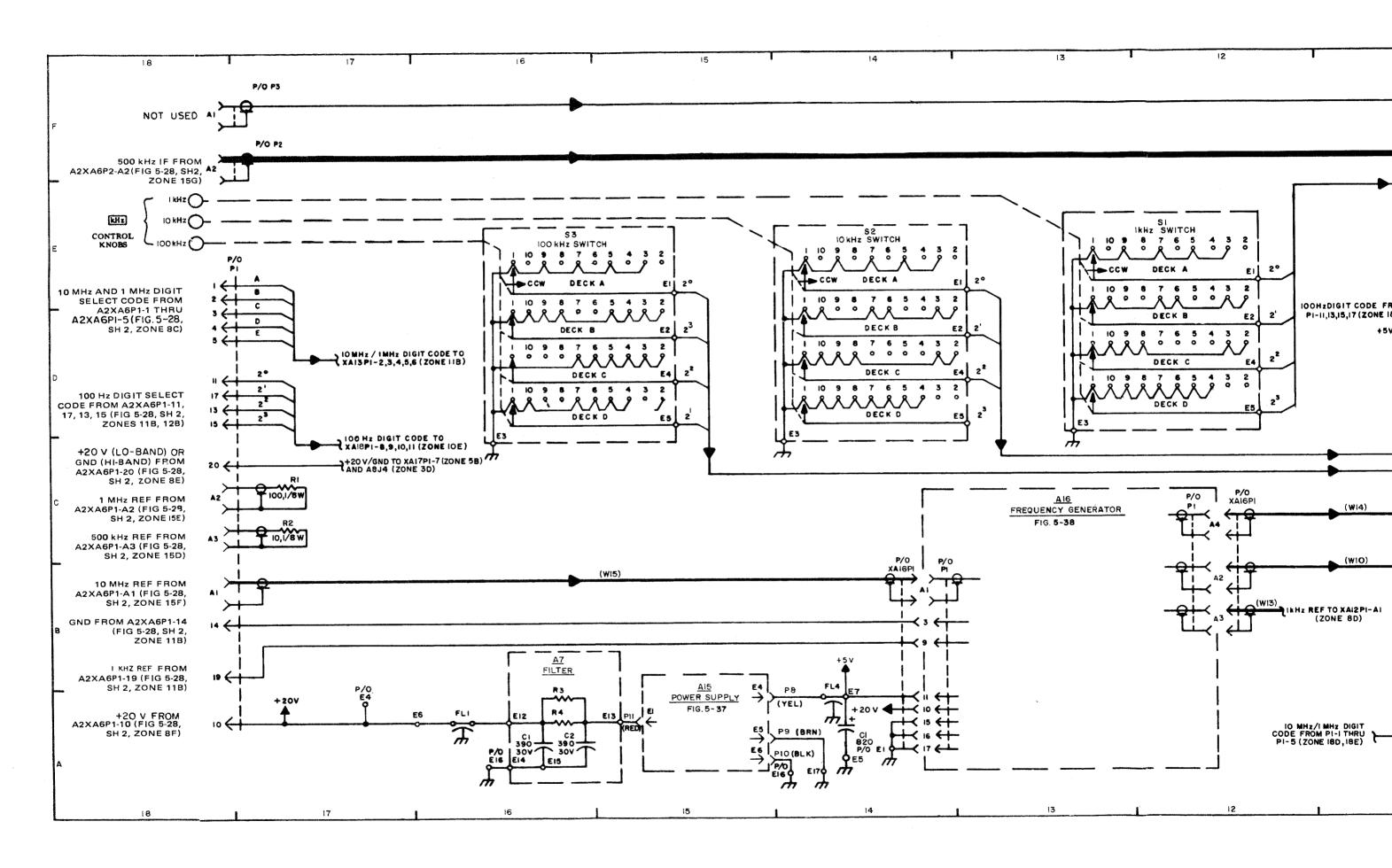


Figure 5-32. Translator/Synthesizer Assembly A2A6,
Maintenance Schematic Diagram

GENERAL NOTES

- A. THE RF TRANSLATOR IS COMMON TO BOTH T-827H/URT AND R-1051G/URR. THE SIGNAL PATH AND FIGURE REFERENCES APPLY TO T-827H/URT ONLY.
- B. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH A2A6A8.
- C. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT.
 ALL CAPACITORS ARE IN MICROFARADS.
 ALL INDUCTORS ARE IN MICROHENRIES.
 RESISTANCE OF INDUCTORS AND TRANSFORMER WINDINGS IS LESS THAN ONE OHM.
- D. CW ON POTENTIOMETER INDICATES DIRECTION OF ROTATION WHEN VIEWED FROM SHAFT END.
- E. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSMITTER POINTS USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- F. CHASSIS GROUND IS ACCOMPLISHED VIA MOUNTING SCREWS AND CABLE SHIELDS.
- G. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.
- H. INDICATES SIGNAL FLOW.
- I. VOLTAGE MEASUREMENTS ARE TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- J. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN $\pm 10\%$.
- K. * IN MAINTENANCE SCHEMATIC INDICATES A COMPONENT OF SELECTED VALUE (PREFERRED VALUE SHOWN). REFER TO CHAPTER 7 PARTS LIST FOR PART NUMBERS AND RANGE OF VALUES.

PART LOCATION INDEX REF REF REF DES ZONE DES ZONE DES ZONE A2A6A8C1 19A A2A6A8C16 21C A2A6A8C31 14C C217D C17 20C C32 14C C317C C18 19D C33 12C C423E C19 22D C34 14C C_5 21A C20 20D C35 15C C6 20C C21 20EC36 15A 22C C7C22 13E C37 15B C821C C23 23A C38 12D C9 18D C24 18D C39 10C C10 18D C25 15D C40 10C C11 19C C26 16C C41 10D C12 18D C27 12D C42 11E C13 19D C28 23A C4311E C14 23D C29 13C C44 9C C15 21C C30 14C C45 9D

^{*} NOT USED

NOTES FOR FIGURE 5-33 (CONTINUED)

PART LOCATION INDEX (CONTINUED)

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
DIID	ZONE	220	202.2		
A2A6A8C46	8D	**A2A6A8E4	2F	A2A6A8R9	17D
C47	9A	**E5	24F	R10	21C
C48	8D	**E6	24F	R11	20C
C49	$7\mathrm{B}$	**E7	24C	R12	19C
C 50	4D	**E8	24C	R1 3	18D
C51	7C	**E9	24B	R14	22D
C 52	7B	**E10	24B	R15	23D
C 53	4B	**E11	24B	R16	19E
C 54	5B	**E12	2C	R17	22D
C 55	5B	**E13	2 4B	R18	23E
C 56	2C	**E14	2C	R19	19E
C57	3C	**E15	19A,2E	R20	2 0E
C 58	3C	FL1	10D	R21	12E
C 59	3C	${ m FL2}$	10C	R22	16D
C60	5B	FL3	18D	R23	12D
C61	4 B	J1	*	R24	15D
C62	5B	J2	*	R2 5	12D
C63	22B	J3	*	R26	15B
C 64	6B	J4	24F	R27	13C
C65	9A	J5,J7	24E	R28	13D
C 66	23D	J 6	24A	R 2 9	15D
CR1	20A	$_{ m L1}$	23E	R 3 0	13C
CR2	22D	L2	18D	R31	13B
CR3	19D	L3	18A	R 32	15C
CR4	22D	L4	23A	R33	14A
CR5	19D	L5	23E	R 34	11E
CR6	13D	L 6	11D	R 3 5	11E
CR7	15D	L7	12E	R 3 6	9D
CR8	12D	L8	11D	R37	8D
CR9	15C	L9	11C	R38	8D
CR10	11D	L10	10D	R 3 9	$7\mathrm{D}$
CR11	11C	L11	9C	R40	$\mathbf{4B}$
CR12	9D	L12	23F	R41	7C
CR13	9 C	L13	9D	R42	7D
CR14	3 D	L14	3C	R43	7C
CR15	4C	L15	23D	R44	2D
CR16	6C	Q1	17D	R45	3 D
CR17	4C	R1	16D	R46	6C
CR18	6C	R2	22A	R47	4C
CR19	2 3 B	R3	20B	R48	6C
CR20	22B	R4	20C	R49	3 B
**E1	24D	R5	17C	R50	4A
**E2	24D	R6	17E	R51	23B
**E3	$^{2}\mathrm{F}$	R7	17C	R52	22B
		R8	17D		*****
		110	111		

^{*} NOT USED ** WIRING TERMINATION - FOR REFERENCE ONLY.

NOTES FOR FIGURE 5-33.(CONTINUED)

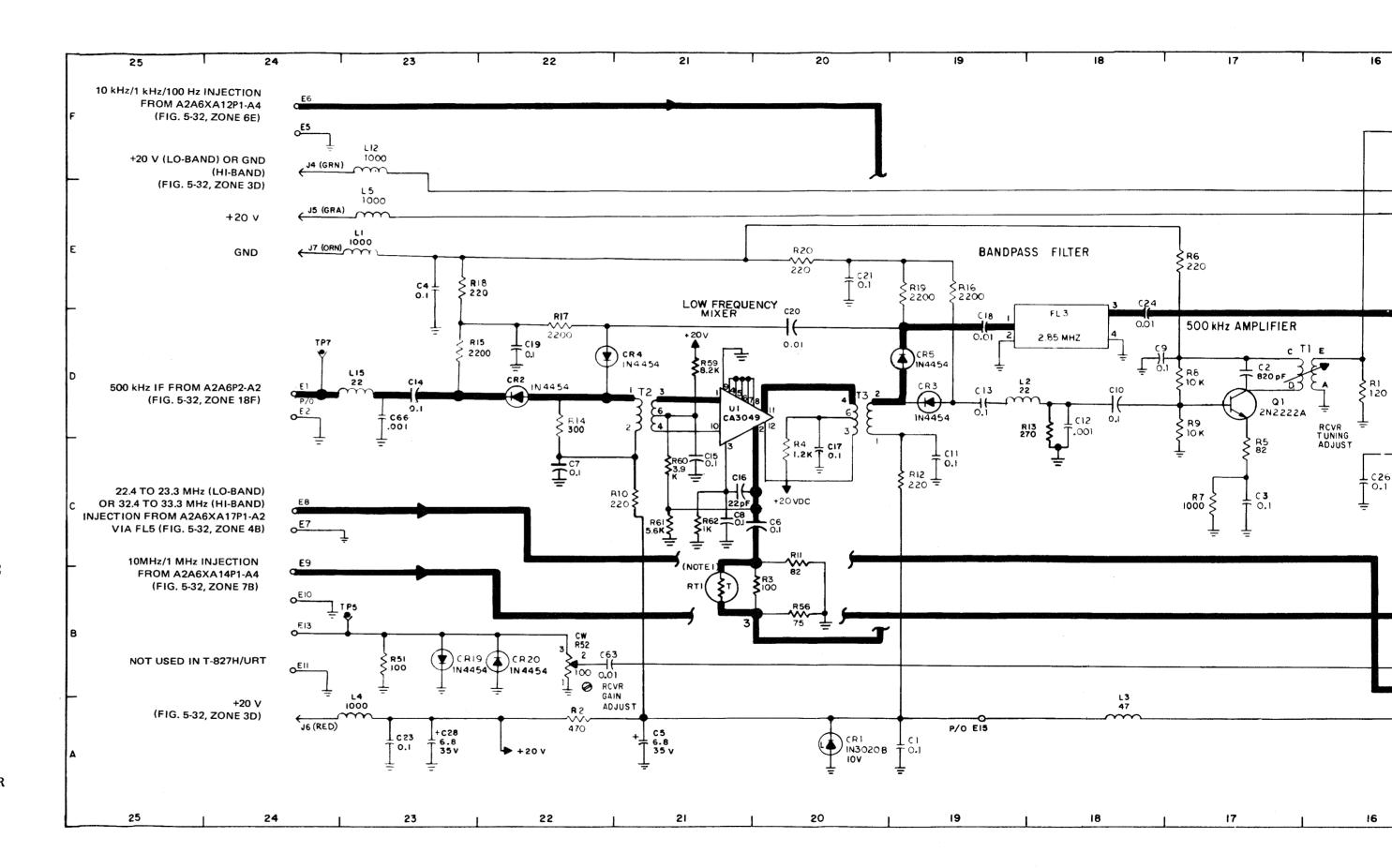
PART LOCATION INDEX (CONTINUED)

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A6A8R53	4B	A2A6A8R66	14C	A2A6A8T6	4C
R 54	5B	R67	5C	T 7	5 C
R55	5 A	R68	5B	TP1	
R 56	2 0B	R69	$5\mathbf{B}$	thru	*
R57	13A	R7 0	$5\mathbf{B}$	TP4	
R58	4A	RT1	21B	TP5	23B
R 59	21D	RT2	14A	TP6	2C
R60	21C	RT3	5 A	TP7	24D
R61	21C	T 1	16D	TP8	- 3F
R62	21C	T2	21D	U1	21D
R63	14D	Т3	2 0D	U 2	14D
R64	14D	T 4	13 D	U 3	5C
R65	14C	T 5	14D	* NOT U	USED

TRANSISTOR DC VOLTAGE CHART E B C

(ર1		8.10	V		8.7	3 V	1	17.96			
		II	NTEGRA	TED (CIRC	UIT D	C VOL	TAGE	CHA	RT		
PINS	1	2	3	4	5	6	7	8	9	10	11	12
U1	10.0	6.0	5.32	0	0	0	0	0	0	10.0	14.1	14.1
U2	10.0	6.0	5.32	0	0	0	0	0	0	10.0	14.1	14.1
U3	10.0	6.0	5.32	0	0	0	0	0	0	10.0	14.1	14.1

- 1. RESISTANCE OF THERMISTORS RT1 THRU RT3 IS 180 TO 220 OHMS AT REFERENCE TEMPERATURE OF 25 DEGREES C.
- 2. MAXIMUM RESISTANCE OF INDUCTORS FOLLOWS: L1, L4, L5, L12 = 1.75 OHMS; L3, L6, L7, L10 = 2.1 OHMS; L9, L11 = 1.1 OHMS; L15 = 3.3 OHMS.
- 3. MAXIMUM RESISTANCE OF TRANSFORMER WINDINGS FOLLOWS: T1 = 3.2 OHMS (PRIMARY) AND 1.4 OHMS (SECONDARY); T2, T3 = 1.3 OHMS (SECONDARY).
- 4. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT CONTROLS SET FOR 2.5 MHz IN LSB MODE, UNKEYED.
- THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTING OF THE COUNTERPART CONTROLS OF THE T-827H/URT.



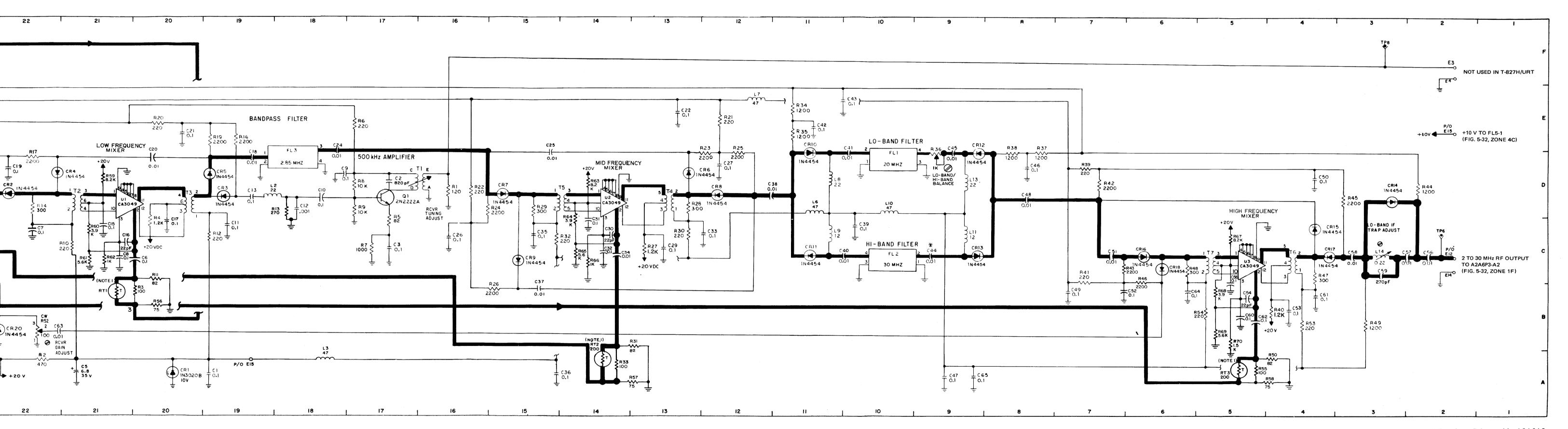


Figure 5-33. RF Translator Subassembly A2A6A8, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH NUMBERS OF NEXT HIGHER ASSEMBLY.
- B. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT.
 ALL CAPACITORS ARE IN MICROFARADS, pF = PICOFARADS.
 RESISTANCE OF INDUCTORS IS LESS THAN ONE OHM.
 ALL INDUCTANCE IS IN MICROHENRIES.
- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES SIGNAL FLOW.
- E. INDICATES FEEDBACK.
- F. VOLTAGE MEASUREMENTS TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- G. UNLESS OTHERWISE SPECIFIED, READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN $\pm 10\%$.

	TRANSIS	TRANSISTOR DC VOLTAGE CHART								
	${f E}$	В	C							
Q1	0	.83	.16							
$egin{array}{c} ext{Q1} \ ext{Q2} \end{array}$	$8 \cdot 2$	8.4	4.50 ± 2.50							
Q3	3.8	1.6	4.50 ± 2.50							

INTEGRATED CIRCUIT DC VOLTAGE CHART

p	T	N
-	_	т.

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
12	1.47	1.33	<u>1.33</u>	NC 1.90	1.90	1.56	0	NC	NC	NC	NC	2.31	1.44	5.00	NC	NC	
3	NC	1.44	NC	NC	1.80	1.80	0	1.56	NC	NC	NC	NC	NC	5.00	NC	NC	

SPECIFIC NOTES

- 1. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT CONTROLS SET FOR 2.0011 MHz IN LSB MODE, UNKEYED.
- 2. UNDERLINED VOLTAGE VALUES MAY FLUCTUATE WHILE READING DUE TO SIGNAL PRESENT.
- 3. NC IN VOLTAGE CHART DENOTES PIN NOT CONNECTED.

SPECIFIC NOTES (CONTINUED)

4. MAXIMUM RESISTANCE OF INDUCTORS FOLLOWS:

L7 1.0 OHM L9 1.0 OHM

THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.

EE140-KA-OMI-010/E110 T827H

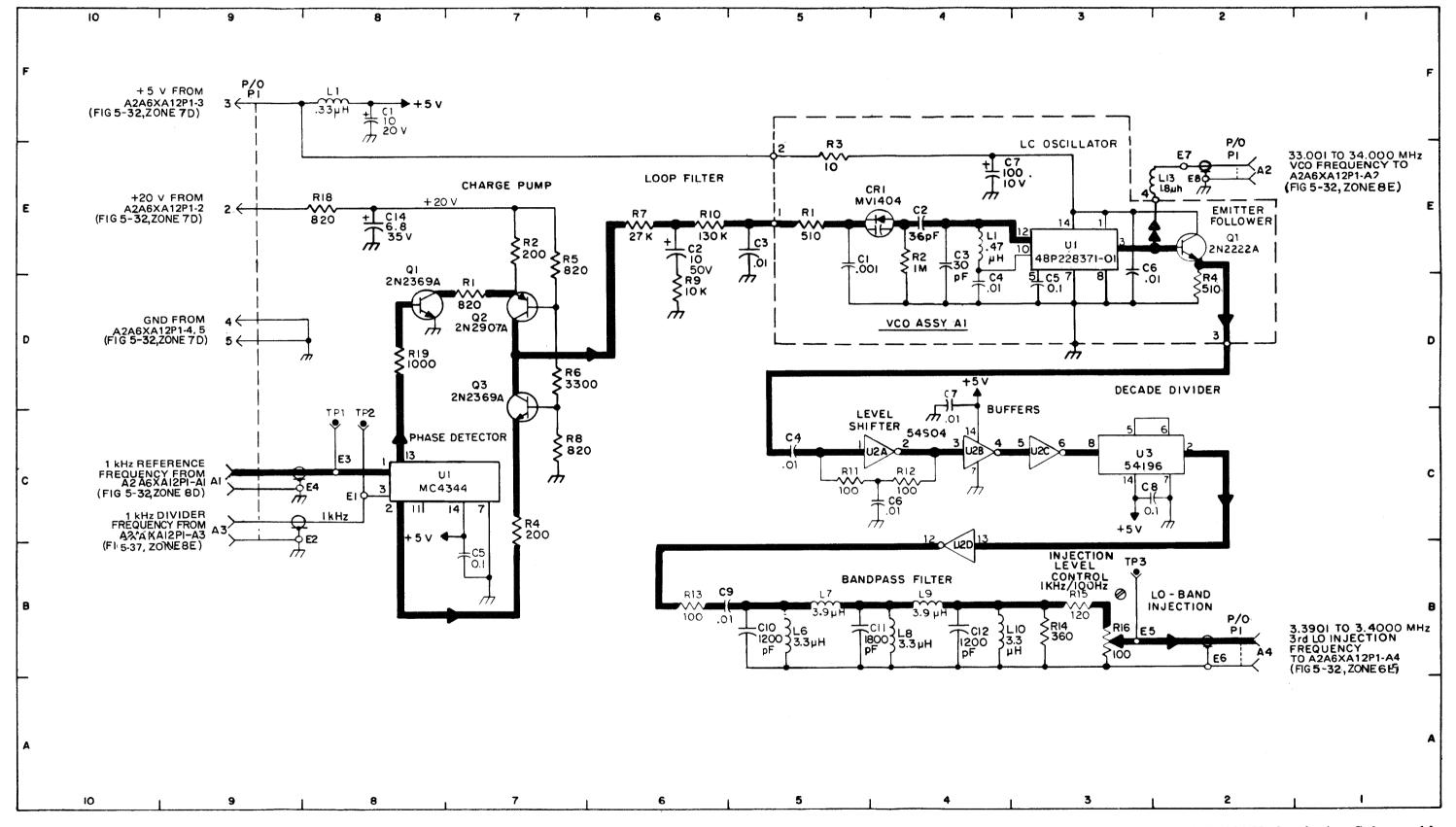


Figure 5-34. 10 kHz/1 kHz/100 Hz Synthesizer Subassembly (No. 2) A2A6A12, Maintenance Schematic Diagram

5-153/(5-154 blank)

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH A2A6A13.
- B. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTORS ARE IN OHMS, ±5%, 1/8 WATT.
 ALL CAPACITORS ARE IN MICROFARADS.
 RESISTANCE OF INDUCTORS IS LESS THAN ONE OHM.
 ALL INDUCTORS ARE IN MICROHENRIES.
- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES SIGNAL FLOW.
- E. INDICATES FEEDBACK.
- F. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.
- G. VOLTAGE MEASUREMENTS ARE TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- H. UNLESS OTHERWISE SPECIFIED, READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN $\pm\,10\%$.

PART LOCATION INDEX

\mathtt{REF}		REF		$\operatorname{RE}\operatorname{\mathbf{F}}$	
DES	ZONE	DES	ZONE	DES	ZONE
A2A6A13C1	11E	A2A 6A 13 C 19	5E	** A2A6A13E6	1 0E
C2	9E	C20	5D	** E7	3B
C3	9E	C21	4D	** E8	3 B
C4	9E	C22	3D	** E9	3 B
C5	*	C23	6C	** E10	3A
C6	9D	C 24	$5\mathrm{B}$	** E11	10F
C7	12C	CR1	10D	** E12	10E
C8	11D	CR2	9D	$_{ m L1}$	*
C9	10D	CR3	13 D	L2	13 D
C 10	*	CR4	7 E	L3	*
C11	13 D	CR5	10B	$\mathbf{L4}$	*
C 12	*	CR6	10B	L5	7E
C 13	$6\mathrm{F}$	CR7	9B	$\mathbf{L}6$	13 C
C 14	7D	** E1	3C	L7	13B
C 15	$7\mathrm{E}$	** E2	3C	L8	13 B
C 16	7D	** E3	11F	L9	13 B
C17	6D	** E4	13F	L10	13 B
C 18	6E	** E5	11 F	Q1	6E

^{*} NOT USED.

^{**} WIRING TERMINATION - FOR REFERENCE ONLY.

NOTES FOR FIGURE 5-35 (CONTINUED)

PART LOCATION INDEX (CONTINUED)

DES ZONE DES ZONE A2A6A13Q2 9B A2A6A13R27 10B A2A6A13A1CR5 14B R1 13C R28 9B FL1 14C R2 13B R29 9C FL2 14B R3 13B R30 9B FL3 14B	E
R1 13C R28 9B FL1 14C R2 13B R29 9C FL2 14B	
R1 13C R28 9B FL1 14C R2 13B R29 9C FL2 14B	
R2 13B R29 9C FL2 14B	
R3 13B R30 9B FL3 14B	
R4 13B R31 5E FL4 14B	
R5 13B R32 9E FL5 14B	
R6 9E R33 6F P1-A1 14F	
R7 9E R34 13E P1-A2 2C	
R8 9E TP1 11E P1-A3 2B	
R9 8E TP2 10F P1-A4 2B	
R10 9D TP3 12E P1-1 *	
R11 9D U1 10E P1-2 14C	
R12 11C U2 9E P1-3 14B	
R13 11C U3 6E P1-4 14B	
R14 11C U4 3C,4D, P1-5 14B	
R15 11B 5C,5D P1-6 14B	
R16 11C U5 4D P1-7 2A	
R17 11C U6 3B,5B P1-8 2A	
R18 11C U7 6C,7B P1-9 2A	
R19 8E U8 12E P1-10 14E	
R20 7D U9 12C P1-11 14D	
R21 5D U10 11C P1-12 *	
R22 5D U11 12B P1-13 *	
R23 3C A2A6A13A1CR1 14C P1-14 *	
R24 3B CR2 14B P1-15 14E	
R25 3B CR3 14B P1-16 14E	
R26 10B CR4 14B P1-17 14E	

* NOT USED.

TRANSISTOR DC VOLTAGE CHART

	E	В	C
Q1	3.00	3.61	4.80
Q2	0	0.74	0.03

INTEGRATED CIRCUIT DC VOLTAGE CHART

PINS

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	1 6
U1	1.88	3.74	3.54	3. 76	1.31	NC	0	NC	NC	1.31	3.73	NC	3.76	5.00	6764	_
U2	NC	1.31	1.32	0	NC	5.00*	13.0	NC	_			_	_	-	-	-
U3	4.80	NC	3.62	NC	1.43	NC	0	0	NC	1.64	NC	1.63	NC	4.8	-	-
U4	2.52	1.51	0	1.51	0	1.47	ō	1.69	5.00	0.13	1.69	5.00	0.18	5.00		_
U5	NC	1.73	NC	NC	1.51	1.51	Ŏ	2.52	1.56	NC	NC	NC	NC	5.00	•••	_
	2.04	1.51	0.003		1.56	5.00	Ö	1.56	5.00	0.13	1.51	0.003	1.56	5.00	-	
U6		NC	NC	0.19	4.0	4.0	ŏ	2.04	0.098	1.28	0.18	0.15	4.0	5.00	-	_
U7	NC		NC	NC	NC	NC	NC	0	3.54	1.46	1.78	1.63	0.70	1.48	NC	5.00
U8	1.28	NC			5.00	1.28	1.78	o O	1.48	NC	0.22	0	NC	5.00	1.63	5.00
U9	0.70	0.22	3.54	NC					NC	NC	5.01	1.46	1.46	0.19	NC	5.00
U10	NC	0	3.54	NC	5.00	0.70	NC	0				-		0.54	0	5.00
U11	5,00	5. 00	0.22	5.00	0.22	5.00	5.00	U	0.19	0.54	0.54	0.54	5.0	0.04	U	0.00

^{*} TOLERANCE ±2.5 VDC.

- 1. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT CONTROLS SET FOR 2.5 MHz IN LSB MODE, T-827H/URT UNKEYED.
- 2. DIODES A1CR1 THROUGH A1CR5 ARE TYPE 1N3611. THE VALUE OF FILTERS A1FL1 THROUGH A1FL5 IS ONE MICROFARAD ±20%.
- 3. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.
- 4. NC IN VOLTAGE CHART DENOTES PIN NOT CONNECTED.

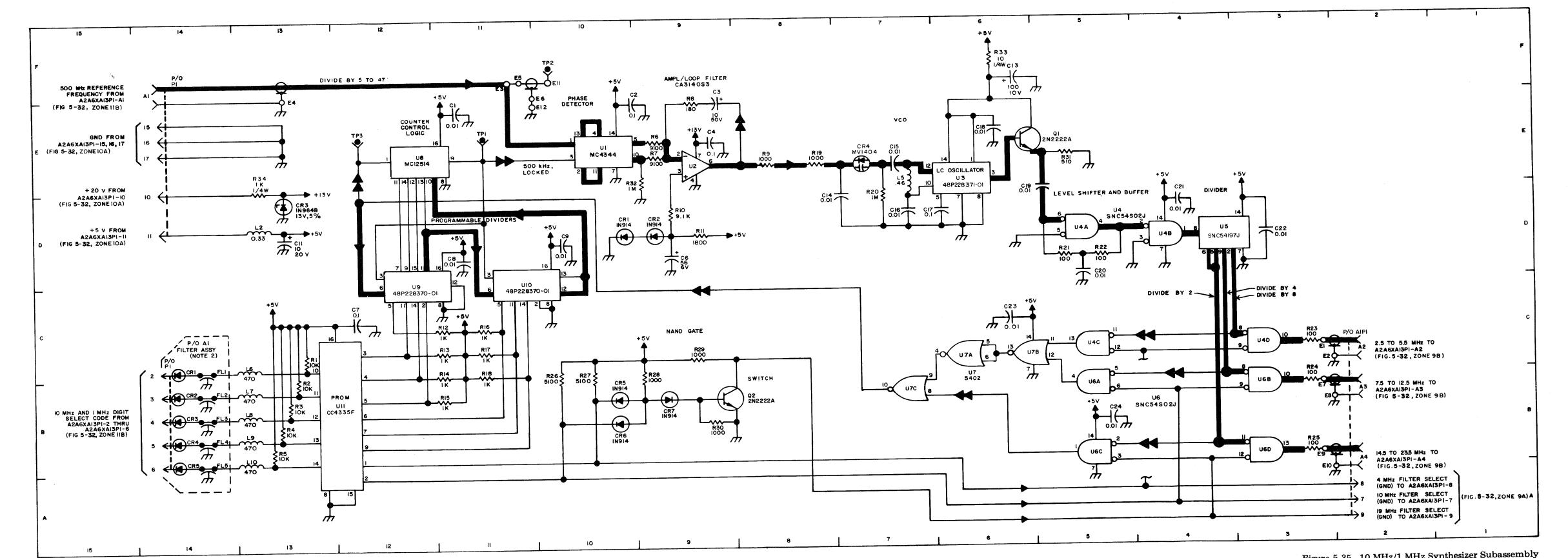


Figure 5-35. 10 MHz/1 MHz Synthesizer Subassembly A2A6A13, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH A2A6A14.
- B. UNLESS OTHERWISE SPECIFIED:
 - ALL RESISTORS ARE IN OHMS, $\pm 5\%$, 1/8 WATT.
 - ALL CAPACITORS ARE IN MICROFARADS.
 - ALL INDUCTORS ARE IN MICROHENRIES.
 - RESISTANCE OF INDUCTORS LESS THAN ONE OHM.
- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES SIGNAL FLOW.
- E. VOLTAGE MEASUREMENTS ARE TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- F. READINGS LISTED IN TABLE ARE ACCURATE TO WITHIN ± 10%.

PART LOCATION INDEX

REF	ZONE	REF	ZONE	REF	ZONE
DES		DES		DES	
A2A6A14C1	7E	A2A6A14E1	9E	A2A6A14L14	5B
C2	6E	E2	9C	L15	5B
C3	5E	E3	2C	L16	4B
C4	6D	E4	8B	L17	4B
C5	5E	E5	8 E	L18	4B
C6	4E	E 6	8 F	L19	8 E
C7	4E	E7	8B	P1A1	9E
C8	3F	E8	8B	P1A2	9C
C9	5 F	E9	9C	P1A3	9B
C10	7C	E10	2C	P1A4	2C
C11	6D	E11	8F	P1-1	9E
C12	5C	E12	9 B	P1-2	9D
C13	6C	E13	8E	P1-3	9E
C14	5C	E14	8B	P1-4	9D
C15	4C	E15	9E	P1-5	9B
C16	4D	E16	8B	Q1	7 F
C17	3D	L1	$6\mathbf{E}$	Q2	6E
C18	5D	L2	5E	Q3	3E
C 19	7B	L3	5E	Q4	7D
C20	6B	L4	4E	Q5	6C
C21	5B	L5	4E	Q6	3D
C22	6 A	L6	4F	Q7	7B
C23	5B	L7	6D	Q8	6B
C24	4B	L8	5D	Q 9	3B
C25	4B	L9	5C	R1	8E
C26	3B	L10	4D	R2	8F
C27	5B	L11	4C	R3	7E
C28	8D	Ll2	4D	R4	6E
C29	2C	L13	6 B	R5	7E

PART LOCATION INDEX (CONTINUED)

REF DES	ZONE	REF DES	ZONE	REF DES	ZONE
A2A6A14R6	7E	A2A6A14R17	6C	A2A6A14R28	6A
R7	6 E	R18	6C	R29	3B
R8	$6\mathbf{E}$	R19	3D	R30	3B
R9	3E	R20	3C	R31	3C
R10	3E	R21	8B	TP1	9 F
R11	8 D	R22	8B	TP2	8 F
R12	8D	R23	7B	TP3	9D
R13	7D	R24	6B	TP4	8D
R14	6D	R25	7A	TP5	2D
R15	7C	R26	7A	TP6	9C
R16	7C	R27	6A.	TP7	8C

TRANSISTOR VOLTAGE CHART

NOTE 3	NOTE 4	NOTE 5	\mathbf{E}	В	C
Q4	Q7	Q1	+5.0V	+5.0V	0V
Q5	Q8	Q2	0V	0V	ov
Q6	Q9	Q3	1.8V	$\mathbf{0V}$	0V
Q7	Q1	Q4	+5.0V	+5.0V	0V
Q8	Q2	Q5	0V	$0\mathbf{V}$	0V
Q9	Q3	Q6	1.8V	$0\mathbf{V}$	$0\mathbf{V}$
Q1	Q4	Q7	+5.0V	+4.3V	+5.0V
Q2	Q5	Q8	+1.8V	+2.5V	+5.0V
Q3	Q6	Q9	+1.8V	+2.5V	+5.0V

- 1. TRANSISTOR VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT CONTROLS SET IN LSB MODE.
- 2. MAXIMUM RESISTANCE OF INDUCTORS FOLLOWS:

L1,	L3,	L5			3.3	OHM
L2,	L4,	L6,	L12,	L18	2.7	OHM
L19					1.2	OHM

- 3. FOR T-827H/URT MHZ FREQUENCY CONTROL SETTINGS OF 14, 15, 16, 22, 23, 24, 25 AND 26 MHZ USE TRANSISTOR REFERENCE DESIGNATIONS LISTED IN COLUMN HEADED "NOTE 3" TO DETERMINE PROPER VOLTAGE READINGS.
- 4. FOR T-827H/URT MHZ FREQUENCY CONTROL SETTINGS OF 07, 08, 11, 12, 17, 18, 19, 20, 21, 27, 28 AND 29 USE TRANSISTOR REFERENCE DESIGNATIONS LISTED IN COLUMN HEADED "NOTE 4" TO DETERMINE PROPER VOLTAGE READINGS.
- 5. FOR T-827H/URT MHZ FREQUENCY CONTROL SETTING OF 02, 03, 04, 05, 06, 09, 10 AND 13 USE TRANSISTOR REFERENCE DESIGNATIONS LISTED IN COLUMN HEADED "NOTE 5" TO DETERMINE PROPER VOLTAGE READINGS.
- 6. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THEIR COUNTERPART CONTROLS OF THE T-827H/URT.

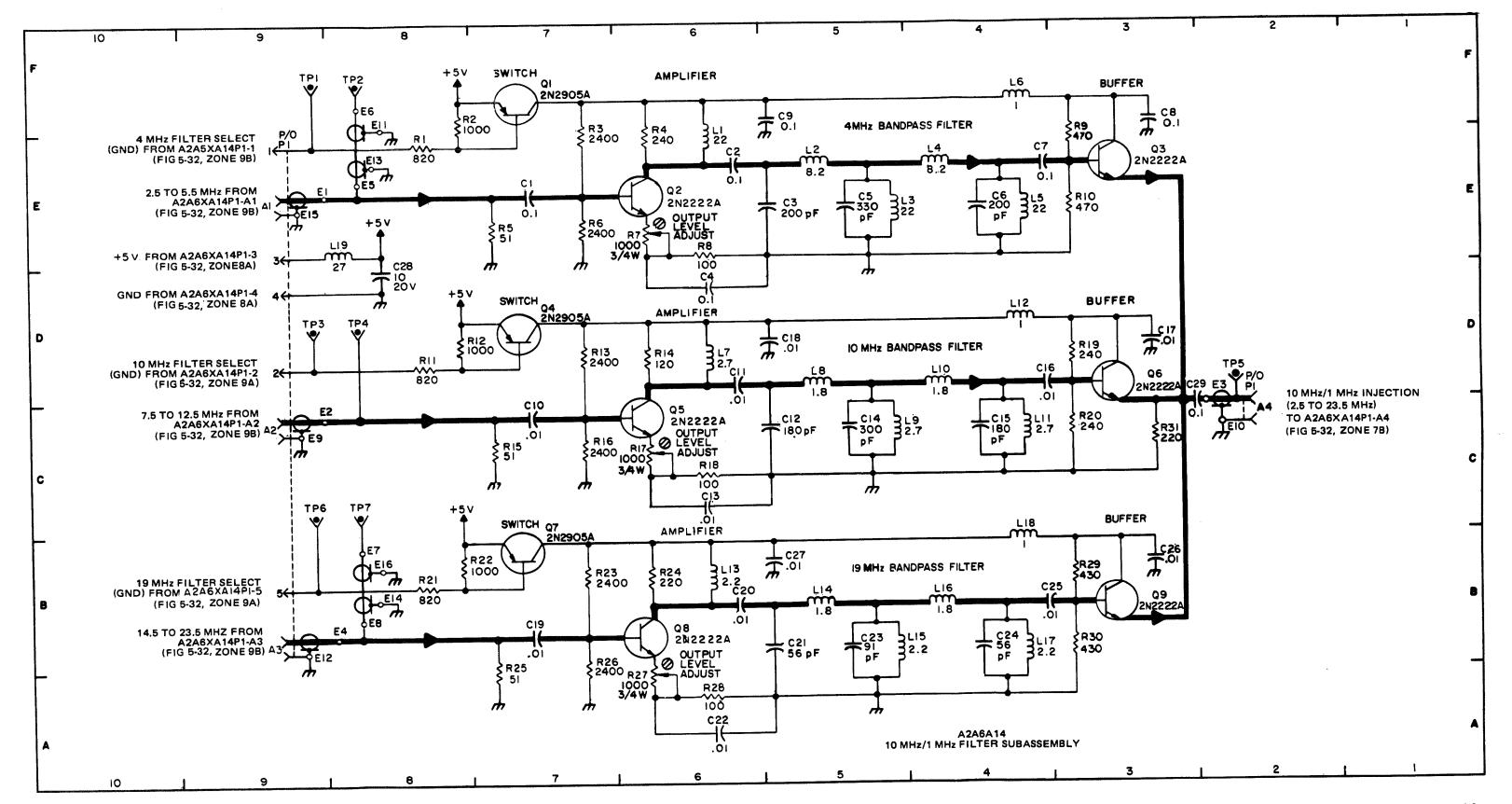


Figure 5-36. 10 MHz/1 MHz Filter Subassembly A2A6A14, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN; FOR COMPLETE DESIGNATION PREFIX WITH A2A6A15.
- B. UNLESS OTHERWISE SPECIFIED:

ALL RESISTORS ARE IN OHMS. ±5%. 1/4 WATT.

ALL CAPACITORS ARE IN MICROFARADS.

ALL REFERENCE DIODE VOLTAGES ARE ±5%.

RESISTANCE OF INDUCTORS IS LESS THAN ONE OHM.

- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES SIGNAL FLOW.
- E. INDICATES FEEDBACK.
- F. VOLTAGE MEASUREMENTS ARE TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- G. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.

TRANSISTOR DC VOLTAGE CHART

	E	В	C
Q1	19.1	18.8	5.65
Q2	19.1	19.0	2.34
Q3	5 .3 9	5.65	19.0

INTEGRATED CIRCUIT DC VOLTAGE CHART

PINS

1	2	3	4	5	6	7	8
		9.42 19.1					

SPECIFIC NOTES

- 1. ON ASSEMBLIES MARKED 01A228311-01, THE VALUE OF A2A6A15R15 IS SELECTED FROM 300 TO 1800 OHMS FOR A +5.1 TO +5.2 VDC INDICATION AT A2A6A15E4 WITH A 2 AMPERE LOAD. ON ASSEMBLIES MARKED 01A228311-02, THE VALUE OF A2A6A15R15 IS SELECTED FROM 1100 TO 2400 OHMS FOR A +5.1 TO +5.3 VDC INDICATION AT A2A6A15E4 WITH A 2 AMPERE LOAD. REFER TO TABLE 7-2 FOR PART NUMBERS.
- 2. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT MODE SELECTOR SWITCH SET AT LSB POSITION.

SPECIFIC NOTES (CONTINUED)

- 3. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER VUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.
- 4. NC IN VOLTAGE CHART DENOTES PIN NOT CONNECTED.

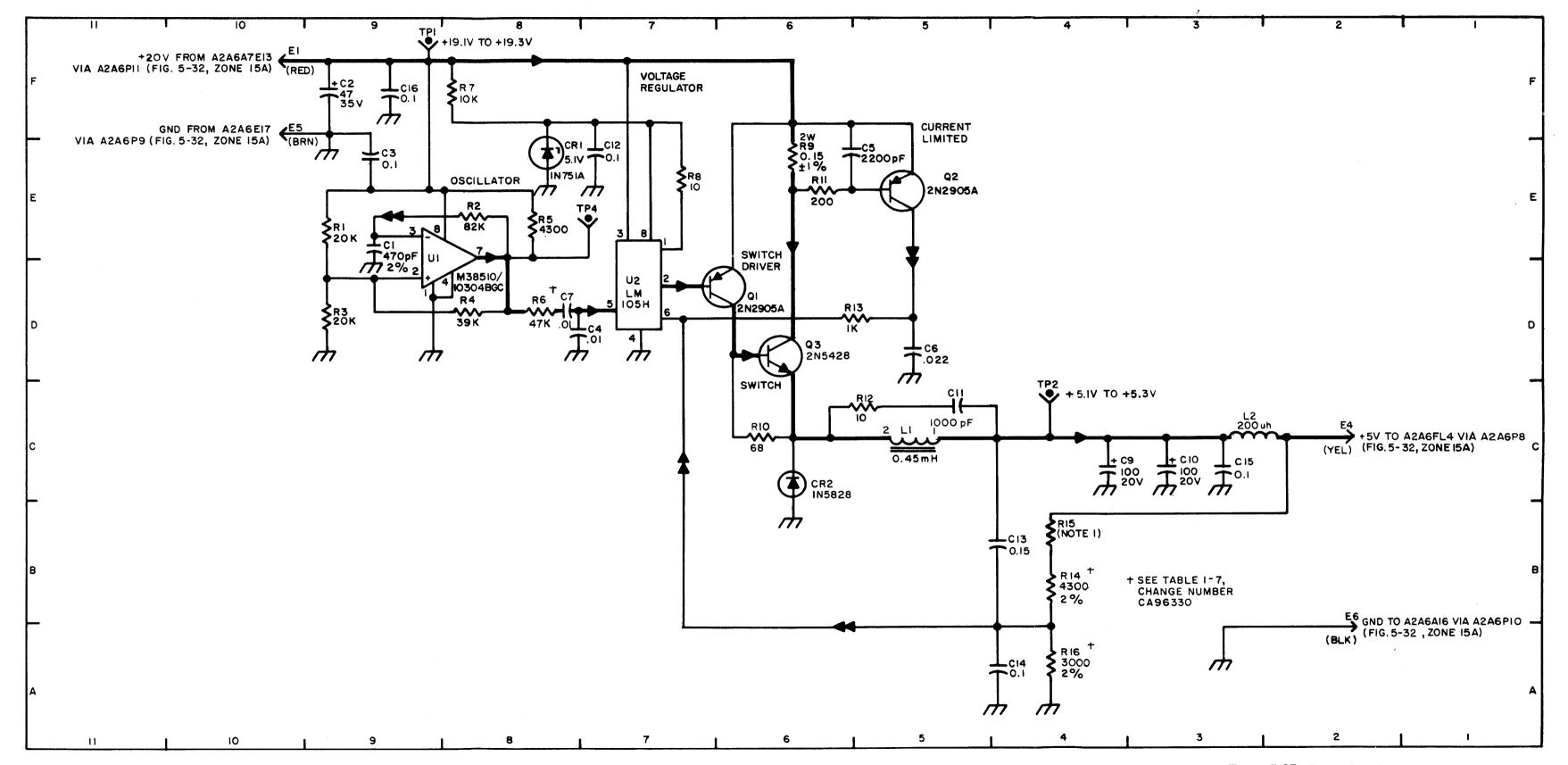


Figure 5-37. Power Supply Subassembly A2A6A15, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH A2A6A16.
- B. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTORS ARE IN OHMS, ±5%, 1/8 WATT.
 ALL CAPACITORS ARE IN MICROFARADS: pF = PICOFARADS
 ALL INDUCTORS ARE IN MICROHENRIES.
 ALL REFERENCE DIODE VOLTAGES ARE ±5%.
 RESISTANCE OF INDUCTORS IS LESS THAN ONE OHM.
- C. WHEN MAKING RESISTANCE MEASUREMENTS AT TRANSISTOR POINTS, USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES SIGNAL FLOW.
- E. INDICATES FEEDBACK.
- F. VOLTAGE MEASUREMENTS ARE TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- G. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.

PART LOCATION INDEX

REF		\mathbf{REF}		\mathbf{REF}	
DES	ZONE	DES	ZONE	DES	ZONE
A O A O A 1 O O 1	*	A 0 A C A 1 C C 0 0	O.D.	404 CA 1CE 1	447
A2A6A16C1		A2A6A16C22	9B	A2A6A16E1	11E
C2	*	C23	9B	${f E2}$	11E
C 3	9C	C24	8B	${f E3}$	2F
C4	3B	C25	7B	${f E4}$	*
C 5	10E	C26	7A	$\mathbf{E5}$	2E
C6	10F	C27	*	${f E} {f 6}$	2D, 2F
C7	10E	C28	5B	E7	$2\mathbf{F}$
C 8	10E	C2 9	$5\mathrm{B}$	E 8	7 E
C9	9E	C30	4B	$\mathbf{E}9$	7D
C10	9E	C31	4A	$\mathbf{E}10$	7 D
C11	9E	C32	4A	E11	7E
C12	$\mathbf{5F}$	C33	3A	${f L1}$	*
C13	5 F	C34	3A	${f L2}$	*
C14	3F	C35	2A	L3	9C
C 15	2C	C3 6	2B	${f L4}$	*
C16	3C	C37	6D	L5	4B
C17	5C	CR1	10A	${f L6}$	10F
C18	10B	CR2	8 A	${f L}7$	$9\mathbf{F}$
C 19	*	CR3	7A	P1-A1	11E
C20	11B	CR4	9D	P1-A2	2F
C21	10A	CR5	5B	P1-A3	2E

^{*} NOT USED

PART LOCATION INDEX (CONTINUED)

\mathbf{REF}		\mathbf{REF}		\mathbf{REF}	
DES	ZONE	DES	ZONE	DES	ZONE
		101010010			
A2A6A16P1-A4		A2A6A16R17	11B	A2A6A16TP1	11B
Q1	10E	R18	10B	TP2	$2\mathbf{E}$
Q2	9E	R19	10B	TP3	${\bf 2F}$
Q3	5D	R20	10B	$ ext{TP4}$	3F
Q4	5D	R21	11A	U 1	8E,9E
Q 5	3 B	R22	10A	U 2	$6\mathbf{E}$
Q6	6C	R23	10A	U3	5E
R1	11E	$\mathbf{R24}$	10B	U4	4E
R2	10F	R25	7B	U5	$3\mathbf{E}$
R3	10E	R2 6	7 B	U6	3E, 4E, 3D
R4	10E	R27	7B	U7	10B
R5	10E	R28	7 B	U8	$9\mathrm{B}$
R6	1 0F	R 2 9	7 B	U9	8B
R 7	10E	R30	7A	U 1 0	$7\mathrm{B}$
R8	9 E	R31	$6\mathbf{B}$	U11	3B
R9	9E	R32	5B	U12	1A, 2A
R10	9E	R33	5B	U13	6D
R11	8E	R 3 4	3A	U14	2C
R12	5D	R35	3A	U1 5	3C
R13	5D	R36	2A	U16	4C
R14	$5\mathbf{E}$	R37	3 B	U17	5C
R15	5E	R 3 8	9D		
R16	3 C				

TRANSISTOR VOLTAGE CHART

	${f E}$	В	C
Q1	0.82	1.45	5.00
Q2	2.01	2.45	5.00
63	0	0.63	0.03
Q4	0	0.03	5.00
Q5	0	0	0
Q6	5.00	5.00	0.01

INTEGRATED CIRCUIT VOLTAGE CHART (ALL VALUES + VDC)

PINS	
8	

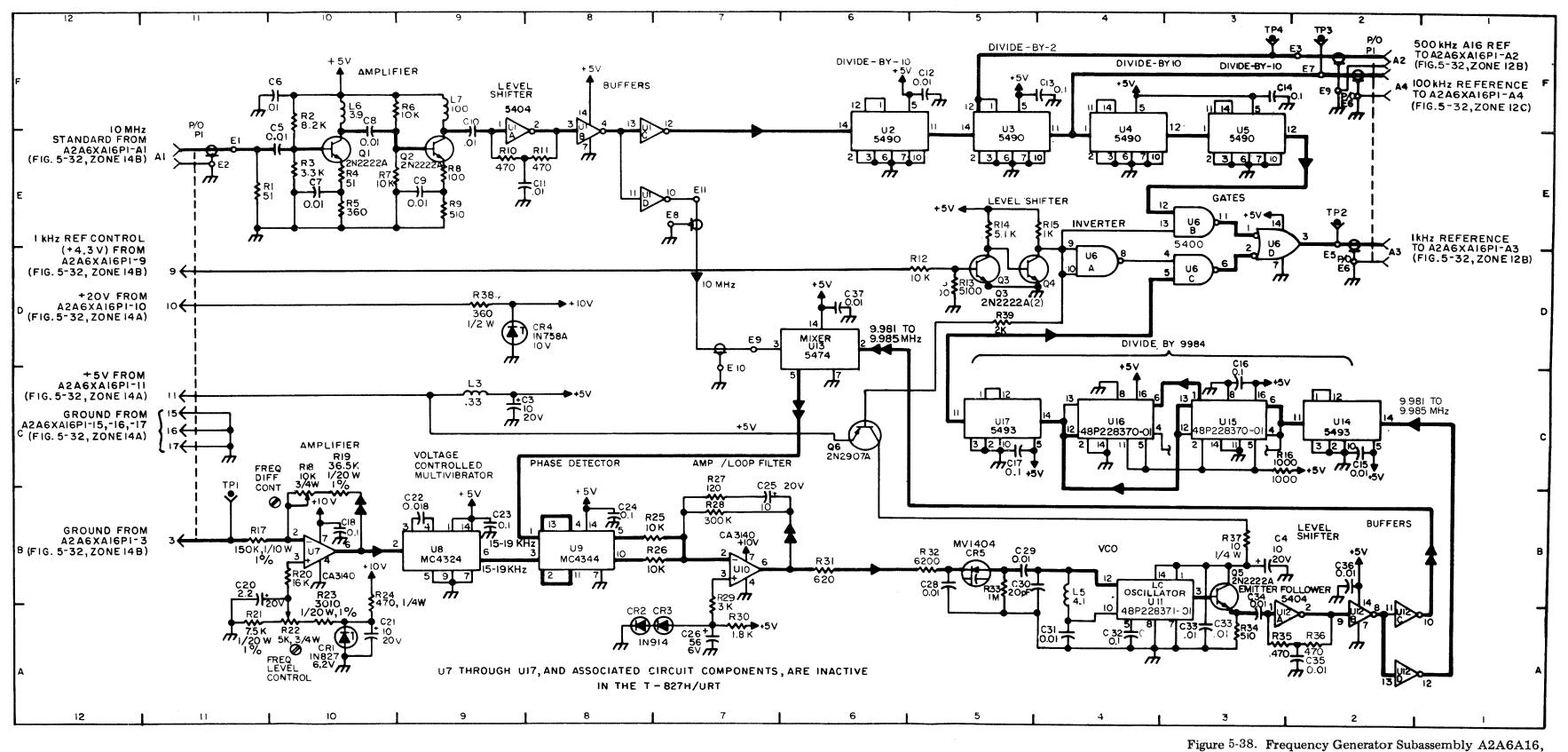
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
U1	1.35	1.14	1.14	1.96	NC	0.05	0	NC	NC	1.05	1.96	1.06	1.96	5.00	_	-	
U2	1.77	0	0	NC	5.00	0	0	NC	NC	0	0.78	1.77	NC	1.06		-	
U3 ·	1.88	0	0	NC	5.00	0	0	NC	NC	0	0.84	1.88	NC	0.78	-	-	
U4	0.84	0	0	NC	5.00	0	0	NC	NC	0	0.85	1.93	NC	0.85	••••	-	
U5	1.93	0	0	NC	5.00	0	0	NC	NC	0	0.86	2.00	NC	0.86	-	-	
U6	2.10	4.09	2.01	0.10	2.03	4.09	0	0.10	5.00	5.00	2.10	2.00	5.00	5.00	_	-	
U7	NC	3.90	3.90	0	NC	4.90	10.0	NC		_	-	-	_	-	_	-	
U8	5.00	4.90	3.46	3.47	0	1.94	0	NC	0	NC	NC	NC	NC	5.00	_	_	
U9	1.80	3.85	1.94	3.06	1.17	NC	0	NC	NC	1.29	3.85	NC	3.06	5.00	_	_	
U10	NC	1.29	1.30	0	NC	5.00*	10.0	NC	_	-	-	-	-	_		-	
U11	0	NC	0	NC	0	NC	0	0	NC	0	NC	0	NC	0	_	_	
U12	1.27	1.16	NC	NC	NC	NC	0	1.60	1.16	1.40	1.60	1.40	1.60	5.00	_	-	
U13	NC	1.40	1.05	NC	1.80	NC	0	NC	NC	NC	NC	NC	NC	5.00	-	_	
U14	1.67	0	0	NC	5.00	NC	NC	NC	NC	0	1.89	1.67	NC	1.40	-	-	
U15	0.80	5.00	NC	1.89	5.00	1.89	NC	0	NC	NC	0	0.15	0.15	0	NC	5.00	
U16	NC	0	NC	1.89	5.00	0.80	NC	0	NC	NC	5.00	0.15	0.15	0	NC	5.00	
U17	1.92	0	0	NC	5.00	NC	NC	NC	NC	0	2.03	1.92	NC	0.15	-		

* TOLERANCE ±2.5 VDC.

SPECIFIC NOTES

- 1. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT CONTROLS SET FOR LSB OPERATION IN NON-VERNIER MODE.
- 2. * MAXIMUM DC RESISTANCE OF INDUCTORS FOLLOWS: L6 1.0 OHM L7 8.0 OHMS
- 3. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS RECEIVER FUNCTIONS IN AN OPERATING R-105 IG/URR RECEIVER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE R-105 IG/URR.
- 4. NC IN VOLTAGE CHART DENOTES PIN NOT CONNECTED.

EE140-KA-OMI-010/E110 T827H



Maintenance Schematic Diagram

5-163/(5-164 blank)

GENERAL NOTES

	GENERAL N	OLES	
Δ	PARTIAL REFERENCE DESIGNATIONS ARE	SHOWN FOR COMPLETE	RE F DES
Λ.	DESIGNATIONS PREFIX WITH NUMBERS OF		
в.	UNLESS OTHERWISE SPECIFIED:		A2A6A17C1 C2
_ •	ALL RESISTANCE IS IN OHMS, K = 1000		C3
	ALL RESISTORS ARE 1/4 WATT, ±5%		C4
	ALL CAPACITANCE IS IN MICROFARADS.		C5
	ALL COIL RESISTANCES ARE LESS THAN I	COHM	C6 .
_			C7
C.	WHEN MAKING RESISTANCE MEASUREMED		thru C12
	USE HIGHEST POSSIBLE OHMMETER RANG	E TO PREVENT DAMAGE TO	C13
			C14
D.	INDICATES SIGNAL FLOW.		C15
Ε.	INDICATES FEEDBACK.		C16
		D MO DEDUCE DIAGRAM OF TIMES	C17
F.	TO FIND MATING END OF BROKEN LINE P	D TO REDUCE DIAGRAM CLUTTER.	C18 C19
	PARALLEL WITH DIAGRAM BORDER.	ROCEED FROM BREAK FOINT IN	C20
<u></u>		NOTE A LANGUE MARKETED COSOC COCOA / A A	C21
Ġ.	VOLTAGE MEASUREMENTS TAKEN WITH I	JIGITAL MULTIMETER 89536-8800A/AA	C22
н.	READINGS LISTED IN TABLES ARE ACCUR	ATE TO WITHIN ±10%.	C23
	SDECIEIO N	OTES	C24 C25
	SPECIFIC N	<u>Oles</u>	C25
1.	THE DIVISION RATIOS FOR THE PROGRAM	MABLE DIVIDERS ARE AS FOLLOWS:	C27
	LOW BAND 224 - 233		C28
	HIGH BAND 324 - 333		C29
0		OT TAKE A CUDENTANAN TO TAKEN	C30
Z.	TRANSISTOR AND INTEGRATED CIRCUIT V TO GROUND WITH EQUIPMENT CONTROLS		C31 C32
	IN LSB MODE.	SET FOR 2.11 MIZ OF ERATION	C32
_			C34
3.	MAXIMUM RESISTANCE OF INDUCTORS FO	LLOWS:	C35
	L8 - 1.0 OHM		C36
1	VALUES FOR INDUCTOR A2A6A17A1L1 ARE	SELECTED ACCORDING TO THE	+CR1
. •	SPECIFICATIONS FOR VARACTOR DIODE A		**E1 **E2
	AS FOLLOWS:		**E3
	VARACTOR DIODE, INDUCTAN	ACE	**E4
	COLOR CODE uH	(CE)	***E5
	ui ui	-	***E6
	RED 0.82		L1
	BROWN 0.68		L2 L3
	BLACK 0.56		L3 L4

REF

DES

L7

ZONE

7E

7D

3G

3F

3F

3F

3E

3F

3F

2F

2F

10B

3D

2D

1D

2C

5C

2E

4C

3B

9B

9F

8D

7E

10E

10D

2F

1F

7E

8D

3F

3F3F

3F

10C

PART LOCATION INDEX

REF

DES

L10

P1A1

P1A2

P1-1

P1-2

P1-3

P1-4

P1-5

P1-6

P1-7

P1-8

P1-9

thru

P1-12

P1-13

P1-14

P1-15

Q1

R1

R2

R3

R4

 R_5

R6

R7

R9

R10

R11

R12

R13

R14

R15

R16

R17

A2A6A17L8

ZONE

3F

10B

11E

1F

11C

11A

11A

11A

11A

11B

11B

11B

11B

11A

4F

2F

6B

5B

4B

9F

8D

8E

10C

9F

8F

8G

8F

8D

8D

8E

4F

4E

3E

 $2\mathbf{F}$

2E

2E

2C

6B

4B

REF

DES

thru

R21

R22

R23

R24

R25

R26

R27

R28

R29

R30

R31

R32

R33

R34

R35

R36

TP1

TP2

TP3

U1

U2

U3

U4

U5

U6

U7

U8

C2

C3

C4

C5

C6

C7

L1

R1

R2

R3

R4

U1

CR1

A2A6A17A1C1

A2A6A17R187

ZONE

 $^{2}\mathrm{B}$

2A

2A

6A

6B

4A

4B

5B

2F

7E

7E

4G

9D

2F

10E

10E

2G

9E

2D

3D

3B

4C

5C

6F

5E

5F

7F

7G

4F

5F

NOTES FOR FIGURE 5-39 (CONTINUED)

TRANSISTOR DC VOLTAGE CHART

	E	В	C
Q1	2.41	3.06	4.87
Q2	1.15	1.82	2.39
Q3	0	0.68	0.03
Q4	0	0.68	0.04
Q5	0	0	0.04
Q6	0	0.82	0.18
Q7	3. 88	3.25	3.98
Q8	13.90	16.10	3.98

INTEGRATED CIRCUIT VOLTAGE CHART

PINS

	1	2	3	4	5	6	7	8
U1	0.85	3.87	3.56	NC	NC	NC	0	NC
U4	5.00	3.6	3.83	3.83	3.86	5.00	2.15	0
U5	2.15	2.15	1.53	1.80	0.85	NC	3.00	0
U6	0.85	0	3.56	NC	5.00	2.15	2.15	0
$\mathbf{U7}$	0.81	0	3.56	NC	0.04	2.15	1.85	0
U8	NC	0	3.56	NC	0.03	0.81	NC	0
	9	10	11	12	13	14	15	16
U1	NC	NC	NC	NC	3.56	5.00	-	_
U4	3.00	3.00	NC	NC	3.86	3.87	3.82	5.00
U5	3. 56	1.80	1.85	1.46	0.81	1.80	NC	5.00
U6	1.53	NC	0	0.30	0.30	4.00	1.80	5.00
U7	1.80	NC	5.00	0	NC	0	1.46	5.00
U8	NC	NC	5.00	1.80	1.80	0	NC	5.00

SPECIFIC NOTES (CONTINUED)

- 5. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIXTURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.
- 6. NC IN VOLTAGE TABLES DENOTES PIN NOT CONNECTED.

^{*} NOT USED.

^{**} WIRING TERMINATION - FOR REFERENCE ONLY.

^{***} WIRING TERMINATION - FOR REFERENCE ONLY - 01 VERSION ONLY.

^{*} REVISION F AND LATER VERSIONS ONLY.

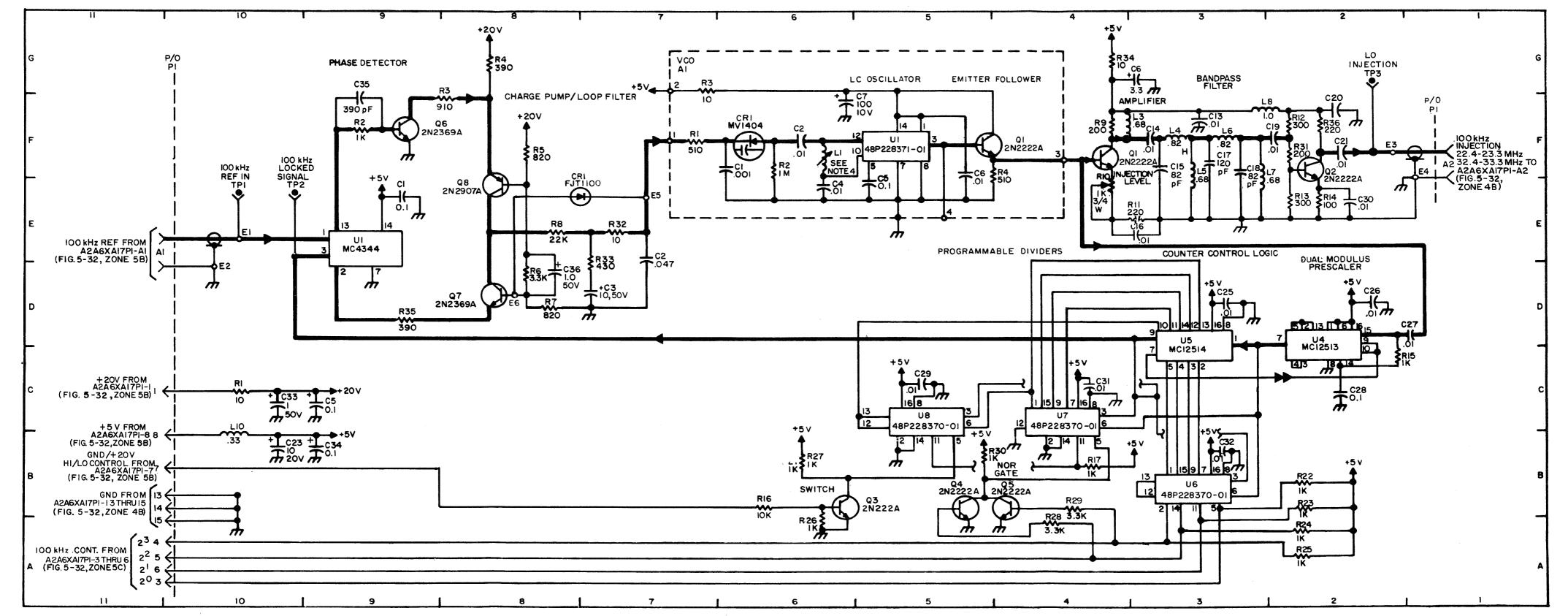


Figure 5-39. 100 kHz Synthesizer Subassembly A2A6A17, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION PREFIX WITH A2A6A18.
- B. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT ALL CAPACITORS ARE IN MICROFARADS. RESISTANCE OF INDUCTORS IS LESS THAN ONE OHM. ALL INDUCTANCE IS IN MICROHENRIES.
- C. WHEN MAKING RESISTANCE MEASUREMENTS AT RESISTOR POINTS. USE HIGHEST POSSIBLE OHMMETER RANGE TO PREVENT DAMAGE TO TRANSISTORS.
- D. INDICATES FEEDBACK.
- E. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.

PART LOCATION INDEX

	\mathbf{REF}		REF		REF	
	DES	ZONE	DES	ZONE	DES	ZONE
A2A6	6A18C1	15H	A2A6A18P1-4	17B	A2A6A18R4	17E
	C2	14H	P1-5	17B	$\mathbf{R}5$	16E
	C3	12H	P1-6	17B	R6	16F
	C4	13E	P1-7	17A	R7	17D
	C5	11E	P1-8	17C	R8	1 6D
	C6	7F	P1-9	17C	R9	16D
	C 7	$5\mathbf{F}$	P1-10	17C	R10	17C
	C8	2F	P1-11	17C	R11	16B
	C9	12E	P1-12	17A	R12	16C
	C 10	10E	P1-13	17A	R13	14 G
	C11	8E	P1-14	17A	R14	14D
	C12	15H	P1-15	17B	R15	14D
	C 13	14 F	Q1	16G	R16	14 D
	E 1	16H	Q2	15G	R17	13D
	E2	17G	Q3	16E	R18	14B
	E3	8H	Q4	15F	R19	14B
	E4	2G	Q 5	16D	R20	14B
	L1	16H	Q6	15D	R21	13 B
	P1-A1	18G	Q7	16C	R22	$8\mathbf{B}$
	P1-A2	2H	Q8	15C	R23	8B
	P1-1	18H	R1	17G	R24	$8\mathbf{B}$
	P1-2	17A	R2	16F	R2 5	7B
	P1-3	17B	R3	16G	R2 6	3E

PART LOCATION INDEX (CONTINUED)

REF		REF	ZOVE.	REF	ZONE
DES	ZONE	DES	ZONE	DES	ZONE
A2A6A18TP1	16H	A2A6A18U3	12F	A2A6A18U7	2 F
TP2	9 H	U4	9F	U8	12D
U1	13H	U5	7F	U 9	9D
U 2	12H	U6	$5\mathbf{F}$	U10	7D

TRANSISTOR VOLTAGE CHART

	E	В	C
ତ1	0V	0	0.67
Q2	0V	0.67	0.02
Q3	0V	0	0.67
Q4	0V	0.67	0.02
Q5	0V	0	0.67
Q6	0V	0.67	0.02
Q7	0V	0.67	0.02
Q8	ov	0.02	5.00

- 1. VOLTAGE MEASUREMENTS TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- 2. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.
- 3. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND (A2A6A18E4) WITH EQUIPMENT CONTROLS SET FOR 2.0011 MHz OPER-ATION IN LSB MODE.
- 4. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPER-ATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN TRANSLATOR/SYNTHESIZER TEST FIX-TURE TS-3665/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRES-POND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.
- 5. NC IN VOLTAGE TABLES DENOTES PIN NOT CONNECTED.

INTEGRATED CIRCUIT VOLTAGE CHART

PINS

	_		•	4	-		-	0
	1	2	3	4	5	6	7	8
U1	5.00	3.83	3.81	3.81	3.83	5.00	1.95	ov
U2	1.95	1.84	1.52	1.54	0.81	NC	3.82	0V
U 3	0.81	4.25	3.67	NC	4.20	1.95	1.84	0V
U4	0.82	4.30	3.67	NC	0.12	1.95	1.85	0V
U5	0.83	4.17	3.67	NC	4.17	0.82	NC	$\mathbf{0V}$
U6	0.76	0V	3.67	NC	4.96	0.83	NC	0V
U 7	NC	$0\mathbf{V}$	3.67	NC	4.98	0.76	NC	0V
U8	4.20	0.12	0.12	4.25	4.31	NC	NC	$\mathbf{0V}$
U9	0.12	0.12	0.12	4.30	4.31	NC	NC	0V
U10	4.17	0.12	0.12	4.17	4.96	0.12	NC	\mathbf{ov}
	9	10	11	12	13	14	15	16
U1	3.82	3.82	NC	NC	3.83	3.77	3.78	5.00
U2	3.67	0.12	1.85	1.55	0.82	1.53	NC	5.00
U3	1.52	NC	0.12	0.22	0.22	0.12	1.54	5.00
U4	1.53	NC	0.12	0	0.12	0.12	1.55	5.00
U5	NC	NC	0.12	0.12	0.12	0.12	NC	5.00
U6	NC	NC	4.96	0.12	0.12	0.12	NC	5.00
U 7	NC	NC	4.98	0.12	0.12	0V	NC	5.00
U8	NC	5.00	0	0	0	0V	$\mathbf{0V}$	5.00
U9	NC	5.00	0	0	0	4.31	0V	5.00
U10	NC	0	0	0	0	4.31	0V	5.00

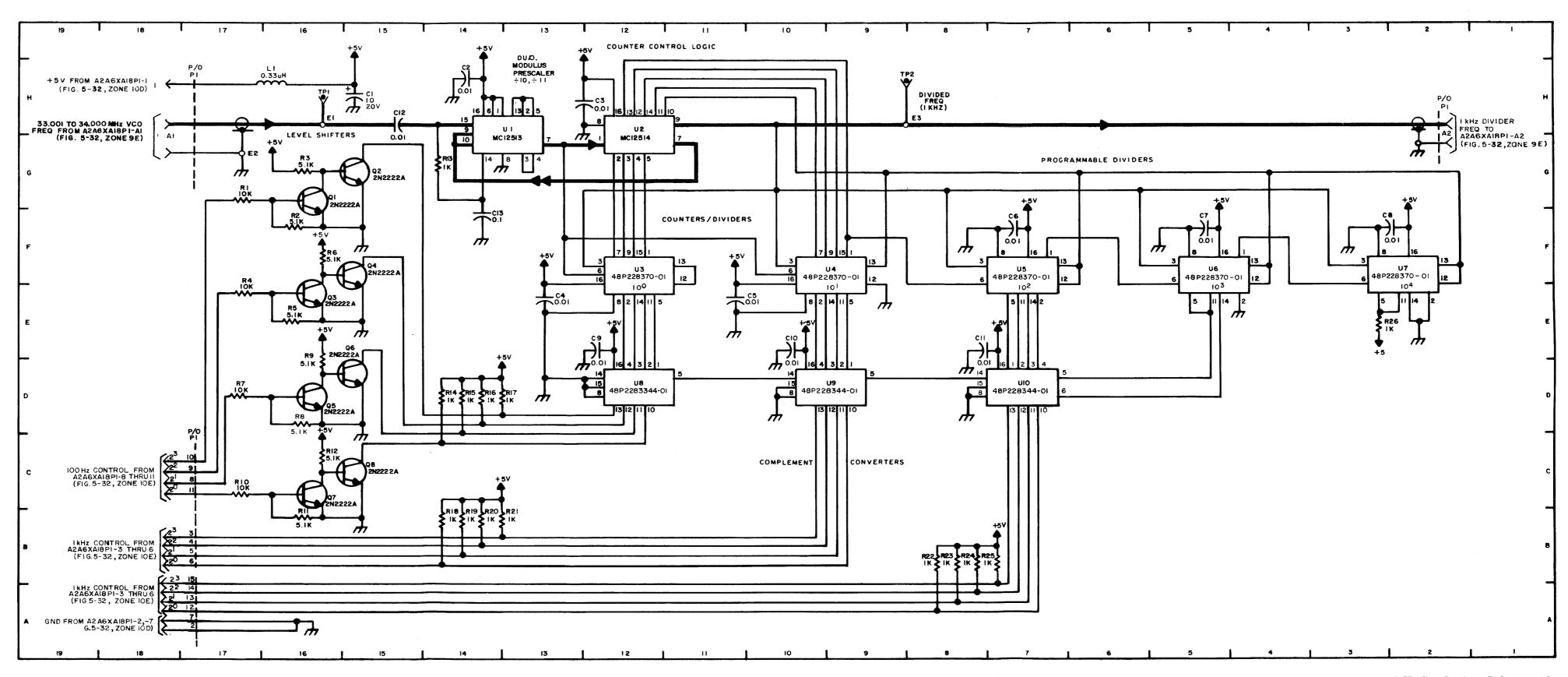


Figure 5-40. 10 kHz/1 kHz/100 Hz Synthesizer Subassembly (No. 1) A2A6A18, Maintenance Schematic Diagram

GENERAL NOTES

- A. SOLID CIRCLES INDICATE THAT FRONT AND REAR OF PRINTED WIRING BOARD ARE CONNECTED TOGETHER AT THAT POINT.
- B. SWITCH WIPERS SHOWN IN 00 MHz POSITION.
- C. SWITCH ASSEMBLY A2A7A1 IS LOCATED CLOSEST TO FRONT PANEL.
- D. MHz TUNING SHAFTS THROUGH LEFT AND RIGHT HAND SWITCH ROTORS MOVE ALL 10 MHz OR 1 MHz WIPERS IN UNISON.
- E. REFER TO TABLE 3-2 FOR CODE OUTPUTS CORRESPONDING TO POSITIONS OF 10 MHz AND 1 MHz SWITCH WIPERS.
- F. A2A7P1 CONNECTS TO A2J8. SEE FIGURE 5-28, SHEET 2, ZONES 5C/5D/5E AND 6C/6D/6E.
- G. PLUG A2A7P1 WIRING DATA:

FROM	ТО	FUNCTION
A1E21 A1E22 A1E19 A1E20 A2E27	P1-1 P1-2 P1-3 P1-4 P1-5	BANDSWITCH CODE FOR RF AMPLIFIER ASSEMBLY A2A4.
A2E25 A4E36 A4E35 A4E38 A4E37	P1-21 P1-22 P1-23 P1-24 P1-25	10 MHz AND 1 MHz DIGIT SELECT CODE FOR SYNTHESIZER SUBASSEMBLY A2A6A13.
A3E32 A3E31 A3E34 A3E33 A2E26	P1-13 P1-14 P1-15 P1-16 P1-17	BANDSWITCH CODE FOR EXTERNAL RF POWER AMPLIFIER.
A2E 24	P1-6	HI-LO BAND CONTROL TO RELAY A2K2.
A5E39	P1-7	TUNE RELAY GND TO A2K1-X1.
A3E29 A3E30	P1-10 P1-12	100 kHz IMAGE CONTROL FROM A2S5-R.

FROM	то	FUNCTION
A5E42	P1-11	GND PULSE TO A2K6-X1.
A5E41	P1-9	GROUND INPUT FROM A2E1.
A3E28	P1-18	RF POWER AMPL RANGE.
A5E40 A1E18 A3E23	P1-8 P1-19 P1-20	RESERVED.

H. FOLLOWING TERMINALS OF SWITCH ASSEMBLIES ARE CONNECTED TOGETHER:

E1 OF A1 THRU A5.

E2 OF A1 AND A2.

E3 OF A1 AND A2.

E4 OF A1 AND A2.

E5 OF A1 AND A2.

E6 OF A1 AND A2.

E7 OF A2 AND A3.

E8 OF A2 THRU A4.

E9 OF A2 THRU A4.

E10 OF A2 THRU A4.

E11 OF A2 THRU A4.

E12 OF A2 THRU A4.

E13 OF A2 THRU A4.

E14 OF A2 AND A3.

E15 OF A2 AND A3.

E16 OF A2 AND A3.

E17 OF A2 AND A3.

REAR BOAR

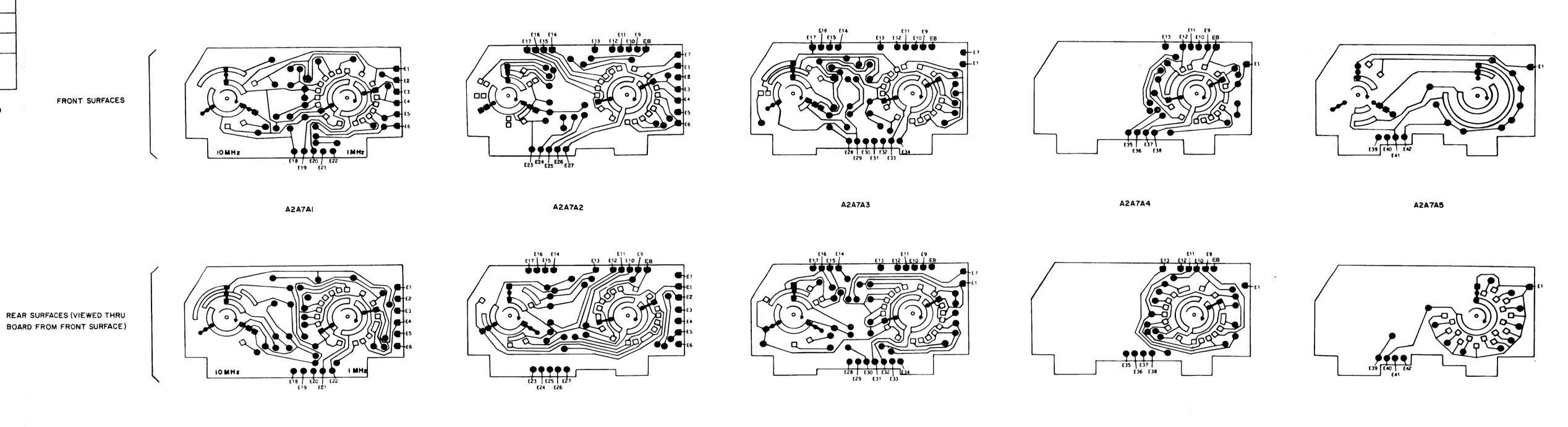


Figure 5-41. Code Generator Assembly A2A7, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX PARTIAL REFERENCE DESIGNATOR WITH APPLICABLE UNIT, ASSEMBLY AND/OR SUBASSEMBLY DESIGNATOR.
- B. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT.
 ALL CAPACITORS ARE IN MICROFARADS.
- C. VOLTAGE MEASUREMENTS TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- D. READINGS LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.

PART LOCATION INDEX

$\mathbf{RE}\mathbf{F}$	REF			REF		
DES	ZONE	DES	ZONE	DES	ZONE	
A2A9A1C1	7A	A2A9A1Q2	5A	A2A 9 A 1 R1 9	3C	
C2	7B	Q3	3C	R2 0	3C	
C3	6A	Q4	3C	R21	2C	
C4	6A	R1	7D	R22	2C	
C5	5D	R2	7C	R23	2C	
C6	4D	R3	7B	R24	$\overline{\mathbf{2C}}$	
CR1	7C	R4	$7\mathrm{B}$	R25	6B	
CR2	$6\mathrm{B}$	R5	7A	T1	2C	
CR3	7C	R6	7C	TP1	7D	
CR4	6D	R7	6B	$\overline{ ext{TP2}}$	7C	
P1-1	8B	R8	6A	$\overline{\text{TP3}}$	7B	
P1-2	1C	R9	6A	$ ext{TP4}$	7B	
P1-3	8C	R10	6B	TP5	3C	
P1-4	8C	R11	6 A	U1	6C	
P1-5	8D	R12	6A	U2	5 C	
P1-6	*	R13	6B	U3	4C	
P1-7	8A	R14	6B	U 4	4C	
P1-8	1C	R15	6D	U5	3C,5B	
P1-9	8B	R16	6A	U6		
P1-10	*	R17	5C		5B,5C 6B	
Q1	6A	R18	3C		Q.O	

TRANSISTOR DC VOLTAGE CHART

	<u>E</u>	<u>B</u>	<u>C</u>
Q1	0	1.15	2.91
$\mathbf{Q2}$	0	-0.89	5.97
$\ddot{\mathbf{Q3}}$	12.3	11.9	6.0
$\mathbf{Q4}$	12.3	1 1. 9	6.0

INTEGRATED CIRCUIT DC VOLTAGE CHART

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
U1	0	NC	12.3	_	0		0	_	-	_	_	-	_	•••	•••	_
U2	2.35	0	0.04	0	0	5.97	NC	0	NC	0	12.3	0.4	0.5	12.3	NC	12.3
$\mathbf{U3}$	2.35	0	0.04	0	0	2.35	NC	0	NC	0	0	0.5	5.8	0	NC	12.3
U4	NC	0	0.04	0	0	2.35	NC	0	NC	0	12.3	5.8	12.3	0	NC	12.3
	6.0										0.04					
			0													

- 1. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS ARE TAKEN TO GROUND WITH EQUIPMENT KEYED IN RATT MODE AND RATT SHIFT SELECTOR SET AT 850 HZ. TTY INPUT ZERO MILLIAMPERES (SPACE).
- 2. NC IN VOLTAGE TABLES DENOTES PIN NOT CONNECTED.
- THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN PLUG-IN UNIT TEST SET TS-2135/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.

^{*} NOT USED.

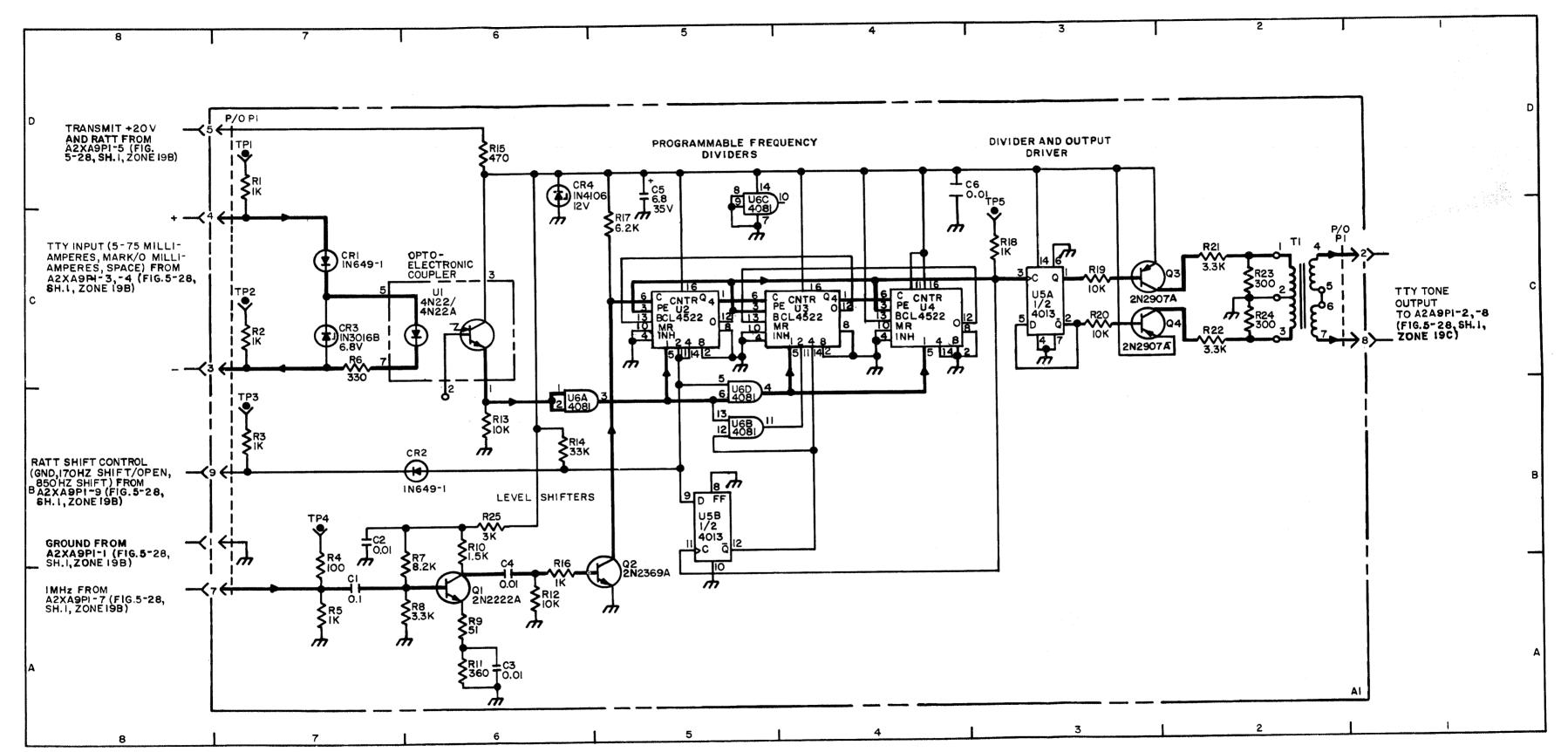


Figure 5-42. RATT Tone Generator Assembly A2A9,
Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX PARTIAL REFERENCE DESIGNATORS WITH APPLICABLE UNIT, ASSEMBLY AND/OR SUBASSEMBLY DESIGNATORS.
- B. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT ALL CAPACITORS ARE IN MICROFARADS.
- C. —— INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.
- D. VOLTAGE MEASUREMENTS ARE TAKEN WITH DIGITAL MULTIMETER 89536-8800A/AA.
- E. READING LISTED IN TABLES ARE ACCURATE TO WITHIN ±10%.

PART LOCATION INDEX

REF		\mathbf{REF}		\mathbf{REF}	
DES	ZONE	DES	ZONE	DES	ZONE
404104101	975	A O A 1 O A 1 O 1 C	8B	A2 A12A 1 R12	7B
A2A12A1C1	3D	A2A12A1P1-6			
C2	3D	P1-7	8D	R13	7B
C3	7 F	P1-8	8 C	R14	7B
C4	6E	P1-9	*	R15	8B
C5	$6\mathbf{E}$	P1-10	8B	R16	7B
C6	6D	P1-A1	2E	R17	7C
C7	7B	P1-A2	8C	R18	7C
C8	6B	P1-A3	8E	R19	$6\mathbf{B}$
C 9	6B	Q1	7D	R 2 0	6C
C10	6B	Q2	7E	R21	6D
C11	6C	Q3	7B	R22	5D
C12	6C	$\mathbf{Q4}$	5D	R23	5C
C13	5D	Q5	3E	R 24	5 D
C14	4D	Q6	7D	R25	5C
C 15	4C	R1	8D	R 2 6	5 C
C16	4D	R2	$8\mathbf{D}$	R 27	5B
C17	4C	R3	7E	R28	5B
C18	3 C	R4	7F	R29	5B
C 19	3D	R5	7F	R30	3 D
C20	3 D	R6	7E	R 3 1	4D
CR1	6C	R 7	3D	R32	4D
CR2	5C	$\mathbf{R8}$	$6\mathbf{F}$	R 33	4D
P1-1		R9	$6\mathbf{E}$	R 34	4D
thru	*	R10	6E	R35	4C
P1-5		R11	6E	R3 6	3C

NOTES FOR FIGURE 5-43 (CONTINUED)

PART LOCATION INDEX (CONTINUED)

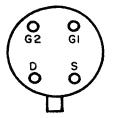
REF DES	ZONE	REF DES	ZONE	REF DES	ZONE
A2A12A1R37	4C	A2A12A1T1	5E	A2A12A1TP2	2 E
R38	3D	T2	2D	TP3	$8\mathbf{E}$
RT1	5B	TP1	7F	TP4	7C

TRANSISTOR DC VOLTAGE CHART

	E	В	C
Q1	+1.2	+0.6	o
Q2	+7.7	+7.1	0
େ3	+0.75	+1.30	+10
Q6	+0.6	0	0
	G	D	S
	G1 G2		
Q4. Q5	+7.5 +7.5 +7.5 +10.0	+16.0 +18.2	+7.8 +7.8

SPECIFIC NOTES

- 1. TRANSISTOR VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH R27 AND R39 SET FOR PROPER OPERATION AND WITH EQUIPMENT CONTROLS SET FOR OPERATION IN NORMAL LSB MODE, UNKEYED.
- 2. THE INFORMATION CONTAINED IN THESE NOTES IS ORGANIZED TO ALLOW TROUBLESHOOTING OF THE VARIOUS TRANSMITTER FUNCTIONS IN AN OPERATING T-827H/URT TRANSMITTER. FOR DEPOT MAINTENANCE THE MODULE UNDER TEST WILL BE OPERATED IN PLUG-IN UNIT TEST SET TS-2135/WRC-1. TEST FIXTURE CONTROL SETTINGS SHALL CORRESPOND TO THE SETTINGS OF THE COUNTERPART CONTROLS OF THE T-827H/URT.



BASE CONFIGURATION FOR 3N200 (BOTTOM VIEW)

* NOT USED

EE140-KA-OMI-010/E110 T827H

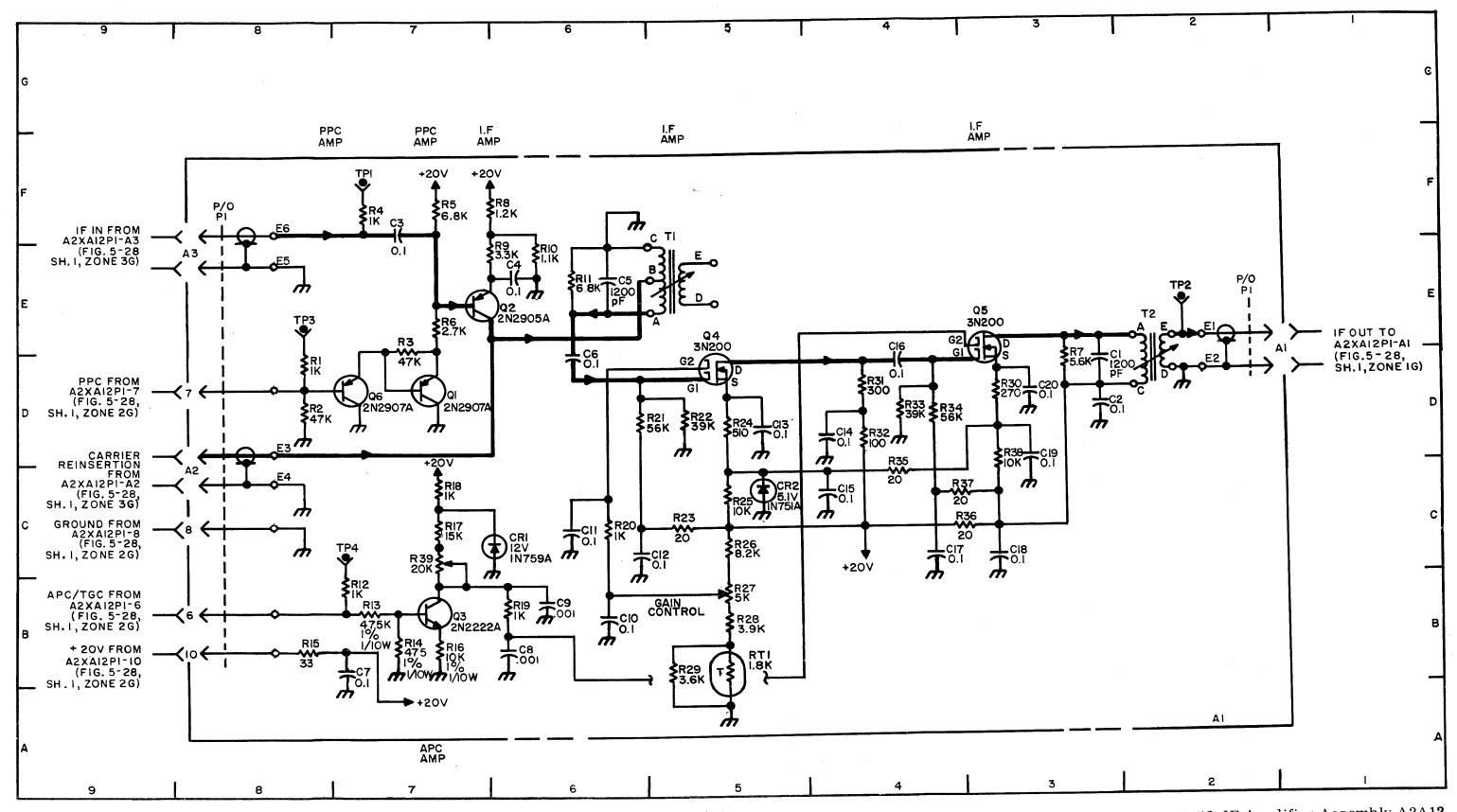


Figure 5-43. IF Amplifier Assembly A2A12, Maintenance Schematic Diagram

5-173/(5-174 blank)

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATORS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX PARTIAL REFERENCE DESIGNATORS WITH APPLICABLE UNIT, ASSEMBLY AND/OR SUBASSEMBLY DESIGNATORS.
- B. UNLESS OTHERWISE SPECIFIED:
 ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT.
 ALL CAPACITORS ARE IN MICROFARADS.
- C. —— INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.

SPECIFIC NOTES

1. LSB AND USB AUDIO PROCESSOR PCB SUBASSEMBLIES A2A21A18 AND A2A21A19 ARE IDENTICAL IN THEIR CONSTRUCTION, AND DIFFER ONLY IN THE TYPE OF SIGNAL PROCESSED. THE FOLLOWING PARTS LOCATION INDEX DESCRIBES ONLY THE LSB AUDIO PROCESSOR, A2A21A19.

PART LOCATION INDEX

	REF		REF		REF	
	DES	ZONE	DES	ZONE	DES	ZONE
	± .		A2A21A19CR1	2E	A2A21A19P1-17	1D
AZAZI	Alsor	5F	CR2	9D	P1-18	9A
	C2		CR3	8E	P1-A	9A
	C3	5E *	E1 7	CL	P1-B	9B
	C4	*	thru }	**	P1-C	**
	C5		E8		P1-D	9B
	C6	*	K1	8D	P1-E	**
	C7	4E	P1-1	9A	P1-F	9C
	C8	3E	P1-2	9B	P1-G	**
	C9	2D	P1-3	9E	P1-H	9B
	C10	3E	P1-4	9B	P1-I	*
	C11	6C	P1-5	**	P1-J	**
	C 12	5 B	P1-6	9C	P1-K	**
	C13	4C	P1-7	9C	P1-L	9A
	C 14	*		**	P1-M	9B
	C 15	*	P1-8	*	P1-N	**
	C16	6D	P1-9		P1-0	*
	C17	7D	P1-10	9A	P1-P	9C
	C18 7		P1-11	9B **	P1 - Q	**
	thru (*	P1-12		P1-R	**
	C22 3		P1-13	9C **	P1-S	9E
	C23	9 D	P1-14		P1-T	9B
	C24	6E	P1-15	**	P1-U	9D
A CONTRACTOR OF THE PARTY OF TH	The second section of the section of th	newson region of the control of the	P1-16	9D	P1-U P1-V	9A -
+ 3100 11	mm ++ 3:	MITOITS TO			F 1-V	312

NOT USED. ** NOT SHOWN.

From Preliminary Manual

NOTES FOR FIGURE 5-44 (CONTINUED)

PART LOCATION INDEX (CONTINUED)

	ממנו		DEE	•	DEE	
	REF		REF		, REF	
	DES	ZONE	DES	ZONE	DES	ZONE
	_			-		
A2A21A	19Q1	$6\mathbf{F}$	A2A21A19R14	1E	A2A21A19R32	8D
	$\mathbf{Q2}$	2 E	R15	7E	R 33	4C
•	Q3	7D	R16	3C	R34	3 B
,	Q4	6D	R17	4C	R35	5 F
	Q5	7F	R18	5C	R36	7E
	R1	6F	R19	5C	R37	8E
	R2	6F	R20	5C	R38 5	
	R3	5F	R21	5C	thru	*
	R4	7E	R22	5C	ر _{R55}	
	R5	7E	R23	6C	R56	6E
	R6	6E	R24	6D	RT1	5E
	R7	5E	R25	7D	Т1	9C
	R8	4E	R26	7D	TP1	7B
	R9	3E	R27	7C	TP2	5C
	R10	3E	R28	8C	TP3	8C
	R11	3E	R29	: 8C	TP4	4E
	R12 ′	4C,5C	R30	9C	U1	4C,5C
	R13 .	5E	R31	8 D	U2	5 E

* NOT USED.

	E	В	С
Q1	0	+0.5V	0
$\mathbf{Q2}$	+0.5V	+0.1V	0
Q3	0	-2.3V	0
Q4	0	+4.3V	0
Q5	+20V	+19.4V	+1.0V

INTEGRATED CIRCUIT DC VOLTAGE CHART *

	1	2	3	4	5	6	.7	8	9	10	11	12	13	14	
U1	0	0.0	-15	-15.0	-15	0	0	-15	+15.0	0	0 +15.0	0	15	-15	
U2	0	0	-15	0	0.0	-15	0	0	-15.0	0	+15.0	0 -	0	0	

* ALL VOLTAGES MEASURED TO GROUND WITH AN/USM-111 OR EQUIVALENT IN SIDEBAND MODE.

^{**} NOT SHOWN

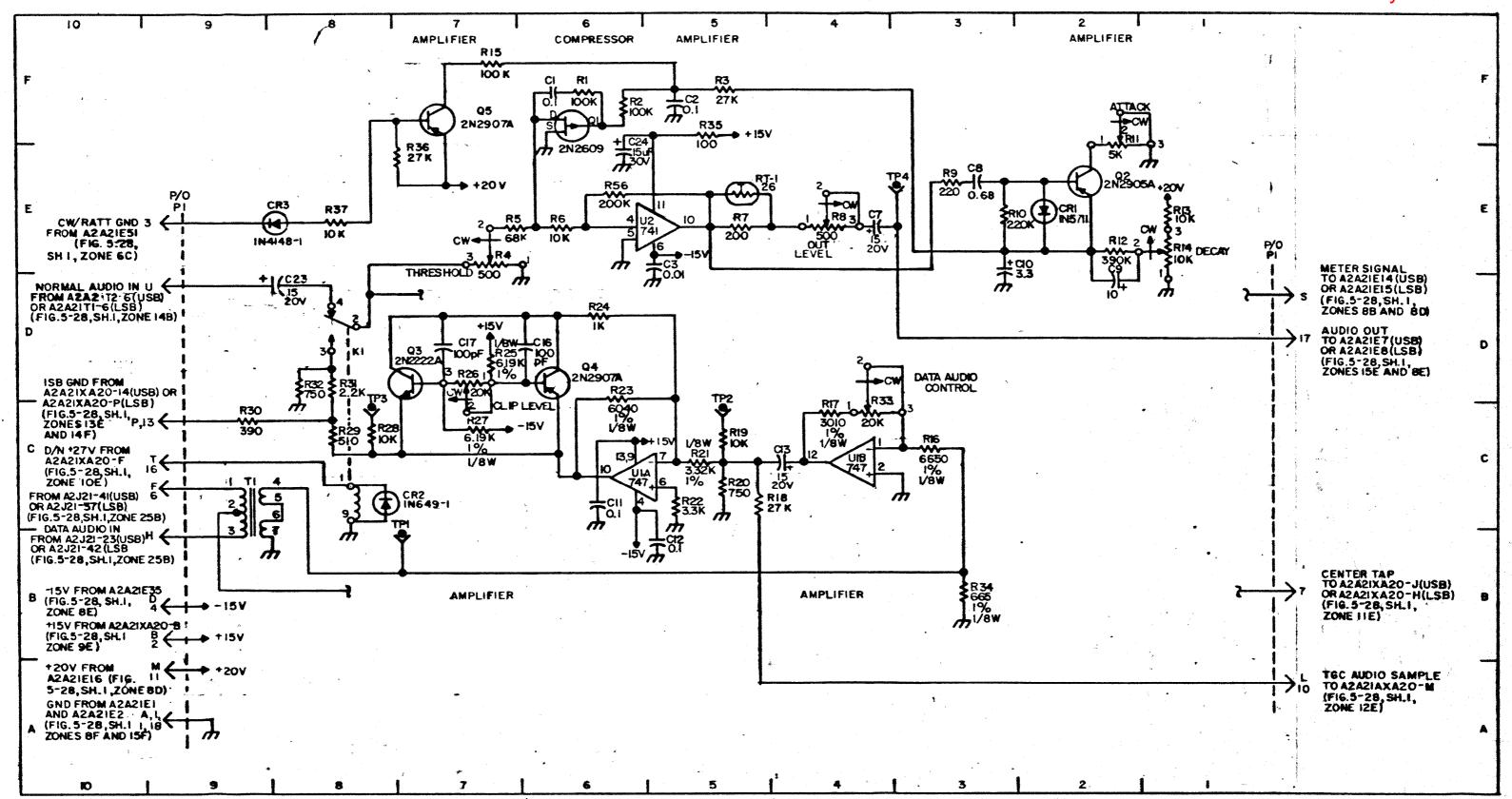


Figure 5-44. Audio Processor Assemblies A2A21A18 and A2A21A19, Maintenance Schematic Diagram

GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX PARTIAL REFERENCE DESIGNATORS WITH APPLICABLE UNIT, ASSEMBLY AND/OR SUBASSEMBLY DESIGNATORS.
- B. UNLESS OTHERWISE SPECIFIED: ALL RESISTORS ARE IN OHMS, ±5%, 1/4 WATT. ALL CAPACITORS ARE IN MICROFARADS.
- C. INDICATES BREAK POINTS USED TO REDUCE DIAGRAM CLUTTER. TO FIND MATING END OF BROKEN LINE PROCEED IN PARALLEL WITH DIAGRAM BORDER.

PART LOCATION INDEX

RE	F			REF			REF	
DE	S Z	ONE		DES	ZONE		DES	ZONE
A2A21A20C1	*		A2A21A20	CR13	*	A2A21A20)P1-12	26B
C2	*			CR14	24B		P1-13	26F
C3	*			CR15	25B		P1-14	26H
C4	*			CR16	24B		P1-15	2G
C 5	1	4H		CR17	22B		P1-16	2H
C6		2G		CR18	14C		P1-17	2F
C7		1E		CR19	16G		P1-187	
C8		9D		CR20	21A		thru {	*
C9		4E		CR21	11D		P1-21	
C1				CR22	*		P1-A	26A
C1	1 *			CR23	24G		P1-B	26 G
C1	2 2:	2G		K1	20A		P1-C	26E
C1		9D		K2	12D		P1-D	26D
CR				K3	16G		P1-E	$^{2}\mathrm{B}$
CR		2H		P1-1	26A		P1-F	26D
CR		1H		P1-2	2 6F		P1-G	*
CR		8G		P1-3	*		P1-H	26B
CR		0 G		P1-4	2 E		P1-J	26B
CR		5H		P1-5	26A		P1 - K	*
CR		1F		P1-6	*		P1-L	2F
CR		2F		P1-7	26B		P1-M	2 6D
CR		2E		P1-8	*		P1-N	*
CR		3F		P1-9	*		P1-O	*
CR				P1-10	26F		P1-P	26G
CR		D		P1-11	26F		P1-6	*
01.	"	2			-			

^{*} NOT USED

From Preliminary Manual

NOTES FOR FIGURE 5-45 (CONTINUED)

PART LOCATION INDEX (CONTINUED)

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A21A20P1-R	*	A2A21A20R7		A 2 A 21 A 20D 21	0.77
P1-S	26G	thru }	*	A2A21A20R31	3E
P1-T	26J	R ₁₀		R32	*
Q1	11H		o To	R33	*
Q_2	9H	R11	8F	R34	*
Q3	∌n *	R12	10F	R35	*
Q3 Q4	*	R13	8F	R 3 6	*
		R14	11F	R37	13D
Q5	9G	R15	18F	R 3 8	*
Q 6	11G	R16	19 F	R3 9	*
ବ୍ୟ	19E	R17	1 9 F	R40	14B
Q8	19E	R18	19E	R41	23 G
ବ୍ର	2 0F	R19	19E	R42	24B
Q10	21B	R20	20E	R43	13H
Q11	5D	R21	22F	R44	13H
Q12	14E	R22	22E	R45	15H
Q13	2 0F	R23	22 F	R46	21G
Q14	23G	R24	10D	R47	7D
R1	*	R25	9C	U1	*
R2	*	R26	8D	U2	14G
R3	11J	R27	8C	U3	8D, 10D
R4	11H	R28	6D	U4	*
R5	10H	R29	5D	U5	*
R6	10G	R30	5D	U6	
		1.00	OD.		4D
				U7	21G

^{*} NOT USED

TRANSISTOR DC VOLTAGE CHART

DATA/NORMAL SWITCH IN DATA POSITION. DATA KEY AND AUDIO DATA PRESENT

	${f E}$	D	C
Q1 Q2 Q5 Q6 Q7 Q8 Q9 Q10 Q11	5.0 0 0 0.7 -15 4.8 0	4.7 0 0.7 0 0.07 -14.4 4.2 0.7 0.6 0	0 24 0 5.0 0.69 -14.9 0 0.1 0.8 0.2
Q13 Q14	$0 \\ 16.3$	16.9	20.0

INTEGRATED CIRCUIT DC VOLTAGE CHART

	1	2	3	4	5	6	7	8	9	10	11	12	13	14
U 3 U6	4.05 - 0.85	0.07 16.3	0. 0.02 5.00	4.05 0 5.00	0 -15 5.00	4.8	0	4.05	0.5	4.05 NC	0.20	4.05 -	0_	5.00 -

SPECIFIC NOTES

- 1. TRANSISTOR AND INTEGRATED CIRCUIT VOLTAGE MEASUREMENTS TAKEN TO GROUND WITH EQUIPMENT CONTROLS SET FOR OPERATION IN DATA LSB MODE, KEYED. DATA AUDIO SIGNAL (OR 1 kHz TONE) AT A LEVEL OF 0 dBm IS ALSO
- 2. NC IN VOLTAGE TABLES DENOTES PIN NOT CONNECTED.

EE140-KA-OMI-010/E110 T827H

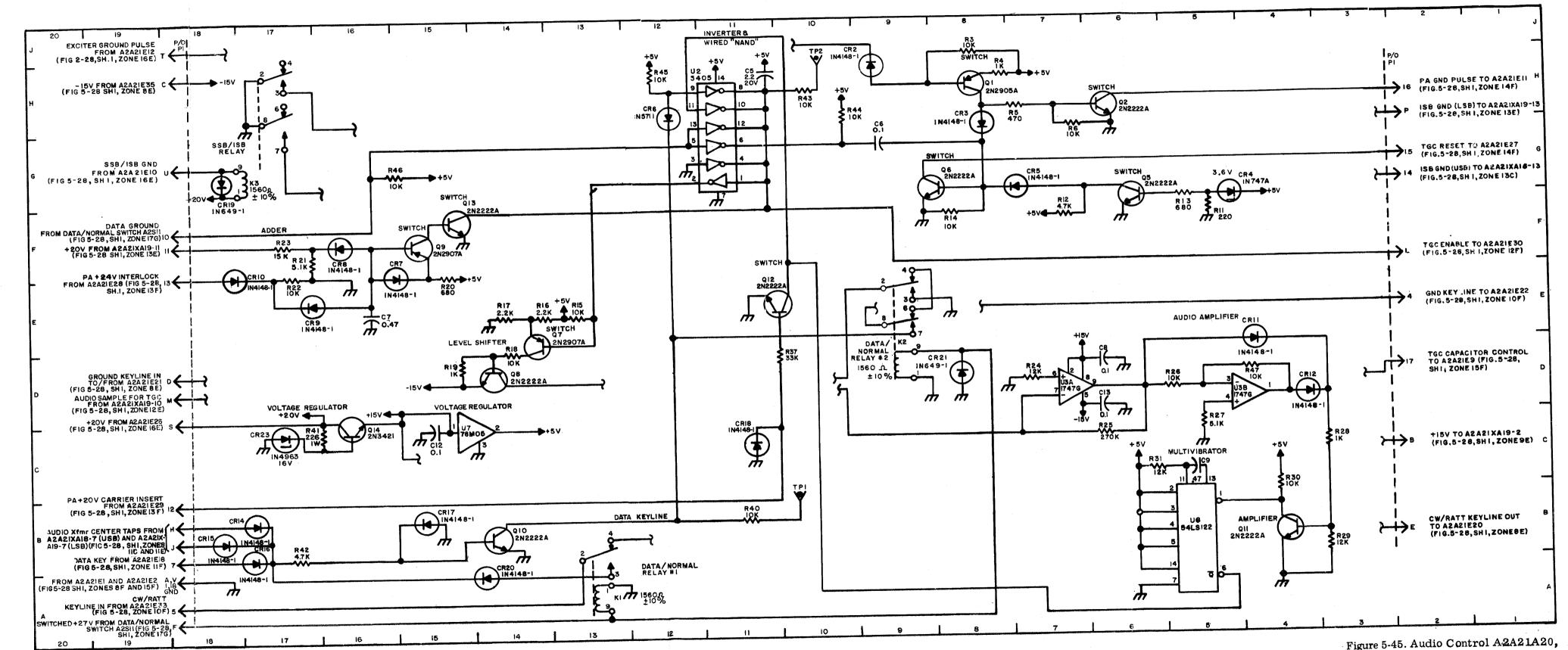


Figure 5-45. Audio Control A2A21A20, Maintenance Schematic Diagram

5-179/(5-180 blank)

CHAPTER 6

CORRECTIVE MAINTENANCE

6-1. INTRODUCTION.

6-2. This chapter contains all instructions required to adjust and align the T-827H/URT and its major assemblies and subassemblies, and to remove, repair, and test repairable assemblies and subassemblies. This chapter is divided into two sections. Section I contains the adjustments and alignments associated with the installation and/or removal of assemblies. Section II contains information and procedures for adjustment and alignment of electronic circuits and mechanical assemblies; it also contains repair instructions which cover disassembly, means of access, parts removal, and complex repair actions.

6-3. Many of the procedures in this chapter can be accomplished at organizational level. However, the following assemblies are designated as depot repairable only: Mode Selector A2A1, RF Amplifier A2A4, Frequency Standard A2A5, Translator/Synthesizer A2A6, Code Generator A2A7, RATT Tone Generator A2A9, IF Amplifier A2A12, Audio Processor A2A21A18 and A2A21A19, and Audio Control A2A21A20. Therefore no corrective maintenance should be performed on these assemblies at organizational level except for the adjustments listed in table 6-1.

SECTION I

ADJUSTMENTS AND ALIGNMENTS

6-4. GENERAL.

6-5. This section contains information and procedures required to perform adjustments and/or alignments of the T-827H/URT at organizational and depot level. Test equipment setup illustrations are provided where necessary to support the procedures.

6-6. ELECTRONIC ADJUSTMENTS AND ALIGNMENTS.

6-7. PROCEDURES. Overall adjustment and alignment procedures for the T-827H/-URT are given in table 6-1; procedures for the individual assemblies and subassemblies within the transmitter are given in tables 6-2 through 6-7. Each adjustment and alignment table gives the test equipment requirements, step-by-step procedures, adjustment values, and references to supporting illustrations showing the necessary test setups.

NOTE

Tables 6-2 through 6-6 are for depot use only,

6-8. TEST EQUIPMENT REQUIRED. All adjustment and alignment procedures in this chapter use the approved test equipments and circuits listed in table 1-5. All equipments are organizational types with the exception of the special depot test sets and circuits required for the assemblies designated depot repairable.

6-9. MECHANICAL ADJUSTMENTS.

- 6-10. DRIVE CHAIN ADJUSTMENT. To obtain proper positioning of front panel kHz controls with respect to seated position of the detent springs, proceed as follows:
- 1. Set mode selector switch A2S2 to OFF.
- 2. Loosen front panel screws and slide main frame out of case. Ensure that the following conditions are met:
- a. RF Amplifier Assembly A2A4 is correctly installed.
- b. Translator/Synthesizer Assembly A2A6 is correctly installed.
- c. All couplers are properly engaged.

and the second second

- d. All kHz dials are in 0 position.
- 3. Tilt main frame 90 degrees to expose bottom.
- 4. See figure 7-4. On each of the kHz controls take up any existing slack in the associated drive chain by holding the associated idler block (A2MP10, MP11, or MP12 of figure 7-4B) tightly against the drive chain while observing the associated dial digit. Fasten the idler block in the position which allows no slack. If any dial digit has moved away from the center of its window while performing this step, proceed to step 5; otherwise proceed to coupler adjustment (paragraph 6-11).
- 5. Rotate each of the kHz controls until the setscrews in the digital indicating dial are accessible. This will be at position 4 of the dial.
- 6. Loosen the two setscrews and rotate the dial to center the digit 4.
- 7. Apply sealing compound, Grade E per MIL-S-22473 to threads of setscrews, and fasten setscrews.
- 8. Check mechanical action of the 100 kHz and 10 kHz controls. The controls should rotate smoothly, with full detent or seating action of the detent rollers in the dual sprocket assembly (MP9, figure 7-4B) when a digit is centered in its window. If adjustment is required, proceed to steps 9 and/or 10, as applicable.
- 9. Increase or decrease detent spring tension as required. To increase tension, remove the spacer from under the end of the detent spring. To reduce tension, add another spacer under the end of the spring.
- 10. If it is necessary to correct the detent action, proceed as follows:
- a. Loosen the two hex-head screws on the wheel index (MP9Z, MP9AA of figure 7-6).

NOTE

The screws of the 10 kHz wheel index are accessible by means of a suitable open-end wrench inserted behind the index.

b. Press firmly on the detent spring above the roller while holding the kHz

control to prevent rotation. The wheel index should move sufficiently to permit full detent action without disturbing dial digit centering. Tighten the two hex-head screws.

- c. If dial digit centering is incorrect, repeat steps 5 through 7 above.
- 6-11. COUPLER ADJUSTMENT. After the drive chains have been adjusted to provide optimum detent positioning, the sprocket assembly couplers (MP9M, MP9N of figure 7-6 and MP8K, MP8L, MP8M of figure 7-5) must be adjusted for proper mechanical alignment between electronic assemblies and chain drive mechanism. Proceed as follows:
- 1. Remove RF Amplifier Assembly A2A4 and Translator/Synthesizer Assembly A2A6 from main frame.
 - 2. Set 100 kHz and 10 kHz controls to 1.
- 3. On the dual sprocket assembly (MP9, figure 7-6) loosen the screws in the hub clamps (MP9Z, MP9Z1, MP9Z2, MP9AA, figure 7-6).
- 4. With the aid of a screwdriver inserted into the coupler adjustment slot (MP9B, MP9C, figure 7-6), adjust both couplers so that the slot in each points toward, and is perpendicular to, the front panel. Tighten hub clamp screws.
 - 5. Set all three kHz controls to 0.
- 6. On the triple sprocket assembly (MP8, figure 7-5) loosen the screws in the hub clamps (MP8AC, MP8AC1, MP8AD, MP8AD1, MP8AE, MP8AE1, figure 7-5).
- 7. With the aid of a screwdriver inserted into the coupler adjustment slot, adjust all three couplers so that each points toward, and is perpendicular to, the rear edge of the main frame. Tighten the three hub clamp screws.
- 8. Check tuning couplers on RF Amplifier Assembly A2A4 and Translator/Synthesizer Assembly A2A6 to be sure they will engage the main frame couplers when inserted.
- 9. Reinstall RF Amplifier Assembly A2A4 and Translator/Synthesizer Assembly A2A6 in main frame and fasten into place.
- 10. Slide main frame into case and secure by tightening front panel screws.
- 11. Set mode selector switch A2S2 to desired operating mode.

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures

TEST EQUIPMENT	PROCEDURES ADJUSTMENT VALUE
	Operate front panel frequency controls and check that digits center in windows; if they do not, adjust and align the drive-chain coupler mechanisms (paragraph 6-9).
·	NOTE
Refer to Figure 6-1 f	or test equipment connections.
Dummy Load DA-91A/U Spectrum Analyzer 28480- 8553B-E03 Probe-T-Connector 28480- 11042A. Oscilloscope AN/USM-281 Multimeter 28480-410C Two-Tone Generator 09553- TF-2005 Sampler Box B (See figure 6-1) AC Voltmeter 28480-400E	 a. Set mode selector switch A2S2 to OFF, and set frequency controls to 2,000,000 Hz. b. Loosen front-panel screws and slide chassis from case. c. Defeat interlock switch A1S2 by gripping plunger and pulling forward. d. Prepare test circuit of figure 6-1. e. At the rear of the T-827H/URT case, connect the test circuit to connectors A1A1J4, A1A1J5 and A1A1J6. f. Connect the dummy load to RF OUT jack A1J23 via probe-T-connector and two BNC-T-connectors. g. Set AUX/NORM switch A1S1 to AUX, DATA/NORMAL switch A2S11 to NORMAL and LOCAL/REMOTE switch A2S1 to REMOTE.
	Refer to Figure 6-1 ft Dummy Load DA-91A/U Spectrum Analyzer 28480- 8553B-E03 Probe-T-Connector 28480- 11042A. Oscilloscope AN/USM-281 Multimeter 28480-410C Two-Tone Generator 09553- TF-2005 Sampler Box B (See figure 6-1) AC Voltmeter

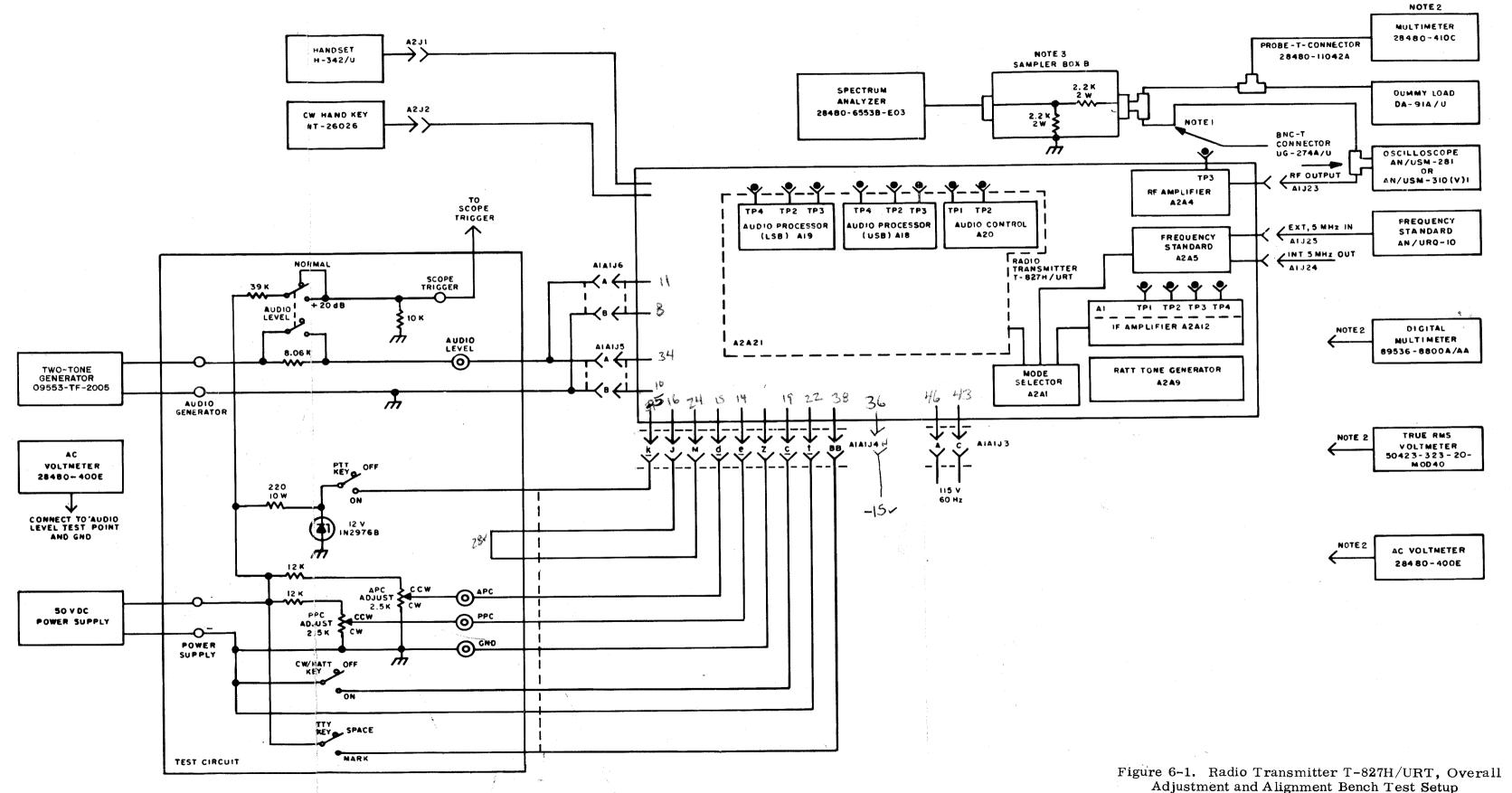
GENERAL NOTES

- A. PARTIAL REFERENCE DESIGNATIONS ARE SHOWN. FOR COMPLETE DESIGNATION, PREFIX PARTIAL REFERENCE DESIGNATORS WITH APPLICABLE UNIT, ASSEMBLY AND/OR SUBASSEMBLY DESIGNATORS.
- B. THE TEST STEPS OF TABLE 6-1 DETAIL DEPOT PROCEDURES FOR TESTING THE T-827H/URT IN A FREE STANDING CONFIGURATION. THE TEST CIRCUIT OF FIGURE 6-1 PROVIDES SWITCHING AND CONTROLS TO SIMULATE THE SHIPBOARD COMMUNICATION SYSTEM.
- C. FOR SHIPBOARD MAINTENANCE, THE T-827H/URT MAY BE OPERATED AS PART OF THE AN/URT-23C(V)1. THE AM-3924C(P)/URT PORTION OF THE AN/URT-23C(V)1 MUST BE DISABLED BY REMOVAL OF THE 500 V FUSE (2A1F2A) FROM ITS HOLDER ON THE FRONT PANEL OF POWER SUPPLY PP-3916C/UR. (RECONNECT THE FUSE HOLDER AFTER REMOVING THE 500 V FUSE CARTRIDGE.) THE POWER-ON SWITCH OF THE AN/URT-23C(V)1 MAY NOW BE CLOSED TO APPLY OPERATING VOLTAGES TO THE T-827H/URT TRANSMITTER. THE APC AND PPC VOLTAGES SUPPLIED TO THE T-827H/URT WILL BE 3.84 VDC AND 0 VDC, RESPECTIVELY, WHICH WILL DRIVE THE T-827H/URT TO ITS FULL RF OUTPUT.

SPECIFIC NOTES

- 1. CONNECT BNC T DIRECTLY TO OSCILLOSCOPE AND SAMPLER BOX.
- 2. MULTIPLE USAGE: CONNECTION INSTRUCTIONS APPEAR IN TABLES.
- 3. MAKE FROM TWO RC42GF222J RESISTORS AND HOUSING 80009-011-0081-00.

EE140-KA-OMI-010/E110 T827H



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6-5/(6-6 blank)

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
2. Preliminary Procedure (Cont.)	Dangerous voltag chassis when inte all necessary prec shock.		
		 h. Apply power to T-827 H/URT, set mode selector switch to STDBY, and allow a minimum of 5 minutes warm-up time before proceeding. i. Set test circuit PPC ADJUST control fully clockwise. j. Set CARRIER RE-INSERTION switch A2A1S1 to ∞. 	
		rame cable at rear of chassis when rotating main frame to	
3. Power Supply Adjustment	Digital Multi- meter 89536- 8800A/AA	 a. Tilt the T-827H/URT chassis vertically to expose the underside. b. Set mode selector switch A2S2 to LSB. 	,
	_	c. Connect digital multimeter between terminal A2E24 (+) and chassis (-).	
	If digital multime +25 Vdc before ke switch to OFF, an	CAUTION eter does not indicate +15 to eying, return mode selector nd troubleshoot the Power A2A8 and Main Frame A2	

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
3. Power Supply Adjustment (Cont.)		d. Set test circuit PTT KEY to ON and adjust A2A8R10 for 20.0 Vdc indication on digital multimeter.	20.0 <u>+</u> 0.1 Vde
		e. Disconnect digital multi- meter and tilt chassis back to horizontal po- sition.	
CAUTION			
The 5 MHz oscillator circuit of Frequency Standard Assembly A2A5 must not be adjusted until it has been determined that the 5 MHz output frequency is in er- ror. Unnecessary adjustment will cause poor equipment operation that is not only difficult to correct, but which requires lengthy maintenance time.			
4. Frequency Standard Adjustment	Frequency Standard AN/URQ-10	 a. Set mode selector switch A2S2 to STDBY, and 5 MHz OSC SOURCE switch A2A5- A2S1 to EXT (OVEN STBY). Allow at least a 3-day warmup period before proceeding with the final adjustment. If immediate adjustment is necessary, allow at least a 60- minute warmup period. b. If not normally used, connect 5 MHz output of external frequency standard AN/URQ-10 to EXT 5 MHz IN jack A1J25 on rear of T-827H/URT. c. Set 5 MHz OSC SOURCE switch A2A5A2S1 on top 	
		of Frequency Standard Assembly A2A5 to INT/ COMP.	

Table 6-1. Radio Transmitter T-827 H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
4. Frequency Standard Adjustment (Cont.)		 d. Set mode selector switch A2S2 to AM. e. Observe comparator lamp A2A5A2DS1 on top of Frequency Standard Assembly A2A5. Lamp will flicker at a rate equal to error frequency. Measure from time lamp is just visibly increasing in brilliance, until again just visibly increasing in brilliance. Continue with the following steps only if time measured is less than 20 seconds. 	
		NOTE np indication may result for ncies. If this is the case,	
		f. Rotate FINE FREQUENCY ADJUST control A2A5A1C2 on top of Frequency Stand- ard Assembly A2A5 one ro- tation at a time until comparator lamp changes brilliance as slowly as possible.	Lamp flickers slower than one cycle in 20 seconds.
		g. If lamp flickers more than once in 20 seconds, return FINE FREQUENCY ADJUST control to midrange (15). Then rotate COARSE FREQUENCY ADJUST A2A5A1C3 a small amount and repeat step f.	
		h. Repeat steps f. and g. until time measured is in excess of 20 seconds over a 5 minute observation period.	

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
4. Frequency Standard Adjustment (Cont.)		 i. Set 5 MHZ OSC SOURCE switch A2A5- A2S1 to EXT NORM. j. Disconnect external frequency standard from jack A1J25, if not nor- mally used. 	
5. Audio and IF Ampli- fier Out- put Level Adjustment	True RMS Volt- meter 50423- 323-20- MOD 40 Two-Tone Gen- erator 09553- TF-2005 Multimeter 28480-410C Oscilloscope AN/USM-281 AC Voltmeter	 a. Set mode selector switch A2S2 to LSB. b. Set LOCAL/REMOTE switch A2S1 to REMOTE. c. Set DATA/NORMAL switch to NORMAL. d. Turn PTT Key ON. e. Set two-tone generator for 1000 Hz at 0.15 Vrms. f. Measure audio amplifier 	100 mVrms
	28480-400E	output amplitude at A2-A21A19TP4 using rms voltmeter. Adjust A2A21A19R8 for 100 mVrms audio output as indicated on rms volt- meter. g. Set mode selector switch A2S2 to USB. h. Readjust two-tone gen- erator for 1000 Hz at 0.15 Vrms. i. Measure audio amplifier	100 mVrms
		output amplitude at A2A21-A18TP4 using rms volt-meter. Adjust A2A21A18R8 for 100 mVrms audio output as indicated on rms volt-meter.	TOO III VEIIIS

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
5. Audio and IF Ampli- fier Out-		j. Set mode selector switch A2S2 to ISB.	
put Level Adjustment (Cont.)		 k. Adjust A2A1A5R6 for best null in two-tone pattern displayed on oscilloscope. 	Best null
		 Set mode selector switch A2S2 to USB. 	
	·	m. Readjust two-tone gener- ator for 1000 Hz at 0.15 Vrms.	
·		n. Connect Digital Multimeter 89536-8800A/AA TO A2A12-A1TP4, and connect ac voltmeter using shielded cable with shield ground no longer than one inch to A2A12A1-TP2. Set test circuit APC ADJUST for a multimeter reading of 3.86 Vdc. Adjust A2A12A1R27 for an ac voltmeter reading of 5 mVrms.	5 mVrms
		o. Turn PTT Key OFF.	
6. RF Ampli- fier Gain	Multimeter 28480-410C	a. Set LOCAL/REMOTE switch A2S1 to REMOTE.	
Adjustment	·	b. Set mode selector switch A2S2 to CW and the frequency controls to 2,000,000 Hz.	
		c. Set test circuit CW/RATT KEY to ON.	
		d. Adjust test circuit APC ADJUST for 1.0 mVrms rf output indication on multimeter at A1J23.	1.0 Vrms

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6. RF Ampli- fier Gain Adjustment (Cont.)		e. Set frequency controls to each of the following frequencies and record the rf output amplitude for each:	
		3,000,000 17,000,000 4,000,000 18,000,000 5,000,000 19,000.000 6,000,000 20,000,000 7,000,000 21,000,000 8,000,000 22,000,000 10,000,000 24,000,000 12,000,000 25,000,000 13,000,000 27,000,000 14,000,000 28,000,000 15,000,000 29,000,000 16,000,000 29,000,000	
		f. Set frequency controls to that frequency which gave the lowest output.	
		g. Adjust test circuit APC ADJUST for 3.86 Vdc measured at A2A12A1TP4 with Digital Multimeter 89536-8800A/AA.	
		h. Adjust rf amplifier RF GAIN potentiometer A2- A4A38R6 for 3.54 Vrms rf output at A1J23.	3.54 Vrms
7. Mode Se- lector AM Carrier Amplitude and LSB/USB Carrier	Two-Tone Gener- ator 09553-TF- 2205 Spectrum Analyzer	a. Set mode selector switch A2S2 to AM and frequency controls to 2,500,000 Hz. Turn PTT Key OFF.	
Suppression Adjustment	Analyzer 28480-8553B- E03	b. Set two-tone generator for 1000 Hz at 0.15 Vrms.	

Table 6-1. Radio Transmitter T-827 H/URT, Overall Adjustment and Alignment Procedures (Continued)

7. Mode Selector AM Carrier Amplitude and LSB/ USB Carrier Suppression Adjustment (Cont.) AC Voltmeter 28480-400E AC Voltmeter 28480-400E Connect spectrum analyzer via sampler box as shown in figure 6-1. f. Set mode selector switch A252 to USB. g. Set two-tone generator for 1300 Hz at 0.15 Vrms. h. Adjust test circuit APC ADJUST for 3.54 Vrms Adjust a2A1A4R39 (label- ed % MOD) for best null in two-tone pattern dis- played on oscilloscope. e. Connect spectrum analyzer via sampler box as shown in figure 6-1. f. Set mode selector switch A252 to USB. g. Set two-tone generator for 1300 Hz at 0.15 Vrms. h. Adjust test circuit APC ADJUST for 3.54 Vrms rf output indication on multimeter at A1J23. i. Alternately adjust A2A1- A1C4 and A2A1A1R3 for minimum carrier ampli- tude as displayed on spectrum analyzer. j. Set mode selector switch A252 to LSB. k. Readjust test circuit APC ADJUST for 3.54 Vrms fr output indica- tion on multimeter at A1J23.	STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
Vrms rf output indica- tion on multimeter at	7. Mode Selector AM Carrier Amplitude and LSB/ USB Carrier Suppression Adjustment	Multimeter 28480-410C Oscilloscope AN/USM-281 Sample Box B (See figure 6-1) AC Voltmeter	 c. Adjust test ciruit APC ADJUST for 3.54 Vrms rf output indication on multimeter at A1J23. d. Adjust A2A1A4R39 (labeled % MOD) for best null in two-tone pattern displayed on oscilloscope. e. Connect spectrum analyzer via sampler box as shown in figure 6-1. f. Set mode selector switch A2S2 to USB. g. Set two-tone generator for 1300 Hz at 0.15 Vrms. h. Adjust test circuit APC ADJUST for 3.54 Vrms rf output indication on multimeter at A1J23. i. Alternately adjust A2A1-A1C4 and A2A1A1R3 for minimum carrier amplitude as displayed on spectrum analyzer. j. Set mode selector switch A2S2 to LSB. k. Readjust test circuit 	VALUE 3.54 Vrms Best null 3.54 Vrms Carrier level at least 50 dB below sideband
			A2S2 to LSB. k. Readjust test circuit APC ADJUST for 3.54 Vrms rf output indication on multimeter at	

Table 6-1. Radio Transmitter T-827H/URT, Overall Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
7. Mode Selector AM Carrier Amplitude and LSB/ USB Carrier Suppression Adjustment (Cont.)		1. Alternately adjust A2-A1A2C4 and A2A1A2R3 for minimum carrier amplitude as displayed on spectrum analyzer. m. Set mode selector switch to STDBY and disconnect all test equipment. Slide chassis into case and secure front panel screws.	Carrier level at least 50 dB below sideband amplitude.

Table 6-2. Mode Selector Assembly A2A1, Adjustment and Alignment Procedures

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. Preliminary Procedure	Amplifier/Mode Selector Test Fixture TS- 3670/WRC-1 Oscilloscope AN/USM-281 Spectrum Analyzer 28480- 8553B-E03 Digital Multi- meter 89536- 8800A/AA RF Signal Gen- erator 28480-	 a. Remove cover from Mode Selector Assembly A2A1, and connect test equipment as shown in Figure 6-2. b. Adjust test fixture for 20 Vdc indication on digital multimeter, and set test fixture controls to test T-827H/URT Mode Selector Assembly in USB transmitting mode (no modulation). 	20 <u>+</u> 0.1 Vde
	8640B-001-003	 c. Set rf signal generator for 500 kHz at an output level of 175 mVrms. d. Set CARRIER REINSERTION switch on Mode Selector Assembly to . 	175 ±5 mVrms
2. Carrier Maximi- zation for USB Operation	RF Signal Gen- erator 28480- 8640B-001- 003 Oscilloscope AN/USM-281 Amplifier/Mode Selector Test Fixture TS- 3670/WRC-1	 a. Connect oscilloscope to A2A1A4E21. b. Adjust A2A1A4T1 for maximum 500 kHz amplitude indication on oscilloscope. 	2.5 V P-P

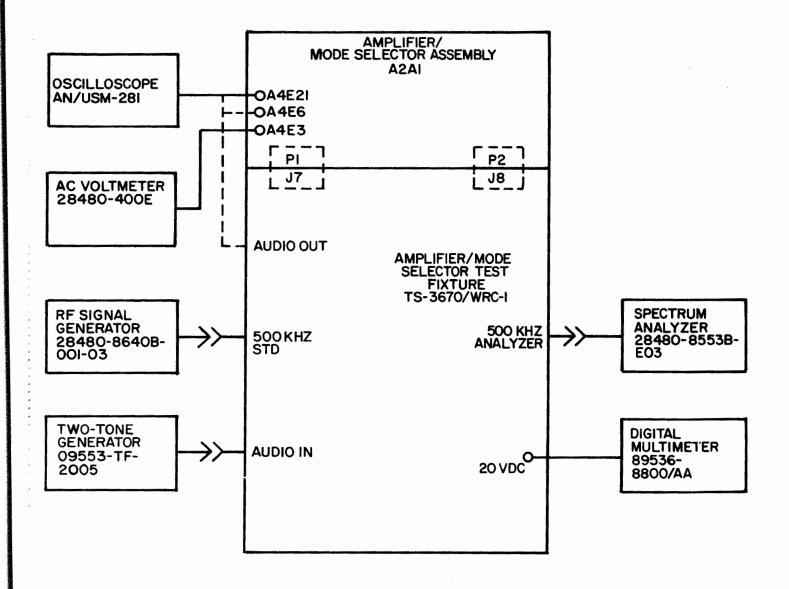


Figure 6-2. Mode Selector Assembly A2A1, Adjustment and Alignment Bench Test Setup

Table 6-2. Mode Selector Assembly A2A1, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
3. Carrier Maximi- zation for ISB Operation	Same as step 2.	 a. Reset test fixture control to test LSB transmitting mode (no modulation). b. Connect oscilloscope to A2A1- 	
		A4Ē6. c. Adjust A2A1A4T2 for maximum 500 kHz amplitude indication	2.5 V P-P
4. Maximi- zation of Carrier Reinsertion	Same as step 2.	on oscilloscope. a. Connect oscilloscope to A2A1A4E3. b. Set test fixture controls for CW transmitting mode.	
	·	c. Adjust A2A1A4T3 for maximum 500 kHz amplitude indica- tion on oscillo- scope.	
5. Sideband Balance	Same as step 2 plus Two-Tone Generator 09553-TF- 2005	a. Set test fixture controls for ISB trans- mitting mode, and to monitor the 500 kHz IF output of assembly on spectrum analyzer.	
	AC Voltmeter 28480-400E	b. Adjust two-tone generator for 1000 Hz at 150 mVrms input into test fixture.	
		c. Set spectrum analyzer vertical display to 2 dB per division.	

Table 6-2. Mode Selector Assembly A2A1, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
5. Sideband Balance (Cont.)		d. Alternately set mode selector switch on test fixture between USB and LSB while observing the levels of each sideband output on the spectrum analyzer. If the USB and LSB levels are not within 1 dB of each other, adjust A2A1-A5R6 until they are.	0 <u>+</u> 1 dB
6. LSB Carrier Suppression Adjustment	Amplifier/Mode Selector Test Fixture TS- 3670/WRC-1 Two-Tone Generator 09553- TF-2005 Spectrum Analyzer 28480-8553B- E03 AC Voltmeter 28480-400E	 a. Adjust two-tone generator for 1300 Hz at 150 mVrms input into test fixture. b. Set test fixture controls to generate lower sideband signals, and to monitor 500 kHz IF output of assembly on spectrum analyzer. c. Set spectrum analyzer input GAIN control for 0 dB reference at the top of the LSB single tone output display. 	
		d. Measure the amplitude of the carrier lo- cated 1 kHz above the LSB single tone output. If the carrier suppression level is not at least 50 dB below the 0 dB	Carrier amplitude at least 50 dB less than LSB peak amplitude.

Table 6-2. Mode selector Assembly A2A1, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6. LSB Carrier Suppres- sion Ad- justment (Cont.)		reference level, adjust A2A1A2C4 and A2A1A2R3 for minimum carrier amplitude.	
7. USB Carrier Suppres- sion Ad- justment	Same as step 6.	 a. Adjust two-tone generator for 1300 Hz at 150 mVrms input into test fixture. 	
		b. Set test fixture controls to generate upper sideband signal, and to monitor 500 kHz IF output of assembly on spectrum analyzer.	
		c. Set spectrum analyzer INPUT GAIN control for 0 dB reference at the top of the USB single tone output display.	
		d. Measure the amplitude of the carrier located 1 kHz below the USB single tone output. If the carrier suppression level is not at least 50 dB below the 0 dB reference level, adjust A2A1A1C4 and A2A1A1R3 for minumum carrier amplitude.	Carrier amplitude at least 50 dB less than USB peak ampli- tude.

Table 6-2. Mode Selector Assembly A2A1, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
8. Percent Modulation Check	Two-Tone Generator 09953-TF- 2005 AC Voltmeter 28480-400E	 a. Set test fixture controls for AM transmitting mode. Adjust two-tone generator for 1000 Hz at 150 mVrms input to test fixture. b. Connect ac voltmeter to A2A1A4E3. c. Vary the setting of MOD control A2A1-A4R39 while observing ac voltmeter. The range of adjustment should cover at least 1 mV to 2 mV rms. d. Set A2A1A4R39 to produce a 500 kHz amplitude level of 2 mV rms. e. Remove Mode Selector Assembly A2A1 from test fixture, and reinstall cover on assembly. 	1 mV to 2 mVrms 2 mV rms.

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures ¹

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. A2A4A2T4 Adjustment	RF Amplifier Test Fixture TS-3685/ WRC-1 RF Signal Generator 28480-8640B- 001-003 RF Millivolt- meter 04901- 92B-S5 Probe 04901- 91-12F	 a. Remove cover from RF Amplifier Assembly A2A4. b. Rotate 100 kHz and 10 kHz couplers on RF Amplifier Assembly so that they will mate with couplers on RF Amplifier Test Fixture. c. Mount RF Amplifier Assembly A2A4 on RF Amplifier Test Fixture, making certain that connectors and couplers mate correctly. d. Connect test equipment as shown in Figure 6-3. e. Apply operating power to test fixture. f. Set test fixture controls to test in receiving mode and AGC for maximum output. g. Set rf signal generator for 2.0050 MHz, and adjust output level to approximately 10 mVrms. h. Set test fixture frequency control to 2.000 MHz. 	10 mVrms

¹Since these are depot adjustment/alignment procedures, both receiver and transmitter applications are addressed in this table.

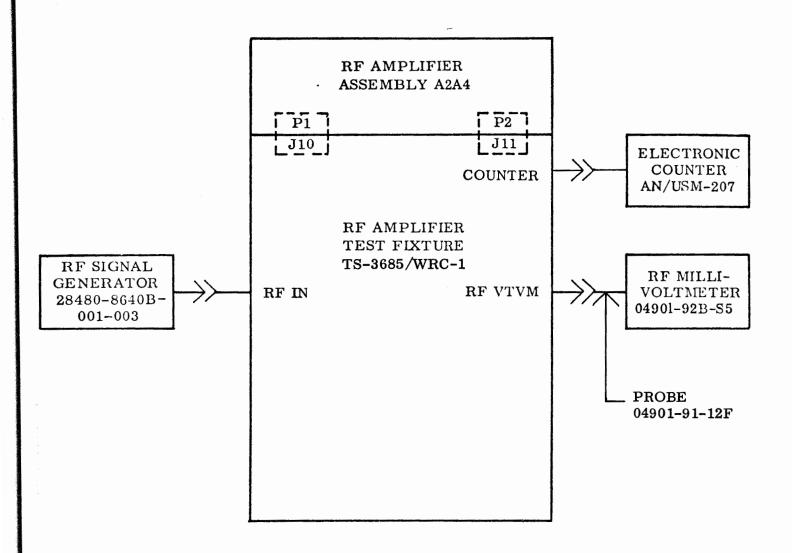


Figure 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Bench Test Setup

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. A2A4A2T4 Adjustment (Cont.)		NOTE edures, reduce rf signal gener- red to keep rf millivoltmeter	
		i. Adjust A2A4A2T4 (top coil on strip A2) for maximum indication on rf millivoltmeter.	Maximum output
2. A2A4A25T3 Adjustment	Same as step 1.	Adjust A2A4A25T3 (2nd coil from top) for maximum indication on rf millivoltmeter.	Maximum output
3. A2A4A20T2 and A2A4A20T1 Adjustment	Same as step 1.	a. Adjust A2A4A20T2 (2nd coil from bottom) for maximum indication on rf millivoltmeter.	Maximum output
		b. Adjust A2A4A20T1 (bottom coil) for maxi- mum indication on rf millivoltmeter.	Maximum output
4. Gain Check and	Same as step 1.	 a. Set rf signal generator output level to 1 mV. 	
Adjustment		b. Output signal level indication on rf millivoltmeter should be between 40 and 250 mV; if not, retune A2A4A2T4, A2A4AA20T2, and A2A4A20T1.	40 to 250 mV
	•	NOTE	
	Excessive repeated tregeneration.	tuning for a peak output may cause	

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
5. Gain Varia- tion Check and Ad- justment	Same as step 1.	 a. Set signal generator output and test fixture controls for 2.000 MHz. Note dBm indication on rf millivoltmeter. Increase signal generator and test fixture frequency controls in 100 kHz steps to 2.90 MHz. Note dBm indication on rf multivoltmeter at each step. b. If the gain variation between the highest and 	Less than 6 dB gain vari-
		lowest indications obtained in step a. is greater than 6 dB, touch up the adjustments of the transformers adjusted in steps 1 through 4, above, to reduce the gain variation to less than 6 dB.	ation over the band.
6. A2A4A3 through A2A4A29 Adjustment	Same as step 1.	Set rf signal generator for approximately 10 mV output at each of the frequencies listed below, and set test fixture frequency control to 5 kHz less. Set control on test fixture to monitor rf input frequency. At each test frequency adjust the coils in the indicated sequence to obtain output signal level of 40 to 250 mV. At each test frequency perform the gain and gain variation check and adjustment procedures of steps 4 and 5.	

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCE	PROCEDURES	
6. A2A4A3 through A2A4A29 Adjustment (Cont.)		3.005 MHz	A2A4A3T4 (top coil) A2A4A26T3 (2nd coil from top) A2A4A21T2 (3rd coil from top) A2A4A21T1 (bottom coil)	Maximum output at 3.005 MHz 40 to 250 mV
		4.005 MHz	A2A4A4T4 A2A4A27T3 A2A4A22T2 A2A4A22T1	Output at 4.005 MHz 40 to 250 mV
		5.005 MHz	A2A4A5T4 A2A4A28T3 A2A4A23T2 A2A4A23T1	Output at 5.005 MHz 40 to 250 mV
		6.005 MHz	A2A4A6T4 A2A4A29T3 A2A4A24T2 A2A4A24T1	Output at 6.005 MHz 40 to 250 mV
		7.005 MHz	A2A4A7T4 A2A4A2T3 A2A4A25T2 A2A4A25T1	Output at 7.005 MHz 40 to 250 mV
		8.005 MHz	A2A4A8T4 A2A4A3T3 A2A4A26T2 A2A4A26T1	Output at 8.005 MHz 40 to 250 mV
		9.005 MHz	A2A4A9T4 A2A4A4T3 A2A4A27T2 A2A4A27T1	Output at 9.005 MHz 40 to 250 mV

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCED	URES	ADJUSTMENT VALUE
6. A2A4A3 through A2A4A29 Adjustment		10.005 MHz	A2A4A10T4 A2A4A5T3 A2A4A28T2 A2A4A28T1	Output at 10.005 MHz 40 to 250 mV
(Cont.)		11.005 MHz	A2A4A11T4 A2A4A6T3 A2A4A29T2 A2A4A29T1	Output at 11.005 MHz 40 to 250 mV
		12.005 MHz	A2A4A12T4 A2A4A7T3 A2A4A2T2 A2A4A2T1	Output at 12.005 MHz 40 to 250 mV
		13.005 MHz	A2A4A13T4 A2A4A8T3 A2A4A3T2 A2A4A3T1	Output at 13.005 MHz 40 to 250 mV
		14.005 MHz	A2A4A14T4 A2A4A9T3 A2A4A4T2 A2A4A4T1	Output at 14.005 MHz 40 to 250 mV
		15.005 MHz	A2A4A15T4 A2A4A10T3 A2A4A5T2 A2A4A5T1	Output at 15.005 MHz 40 to 250 mV
		16.005 MHz	A2A4A16T4 A2A4A11T3 A2A4A6T2 A2A4A6T1	Output at 16.005 MHz 40 to 250 mV
		17.005 MHz	A2A4A17T4 A2A4A12T3 A2A4A7T2 A2A4A7T1	Output at 17.005 MHz 40 to 250 mV
		18.005 MHz	A2A4A18T4 A2A4A13T3 A2A4A8T2 A2A4A8T1	Output at 18.005 MHz 40 to 250 mV

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Proedures (Continued)

STEP	TEST EQUIPMENT	PROCED	URES	ADJUSTMENT VALUE
6. A2A4A3 through A2A4A29 Adjustment		19.005 MHz	A2A4A19T4 A2A4A14T3 A2A4A9T2 A2A4A9T1	Output at 19.005 MHz 40 to 250 mV
(Cont.)		20.005 MHz	A2A4A20T4 A2A4A15T3 A2A4A10T2 A2A4A10T1	Output at 20.005 MHz 40 to 250 mV
		21.005 MHz	A2A4A21T4 A2A4A16T3 A2A4A11T2 A2A4A11T1	Output at 21.005 MHz 40 to 250 mV
	1	NOTE		1
	Before tuning the 22 associated transform test fixture rf cont signal generator A2A4A12T5 (between and adjust trap for necessary to increase during this adjust A2A4A12T5, set the MHz and proceed transformers.	ners fully clocky rols to 22.0 MF to 20.000 MF n A2A4A12T1 an minimum outpu e the rf signal ge stment. Aft e rf signal gener	wise. Set the Hz and the rf Hz. Locate d A2A4A12T2) t. It may be enerator output ter adjusting ator to 22.005	
		22.005 MHz	A2A4A22T4 A2A4A17T3 A2A4A12T2 A2A4A12T1	Output at 22.005 MHz 40 to 250 mV
	•	NOTE		
	Before tuning the 23 associated transform test fixture rf cont signal generator to 1 (between A2A4A13T trap for minimum or increase the rf signal generator to	ners fully clocky rols to 23.00 M 9.205MHz. Loca 11 and A2A4A13 utput. It may b al generator out reading A2A4A13	wise. Set the Hz and the rf te A2A4A13T5 T2) and adjust e necessary to put during this BT5, set the rf	

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCED	URES	ADJUSTMENT VALUE
6. A2A4A3 through A2A4A29 Adjustment		23.005 MHz	A2A4A23T4 A2A4A18T3 A2A4A13T2 A2A4A13T1	Output at 23.005 MHz 40 to 250 mV
(Cont.)	· .	24.005 MHz	A2A4A24T4 A2A4A19T3 A2A4A14T1 A2A4A14T1	Output at 24.005 MHz 40 to 250 mV
		25.005 MHz	A2A4A25T4 A2A4A20T3 A2A4A15T2 A2A4A15T1	Output at 25.005 MH 40 to 250 mV
		26.005 MHz	A2A4A26T4 A2A4A21T3 A2A4A16T2 A2A4A16T1	Output at 26.005 MHz 40 to 250 mV
		27.005 MHz	A2A4A27T4 A2A4A22T3 A2A4A17T2 A2A1A17T1	Output at 27.005 MHz 40 to 250 mV
		28.005 MHz	A2A4A28T4 A2A4A23T3 A2A4A18T2 A2A4A18T1	Output at 28.005 MHz 40 to 250 mV
		29.005 MHz	A2A4A29T4 A2A4A24T3 A2A4A19T2 A2A4A19T1	Output at 29.005 MHz 40 to 250 mV
7. Band-to- Band Gain Variation	Same as step 1.	cy to 2.55 dBM indica at 3.55 MF	generator test frequen- MHz. Record aton. Repeat Hz, 4.55 MHz, etc., to 29.55	

Table 6-3. RF Amplifier Assembly A2A4, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
7. Band-to- Band Gain Variation (Cont.)		b. If the gain variation between the highest and lowest readings obtained in step a. exceeds 15 dB, readjust the high gain band by turning T4 to reduce the band-to-band variation to less than 15 dB.	Less than 15 dB variation
8. Overall Gain Adjust- ment	Same as step 1.	 a. Set test fixture controls for transmit mode. b. Set rf amplifier test fixture rf frequency controls for 22.000 MHz. c. Set signal generator for 22.005 MHz and adjust output level to obtain 3.5 mVrms at A2A4A38-TP1 using the rf millivoltmeter to measure the level. d. Connect rf millivoltmeter to A2A4TP3. (Ground meter probe at A2A4TP4.) e. Adjust A2A4A38R6. f. Disconnect test equipment. 	2.5 Vrms

Table 6-4. Frequency Standard A2A5, Adjustment and Alignment Procedures

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. Initial Test Setup	Frequency Standard Test Fixture TS-3667/WRC-1	 a. Connect Frequency Standard and test equipment as shown in Figure 6-4. b. Set 5 MHz OSC SOURCE switch A2A5A2S1 to INT/COMP position. c. Apply power to test fixture and allow a 96-hour (minimum) warmup. 	
2. Frequency Check	Frequency Standard Test Fixture TS-3667/WRC-1 Electronic Counter AN/USM-207	Set time base on counter for a 10-second gate. On test fixture set output controls to LOAD and INT 5 MHz. Counter shall indicate 4,999,999.8 Hz to 5,000,000.2 Hz. If indication is within limits, proceed to step 5, otherwise proceed to step 3.	
3. Fine Frequency Adjustment	Same as step 2.	 a. Adjust FINE FREQUENCY ADJUST control A2A5A1C2 with a screwdriver until an indication of 5,000,000.0 Hz is observed on electronic counter. Do not adjust A2A5A1C2 beyond end calibration marks on INDEX (1 or 30). b. If within limits, log the INDEX reading on the logging chart on the cover of the Frequency Standard Assembly, and proceed to step 5. Otherwise proceed to step 4. 	5,000,000.0 Hz

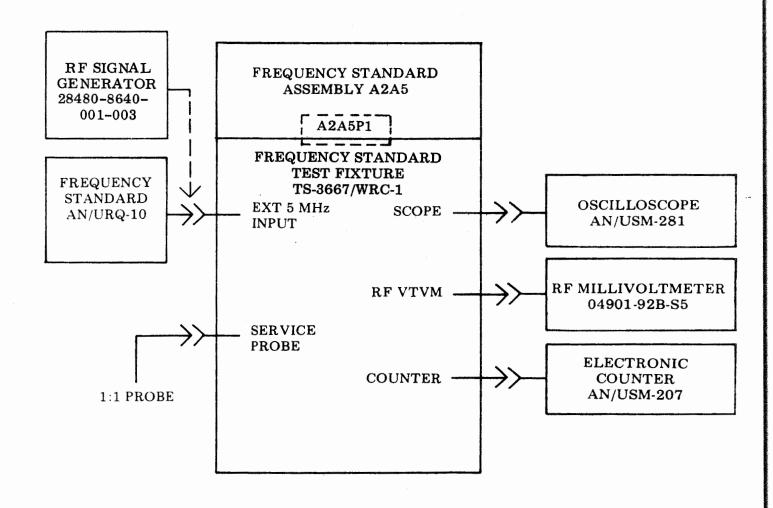


Figure 6-4. Frequency Standard Assembly A2A5, Adjustment and Alignment Bench Test Setup

Table 6-4. Frequency Standard A2A5, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
4. Coarse Frequency Adjustment	Same as step 2.	 a. If the fine frequency adjustment does not bring the 5 MHz output of the Frequency Standard Assembly into range, the INDEX will read 1 or 30. If this occurs, readjust the FINE FREQUENCY ADJUST control A2A5A1C2 to an INDEX reading of 17. Then remove the plug which covers the COARSE FREQUENCY ADJUST and adjust the COARSE FREQUENCY ADJUST control A2A5A1C3 with the aid of a nonmetallic or insulated shaft screwdriver until the electronic counter indicates 5,000,000.0 Hz ±0.2Hz. b. Reattach plug over COARSE FREQUENCY ADJUST control and repeat step 3. 	5,000,000.0 Hz
5.5 MHz Amplifier Alignment	Frequency Standard Test Fixture TS-3667/ WRC-1 RF Millivolt- meter 04901- 92B-S5 RF Probe 04901-91-12F Oscilloscope AN/USM-281	 a. Remove cover from A2A5. On test fixture set output controls to LOAD and INT 5 MHz. Leave A2A5A2S1 as in step 2. b. Observe the rf millivoltmeter. If voltage outside of specified range is indicated, select value of A2A5A2R49 to obtain required result. See table 7-2 for selectable values. c. Adjust A2A5A2C38 to obtain a maximum amplitude sine wave as displayed on the oscilloscope. 	400 mVrms to 1200 mVrms

Table 6-4. Frequency Standard A2A5, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6.1 MHz Divider Alignment	Frequency Standard Fixture TS-3667/ WRC-1 Electronic Counter AN/USM-207 RF Millivolt-	 a. On test fixture set controls to read 1 MHz output and load output. Leave A2A5A2S1 as in step 2. b. Adjust A2A5A2C7 to obtain an indication of 1,000,000.0 Hz on electronic counter. c. Observe rf millivolt- 	1,000,000.0 Hz 300 mVrms
	meter 04901- 92B-S5 RF Probe 04901-91- 12F Oscilloscope AN/USM-281	meter. 1 MHz output should be as specified. If output outside specified range is indicated, select values of A2A5A2R17 and A2A5A2R18 to bring voltage to bring voltage into range. See table 7-2 for selectable values. d. Adjust A2A5A2C13 to obtain a maximum amplitude sine wave as displayed on the oscilloscope.	to 600 mVrms
7.500 kHz Divider Alignment	Same as step 6.	 a. On test fixture set output controls to LOAD and 500 kHz (A1). Leave A2A5A2-S1 as in step 2. b. Adjust A2A5A2C16 to obtain an indication of 500,000.0 Hz on electronic counter. 	500,000.0 Hz

Table 6-4. Frequency Standard A2A5, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
7.500 kHz Divider Alignment (Cont.)		c. Observe rf millivolt- meter. 500,000.0 Hz output should be as specified. If output is outside specified range, select values of A2A5A2- R30 and A2A5A2R31 to bring voltage into range. See table 7-2 for select- able values.	140 mVrms to 210 mVrms
		d. Adjust A2A5A2C22 to ob- tain a maximum amplitude sine wave as displayed on the oscilloscope.	
8.10 MHz Multiplier Alignment	Same as step 6.	 a. On test fixture, set output controls to LOAD and 10 MHz. Leave A2A5A2S1 as in step 2. 	
		b. Adjust A2A5A2C31 to ob- tain an electronic counter indication of 10,000,000 Hz.	10,000,000 Hz
		c. Observe rf millivolt- meter. Output should be as specified. If output is outside specified range, select values for A2A5A2R43 and A2A5A2R44 to bring voltage into range. See table 7-2 for selectable values.	18 mVrms to 45 mVrms
		d. Adjust A2A5A2C33 to ob- tain a maximum amplitude sine wave as observed on the oscilloscope.	

Table 6-4. Frequency Standard A2A5, Adjustment and Alignment Procedure (Continued)

STEP TEST EQUI	ENT PROCEDURES	ADJUSTMENT VALUE
9. Automatic 5 MHz Source Switching Check and Adjustment Electronic Counter AN/USM-2 RF Signal Generator 28480-864 001-003 RF Millivola meter 0490 92B-S5 RF Probe 04901-91-1	c. Connect output of RF Signal Generator to 5 MHz input connector on test fixture. d. Adjust RF Signal Generator for 1 Vrms output at 5.001 MHz. e. Note frequency reading	300 to 500 mVrms

Table 6-4. Frequency Standard A2A5, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
9. Automatic 5 MHz Source Switching Check and Adjustment (Cont.)		 i. Read the level on the RF Millivoltmeter. j. If indication in g. above is not within limits, select a value for A2A5-A4R5 to bring indication within limits. See table 7-2 for selectable values. Increase A2A5A4R5 to increase sensitivity. k. If indication in i. is not within limits, select a value for A2A5A4R3 to bring indication within limits. See table 7-2 for selectable values. Increase R3 to increase sensitivity. 	175 to 325 mVrms
10. Final Check		etween A2A5A4R3 and A2A5- g values for these transistors, A5A4R3 first. a. Reattach cover to Frequency Standard Assembly A2A5. b. Repeat step 2. above. c. Remove Frequency Standard Assembly A2A5 from test fixture.	
-			

EE140-KA-OMI-010/E110 T827H

Table 6-5. Translator/Synthesizer Assembly A2A6,
Adjustment and Alignment Procedures ¹

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. Frequency Generator Subassembly A2A6- A16 Adjustment	Translator/Synthesizer Test Fixture TS-3665/WRC-1 Electronic Counter AN/USM-207 Digital Multimeter 89536-8800A/AA RF Signal Generator 28480-8640B-001-003 Frequency Standard AN/URQ-10 Oscilloscope AN/USM-281 A2A6A16 Extender Card 98738-01A228396-01 Spectrum Analyzer 28480-8553B-E30 AC Probe 28480-1121A	 a. Remove top cover from Translator/Synthesizer Assembly A2A6, and connect test equipment as shown in figure 6-5. b. Apply power to test fixture and set controls to test 100 Hz Translator/Synthesizer in receive mode, with no vernier action. c. Connect digital multimeter to A2A6A15TP2 and observe indication of 5.1 to 5.3 Vdc. If not within this range, select value of A2A6A15R15 in accordance with Specific Note 1 of figure 5-37. d. Connect digital multimeter to A2A6A16TP1 and observe indication. It should be 0 Vdc. e. Activate vernier and observe digital multimeter indication. It should vary between 2.5 and 3.7 Vdc as the vernier is operated from limit to limit. 	0 Vdc. Varying voltages between 2.5 and 3.7 Vdc.

¹ Since these are depot adjustment/alignment procedures, both receiver and transmitter applications are addressed in this table.

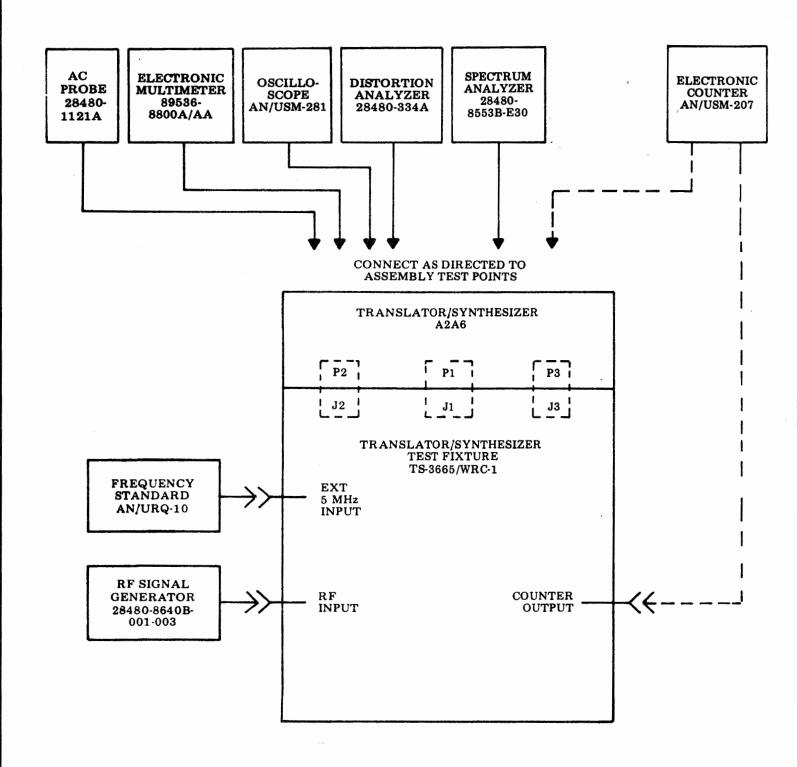


Figure 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Bench Test Setup

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. Frequency Generator Subassembly A2A6- A16 Adjustment (Cont.)		f. Connect the rf signal generator to the RF input connector on the test fixture. Set output of the rf signal generator to 5.000 MHz at a level of 5 mVrms. g. Tune the Translator/Synthesizer to 5.001 MHz by means of test fixture controls. h. Connect ac probe and spectrum analyzer with tracking generator in RESTORE SIGNAL mode to A2A6A8TP8. With the vernier control fully counterclockwise, observe an indication of 499.2 to 499.4 kHz. If necessary, adjust A2A6A16-R22 to obtain the correct indication.	499.2 to 499.4 kHz.
		i. With the equipment connected as in Step h, and with the vernier control fully clockwise, observe an indication of 497.6 to 497.8 kHz on the counter. If necessary, adjust A2A6A16R18 to obtain the correct indication.	497.6 to 497.8 kHz.

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
1. Frequency Generator Subassembly A2A6- A16 Adjustment (Cont.)		j. Repeat steps h. and i.Adjust if necessary to obtain the required indications.	
		k. Connect the oscilloscope to A2A6A16TP2. Disable vernier. Observe Waveform A. (Rectangular pulses at an amplitude of 4 V P-P and period of 1000 ±4 usec.)	
WAVEFORM A		1. Enable vernier. Observe waveform similar to Waveform A. Connect counter to A2A6A16TP2 and observe counter variation between 1000.1 Hz and 999.7 Hz as the vernier is operated. Disable vernier.	
WAVEFORM B		 m. Connect oscilloscope and counter to A2A6A16TP3. Observe Waveform B. (Pulses at an amplitude of 4 V P-P and a frequency of 100 kHz.) 	
WAVEFORM C		n. Connect oscilloscope to A2A6A16TP4. Observe Waveform C. (Rectangular pulses at an amplitude of 4 V P-P and a frequency of 500 kHz.)	

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Table 6-5. Translator/Synthesizer Assembly A2A6 Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT
			VALUE
2. Synthesizer A2A6- A17 Adjustment	Translator/Synthesizer Test Fixture TS-3665/ WRC-1 Oscilloscope AN/USM- 281 with Test Probe (10:1 attenuation)	a. Remove Synthesizer Subassembly A2A6A17 from Translator/Synthesizer. Insert extender into A2A6A17 slot, and mate A2A6A17 subassembly with extender.	
-	Distortion Analyzer 28480-334A Frequency Standard AN/URQ-10	b. Tune Translator/Synthe- sizer to 7.000 MHz by means of test fixture controls.	
	RF Signal Generator 28480-8640B-001-003	c. Use digital multimeter to measure voltage at pin 1 of A2A6A17A1 VCO subassembly.	
	A2A6A17 Extender Card 98738-01A228398-01 Spectrum Analyzer 28480-8553B-E30	d. Adjust A2A6A17A1L1 (through hole provided in VCO cover) until meter reads 4 ±0.1 Vdc.	4 <u>+</u> 0.1 Vde
	AC Probe 28480-1121A Digital Multimeter 89536-8800A/AA	e. Remove synthesizer subas- sembly A2A6A17 from extend- er. Remove extender from slot, and reinstall A2A6A17 in its normal position.	
	00000 000011/1111	f. Tune Translator/Synthesizer to 5.000 MHz by means of test fixture controls.	

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
2. Synthesizer A2A6-A17 Adjustment (Cont.)		g. Remove side panel from Translator/Synthesizer assembly for access to translator subassembly A2A6A8, and connect well grounded 10:1 probe on oscilloscope to A2A6A8E8. Adjust A2A6A17R10 to obtain a sine wave at an amplitude of 100 mV P-P. Connect ac probe and spectrum analyzer with tracking generator in RESTORE SIGNAL mode to A2A6A17TP3 and measure frequency of 22.4 MHz ±100 Hz. h. Tune Translator/Synthesizer to 6.000 MHz by means of test fixture controls. The frequency as read on the tracking generator at A2A6A17TP3 shall be 32.4 MHz ±100 Hz. The amplitude of the sine wave at A2A6A8E8 shall be 100 ±15 mV P-P. i. Connect distortion analyzer to A2A6P2A1 (IF OUT) or A2A6A8- TP8. Set output of rf signal gen- erator connected to rf input of test fixture to 6.000 MHz at a level of 5 mV rms.	100 mV P-P

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

	NOTE	
sensitivity and vernier at	level on distortion analyzer with max. then increase output of rf as necessary. j. Measure the distortion. k. Change the signal generator and test fixture frequencies to 7.000 MHz, and measure distortion. l. If distortion in steps j. or k.is greater than 1.5%, replace A2A6A17A1 VCO subassembly and repeat steps a. through k. m. Disconnect external test equipment. n. Connect oscilloscope to	1.5% or less distortion 1.5% or less distortion. 1.5% or less distortion.
	A2A6A17TP1. Observe Waveform B. (Pulses at an amplitude of 4 V p-p and a frequency of 100 kHz.)	
		j. Measure the distortion. k. Change the signal generator and test fixture frequencies to 7.000 MHz, and measure distortion. l. If distortion in steps j. or k.is greater than 1.5%, replace A2A6A17A1 VCO subassembly and repeat steps a. through k. m. Disconnect external test equipment. n. Connect oscilloscope to A2A6A17TP1. Observe Waveform B. (Pulses at an amplitude of 4 V p-p and a fre-

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
2. Synthesizer A2A6-A17 Adjustment (Cont.) WAVEFORM D		 c. Connect oscilloscope to A2A6-A17TP2. Observe Waveform D (negative-going pulses 300-500 n sec wide at a period of 10 usec and peak amplitude of 4 volts). This waveform shall be locked to the A2A6A17TP1 waveform B. Check this by displaying both waveforms on alternate sweeps of the scope. Trigger scope from TP1. p. Repeat step o. for each position of the 100 kHz control of the test fixture. 	
3. Synthesizer Circit A2A6A18 and A2A6- A12 Adjustment WAVEFORM E	Translator/Synthesizer Test Fixture TS- 3665/WRC-1 Oscilloscope AN/USM-281 RF Signal Generator 28480-8640B-001-003 Electronic Counter AN/USM-207 A2A6A18 Extender Card 98738-01A228400-01	a. Connect ac probe and spectrum analyzer with tracking generator in RESTORE SIGNAL mode to A2A6A18TP1. With test fixture frequency set to 6.000000 MHz measure frequency of signal at A2A6A18TP1 to be 34 MHz ±100 Hz. Then connect oscilloscope to A2A6A18TP1 and observe Waveform E (period of approximately 30 nsec and amplitude of from 0.3 to 1.5 V P-P).	

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
3. Synthesizer Circuit A2A6A18 and A2A6- A12 Adjustment (Cont.) WAVEFORM F	A2A6A12 Extender Card 98738-01A228390-01 Spectrum Analyzer 28480-8552B-E30 AC Probe 28480-1121A Frequency Standard AN/URQ-10	 b. Connect oscilloscope to A2A6A18TP2. Observe Waveform F (200-400 nsec negative-going pulses with a period of 1000 usec and an amplitude of 4 volts P-P.) c. Connect oscilloscope to A2-A6A12TP3. Adjust A2A6A12R16 for sinewave amplitude of 200 ±10 mV P-P. Connect ac probe and spectrum analyzer with tracking generator in RESTORE SIGNAL mode to A2A6A12TP3. With test fixture frequency set to 6.000000 MHz, frequency of signal at TP3 shall read 3.4 MHz ±30 Hz. d. Connect oscilloscope to A2A6-A12TP1. Observe Waveform B (rectangular pulses at an amplitude of 4 volts P-P). Connect counter to A2A6A12-TP1. Frequency shall be 1 kHz ±0.1 Hz. e. With counter in A2A6A12TP1, activate vernier. Observe that the frequency is between 1 kHz and 999.7 Hz. Deactivate vernier. 	200 ±10 mV P-P

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
3. Synthesizer Circuit A2A6A18 and A2A6A12 Adjustment (Cont.)		f. Connect oscilloscope to A2A6A12TP2. Observe Waveform F (200-400 nsec negative-going pulses with a period of 1000 usec and an amplitude of 4 volts P-P). This waveform shall be locked to the A2A6A12TP1 Waveform B. Check this by displaying both waveforms on alternate sweeps of the oscilloscope. g. Repeat step f. for each po- sition of the 100 Hz, 1 kHz and 10 kHz frequency controls of the test fixture.	-
4. Synthesizer Subassembly A2A6A13 WAVEFORM G	Translator/Synthesizer Test Fixture TS- 3665/WRC-1 Oscilloscope AN/ USM-281 Frequency Standard AN/URQ-10 A2A6A13 Extender Card 98738- 01A228392-01	a. Connect oscilloscope to A2A6A13TP1. Observe Waveform G (negative-going pulses 40 to 400 nsec wide at a period of 2 usec and a peak amplitude of 4 volts P-P). The width depends upon MHz setting.	

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
4. Synthesizer Subassembly A2A6A13 (Cont.) WAVEFORM H		b. Connect oscilloscope to A2A6A13TP2. Observe Waveform H (rectangular pulses at a period of 2 usec and an amplitude of 4 volts P-P). This wave- form shall be locked to the A2A6A13TP1 Waveform G. Check this by displaying both waveforms on alternate sweeps of the oscilloscope. c. Repeat Step b. for each position of the 1 MHz and 10 MHz controls of the test fixture.	
WAVEFORM I		d. Connect oscilloscope to A2A6A13TP3. Observe Waveform I (rectangular pulses at an amplitude of 4 volts P-P and a period of approximately 40 to 500 nsec depending upon the test fixture 1 MHz and 10 MHz controls, i.e., 400 nsec at 22 MHz dial setting and 42 nsec at 6 MHz dial setting).	

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

<u> </u>		it Frocedures (Continued)	
STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
Filter Subassembly A2A6A14 Adjustment	Translator/Synthesizer Test Fixture TS- 3665/WRC-1 Multimeter AN/USM-311 Oscilloscope AN/USM- 281 Frequency Standard AN/URQ-10 A2A6A14 Extender Card 98738- 01A228394-01	 a. Tune Translator/Synthesizer to 16.000 MHz by means of test fixture controls. b. Measure voltage at A2A6A14TP1. It should be 0 to 0.4 Vdc. c Measure voltage at A2A6A14TP3 and A2A6A14TP6. These will both be +5 Vdc nominal. d. Connect oscilloscope to A2A6A14TP5. Observe Waveform J. Adjust A2A6A14TP5 tude of 200 ±10 mV P-P and a period of approximately 280 nsec. e. Tune Translator/Synthesizer to 21.000 MHz by means of test fixture controls. f. Measure voltage at A2A6A14TP3. It should be 0 to 0.4 Vdc. g. Measure the voltage at A2A6A14TP1 and TP6. These will both be +5 Vdc nominal. 	200 ±10 mV P-P

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
5. 10 MHz/1 MHz Filter Subassembly A2A6A14 Adjustment (Cont.)		h. Connect oscilloscope to A2A6A14TP5. Observe Waveform J. Adjust A2A6A14R17 for waveform amplitude of 200 ±10 mV P-P and a period of approximately 105 nsec.	200 ±10 mV P-P
		i. Tune Translator/Synthesizer to 10.000 MHz by means of test fixture controls.	
		j. Measure voltage at A2A6A14TP6. It should be 0 to 0.4 Vdc.	
		k. Measure the voltage at A2A6A14TP1 and TP3. These will both be +5 Vdc nominal.	
		l. Connect oscilloscope to A2A6A14TP5. Observe Waveform J. Adjust A2A6A14R27 for displayed amplitude of 200 mV ±10 mV P-P and a period of approximately 50 nsec.	200 ±10 mV P-P

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

	STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6.	Translator Subassembly A2A6A8 Adjustment	Translator/Synthesizer Test Fixture TS- 3665/WRC-1 RF Signal Generator 28480-8640B-001-003 Spectrum Analyzer 28480-8553B-E30 AC Probe 28480-1121A Frequency Standard AN/URQ-10	 a. Remove side cover from Translator/Synthesizer Assembly for access to Translator Subassembly A2A6A8. b. Connect spectrum analyzer with ac probe to A2A6A8TP5, and connect oscilloscope to A2A6A8TP8. c. Set output frequency of signal generator to 21.000 MHz, and tune Translator/Synthesizer to 21.000 MHz by means of test fixture controls. d. Adjust output amplitude of rf signal generator to obtain an indication of 5 mVrms. e. Adjust A2A6A8T1 to obtain maximum output indication on oscilloscope. f. Vary the 100 kHz selector on the test fixture and on the signal generator simultaneously and synchronously through their complete ranges. Note the frequency of highest output and the frequency of lowest output. 	Maximum output.

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6. Translator Subassembly A2A6A8 Adjustment (Cont.)		g. At the frequency of highest output, adjust A2A6A8R52 for 250 ±20 mV P-P on the oscilloscope. The output at the frequency of lowest output level must be greater than 175 mV P-P.	250 ±20 mV P-P
		h. Change the test fixture frequency to 22.000 MHz. Change the signal generator frequency to 22.000 MHz at an output level of 5 mV rms.	
		i. Vary the 100 kHz selector on the test fixture and on the signal generator simultaneously and synchronously through their complete ranges. Note the frequency of highest output and the frequency of lowest output. The output must be between 200 mV and 300 mV P-P at the frequency of highest output.	
		j. If the highest output does not fall between 200 mV P-P and 300 mV P-P, adjust A2A6A8R36 so that the output falls within this range. The output at the frequency of lowest output level must be greater than 140 mV P-P.	200 - 300 mV P-P

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

	STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6.	Translator Subassembly A2A6A8 Adjustment (Cont.)		If it is not possible to obtain 200 - 300 mV output range, change A2A6-A8C44 from 0.01 uF to 22 pF, and repeat steps 6.c. through 6.i. k. Set controls on test fixture to test Translator/Synthesizer in transmit mode with transmit IF switch at 10 mV. l. Connect spectrum analyzer to A2A6A8TP6 using ac probe. m. Tune Translator/Synthesizer to 7.100 MHz by means of test fixture controls. Adjust signal generator for an output of 3 mV at a frequency of 500 kHz. n. Adjust A2A6A8L14 for minimum output of the 19.5 MHz signal as observed on the spectrum analyzer.	Minimum output

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

	STEP	TEST EQUIPMENT	PROCEDURES ADJUSTMENT VALUE
6	Translator Subassembly A2A6A8 Adjustment (Cont.)		o. Disconnect test equipment and reattach top and side covers of Translator/ Synthesizer Assembly A2A6.
7.	Final Check	Translator/Synthesizer Test Fixture TS- 3665/WRC-1 RF Signal Generator 28480-8640B-001-003 Spectrum Analyzer 28480-8553B-E30	a. Connect signal generator to test fixture RF IN jack (A2A6P3A1) at frequency of 6.000 MHz and 5 mV rms amplitude. Connect oscilloscope to IF OUT jack (A2A6P2A1). Set test fixture for receive and frequency for 6.000 MHz.
		Oscilloscope AN/USM-281	b. Observe that output level 140 to 300 mV P-P 300 mV P-P.
		AC Probe 28480-1121A Frequency Standard AN/URQ-10	c. Vary the 100 kHz selector on the test fixture and on the signal generator simultaneously and synchronously through their complete range. Observe that the output is between 140 and 300 mV P-P.
			d. Repeat steps a. and b. for a test fixture and signal generator setting of 7.000 MHz.

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
7. Final Check (Cont.)		e. Repeat step c. and observe that the output level is between 140 and 300 mV P-P.	140 to 300 mV P-P
		f. Connect signal generator to test fixture RF IN jack (A2A6P3A1) at frequency of 6.000 MHz and 5 mV rms amplitude. Connect ac probe and spectrum analyzer with tracking generator in RESTORE SIGNAL mode to A2A6A8TP8. Activate vernier on test fixture. With vernier control fully counterclockwise observe an indication of 499.3 kHz ±200 Hz.	499.3 kHz <u>+</u> 200 Hz
		g. Set vernier control fully clockwise and observe an indication of 497.7 kHz ±200 Hz.	497.7 kHz ±200 Hz.

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Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
7. Final Check (Cont.)		h. Connect signal generator to IF IN jack (A2A6P2A2) at frequency of 500 kHz and level of 3 mV rms. Set test fixture for EXCITE and fre- quency for 2.222200 MHz. Connect spectrum analyzer to RF OUT jack (A2A6- P3A2) and tracking gener- ator in RESTORE SIGNAL mode.	
		 i. Observe that the output level is greater than 1.5 mV rms and that the frequency is the same as the dial ±30 Hz. 	Greater than 1.5 mV rms.
		j. Repeat steps h. and i. for the following test fixture frequency settings. 3.333300 MHz 4.444400 MHz 5.5555500 MHz 6.666600 MHz 7.777700 MHz 8.888800 MHz	Greater than 1.5 mV rms.
		9.999900 MHz 10.000000 MHz 11.111100 MHz 12.000000 MHz 14.000000 MHz	

Table 6-5. Translator/Synthesizer Assembly A2A6, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
7. Final Check (Cont.)		15.000000 MHz 16.000000 MHz 19.000000 MHZ 20.000000 MHZ 22.000000 MHZ k. Connect signal generator to IF IN jack (A2A6P2A2) at frequency of 500 kHz and a level of 3 mV rms. Set test fixture for EXCITE and frequency for 7.100 MHz. Connect spectrum analyzer to RF OUT jack (A2A6P3A2) and record output level at 7.100 MHz. l. Adjust spectrum analyzer only for 19.5 MHz and observe output. It shall be at least 15 dB below value measured in step k.	15 dB below value measured in step k.

Table 6-6. IF Amplifier Assembly A2A12, Adjustment and Alignment Procedures

	STEP	TEST EQUIPMENT	PROCEDURES ADJUSTMENT VALUE
1.	Preliminary	Link 11 Module Test Set 98738- 01 A228486-01	a. Connect test equipment as shown in figure 6-6, and remove covers from IF Amplifier Assembly A2A12.
		RF Signal Generator 28480-8640B-	b. Set rf signal generator frequency to 500 kHz.
		001-003	c. Adjust output level of rf generator for -46 dBm.
		Electronic Counter AN/USM-207	d. Set A2A12A1R27 and A2A12A1R39 fully CW.
		Spectrum Analyzer 28480-8553B-E30	e. Adjust module test set controls for APC of 3.86 V and PPC of 0 Vdc as read on test set meter.
2.	A2A12A1T1, T2 Alignment	Same as step 1.	a. Alternately adjust A2A12- A1T1, T2 for maximum output as indicated on ac voltmeter.
	•	•	NOTE
			ent on ac voltmeter, increase obtain reading on ac voltmeter.
3.	A2A12A1R27 and A2A12- A1R39 Ad-	Same as step 1.	a. Adjust A2A12A1R27 to indicate -32 dBm on spectrum analyzer.
	justment		b. Set APC control for 7 Vdc and adjust A2A12- A1R39 to indicate -69 dBm ±1 dB on spectrum analyzer.
			c. Adjust APC voltage to 3.86 Vdc.

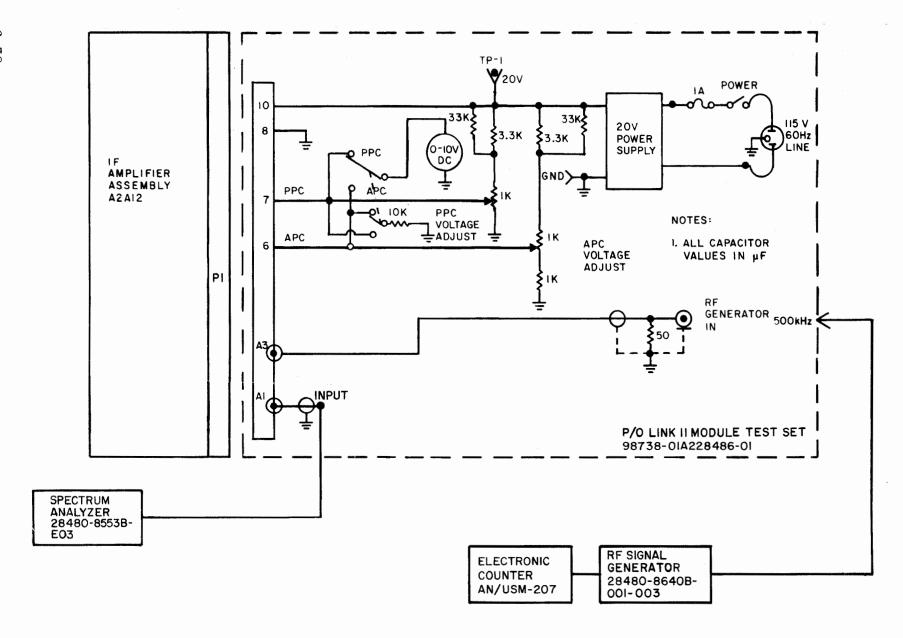


Figure 6-6. IF Amplifier Assembly A2A12, Adjustment and Alignment Bench Test Setup

Table 6-6. IF Amplifier Assembly A2A12, Adjustment and Alignment Procedures (Continued)

	STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
4.	APC/TGC Control	Same as step 1.	a. Slowly increase APC voltage. Monitor IF output signal with spectrum analyzer. Ob- serve that output level approaches a minimum reading on spectrum analyzer as the APC voltage is in- creased beyond 6 Vdc. Return voltage control to 3.86 Vdc.	
5.	PPC Control	Same as step 1.	 a. Slowly increase PPC voltage. Monitor IF output signal with spectrum analyzer. Observe that output level approaches a minimum reading as the PPC voltage is increased to +5 Vdc. Return PPC voltage control to 0 Vdc. b. Reinstall covers on IF Amplifier Assembly A2A12 and remove assembly from test fixture. 	

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT			
			VALUE			
	NOTE Reference to components and test points on					
	the Audio Processor assemblies are prefixed in steps 2 through 4 of this table with the reference designation A2A21A18. The reader should understand that when testing an A2A21A19 Audio Processor assembly, all the reference designation prefixes of this table should be read as A2A21A19.					
1. Preliminary Procedure for Normal Mode Adjust- ment and Alignment	Link 11 Module Test Set 98738- 01A228486-01 Two-Tone Gener- ator 09553- TF-2005	a. Connect test equip- ment as shown in Fig- ure 6-7. Mount Audio Processor Assembly A2A21A18 (or A2A21- A19) on Link 11 mod- ule test set. Set test circuit AUDIO LEVEL switch to NORMAL				
	Oscilloscope AN/USM- 310(V)1 AC Voltmeter 28480-400E	b. Set Audio Processor controls as follows: THRESHOLD (A2A21A18-R4) fully CW; OUTPUT LEVEL (A2A21A18R8) fully CW; DECAY (A2A21A18R14) fully				
	·	CW; ATTACK (A2A21-A18R11) fuly CW. c. Set two-tone generator for 1000 Hz at 150 mVrms as measured with ac voltmeter at AUDIO test point on module test set.	150 <u>+</u> 1 mVrms			
2. Threshold Voltage Alignment	AC Voltmeter 28480-400E	a. Connect ac voltmeter to test point A2A21-A18TP4.				

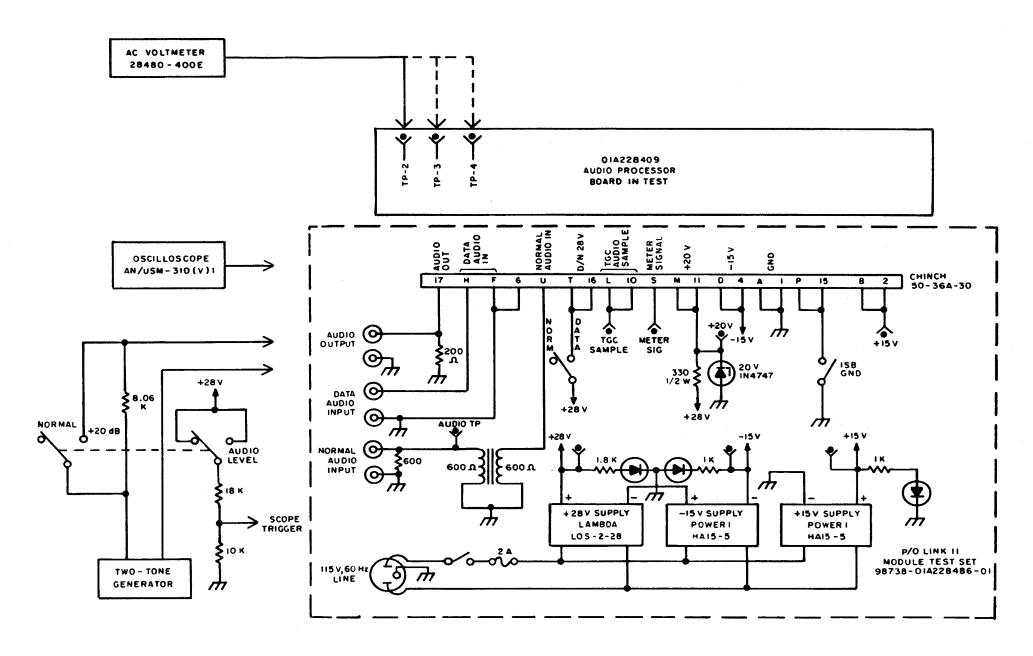


Figure 6-7. Audio Processor Assemblies A2A21A18 and A2A21A19, Adjustment and Alignment Bench Test Setup

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

	110jubenione and 1111g	nment Procedures (Continued)	
STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
2. Threshold Voltage Alignment (Cont.)	Two-Tone Gener- ator 09553- TF-2005	b. Adjust OUTPUT LEVEL control A2A21A18R8 CCW until ac voltmeter indicates 100 mVrms.	100 mVrms
	·	c. Adjust THRESHOLD LEVEL control A2A21- A18R4 CCW until ac voltmeter indicates 80 mVrms, then adjust clockwise slowly for 100 ±2 mVrms indica- tion.	100 mVrms
		d. Set test circuit AUDIO LEVEL switch to +20 dB. Adjust OUTPUT LEVEL control A2A21A18R8 CCW for 134 ±2 mV rms indication on true rms voltmeter.	134 <u>+</u> 2 mVrms
·		NOTE	
		, trimming the adjust- and A2A21A18R8 as neces- output for both po- LEVEL switch.	
3. Attack Time Adjustment	Oscilloscope, Storage AN/USM- 310(V)1 Two-Tone Generator 09533- TF-2005 AC Voltmeter 28480-400E	a. Set ATTACK control A2A21A18R11 approxi- mately five (5) turns CCW, set test circuit AUDIO LEVEL switch at NORMAL, and set two- tone generator for 1000 Hz at 150 mV rms.	150 mV rms

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

CONT.		nment Procedures (Continued	
STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
3. Attack Time Adjustment (Cont.)		 b. Set test circuit AUDIO LEVEL switch to +20 dB. Set oscilloscope controls for - dc trigger, 10 ms/cm sweep, and 3 cm p-p vertical de- flection with re- current sweep. c. Set test circuit AUDIO LEVEL switch to NORMAL. Set oscilloscope for Single Sweep, Ex- ternal Trigger and storage mode. d. Wait at least 10 seconds and set test circuit AUDIO LEVEL switch to +20 dB. Attack time as illus- trated in Waveform A shall be 35 to 45 ms. 	ATTACK TIME WAVEFORM A 3 DIV REF
		me, set test circuit n to NORMAL and allow at re setting it to +20 dB.	MEASURE TO POINT WHERE SIGNAL AMPLITUDE EQUALS 4 DIVISIONS.
		e. If the attack time measured in step d. is not 35 to 45 ms, adjust ATTACK control A2A21A18R11 slightly CCW to decrease (or CW to increase) attack time.	

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
3. Attack Time Adjustment (Cont.)		f. Repeat steps c., d. and e. until attack time is 35 to 45 ms. g. Set test circuit AUDIO LEVEL switch to +20 dB and ad- just OUTPUT LEVEL control A2A21A18R8 as necessary to ob- tain 134 ±2 mVrms indication at A2A21- A18TP4.	35 to 45 ms. 134 ±2 mVrms.
Time Adjustment	Same as Step 3.	 a. Set test circuit AUDIO LEVEL switch to NORMAL. Set oscilloscope controls for -de trigger, 9.5 sec/ cm sweep, and 6.4 cm p-p vertical deflection with recurrent sweep. b. Set DECAY control A2A21A18R14 approximately 5 turns CW. c. Set test circuit AUDIO LEVEL switch to +20 dB. Set oscilloscope for single sweep, External Trigger and storage mode. 	

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

Adjustment and Alignment Procedures (Continued)				
STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE	
4. Decay Time Adjustment (Cont).		d. Wait at least 10 seconds and set test circuit AUDIO LEVEL switch to NORMAL. Decay time as il- lustrated in Wave- form B shall be 1.65 to 1.85 sec.	DECAY TIME WAVEFORM B 6.4 DIV REF 1.65 TO 1.85 SEC. MEASURE TO POINT WHERE SIGNAL AMPLITUDE EQUALS	
			4 DIVISIONS.	
	To measure decay ti AUDIO LEVEL switch at least 10 seconds be to NORMAL.	h to +20 dB and allow		
		e. If the decay time measured in step d. is not 1.65 to 1.85 seconds, adjust DECAY control A2-A21A18R14 slightly CW to increase (or CCW to decrease) decay time. f. Repeat steps c., d. and e., until decay time is 1.65 to	1.65 to 1.85 sec.	
		1.85 seconds. g. Set test circuit AUDIO LEVEL switch to +20 dB and adjust OUTPUT LEVEL con- trol A2A21A18R8 as necessary to obtain 134 ±2 mVrms indi- cation at A2A21A18- TP4. h. Recheck Step 2.		

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE			
NOTE						
	All actions performed otherwise noted.	at T-827H/URT unless				
5. Preliminary Procedure for Data Mode Adjustment and Alignment		a. Disconnect cable W5, if used, from connector 1A2A1J6 on rear of AM-3924C(P)/URT to prevent coupler control from requesting tune power. If the AN/URA-38() is used and cable W5 cannot be disconnected from connector 1A2A1J6, set the C-3698()/URA-38 mode selector switch to MANUAL and ensure that the variable tuning elements are set away from the home and far end stop positions. b. Set T-827H/URT controls as follows: mode selector switch: OFF LOCAL/RE-MOTE switch: REMOTE LSB and USB line level switches: -10 DB DATA/NOR-MAL switch: NORMAL Frequency controls: 4.5550 MHz				

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
5. Preliminary Setup Procedures for Data Mode Ad- justment and Alignment (Cont.)		c. Set AM-3924C(P)/URT controls as follows: PRIMARY POWER switch: OFF FREQUENCY MHz switch: AUTO- MATIC LOCAL/TUNE KEY switch: NORMAL PWR control: Fully CCW Multipurpose meter func- tion switch: PA PLATE	
6. USB AF Amplifier Gain Ad- justment - Data Mode	Two-Tone Generator 09553- TF-2005 AC Voltmeter 28480-400E Oscilloscope AN/USM-281	 a. Connect two-tone generator to the T-827 H/URT DATA AUDIO IN connector 3A1A1J8, pins A and B. Set the T-827 H/URT mode selector switch to USB. Adjust the two-tone generator output for 1300 Hz at 1.05 Vrms (+2.6 dBm). b. Connect the ac voltmeter to A2A21A18TP2. Adjust DATA AUDIO Control A2A21A18R33 for 1.05 Vrms. c. Adjust the two-tone generator for two tones: Tone A for 1300 Hz and Tone B for 1600 Hz. Each tone amplitude is adjusted for 1.05 Vrms (+2.6 dBm). 	

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

	STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
6.	USB AF Amplifier Gain Ad- justment - Data Mode (Cont.)		d. Connect the oscilloscope to USB Audio Amplifier test point A2A21A18- TP3. Adjust the oscil- loscope controls to measure a 9V peak to peak (P-P) two-tone waveform.	
			e. Adjust the CLIP LEVEL control A2A21A18R26 for a 9 V P-P two-tone audio waveform. The maximum peaks of the two-tone waveform may appear slightly flat indicating clipping action.	
			f. Connect the ac voltmeter to USB Audio Amplifier test point 3A2A21A18TP4. The voltage should measure 50 to 100 mVrms.	
			g. Disconnect the ac volt- meter and the oscillo- scope from the USB Audio Amplifier test points.	
	LSB AF Amplifier Gain Ad- justment - Data Mode		h. Connect two-tone generator to the T-827H/URT DATA AUDIO IN connector 3A1A1J8, pins C and D. Set the T-827H/URT mode selector switch A2S2 to LSB. Adjust the two-tone generator output for 1300 Hz at 1.05 Vrms (+2.6 dBm).	

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
LSB AF Amplifier Gain Ad- justment - Data Mode		i. Connect the ac voltmeter to A2A21A19TP2. Adjust DATA AUDIO control A2A21A19R33 for 1.05 Vrms.	
(Cont.)		j. Adjust the two-tone generator for two-tones; Tone A for 1300 Hz and Tone B for 1600 Hz. Each tone amplitude is adjusted for 1.05 Vrms (+2.6 dBm).	
		k. Connect the oscilloscope to LSB Audio Amplifier test point A2A21A19TP3. Adjust the oscilloscope control to measure a 9V peak to peak (P-P) two- tone waveform.	
		1. Adjust the CLIP LEVEL control A2A21A19R26 for a 9 V P-P two-tone audio waveform. The maximum peaks of the two-tone waveform may appear slightly flat, indicating clipping action.	·
		m. Connect the ac voltmeter to USB Audio Amplifier test point 3A2A21A19- TP4. The voltage should measure 50 to 100 mVrms.	

Table 6-7. Audio Processors A2A21A18 and A2A21A19, Adjustment and Alignment Procedures (Continued)

STEP	TEST EQUIPMENT	PROCEDURES	ADJUSTMENT VALUE
LSB AF Amplifier Gain Ad- justment - Data Mode (Cont.)	TEST EQUIPMENT	n. Disconnect the ac voltmeter and the oscilloscope from the LSB Audio Amplifier test points. Disconnect the two-tone generator from connector 3A1A1J8. Reconnect cable W5, if used, to AM-3924C/URT rear case connector 1A2A1J6.	

SECTION II

REPAIR

WARNING

Lethal voltages are present within the T-827H/URT chassis. Determine that equipment is fully deenergized, and that primary power is secured at the bulkhead distribution point. Refer to NAVSHIPS 0967-LP-000-0100, Section III, Electronic Installation Maintenance Book - General, before continuing.

6-12. GENERAL.

6-13. This section contains instructions for the repair of assemblies and subassemblies of Radio Transmitter T-827H/URT. Instructions include removel, disassembly, inspection, replacement of parts, cleaning, reinstallation, adjustment, and checkout. Where applicable, illustrations in Chapter 7 are referenced for parts locations.

NOTE

The following assemblies are to be repaired at depot only: Mode Selector A2A1, RF Amplifier A2A4, Frequency Standard A2A5, Translator/Synthesizer A2A6, RATT Tone Generator A2A9, IF Amplifier A2A12, Audio Processors A2A21A18 and A2A21A19, and Audio Control A2A21A20.

- 6-14. INSPECTION. Inspect removed assemblies, subassemblies and parts in accordance with the criteria listed in table 6-8.
- 6-15. REPAIR METHODS. After a malfunction has been traced to a specific assembly or subassembly, repair can, in most instances, be effected by replacement of the defective component part. Disassembly shall be only to the extent required for access to the part to be replaced.
- 6-16. WIRE, CABLE, AND CONNECT-ORS. RF Connectors on assemblies A2A1, A2A4, A2A5, A2A6 and A2A12, associated mating connectors on the main frame, and main frame connectors A1P2 and A2J22 are repairable. Repair of these connectors consists of removal and replacement of the

rf inserts. Connectors within the Translator/Synthesizer are repairable only to the extent that rf inserts are replaceable. To repair a connector, proceed as follows:

- 1. To replace a connector rf insert (crimp type) on flexible coax:
- a. Using extractor tool 91146-CET-C6B, remove rf insert from the connector.
- b. Cut coaxial cable as close as possible to shell of rf insert; it may be necessary to cut through cable marker.
- c. Prepare the cable for insertion into a new rf insert by removing 7/16 inch of the outer jacket, cutting the shields 1/4 inch from the center conductor, and tinning the center conductor.
- d. Slip the metal sleeve (part of the rf insert) over the cable.
- e. Insert the center conductor into the tube of the rf insert until the stripped portion rests in the channel at the center of the insert. Solder center conductor into place using SN60WRMAP solder.

NOTE

It may be necessary to flare the ends of the shields to permit them to slide over the outside of the tube.

- f. Solder the metal cap (part of the rf insert) into place.
- g. Slide the metal sleeve toward the body of the rf insert as far as possible. The braided shields will then be held in place around the tube by the sleeve.
- h. Crimp the sleeve using M22910/7-1 tool with 80920-612971 die.
- 2. To replace a connector rf insert (solder type) on flexible cable:

Table 6-8. Inspection Requirements for Radio Transmitter T-827H/URT

	1	tter T-827H/URT
ITEM	CHECK FOR	CORRECTIVE ACTION
	Case A1	
Case	Cracks	Replace case.
	Dents	Replace case if dents are large. Small dents can be hammered out after removing chassis.
	Chipped paint, interior and exterior	Touch up interior with lusterless enamel, color black No. 37038 of FED-STD-595. Allow 8 hours drying time. Touch up exterior with gray semi-gloss enamel per MIL-E-15090, Class 2, Type III.
External connectors	Cracks; bent or missing pins	Replace cracked connector. Straighten bent pins.
Internal cabling and wiring	Broken conductors; scraped insulation	Replace defective cables.
Drawer slides	Bends; loose or missing hardware	Replace bent slide. Tighten loose hardware. Replace missing hardware.
	Main Frame A2	
Front panel	Cracked or loose control knobs	Replace cracked knobs. Tighten loose knobs.
	Jack cover springs	Replace jack cover assembly if spring broken.
Main frame, top	Cracked plug-in connectors	Replace.
	Broken or loose tuning couplers	Replace if damaged. Tighten if loose.
Main frame, bottom	Broken wires	Replace.
bottom	Loose tuning drive chains	Tighten per paragraph 6-10.
	Worn tuning drive chains	Replace.
	Worn gears; gears with broken or bent teeth	Replace.

Table 6-8. Inspection Requirements for Radio Transmitter T-827H/URT (Continued)

T-827H/URT (Continued)		
ITEM	CHECK FOR	CORRECTIVE ACTION
	Main Frame A2 (Cont.)	
Main Frame, bottom (Cont.)	Loose screws and hardware on gear assemblies	Tighten.
	Loose screws and hardware on plug- in connectors	Tighten.
	Bent or broken detent springs on dual and triple sprocket as- semblies	Replace.
	Leaking electro- lytic capacitors	Replace.
	Burned components	Determine cause, correct fault, and replace.
NOTE		
	All T-827H/URT plug-in assemblies are designated as depot repairable. Organizational level corrective action is limited to replacement of the defective plug-in assembly.	
Assemblies	Damaged connectors	Straighten pins. Replace if necessary.
	Dented dust covers	Straighten if possible, otherwise replace.
	Burned components	Determine cause, correct fault, and replace.
·	Leaking electro- lytic capacitors	Replace.
	Damaged printed wiring boards	Replace printed wiring board assembly.
	Damaged printed conductors	Repair per paragraph 6-17.
_	Broken or loose internal wiring	Replace or repair as required.

Table 6-8. Inspection Requirements for Radio Transmitter T-827H/URT (Continued)

ITEM	CHECK FOR	CORRECTIVE ACTION
	Main Frame A2 (Cont.)	
Assemblies	Loose or missing hardware	Tighten or replace, as required.
	Broken or loose tuning couplers (A2A4 and A2A6 only)	Replace if damaged. Tighten if loose.
	·	
		-
	·	
		•

- a. Perform steps 1a. through 1g. above.
- b. Solder the sleeve to the body of the insert, using SN60WRMAP solder and a 42 watt iron. Be sure that solder enters the hole in the sleeve to achieve a solder joint between the sleeve and the cable shield.
- 3. To replace a connector RF insert on semi-rigid coax:
- a. Using extractor tool 91146-CET-C6B, remove the RF inserts from connectors at both ends of the cable.
- b. With a sharp knife cut off the heat shrink marker from the end of the coax undergoing repair.
- c. Remove the end cover from the connector by melting the solder, wicking or sucking the solder out and lifting the edge of the cover with the point of sharp knife.
- d. Remove the solder from the connection of the coax center wire to the connector center pin.
- e. Heat the connection between the coax shield and the connector and withdraw the coax.
- f. Slip a new piece of heat shrink tubing over the end of the coax and push the coax into the new connector insert.
- g. Rotate the insert to the proper orientation and solder the center wire, the coax shield, and the end cover, respectively, to the insert.
- h. Slide the new tubing into position and shrink in place.
- 6-17. PRINTED WIRING CONDUCTORS. Cracked or broken conductors on printed wiring boards are repairable. To repair, proceed as follows:
- 1. Remove the coating (if present) from conductor a distance of about 1/4 inch either side of the break, using a 42-watt chisel tip soldering iron. The heat of the soldering iron will soften the coating to facilitate removal.
- 2. When coating has been removed, clean the conductor by scraping with a sharp blade.
- 3. Tin the cleaned section using SN60WRMAP solder.
- 4. Lay a piece of bare solid copper wire AWG 20 (smaller, if necessary) about 1/2 inch long on the tinned conductor, and solder into place with SN60WRMAP solder.
 - 5. Coat the repaired section with

- protective coating type ER per MIL-I-46048 if repairing a coated board.
- 6-18. COMPONENT REPLACEMENT. To remove and replace a component on a printed circuit board, proceed as follows:
- 1. Cut component leads close to printed circuit board.
- 2. Remove component; do not force component from printed circuit board. If necessary, use a 42 watt (maximum) soldering iron to soften coating around component sufficiently to enable removal of component.
- 3. Unsolder cut leads from printed circuit board using a solder wick or a solder sucker.
- 4. Install new component on printed circuit board and solder in place with SN60WRMAP solder using heat sinks on component leads.
- 5. Coat Component and immediate area around component with protective coating type ER per MIL-I-46058 if repairing a coated board.
- 6-19. CLEANING. After removing covers from assemblies, clean the interiors with a stream of dry air not exceeding 15 psig. The main frame and hard wired assemblies attached thereto may be cleaned in the same manner. Contact pins on connectors and vacuum tubes may be cleaned with trichloroethane per Federal Specification 0-T-620. Apply with a soft brush or lint-free cloth. Allow cleaned parts to dry in a dust free location.

6-20. TRANSMITTER CASE A1.

- 6-21. GENERAL. Repair of Transmitter Case A1 is accomplished at organizational level.
- 6-22. REMOVAL. Main Frame A2 must be removed from the case for access to the interior of the case. To remove the main frame from the case, proceed as follows:
- 1. Set mode selector switch A2S2 to OFF, and disable primary power at bulkhead distribution point.

CAUTION

Hand guide cable at rear of main frame over front edge of case when tilting chassis to vertical position.

- 2. Loosen front panel screws and pull main frame forward. Release latches and tilt main frame upward to expose bottom.
- 3. Remove attaching hardware (including cable harness clamp A2MP84, figure 7-4B) and disconnect A1P1/A1P2 from A2J21/A2J22.
- 4. Return main frame to horizontal position.
- 5. Release right and left forward limiters on drawer slides and pull main frame forward about one inch.

CAUTION

Main frame weighs approximately 70 pounds. Be prepared to handle this weight before pulling main frame free of case.

- 6. Pull main frame forward until clear of case and drawer slides and place on bench.
- 6-23. DISASSEMBLY. After the main frame has been removed, further disassembly of the case is not required since all parts are accessible for replacement. If the Filter Box Assembly A1A1 requires removal for replacement of a capacitor, remove external cables and disconnect external hardware which fastens connectors A1A1J3, A1A1J4, A1A1J5. A1A1J6, A1A1J7, A1A1J8. A1A1J23, A1A1J24 and A1A1J25 to the case. Remove hardware securing three cable clamps to the rear of the case and the two rearmost cable clamps on the side of the case. Remove hardware securing one cable clamp to the top of the case. Remove eight nuts, lockwashers and flat washers securing the metal cable guide to the top of the case and remove the cable guide. Pull the filter box forward as necessary for accessability. Remove fourteen flathead screws securing cover to the filter box and lift away cover.
- 6-24. INSPECTION. In addition to the inspection criteria listed in table 6-8, inspect the case for dents and check drawer slides for smooth operation.

- 6-25. REPAIR. Repair is accomplished by replacement of defective parts. After replacing interlock switch A1S2, connect an ohmmeter to the switch terminals and observe the ohmmeter for indication of proper opening and closing while operating the interlock plunger. Adjust the switch position if necessary.
- 6-26. CLEANING. Clean the interior of the case by the applicable methods of paragraph 6-19.
- 6-27. REASSEMBLY AND INSTALLATION. Reassembly of the filter box and cable/connector hardware is accomplished by following the procedures of paragraph 6-23 in reverse order. To install Main Frame A2 in the case, proceed as follows:
- 1. Mate the chassis sections of the drawer slides with the cabinet sections, and push main frame toward the case until limiters engage.
- 2. Release latches and tilt Main Frame A2 90 degrees to expose bottom.
- 3. Connect A1P1/A1P2 to A2J21/A2J22. Fasten connectors with hardware removed at disassembly.
- 4. Return main frame to horizontal position and slide into case. Fasten with front panel screws.
- 6-28. ADJUSTMENT. No adjustment is required other than proper positioning of interlock switch A2S2 (paragraph 6-25).
- 6-29. CHECKOUT. Reconnect any external cabling disconnected during disassembly and perform the maintenance turn-on procedures of table 5-5.

6-30. TRANSMITTER MAIN FRAME A2 AND HARD WIRED ASSEMBLIES.

- 6-31. GENERAL. The Main Frame A2 and its hard wired assemblies are repairable at organizational level. If necessary to remove a plug-in assembly for access to a connector or mechanical part, such as tuning couplers, refer to the paragraph(s) describing removal of the specific assembly(ies).
- 6-32. REMOVAL. Generally, repairs to the Main Frame A2 can be made by withdrawing A2 from the Case A1 on the drawer slides

and tilting A2 90 degrees upward to expose the bottom or downward to expose the top, as required. However, if necessary to remove A2 from A1, perform removal procedures given in paragraph 6-22.

- 6-33. DISASSEMBLY. Disassembly of the Main Frame A2 consists of removal of plugin assemblies, removal of hard wired assemblies for replacement or repair, removal of the chain drive and sprocket assemblies for replacement or repair, and removal of plugin connectors for replacement. Do not disassemble Main Frame A2 beyond the requirement of the specific repair task to be performed.
- 6-34. HARD WIRED ASSEMBLIES. The following hard wired assemblies are removable: Power Supply A2A8, Meter Amplifiers A2A10 and A2A11, Handset Filter A2A14, IF Filter A2A15, and Interconnect Circuit Card Assembly A2A21.
- 1. To remove Power Supply Assembly A2A8 (figure 1-3):
- a. Set mode selector switch A2S2 to OFF, and disconnect primary power at bulkhead distribution point.
- b. Loosen six captive screws on front panel and slide main frame out from case until slides lock.

CAUTION

Hand guide cable at rear of main frame over the front edge of case when tilting chassis to vertical position.

- c. Release latches and tilt chassis up to expose bottom. Be sure latches engage at 90 degree position.
- d. Remove four flat-head machine screws which fasten protective plate (A2MP-80, figure 7-4A) covering Power Supply Assembly A2A8, and lift protective plate from chassis.
- e. Unscrew four hexagon spacers (A2MP76 through A2MP79, figure 7-4A) which hold A2A8.
- f. Remove one nut which fastens ground strap lug to main frame.
- g. Swing assembly aside to expose soldered leads.

- h. Unsolder and tag leads for identification.
- i. Remove assembly from main frame.
- 2. To remove Meter Amplifier Assembly A2A10 or A2A11 (Figure 1-2):
 - a. Perform steps 1.a and 1.b, above.
- b. Remove bracket MP83 to expose A10/A11.
- c. Remove two machine screws which hold the assembly.
- d. Perform steps 1.g through 1.i above.
- 3. To remove Handset Filter Assembly A2A14 (figure 1-2):
 - a. Perform steps 1.a and 1.b above.
- b. Remove two machine screws from right hand side of front panel HAND-SET jack.
- c. Perform steps 1.h and 1.i, above. 4. To remove IF Filter Assembly A2A15 (figure 1-3):
- a. Perform steps 1.a through 1.c, above.
- b. Remove two machine screws which fasten printed wiring board to mounting posts (A2A15-MP1, MP2, figure 7-81).
- c. Perform steps 1.h and 1.i, above. 5. To remove interconnect Circuit Card Assembly A2A21 (figure 1-3):
 - a. Perform steps 1.a and 1.b above.
- b. Remove cover of A2A21 assembly.
- c. Remove circuit cards A2A21A18, A2A21A19, and A2A21A20.
- d. Remove the six screws holding connectors A2A21XA18, A2A21XA19, and A2A21XA20 to the chassis.

CAUTION

Hand guide cable at rear of main frame over the front edge of case when tilting chassis to vertical position.

- e. Release latches on chassis slides, and tilt chassis up to expose bottom. Be sure latches engage at 90 degree position.
- f. Unsolder and tag all leads connected to the A2A21 assembly.
- g. Remove two screws holding the A2A21 assembly to the chassis.
 - h. Remove assembly from chassis.

6-35. TUNING CHAIN-DRIVE MECHA-NISM. To remove drive chains and sprocket assemblies, proceed as follows:

- 1. Set mode selector switch A2S2 to OFF, and disable primary power at bulkhead distribution point.
- 2. Loosen six captive screws on front panel and slide main frame from case until slides lock.
- 3. Remove RF Amplifier Assembly A2A4 (paragraph 6-58) and Translator/Synthesizer Assembly A2A6 (paragraph 6-79) from main frame.

CAUTION

Hand guide cable at rear of main frame over front edge of case when tilting main frame to vertical position.

- 4. Release latches and tilt main frame up to expose bottom. Be sure latches engage at 90 degree position.
- 5. Loosen idler block (A2MP10, A2MP11, A2MP12 of figure 7-4B) associated with the chain to be removed.
- 6. If the chain is metal, locate keeper clip on chain and remove clip. If chain is plastic/wire, cut through it with wire cutters.
- 7. Carefully remove chain from sprockets. Proceed with the following step if replacement chain will be plastic/wire. Replacement with metal chain does not require performance of step 8.
- 8. Remove four nuts which fasten the associated sprocket assembly (A2MP9 and/or A2MP8 of figure 7-4B) to main frame. Lift out sprocket assembly. To disassemble a sprocket assembly (figures 7-5, 7-6):
- a. Remove two retaining rings located inside assembly housing and secured around shaft.
- b. Loosen the coupler hub-clamp setscrew and punch out the shaft from end opposite coupler.
- c. Separate parts of assembly as parts clear the shaft.

NOTE

Always note the position of all shims adjacent to the retaining

rings; shims must be reinserted in the same position at reassembly.

- 6-36. INSPECTION. Inspect Main Frame A2 and any removed hard wired assembly in accordance with the applicable portion of table 6-8.
- 6-37. REPAIR. Except for sprocket assemblies, repair is accomplished by replacement of defective parts, all of which are accessible. To repair sprocket assemblies, proceed as follows:
- 1. Wipe all disassembled parts with a dry, lint-free cloth.
- 2. Inspect all parts for damage and replace as required.
- 3. Replace metal springs which provide tension between associated parts.
- 4. If shaft is scored, replace both coupler and shaft.
 - 5. Replace detent springs if bent.
- 6. Replace hub clamp if it was evident during equipment operation that proper clamping action was not being maintained.
- 6-38. CLEANING. Refer to paragraph 6-19 for cleaning methods and materials. Clean removed parts and main frame before reassembly.
- 6-39. REASSEMBLY. Reassembly consists of installation of hard wired assemblies, sprocket assemblies, and drive chains.
- 6-40. HARD WIRED ASSEMBLIES. Whenever hard wired assemblies are being installed, the primary power shall be disabled at the bulkhead distribution point. For steps 1 and 4 below, it is necessary to tilt the main frame 90 degrees to expose bottom. The main frame need not be tilted for steps 2 and 3.
- 1. To install Power Supply Assembly A2A8 (figure 1-3):
- a. Solder leads to assembly as tagged when removed.
- b. Swing assembly into place and fasten with four hexagon spacers (A2MP76 through A2MP79, figure 7-4A), and secure ground strap to main frame with nut originally removed.

c. Hold protective plate (A2MP80) in place and fasten into place with four flathead machine screws originally removed.

2. To install Meter Amplifier Assembly

A2A10 or A2A11 (figure 1-2):

a. Solder leads to assembly.

- b. Swing assembly into place and fasten with two machine screws originally removed.
 - c. Reinstall bracket MP83.
- 3. To install Handset Filter Assembly A2A14 (figure 1-2):

a. Solder leads to assembly.

- b. Swing assembly into place and fasten with two machine screws originally removed.
- 4. To install IF Filter Assembly A2A15 (figure 1-3):

a. Solder leads to assembly.

- b. Fasten assembly into place with hardware originally removed.
- 6-41. TUNING CHAIN-DRIVE MECHA-NISM. Proceed with the following four steps if reassembly of tuning chain-drive mechanism involves plastic/wire chain. Otherwise go to step 5.
- 1. When reassembling sprocket assemblies (figures 7-5, 7-6) use new retaining rings in place of those which were removed. Reinsert shims in the same positions from which removed. Install plastic-wire chain over sprockets before assembling sprocket and shaft casting.

NOTE

End play in the shafts shall be less than 0.025 inch. Add or remove shims as required.

2. Secure each sprocket assembly into

position with four nuts.

- 3. Pass drive chain(s) over appropriate open drive sprocket (A2MP8 and/or A2MP9) and idler sprocket (A2MP10A, A2MP11A, or A2MP12A). Refer to figure 7-4B and table 7-2 to determine which chain is appropriate for each application.
- 4. Adjust in accordance with paragraph 6-43. Proceed with the following steps if reassembly of tuning chain-drive mechanism involves metal chain.
 - 5. Thread drive chain(s) onto gears.

- 6. Fasten ends of each chain together using keeper clip.
- 7. Tighten idler block loosened in step 6-35(5).
- 6-42. INSTALLATION. If Main Frame A2 was removed from Case A1 for repair purposes, perform paragraph 6-27 to install A2.
- 6-43. ADJUSTMENTS. After repairs on chain drive tuning mechanism, perform drive chain and coupler adjustments of paragraph 6-10 and 6-11. After repairs on Power Supply A2A8, perform adjustment of table 6-1, step 3. Adjustment or alignment is not required after repair and installation of the following subassemblies: Meter Amplifiers A2A10 and A2A11, Handset Filter A2A14, and IF Filter A2A15.
- 6-44. CHECKOUT. Perform the maintenance turn-on procedures of table 5-5 to check out Radio Transmitter T827 H/URT.

6-45. MODE SELECTOR ASSEMBLY A2A1.

- 6-46. GENERAL. Mode Selector Assembly A2A1 is repairable at depot only; organizational level repair is limited to removal and replacement of A2A1.
- 6-47. REMOVAL. The location of the Mode Selector Assembly A2A1 is shown in figure 1-2. To remove the assembly:
- 1. Set mode selector switch A2S2 to OFF position.
- 2. Loosen six front panel screws and pull Main Frame A2 from Case A1 until slides lock
- 3. Loosen two captive screws securing A2A1 to the main frame.
- 4. Gently pull Mode Selector Assembly A2A1 upward using captive screws as handles.
- 6-48. DISASSEMBLY. Disassemble Mode Selector Assembly A2A1 only to the extent necessary to gain access to a defective component requiring replacement. To disassemble A2A1 proceed as follows:
- 1. To remove cover (A2A1MP1, figure 7-8):
- a. Remove two screws, at top of assembly, securing cover.

- b. Lift cover off assembly.
- 2. To remove Balanced Modulator Subassemblies A2A1A1 and A2A1A2, Isolation Amplifier Subassembly A2A1A3, 500 kHz Gates Subassembly A2A1A4, or Buffer Assembly A2A1A5:
- a. Remove screws and associated washers securing subassembly.
- b. Swing subassembly aside and note placement of all leads for reassembly. Unsolder and tag wires for identification at reassembly.
 - c. Lift out subassembly.
- 3. Removal of other parts is obvious by visual inspection.
- 6-49. INSPECTION. Inspect Mode Selector Assembly A2A1 and subassemblies in accordance with the applicable portions of table 6-8.
- 6-50. REPAIR. Make necessary repairs in accordance with inspections given in paragraphs 6-15 through 6-18.
- 6-51. CLEANING. Clean parts and subassemblies of Mode Selector Assembly A2A1 in accordance with the applicable portions of paragraph 6-19.
- 6-52. REASSEMBLY. To reassemble Mode Selector Assembly A2A1, reverse the disassembly procedure. Be sure to dress subassembly leads in the same positions as they were before removal of the subassembly, and do not install cover until the procedures described in paragraph 6-53 have been performed.
- 6-53. ADJUSTMENT. Perform the adjustment and alignment procedures of table 6-2; completion of the procedures in table 6-2 satisfies the requirement for checkout.
- 6-54. INSTALLATION. To install Mode Selector Assembly A2A1 in Main Frame A2:
- 1. Turn captive screws counterclockwise until held by Mode Selector Assembly A2A1 chassis.
- 2. Install Mode Selector Assembly A2A1 in the main frame in the position shown in figure 1-2.
- 3. Press down gently on Mode Selector Assembly A2A1 to mate connectors on assembly with connectors on main frame.

4. Secure Mode Selector Assembly A2A1 in place with captive screws.

NOTE

After installation, adjust AM carrier amplitude and USB and LSB carrier suppression as instructed in table 6-1, step 7, and check overall performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

6-55. RF AMPLIFIER ASSEMBLY A2A4.

- 6-56. GENERAL. Organizational repair of RF Amplifier Assembly A2A4 is limited to replacement of vacuum tubes A2A4V1 and A2A4V2, or replacement of A2A4 as a unit. Further repair and adjustment is made only at depot.
- 6-57. VACUUM TUBE REMOVAL AND RE-PLACEMENT. To remove and replace either of vacuum tubes A2A4V1 or A2A4V2 proceed as follows:
- 1. Set mode selector switch to OFF, loosen front panel captive screws, and extend chassis from case.
- 2. Reach through the slot in the RF Amplifier Assembly cover and pull the tube shield upward from the tube to be replaced.
- 3. Using tube puller, reach through the slot and remove the tube from its socket.
- 4. Hold replacement tube with pins oriented to mate with socket.
- 5. Insert tube through slot and push downward to seat tube properly.
- 6. Reinstall tube shield, slide chassis into case, and secure using front panel screws.
- 6-58. REMOVAL. To remove the RF Amplifier Assembly A2A4:
- 1. Set mode selector switch A2S2 to OFF position.
- 2. Loosen six front panel screws and pull Main Frame A2 from Case A1 until slides lock.
- 3. Loosen four captive screws, one at each corner of the assembly.
- 4. Lift assembly gently from the main frame using captive screws as handles.

- 6-59. DISASSEMBLY. Do not disassemble RF Amplifier Assembly A2A4 further than required for access to parts to be repaired or replaced. The major parts to be disassembled are illustrated in figures 6-8, 6-9, and 6-10. For further detailed information see figures 7-13 through 7-56 and the parts list, table 7-2. To disassemble the RF Amplifier Assembly:
- 1. With the assembly placed on a work bench, remove the six dust-cover screws and lift off cover (A2A4MP5, figure 7-13). Lift the white teflon ring from the slot between the top plate and top turret ring assemblies.

2. Remove the four captive screws which secure the assembly to the main frame.

- 3. Loosen the three screws securing the turret assembly drive motor A2A4B1 to the base. Slide motor to one side to disengage motor gear assembly from the turret drive gear. Secure motor in this position.
- 4. Rotate the complete turret assembly until the contacts of adjacent megahertz subassemblies are located at either side of the contacts of the outer stator contact strips attached to the rf section. One set of the three outer contact strips (identified by a small green rectangle) is located on the right of test point A2A4TP4 near the outer edge of the top plate as depicted in Figure 7-13. The actual contacts are visible under the green rectangle (as viewed obliquely through the slot from which the teflon ring was removed). Hold the turret assembly in this position and remove the four screws securing top turret ring. Carefully lift off ring and remove all megahertz subassemblies. It may be necessary to rotate the turret slightly when removing the megahertz subassemblies near or in contact with the outer stator contacts.
- 5. Remove the two screws securing connector A2A4P2 to base.
- 6. Loosen setscrews on each of the couplers MP62 and MP63 (on bottom of base). Heat couples with heavy soldering iron to break loctite seal. Use long nose pliers at coupler hub to slide each coupler from rotor shaft.
- 7. Carefully remove the locating pin from each shaft. Grip with pliers. Turn and pull gently until clear.
- 8. Remove the three screws and washers securing the rf chassis to the base (refer to

figure 6-9).

- 9. Remove the screw and washer securing support post to base.
- 10. Remove nut and washer securing ground strap for A2A4P2A5. This is located opposite motor relay.

6-60. To remove 100/10 kHz turret assembly, rf chassis, and top plate:

CAUTION

Hold the 100/10 kHz turret assembly and rf chassis together with rubber bands to avoid damaging contacts and wafers. Do not move or separate sections until the combined sections have been placed on a workbench.

NOTE

Do not remove the turret gear assembly from the base except specifically for replacing assembly or block brushes. Each time the gear assembly is removed, the brushes are exposed to dirt as well as possible damage.

- 1. While holding the base, begin lifting the top plate. When the two sections have cleared the base, lift them with both hands and place them on the bench. Note washers at shaft holes.
- 2. Remove the screw securing the support post to top plate and remove post.
- 3. Unsolder wires connecting A2A4TP3 and A2A4TP4 (ground test point). Remove the three screws securing rf chassis to top plate, and carefully separate the top plate from the rf chassis 100/10 kHz turret assembly and turret drive gear assembly. Now separate the turret drive gear assembly from the 100/10 kHz turret assembly. Carefully separate the 100/10 kHz turret assembly from inside stator strips on rf chassis.
- 4. To disassemble rf chassis (see figure 6-10):
- a. Remove the top tube shields and tubes A2A4V1 and A2A4V2.
- b. Remove three screws and washers securing RF Mixer Amplifier Subassembly A2A4A38 to rf chassis and pull A2A4A38

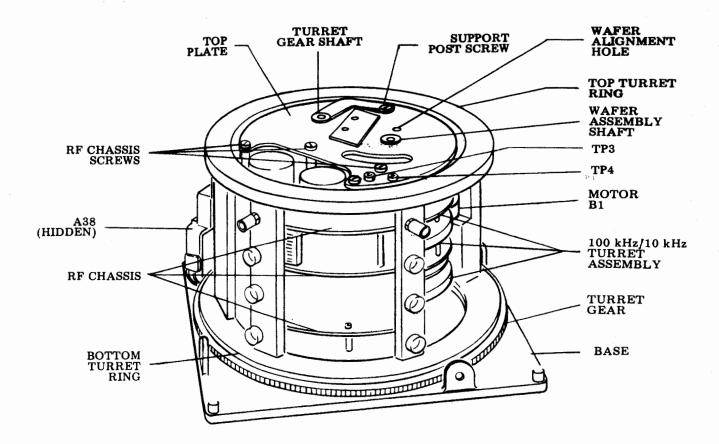


Figure 6-8. RF Amplifier Assembly A2A4, Disassembly Parts Identification

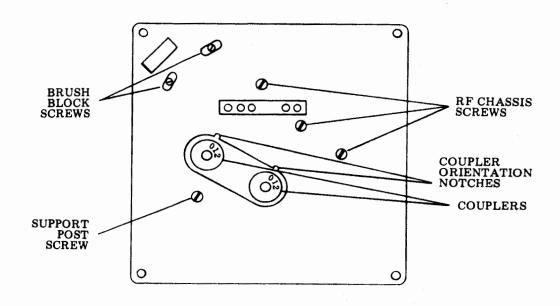


Figure 6-9. RF Amplifier Assembly A2A4, Bottom View, Disassembly Screw Locations

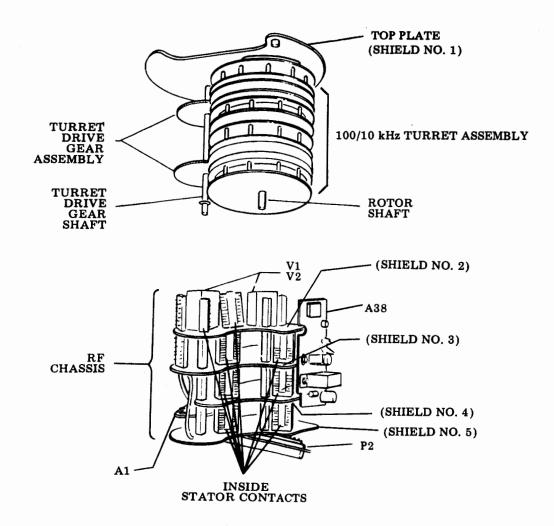


Figure 6-10. RF Amplifier Assembly A2A4, RF Chassis and Turret Assembly, Disassembly Parts Location

with rear shield slightly away from mounting brackets.

- c. Tag and unsolder wires to free A2A4A38 for complete removal. Separate shield from A2A4A38, taking care not to break the wire passing through shield.
- d. Remove two screws and washers which fasten A2A4A1 in place, unsolder and tag leads, and remove A2A4A1. Individual components on A2A4A1 are accessible for replacement without removing A2A4A1. Unsolder and replace as necessary.
- e. Starting from top, separate shields of rf chassis by unscrewing spacers between shields 2, 3, and 5, and unsoldering interconnecting wires. Do not disassemble unless the component to be replaced is not accessible without disassembly. If bottom shield is to be removed or replaced, remove two screws securing RF Amplifier Subassembly A2A4A1, and unsolder and tag wires as necessary to free the board.
- 5. To disassemble the 100/10 kHz turret assembly:

NOTE

Do not disassemble 100/10 kHz turret assembly unless a component on the assembly is to be replaced. Remove only those parts necessary to replace the component.

- a. Remove the E-ring from the bottom of the shaft.
- b. Remove the top and bottom rotor assemblies by driving out the roll pin from each assembly.

CAUTION

Special care must be taken not to bend shaft when removing roll pins. Brace shaft at points where pins are to be removed.

- c. Remove the next upper and lower gear rotor assemblies by removing the E-ring located on either side of each assembly on the turret shaft (there are six rings).
- d. Remove the center rotor assembly by driving out the roll pin (located in the hub).
- 6. To remove gears from the turret drive gear assembly (figure 6-10):

- a. Drive out the roll pin from each gear.
- b. Slide gears from shaft. The bottom gear can be removed easily by removing the E-ring, and sliding from bottom of shaft.

NOTE

Removal of gears from shaft is not necessary if gears are intact and not in need of replacement. However, the E-ring at base of shaft must be removed to facilitate later reassembly procedures. See paragraph 6-64, step 12.

- 7. To remove turret gear from base:
- a. Remove six screws and washers securing bearing retainers to base.

NOTE

Screw next to motor relay is longer than the other five.

b. Remove six bearing retainers.

CAUTION

When handling turret gear assembly be extremely careful not to scratch or otherwise damage the surface of the code ring. Always place the gear on bench with the code ring facing upward.

- c. Carefully lift the turret gear assembly with bottom turret ring from base.
- d. Remove the four nuts securing bottom ring to turret gear assembly and lift off turret ring. Note the locating pin between A24 and A25 positions on the ring. Separate ring bearing from gear.
- e. Remove the four turret posts only if necessary. To remove, unscrew each post.

NOTE

Do not remove brush block assembly (A2A4MP31, figure 7-14) from base unless the brushes are to be replaced.

- 8. To remove brush block:
 - a. Remove two screws securing

brush block assembly to base.

- b. Unsolder the six code leads (five at P1 and one at the motor relay).
- 6-61. INSPECTION. Inspect all disassembled parts of the RF Amplifier Assembly A2A4 in accordance with the applicable portions of table 6-8 and the following:
- 1. Inspect stator contact strips. Replace if badly bent and cannot be straightened to accept tabs properly.

NOTE

All contacts should close with sufficient tension to ensure proper electrical contact.

- 2. Inspect code ring on underside of gear assembly. Replace gear if code ring is broken or scratched to the extent that continuity is broken. To inspect code ring, rotate gear assembly while observing through brush block openings. It is not necessary to remove gear assembly from base for inspection.
- 3. Inspect brush blocks. Replace if contacts are badly bent or if visibly worn or chipped.
- 4. Inspect tube sockets. Replace damaged sockets.
- 6-62. REPAIR. Make necessary repairs in accordance with instructions given in paragraphs 6-15 through 6-18. Do not repair turret motor, motor relay, or tube socket assemblies if known to be defective. Replace as complete units.
- 6-63. CLEANING. Clean in accordance with applicable portions of paragraph 6-19. Clean all mechanical parts with a dry lint-free cloth.
- 6-64. REASSEMBLY. Basically, reassembly of the rf amplifier is the reverse of disassembly. See figures 6-8, 6-9, and 6-10 during reassembly. However, there are many precautions and slight variations to be observed in the reassembly process, as follows:
- 1. Reassemble all mechanical and electrical components of rf section except top plate; do not remount RF Mixer Amplifier Subassembly A2A4A38 at this time.

Resolder all wire connections except wires going to test points A2A4TP3 and A2A4TP4. Reinstall tubes and tube shields.

- 2. Reassemble 100/10 kHz turret assembly, using new E-rings where applicable. Special care must be taken not to bend the shaft when replacing the roll pin in the hub of each rotor assembly. Brace shaft near points where pins are to be reinserted. Use guide rod to align roll pin holes prior to reinserting pins. Ensure that alignment holes thru wafers and top shield are aligned on the right side of the flat on shaft when viewed from coupler end of shaft with the flat facing down.
- 3. Reassemble turret drive gear assembly. Do not install E-ring on shaft at this time.
- 4. Press ring bearing into code ring and gear assembly. Install the four turret posts. Position bottom turret ring onto gear assembly by mating roll pin on gear assembly with hole in the bottom turret ring (hole is between megahertz assembly positions A2A4A24 and A2A4A25). Secure bottom turret ring to gear assembly. Reassemble gear assembly onto the base using the six bearing retainers.
- 5. Mesh 100/10 kHz turret assembly wafers with inside stator contact strips of rf chassis as follows:

CAUTION

In following steps do not spread contacts more than required to slide wire through.

- a. Thread one 5 inch length of AWG 16, single-strand, insulated wire through each row of horizontal contacts on the inner stator contact strips to force contacts open slightly (in order to engage 100/10 kHz turret assembly wafers).
- b. Carefully mesh wafers of the 100/10 kHz turret assembly with all contacts. The two inner stator contact strips on the upper rf chassis are not secured until the top plate is secured. These contact strips should be positioned in a vertical plane, and then meshed with the wafers. Ensure that the shields of the rf chassis extend over the wafers, and that the grounding springs attached to shields 2, 3, and 4 are positioned on

the top side of the 100/10 kHz turret assembly.

- c. Slide the AWG-16 wires out of the contacts. Visually check that all contacts of stator contact blocks close sufficiently on wafers. Note that not all contacts are used.
- 6. Mesh turret drive gear assembly with gears on 100/10 kHz turret assembly. Hold the three assemblies (turret drive gear assembly, 100/10 kHz turret assembly, and rf chassis assembly) intact, and attach the top plate to the proper ends of the three assemblies. Ensure that the tabs of the upper inner stator contact strips and the outer stator contact strips are positioned within the rectangular holes in the top plate. Secure the top plate with the three original screws to the rf chassis.
- 7. Resolder the two wires to A2A4TP3 and A2A4TP4 (ground test point) under the top shield.
- 8. Align the two flat washers with the two bearings in the base. Carefully lift the assemblies and place in position on base. Set support post in position between top shield and base. Secure support post to top shield. Secure rf chassis and support post to base.
- 9. Reinstall locating pins into shafts of 100/10 kHz turret assembly and turret drive gear assembly.
- 10. Slide coupler onto 100/10 kHz turret assembly shaft. Ensure that the hub of the coupler is not beyond the bottom surface of the base. Apply loctite sealant, Grade E, per MIL-S-22473 to coupler setscrew; tighten setscrew against flat of the 100/10 kHz rotor shaft.
- 11. Rotate the coupler so that 0 on coupler is adjacent to, and aligned with, notch in base. Insert 4 inch, 0.125 inch diameter rod in top alignment hole on top shield. Rod should then pass through all wafers to base. If the upper or lower rotor assembly has been rotated from the position established in step 2, reposition either or both assemblies to allow the rod to pass through freely.
- 12. Slide coupler onto turret drive gear assembly shaft. Rotate coupler without engaging gears on 100/10 kHz turret assembly, so that 0 is adjacent to and aligned with notch in base. Push shaft up so that gears engage, and place new E-ring onto turret drive gear assembly shaft. Remove the rod. Remount RF Amplifier Assembly A2A4A38.

- 13. Push connector A2A4P2 through slot in base and secure to base with two screws.
- 14. Reattach ground strap for A2A4P2A5 on screw opposite motor relay using nut and lock washer.
- 15. Insert any of the 28 megahertz strips into the bottom turret ring; select a location that is not near any outer stator strip contacts. Position the top turret ring over the megahertz subassembly. Ensure that the A designation on the top turret ring corresponds to the A designation on the bottom turret ring. Secure the top turret ring using the four screws. Carefully rotate the turret assembly so that the megahertz subassembly contacts pass through the three sets of outer stator strip contacts. Ensure that there is an equal distance between each set of outer stator strips and the megahertz subassembly. If the dimensions are not equal, or should any interference exist between any one of the outer stator strips and the megahertz subassembly, loosen the three rf chassis screws and the support post screw. Adjust the rf chassis until the spacing is equal or the interference is eliminated. Tighten the four screws to secure the rf chassis and support post. Rotate turret assembly to break the connection between outer stator strip contacts and megahertz subassembly contacts. Remove the four screws securing the top turret ring and remove the ring. Remove the megahertz subassembly.
- 16. Rotate turret gear assembly until any two adjacent rectangular slots in the bottom turret ring are located at either side of the contacts on the bottom set of outer stator strips. Hold the gear assembly in this position and insert all megahertz subassemblies. (Prior to inserting the megahertz subassemblies in their respective rectangular slots, inspect all contacts to ensure that they are not bent or misaligned). Also ensure that each megahertz subassembly is in its correct location, and that it is positioned "right side up" - i.e., with transformer T4 (as shown in figures 7-20 through 7-47) adjacent to the top turret ring.
- 17. Position the top turret ring over the megahertz subassemblies. Ensure that the A designations on the top turret ring correspond to the A designations on the megahertz subassemblies and the A designations on the bottom turret ring. Ensure that all megahertz subassemblies are properly mated into

the rectangular slots in both the top and bottom turret rings. Secure using the four original screws.

- 18. Engage gear of turret assembly drive motor with turret drive gear. Loosen screws securing turret assembly drive motor and engage the motor gear with the gear assembly. Tighten screws.
- 19. Place white teflon ring in slot between top plate and top turret assemblies.
- 20. Reattach dust cover unless adjustments are to be made.
- 6-65. ADJUSTMENT. Perform the adjustment and alignment procedures of table 6-3. Completion of the procedures in table 6-3 satisfies the requirement for checkout.
- 6-66. INSTALLATION. To install the RF Amplifier Assembly A2A4 in Main Frame A2:
- 1. Set mode selector switch A2S2 to OFF, and kHz controls to 000.
- 2. Place RF Amplifier Assembly A2A4 in position on the main frame, and press gently into place to mate connectors and couplers.
- 3. Secure assembly into place with four captive screws, one at each corner.

NOTE

After installation is complete, perform step 6 of table 6-1 and check performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

6-67. FREQUENCY STANDARD AS-SEMBLY A2A5.

- 6-68. GENERAL. Frequency Standard Assembly A2A5 is repairable at depot only. Organizational level repair is limited to removal and replacement of the assembly.
- 6-69. REMOVAL. The location of Frequency Standard Assembly A2A5 is shown in figure 1-2. To remove the assembly:
- 1. Set mode selector switch A2S2 to OFF position.
- 2. Loosen six screws on front panel and pull Main Frame A2 from Case A1 until slides lock.
 - 3. Loosen two captive screws

- (A2A5MP15 and A2A5MP16, figure 7-57) securing Frequency Standard Assembly to main frame.
- 4. Gently pull Frequency Standard Assembly upward, using captive screws as handles.
- 6-70. DISASSEMBLY. Disasemble the Frequency Standard Assembly only to the extent necessary to gain access to a defective component requiring replacement. To disassemble the Frequency Standard Assembly proceed as follows:
- 1. To remove cover (A2A5MP13, figure 7-57):
- a. Remove five screws, lock washers, and flat washers which attach cover to base plate (A2A5MP1, figure 7-58) and switch bracket. Two screws are located at each side; one at the top.
- b. Record position of indicator dial (A2A5MP6, figure 7-58) as seen through INDEX window.
 - c. Lift cover from assembly.
- 2. To remove Divider/Amplifier Subassembly A2A5A2 (figure 7-60):
- a. Remove the two nylon screws which fasten the subassembly to the Oven Body Subassembly A2A5A3 (figure 7-61), and two screws, lock washers, and flat washers which fasten the subassembly at the bottom.
- b. Unsolder and tag leads and lift out subassembly. Take care not to lose spacers (A2A5MP3, MP4, figure 7-58).
- 3. To remove Oven Body Subassembly A2A5A3 (figure 7-61):
 - a. Perform part a. of step 2 above.
- b. Remove two screws which fasten subassembly from underside of base plate.
- c. Lift off subassembly with 5 MHz Reference Control Subassembly A2A5A4 (figure 7-62) attached.
- 4. To remove 5 MHz Reference Control Subassembly A2A5A4 (figure 7-62):
 - a. Perform step 3, above.
- b. Remove screw, nylon washer, and lock washer which attach subassembly A2A5A4 to Oven Body Subassembly A2A5A3.
- c. Swing aside subassembly A2A5A4. Unsolder and tag leads. Lift off subassembly A2A5A4.
- 5. To remove Oven Body Assembly A2-A5A3 from sleeve assembly A2A5MP2 (figure 7-58):

- a. Perform step 3, above.
- b. Remove two screws, flat washers, and lock washers which attach oven cover assembly (A2A5MP5, figure 7-58) to sleeve.
- c. Pull fine adjust knob (A2A5MP12, figure 7-57) from its shaft.
- d. Lift out oven cover assembly with indicator dial (A2A5MP6, figure 7-58) attached.
- e. Cut lacing cord from cable (A2-A5W7, figure 7-60). Push cable into sleeve while pulling oven wiring assembly upward.

It is not necessary to remove Oscillator and Oven Control Subassembly A2A5A1 (figure 7-59) from Oven Body Subassembly A2A5A3 for this step.

- 6. To remove Oscillator and Oven Control Subassembly A2A5A1 (figure 7-59):
- a. Perform parts b. through d. of step 5, above.
- b. Pull Oscillator and Oven Control Subassembly out of Oven Body Subassembly.
- 7. To remove switch A2A5A2S1 (figure 7-60):
- a. Remove nut which attaches switch to bracket.
- b. Unsolder and tag switch leads. Push switch downward and out.
- 6-71. INSPECTION. Inspect Frequency Standard Assembly A2A5 in accordance with the applicable portions of table 6-8.
- 6-72. REPAIR. Make necessary repairs in accordance with instructions given in paragraphs 6-15 through 6-18.
- 6-73. CLEANING. Clean parts and subassemblies of Frequency Standard Assembly A2A5 in accordance with applicable portions of paragraph 6-19.
- 6-74. REASSEMBLY. To reassemble Frequency Standard Assembly A2A5 reverse the disassembly procedure. Observe the following:
- 1. When inserting Oscillator and Oven Control Subassembly A2A5A1 into Oven Body Assembly A2A5A3, be sure that subassembly A2A5A1 is held in place by the nylon guides

- in A2A5A3, and that the contact pins on subassembly A2A5A1 mate with the contacts of A2A5A3J1 at the bottom of the Oven Body Assembly.
- 2. Before reattaching the fine adjust knob to its shaft, set indicator dial to the position noted in step 1.b. of paragraph 6-70.
- 3. Be sure to use nylon flat washer when attaching 5 MHz Reference Control Subassembly A2A5A4 to sleeve assembly A2A5MP2.
- 4. When attaching Oven Body Sub-assembly A2A5A3 with 5 MHz Reference Control Subassembly A2A5A4 to base plate, be sure contacts of A2A5A4 are properly mated with connector A2A5J3.
- 5. If lacing cord was removed from cable A2A5W7, replace with new lacing. Do not install cover until paragraph 6-75 has been performed.
- 6-75. ADJUSTMENT. Perform the adjustment and alignment procedures of table 6-4. Performance of the procedures of table 6-4 satisfies the requirements for checkout.
- 6-76. INSTALLATION. To install Frequency Standard Assembly A2A5 into main frame A2:
- 1. Turn captive screws counterclockwise until held by base plate (A2A5MP1, figure 7-58).
- 2. Install Frequency Standard Assembly A2A5 in the main frame in the position shown in figure 1-2.
- 3. Press down gently on Frequency Standard Assembly A2A5 to mate connector on assembly with connector on main frame.

4. Secure Frequency Standard Assembly A2A5 in place with captive screws.

NOTE

After installation adjust output frequency as instructed in table 6-1, step 4, and check performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

6-77. TRANSLATOR/SYNTHESIZER AS-SEMBLY A2A6.

6-78. GENERAL. Translator/Synthesizer Assembly A2A6 (figure 1-2) is repairable at

depot only. Organizational repair is limited to removal and replacement of the assembly.

- 6-79. REMOVAL. To remove Translator/Synthesizer Assembly A2A6:
- 1. Loosen four captive screws, one at each corner of the assembly.
- 2. Lift assembly gently from main frame, using two of the captive screws as handles.
- Complete disassem-6-80. DISASSEMBLY. bly involves the removal of three covers. Do not disassemble beyond what is required for access to the part to be repaired or replaced. To remove the top cover (A2A6-MP3, figure 7-63), remove thirteen screws and lift cover off. Removal of the top cover provides access to seven printed circuit subassemblies, A2A6A12 through A2A6A18. The plug-in subassemblies A2A6A12, A13, A14, A16, A17, A18 may be removed by releasing their latches and pulling upward. The Power Supply Subassembly A2A6A15 can be removed by sliding it upward in its tracks and disconnecting wires at A2A6A15E1 and A2-A6A15E4-E6 (figure 7-69). Filter Subassembly A2A6A7 (figure 7-64) is hard wired to the A2A6 chassis. To remove the Filter subassembly, first remove the Power Supply subassembly, then remove the two machine screws which fasten the Filter subassembly from the outside at the upper rear of the A2A6 housing. Lift out the Filter subassembly as far as its leads will permit. Unsolder and tag leads for identification.
- 6-81. TRANSLATOR SUBASSEMBLY A2-A6A8 (figure 7-65). To remove the RF Translator subassembly:
- 1. Remove six machine screws which attach the bottom cover (A2A6MP1, figure 7-65) and remove cover.
- 2. Remove six machine screws which attach the side cover and remove cover.
- 3. Remove thirteen screws which attach the top cover (A2A6MP3, figure 7-63) and remove cover.
- 4. Remove the A2A6A12 and A2A6A14 plug-in printed circuit subassemblies.
- 5. With the aid of rf insert extractor tool 91146-CET-C6B extract the following rf inserts which terminate the rf leads from the

RF Translator subassembly:

- a. A2A6A12P1A4
- b. A2A6P2A1
- c. A2A6P2A2
- d. A2A6P3A2
- e. A2A6P3A1
- f. A2A6XA14P1A4
- 6. Disconnect leads at A2A6A8J4, J5, J6, J7, and also FL5-1 and FL5-J1.
- 7. Remove six machine screws and washers which fasten RF Translator subassembly to chassis. Carefully lift out subassembly while guiding coaxial leads through slots in chassis.
- 6-82. ROTARY SWITCHES. To remove any of the rotary switches A2A6S1, S2, or S3 (see figure 7-63):
- 1. Remove thirteen screws which attach the top cover (A2A6MP3, figure 7-63) and remove cover.
- 2. Remove six screws which attach bottom cover to A2A6 and lift cover off.
- 3. Unsolder leads of flexible connector harness assembly from switch terminals.
- 4. Remove coupling assembly (A2A6MP8, MP12 and MP16, figure 7-63) from bottom of switch shaft.
- 5. Remove anti-turn washer, nut and lock washer from switch and remove switch.
- 6-83. MAIN CONNECTORS. To remove connectors A2A6P1 through A2A6P3, proceed as follows:
- 1. To remove A2A6P2 or A2A6P3 (see figure 7-63):
- a. Remove coaxial inserts from connector.
- b. Remove attaching hardware from connector and lift out. Take care not to damage ground wire soldered to flexible connector harness.
 - 2. To remove A2A6P1 (see figure 7-63):
- a. Remove A1 coaxial insert from connector.
- b. Remove attaching hardware from connector.
- c. Lift connector with flexible connector harness attached, and unsolder leads of harness.
- 6-84. PRINTED CIRCUIT BOARD CON-NECTORS. To remove any printed circuit

board connector, proceed as follows:

- 1. Remove coaxial inserts A2A6P1A1, A2A6XA14P1A4 and A2A6XA12P1A4.
- 2. Remove attaching hardware from all connectors except A2A6P3.
- 3. Remove coaxial insert from A2A6X-A17P1A2.
- 4. Disconnect two power leads and one coaxial lead from FL5-1, FL5-2, and FL5-J1 respectively.
- 5. Remove two screws, lock washers, and flat washers securing FL5 to chassis and lift out FL5.
- 6. Unsolder A2A6C1 from the flex harness and lift it from its clip.
- 7. Unsolder flex harness from A2A6S3 (figure 7-63).
- 8. Eject coaxial inserts from connector to be removed. It may be necessary to eject the insert on the opposite end of the semirigid coaxial cable. Unsolder A2A6C2 and A2A6C3 from A2A6XA13P1A1 and A2A6XA13P1A2 if necessary.
- 9. Peel back flexible connector harness with connectors attached.
 - 10. Unsolder connector to be replaced.
- 6-85. INSPECTION. Inspect Translator/Synthesizer Assembly A2A6 and its subassemblies in accordance with the applicable portions of table 6-8. Inspect the flexible connector harness for broken conductors and loose solder connections.
- 6-86. REPAIR. Make necessary repairs in accordance with instructions given in paragraphs 6-15 through 6-18.
- 6-87. CLEANING. Clean parts and subassemblies of A2A6 in accordance with the applicable portions of paragraph 6-19.
- 6-88. REASSEMBLY. Except for the reattachment of rotary switch couplers, reassembly is the reverse of disassembly. To attach couplers to rotary switches, align each coupler individually exactly as shown in figure 6-11.
- 6-89. ADJUSTMENT. Align and adjust Translator/Synthesizer Assembly in accordance with Table 6-5. Completion of procedures in table 6-5 satisfies the requirements for checkout.

- 6-90. INSTALLATION. To install Translator/Synthesizer Assembly A2A6 into the main frame:
- 1. Set frequency controls for 00.000 MHz.
- 2. Position couplers on rotary switches so that pins on all three are toward the rear of Translator/Synthesizer.
- 3. Set Translator/Synthesizer Assembly gently into place, and fasten with four corner captive screws.
- 4. Rotate kHz controls from 000 through 999 to check proper mating of couplers.

NOTE

After installation, slide main frame into case and fasten with front panel screws. Check performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

6-91. CODE GENERATOR ASSEMBLY A2-A7.

- 6-92. GENERAL. Code Generator Assembly A2A7 (figure 7-73) is repairable at depot only; organizational level repair is limited to removal and replacement of A2A7.
- 6-93. REMOVAL. The location of the Code Generator Assembly is shown in figure 1-3. To remove Code Generator Assembly A2A7 from Main Frame A2, proceed in accordance with the following:
- 1. Set mode selector switch A2S2 to OFF, and disable primary power at bulkhead distribution point.
- 2. Loosen six captive screws on front panel and slide main frame from case until slides lock.
- 3. Remove RF Amplifier Assembly A2A4 from main frame.
- 4. Looser. captive screw (A2A7MP10, figure 7-73) at rear of Code Generator Assembly.

CAUTION

Hand guide cable at rear of main frame over front edge of case when tilting main frame to vertical position.

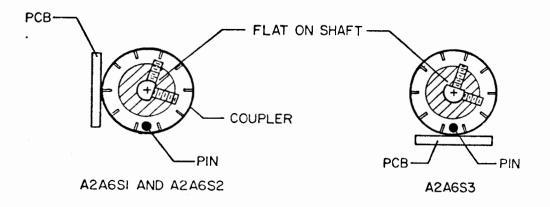


Figure 6-11. Switch and Coupling Orientation

- 5. Release tilt latches and tilt main frame up to expose bottom. Be sure tilt latches engage at 90-degree position.
 - 6. Disconnect A2A7P1 from A2J8.
- 7. Remove the remaining two screws which fasten the Code Generator Assembly to the front panel mounting spacers.
- 8. Gently and carefully push the Code Generator Assembly toward rear of main frame to disengage its couplers from the MHz frequency controls on the front panel.
- 9. Carefully work the assembly out of the main frame.
- 6-94. DISASSEMBLY. Disassembly is accomplished by removing the screws which hold the sections of the assembly (switches A2A7A1 through A2A7A5, figure 7-73) together, and unsoldering interconnections as required for access to the faulty section.
- 6-95. INSPECTION. Inspect the Code Generator Assembly in accordance with the applicable portions of table 6-8.
- 6-96. REPAIR. Repair consists of replacing printed circuit switch sections determined to be faulty by ohmmeter measurements between pins of A2A7P1 and the individual switch sections, and between sections and points on sections (see figure 5-41).
- 6-97. CLEANING. Refer to paragraph 6-19 for cleaning methods and materials. Clean removed parts and replacement parts before reassembly.
- 6-98. REASSEMBLY. Reassembly is the reverse of disassembly. Be sure to reassemble switches in correct sequence.
- 6-99. INSTALLATION AND ALIGNMENT. To install and align Code Generator Assembly A2A7, proceed in accordance with the following:
- 1. Position the MHz control knobs and the couplers on the code generator so that the pins on the knob couplers will engage the slots on the switch couplers when the code generator is installed.
- 2. Carefully work the Code Generator Assembly into position to engage couplers.
- 3. Attach code generator and spacers to main frame with mounting hardware original-

ly removed or loosened.

- 4. Connect plug A2A7P1 to A2J8 on main frame.
- 5. Set MHz controls on front panel to 07 MHz.
- 6. On rear of Code Generator Assembly A2A7, note the position of the rotor contacts with respect to the gold pad contacts on the units MHz switch. Note the position of the rotor contact, relative to the gold pad contact for the 10 MHz switch, by observing the rear side edge of the center printed circuit board (below MP42 on figure 7-73). If the units MHz switch rotor contact or the 10 MHz switch rotor contact is not centered on the gold pad contact, realign using the following procedure:
- a. Loosen the two flat-head cross recessed screws on detent spring A2MP16 or A2MP17 as appropriate (see figure 7-7).
- b. While depressing the roller end of the spring with one finger (to keep it at the bottom of the detent wheel) rotate the frequency control knobs until the rotor contact is centered on the gold pad contact.
- c. While continuing the finger pressure on the roller end of the spring, tighten the two flat-head cross recessed screws.

6-100. POWER SUPPLY ASSEMBLY A2A8.

6-101. GENERAL. Power Supply Assembly A2A8 is repairable at organizational level. Repair instructions for this hard wired assembly are supplied in paragraphs 6-15 through 6-18 and 6-34(1).

6-102. RATT TONE GENERATOR ASSEMBLY A2A9.

- 6-103. GENERAL. RATT Tone Generator Assembly A2A9 is repairable at depot only. Organizational level repair is limited to removal and replacement of the assembly.
- 6-104. REMOVAL. The location of RATT Tone Generator Assembly A2A9 is shown in figure 1-2. To remove the assembly:
- 1. Set mode selector switch A2S2 to OFF position.
- 2. Loosen six screws on front panel and pull Main Frame A2 from Case A1 until slides lock.

- 3. Loosen two captive screws securing RATT Tone Generator Assembly to main frame.
- 4. Gently pull RATT Tone Generator Assembly upward, using captive screws as handles.
- 6-105. DISASSEMBLY. Disassemble the RATT Tone Generator Assembly only to the extent necessary to gain access to a defective component requiring replacement. To disassemble the RATT Tone Generator Assembly proceed as follows:
- 1. To remove cover (A2A9MP1, figure 7-75):
- a. Loosen quarter-turn screw securing cover to base.
 - b. Lift cover from base.
- 2. To remove Tone Generator Board A2-A9A1 (figure 7-76):
- a. Remove five screws, lock washers, and flat washers which attach board to chassis base.
 - b. Lift out board.
- 6-106. INSPECTION. Inspect RATT Tone Genertor Assembly A2A9 in accordance with the applicable portions of table 6-8.
- 6-107. REPAIR. Make necessary repairs in accordance with instructions given in paragraphs 6-15 through 6-18.
- 6-108. CLEANING. Clean parts and subassembly of RATT Tone Generator Assembly A2A9 in accordance with applicable portions of paragraph 6-19.
- 6-109. REASSEMBLY. To reassemble RATT Tone Genertor Assembly A2A9 proceed as follows:
- 1. Drop board A2A9A1 into chassis base, and align mounting holes with inserts.
- 2. Secure board A2A9A1 to chassis base using hardware removed in paragraph 6-105, step 2.a.
- 3. Replace cover by engaging the tabs into the slots in the base and securing the cover with the quarter-turn screw.
- 6-110. INSTALLATION. To install RATT

- Tone Generator Assembly A2A9 into main frame A2:
- 1. Turn captive screws counterclockwise until held by chassis base.
- 2. Install RATT Tone Generator Assembly A2A9 in the main frame in the position shown in figure 1-2.
- 3. Press down gently on RATT Tone Generator Assembly A2A9 to mate connector on assembly with connector on main frame.
- 4. Secure RATT Tone Generator Assembly A2A9 in place with captive screws.

After installation check performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

6-111. METER AMPLIFIER ASSEMBLIES A2A10 AND A2A11.

6-112. GENERAL. The Meter Amplifier Assemblies A2A10 and A2A11 are repairable at organizational level. Repair instructions for these hard wired assemblies are supplied in paragraphs 6-15 through 6-18 and 6-34(2).

6-113. IF AMPLIFIER ASSEMBLY A2A12.

- 6-114. GENERAL. IF Amplifier Assembly A2A12 is repairable at depot only. Organizational level repair is limited to removal and replacement of the assembly.
- 6-115. REMOVAL. The location of IF Amplifier Assembly A2A12 is shown in figure 1-2. To remove the assembly:
- 1. Set mode selector switch A2S2 to OFF position.
- 2. Loosen six screws on front panel and pull Main Frame A2 from Case A1 until slides lock.
- 3. Loosen two captive screws securing IF Amplifier Assembly to main frame.
- 4. Gently pull IF Amplifier Assembly upward, using captive screws as handles.
- 6-116. DISASSEMBLY. Disassemble the IF Amplifier Assembly only to the extent necessary to gain access to a defective component requiring replacement. To disassemble the IF Amplifier Assembly proceed as follows:

- 1. To remove cover (A2A12MP1, figure 7-78):
- a. Loosen turnlock fastener on cover securing cover to assembly chassis.
- b. Swing top of cover approximately 1/4 inch from assembly (to allow turnlock fastener to clear assembly) and lift off.
- 2. If it is necessary to replace IF Amplifier Board A2A12A1 (figure 7-78) removal procedures are as follows:
- a. Remove four screws and flat washers which secure board A2A12A1 to assembly chassis.
 - b. Lift board from assembly chassis.
- 6-117. INSPECTION. Inspect IF Amplifier Assembly A2A12 in accordance with the applicable portions of table 6-8.
- 6-118. REPAIR. Make necessary repairs in accordance with instructions given in paragraphs 6-15 through 6-18.
- 6-119. CLEANING. Clean parts and subassemblies of IF Amplifier Assembly A2A12 in accordance with applicable portions of paragraph 6-19.
- 6-120. REASSEMBLY. To reassemble IF Amplifier Assembly A2A12 reverse the disassembly procedure. Do not install cover until paragraph 6-121 has been performed.
- 6-121. ADJUSTMENT. Perform the adjustment and alignment procedures of table 6-6. Performance of the procedures of table 6-6 satisfies the requirements for checkout.
- 6-122. INSTALLATION. To install IF Amplifier Assembly A2A12 into main frame A2:
- 1. Turn captive screws counterclockwise until held by assembly base.
- 2. Install IF Amplifier Assembly A2A12 in the main frame in the position shown in figure 1-2.
- 3. Press down gently on IF Amplifier Assembly A2A12 to mate connector on assembly with connector on main frame.
- 4. Secure IF Amplifier Assembly A2A12 in place with captive screws.

After installation check performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

6-123. HANDSET AND IF FILTER ASSEMBLIES A2A14 AND A2A15.

6-124. GENERAL. Handset Filter Assembly A2A14 and IF Filter Assembly A2A15 are repairable at the organizational level. Repair instructions for these hard wired assemblies are supplied in paragraphs 6-15 through 6-18, 6-34(3), and 6-34(4).

6-125. <u>INTERCONNECT CIRCUIT CARD</u> ASSEMBLY A2A21.

6-126. GENERAL. Interconnect Circuit Card Assembly A2A21 is repairable at the organizational level. Repair instructions for this hard wired assembly are supplied in paragraphs 6-15 through 6-18, and 6-34(5).

6-127. AUDIO PROCESSOR ASSEMBLIES A2A21A18 AND A2A21A19 AND AUDIO CONTROL ASSEMBLY A2A21A20.

- 6-128. GENERAL. Audio Control Assembly A2A21A20 and Audio Processor Assemblies A2A21A18 and A2A21A19 are repairable at depot only. Organizational level repair is limited to removal and replacement of the assemblies.
- 6-129. REMOVAL. The locations of Audio assemblies A2A21A18, A2A21A19, and A2-A21A20 are shown in figure 1-2. To remove these assemblies:
- 1. Set mode selector switch A2S2 to OFF position.
- 2. Loosen six screws on front panel and pull Main Frame A2 from Case A1 until slides lock.
- 3. Loosen two quarter-turn screws securing cover on card cage (A2MP132, figure 7-4) and remove cover.

NOTE

Mark the locations of A2A21A18 and A2A21A19 prior to removal so

- that each assembly can later be replaced in its original location. This action will preclude unnecessary readjustment of controls when transmitter operation is resumed.
- 4. Lift ejectors on assembly to be removed, and unplug assembly.
- 6-130. INSPECTION. Inspect Audio assemblies A2A21A18, A2A21A19, and A2A21-A20 in accordance with the applicable portions of table 6-8.
- 6-131. REPAIR. Make necessary repairs in accordance with instructions given in paragraphs 6-15 through 6-18.
- 6-132. CLEANING. Clean Audio assemblies A2A21A18, A2A21A19, and A2A21A20 in accordance with the applicable portions of paragraph 6-19.

- 6-133. ADJUSTMENT. Perform the adjustment and alignment procedures of table 6-7; completion of the procedures in table 6-7 satisfies the requirement for checkout.
- 6-134. INSTALLATION. To install Audio assemblies A2A21A18, A2A21A19, and A2-A21A20 in Main Frame A2:
- 1. Insert assembly into appropriate guides and press firmly on ejector handles until board is fully engaged in socket.
- 2. Replace cover on card cage by engaging the tab into the slot. Secure the cover with the two quarter-turn screws.

After installation, perform step 5 of table 6-1 as applicable to the Audio assemblies A2A21A18, A2A21A19, and A2A21A20, and check performance of Radio Transmitter T-827H/URT in accordance with table 5-5.

CHAPTER 7

PARTS LIST

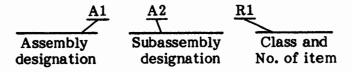
7-1. INTRODUCTION.

- 7-2. LIST OF ASSEMBLIES. Table 7-1 is a listing of the assemblies included in Radio Transmitter T-827H/URT. These are listed by reference designations in numerical order. Thus, when the complete reference designation of a part is known, this table will furnish the identification of the assembly in which the part is located, since the first number of a complete reference designation identifies the unit. Table 7-1 also provides the following information for each assembly listed: (1) official name, (2) designation, and (3) location of the first page of its parts listing in table 7-2.
- 7-3. REFERENCE DESIGNATIONS. The numbering method of assigning reference designations has been used to identify assemblies, subassemblies, and parts. This method has been expanded as necessary to cover adequately the various degrees of subdivision of the equipment. Examples of this numbering method and typical expansions of the same are illustrated by the following:

1. Example 1:

Read as: First (1) resistor (R) of first (1) assembly (A).

2. Example 2:



Read as: First (1) resistor (R) of second (2) subassembly (A) of first (1) assembly (A). The T-827H/URT is comprised of only one unit; all assemblies are part of Unit 1.

7-4. Partial reference designations are used on the equipment and illustrations. The partial reference designations consist of the class letter(s) and the identifying item number. The complete reference designations may be obtained by placing the proper prefix before the partial reference designations. Prefixes are provided on illustrations following the notation "REF DESIG PREFIX".

7-5. MAINTENANCE PARTS LISTING.

- PARTS LIST. Table 7-2 lists all as-7-6. semblies and their maintenance parts, in numerical sequence by reference designation. Maintenance parts for each assembly are listed alphanumerically by class of part following the assembly designation. Thus, the each assembly are grouped Table 7-2 provides the following parts for together. information: (1) complete reference designation for each assembly, subassembly, and part. (2) reference to explanatory notes. (3) noun name and brief description, and (4) identification of the parts location illustration which pictorially locates the part.
- 7-7. Column 1, Reference Designation. The parts list is divided and arranged by major assemblies in numerical sequence (e.g., assembly A1 with its subassemblies, parts, etc., precedes assembly A2 with its parts). All parts attached to the assembly are listed first in alphanumerical order, followed by subassemblies with parts, also listed in alphanumerical order, as follows:

•	
Assembly	A1
(Assembly	A1AT1
parts)	A1B1
-	A1C1
	A1CR1
	A1R1
	etc.
Subassembly	A1 A1
(Subassembly	A1A1AT1
parts)	A1A1B1
•	A1A1C1
	A1A1CR1
	A1A1R1

Table 7-1.	Radio Transmitter T-827 H/URT, List
	of Major Assemblies

REFERENCE DESIGNATION	NAME OF ASSEMBLY	PAGE NO.
A1	Transmitter Case	7-4
A1A1	Filter Box Assembly	7-6
A2	Transmitter Main Frame	7-8
A2A1	Transmitter Mode Selector Assembly	7-22
A2A2	Not used	,
A2A3	Not used	
A2A4	RF Amplifier Assembly	7-31
A2A5	Frequency Standard Assembly	7-74
A2A6	Translator/Synthesizer Assembly	7-105
A2A7	Code Generator Assembly	7-139
A2A8	Power Supply, Transmitter Circuit Card Assembly	7-143
A2A9	RATT Tone Generator Assembly	7-145
A2A10	Meter Amplifier Assembly	7-147
A2A11	Meter Amplifier Assembly	7-147
A2A12	Transmitter IF Amplifier Assembly	7-148
A2A13	Not used	·
A2A14	Filter Box, Handset	7-151
A2A15	IF Filter Circuit Card Assembly	7-152
A2A16 thru	Not used	
A2A20		1
A2A21	Audio Interconnect Board Assembly	7-153
A2A21A1 thru	Not used	
A2A21A17		
A2A21A18	Audio Processor Assembly	7-153
A2A21A19	Audio Processor Assembly	7-156
A2A21A20	Audio Control Assembly	7-156

7-8. Column 2, Notes. Parts variations within each article are identified by a number symbol in the Notes column of table 7-2. The absence of a number symbol in the Notes column indicates that the part is used on all articles covered by this technical manual. Note 1 is defined as a selected value at assembly. Note 2 indicates a part (such as a cable) which is not called out in the parts location diagram.

7-9. Column 3, Name and Description. This column contains the name, including descriptive data and military type number of the item. Those parts not having a military type number include physical characteristics. Identical parts that are used more than five times are referenced to the List of Common Item Descriptions (table 7-3). Following the description are the manu-

facturer's part number and the contractor's part number. Attaching hardware, with quantity, is identified by the assigned letter code; e.g., C(4) would be the third listed piece of attaching hardware in which four pieces are used.

7-10. Column 4, Figure Reference Number. This column lists the figure number of the parts location illustration (located at end of the chapter) which shows the physical location of the part.

7-11. LIST OF COMMON ITEM DESCRIPTIONS. Table 7-3 contains the description of all multiple used parts (over five applications). The description contains the same information as column 3 of table 7-2.

- 7-12. LIST OF ATTACHING HARDWARE. Table 7-4 contains a list of parts called out as attaching hardware in column 3 of table 7-2 (see paragraph 7-9).
- 7-13. LIST OF MANUFACTURERS. Table 7-5 contains the name, address, and code number of all manufacturers supplying items for equipment as referenced in the parts list. This list is in numerical sequence by code number. Code numbers are in accordance with MIL Handbook H4-1 and H4-2.
- 7-14. PARTS LOCATION ILLUSTRATIONS.
- 7-15. Parts location illustrations (figures 7-1 through 7-85) are located at the end of this chapter. Their purpose is to provide positive and rapid location of parts. Column 4 of tabe 7-2 references the appropriate illustration which pictorially locates the part in the equipment.

Table 7-2. Radio Transmitter T-827H/URT, Parts List TRANSMITTER T-827H/URT

REFERENCE		WARE AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
1	·	TRANSMITTER, RADIO, T-827H/URT: Mfr 98738, part no. 01A228010-01.	1-1
TRANSMITTER	CASE A1		
A1		TRANSMITTER CASE: Mfr 98738, part no. 01A226077-22-11. (Attaching Parts) FP(2) FQ(2)	7-1
A1J1 thru A1J22		Not used.	
A1J23 and		CONNECTOR, RECEPTACLE, ELECTRICAL: 1 contact	7-1
A1J24		coaxial, 0.687 in. long, 0.687 in. w, 1.250 in. thk; mfr 91737, part no. 15808, 06845, dwg 4030754-0703. (Attaching Parts) FT(2)	, ,
A1J25		CONNECTOR, RECEPTACLE, ELECTRICAL: 1 contact, coaxial, 0.812 in. dia, 1.625 in. thk; mfr 95712, part no. 33417, 06845, dwg 4030755-0701. (Attaching Parts) AX(1)	7–1
A1MP1		CAP, CONNECTOR: For J24; MIL type M39012/25-0006. (Attaching Parts) DY(1) M(1)	7-1
A2MP2		CAP, CONNECTOR: For J25; MIL type M39012/25-0012. (Attaching Parts) DY(1) M(1)	7-1
A1MP3 thru A1MP6	·	BRACKET, SLIDE: 5.26 in. long, 3.00 in. w; mfr 06845, part no. 4032497-0501.	7-1
Aimio		(Attaching Parts) B(8) C(8) D(8)	
A1MP7		INTERLOCK SWITCH ASSEMBLY: Mfr 98738, part no. 01A227253-11.	7-1/7-
A1MP8		SLIDE, LEFT HAND: Mfr 05236, part no. 120966L, 06845, dwg 4032393-0701. (Attaching Parts) B(4) C(4)	7-1
A1MP9		SLIDE, RIGHT HAND: Mfr 05236, part no. 120966R, 06845, dwg 4032393-0702. (Attaching Parts) B(4) C(4)	7-1
A1MP10		SHAFT, INTERLOCK: 7.59 in. long, 0.187 in. dia, mfr 06845, part no. 4031910-0001. (Attaching Parts) A(2) H(2) B(2)	7-2
A1MP11		SPRING, COMPRESSION: 0.268 in. OD, 0.218 in. ID, 1.25 in. long; mfr 06845, part no. 4031911-0001.	7-2
A1MP12 and A1MP13		ADAPTER, SWITCH, ACTUATOR: Mfr 91929, part no. JS31, 06845, dwg 4031919-0701.	7-2

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

TRANSMITTER CASE A1

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOILS	NAME AND DESCRIPTION	NOMBER
A1MP14		PIN, SPRING: MIL type MS171439.	7-2
A1MP15		BRACKET, INTERLOCK: 4.62 in. long, 1.27 in. w; mfr 06845, part no. 4031913-0501.	7-2
A1MP16		PLATE, RETAINER: 0.76 in. long, 0.50 in. w; mfr 06845, part no. 4031912-0001.	7-2
A1MP17		(Attaching Parts) J(2) BLOCK, STOP: 0.600 in. long, 0.53 in. w; mfr 06845.	7-2
A1MP18	:	part no. 4010049-0001. RING, RETAINING: MIL type MS16633-4018.	7-2
A1MP19			
AIMPIS		GASKET, FILTER BOX: Woven aluminum, 6.22 in. long, 4.02 in. w, 0.004 in. thk; mfr 98738, part no. 32P228248-01.	7-1
A1MP20		CLAMP, LOOP: Stainless steel; 1.676 in. long, 0.500 n. w, 0.040 in. thk; mfr 98738, part no. 42P226701-21-11. (Attaching Parts) M(2) L(2) K(2)	7-1
A1MP21		CHANNEL, CABLE: Aluminum alloy; 11.0 in. long, 1.280 in. w; mfr 06845, part no. 4030911-0001. (Attaching Parts) M(8) L(8) K(8)	7–1
A1MP22 and		PIN: 1.20 in. long, 1.00 in. dia; mfr 98738,	7-1
A1MP23		part no. 22P226777-22-11. (Attaching Parts) P(2) Q(2) N(2)	
A1MP24 thru		CLAMP, LOOP: 0.939 in. long, 0.375 in. w,	7-1
A2MP30		0.440 in. dia; mfr 09922, part no. HP7N, 06845, dwg 4032230-0706.	
		(Attaching Parts) A(7) H(7) B(7)	
A1MP31 and		Not used.	
A1MP32			
A1MP33		BRACKET, CONNECTOR: Aluminum alloy; 7.76 in. long, 0.88 in. w, 0.125 in. thk; mfr 06845, part no. 4032499-0501. (Attaching Parts) H(1) B(1) J(1) R(1) AJ(1)	7-1
A1MP34 thru A1MP36		CLAMP, LOOP: 0.99 in. long, 0.375 in. w, 0.480 in. dia; mfr 98738, part no 42P226700-21-11. (Attaching Parts) M(3) L(3) K(3)	7-1
A1MP37 and A1MP38		GASKET: 0.32 in. ID, 1.00 in. OD; mfr 98738, part no. 32P226780-21-11.	7-1
A1MP39		CLAMP, LOOP: 0.99 in. long, 0.375 in. w, 0.48 in. dia; mfr 09922, part no. HP8N,	7-1
		06845, dwg 4032230-0707. (Attaching Parts) A(1) H(1) B(1)	
		(Actacining Parts) A(1) H(1) B(1)	
,			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSMITTER CASE A1

REFERENCE			FICTION
DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A1P1		CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type M24308/1-16.	7-1
A1P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 3 coaxial contacts, pin insert; 1.213 in. long, 0.494 in. w, 0.641 in. thk; mfr 71785, part no. DAMMF3W3S, 06845, dwg 4032484-0704.	7-1
A1P2A1 thru A1P2A3		CONNECTOR: Item 21.	7-1
A1S1A and A1S1B		SWITCH: MIL type MS24085-2.	7-2
A1S2A and A1S2B		SWITCH: MIL type MS25085-2.	7-2
A1W1	2	CABLE ASSEMBLY, RF: 52.25 in. long; mfr 98738, part no. 30A226483-24-11.	7-1
A1W2	2	(Includes connectors J23 and A1P2A3) CABLE ASSEMBLY, RF: 52.25 in. long; mfr 98738, part no. 30A226483-25-11. (Includes connectors J24 and A1P2A2)	7-1
A1W3	2	CABLE ASSEMBLY, RF: 53.25 in. long; mfr 98738, part no. 30A226483-26-11. (Includes connectors J25 and A1P2A1)	7-1
A1A1 A1A1C1 thru		FILTER BOX ASSEMBLY: 4.30 in. long, 6.06 in. w, 0.82 in. thk; mfr 98738, part no. 01A228250-01. CAPACITOR, FIXED, CERAMIC: 1000 pF ±20%,	7-3 7-3
A1A1C50 A1A1E1		500 Vdc working; MIL type CK70AW102M. (Attaching Parts) EQ(50) TERMINAL, STUD: MIL type SE12XC07.	7-3
A1A1J1 and A1A1J2		Not used.	
A1A1J3		CONNECTOR, RECEPTACLE, ELECTRICAL: 3 contacts, pin insert; 1.375 in. long, 1.375 in. w, 0.968 in. thk; mfr 77820, part no. 71-74716-5P, 98738, dwg 09P228579-03. (Attaching Parts) AL(1) AQ(1) AU(1) AZ(1)	7-1/7-3
A1A1J4		CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type MS3114E22-55PW. (Attaching Parts) FS(1) FV(1)	7-1/7-3

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSMITTER CASE A1

DEFEDENCE			FICTION
REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	MOTES	NAME AND DESCRIPTION	NUMBER
A1A1J5 and A1A1J6		CONNECTOR, RECEPTACLE, ELECTRICAL: 2 contacts; pin insert; 1.000 in. long, 1,000 in. w, 0.968 in. thk; mfr 77820, part no.	7-1/7-3
A1A1J7		71-74711-4P, 98738, dwg 09P228579-01. (Attaching Parts) AL(2) AU(2) AQ(2) AZ(2) CONNECTOR, RECEPTACLE, ELECTRICAL: 4 contacts, pin insert; 1.250 in. long, 1.250 in. w, 0.968 in. thk; mfr 77820, part no. 71-74714- 2P, 98738, dwg 09P228579-02.	7-1/7-3
A1A1J8		(Attaching Parts) AL(1) AU(1) AQ(1) AZ(1) CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type MS3114E10-6P.	7-1/7-3
A1A1MP1		(Attaching Parts) FW(1) FX(1) COVER: Half hard brass; 6.42 in. long, 4.22 in. w, 0.063 in. thk; mfr 98738, part no. 15P228249-01. (Attaching Parts) V(14)	7-3
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	HOLES	MANIE AND DESCRIPTION	MULLIC
A2		TRANSMITTER MAIN FRAME: Mfr 98738, part no. 01A228011-01.	7-4
A2C1		CAPACITOR, FIXED, ELECTROLYTIC: 100 uF -10%, +75%, 150 Vdc working, MIL type	7–4B
A2C2		CE31C101J. CAPACITOR, FIXED, MYLAR DIELECTRIC: 0.01 uF ±20%, 100 Vdc working; 0.42 in. long, 0.29 in. w, 0.17 in. thk; mfr 99515; part no. EP36D1, 06845, dwg 4032429-0701.	7-4C
A2C3 thru		CAPACITOR: Item 14.	7-4B,
A2C5			7-4C
A2C6		CAPACITOR, FIXED, ELECTROLYTIC: 47 uF, ±20%, 35 Vdc working; MIL type M39003-01-2313.	7-4B
A2CR1 thru A2CR6		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-4B, 7-4C, 7-4B-B
A2CR7		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N4245.	7-4A-A
A2CR8		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N2976B. (Attaching Parts) AM(1) GK(1)	7-4B
A2CR9		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-4C
A2CR10		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N3824A.	7-4A-A
A2CR11		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N2988B. (Attaching Parts) AM(1) GK(1)	7-4C
A2DS1 and A2DS2		Not used.	
A2DS3 and A2DS4		LAMP, INCANDESCENT: MIL type MS25237-387.	7-7
A2E1 and A2E2		TERMINAL, STUD: Item 53.	7-4C
A2E3 and A2E4		TERMINAL, STUD: Item 51.	7-4C
A2E5		TERMINAL, STUD: 0.25 in. hex base, 0.72 in. long; 06845, dwg 4032159-0702.	7-4C
A2E6 and A2E7		TERMINAL, STUD: Item 51.	7-4C
A2E8 A2E9		TERMINAL, LUG: MIL type MS77068-1. TERMINAL, STUD: Item 52.	7-4C 7-4C
AZE10		TERMINAL, STUD: MIL type FT039B01.	7-4C
A2E10 A2E11 and A2E12	·	TERMINAL, STUD: Item 52.	7-4C

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE		FIGURE
DESIGNATION NOTI	NAME AND DESCRIPTION	NUMBER
A2E13 thru A2E20	TERMINAL, STUD: Item 51	7-4C
A2E21	TERMINAL, STUD: Item 53.	7-4C
A2E22 thru	TERMINAL, STUD: Item 51.	7-4C
A2E24	, a c c c c c c c c c c c c c c c c c c	' - '
A2E25	Not used.	
A2E26	TERMINAL, LUG: MIL type MS35431-4.	7-4C
A2E27	TERMINAL, STUD: 0.25 in. hex base, 0.72 in.	7-4C
1	long; 06845, dwg 4032159-0702.	1
A2E28	TERMINAL, STUD: Item 53.	7-4C
A2E29	TERMINAL, STUD: 0.25 in. hex base, 0.72 in	7-4B
	long, 06845, dwg 4032159-0702.	
A2E30	TERMINAL, STUD: Item 53.	7-4C
A2E31	Not used.	
A2E32	TERMINAL, LUG: MIL type MS77068-2.	7-4C
A2E33 and	TERMINAL, STUD: Item 53.	7-4C
A2E34	MEDMINIAT CONTINUE TAGES 51	7.40
A2E35	TERMINAL, STUD: Item 51. Not used.	7-4C
A2E36		7-4C
A2E37	TERMINAL, STUD: 0.25 in. hex base, 0.72 in. long; 06845, dwg 4032159-0702.	1-40
A2E38	TERMINAL, LUG: MIL type MS77068-1.	7-7
A2E39 and	TERMINAL, STUD: Item 53.	7-7
A2E40	TERMINAL, STOD: Item 33.	'-'
A2E41	Not used.	1
A2E42	TERMINAL, STUD: Item 53.	7-7
A2E43 and	Not used.	1 '' 1
A2E44		i i
A2E45 and	TERMINAL, STUD: Item 51.	7-4C
A2E46		
A2E47 and	Not used.	1
A2R48		1
A2E49 and	TERMINAL, STUD: Item 51.	7-4C,
A2E50		7-4A-A
A2E51	TERMINAL, STUD: Item 53.	7-4A-A
A2E52 thru	TERMINAL, STUD: Item 51.	7-4C,
A2E58		7-4A-A
A2E59 and	TERMINAL, INSULATED, STANDOFF: 0.42 in. long,	7-4C
A2E60	0.188 in. w; mfr 15849, part no. 1481A,	1
	98738, dwg 29P228382-01.	1
40701	(Attaching Parts) DD(2)	7.40
A2E61 and	TERMINAL, LUG: MIL type MS77068-1.	7-4C
A2E62	PUSE ELECTRICAL. 15 MIL 4	
A2F1 and A2F2	FUSE, ELECTRICAL: 1.5 amp; MIL type F02B250V1-1/2A.	7-7
ALFL	F U4D43U V I-I/4M.	1
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE	MOTES	NAME AND DESCRIPTION	FIGURE
DESIGNATION	MOTES	NAME AND DESCRIPTION	NUMBER
A2J1		CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type MS3102R14S-5S. (Attaching Parts) AG(2) AJ(2) AU(2) GC(1) GA(3) AL(1)	7-7
A2J2 A2J3 thru A2J7		JACK, TELEPHONE: MIL type M641/5-1. Not used.	7-7
A2J8		CONNECTOR, PLUG, ELECTRICAL: MIL type M24308/1-3. (Attaching Parts) AF(2) AJ(4) AL(2) AQ(2) AU(4)	7-4C
A2J9 thru A2J20		Not used.	
A2J21		CONNECTOR, PLUG, ELECTRICAL: MIL type M24308/3-5. (Attaching Parts) AJ(2) AK(2)	7-4C
A2J22		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.541 in. long, 0.494 in. w, 0.422 in. h; mfr 71785, part no. DAMM3W3P, 06845, dwg 4032484-0701. (Attaching Parts) AK(2) AJ(2)	7-4B
A2J23		CONNECTOR, PLUG, ELECTRICAL: MIL type M24308/1-4.	7-4A-A
A2K1		RELAY, ELECTRICAL, DPDT: MIL type M5757/13-079. (Attaching Parts) AG(2) AL(2)	7-4C
A2K2		RELAY, ELECTRICAL, DPDT: 2 amp; MIL type M5757/10-035. (Attaching Parts) AD(2) AL(2)	7-4C
A2K3		RELAY, ARMATURE: 4PDT; 1.375 in. long, 0.968 in. w, 1.625 in. h; mfr 99699, part no. E410-1390, 98738, dwg 80P228117-01. (Attaching Parts) M(4) AC(4)	7-4C
A2K4		RELAY, ELECTRICAL: DPDT, 2 amp; 0.875 in. long, 0.800 in. w, 0.400 in. h; mfr 02289, part no. 2BA-1B112; dwg 80P228228-01. (Attaching Parts) AD(2) AL(2)	7-4C
A2K5 and		RELAY, ELECTRICAL, DPDT: MIL type	7-4C
A2K6		M5757/13-079. (Attaching Parts) AG(4) AL(4)	
A2L1		REACTOR: 15 H, 175 V, 2.625 in. long, 1.688 in. w, 4.500 in. h; mfr 96256, part no. T57279, 06845, dwg 4032364-0701. (Attaching Parts) AM(4) AN(4)	7-4C, 7-4A

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2L2		REACTOR: 400 mH, 140 V, 4.125 in. long, 2.500 in. w, 4.375 in. h; mfr 93928, part no. 16300-1, 06845, dwg 4030645-0701.	7-4C, 7-4A
A2M1 and A2M2		(Attaching Parts) AM(4) AN(4) METER, AUDIO LEVEL: 1.250 in. dia, 1.251 in. thk; mfr 81030, part no. 9-0100-090, 06845,	7-7
A2MP1 and A2MP2		dwg 4032166-0701. KNOB ASSEMBLY: Plastic, 1.500 in. dia, 1.090 in. thk; mfr 06845, part no. 2058802-0501.	7–7
A2MP3 thru A2MP5		(Attaching Parts) DM(2) GF(2) BC(2) KNOB, ASSEMBLY: Plastic, 1.500 in. dia, 1.090 in. thk; mfr 06845, part no. 2058802-0502. (Attaching Parts) DW(3) DM(3) BC(3)	7-7
A2MP6 A2MP7		Not used. INSULATOR PLATE: 1.65 in. long, 1.06 in. w;	7-4B
A2MP8		mfr 08289, part no. DM103, 06845, dwg4032435-0701. SPROCKET ASSEMBLY, TRIPLE: Mfr 98738, part no. 01A228308-01.	7-4B, 7-5
A2MP8A thru A2MP8F		(Attaching Parts) A(4) B(4) BEARING, SLEEVE: 0.460 in. dia, 0.140 in. thk; mfr 06845, part no. 2031154-0002.	7-5
A2MP8G thru A2MP8J		SPROCKET, WHEEL: 30 teeth, 1.463 in. dia, 0.094 in. thk; mfr 06845, part no. 4030801-0701.	7-5
A2MP8K thru A2MP8M		DISK, COUPLING: 0.875 in. dia, 0.390 in. thk; mfr 06845, part no. 4030895-0001.	7-5
A2MP8N thru A2MP8Q		WASHER, SPRING, TENSION: 0.568 in. dia, 0.200 in. hole dia; mfr 78189, part no. 3502-10-53-0544B, 06845, dwg 4032104-0703.	7-5
A2MP8R thru A2MP8W		RING, RETAINING: MIL type MS16633-4018.	7-5
A2MP8X and A2MP8Y		SHAFT, COUPLING: 1.115 in. long, 0.1874 in. dia, mfr 06845, part no. 4032196-0501. (Attaching Parts) FC(4)	7-5
A2MP8Z thru A2MP8AB		RING, RETAINING: MIL type MS16624-1039.	7-5
A2MP8AC, A2MP8AC1, A2MP8AD, A2MP8AD1, A2MP8AE,		CLAMP, SPROCKET: 0.436 in. long, 0.234 in. w, 0.59 in. h; mfr 98738, part no. 42P228365-01.	7-5
A2MP8AE1 A2MP8AF		BRACKET, SPROCKET: Mfr 06845, part no. 4032198-0001.	7-5
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2MP8AG		SHAFT, COUPLING: 0.187 in. dia, 1.38 in. long;	7-5
AZMFOAG		mfr 06845, part no. 4032197-0501.	1 ' "
		(Attaching Parts) FC(2)	
A2MP9		DUAL SPROCKET ASSEMBLY: Mfr 98738, part no.	7-4B,
AZWIFS		01A228273-01.	7-6
		(Attaching Parts) B(4) C(4)	1 ' "
A2MP9A		BRACKET, SPROCKET: Mfr 06845, part no.	7-6
AZMITSA		4030872-0501.	1 ' "
A2MP9B and		SHAFT, COUPLING: 1.38 in. long, 0.1874 in. dia;	7-6
A2MP9C		mfr 06845, part no. 4032197-0501.	1 ' "
AZMF3C		(Attaching Parts) FC(4)	
A2MP9D and		SPROCKET, WHEEL: 30 teeth, 1.463 in. dia,	7-6
A2MP9E		0.281 in. thk; mfr 06845, part no. 4030777-0701.	1 ' "
AZWIF JE		(Attaching Parts) AU(4) AL(4) AT(4)	
A2MP9F and		WASHER, SPRING, TENSION: 0.568 in. dia, 0.200	7-6
A2MP9G		in. hole dia; mfr 78189, part no. 3502-10-53-0544B,	1 ' "
AZMITOG		06845, dwg 4032104-0703.	1
A2MP9H thru		BEARING, SLEEVE: 0.460 in. dia, 0.140 in. thk;	7-6
A2MP9L		mfr 06845, part no. 2031154-0002.	
A2MP9M and		DISK, COUPLING: 0.875 in. dia, 0.390 in. thk;	7-6
A2MP9N		mfr 06845, part no. 4030895-0001.	
A2MP9P thru		SPACER: 0.188 in. OD, 0.120 in. ID, 0.250 in.	7-6
A2MP9S		long; mfr 06845, part no. 4030905-0001.	
A2MP9T and		BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in.	7-6
A2MP9U		ID, 0.25 in. thk; mfr 60380, part no. B34,	
		06845, dwg 4032157-0701.	
A2MP9V and		PIN, ROLLER: 0.1875 in. dia, 0.400 in. long;	7-6
A2MP9W		mfr 06845, part no. 4032132-0002.	
A2MP9X and		ARM: Copper, nickel plated; 2.14 in. long, 0.300	7-6
A2MP9Y		in. w, 0.500 in. thk; mfr 06845, part no.	
		4030879-0001.	
		(Attaching Parts) FZ(2) AS(2)	
A2MP9Z,		CLAMP, SPROCKET: 0.44 in. long, 0.23 in. w, mfr	7-6
A2MP9Z1,		98738, part no. 42P228365-01.	
A2MP9Z2 and		(Attaching Parts) FY(2)	·
A2MP9AA			
A2MP9AB and		WHEEL, INDEX: 1.500 in. dia, 0.062 in. thk; mfr	7-6
A2MP9AC		06845, part no. 4032201-0001.	
A2MP9AD and		RING, RETAINING: MIL type MS16624-1039.	7-6
A2MP9AE			
A2MP9AF and		SHIM, STEEL: 0.38 in. dia, 0.20 in. ID; mfr 06845,	7-6
A2MP9AG		part no. 207403-3404.	
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Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Contined)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2MP9AH, A2MP9AH1, A2MP9AH2, and		WASHER, FLAT: 0.193 in. dia, 0.010 in. thk; mfr 06845, part no. 4032136-0001.	7-6
A2MP9AJ A2MP9AK thru A2MP9AN		RING, RETAINING: MIL type MS16633-4018.	7-6
A2MP9AP thru A2MP9AS		SPACER: 0.48 in. long, 0.301 i. w, 0.062 in. thk; half-hard brass, nickel plate; mfr 06845, part no. 4032143-0001.	7-6
A2MP9AT and A2MP9AU A2MP9AV and		SPACER: 0.48 in. long, 0.30 in. w, 0.016 in. thk; half-hard brass, nickel plate; mfr 06845, part no. 4032143-0002. Not used.	7-6
A2MP9AW A2MP9AX and		PLATE: 1.68 in. long, 0.25 in. w; mfr 06845, part no. 4032110-0001.	7-6
A2MP9AY A2MP10		(Attaching Parts) AQ(2) BLOCK, ADJUSTABLE, IDLER: Mfr 06845, part no. 4032373-0501.	7-4B
A2MP10A		(Attaching Parts) A(2) H(1) B(2) SHAFT, SPROCKET IDLER: 0.500 in. dia, 0.1875 in. dia; 0.1268 in. dia, 0.64 in. long; mfr 06845, part no. 4030871-0001.	7-4B
A2MP10B		SPROCKET, WHEEL: 1.182 in. dia, 0.268 in. thk; mfr 06845, part no. 4030779-0701.	7-4B
A2MP10C		BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	7-4B
A2MP11		BLOCK, ADJUSTABLE, IDLER: 0.64 in. long; mfr 06845, part no. 4032373-0501. (Attaching Parts) A(2) H(1) B(2)	7-4B
A2MP11A		SHAFT, SPROCKET, IDLER: 0.500 in. dia, 0.1875 in. dia, 0.1268 in. dia, 0.64 in. long; mfr 06845, part no. 4030871-0001.	7-4B
A2MP11B		SPROCKET, WHEEL: 1.182 in. dia, 0.268 in. thk; mfr 06845, part no. 4030779-0701.	7-4B
A2MP11C		BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	7-4B
A2MP12		BLOCK, ADJUSTABLE, IDLER: Mfr 06845, part no. 4032373-0502. (Attaching Parts(A(2) H(1) B(2)	7-4B
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Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

SHAFT, SPROCKET, IDLER: 0.64 in. long; mfr 06845, part no. 4030871-0001. SPROCKET, WHEEL: 1.182 in. dia, 0.268 in. thk, mfr 06845, part no. 4030779-0001. BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	FIGURE NUMBER 7-4B 7-4B
SHAFT, SPROCKET, IDLER: 0.64 in. long; mfr 06845, part no. 4030871-0001. SPROCKET, WHEEL: 1.182 in. dia, 0.268 in. thk, mfr 06845, part no. 4030779-0001. BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	7-4B 7-4B
mfr 06845, part no. 4030871-0001. SPROCKET, WHEEL: 1.182 in. dia, 0.268 in. thk, mfr 06845, part no. 4030779-0001. BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	7-4B
SPROCKET, WHEEL: 1.182 in. dia, 0.268 in. thk, mfr 06845, part no. 4030779-0001. BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	
BEARING, ROLLER, NEEDLE: 0.34 in. OD, 0.19 in. ID, 0.25 in. thk; mfr 60380, part no. B34, 06845, dwg 4032157-0701.	7-4B
CHAIN, ROLLER: 20.35 in. long; mfr 72625, part no. XAU-1147-D47SS-138P, 98738, dwg 45P226357-01 is preferred due to ease of installation;	7-4C
45P228227-01 is alternate. CHAIN, ROLLER: 23.60 in. long; mfr 72625, part no. XAU-1147-D47SS-160P, 98738, dwg 45P226357-02 is preferred due to ease of installation;	7-4C
CHAIN, ROLLER: 30.38 in. long; mfr 72625, part no. XAU-1147-D47SS-206P, 98738, dwg 45P226357-02 is preferred due to ease of installation;	7-4C
SPRING, DETENT: Mfr 06845, part no. 4032225-0501.	7-7
PIN, ROLLER: 0.1562 in. dia, 0.40 in. long; mfr	7-7
GEAR SET: Bevel matched, 32 teeth; mfr 00141, part no. 0090-1, 06845, dwg 4030781-0701.	7-7
SPROCKET WHEEL: 1.463 in. dia, 0.269 in. thk; mfr 06845, part no. 4030778-0702.	7-7
SHAFT, SWITCH: 0.187 in. dia, 2.62 in. long; mfr 06845, part no. 4032384-0001. (Attaching Parts) BZ(6) DQ(6)	7-7
XAU-1147-D47SS-CL, 98738, 45P226357-04, used on preferred A2MP13, A2MP14 and A2MP15.	
DIAL, kHz: Cellulose acetate butyrate, 2.55 in. dia, 0.804 in. thk; mfr 06845, part no. 4010034-	7-7
0001. (Attaching Parts) BD(6) PLATE: 0.912 in. long, 0.624 in. w, 0.094 in.	7-7
	no. XAU-1147-D47SS-160P, 98738, dwg 45P226357-02 is preferred due to ease of installation; 45P228227-02 is alternate. CHAIN, ROLLER: 30.38 in. long; mfr 72625, part no. XAU-1147-D47SS-206P, 98738, dwg 45P226357-02 is preferred due to ease of installation; 45P228227-03 is alternate. SPRING, DETENT: Mfr 06845, part no. 4032225-0501. (Attaching Parts) M(4) L(2) K(4) PIN, ROLLER: 0.1562 in. dia, 0.40 in. long; mfr 06845, part no. 4032132-0001. GEAR SET: Bevel matched, 32 teeth; mfr 00141, part no. 0090-1, 06845, dwg 4030781-0701. (Attaching Parts) GG(3) BE(3) SPROCKET WHEEL: 1.463 in. dia, 0.269 in. thk; mfr 06845, part no. 4030778-0702. (Attaching Parts) BE(3) GG(3) SHAFT, SWITCH: 0.187 in. dia, 2.62 in. long; mfr 06845, part no. 4032384-0001. (Attaching Parts) BZ(6) DQ(6) LINK, CONNECTING: Mfr 72625, part no. XAU-1147-D47SS-CL, 98738, 45P226357-04, used on preferred A2MP13, A2MP14 and A2MP15. Not used. DIAL, kHz: Cellulose acetate butyrate, 2.55 in. dia, 0.804 in. thk; mfr 06845, part no. 4010034-0001. (Attaching Parts) BD(6)

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE		V/165 AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2MP37		PANEL, LIGHT: 12.44 in. long, 0.860 in. w, 0.150 in. thk; mfr 06845, part no. 4010004-0001. (Attaching Parts) M(2) K(2) EA(2)	7-7
A2MP38		SPACER, SPROCKET: 0.50 in. dia, 0.144 in. w; mfr 06845, part no. 4030866-0002.	7-7
A2MP39		PLATE: 0.96 in. long, 0.531 in. w, 0.094 in. thk; mfr 06845, part no. 4013365-0001.	7–7
A2MP40		KNOB, CONTROL: MIL type MS91528-1K2B. (Attaching Parts) EB(1) BG(2)	7–7
A2MP41		KNOB ASSEMBLY: Mfr 06845, part no. 4032100-0501. (Attaching Parts) EB(1) EC(1) BC(2) EE(1)	7–7
A2MP42 and A2MP43		BEARING, NEEDLE: 0.28 in. OD, 0.16 in. ID, mfr 60380, part no. B21-24, 06845, dwg 4032157-0702.	7-7
A2MP44		COVER, ELECTRICAL, CONNECTOR: 1.125 in. long, 0.880 in. w, 0.440 in. thk; mfr 82389, part no. 520, 06845, dwg 4031933-0701. (Attaching Parts) EG(1) AH(1)	7-7
A2MP45 A2MP46		KNOB, CONTROL: Mfr 06845, part no. 4013369-0001. (Attaching Parts) EG(1) Not used.	7-7
A2MP47 thru A2MP50 A2MP51 thru A2MP60		SPACER: 0.312 in. hex, 0.714 in. long; mfr 98738, part no. 43P228463-02. (Attaching Parts) GD(3) GE(4) Not used.	7-7
A2MP61 and A2MP62		BUSHING, 1 KHZ DETENT: Bronze cadmium, 0.688 in. OD, 0.2502 in. ID, 2.500 in. long; mfr 06845, part no. 2058974-0001.	7-7
A2MP63		BUSHING, 10 KHZ - 100 KHZ DETENT: 1.25 in. dia, 0.318 in. thk; shaft 1.554 in. long; mfr 76854, part no. Type H Base Frame, 06845, dwg 4032354-0701.	7–7
A2MP64 and A2MP65		SPACER, SPROCKET: 0.50 in. dia, 0.08 in. wide; mfr 06845, part no. 4030866-0001. (Attaching Parts) GG(2) BE(2)	7-7
A2MP66 thru A2MP68		BOOT, SEAL: MIL type M5423/09-02.	7-7
A2MP69		BRACKET, RECTIFIER: 1.80 in. long, 1.19 in. wide; mfr 98738, dwg 07A228350-01. (Attaching Parts) AJ(2)	7-4C, 7-7
A2MP70 and A2MP71		DIAL, ASSEMBLY: 2.55 in. dia, 0.22 in. thk; mfr 98738, part no. 34A226785-21-11.	7-7

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2MP72 thru		STUD, EXTENSION: 0.250 in. hex, 0.84 in. long,	7-4A
A2MP75		mfr 06845, part no. 4032189-0003.	
A2MP76 thru		SPACER: 0.250 in. hex, 0.500 in. long; mfr 06845,	7-4A
A2MP79		part no. 4032128-0004.	
A2MP80		SHIELD, COMPONENT; Plastic, 4.00 in. long,	7-4A,
AZIVIFOU		3.68 in. w, 0.062 in. thk; mfr 98738, part	7-7
		no. 15P226348-23-11.	, ,
40347000		SHIELD, COMPONENT: Plastic; 4.00 in. long,	7-4A,
A2MP80		3.68 in. w, 0.062 in. thk; mfr 98738, part	7-7
			' '
		no. 15P226348-22-11.	7-4C
A2MP81 and		BUSHING: Nylon; 0.375 in. dia, 0.094 in. thk;	1-40
A2MP82		mfr 06845, part no. 4032106-0002.	7-4A-A
A2MP83		SHIELD, COMPONENT: Aluminum alloy; 15.54 in.	7-4A-A
		long, 2.40 in. w, 0.063 in. thk; mfr 98738,	
		part no. 26A228293-01.	1
		(Attaching Parts) BM(2) BU(2)	7.45
A2MP84		CLAMP, CABLE: 2.08 in. long, 0.50 in. w, 0.38	7-4B
		in. h; mfr 98738, part no. 42P228430-01.	
		(Attaching Parts) M(2) L(2) EZ(2)	
A2MP85 and		Not used.	
A2MP86			
A2MP87		CLAMP, LOOP: 0.623 in. long, 0.50 in. w, 0.526	7-4A-A
ļ		in. dia; mfr 98738, part no. 42S130737-20.	
·		(Attaching Parts) M(1) L(1) K(1)	
A2MP88		FRONT PANEL: 17.25 in. long, 6.90 in. w, mfr	7-7
		98738, part no. 64A228073-01.	
		(Attaching Parts) Y(5) Z(1)	
A2MP89		SPACER: 0.188 in. hex, 0.78 in. long; mfr 06845,	7-4B
and		part no. 4032112-0001.	
A2MP90		(Attaching Parts) ER(2)	j
A2MP91		BUSHING, SHAFT: 0.63 in. hex, 2.29 in.long;	7-7
and		mfr 76854, part no. 4-8145-633, 98738,	
A2MP92		dwg 43P227255-21-12.	
		(Attaching Parts) BB(1) BC(1)	
A2MP93		CLAMP, LOOP: 0.623 in. long, 0.50 in. w, 0.562	7-4A-A
		in. dia; mfr 98738, part no. 42S130737-20.	
		(Attaching Parts) M(1) L(1) K(1)	
A2MP94		CLAMP, LOOP: 0.752 in. long, 0.50 in. w, 0.687	7-4A-A
		in. dia; mfr 98738, part no. 42S130737-27.	
		(Attaching Parts) M(1) L(1) K(1)	
A2MP95 thru		Not used.	
A2MP103			

^{*} Preferred Part.

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2MP104 thru		SPACER: 0.250 in. hex, 0.544 in. long; mfr 98738, part no. 43P228463-01.	7-7
A2MP106 A2MP107		GASKET, FORMED: Synthetic rubber, 13.75 in. dia, 0.140 in. thk; mfr 06845, part no. 4032199-0001.	7-7
A2MP108 thru A2MP112		WINDOW, DIAL: Acrylic plastic sheet, 0.030 in. thk; 0.740 in. dia; mfr 06845, part no. 4030630-0001.	7–7
A2MP113 thru		CLIP, WINDOW: 0.75 in. long, 0.72 in. w; mfr 06845, part no. 4032105-0001.	7-7
A2MP117 A2MP118		(Attaching Parts) AL(10) AG(10) BRACKET, SUPPORT: 8.640 in. long, 1.580 in. w, 1.175 in. thk; mfr 06845, part no. 4032360-0501. (Attaching Parts) B(6) BM(3) BN(3) H(1)	7-7
A2MP119 and A2MP120		HANDLE: Aluminum alloy, 0.31 in. dia, 4.87 in. long; mfr 00328, part no. S041-19, 06845, dwg 4032156-0701.	7-7
A2MP121 thru		(Attaching Parts) EH(4) FERRULE: Aluminum alloy, 0.312 in. thk; 0.750 in. dia; mfr 00328, part no. S044-3, 06845,	7-7
A2MP124 A2MP125		dwg 4032156-0702. GASKET, SHIELD: Aluminum alloy wire cloth, 1.19 in. long, 1.19 in. w, 0.02 in. thk; mfr 12881, part no. 40-014, 06845, dwg	7-7
A2MP126 and A2MP127		4032176-0701. SPACER: 0.25 in. dia, 0.19 in. long; mfr 06845, part no. 4010020-0001. (Attaching Parts) M(2) K(2)	7-7
A2MP128 and A2MP129		CLAMP: 1.28 in. long, 0.88 in. w, 0.19 in. dia; mfr 06845, part no. 4010007-0001.	7-7
A2MP130		LEAD, ELECTRICAL: 2.50 in. long; mfr 06845, part no. 4032453-0501. (Attaching Parts) AA(2) AD(1) AB(1) AC(1) AE(2)	7-4C
A2MP131		BRACKET CONNECTOR: 3.50 in. long, 0.38 in. w, mfr 98738, dwg 07P228294-01.	7-4A-A
A2MP132		(Attaching Parts) EX(2) COVER, AUDIO PROCESSOR: Aluminum alloy; 4.43 in. long, 3.06 in. w, 0.0508 in. thk; mfr 98738, part no. 15P228089-04.	7-4B
A2MP133		CHANNEL, RUBBER: 1 in. long, 0.22 in. w, 0.32 in. h; mfr 20544, part no. 541, 14304, dwg Z23-0003-000.	7-4C

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2MP134		HOUSING, AUDIO PROCESSOR, 4.43 in. long, 4.31 in.	7-4B
AZMI 104		w, 3.5 in. h; mfr 98738, part no. 15P228088-01.	(-40
A2P1		CONNECTOR, RECEPTACLE, ELECTRICAL: P/o A2S2.	7-4A-A
A2Q1		TRANSISTOR: MIL type JAN2N3442.	7-4A-A
nz qı		(Attaching Parts) M(2) L(1) EJ(2) K(2)	(-45
A2R1		RESISTOR, FIXED, COMPOSITION: 13K ohms ±5%,	7-4B
AZIVI		2 W; MIL type RCR42G133JS.	'-4D
A2R2		RESISTOR, FIXED, WIRE-WOUND: 332 ohms ±1%,	7-4B
AZILZ		5 w; MIL type RER60F3320M.	1-40
		(Attaching Parts) J(2) T(2)	
A2R3		RESISTOR, FIXED, WIRE-WOUND: 100 ohms ±1%,	7-4B
AZRO		7 w; MIL type RWR84S1000FM.	(-4D
A2R4			7 40
74114		RESISTOR, FIXED, WIRE-WOUND: 820 ohms ±5%, 14 w; MIL type RW56V821.	7-4B
A2R5		RESISTOR, FIXED, WIRE-WOUND: 53.6 ohms ±1%,	7.44
AZKS		10 w; MIL type RER65F53R6M.	7-4A-A
		(Attaching Parts) J(2) T(2)	
A2R6A	1	RESISTOR: Item 33.	7-4B
A2R6B	1	RESISTOR, FIXED, COMPOSITION: 1 megohm ±5%,	7-4B
AZNOD	1	1/4 w; MIL type RCR07G105JS.	(-4D
A2R6C	1	RESISTOR, FIXED, COMPOSITION: 120K ohms	7-4B
AZROC	1	±5%, 1/4 w; MIL type RCR07G124JS.	(-4D
A2R6D	1	RESISTOR, FIXED, COMPOSITION: 150K ohms	7-4B
AZROD	•	±5%, 1/4 w; MIL type RCR07G154JS.	1-40
A2R6E	1	RESISTOR, FIXED, COMPOSITION: 180K ohms	7-4B
AZITOL	•	±5%, 1/4 w; MIL type RCR07G184JS.	(-40
A2R6F	1	RESISTOR, FIXED, COMPOSITION: 220K ohms	7-4B
AZIOI	•	±5%, 1/4 W; MIL type RCR07G224JS.	1-40
A2R6G	1	RESISTOR, FIXED, COMPOSITION; 47K ohms	7-4B
112100	•	±5%, 1/4 w; MIL type RCR07G473JS.	' 1
A2R6H	1	RESISTOR, FIXED, COMPOSITION: 56K ohms	7-4B
	-	±5%, 1/4 w; MIL type RCR07G563JS.	' 40
A2R6J	1	RESISTOR, FIXED, COMPOSITION: 69K ohms	7-4B
	-	±5%, 1/4 w; MIL type RCR07G683JS.	' "
A2R6K	1	RESISTOR, FIXED, COMPOSITION: 82K ohms	7-4B
	-	±5%, 1/4 w; MIL type RCR07G823JS.	' "
A2R6L	1	RESISTOR, FIXED, COMPOSITION: 39K ohms	7-4B
	-	±5%, 1/4 w; MIL type RCR07G393JS.	
A2R6M	1	RESISTOR: Item 40.	7-4B
A2R6N	ī	RESISTOR: Item 37.	7-4B
A2R6P	ī	RESISTOR, FIXED, COMPOSITION: 22K ohms	7-4B
	_	±5%, 1/4 w; MIL type RCR07G223JS.	
A2R6Q	1	RESISTOR, FIXED, COMPOSITION: 18K ohms	7-4B
		±5%, 1/4 w; MIL type RCR07G183JS.	
		_ , ,,	

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2R7		RESISTOR, FIXED, COMPOSITION: 100 ohms ±5%.	7-4B
		1 w; MIL type RCR32G101JS.	1-4D
A2R8		RESISTOR, FIXED, WIRE-WOUND: 2,670 ohms	7-4A-A
		±1%, 10 w; MIL type RER65F2671M.	
		(Attaching Parts) J(2) T(2)	
A2R9		RESISTOR, FIXED, WIRE-WOUND: 22.6 ohms	7-4C
		±1%, 10 w; MIL type RER65F22R6M.	
	1	(Attaching Parts) J(2) T(2)	
A2S1		SWITCH, ROTARY: 1.500 in. dia, 1.250 in. thk;	7-7
		2 secton, 2 position, 2 amp; mfr 76854, part	
4.000	İ	no. 5-42513-210,06845, dwg 4030833-0701.	
A2S2		SWITCH ASSEMBLY: Mfr 98738, part no. 01A228282-01.	7-7
A2S3 and A2S4		SWITCH SUBASSEMBLY: Mfr 06845, part no. 4032375-0502.	7-7
A254		(Attaching Parts) BZ(4) DQ(4)	
A2S5		SWITCH, SUBASSEMBLY: Mfr 06845, part no.	7-7
11250		4032375-0501.	1-1
		(Attaching Parts) BZ(2) DQ(2)	
A2S6		SWITCH, ROTARY: 1.02 in. dia, 1.39 in. thk;	7-7
		1 section, 10 position, 2 amp; mfr 76854, part	
		no. 5-12331-420, 06845, dwg 4032428-0701.	
A2S7 thru		SWITCH, TOGGLE: MIL type MS24656-231.	7-7
A2S9			
A2S10	İ	SWITCH, TOGGLE, SPST: MIL type MS24655-221.	7-7
A2S11		SWITCH, TOGGLE: MIL type MS24656-231.	7-7
A2T1		TRANSFORMER, POWER, STEP DOWN AND STEP	7-4C
		UP: 2.69 in. long, 2.25 in.w, 4.50 in. h;	
		48 to 450 Hz; mfr 89870, part no. BTC-11968,	1
		98738, dwg 25P228411-01. (Attaching Parts) AN(4) AM(4)	1
A2W1 thru		Not used.	
A2W30		Not used.	ļ
A2W31		CABLE ASSEMBLY, RF: 14.20 in. long; mfr	7-4D
		98738, part no. 30A226495-31-11.	, 40
A2W31P1 and	2	CONNECTOR: Item 21.	·
A2W31P2			
A2W32		Not used.	
A2W33		CABLE ASSEMBLY, RF: 18.00 in. long; mfr	7-4D
		98738, part no. 30A226495-39-11.	
A2W33P1	2	CONNECTOR: Item 21.	
A2W33P2	2	CONNECTOR, PLUG, ELECTRICAL: 0.929 in. long,	
		0.046 in. dia; mfr 71785, part no.	
A2W34		318-11-99-285, 06845, dwg 4032484-0731.	7.45
M4 11 0 3		CABLE ASSEMBLY, RF: 13.5 in. long; mfr 98738, part no. 30A226495-43-11.	7-4D
		70100, part 110. 00A220433-40-11.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

DEPENDANCE			FIGURE
REFERENCE DESIGNATION	MOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	MOLES	NAME AND DESCRIPTION	NUMBER
A2W34P1 and A2W34P2 A2W35	2	CONNECTOR: Item 21.	
A2W36 A2W36P1 and	2	CABLE ASSEMBLY, RF: 12.00 in. long; mfr 98738, part no. 30A226495-44-11. CONNECTOR: Item 21.	7-4D
A2W36P2 A2W37	2	CABLE ASSEMBLY, RF: 6.00 in. long; mfr 98738,	7-4D
A2W37P1 and	2	part no. 30A226495-33-11. CONNECTOR: Item 21.	
A2W37P2 A2W38	~	CABLE ASSEMBLY, RF: 10.00 in. long; mfr 98738,	7-4D
A2W38P1	2	part no. 30A226495-45-11. CONNECTOR: Item 21.	
A2W38P2	2	CONNECTOR, PLUG, ELECTRICAL: 0.929 in. long, 0.046 in. dia; mfr 71785, part no. 318-11-99-285, 06845, dwg 4032484-0731.	
A2W39	_	CABLE ASSEMBLY, RF: 10.00 in. long; mfr 98738, part no. 30A226495-46-11.	7-4D
A2W39P1 A2W39P2	2 2	CONNECTOR: Item 21. CONNECTOR, PLUG, ELECTRICAL: 0.929 in. long, 0.046 in. dia; mfr 71785, part no. 318-11-99-285, 06845, dwg 4032484-0731.	
A2W40	2	CABLE ASSEMBLY, RF: 12.00 in. long; mfr 98738, part no. 30A226495-47-11. CONNECTOR: ITEM 21.	7-4D
A2W40P1 and A2W40P2 A2W41	Z	CABLE ASSEMBLY, RF: 6.00 in. long; mfr 98738,	7-4D
A2W41P1 and	2	part no. 30A226495-37-11. CONNECTOR: Item 21.	
A2W41P2 A2W42		CABLE ASSEMBLY, RF: 6.00 in. long; mfr 98738, part no. 30A226495-38-11.	7-4D
A2W42P1 and A2W42P2	2	CONNECTOR: Item 21.	
A2W43		CABLE ASSEMBLY, RF: Mfr 98738, part no. 30A228416-01 (A2W43A, 13 in. long; W43B, 23.5 in. long).	7-4D
A2XA1P1	-	CONNECTOR, RECEPTACLE, ELECTRICAL: 11 contacts, incl. 1 coax, 1.541 in. long, 0.494 in. w, 0.663 in. thk; mfr 71785, part no. DAMMR11W1S, 06845, dwg 4032484-0706. (Attaching Parts) BZ(2) T(2) CA(2)	7-4B
			<u> </u>

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2XA1P2 A2XA2P1 and	,	CONNECTOR, PLUG, ELECTRICAL: 25 contacts including 3 coaxial; 2.729 in. long, 0.663 in. w; 0.429 in. thk; mfr 71785, part no. DCMMR25W3S, 06845, dwg 4032484-0720. (Attaching Parts) BZ(2) T(2) CA(2) Not used.	7 -4 B
A2XA3P1 A2XA4P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 15 contacts, 1.541 in. long, 0.494 in. w, 0.648 in. thk; mfr 71785, part no. DAMAMR15S, 98738, dwg 09P226565-23.	7-4B
A2XA4P2	·	(Attaching Parts) BZ(2) T(2) CA(2) CONNECTOR, RECEPTACLE, ELECTRICAL: 17 contacts including 5 coaxial; 2.729 in. long, 0.494 in. w, 0.429 in. thk; mfr 71785, part no. DCMMR17W5S, 06845, dwg 4032484-0721. (Attaching Parts) BZ(2) T(2) CA(2)	7-4B
A2XA4P2A1	1	Refer to cable assembly A2W33P1.	7-4D
A2XA4P2A2 and A2XA4P2A3		CONNECTOR, ELECTRICAL: Dummy; 0.734 in. long, 0.530 in. w, 0.045 in. thk; mfr 06845, part no. 4032270-0501.	7-4B
A2XA5P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.729 in. long, 0.494 in. w, 0.429 in. h; mfr 71785, part no. DCMMR13W6S, 06845, dwg 4032484-0719.	7-4B
A2XA6P1		(Attaching Parts) BZ(2) T(2) CA(2) CONNECTOR, RECEPTACLE, ELECTRICAL: 25 contacts including 3 coaxial; 2.729 in. long, 0.663 in. w, 0.429 in. thk; mfr 71785, part no. DCMMR25W3S, 06845, dwg 4032484-0720. (Attaching Parts) BZ(2) T(2) CA(2)	7-4B
A2XA6P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.541 in. long, 0.494 in. w, 0.429 in. h; mfr 71785, part no. DAMMR3W3S, 06845, dwg 4032484-0705. (Attaching Parts) BZ(2) T(2) CA(2)	7-4B
A2XA6P2A1		Not used.	7.15
A2XA6P2A2 A2XA6P2A3		Refer to A2W37. CONNECTOR, ELECTRICAL: Dummy, 0.73 in. long, 0.53 in. w, 0.045 in. thk; mfr 06845, part no. 4032270-0501.	7-4D 7-4C
A2XA6P3		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.54 in. long, 0.49 in. w, .43 in. h; mfr 71785, part no. DAMMR3W3S, 06845, dwg 4032484-0705. (Attaching Parts) CA(2) BZ(2) T(2)	7-4B

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSMITTER MAIN FRAME A2

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2XA7 and A2XA8		Not used.	
A2XA9P1 A2XA10 and		CONNECTOR, RECEPTACLE, ELECTRICAL: 9 contacts, 1.21 in. long, 0.49 in. w, 0.648 in. thk; mfr 71785, part no. DEMAMR9S, 98738, dwg 09P226565-22. (Attaching Parts) BZ(2) T(2) CA(2) Not used.	7-4B
A2XA10 and A2XA11 A2XA12P1		CONNECTOR, PLUG, ELECTRICAL: 13 contacts	7-4B
		including 3 coaxial, 2.088 in. long, 0.49 in. w, 0.43 in. thk; mfr 71785, part no. DBMMR13W3S, 06845, dwg 4032484-0713. (Attaching Parts) BZ(2) T(2) CA(2)	1 15
A2XDS1 and A2XDS2		Not used.	
A2XDS3 and A2XDS4		LIGHT, PANEL: 25 Vdc, 1.125 in. long, 0.64 in. dia; mfr 72914, part no. A4921-4, 06845, dwg 4032385-0701. (Includes light bulb holder).	7-7
A2XF1 and A2XF2		FUSEHOLDER: MIL type FHL17G1.	7-7
A2A1		TRANSMITTER MODE SELECTOR ASSEMBLY: 2.17 in. h, 5.16 in. w, 4.40 in. long; mfr 98738, part no. 01A228170-01. (Attaching Parts) CE(2)	7-8
A2A1C1 thru A2A1C6		CAPACITOR: Item 9.	7-8
A2A1C7 thru A2A1C10		CAPACITOR, FIXED, MICA: 240 pF ±1%, 500 Vdc working; MIL type CMR04F241FPDM.	7-8
A2A1E1 thru A2A1E3		TERMINAL: Item 66.	7-8
A2A1E4 A2A1E5		TERMINAL, STUD: Item 52. TERMINAL: Item 66.	7-8 7-8
A2A1E6 A2A1E7 and		TERMINAL, STUD: Item 52. TERMINAL: Item 66.	7-8 7-8
A2A1E8 A2A1FL1		FILTER, BANDPASS: 0.437 in. dia, 2.50 in. long, 500 kHz; mfr 95105, part no. 526-9419-010, 98738, dwg 08P228093-01. (Attaching Parts) AF(2) AL(2) AQ(1) AA(2) CG(2)	7-8

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A1FL2		FILTER, BANDPASS: 0.437 in. dia, 2.50 in. long, 500 kHz, mfr 95105, part no. 526-	7-8
		9420-010, 98738, dwg 08P228093-02. (Attaching Parts) AF(2) AA(2) AQ(2) AL(2)	
A2A1MP1		COVER, MODE SELECTOR: Aluminum alloy; 5.148 in. long, 2.148 in. w, 4.370 in. h;	7-8
,		mfr 98738, part no. 15A226309-21-11.	
A2A1MP2		(Attaching Parts) AL(2) CG(2) CQ(2) INSULATOR, TRANSFORMER: Plastic, 0.88 in.	7-8
and		long, 0.88 in. w, 0.031 in. thk; mfr 06845,	1 ' "
A2A1MP3		part no. 4032135-0001.	
A2A1MP4		GROMMET: Rubber, MIL type MS35489-1.	7-8
thru A2A1MP6			
A2A1MF0 A2A1P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.541	7-8
		in. long, 0.494 in. w, 0.422 in. thk; mfr	
		71785, part no. DAMME11W1P, 06845, dwg	
		4032484-0702.	
A2A1P1A1		(Attaching Parts(CF(2) PLUG, CONNECTOR: Right angle coaxial, 0.734 in.	7-8
		long; mfr 71785, part no. 318-11-99-284,	'-0
		06845, dwg 4032484-0730.	
A2A1P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.729 in. long, 0.494 in. w, 0.426 in. thk; mfr 71785, part no. DCMME25W3P, 06845, dwg 4032484-0717.	7-8
A2A1P2A1		(Attaching Parts) CF(2) PLUG, CONNECTOR: Right angle coaxial, 0.734 in.	7-8
AZAII ZAI		long; mfr 71785, part no. 318-11-99-284, 06845, dwg 4032484-0730.	1-0
A2A1P2A2		Not used.	
A2A1P2A3		PLUG, CONNECTOR: Right angle coaxial, 0.734 in. long; mfr 71785, part no. 318-11-99-284, 06845, dwg 4032484-0730.	7-8
A2A1S1		SWITCH, ROTARY: 1.09 in. long, 0.50 in. dia; 1 section on 2 poles per section, 4 position, non-shorting; mfr 81073, part no. 51CY23417, 98738, dwg 40P228622-01; alternate; mfr 96854, part no. 276781-511, 06845, dwg 4030830-0701. (Attaching Parts) FL(1) FM(1)	7-8
A2A1T1 and A2A1T2		TRANSFORMER, RF: 0.75 in. long, 0.75 in. w, 0.25 in. h, tuning capacitor 750 pF ±10% at 500 kHz; mfr 93928, part no. 11210, 98738, dwg 24P227267-01. (Attaching Parts) AL(4) AD(4)	7-8

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A1W1		CABLE ASSEMBLY, RF: 3.75 in. long; mfr 98738,	7-8
		part no. 30A226482-36-11.	1
A2A1W2		CABLE ASSEMBLY, RF: 5.75 in. long; mfr 98738,	7-8
		part no. 30A226482-38-11.	
A2A1W3		CABLE ASSEMBLY, RF: 4.25 in. long; mfr 98738,	7-8
		part no. 30A226482-37-11.	
		F	
A2A1A1		USB BALANCED MODULATOR SUBASSEMBLY:	7-8,
		Mfr 98738, part no. 01A226177-21-11.	7-9
		(Attaching Parts) AF(3) AL(3) CG(3)	
A2A1A1C1		CAPACITOR: Item 15.	7-9
A2A1A1C2		CAPACITOR, FIXED, MICA: 110 pF ±5%, 500	7-9
		Vdc working; MIL type CMR05F111JPDM.	
A2A1A1C3		CAPACITOR: Item 13.	7-9
A2A1A1C4		CAPACITOR, VARIABLE, GLASS: 1.0 - 60.0 pF,	7-9
		1000 Vdc working; mfr 73899, part no.	
		VCJ1079, 06845, dwg 4031983-0701.	
A2A1A1C5		CAPACITOR, FIXED, MICA: 1500 pF ±1%, 500	7-9
and		Vdc working; MIL type CMR06F152FPDM.	
A2A1A1C6		<i>5,</i> 1.	
A2A1A1R1		RESISTOR, FIXED, FILM: 100 ohms ±1%, 1/8 w;	7-9
		MIL type RNC55K1000FM.	
A2A1A1R2		RESISTOR: Item 45.	7-9
A2A1A1R3		RESISTOR, VARIABLE, WIRE-WOUND: 2K ohms	7-9
		±5%, 3/4 w; MIL type M39015/1-005YM.	
A2A1A1R4		RESISTOR, FIXED, FILM: 100 ohms ±1%, 1/8 w;	7-9
		MIL type RNC55K1000FM.	
A2A1A1R5		RESISTOR: Item 45.	7-9
A2A1A1R6		RESISTOR, FIXED, FILM: 1100 ohms +2%,	7-9
i i		1/4 w; MIL type RLR07C1101GR.	
A2A1A1R7		RESISTÓR: Item 30.	7-9
thru			
A2A1A1R10			
A2A1A1R11		RESISTOR, FIXED, FILM: 2K ohms ±2%, 1/4 w;	7-9
		MIL type RLR07C2001GR.	
A2A1A1R12		RESISTOR, FIXED, FILM: 5100 ohms ±2%, 1/4 w;	7-9
		MIL type RLR07C5101GR.	
A2A1A1R13		RESISTOR, FIXED, FILM: 2K ohms ±2%, 1/4 w;	7-9
,		MIL type RLR07C2001GR.	
A2A1A1R14		RESISTOR, FIXED, FILM: 5100 ohms ±2%, 1/4 w;	7-9
		MIL type RLR07C5101GR.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A1A1U1	NOTES	SEMICONDUCTOR DEVICE, DIODE: 600 mW, temp.	7-9
		range -55 to +125 degrees C; 0.335 in. dia. 0.180 in. h; mfr 86684, part no. CA3029, 06845, dwg 4031990-0701.	
A2A1A2		LSB BALANCED MODULATOR SUBASSEMBLY: 1.35 in. long, 3.50 in. w, mfr 98738, part no. 01A226176-21-11.	7-10
A2A1A2C1		(Attaching Parts) AF(3) AL(3) CG(3) CAPACITOR: Item 15.	7-10
A2A1A2C1 A2A1A2C2		CAPACITOR: Item 13. CAPACITOR, FIXED, MICA: 110 pF ±5%, 500	7-10
		Vdc working; MIL type CMR05F111JPDM.	. 10
A2A1A2C3		CAPACITOR: Item 13.	7-10
A2A1A2C4	-	CAPACITOR, VARIABLE, GLASS: 1.0 - 60.0 pF, 1000 Vdc working; mfr 73899, part no. VCJ1079, 06845, dwg 4031983-0701.	7-10
A2A1A2C5		CAPACITOR, FIXED, MICA: 1500 pF ±1%, 5 Vde,	7-10
and		working; MIL type CMR06F152FPDM.	
A2A1A2C6 A2A1A2R1		DEGISTOD FIVED FILM, 100 chmg +10/ 1/9 m.	7-10
		RESISTOR, FIXED, FILM: 100 ohms ±1%, 1/8 w; MIL type RNC55K1000FM.	
A2A1A2R2		RESISTOR: Item 45.	7-10
A2A1A2R3		RESISTOR, VARIABLE, WIRE-WOUND: 2K ohms ±5%, 3/4 w; MIL type M39015/1-005YM.	7–10
A2A1A2R4		RESISTOR, FIXED, FILM: 100 ohms ±1%, 1/8 w; MIL type RNC55K1000FM.	7-10
A2A1A2R5		RESISTOR: Item 45.	7-10
A2A1A2R6		RESISTOR, FIXED, FILM: 1100 ohms ±2%, 1/4 w; MIL type RLR07C1101GR.	7-10
A2A1A2R7		RESISTOR: Item 30.	7-10
thru			
A2A1A2R10 A2A1A2R11		RESISTOR, FIXED, FILM: 2K ohms ±2%, 1/4 w; MIL type RLR07C2001GR.	7-10
A2A1A2R12		RESISTOR: Item 48.	7-10
A2A1A2R13	. <u></u> .	RESISTOR, FIXED, FILM: 2K ohms ±2%, 1/4 w; MIL type RLR07C2001GR.	7-10
A2A1A2R14		RESISTOR: Item 48.	7-10
A2A1A2U1		SEMICONDUCTOR DEVICE, DIODE: 600 milliwatt, temp. range -55 to +125 degrees C; 0.335 in. dia, 0.180 in. h; mfr 86684, part no. CA3039, 06845, dwg 4031990-0701.	7-10

Table 7-2. Rado Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE	NOTES	NAME AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A1A3		ISOLATION AMPLIFIER ASSEMBLY: Mfr 98738,	7-8,
AZAIAS		part no. 01A226179-22-11.	7-11
	* .		1 '-11
40444001	1	(Attaching Parts) AF(3) AL(3) CG(3)	7-11
A2A1A3C1	1	CAPACITOR: Item 15.	7-11
A2A1A3C2		CAPACITOR: Item 14.	7-11
A2A1A3C3		Not used.	
A2A1A3C4	}	CAPACITOR: Item 15.	7-11
A2A1A3C5		CAPACITOR: Item 14.	7-11
A2A1A3E1		Solder Joint only.	7-11
thru	ŀ		j
A2A1A3E10			1
A2A1A3Q1	•	TRANSISTOR: MIL type JAN2N2905A.	7-11
and	1		İ
A2A1A3Q2			
A2A1A3R1		RESISTOR: Item 31.	7-11
A2A1A3R2		RESISTOR: Item 32.	7-11
and			
A2A1A3R3			1
A2A1A3R4	i	RESISTOR, FIXED, COMPOSITION: 5100 ohms ±5%,	7-11
thru	1	1/4 w; MIL type RCR07G512JS.	
A2A1A3R6	!	1/1 m, min type menter accept	
A2A1A3R7		RESISTOR: Item 31.	7-11
A2A1A3R8		RESISTOR: Item 32.	7-11
and	Ì	TEDISTOR: Item 02.	1 '
A2A1A3R9	ļ		1
A2A1A3R3 A2A1A3R10		RESISTOR, FIXED, COMPOSITON: 5100 ohms ±5%,	7-11
•		1/4 w; MIL type RCR07G512JS.	1 '-11
thru		1/4 w; MIL type KCK0/G31203.	
A2A1A3R12	ł	CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-11
A2A1A3TP1		Item 16.	1 '-11
and		Item 10.	
A2A1A3TP2			
	1		
A2A1A4		500 KHZ GATES SUBASSEMBLY: 3.660 in. long,	7-8,
Aumina		3.500 in. w, mfr 98738, part no. 01A228169-01.	7-12
		(Attaching Parts) AF(2) AL(2) CG(2)	
A2A1A4C1		CAPACITOR: Item 15.	7-12
A2A1A4C1 A2A1A4C2		CAPACITOR: Item 13.	7-12
		OALAGIOM: Item 14.	1-12
and			
A2A1A4C3 A2A1A4C4		CAPACITOR, FIXED: 3.300 pF, ±1%, 500 Vdc	7-12
AZAIA4U4		working; MIL type CMR06F332FPDM.	1-12
		working; with type Chinocrasarrum.	
	<u> </u>		

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	110120		
A2A1A4C5		CAPACITOR, FIXED, MICA: 820 pF, ±5%, 300 Vdc working; mfr 72136, part no. DM15E821J0300WV, 06845, dwg 4030802-0730.	7-12
A2A1A4C6		CAPACITOR: Item 14.	7-12
A2A1A4C7		CAPACITOR, FIXED, MICA: 3,300 pF, ±1%, 500 Vdc working; MIL type CMR06F332FPDM.	7-12
A2A1A4C8		CAPACITOR, FIXED, MICA: 820 pF, ±5%, 300 Vdc working; mfr 72136, part no. DM15E821J0300WV, 06845, dwg 4030802-0730.	7-12
A2A1A4C9		Not used.	
thru			
A2A1A4C16			- 10
A2A1A4C17		CAPACITOR: Item 14.	7-12
A2A1A4C18		CAPACITOR: Item 15.	7-12
and			
A2A1A4C19		CARACIMOR HITTOR DI ECIPROI HITTO A A EL 1000/	- 10
A2A1A4C20		CAPACITOR, FIXED, ELECTROLYTIC: 2.2 uF, ±20%, 20 Vdc working; MIL type M39003/01-2284.	7-12
A2A1A4C21		CAPACITOR: Item 14.	7-12
A2A1A4C22	1	CAPACITOR: Item 15.	7-12
A2A1A4C23	l	CAPACITOR: Item 14.	7-12
and			
A2A1A4C24			
A2A1A4C25 and		CAPACITOR: Item 15.	7-12
A2A1A4C26		•	
A2A1A4C27		CAPACITOR: Item 14.	7-12
and	1		
A2A1A4C28			
A2A1A4CR1		SEMICONDUCTOR DEVICE, DIODE: Item 49.	7-12
A2A1A4CR2		Not used.	
thru			
A2A1A4CR5	I		
A2A1A4CR6		SEMICONDUCTOR DEVICE, DIODE: Item 49.	7-12
thru			
A2A1A4CR12			
A2A1A4E1		Solder Joint ony.	7-12
thru			
A2A1A4E3			
A2A1A4E4		Not used.	
and			
A2A1A4E5		Oulden Taint and	7 10
A2A1A4E6		Solder Joint only.	7-12
thru		·	
A2A1A4E9			
	<u> </u>		<u> </u>

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DEDICINATION	1.0125	MANU AND DESCRIPTION	NOMEDIA
A2A1A4E10		Not used.	
A2A1A4E11		Solder Joint only.	7-12
thru			
A2A1A4E15			
A2A1A4E16		TERMINAL, STUD: 0.24 in. long, 0.06 in. dia;	7-12
***************************************		mfr 88245, part no. 2031B1, 98738, dwg	'
· .		29P239053-21-11.	i i
A2A1A4E17		Solder Joint only.	7-12
A2A1A4E18		Not used.	'
A2A1A4E19		Solder Joint only.	7-12
thru		Solder come only.	`
A2A1A4E22			
A2A1A4E23		Not used.	
and			
A2A1A4E24			
A2A1A4E25		Solder Joint only.	7-12
thru		,	
A2A1A4E34			
A2A1A4Q1		TRANSISTOR: Item 55.	7-12
and			1
A2A1A4Q2			
A2A1A4R1		RESISTOR: Item 31.	7-12
A2A1A4R2		RESISTOR, FIXED, FILM: 7,500 ohms, $\pm 2\%$, 1/4 w;	7-12
		MIL type RLR07C7501GR.	
A2A1A4R3		RESISTOR: Item 31.	7-12
thru			1
A2A1A4R5	`		
A2A1A4R6		RESISTOR, FIXED, COMPOSITION: 15K ohms	7-12
		±5%, 1/4 w; MIL type RCR07G153JS.	i I
A2A1A4R7		RESISTOR, FIXED, COMPOSITION: 390 ohms	7-12
		±5%, 1/4 w; MIL type RCR07G391JS.	1
A2A1A4R8		RESISTOR: Item 31.	7-12
A2A1A4R9		RESISTOR, FIXED, COMPOSITION: 15K ohms	7-12
		±5%, 1/4 w; MIL type RCR07G153JS.	
A2A1A4R10		RESISTOR, FIXED, COMPOSITION: 390 ohms	7-12
		±5%, 1/4 w; MIL type RCR07G391JS.	
A2A1A4R11		Not used.	
thru			
A2A1A4R32		DEGIGE OF The AC	, , ,
A2A1A4R33		RESISTOR: Item 48.	7-12
A2A1A4R34		RESISTOR: Item 46.	7-12
A2A1A4R35		RESISTOR: Item 32.	7-12
A2A1A4R36		RESISTOR: Item 30.	7-12
A2A1A4R37		RESISTOR: Item 41.	7-12

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A1A4R38		RESISTOR, FIXED, FILM: 1,100 ohms, ±2%, 1/4 w; MIL type RLR07C1101GR.	7-12
A2A1A4R39		RESISTOR, VARIABLE, WIRE-WOUND: 10K ohms, 3/4 w; MIL type M39015-1-007YM.	7-12
A2A1A4R40		RESISTOR: Item 48.	7-12
A2A1A4R41		RESISTOR, FIXED, FILM: 750 ohms, ±2%, 1/4 w; MIL type RLR07C7500GR.	7-12
A2A1A4R42		RESISTOR, FIXED, FILM: 910 ohms, ±2%, 1/4 w; MIL type RLR07C9100GR.	7-12
A2A1A4R43		RESISTOR, FIXED, FILM: 4,300 ohms, ±2%, 1/4 w; MIL type RLR07C4301GR.	7-12
A2A1A4R44	ł	RESISTOR: Item 32.	7-12
A2A1A4R45		RESISTOR, FIXED, FILM: 200 ohms, ±2%, 1/4 w; MIL type RLR07C2000GR.	7-12
A2A1A4R46		RESISTOR, FIXED, FILM: 51K ohms, ±2%, 1/4 w; MIL type RLR07C5102GR.	7-12
A2A1A4R47		RESISTOR: Item 48.	7-12
A2A1A4R48		RESISTOR: Item 32.	7-12
A2A1A4R49		RESISTOR: Item 43.	7-12
A2A1A4R50	•	RESISTOR: Item 31.	7-12
A2A1A4R51		RESISTOR, FIXED, FILM: 7,500 ohms, ±2%, 1/4 w; MIL type RLR07C7501GR.	7-12
A2A1A4R52		RESISTOR: Item 48.	7-12
A2A1A4R53		RESISTOR, FIXED, FILM: 51K ohms, ±2%, 1/4 w; MIL type RLR07C5102GR.	7-12
A2A1A4R54		RESISTOR: Item 32.	7-12
A2A1A4R55		RESISTOR, FIXED, FILM: 200 ohms, ±2%, 1/4 w; MIL type RLR07C2000GR.	7-12
A2A1A4R56		RESISTOR: Item 32.	7-12
A2A1A4R57		RESISTOR: Item 48.	7-12
A2A1A4R58		RESISTOR: Item 31.	7-12
A2A1A4R59 and A2A1A4R60		RESISTOR, FIXED, FILM: 4,300 ohms, ±2%, 1/4 w; MIL type RLR07C4301GR.	7-12
A2A1A4R61 and		RESISTOR: Item 36.	7-12
A2A1A4R62			
A2A1A4R63		RESISTOR, FIXED, FILM: 3,600 ohms, ±2%, 1/4 w; MIL type RLR07C3601GR.	7-12
A2A1A4T1		TRANSFORMER, RF, VARIABLE: 0.500 kHz,	7-12
and		capacitor 851 pF, ±5%, mfr 93292, part no.	
A2A1A4T2		500-2357, 06845, dwg 4032538-0701.	·

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTER MODE SELECTOR ASSEMBLY A2A1

	-	-	
REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A1A4T3		TRANSFORMER, RF, VARIABLE: 0.500 kHz, capacitor 695 pF, ±5%, mfr 93292, part no. 500-2358, 06845, dwg 4032538-0702.	7-12
A2A1A5		BUFFER AMPLIFIER ASSEMBLY: Brass, hot tin finish; 1.547 in. long, 0.500 in. w, 1.000 in. h; mfr 98738, part no. 01A227179-22-11. (Attaching Parts) AF(2) AL(2) CG(2)	7-8
A2A2 and A2A3		Not used.	

Table 7-2 Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
**			
A2A4		RF AMPLIFIER ASSEMBLY: 7.332 in. long, 7.432	7-13
,		in. w, 4.930 in. h; mfr. 98738, part no.	
		01A226052-21-11.	
A2A4B1		(Attaching Parts) CE (4)	
AZA4B1		MOTOR ASSEMBLY: Mfr 06845, part no. 4032216-0501.	7-14
		(Attaching Parts) AU(2), AF(3).	
A2A4B1A		MOTOR: 26 Vde ±0.5 Vdc. 240 milliamps,	7-14
AZATDIA		3.242 in. long, 0.875 in. dia; mfr 25140, part no.	1-14
		43A1470, 06845, dwg 4030785-0701.	
A2A4C1		CAPACITOR, FIXED, MICA: 330 pF ±5%, 500 Vdc	7-16H
		working; MIL type CMR05F331JPDM.	. 1011
A2A4C2		CAPACITOR: Item 6.	7-16B
A2A4C3		CAPACITOR, FIXED, CERAMIC: 0.01 uF ±20%,	7-16G
'		500 Vdc working; MIL type CK63AW103M.	
A2A4C4		CAPACITOR: Item 6.	7-16B
A2A4C5	ur"	CAPACITOR, FIXED, MICA: 330 pF ±5%, 500	7-16H
		Vdc working; MIL type CMR05F331JPDM.	
A2A4C6		CAPACITOR: Item 6.	7-16B
A2A4C7		CAPACITOR, FIXED, CERAMIC: 0.01 uF ±20%,	7-16D
101100		500 Vdc working; MIL type CK63AW103M.	7.400
A2A4C8		CAPACITOR, FIXED, MICA: 356 pF ±1%, 500	7-16E
		Vdc working; 0.470 in. long, 0.400 in. w, 0.220 in. thk; mfr 98738, dwg 21P228300-48.	
A2A4C9		CAPACITOR, FIXED, MICA: 775 pF ±1%, 300 Vdc	7-16E
AZAGO		working; 0.470 in. long, 0.400 in. w, 0.230 in.	1-10E
		thk; mfr 98738, dwg 21P228300-58.	
A2A4C10		CAPACITOR: Item 6.	7-16B
A2A4C11		CAPACITOR, FIXED, MICA: 356 pF ±1%, 500 Vdc	7-16G
		working; 0.470 in. long, 0.400 in. w, 0.220 in.	
		thk; mfr 98738, dwg 21P228300-48.	
A2A4C12		CAPACITOR, FIXED, MICA: 775 pF ±1%, 300	7-16G
		Vdc working; 0.470 in. long, 0.400 in. w,	
		0.230 in. thk; mfr 98738, dwg 21P228300-58.	
A2A4C13		CAPACITOR, FIXED, MICA: 356 pF ±1%, 500 Vdc	7-16C
		working; 0.470 in. long, 0.400 in. w, 0.220 in.	
4044014	•	thk; mfr 98738, dwg 21P228300-48.	
A2A4C14		CAPACITOR, FIXED, MICA: 775 pF ±1%, 300	7-16C
		Vdc working; 0.470 in. long, 0.400 in. w, 0.230 in. thk; mfr 98738, dwg 21P228300-58.	
A2A4C15		CAPACITOR: ITEM 6.	7-16B
thru		On honor. Hilly o.	(-10B
A2A4C18			Ì

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4C19		CAPACITOR, FIXED, MICA: 369 pF ±1%, 500 Vdc working; 0.470 in. long, 0.400 in. w, 0.220 in.	7-16F
A2A4C20		thk; mfr 98738, dwg 21P228300-49. CAPACITOR, FIXED, MICA: 784 pF ±1%, 300 Vdc	7-16F
40.44001		working; 0.470 in. long, 0.400 in. w, 0.230 in. thk; mfr 98738, dwg 21P228300-59.	
A2A4C21		CAPACITOR: Item 7.	7-14
A2A4CR1		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N3611.	7-14
A2A4E1		STATOR PLATE ASSEMBLY: Four contacts; 0.980 in. long, 0.60 in. w, 0.126 in. thk; mfr 98738, part no. 01A227173-24-11.	7-16J
A2A4E2		STATOR PLATE ASSEMBLY: Three contacts; mfr 98738, part no. 01A227173-37-11.	7-16E
A2A4E3		STATOR PLATE ASSEMBLY: Four contacts; 0.980 in. long, 0.60 in. w, 0.126 in. thk; mfr 98738, part no. 01A227173-24-11.	7-16G
A2A4E4		STATOR PLATE ASSEMBLY: One contact; mfr 98738, part no. 01A227173-38-11.	7-16G
A2A4E5		STATOR PLATE ASSEMBLY: Four contacts; mfr 98738, part no. 01A227173-23-11.	7-16C
A2A4E6 and		STATOR PLATE ASSEMBLY: Four contacts;	7-16J
A2A4E7		mfr 98738, part no. 01A227173-35-11.	7-16E
A2A4E8		STATOR PLATE ASSEMBLY: Two contacts; mfr 98738, part no. 091A227173-31-11.	7-16G
A2A4E9 and		STATOR PLATE ASSEMBLY: Two contacts;	7-16J
A2A4E10		mfr 98738, part no. 01A227173-36-11.	7-16E
A2A4E11		STATOR PLATE ASSEMBLY: Four contacts; mfr 98738, part no. 01A227173-35-11.	7-16G
A2A4E12		STATOR PLATE ASSEMBLY: Two contacts; mfr 98738, part no. 01A227173-36-11.	7-16C
A2A4E13		STAOR PLATE ASSEMBLY: Four contacts; mfr 98738, part no. 01A227173-22-11.	7-16C
A2A4E14 A2A4E15		TERMINAL, FEED-THRU: MIL type SE14XC04. TERMINAL, FEED-THRU: MIL type FT049B01.	7-16E 7-16G
thru A2A4E18		TEDMINAL CHID. MIL 4 CERTODO	7 1011
A2A4E19		TERMINAL, STUD: MIL type SE079B01.	7-16H
A2A4E20 and A2A4E21		TERMINAL, STUD: MIL type SE12XC07.	7-16G
A2A4E22		TERMINAL, STUD: MIL type SE15XC04.	7-16C
A2A4E23		TERMINAL, STUD: MIL TYPE SE12XC07.	7-16D
A2A4E24 thru A2A4E27		TERMINAL, FEED-THRU: MIL type FT049B01.	7-16B, 7-16C

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION		NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	HOIES	NAME AND DESCRIPTION	NUMBER
4044700		TERMINAL COLLD. MIL 4:00 MG17156 1	7-160
A2A4E28		TERMINAL, STUD: MIL type MS17156-1.	7-16B
A2A4E29		TERMINAL, FEED-THRU: MIL type FT049B01.	7-16B
A2A4E30		TERMINAL, STUD: MIL type MS17156-1.	7-16B
A2A4E31		TERMINAL, LUG: 0.50 in. long; mfr 79963,	7-14
		part no. 75, 98738, dwg 29S111221-31.	
A2A4E32 and		TERMINAL LUG; MIL type MS35431-4.	7-16H
A2A4E33		(Attaching Parts) AD(2)	
A2A4FL1		SUPPRESSOR, PARASITIC: 0.200 in. OD, 0.100	7-16H,
thru		in. ID, 0.250 in. long; mfr 08832, part no.	7-16C
A2A4FL3		F754, 06845, dwg 4032581-0701.	1
A2A4K1		RELAY, ELECTRICAL: DPDT, 2 AMP, MIL type	7-14
		M5757-10-039.	
		(Attaching Parts) AG(2), AA(2), AQ(2)	
A2A4MP1		ROTOR DRIVE; Mfr 06845, part no. 4032239-0501,	7-13
		consists of A2A4MP2, A2A4MP3 and A2A4MP4.	
		(Attaching Parts) CM(1)	
A2A4MP2		GEAR, SPUR: 170 teeth, 1.792 in. dia, 0.281 in.	7-13,
and		thk, mfr 06845, part no. 4030615-0701.	,
A2A4MP3		(Attaching Parts) CL(2)	1
A2A4MP4		SHAFT, ROTOR; 0.1874 in. dia, 4.22 in. long,	7-13
		mfr 06845, part no. 4030639-0001.	
A2A4MP5		COVER: 7.432 in. long, 7.332 in. w, 4.430 in. h;	7-13
1121111111		mfr 98738, part no. 15P226217-21-11.	
		(Attaching Parts) AL(4), AF(4), AB(2), CG(4),	
·		L(2), M(2)	
A2A4MP6		POST: 3.783 in. long, 0.312 in. dia; mfr. 06845,	7-13
AZATIMI		part no. 4032437-0501.	1 10
		(Attaching Parts) GN(1), GA(1)	
A2A4MP7		SHIELD, NO. 1: 5.030 in. dia, 0.090 in. thk;	7-13
AZATMI		98738, part no. 01A226698-21-11.	1-10
		(Attaching Parts) GN(3)	
A2A4MP8		SPACER, COVER; 1.98 in. long, 0.62 in. w,	7-13
AZAAWIPS			1-13
A 2 A 43470		0.120 in. thk; mfr 06845, part no. 4032448-0001.	7-13
A2A4MP9		POST: 3.78 in. long, 0.188 in. hex; mfr 98738,	(-19
thru		part no. 47P228368-01.	
A2A4MP12		OLAMB DETAINED, 0.04 in land 0.00 in	7.12
A2A4MP13		CLAMP, RETAINER; 0.24 in. long, 0.28 in. w,	7-13
thru		0.20 in. h; mfr 06845, part no. 4032108-0001.	
A2A4MP18		(Attaching Parts) CQ(5), AL(6), DA(1)	7.10
A2A4MP19		BEARING, BALL, ANNULAR: Steel with bronze	7-13
		separator; mfr 32828, part no. 6905-1, 06845,	
		dwg 4030764-0701.	
A2A4MP20		Not used.	
and			
A2A4MP21			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE	NOTEC	NAME AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4MP22		RING, TURRET, TOP: Aluminum alloy; 6.80 in. 0D, 5.28 in. ID; 0.125 in. thk; mfr 06845, part no. 4032294-0001.	7-13
A2A4MP23		(Attaching Parts) AF(4) RING, TURRET, BOTTOM: 6.80 in. OD, 5.28 in. ID, 0.125 in. thk; mfr 06845, part no. 4030947-0001.	7-13
A2A4MP24		RING, SPACER; Nylon; 5.544 in. dia, 0.231 in. thk; mfr 98738, part no. 42P226779-21-11.	7-13
A2A4MP25		Not used.	7.10
A2A4MP26		BEARING, SLEEVE: Sintered metal, oil impreg-	7-13,
thru A2A4MP29		nated; 0.422 in. OD, 0.187 in. ID, 0.109 in. thk; mfr 12639, part no. 127-100, 06845, dwg 4030759-0701.	7-14
A2A4MP30		BRACKET, RELAY: 1.12 in. long, 1.74 in. w, 0.62 in. thk; mfr 06845, part no. 4032226-0001. (Attaching Parts) AK(2), AJ(1)	7-14
A2A4MP31		BRUSH SET, ELECTRICAL CONTACT: Molded epoxy, stainless steel; 3.58 in. long; mfr 43710, part no. 1433, 06845, dwg 4032432-0701. (Attaching Parts) CN(2)	7–14
A2A4MP32 thru A2A4MP39		Not used.	
A2A4MP40		MOUNTING BASE, ELECTRICAL: Aluminum alloy, 7.322 in. long, 7.322 in. w; mfr 98738, part no. 01A226431-21-11. (Attaching Parts) L(3), AB(3)	7-14
A2A4MP41 and A2A4MP42		CLAMP: 0.25 in. long, 0.178 in. w; mfr 06845, part no. 4032184-0001. (Attaching Parts) See A2A4S1.	7-14
A2A4MP43		GEAR, SPUR: 50 teeth, 1.083 in. dia, 0.343 in. long; mfr 57523, part no. E21-50, 06845, dwg 4032171-0701.	7-14
A2A4MP44 and A2A4MP45		GROMMET: MIL type MS35489-1.	7-14
A2A4MP46		Not used.	
A2A4MP47		TUNING ROTOR: 3.0 in. dia. 4.22 in. long; mfr 98738, part no. 01A226092-21-11. Consists of A2A4MP48 thru A2A4MP58.	7-13
A2A4MP48		TOP ROTOR: Mfr 98738, part no. 01A226352-21-11. Consists of A2A4MP49,A2A4A37. (Attaching Parts) CP(1)	7–18

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4MP49		HUB, TOP ROTOR: 1.00 in. OD, 0.40 in. long,	7-18
		0.38 in. ID, mfr 98738, part no. 43P227263-21-11.	
A2A4MP50		UPPER GEAR ROTOR: Mfr 98738, part no.	
		01A226349-21-11. Consists of A2A4MP51,	
		A2A4A35 and A2A4A36.	
404436751		(Attaching Parts) CM(2)	- 10
A2A4MP51		GEAR ASSEMBLY: Mfr 98738, part no. 44P227260-22-11. Consists of A2A4MP51A	7–18
		and A2A4MP51B.	
A2A4MP51A		GEAR, SPUR: 170 teeth, 1.792 in. dia, 0.38 in.	7-18
AZAAMITJIA		thk; mfr 98738, part no. 44P227260-23-11.	1-10
A2A4MP51B		BEARING, SLEEVE: MIL type MS17795-13	7-18
A2A4MP52		CENTER ROTOR: Mfr 98738, part no.	7-18
		01A226350-21-11. Consists of A2A4MP53,	' 10
		A2A4A33 and A2A4A34.	
		(Attaching Parts) CP(1)	
A2A4MP53		HUB, CENTER ROTOR: 1.79 in. dia, 0.74 in. thk,	7-18
		mfr 98738, part no. 43P227262-21-11.	
A2A4MP54		LOWER GEAR ROTOR: Mfr 98738, part no.	7-18
		01A226351-21-11. Consists of A2A4MP55,	
		A2A4A31 and A2A4A32.	
		(Attaching Parts) CM(2)	
A2A4MP55		GEAR, SPUR: Mfr 98738, part no. 44P227260-22-11.	7-18
AGAANEREA		Consists of A2A4MP55A and A2A4MP55B.	7.10
A2A4MP55A		GEAR: 170 teeth, 1.792 in. dia, 0.88 in. thk;	7-18
A2A4MP55B		mfr 98738, part no. 44P227260-23-11. GEARING, SLEEVE: MIL type MS17795-13.	7-18
A2A4MP56		BOTTOM ROTOR: Mfr 98738, part no. 01A226353-	7-18
2127141011 00		21-11. Consists of A2A4MP57 and A2A4A30.	, -10
		(Attaching Parts) CP(1)	
A2A4MP57		HUB, BOTTOM ROTOR: 1.00 in. OD, 0.38 in. ID,	7-18
		0.40 in. long; mfr 98738, part no. 43P227261-	
		21-11.	
A2A4MP58		SHAFT, ROTOR: 4.22 in. long, 0.1874 in. dia;	7-18
		mfr 98738, part no. 47P227268-01.	
		(Attaching Parts) CM(1), CQ(1)	
A2A4MP59		TURRET DRIVE GEAR ASSEMBLY: Mfr 06845,	7-13,
		part no. 4032438-0501. Consists of A2A4MP60	7-17
		and A2A4MP61.	
A 0 A 434DC0		(Attaching Parts) AD(4), AL(4), CG(4)	7 17
A2A4MP60		GEAR, SPUR: Aluminum alloy, 7.208 in. dia,	7–17
A2A4MP61		0.265 in. thk; mfr 06845, part no. 4030614-0502. CODING RING: Laminated epoxy, copper foil,	7-17
A&AAMIF UI		one side, plated with rhodium; 7.06 in. dia,	(-1/
		0.062 in. thk; mfr 06845, part no. 4032447-0001.	
		ovos nu tim, mir ocoso, part no. socssir coort.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4MP62		COUPLING ASSEMBLY: Mfr 98738, part no.	7-15
and		58A227169-21-11. Consists of A2A4MP64 thru	
A2A4MP63		A2A4MP66.	
		(Attaching Parts) BD(2), CP(2)	
A2A4MP64		COUPLING, TOP: Cres, 0.875 in. dia, 0.382 in.	7-15
		thk; mfr 98738, part no. 58A227167-21-11.	
A2A4MP65		DRIVE PIN: Cres, 0.0936 in. dia, 0.225 in. long,	7-15
		mfr 06845, part no. 4032181-0001.	
A2A4MP66		HOLD DOWN SPRING: Half hard copper, 0.80 in.	7-15
		long, 0.015 in. thk; mfr 06845, part no.	
		4032183-0001.	
		(Attaching Parts) G(4), CR(4)	:
A2A4MP67		SHIELD ASSEMBLY, NO. 2: Mfr 98738, part no.	7-16D
		01A226220-21-11. Consists of A2A4MP68 thru	
		A2A4MP71.	
A2A4MP68		SHIELD, NO. 2: Aluminum alloy, approx. 5.0 in.	7-16D
		long, 2.80 in. w, 0.063 in. thk; mfr 98738,	
		part no. 64P226356-21-11.	
A2A4MP69		FASTENER: Cres, 0.187 in. sq, 0.360 in. long,	7-16C
		mfr 06845, part no. 4032145-0001.	
		(Attaching Parts) CT(1)	
A2A4MP70		SPRING, GROUNDING: Copper, silver plated;	7-16C
and		approx. 1.60 in. long, 0.725 in. w, 0.005 in.	İ
A2A4MP71		thk; mfr 98738, part no. 41P226219-21-11.	
		(Attaching Parts) DX(3)	
A2A4MP72	1	SHIELD ASSEMBLY, NO. 3: Mfr 98738, part no.	7-16G
		01A226223-22-11. Consists of A2A4MP73 thru	
		A2A4MP77.	
A2A4MP73	1	SHIELD SUBASSEMBLY, NO. 3: Mfr 98738, part	7-16H
		no. 01A226222-22-11. Consists of A2A4MP78	
		thru A2A4MP80.	
A2A4MP74		SHIELD, TUBE SOCKET: Brass, silver plated; 1.24	7-16B
		in. long, 1.10 in. w, 0.020 in. thk; includes	
		terminals; mfr 06845, part no. 4032213-0501.	
A2A4MP75		SHIELD, TUBE SOCKET: Brass, silver plated; 1.24	7-16B
		in. long, 1.10 in. w, 0.020 in. thk; includes	
404475750		terminals; mfr 06845, part no. 4032213-0502.	
A2A4MP76		Not used.	İ
and			
A2A4MP77		CHIELD NO 2. Alemine -11 7.0'	F 4.0
A2A4MP78		SHIELD, NO. 3: Aluminum alloy; approx. 5.0 in.	7-16H
	l	long, 2.80 in. w, 0.063 in. thk; mfr 06845,	
		part no. 4032525-0001.	1
			1
			1
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
			1,01,12
A2A4MP79		FASTENER: Cres, 0.187 in. sq, 0.360 in. long, mfr 06845, part no. 4032145-0001. (Attaching Parts) CT(1)	7-16G
A2A4MP80		SPRING, GROUNDING: Copper, silver plated; approx. 1.60 in. long, 0.725 in. w, 0.005 in. thk; mfr 98738, part no. 41P226219-21-11. (Attaching Parts) DX(3)	7-16G
A2A4MP81		SHIELD ASSEMBLY NO. 4: Mfr 98738, part no. 01A226221-21-11. Consists of A2A4MP82 thru A2A4MP85.	7-16F
A2A4MP82		SHIELD, NO. 4: Aluminum alloy; silver plated, approx. 4.0 in. long, 1.75 in. w, 0.063 in. thk; mfr 06845, part no. 4032229-0001.	7-16E
A2A4MP83		FASTENER: Cres, 0.187 in. sq, 0.360 in. long, mfr 06845, part no. 4032145-0001. (Attaching Parts) CT(1)	7-16E
A2A4MP84 and A2A4MP85		SPRING, GROUNDING: Copper, silver plated; ap- prox. 1.60 in. long, 0.725 in. w, 0.005 in. thk; mfr 98738, part no. 41P226219-21-11.	7-16E
A2A4MP86		SHIELD, NO. 5: Aluminum alloy, approx. 5.0 in. long, 2.75 in. w, 0.063 in. thk; mfr 06845, part no. 4032231-0501. (Attaching Parts) M(3), GN(3)	7-16J
A2A4MP87		SHIELD, INSULATED: Brass base with nylon insulator; 2.70 in. long, 1.54 in. w, 0.070 in. thk; mfr 06845, part no. 4016866-0501. (Attaching Parts) See A2A4A1	7-16C
A2A4MP88		CLAMP, LOOP: Nylon; 0.480 in. long, 0.230 in. w; mfr 95987, part no. 1-16-2NA, 06845, dwg 4032230-0701. (Attaching Parts) CJ(1)	7-16J
A2A4MP89 and A2A4MP90		SHIELD, ELECTRON TUBE: Aluminum with cadmium plated copper liner; 0.875 in. dia, 1.875 in. long; mfr 98978, part no. TR5-5020-21B, 06845, dwg 4032212-0701.	7-16C
A2A4MP91 thru A2A4MP96		SPACER: Aluminum alloy; hexagonal, 0.250 in. across flats, 0.883 in. long, 0.159 in. ID; mfr 06845, part no. 4032191-0001.	7-16A
A2A4MP97 thru A2A4MP103		SPACER, THREADED: Hexagonal, 0.25 in. across flats, 0.88 in. long, 6-32 threads; mfr 06845, part no. 4032113-0001. (Attaching Parts) M(1), GN(1)	7-16A
A2A4MP104 thru A2A4MP106		ROD, THREADED: Cres; 2.82 in. long, 6-32 UNC-2A threads; mfr 06845, part no. 4032449-0001.	7-16A
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION		THE PROPERTY OF	
A2A4MP107		Not used.	i l
thru		Not ased.	
A2A4MP119			
		DETAINED, 1 20 in long 1 00 in us 0 050 in	7-13
A2A4MP120		RETAINER: 1.38 in. long, 1.00 in. w, 0.050 in.	1-13
		thk; Beryllium copper material; mfr 98738,	
		part no. 42P227163-21-11.	į i
		(Attaching Parts) GN(1)	
A2A4P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 15	7-14
		pin contacts, 1.541 in. long, 0.494 in. w, 0.422	
		in. d; mfr 71785, part no. DAMM15P, 06845,	1
		dwg 4032484-0703.	
	,	(Attaching Parts) AK(2), AJ(2)	
A2A4P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 17	7-14
		contacts including 5 coaxial; 2.729 in. long,	
		0.494 in. w, 0.429 in. thk; mfr 71785, part no.	
		DCMME17W5P, 06845, dwg 4032484-0721.	
		(Attaching Parts) CF(2)	
A2A4P2A1		CONNECTOR, PLUG, ELECTRICAL: 0.734 in.	7-14
thru		long, 0.530 in. w, 0.045 in. dia; mfr 71785,	
A2A4P2A3		part no. 318-11-99-284, 06845, dwg 4032484-0730.	Ī
A2A4P2A4	i	Not used.	
A2A4P2A5		CONNECTOR, PLUG, ELECTRICAL: 0.734 in.	7-14
		long, 0.530 in. w, 0.045 in. dia; mfr 71785,	1
		part no. 318-11-99-284, 06845, dwg 4032484-0730.	
A2A4R1		RESISTOR, FIXED, COMPOSITION: 47K ohms	7-16B
712714101		±5%, 1/4 w; MIL type RCR07G473JS.	1. 202
A2A4R2		RESISTOR, FIXED, FILM: 51 ohms, ±2%, 1/4 w;	7-16B
AZATILZ		MIL type RLR07C510GR.	1. 102
A2A4R3		RESISTOR: Item 32.	7-16B
A2A4S1		SWITCH: Consists of MP31, MP41 and MP42.	7-14
A2A4S1 A2A4TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-16C
VAVAILI		MIL type M39024/12-03.	1 100
A2A4TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-16C,
and		MIL type M39024/12-01.	7-13
A2A4TP3		MID type M00024/12-01.	1 -13
A2A4TP4		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-13
Vavaila		MIL type M39024/12-03.	1.10
A2A4V1		ELECTRON TUBE: MIL type JAN6BZ6.	7-16C
A2A4V1 A2A4V2		ELECTRON TUBE: MIL type JAN6AN5WA.	7-16C
A2A4V2 A2A4W1		CABLE ASSEMBLY, RF: 5.75 in. long, mfr 98738,	7-14
AZA4W1		part no. 30A226790-26-11. Connects to A2A4P2.	1-14
A 0 A 43470		CABLE ASSEMBLY, RF: 7.50 in. long; mfr 98738,	7-14
A2A4W2		part no. 30A226482-45-11. Connects to A2A4P2.	1-14
		part no. 30A220462-43-11. Connects to A2A4F2.	
		,	
			1

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4W3 and A2A4W4 A2A4XV1 and A2A4XV2		CABLE ASSEMBLY, RF: 4.00 in. long; mfr 98738, part no. 30A226482-33-11. Connects to A2A4P2. SOCKET, ELECTRON TUBE: 1.19 in. long, 0.625 in. dia; mfr 91662, part no. 05-0715-03, 06845, dwg 4032578-0701. (Attaching Parts) AL(4), AQ(4), AD(4)	7-14 7-16B, 7-16G
A2A4A1C1 A2A4A1C2 and		RF AMPLIFIER SUBASSEMBLY: 1.90 in. long, 2.38 in. w; mfr 98738, part no. 01A226169-21-11. (Attaching Parts) AL(2), CW(2), AU(2) CAPACITOR: Item 6. CAPACITOR, FIXED, ELECTROLYTIC: Item 11.	7-15, 7-19 7-19 7-19
A2A4A1C3 A2A4A1C4 A2A4A1E1 thru		CAPACITOR, FIXED, CERAMIC: 1000 pF ±10%, 200 Vdc working; MIL type M39014/01-1237. Not used.	7-19
A2A4A1E8 A2A4A1E9		TERMINAL, STUD: 0.240 in. long, 0.062 in. dia; mfr 88245, part no. 2031B1, 98738, dwg 29P239053-21-11.	7-19
A2A4A1R1 A2A4A1R2 A2A4A1R3		RESISTOR: Item 33. RESISTOR: Item 31. RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%, 1/4 w; MIL type RCR07G151JS.	7-19 7-19 7-19
A2A4A1R4 A2A4A1R5 and A2A4A1R6		RESISTOR, FIXED, FILM: 620 ohms ±2%, 1/2 w; MIL type RLR20C6200GR. RESISTOR, FIXED, COMPOSITION: 120 ohms ±2%, 1/2 w; MIL type RCR20G121JS.	7-19
A2A4A2		12 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226316-21-11.	7-20
A2A4A2C1 A2A4A2C2		CAPACITOR: Item 3. CAPACITOR, FIXED, MICA: 126 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-10.	7-20 7-20
A2A4A2C3		CAPACITOR, FIXED, MICA: 132 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-13.	7-20

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

			TELCTIPE
REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	INGINEER
A2A4A2C4		CAPACITOR, FIXED, MICA: 250 pF ±1%, 500 Vde working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-39.	7-20
A2A4A2E1		BLOCK, CONTACT: Item 1.	7-20
A2A4A2T1		TRANSFORMER, RF, VARIABLE: 12 MHz, capacitance 118 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2411, 06845, dwg 4032167-0711.	7-20
A2A4A2T2		COIL, RF, VARIABLE: 12 MHz, capacitance 135 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2511, 06845, dwg 4032521-0711.	7-20
A2A4A2T3		TRANSFORMER, RF, VARIABLE: 7 MHz; capacitance 196.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2606, 06845, dwg 4032522-0706.	7-20
A2A4A2T4		TRANSFORMER, RF, VARIABLE: 2 MHz, capacitance 754 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2701, 06845, dwg 4032523-0701.	7-20
A2A4A3		13 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w,	7-21
A2A4A3C1		1.12 in. h; mfr 98738, part no. 01A226327-21-11. CAPACITOR: Item 3.	7-21
A2A4A3C2		CAPACITOR, FIXED, MICA: 115 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-06.	7-21
A2A4A3C3		CAPACITOR, FIXED, MICA: 120 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-07.	7-21
A2A4A3C4		CAPACITOR, FIXED, MICA: 208 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-32.	7-21
A2A4A3C5		CAPACITOR, FIXED, MICA: 1250 pF ±1%, 300 Vdc working; 0.750 in. long, 0.510 in. w, 0.200 in. thk; mfr 98738, dwg 24P228301-01.	7-21
A2A4A3E1		BLOCK, CONTACT: Item 1.	7-21
A2A4A3T1		TRANSFORMER, RF, VARIABLE: 13 MHz, capacitance 109 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2412, 06845, dwg 4032167-0712.	7-21

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A3T2		COIL, RF, VARIABLE: 13 MHz, capacitance 126.7 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2512, 06845, dwg 4032521-0712.	7-21
A2A4A3T3		TRANSFORMER, RF, VARIABLE: 8 MHz, capacitance 170.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2627, 06845, dwg 4032522-0727.	7-21
A2A4A3T4		TRANSFORMER, RF, VARIABLE: 3 MHz, capacitance 482 pF; 0.390 in. da, 0.531 in. long; mfr 93292, part no. 500-2702, 06845, dwg 4032523-0702.	7-21
A2A4A4		14 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, dwg 01A226328-21-11.	7-22
A2A4A4C1	'	CAPACITOR: Item 3.	7-22
A2A4A4C2		CAPACITOR, FIXED, MICA: 105 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-02.	7-22
A2A4A4C3		CAPACITOR, FIXED, MICA: 111 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-05.	7-22
A2A4A4C4		CAPACITOR, FIXED, MICA: 179 pF ±1%, 500 Vdc working; 0.400 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-25.	7-22
A2A4A4C5		CAPACITOR, FIXED, MICA: 629 pF ±1%, 300 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-57.	7-22
A2A4A4E1		BLOCK, CONTACT: Item 1.	7-22
A2A4A4T1		TRANSFORMER, RF, VARIABLE: 14 MHz capacitance, 101 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 50-2413, 06845, dwg 4032167-0713.	7-22
A2A4A4T2		COIL, RF, VARIABLE: 14 MHZ, capacitance 119.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2513, 06845, dwg 4032521-0713.	7-22
A2A4A4T3		TRANSFORMER, RF, VARIABLE: 9 MHz, capacitance 152.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2607, 06845, dwg 4032522-0707.	7-22

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A4T4		TRANSFORMER, RF, VARIABLE: 4 MHz, capacitance 358 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2703, 06845, dwg 4032523-0703.	7-22
A2A4A5		15 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, dwg 01A226317-21-11.	7-23
A2A4A5C1		CAPACITOR: Item 2.	7-23
A2A4A5C2		CAPACITOR, FIXED, MICA: 97 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0738.	7-23
A2A4A5C3		CAPACITOR, FIXED, MICA: 103 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-01.	7-23
A2A4A5C4		CAPACITOR, FIXED, MICA: 157 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-20.	7-23
A2A4A5C5		CAPACITOR, FIXED, MICA: 422 pF ±1%, 300 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-52.	7-23
A2A4A5E1 A2A4A5T1		BLOCK, CONTACT: Item 1. TRANSFORMER, RF, VARIABLE: 15 MHz, capacitance 94.5 pF ±5%, 0.422 in. dia, 0.490 in long; mfr 93292, part no. 500-2414, 06845, dwg 4032167-0714.	7-23 7-23
A2A4A5T2		COIL, RF, VARIABLE; 15 MHz, capacitance 113 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2514, 06845, dwg 4032521-0714.	7-23
A2A4A5T3		TRANSFORMER, RF, VARIABLE: 10 MHz, capacitance 137.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2608, 06845, dwg 4032522-0708.	7-23
A2A4A5T4		TRANSFORMER, RF, VARIABLE: 5 MHz, capacitance 286 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2704, 06845, dwg 4032523-0704.	7-23

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A6		16 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w,	7-24
AZAAAO		1.12 in. h; mfr 98738, part no. 01A226329-21-11.	1-24
A2A4A6C1		CAPACITOR: Item 2.	7-24
		CAPACITOR: Item 2. CAPACITOR, FIXED, MICA: 91 pF ±1%, 500 Vde	7-24
A2A4A6C2			1-24
		working; 0.460 in. long, 0.360 in. w, 0.180 in.	
40444600		thk; mfr 06845, dwg 4031978-0735.	7.04
A2A4A6C3		CAPACITOR, FIXED, MICA: 96 pF ±1%, 500 Vdc	7-24
		working; 0.460 in. long, 0.360 in. w, 0.180 in.	
10111001		thk; mfr 06845, dwg 4031978-0737.	7.04
A2A4A6C4		CAPACITOR, FIXED, MICA: 140 pF ±1%,	7-24
		500 Vdc working, 0.460 in. long, 0.370	
		in. w, 0.190 in. thk; mfr 98738, dwg	1
		21P228300-15.	
A2A4A6C5		CAPACITOR, FIXED, MICA: 318 pF ±1%,	7-24
	}	500 Vdc working; 0.470 in. long, 0.390 in.	
		w, 0.210 in. thk; mfr 98738, dwg 21P228300-46.	
A2A4A6E1		BLOCK, CONTACT; Item 1.	7-24
A2A4A6T1		TRANSFORMER, RF, VARIABLE: 16 MHz, capacitance	7-24
	•	89 pF ±5%; 0.422 in. dia, 0.490 in. long; mfr	
	1	93292, part no. 500-2415, 06845, dwg 4032167-0715.	
A2A4A6T2	İ	COIL, RF, VARIABLE: 16 MHz, capacitance 107.5 pF	7-24
		±5%, 0.422 in. dia, 0.490 in. long; mfr 93292,	
	ļ	part no. 500-2515, 06845, dwg 4032521-0715.	
A2A4A6T3		TRANSFORMER, RF, VARIABLE: 11 MHz, capacitance	7-24
		125.0 pF; 0.422 in. dia, 0.490 in. long; mfr	
		93292, part no. 500-2609, 06845, dwg 4032522-0709.	
A2A4A6T4		TRANSFORMER, RF, VARIABLE; 6 MHz, capacitance	7-24
		240 pF; 0.390 in. dia, 0.531 in. long; mfr 93292,	
		part no. 500-2705, 06845, dwg 4032523-0705.	
	1		
A2A4A7		17 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w,	7-25
		1.12 in. h; mfr 98738, part no. 01A226318-21-11.	
A2A4A7C1		CAPACITOR: Item 2.	7-25
A2A4A7C2		CAPACITOR, FIXED, MICA: 85 pF ±1%, 500 Vdc	7-25
		working; 0.460 in. long, 0.360 in. w, 0.180 in.	
		thk; mfr 06845, dwg 4031978-0733.	
A2A4A7C3		CAPACITOR, FIXED, MICA: 90 pF ±1%, 500 Vdc	7-25
		working; 0.460 in. long, 0.360 in. w, 0.180 in.	
		thk; mfr 06845, dwg 4031978-0734.	
A2A4A7C4		CAPACITOR, FIXED, MICA: 126 pF ±1%, 500 Vdc	7-25
		working; 0.460 in. long, 0.370 in. w, 0.180 in.	
		thk; mfr 98738, dwg 21P228300-10.	
L	<u> </u>		<u></u>

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
RF AMPLIFIER ASSEMBLY A2A4

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A7C5	NOTES	CAPACITOR, FIXED, MICA: 256 pF ±1%, 500 Vdc	7-25
		working, 0.470 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-41.	
A2A4A7E1		BLOCK, CONTACT: Item 1.	7-25
A2A4A7T1		TRANSFORMER, RF, VARIABLE: 17 MHz, capacitance 83.8 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2416, 06845, dwg 4032167-0716.	7-25
A2A4A7T2		COIL, RF, VARIABLE: 17 MHz, capacitance 102.5 pF, ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2516, 06845, dwg 4032521-0716.	7-25
A2A4A7T3		TRANSFORMER, RF, VARIABLE: 12 MHz, capacitance 115.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2610, 06845, dwg 4032522-0710.	7-25
A2A4A7T4		TRANSFORMER, RF, VARIABLE: 7MHz, capacitance 208 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2706, 06845, dwg 4032523-0706.	7-25
A2A4A8		18 MHz SUBASSEMBLY: 390 in. long, 0.625 in. w, 1.12 in. thk; mfr. 98738, part no. 01A226319- 21-11.	7-26
A2A4A8C1		CAPACITOR: Item 2.	7-26
A2A4A8C2		CAPACITOR, FIXED, MICA: 80 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0731.	7-26
A2A4A8C3		CAPÁCITOR, FIXED, MICA: 85 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845. dwg 4031978-0733.	7-26
A2A4A8C4		CAPACITOR, FIXED, MICA: 115 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-06.	7-26
A2A4A8C5		CAPACITOR, FIXED, MICA: 214 pF ±1%, 500 Vdc working; 0.460 in. long, 0.30 in. w, 0.200 in thk; mfr 98738, dwg 21P228300-33.	7-26
A2A4A8E1		BLOCK, CONTACT: Item 1.	7-26
A2A4A8T1		TRANSFORMER, RF, VARIABLE: 18 MHz, capacitance 79.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2417, 06845, dwg 4032167-0717.	7-26
A2A4A8T2		COIL, RF, VARIABLE: 18 MHz, capacitance 98.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2517, 06845, dwg 4032521-0717.	7-26

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A8T3		TRANSFORMER, RF, VARIABLE: 13 MHz, capacitance 107.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2611, 06845,	7-26
A2A4A8T4		dwg 4032522-0711. TRANSFORMER, RF, VARIABLE: 8 MHz, capacitance 185 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2707, 06845, dwg 4032523-0707.	7-26
A2A4A9		19 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226320-21-11.	7-27
A2A4A9C1		CAPACITOR: Item 2.	7-27
A2A4A9C2		CAPACITOR, FIXED, MICA: 75 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0729.	7-27
A2A4A9C3		CAPACITOR, FIXED, MICA: 80 pF ±1%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0731.	7-27
A2A4A9C4		CAPACITOR, FIXED, MICA: 105 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-02.	7-27
A2A4A9C5	·	CAPACITOR, FIXED, MICA: 185 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-27.	7-27
A2A4A9E1		BLOCK, CONTACT: Item 1.	7-27
A2A4A9T1		TRANSFORMER, RF, VARIABLE: 19 MHz, capacitance 75.0 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2418, 06845, dwg 4032167-0718.	7-27
A2A4A9T2		COIL, RF, VARIABLE: 19 MHz, capacitance 96.5 pF ±5%, 0.422 in. dia, 0.490 in. long, mfr 93292, part no. 500-2518, 06845, dwg 4032521-0718.	7-27
A2A4A9T3		TRANSFORMER, RF, VARIABLE: 14 MHz, capacitance 101.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2612, 06845, dwg 4032522-0712.	7-27
A2A4A9T4		TRANSFORMER, RF, VARIABLE: 9 MHz, capacitance 166 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2708, 06845, dwg 4032523-0708.	7-27
A2A4A9Y1		CRYSTAL UNIT, QUARTZ: Frequency 21.000 MHz; 0.515 in. long, 0.418 in. w, 0.166 in. thk; mfr 00136, part no. M20-21-000MHZ, 06845, dwg 4032119-0702.	7-27

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
	2,0220		7-28
A2A4A10		20 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226321-21-11.	
A2A4A10C1		CAPACITOR: Item 2.	7-28
A2A4A10C2		CAPACITOR, FIXED, MICA: 71 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0725.	7-28
A2A4A10C3		CAPACITOR, FIXED, MICA: 76 pF ±1%, 500 Vdc working; 4.50 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0730.	7-28
A2A4A10C4		CAPÁCITOR, FIXED, MICA: 97 pF ±1%. 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0738.	7-28
A2A4A10C5		CAPACITOR, FIXED, MICA: 163 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-22.	7-28
A2A4A10E1		BLOCK, CONTACT: Item 1.	7-28
A2A4A10T1		TRANSFORMER, RF, VARIABLE: 20 MHz, capacitance 73.3 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2419, 06845, dwg 4032167-0719.	7-28
A2A4A10T2		COIL, RF, VARIABLE: 20 MHz, capaitance 90.3 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2519, 06845, dwg 4032521-0719.	7-28
A2A4A10T3		TRANSFORMER, RF, VARIABLE: 15 MHz, capacitance 95.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2613, 06845, dwg 4032522-0713.	7-28
A2A4A10T4		TRANSFORMER, RF, VARIABLE: 10 MHz, capacitance 152 pF; 0.390 in. dia, 0.390 in. long; mfr 93292, part no. 500-2709, 06845, dwg 4032523-0709.	7-28
A2A4A10Y1		CRYSTAL UNIT, QUARTZ: Frequency 19.00 MHz; 0.515 in. long, 0.418 in. w, 0.166 in. thk; mfr 00136, part no. M20-19-000MHz, 06845, dwg 4032119-0701.	7-28
A2A4A11		21 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226322-21-11.	7-29
A2A4A11C1		CAPACITOR: Item 2.	7-29
A2A4A11C2		CAPACITOR, FIXED, MICA: 67 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. dia, 0.180 in. thk; mfr 06845, dwg 4031978-0722.	7-29
A2A4A11C2		working; 0.450 in. long, 0.360 in. dia, 0.180	7-29

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A11C3		CAPACITOR, FIXED, MICA: 73 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. dia, 0.180 in. thk; mfr 06845, dwg 4031978-0727.	7-29
A2A4A11C4		CAPACITOR, FIXED, MICA: 91 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0735.	7-29
A2A4A11C5		CAPACITOR, FIXED, MICA: 146 pF ±1%, 500 Vde working; 0.460 in. long, 0.360 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-18.	7-29
A2A4A11E1		BLOCK, CONTACT: Item 1.	7-29
A2A4A11T1		TRANSFORMER, RF, VARIABLE: 21 MHz; capacitance 70.2 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 50-2420, 06845, dwg 4032167-0720.	7-29
A2A4A11T2		COIL, RF, VARIABLE: 21 MHz, capacitance 88 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2520, 06845, dwg 4032521-0720.	7-29
A2A4A11T3		TRANSFORMER, RF, VARIABLE: 16 MHz, capacitance 90.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2614, 06845, dwg 4032522-0714.	7-29
A2A4A11T4		TRANSFORMER, RF, VARIABLE: 11 MHz; capacitance 140 pF; 0.390 in. dia, 0.490 in. long; mfr 93292, part no. 500-2710, 06845, dwg 4032523-0710.	7-29
A2A4A12 A2A4A12C1		22 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w; 1.12 in. h; mfr 98738, part no. 01A226182-21-11. CAPACITOR, FIXED, MICA: 7 pF ±0.5 pF; 500 Vdc	7-30
		working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0742.	
A2A4A12C2		CAPACITOR, FIXED, MICA; 64 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0720.	7-30
A2A4A12C3		CAPACITOR, FIXED, MICA: 68 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0723.	7-30
A2A4A12C4		CAPACITOR, FIXED, MICA: 85 pF ±1%, 500 Vde working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0733.	7-30

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
RF AMPLIFIER ASSEMBLY A2A4

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A12C5		CAPACITOR, FIXED, MICA: 132 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-13.	7-30
A2A4A12E1		BLOCK, CONTACT: Item 1.	7-30
A2A4A12L1		COIL, RF, VARIABLE: 20.0 MHz, capacitance 7.0 pF; 0.435 in. dia, 0.40 in. long; mfr 93292, part no. 500-2349, 06845, dwg 4032547-0701.	7-30
A2A4A12T1		TRANSFORMER, RF, VARIABLE: 22 MHz, capacitance 67.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2421, 06845, dwg 4032167-0721.	7-30
A2A4A12T2		COIL, RF, VARIABLE: 22 MHz, capacitance 86.0 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2521, 06845, dwg 4032521-0721.	7-30
A2A4A12T3		TRANSFORMER, RF, VARIABLE: 17 MHz, capacitance 85.2 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2615, 06845, dwg 4032522-0715.	7-30
A2A4A12T4		TRANSFORMER, RF, VARIABLE: 12 MHz, capacitance 130 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2711, 06845, dwg 4032523-0711.	7-30
A2A4A13		23 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226182-22-11.	7-31
A2A4A13C1		CAPACITOR, FIXED, CERAMIC: 3.9 pF ±5%, 500 Vdc working; 0.260 in. long, 0.160 in. dia; mfr 78488, part no. GA3-9PFPORM5PCT, 06845, dwg 4031973-0732.	
A2A4A13C2		CAPACITOR, FIXED, MICA: 64 pF ±1%, 500 Vdc working; 0.450 in. long, 0 360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0718.	7-31
A2A4A13C3		CAPACITOR, FIXED, MICA: 66 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0721.	7-31
A2A4A13C4		CAPACITOR, FIXED, MICA: 80 pF ±1%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0731.	7-31
A2A4A13C5		CAPACITOR, FIXED, MICA: 120 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.80 in. thk; mfr 98738, dwg 21P228300-07.	7-31
A2A4A13E1		BLOCK, CONTACT: Item 1.	7-31

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
	3.0120		TA CHILDELL
A2A4A13L1	,	COIL, RF, VARIABLE: 20.0 MHz, capacitance 3.9 pF; 0.435 in. dia, 0.400 in. long; mfr 93292, part no. 500-2350, 06845, dwg	7-31
A2A4A13T1		4032547-0702. TRANSFORMER, RF, VARIABLE: 23 MHz, capacitance 65.0 pF ±5%, 0.422 in. dia, 0.490 in.	7-31
A2A4A13T2		long; mfr 93292, part no. 500-2422, 06845, dwg 4032167-0722. COIL, RF, VARIABLE: 23 MHz, capacitance 83.5 pF	7-31
	·	±5%; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2522, 06845, dwg 4032521-0722.	1-51
A2A4A13T3		TRANSFORMER, RF, VARIABLE: 18 MHz, capacitance 81.0 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2616, 06845, dwg 4032522-0716.	7-31
A2A4A13T4		TRANSFORMER, RF, VARIABLE: 13 MHz, capacitance 122 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2712, 06845, dwg 4032523-0712.	7-31
A2A4A14		24 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w,	7-32
		1.12 in. h; mfr 98738, part no. 01A226323-21-11.	
A2A4A14C1 A2A4A14C2		CAPACITOR: Item 3. CAPACITOR, FIXED, MICA: 58 pF ±1%, 500 Vdc	7-32 7-32
NZATA140Z		working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0716.	1-32
A2A4A14C3	' \	CAPACITOR, FIXED, MICA: 63 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0719.	7-32
A2A4A14C4		CAPACITOR, FIXED, MICA: 75 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0729.	7-32
A2A4A14C5		CAPACITOR, FIXED, MICA: 111 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-05.	7-32
A2A4A14E1		BLOCK, CONTACT: Item 1.	7-32
A2A4A14T1		TRANSFORMER, RF, VARIABLE: 24 MHz, capacitance 62.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2423, 06845, dwg 4032167-0723.	7-32

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE	.,		FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NOMBER
A2A4A14T2		COIL, RF, VARIABLE: 24 MHz, capacitance, 82.0 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2523, 06845, dwg 4032521-0723.	7-32
A2A4A14T3		TRANSFORMER, RF, VARIABLE: 19 MHz, capacitance 77.4 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 50-2617, 06845, dwg 4032522-0717.	7-32
A2A4A14T4		TRANSFORMER, RF, VARIABLE: 14 MHz, capacitance 115 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2713, 06845, dwg 4032523-0713.	7-32
A2A4A15		25 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.21 in. h; mfr 98738, part no. 01A226330-21-11.	7-33
A2A4A15C1		CAPACITOR, FIXED, CERAMIC: 2.2 pF ±5%, 500 Vde working; 0.240 in. long, 0.160 in. dia; mfr 78488, part no. GA2-2PFPORM5PCT, 06845, dwg 4031973-0726.	7-33
A2A4A15C2		CAPACITOR, FIXED, MICA: 56 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0714.	7-33
A2A4A15C3		CAPACITOR, FIXED, MICA: 61 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0718.	7-33
A2A4A15C4		CAPACITOR, FIXED, MICA: 71 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, .180 in. thk; mfr 06845, dwg 4031978-0725.	7-33
A2A4A15C5		CAPÁCITOR, FIXED, MICA: 103 pF ±1%, 500 Vdc working; 0.450 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-01.	7-33
A2A4A15E1		BLOCK, CONTACT: Item 1.	7-33
A2A4A15T1		TRANSFORMER, RF, VARIABLE: 25 MHz, capacitance, 60.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2424, 06845, dwg 4032167-0724.	7-33
A2A4A15T2		COIL, RF, VARIABLE: 25 MHz, capacitance 80.0 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2524, 06845, dwg 4032521-0724.	7-33
A2A4A15T3		TRANSFORMER, RF, VARIABLE: 20 MHz, capacitance 74.3 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2618, 06845, dwg 4032522-0718.	7-33

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A15T4		TRANSFORMER, RF, VARIABLE: 15 MHz, capacitance 109 pF 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2714, 06845, dwg 4032523-0714.	7-33
A2A4A16		26 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; 98738, part no. 01A226331-21-11.	7-34
A2A4A16C1		CAPACITOR, FIXED, CERAMIC: 2.2 pF ±5%, 500 Vde working; 0.240 in. long, 0.160 in. dia; mfr 78488, part no. GA2-2PFPORM5PCT, 06845, dwg 4031973-0726.	7-34
A2A4A16C2		CAPACITOR, FIXED, MICA: 54 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0712.	7-34
A2A4A16C3		CAPACITR, FIXED, MICA: 52 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0710.	7-34
A2A4A16C4		CAPACITOR, FIXED, MICA: 67 pF ±1%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0722.	7-34
A2A4A16C5		CAPACITOR, FIXED, MICA: 96 pF ±1%, 500 Vde working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 72136, part no. DM15F960FO500WV, 06845, dwg 4031978-0737.	7-34
A2A4A16E1 A2A4A16T1		BLOCK, CONTACT: Item 1. TRANSFORMER, RF, VARIABLE: 26 MHz, capacitance 58.8 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2425, 06845, dwg 4032167-0725.	7-34 7-34
A2A4A16T2		COIL, RF, VARIABLE: 26 MHz, capacitance 80.0 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2524, 06845, dwg 4032521-0724.	7-34
A2A4A16T3		TRANSFORMER, RF, VARIABLE: 21 MHz, capacitance 71.7 pF; 0.422 in. dia, 0.490 in. long, mfr 93292, part no. 500-2619, 06845, dwg 4032522-0719.	7-34
A2A4A16T4		TRANSFORMER, RF, VARIABLE: 16 MHz, capacitance 103 pF; 0.390 in. dia, 0.490 in. long; mfr 93292, part no. 500-2715, 06845, dwg 4032523-0715.	7-34

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	1101110	NAME AND DESCRIPTION	NOMBER
A2A4A17		27 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226332-21-11.	7-35
A2A4A17C1		CAPACITOR, FIXED, CERAMIC: 2.4 pF ±5%. 500 Vdc working; 0.240 in. long, 0.160 in. dia; mfr 78488, part no. GA2-4PFPORM5PCT, 06845, dwg 4031973-0727.	7–35
A2A4A17C2		CAPACITOR, FIXED, MICA: 52 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0710.	7-35
A2A4A17C3		CAPACITOR, FIXED, MICA: 57 pF ±1%, 500 Vde working; 0.450 in. long, .360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0715.	7-35
A2A4A17C4		CAPACITOR, FIXED, MICA: 64 pF ±1%, 500 Vdc working; 0.450 n. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0720.	7-35
A2A4A17C5		CAPACITOR, FIXED, MICA: 90 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0734.	7-35
A2A4A17E1		BLOCK, CONTACT: Item 1.	7-35
A2A4A17T1		TRANSFORMER, RF, VARIABLE: 27 MHz, capacitance 57.5 pF ±5%; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2426, 06845, dwg 4032167-0726.	7-35
A2A4A17T2		COIL, RF, VARIABLE: 27 MHz, capacitance 77.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2526, 06845, dwg 4032521-0726.	7-35
A2A4A17T3		TRANSFORMER, RF, VARIABLE: 22 MHz, capacitance 69.4 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2620, 06845, dwg 4032522-0720.	7-35
A2A4A17T4		TRANSFORMER, RF, VARIABLE: 17 MHz, capacitance 98.8 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2716, 06845, dwg 4032523-0716.	7-35
A2A4A18		28 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226333-21-11.	7-36
A2A4A18C1		CAPACITOR, FIXED, CERAMIC: 2.4 pF ±5%, 500 Vdc working; 0.240 in. long, 0.160 in. dia; mfr 78488, part no. GA2-4PFPORM5PCT, 06845, dwg 4031973-0727.	7-36

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A18C2		CAPACITOR, FIXED, MICA: 50 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0709.	7-36
A2A4A18C3		CAPACITOR, FIXED, MICA: 55 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0713.	7-36
A2A4A18C4		CAPACITOR, FIXED, MICA: 61 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0718.	7-36
A2A4A18C5		CAPACITOR, FIXED, MICA: 85 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0733.	7-36
A2A4A18E1		BLOCK, CONTACT: Item 1.	7-36
A2A4A18T1		TRANSFORMER, RF, VARIABLE: 28 MHz, capacitance 56.6 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2427, 06845, dwg 4032167-0727.	7-36
A2A4A18T2		COIL, RF, VARIABLE: 28 MHz, capacitance 76.5 pF ±5%; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2527, 06845, dwg 4032521-0727.	7-36
A2A4A18T3		TRANSFORMER, RF, VARIABLE: 23 MHz, capacitance 67.2 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2621, 06845, dwg 4032522-0721.	7-36
A2A4A18T4		TRANSFORMER, RF, VARIABLE: 18 MHz, capacitance 94.6 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2717, 06845, dwg 4032523-0717.	7-36
A2A4A19		29 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. thk; mfr 98738, part no. 01A226334-21-11.	7-37
A2A4A19C1		CAPACITOR, FIXED, CERAMIC: 2.4 pF ±5%, 500 Vdc working; 0.240 in. long, 0.160 in. dia; mfr 78488, part no. GA2-4PFPORM5PCT, 06845, dwg 4031973-0727.	7-37
A2A4A19C2		CAPACITOR, FIXED, MICA: 48 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 n. w, 0.170 in. thk; mfr 06845, dwg 4031978-0708.	7-37
A2A4A19C3		CAPACITOR, FIXED, MICA: 53 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0711.	7-37

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A19C4		CAPACITOR, FIXED, MICA: 58 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0716.	7-37
A2A4A19C5		CAPACITOR, FIXED, MICA: 80 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0731.	7-37
A2A4A19E1		BLOCK, CONTACT: Item 1.	7-37
A2A4A19T1		TRANSFORMER, RF, VARIABLE: 29 MHz, capacitance 55.1 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2428, 06845, dwg 4032167-0728.	7-37
A2A4A19T2		COIL, RF, VARIABLE: 29 MHz, capacitance 78.5 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2528, 06845, dwg 4032521-0728.	7-37
A2A4A19T3		TRANSFORMER, RF, VARIABLE: 24 MHz, capacitance 65.9 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2628, 06845, dwg 4032522-0728.	7-37
A2A4A19T4		TRANSFORMER, RF, VARIABLE: 19 MHz, capacitance 90.0 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2718, 06845, dwg 4032523-0718.	7-37
A2A4A19Y1		CRYSTAL UNIT, QUARTZ: Frequency 28.500 MHz; 0.515 in. long, 0.418 in. w, 0.166 in. thk; mfr 00136, part no. M20-28-500MHZ, 06845, dwg 4032119-0703.	7-37
A2A4A20		2 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226183-21-11.	7-38
A2A4A20C1 A2A4A20C2 and		CAPACITOR: Item 3. Not used.	7-38
A2A4A20C3 A2A4A20C4		CAPACITOR, FIXED, MICA: 56 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0714.	7-38
A2A4A20C5		CAPACITOR, FIXED, MICA: 76 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0730.	7-38

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A20C6		CAPACITOR, FIXED, PLASTIC: 0.068 mF ±5%, 50 Vdc working; 0.531 in. long, 0.500 in. w, 0.218 in. thk; mfr 84411, part no. 601PE683-50W,	7-38
A2A4A20E1 A2A4A20T1		06845, dwg 2027530-0704. BLOCK, CONTACT: Item 1. TRANSFORMER, RF, VARIABLE: 2 MHz, capacitance 767 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2401, 06845, dwg	7–38 7–38
A2A4A20T2		4032167-0701. COIL, RF, VARIABLE: 2 MHz, capacitance 772 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr	7-38
A2A4A20T3		93292, part no. 500-2501, 06845, dwg 4032521-0701. TRANSFORMER, RF, VARIABLE: 25 MHz, capacitance 65.0 pF; 0.422 in dia, 0.490 in. long; mfr 93292, part no. 500-2622, 06845, dwg 4032522-0722.	7-38
A2A4A20T4		TRANSFORMER, RF, VARIABLE: 20 MHz, capacitance 87.6 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2719, 06845, dwg 4032523-0719.	7-38
A2A4A21		3 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226184-21-11.	7-39
A2A4A21C1 A2A4A21C2 and		CAPACITOR: Item 3. CAPACITOR, FIXED, MICA: 1250 pF ±1%, 500 Vdc working; 1.250 in. long, 0.660 in. w, 0.220 in.	7-39 7-39
A2A4A21C3 A2A4A21C4		thk; mfr 98738, dwg 21P228301-01. CAPACITOR, FIXED, MICA: 54 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0712.	7-39
A2A4A21C5		CAPACITOR, FIXED, MICA: 73 pF ±1% 500 Vdc working; 0.450 in. long, 0.360in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0727.	7-39
A2A4A21C6		CAPACITOR, FIXED, MYLAR DIELECTRIC: 0.047 uF ±5%, 500 Vdc working; 0.531 in. long, 0.453 in. w, 0.203 in. thk; mfr 84411, part no. 601PE473-50W, 06845, DWG 2027530-0703.	7-39
A2A4A21E1 A2A4A21T1		BLOCK, CONTACT: Item 1. TRANSFORMER, RF, VARIABLE: 3 MHz, capacitance 485 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2402, 06845, dwg 4032167-0702.	7-39
A2A4A21T2		COIL, RF, VARIABLE: 3 MHz, capacitance 490 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2502, 06845, dwg 4032521-0702.	7–39

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A21T3		TRANSFORMER, RF, VARIABLE: 26 MHz, capacitance 64.4 pF; 0.422 in. dia, 0.490 in. long; mfr	7-39
A2A4A21T4		93292, part no. 500-2623, 06845, dwg 4032522-0723. TRANSFORMER, RF, VARIABLE: 21 MHz, capacitance 84.6 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2720, 06845, dwg 4032523-0720.	7-39
A2A4A22		4 MHz SUBBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. thk; mfr 98738, part no. 01A226315-21-11.	7-40
A2A4A22C1		CAPACITOR, FIXED, CERAMIC: 4.7 pF ±5%, 500 Vdc working; 0.250 in. long, 0.160 in. dia; mfr 78488, part no. GA4-7PFPORM5PCT, 06845, dwg 4031973-0734.	7-40
A2A4A22C2		CAPACITOR, FIXED, MICA: 623 pF ±1%, 300 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-56.	7–40
A2A4A22C3		CAPACITOR, FIXED, MICA: 629 pF ±1%, 300 Vde working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-57.	7-40
A2A4A22C4		CAPACITOR, FIXED, MICA: 52 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0710.	7-40
A2A4A22C5		CAPACITOR, FIXED, MICA: 68 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0723.	7-40
A2A4A22E1		BLOCK, CONTACT; Item 1.	7-40
A2A4A22T1		TRANSFORMER, RF, VARIABLE: 4 MHz, capacitance 352.0 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2403, 06845, dwg 4032167-0703.	7-40
A2A4A22T2		COIL, RF, VARIABLE: 4 MHz, exapacitance 370 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2503, 06845, dwg 4032521-0703.	7-40
A2A4A22T3		TRANSFORMER, RF, VARIABLE; 27 MHz capacitance 67.0 pF; 0.422 in. dia, 0.490in. long; mfr 93292, part no. 500-2624, 06845, dwg 4032522-0724.	7-40
A2A4A22T4		TRANSFORMER, RF, VARIABLE: 22 MHz, capacitance 81.8 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2721, 06845, dwg 4032523-0721.	7-40
A2A4A23		5 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.21 in. h; mfr 98738, part no. 01A226335-21-11.	7-41

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
	CAPACITOR, FIXED, CERAMIC: 3.9 pF ±5%, 500 Vdc working; 0.260 in. long, 0.160 in. dia; mfr 78488, part no. GA3-9PFPORM5PCT, 06845, dwg	7-41
	CAPACITOR, FIXED, MICA: 416 pF ±1%, 300 Vdc working; 0.470 in. long, 0.380 in. w, 0.200 in.	7-41
	CAPACITOR, FIXED, MICA: 422 pF ±1%, 300 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in.	7-41
	CAPACITOR, FIXED, MICA: 50 pF ±0.5% pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170	7-41
	CAPACITOR, FIXED, MICA: 66 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in.	7-41
	BLOCK, CONTACT: Item 1.	7-41
	TRANSFORMER, RF, VARIABLE: 5 MHz, capacitance 284 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr	7-41
	COIL, RF, VARIABLE: 5 MHz, capacitance 298 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr	7-41
	TRANSFORMER, RF, VARIABLE: 28 MHz, capacitance 66.8 pF; 0.422 in. dia, 0.490 in. long; mfr 93292.	7-41
	TRANSFORMER, RF, VARÍABLE; 23 MHz, capacitance 79.3 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2722, 06845, dwg 4032523-0722.	7-41
	6 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226324-21-11.	7-42
	CAPACITOR, FIXED, CERAMIC: 3.3 pF ±5%, 500 Vdc working; 0.260 in. long, 0.160 in. dia; mfr 78488, part no. GA3-3PFPORM5PCT, 06845,	7-42
	CAPACITOR, FIXED, MICA: 312 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in.	7-42
	CAPACITOR, FIXED, MICA; 318 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-46.	7-42
	NOTES	NAME AND DESCRIPTION

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	HOLLS	NAME AND DESCRIPTION	NOMEDER
A2A4A24C4		CAPACITOR, FIXED, MICA: 48 pF ±0.5 pF, 500	7-42
ABINAMETOI		Vdc working; 0.450 in. long, 0.360 in. w,	
		0.170 in.thk; mfr 06845, dwg 4031978-0708.	1
A2A4A24C5		CAPACITOR, FIXED, MICA; 63 pF ±1%, 500 Vdc	7-42
Nananato		working; 0.450 in. long, 0.360 in. w, 0.130 in.	
		thk; mfr 06845, dwg 4031978-0719.	
A2A4A24E1		BLOCK, CONTACT: Item 1.	7-42
A2A4A24T1		TRANSFORMER, RF, VARIABLE: 6 MHz, capacitance	7-42
RENTRETIT		230 pF ±5%, 0.422 in. dia, 0.490 in. long;	
		mfr 93292, part no. 500-2405, 06845, dwg	
		4032167-0705.	1
A2A4A24T2		COIL, RF, VARIABLE; 6 MHz, capacitance 250 pf	7-42
Nan-mails		±5%, 0.422 in. dia, 0.490 in. long; mfr 93292,	
		part no. 500-2505, 06845, dwg 4032521-0705.	
A2A4A24T3		TRANSFORMER, RF, VARIABLE: 29 MHz, capaci-	7-42
112/13/18/10		tance 66.6 pF; 0.422 in. dia, 0.490 in. long;	
		mfr 93292, part no. 500-2626, 06845, dwg	1
		4032522-0726.	
A2A4A24T4		TRANSFORMER, RF, VARIABLE: 24 MHz, capaci-	7-42
		tance 77.0 pF; 0.390 in. dia, 0.531 in long;	
		mfr 93292, part no. 500-2723, 06845, dwg	
		4032523-0723.	1
			1
			1
			1
A2A4A25		7 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w,	7-43
		1.12 in. h; mfr 98738, part no. 01A226706-21-11.	
A2A4A25C1		CAPACITOR, FIXED, CERAMIC: 3.0 pF ±5%, 500	7-43
		Vdc working; 0.260 in. long, 0.160 in. dia;	
		mfr 78488, part no. GA3-0PFPORM5PCT, 06845,	
		dwg 4031973-0729.	
A2A4A25C2		CAPACITOR, FIXED, MICA: 250 pF ±1%, 500 Vdc	7-43
		working; 0.470 in. long, 0.390 in. w, 0.210 in.	
		thk; mfr 98738, dwg 21P228300-39.	
A2A4A25C3		CAPACITOR, FIXED, MICA: 256 pF ±1%, 500 Vdc	7-43
		working; 0.470 in. long, 0.380 in. w, 0.200 in.	
		thk; mfr 98738, dwg 21P228300-41.	
A2A4A25C4		Not used.	
A2A4A25C5		CAPACITOR, FIXED, MICA: 61 pF ±1%, 500 Vdc	7-43
		working; 0.450 in. long, 0.360 in. w, 0.170 in.	
		thk; mfr 06845, dwg 4031978-0718.	
A2A4A25E1		BLOCK, CONTACT: Item 1.	7-43
			<u> </u>

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A25T1		TRANSFORMER, RF, VARIABLE; 7 MHz, capacitance 196 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2406,, 06845, dwg 4032167-0706.	7-43
A2A4A25T2		COIL, RF, VARIABLE; 7 MHz, capacitance 216 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2506, 06845, dwg 4032521-0706.	7-43
A2A4A25T3		TRANSFORMER, RF, VARIABLE: 2 MHz, capacitance 754 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2601, 06845, dwg 4032522-0701.	7-43
A2A4A25T4		TRANSFORMER, RF, VARIABLE; 25 MHz, capacitance 74.9 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2724, 06845, dwg 4032523-0724.	7-43
A2A4A26		8 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226707-21-11.	7-44
A2A4A26C1		CAPACITOR, FIXED, CERAMIC: 3 pF ±5%, 500 Vdc working; 0.260 in. long, 0.160 in. dia; mfr 78488, part no. GA3-0PFPORM5PCT, 06845, dwg 4031973-0729.	7-44
A2A4A26C2		CAPACITOR, FIXED, MICA: 208 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-32.	7-44
A2A4A26C3		CAPACITOR, FIXED, MICA: 214 pF ±1%, 500 Vdc working, 0.460 in. long, 0.300 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-33.	7-44
A2A4A26C4		CAPACITOR, FIXED, MICA: 1250 pF ±1%, 500 Vdc working; 0.750 in. long, 0.510 in. w, 0.200 in. thk; mfr 98738, dwg 21P228301-01.	7-44
A2A4A26C5		CAPACITOR, FIXED, MICA: 59 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0717.	7-44
A2A4A26E1		BLOCK, CONTACT: Item 1.	7-44
A2A4A26T1		TRANSFORMER, RF, VARIABLE: 8 MHz, capacitance 172 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2407, 06845, dwg 4032167-0707.	7-44

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A26T2	COIL, RF, VARIABLE: 8 MHz, capacitance 191 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2507, 06845, dwg 4032521-0707.	7-44
A2A4A26T3	TRANSFORMER, RF, VARIABLE: 3 MHz, capacitance 474 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2602, 06845, dwg 4032522-0702.	7-44
A2A4A26T4	TRANSFORMER, RF, VARIABLE: 26 MHz, capacitance 72.9 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2725, 06845, dwg 4032523-0725.	7-44
A2A4A27	9 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226337-21-11.	7-45
A2A4A27C1	CAPACITOR, FIXED, CERAMIC: 2.7 pF ±5%, 500 Vde working; 0.260 in. long, 0.160 in. dia, mfr 78488, part no. GA2-7PFPORM5PCT, 06845, dwg 4031973-0728.	7-45
A2A4A27C2	CAPACITOR, FIXED, MICA: 179 pF ±1%, 500 Vdc working; 0.460 in. long, 0.390 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-25.	7-45
A2A4A27C3	CAPACITOR, FIXED, MICA: 185 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-27.	7-45
A2A4A27C4	CAPACITOR, FIXED, MICA: 623 pF ±1%, 300 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-56.	7-45
A2A4A27C5	CAPACITOR, FIXED, MICA: 57 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0715.	7-45
A2A4A27E1 A2A4A27T1	BLOCK, CONTACT: Item 1. TRANSFORMER, RF, VARIABLE: 9 MHz, capacitance 154 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2408, 06845, dwg 4032167-0708.	7-45 7-45
A2A4A27T2	COIL, RF, VARIABLE: 9 MHz, capacitance 173 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2508, 06845, dwg 4032521-0708.	7-45

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A27T3		TRANSFORMER, RF, VARIABLE: 4 MHz, capacitance 350 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2603, 06845, dwg 4032522-0703.	7-45
A2A4A27T4		TRANSFORMER, RF, VARIABLE: 27 MHz, capacitance 71 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2726, 06845, dwg 4032523-0726.	7-45
A2A4A28		10 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226325-21-11.	7-46
A2A4A28C1		CAPACITOR, FIXED, CERAMIC: 2.4 pF ±5%, 500 Vdc working; 0.240 in. long, 0.160 in. dia; mfr 78488, part no. GA2-4PFPORM5PCT, 06845 dwg	7-46
A2A4A28C2		4031973-0727. CAPACITOR, FIXED, MICA: 157 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-20.	7-46
A2A4A28C3		CAPACITOR, FIXED, MICA: 163 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190in. thk; mfr 98738, dwg 21P228300-22.	7-46
A2A4A28C4		CAPACITOR, FIXED, MICA: 416 pF ±1%, 300 Vde working; 0.470 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-51.	7-46
A2A4A28C5		CAPACITOR, FIXED, MICA: 55 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0713.	7-46
A2A4A28E1		BLOCK, CONTACT: Item 1.	7-46
A2A4A28T1		TRANSFORMER, RF, VARIABLE: 10 MHz, capacitance 140 pF ±5%; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2409, 06845, dwg 4032167-0709.	7-46
A2A4A28T2		COIL, RF, VARIABLE: 10 MHz, capacitance 158 pF ±5%; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2509, 06845, dwg 4032521-0709.	7-46
A2A4A28T3		TRANSFORMER, RF, VARIABLE: 5 MHz, capacitance 275 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2604, 06845, dwg 4032522-0704.	7-46

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A28T4		TRANSFORMER, RF, VARIABLE: 28 MHz, capacitance 69.5 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 500-2727, 06845, dwg 4032523-0727.	7-46
A2A4A29		11 MHz SUBASSEMBLY: 3.90 in. long, 0.625 in. w, 1.12 in. h; mfr 98738, part no. 01A226326-21-11.	7-47
A2A4A29C1		CAPACITOR: Item 3.	7-47
A2A4A29C2		CAPACITOR, FIXED, MICA: 140 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-15.	7-47
A2A4A29C3		CAPACITOR, FIXED, MICA: 146 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-18.	7-47
A2A4A29C4		CAPACITOR, FIXED, MICA: 312 pF ±1%, 500 Vde working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-44.	7-47
A2A4A29C5		CAPACITOR, FIXED, MICA: 53 pF ±1%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0711.	7-47
A2A4A29E1		BLOCK, CONTACT: Item 1.	7-47
A2A4A29T1		TRANSFORMER, RF, VARIABLE: 11 MHz, capacitance 128 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 50-2410, 06845, dwg 4032167-0710.	7-47
A2A4A29T2		COIL, RF, VARIABLE: 11 MHz, capacitance 145 pF ±5%, 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2510, 06845, dwg 4032521-0710.	7-47
A2A4A29T3		TRANSFORMER, RF, VARIABLE: 6 MHz, capacitance 228 pF; 0.422 in. dia, 0.490 in. long; mfr 93292, part no. 500-2605, 06845, dwg 4032522-0705.	7-47
A2A4A29T4		TRANSFORMER, RF, VARIABLE: 29 MHz, capacitance 67.8 pF; 0.390 in. dia, 0.531 in. long; mfr 93292, part no. 50-2728, 06845, dwg 4032523-0728.	7-47
A2A4A30		100 kHz ROTOR SUBASSEMBLY: 2.98 in. dia, 0.40 in. thk; mfr 98738, part no. 01A226155-21-11. (Attaching Parts) CX(3)	7-48

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A30C1		CAPACITOR, FIXED, MICA: 545 pF ±1%, 300 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in.	7-48
A2A4A30C2		thk; mfr 98738, dwg 21P228300-55. CAPACITOR, FIXED, MICA: 426 pF ±1%, 300 Vdc working; 0.470 in. long, 0.380 in. w, 0.200 in thk; mfr 98738, dwg 21P228300-53.	7-48
A2A4A30C3		CAPACITOR, FIXED, MICA: 332 pF ±1%, 500 Vdc working; 0.470 in. long, 0.400 in. w, 0.220 in. thk; mfr 98738, dwg 21P228300-47.	7-48
A2A4A30C4		CAPACITOR, FIXED, MICA: 257 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-42.	7-48
A2A4A30C5		CAPACITOR, FIXED, MICA: 195 pF ±1%, 500 Vde working; 0.460 in. long, 0.390 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-31.	7-48
A2A4A30C6		CAPACITOR, FIXED, MICA: 143 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-16.	7-48
A2A4A30C7		CAPACITOR, FIXED, MICA: 99 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0739.	7-45
A2A4A30C8		CAPACITOR, FIXED, MICA: 61 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0718.	7-48
A2A4A30C9		CAPACITOR, FIXED, MICA: 29 pF ±0.5 pF; 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0705.	7-48
A2A4A30C10		CAPACITOR, FIXED, MICA: 253 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-40.	7-48
A2A4A30C11		CAPACITOR, FIXED, MICA: 219 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-35.	7-48
A2A4A30C12		CAPACITOR, FIXED, MICA: 190 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, .190 in. thk; mfr 98738, dwg 21P228300-29.	7-48
A2A4A30C13		CAPACITOR, FIXED, MICA: 165 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-23.	7-48
A2A4A30C14		CAPACITOR, FIXED, MICA: 144 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-17.	7-48
A2A4A30C15		CAPACITOR, FIXED, MICA: 125 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-09.	7-48

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE		N. 1	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NOMEDIA
A2A4A30C16		CAPACITOR, FIXED, MICA: 109 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-03.	7-48
A2A4A30C17		CAPACITOR, FIXED, MICA: 95 pF ±1%, 500 Vdc working, 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0736.	7-48
A2A4A30C18		CAPACITOR, FIXED, MICA: 83 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0732.	7-48
A2A4A30C19		CAPACITOR, FIXED, MICA: 74 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0728.	7-48
A2A4A30MP1		ROTOR: 2.98 in. dia, 0.42 in. thk; mfr 98738,	7-18,
11211411001111	,	part no. 01A228403-01.	7-48
A2A4A31		10 kHz ROTOR SUBASSEMBLY: 2.982 in. dia, 0.440	7-18,
		in. thk; mfr 98738, part no. 01A226159-21-11. (Attaching Parts) CY(3)	7-49
A2A4A31C1		CAPACITOR, FIXED, MICA: 250 pF ±1%, 500 Vde working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-39.	7-49
A2A4A31C2		CAPACITOR, FIXED, MICA: 215 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-34.	7-49
A2A4A31C3		CAPACITOR, FIXED, MICA: 183 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-26.	7-49
A2A4A31C4		CAPÁCITOR, FIXED, MICA: 153 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-19.	7-49
A2A4A31C5		CAPACITOR, FIXED, MICA: 124 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-08.	7-49
A2A4A31C6		CAPACITOR, FIXED, MICA: 96 pF ±1%, 500 Vde working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0737.	7-49
A2A4A31C7		CAPACITOR, FIXED, MICA: 70 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0724.	7-49
A2A4A31C8		CAPACITOR, FIXED, MICA: 45 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0706.	7-49

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A31C9		CAPACITOR, FIXED, MICA: 22 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0702.	7-49
A2A4A32		10 kHz ROTOR SUBASSEMBLY: 2.982 in. dia, 0.440 in. thk; mfr 98738, part no. 01A226160-21-11. (Attaching Parts) See A2A4A31	7-18, 7-50
A2A4A32C1		CAPACITOR, FIXED, MICA: 260 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-43.	7-50
A2A4A32C2		CAPACITOR, FIXED, MICA: 224 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in.	7-50
A2A4A32C3		thk; mfr 98738, dwg 21P228300-37. CAPACITOR, FIXED, MICA: 190 pF ±1%, 500 Vde working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-29.	7-50
A2A4A32C4		CAPACITOR, FIXED, MICA: 158 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-21.	7-50
A2A4A32C5		CAPACITOR, FIXED, MICA: 128 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-12.	7-50
A2A4A32C6		CAPACITOR, FIXED, MICA: 99 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0739.	7-50
A2A4A32C7		CAPACITOR, FIXED, MICA: 72 pF ±1%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0726.	7-50
A2A4A32C8	,	CAPACITOR, FIXED, MICA: 47 pF ±0.5%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0707.	7-50
A2A4A32C9		CAPACITOR, FIXED, MICA: 23 pF ±0.5 pF; 500 Vde working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0703.	7-50
A2A4A33		100 kHz ROTOR SUBASSEMBLY: 2.982 in. dia, 0.442 in. thk; mfr 98738, part no. 01A226153-21-11. (Attaching Parts) CY(3)	7-18, 7-51

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
RF AMPLIFIER ASSEMBLY A2A4

DEPEDENCE			FIGURE
REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NOMEDIA
A2A4A33C1		CAPACITOR, FIXED, MICA: 517 pF ±1%, 300 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-54.	7-51
A2A4A33C2		CAPACITOR, FIXED, MICA: 405 pF ±1%, 300 Vdc working; 0.470 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-50.	7-51
A2A4A33C3		CAPACITOR, FIXED, MICA: 316 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-45.	7-51
A2A4A33C4		CAPACITOR, FIXED, MICA: 245 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-38.	7-51
A2A4A33C5		CAPACITOR, FIXED, MICA: 186 pF ±1%, 500 Vde working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-28.	7-51
A2A4A33C6		CAPACITOR, FIXED, MICA: 137 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-14.	7-51
A2A4A33C7		CAPACITOR, FIXED, MICA: 95 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0736.	7-51
A2A4A33C8		CAPACITOR, FIXED, MICA: 59 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0717.	7-51
A2A4A33C9		CAPACITOR, FIXED, MICA: 28 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0704.	7-51
A2A4A33C10		CAPACITOR, FIXED, MICA: 257 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-42.	7-51
A2A4A33C11		CAPACITOR, FIXED, MICA: 222 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-36.	7-51
A2A4A33C12		CAPACITOR, FIXED, MICA: 193 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-30.	7-51
A2A4A33C13		CAPACITOR, FIXED, MICA: 167 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-24.	7-51
A2A4A33C14		CAPACITOR, FIXED, MICA: 146 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-18.	7-51
A2A4A33C15		CAPACITOR, FIXED, MICA: 127 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-11.	7-51

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE
DESIGNATION	NOIES	NAME AND DESCRIPTION	NUMBER
A2A4A33C16		CAPACITOR, FIXED, MICA: 110 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-04.	7-51
A2A4A33C17		CAPACITOR, FIXED, MICA: 96 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0737.	7-51
A2A4A33C18		CAPACITOR, FIXED, MICA: 83 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0732.	7-51
A2A4A33C19		CAPACITOR, FIXED, MICA: 74 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0728.	7-51
A2A4A33MP1		ROTOR: 2.98 in. dia, 0.42 in. thk; mfr 98738, part no. 01A228403-01.	7-18, 7-51
A2A4A34		ROTOR, ELECTRIC SWITCH: 100 kHz, 2.982 in. dia, 0.432 in. thk; mfr 98738, part no. 01A226154-21-11. (Attaching Parts) See A2A4A33	7-18, 7-52
A2A4A34C1		CAPACITOR, FIXED, MICA: 517 pF ±1%, 300 Vde working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-54.	7-52
A2A4A34C2		CAPACITOR, FIXED, MICA: 405 pF ±1%, 300 Vdc working; 0.470 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-50.	7-52
A2A4A34C3		CAPACITOR, FIXED, MICA: 316 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-45.	7-52
A2A4A34C4		CAPACITOR, FIXED, MICA: 245 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-38.	7-52
A2A4A34C5		CAPACITOR, FIXED, MICA: 186 pF ±1%, 500 Vde working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-28.	7-52
A2A4A34C6		CAPACITOR, FIXED, MICA: 137 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-14.	7-52
A2A4A34C7		CAPACITOR, FIXED, MICA: 95 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0736.	7-52
A2A4A34C8		CAPACITOR, FIXED, MICA: 59 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0717.	7–52

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A4A34C9		CAPACITOR, FIXED, MICA: 28 pF ±0.5%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0704.	7-52
A2A4A34C10		CAPACITOR, FIXED, MICA: 257 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-42.	7-52
A2A4A34C11		CAPACITOR, FIXED, MICA: 222 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-36.	7-52
A2A4A34C12		CAPACITOR, FIXED, MICA: 193 pF ±1%, 500 Vde working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-30.	7-52
A2A4A34C13		CAPACITOR, FIXED, MICA: 167 pF ±1%, 500 Vdc working; 0.400 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-24.	7-52
A2A4A34C14		CAPACITOR, FIXED, MICA: 146 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-18.	7-52
A2A4A34C15		CAPACITOR, FIXED, MICA: 127 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-11.	7-52
A2A4A34C16		CAPACITOR, FIXED, MICA: 110 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-04.	7-52
A2A4A34C17		CAPACITOR, FIXED, MICA: 96 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0737.	7-52
A2A4A34C18		CAPACITOR, FIXED, MICA: 83 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0732.	7-52
A2A4A34C19		CAPACITOR, FIXED, MICA: 74 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0728.	7-52
A2A4A34MP1		ROTOR: 2.98 in. dia, 0.42 in. thk; mfr 98738, part no. 01A228403-01.	7-18, 7-52
A2A4A35		10 kHz ROTOR SUBASSEMBLY: 2.982 in. dia, 0.291 in. thk; mfr 98738, part no. 01A226157-21-11. (Attaching Parts) CY(3)	7-53
A2A4A35C1		CAPACITOR, FIXED, MICA: 260 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-43.	7-53

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A35C2		CAPACITOR, FIXED, MICA: 224 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in.	7-53
A2A4A35C3		thk; mfr 98738, dwg 21P228300-37. CAPACITOR, FIXED, MICA: 190 pF ±1%, 500 Vdc, working; 0.460 in. long, 0.380 in. w, 0.190 in.	7-53
A2A4A35C4		thk; mfr 98738, dwg 21P228300-29. CAPACITOR, FIXED, MICA: 158 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-21.	7-53
A2A4A35C5		CAPACITOR, FIXED, MICA: 128 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-12.	7-53
A2A4A35C6		CAPACITOR, FIXED, MICA: 99 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0739.	7-53
A2A4A35C7		CAPACITOR, FIXED, MICA: 72 pF ±1%, 500 Vde working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0726.	7-53
A2A4A35C8	-	CAPACITOR, FIXED, MICA: 47 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0707.	7-53
A2A4A35C9		CAPACITOR, FIXED, MICA: 23 pF ±0.5 pF; 500 Vdc working; 0.45 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0703.	7–53
A2A4A36		10 kHz ROTOR SUBASSEMBLY: 2.982 in. dia, 0.291 in. thk; mfr 98738, part no. 01A226158-21-11. (Attaching Parts) See A2A4A35	7-18, 7-54
A2A4A36C1		CAPACITOR, FIXED, MICA: 260 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-43.	7-54
A2A4A36C2		CAPACITOR, FIXED, MICA: 224 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-37.	7-54
A2A4A36C3		CAPACITOR, FIXED, MICA: 190 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-29.	7-54
A2A4A36C4		CAPACITOR, FIXED, MICA: 158 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-21.	7-54
A2A4A36C5		CAPACITOR, FIXED, MICA: 128 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-12.	7-54

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
RF AMPLIFIER ASSEMBLY A2A4

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NOMBER
A2A4A36C6		CAPACITOR, FIXED, MICA: 99 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0739.	7-54
A2A4A36C7		CAPACITOR, FIXED, MICA: 72 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0726.	7-54
A2A4A36C8		CAPACITOR, FIXED, MICA: 47 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0707.	7-54
A2A4A36C9		CAPACITOR, FIXED, MICA: 23 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0703.	7-54
A2A4A37		100 kHz ROTOR SUBASSEMBLY: 2.982 in. dia, 0.430 in. thk; mfr 98738, part no. 01A226156-21-11. (Attaching Parts) CZ(3)	7-18, 7-55
A2A4A37C1		CAPACITOR, FIXED, MICA: 517 pF ±1%, 300 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-54.	7-55
A2A4A37C2		CAPACITOR, FIXED, MICA: 405 pF ±1%, 300 Vde working; 0.470 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-50.	7–55
A2A4A37C3		CAPACITOR, FIXED, MICA: 316 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-45.	7-55
A2A4A37C4		CAPACITOR, FIXED, MICA: 245 F ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in. thk; mfr 98738, dwg 21P228300-38.	7–55
A2A4A37C5		CAPACITOR, FIXED, MICA: 186 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-28.	7-55
A2A4A37C6		CAPACITOR, FIXED, MICA: 137 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-14.	7-55
A2A4A37C7		CAPACITOR, FIXED, MICA: 95 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0736.	7-55
A2A4A37C8		CAPACITOR, FIXED, MICA: 59 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0717.	7-55
A2A4A37C9		CAPACITOR, FIXED, MICA: 28 pF ±0.5 pF, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.170 in. thk; mfr 06845, dwg 4031978-0704.	7-55

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A37C10		CAPACITOR, FIXED, MICA; 257 pF ±1%, 500 Vdc working; 0.470 in. long, 0.390 in. w, 0.210 in.	7-55
A2A4A37C11	·	thk; mfr 98738, dwg 21P228300-42. CAPACITOR, FIXED, MICA: 222 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.200 in. thk; mfr 98738, dwg 21P228300-36.	7-55
A2A4A37C12		the; fift 98738, dwg 21F228300-36. CAPACITOR, FIXEWD, MICA: 193 pF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21F228300-30.	7–55
A2A4A37C13		CAPACITOR, FIXED, MICA: 167 PF ±1%, 500 Vdc working; 0.460 in. long, 0.380 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-24.	7-55
A2A4A37C14		CAPACITOR, FIXED, MICA: 146 pF ±1%, 500 Vde working; 0.460 in. long, 0.370 in. w, 0.190 in. thk; mfr 98738, dwg 21P228300-18.	7-55
A2A4A37C15		CAPÁCITOR, FIXED, MICA: 127 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk; mfr 98738, dwg 21P228300-11.	7–55
A2A4A37C16		CAPACITOR, FIXED, MICA: 110 pF ±1%, 500 Vdc working; 0.460 in. long, 0.370 in. w, 0.180 in. thk. mfr 98738, dwg 21P228300-04.	7-55
A2A4A37C17		CAPACITOR, FIXED, MICA: 96 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0737.	7-55
A2A4A37C18		CAPACITOR, FIXED, MICA: 83 pF ±1%, 500 Vdc working; 0.460 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0732.	7-55
A2A4A37C19		CAPACITOR, FICED, MICA: 74 pF ±1%, 500 Vdc working; 0.450 in. long, 0.360 in. w, 0.180 in. thk; mfr 06845, dwg 4031978-0728.	7-55
A2A4A37MP1		ROTÓR; 2.98 in. dia, 0.42 in. thk; mfr. 98738, part no. 01A228403-01.	7-18, 7-55
A2A4A38		RF AMPLIFIER CIRCUIT CARD ASSEMBLY: 3.375 in. long, 1.56 in. w, 1.08 in. thk; mfr 98738, part no. 01A226162-21-11. (Attaching Parts) AQ(3) AL(3) AD(3)	7-56
A2A4A38C1 and A2A4A38C2		CAPACITOR: Item 6.	7–56
A2A4A38C2 A2A4A38C3		CAPACITOR: Item 9.	7–56

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A4A38C4		CAPACITOR: Item 6.	7-56
and		CAPACITOR: Item 0.	1-30
A2A4A38C5			
A2A4A38C6		CAPACITOR: Item 9.	7-56
A2A4A38C7		CAPACITOR: Item 6.	7-56
A2A4A38C8		CAPACITOR, FIXED, CERAMIC: 120 pF ±1%, 500	7-56
,		Vdc working; MIL type CMR05F121FPDM.	' "
A2A4A38C9		CAPACITOR: Item 6.	7-56
A2A4A38C10		CAPACITOR: Item 9.	7-56
A2A4A38C11		CAPACITOR, FIXED, CERAMIC: 1,500 pF ±20%,	7-56
<i>i</i>		100 Vdc working; MIL type M39014/01-1441.	
A2A4A38C12		CAPACITOR: Item 6.	7-56
A2A4A38C13		CAPACITOR, FIXED, CERAMIC: 1,500 pF ±20%,	7-56
4		100 Vdc working; MIL type M39014/01-1441.	
A2A4A38C14		CAPACITOR, FIXED, CERAMIC; 56 pF ±10%.	7-56
		200 Vdc working; MIL type M39014/01-1215.	
A2A4A38E1		TERMINAL, LUG: 0.446 in. long, 0.182 in. w;	7-56
		mfr 00779, part no. 36467, 98738, dwg 29S132211-6.	
		(Attaching Parts) AD(1) AL(1) DA(1)	
A2A4A38FL1		SHIELDING BEAD, FERRITE: 0.138 in. OD, 0.047	7-56
thru		in. ID, 0.118 in. long; mfr 78488, part no.	•
A2A4A38FL3	·	57-0180, 06845, dwg 2053852-0701.	7-56
A2A4A38K1		RELAY, ARMATURE: 0 TO 0.100 AMP AT 50 mVde; MIL type M39016/6-104L.	7-90
		(Attaching Parts) AL(2) AQ(2) AD(2)	
A2A4A38L1		COIL, RF: 240 uH ± 5%, dc resistance 7.80 ohms,	7-56
AZAAAJOHI		MIL type MS90538-21.	1 -30
A2A4A38Q1		TRANSISTOR: Silicon, PNP; 0.209 in. dia, 0.21 in.	7-56
thru		thk; mfr 04713, part no. 2N4959, 98738, dwg	
A2A4A38Q3		48P226657-01.	
A2A4A38R1		RESISTOR, FIXED, FILM: 51 ohms ±2%, 1/4 w;	7-56
		MIL type RLR07C51R0GR.	
A2A4A38R2		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%,	7-56
,		1/4 w; MIL type RCR07G123JS.	
A2A4A38R3		RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7-56
		1/4 w; MIL type RCR07G562JS.	
A2A4A38R4		RESISTOR, FIXED, COMPOSITION: 1,200 ohms ±5%,	7-56
		1/4 w; MIL type RCR07G122JS.	
A2A4A38R5		RESISTOR, FIXED, COMPOSITION: 22 ohms ±5%,	7-56
AGAAAGGDG		1/4 w; MIL type RCR07G220JS.	7.50
A2A4A38R6		RESISTOR, VARIABLE, NON-WIRE-WOUND: 200 ohms, 1/2 W; MIL TYPE RJR24CP201M.	7-56
A2A4A38R7		RESISTOR: Item 30.	7-56
A2A4A38R8		Not used.	1-36
A2A4A38R9		RESISTOR: Item 39.	7-56
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DEGIGINATION			
A2A4A38R10		RESISTOR, FIXED, FILM: 6,200 OHMS ±2%, 1/4 w; MIL type RLR07C6201GR.	7–56
A2A4A38R11		RESISTOR, FIXED, FILM: 510 ohms ±2%, 1/4 w; MIL type RLR07C5100GR.	7-56
A2A4A38R12		RESISTOR, FIXED, COMPOSITION: 22 ohms ±5%, 1/4 w; MIL type RCR07G220JS.	7–56
A2A4A38R13		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%, 1/4 w; MIL type RCR07G471JS.	7–56
A2A4A38R14		RESISTOR: ITEM 30.	7-56
A2A4A38R15	1	RESISTOR, FIXED, FILM: 51 ohms ±2%, 1/4 w;	7-56
A2A4A38R16		MIL type RLR07C51R0GR. RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%,	7-56
		1/4 w; MIL type RCR07G182JS.	
A2A4A38R17		RESISTOR, FIXED, FILM: 6200 ohms ±2%, 1/4 w; MIL type RLR07C6201GR.	7-56
A2A4A38R18		RESISTOR, FIXED, FILM: 510 ohms ±2%, 1/4 w; MIL type RLR07C5100GR.	7–56
A2A4A38R19		RESISTOR, FIXED, COMPOSITION: 39 ohms ±5%, 1/4 w; MIL type RCR07G390JS.	7-56
A2A4A38R20		RESISTOR: Item 31.	7-56
A2A4A38R21	1	RESISTOR: Item 38.	7-56
A2A4A38TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-56
AZATAGGIII		1500 Vrms, 60 Hz; MIL type M39024/11-01.	1-00
A2A4A38TP2		CONNECTOR, ELECTRICAL, TEST POINT TYPE:	7-56
A2A4A38W1		1500 Vrms, 60 Hz; MIL type M39024/11-03. CABLE ASSEMBLY, RF: 1.752 in. long; mfr 98738, part no. 30A226790-21-11.	7-56
A2A4A38W2		CABLE ASSEMBLY, RF: 5.75 in. long; mfr 98738,	7-56
A2A4A38W2P1		part no. 30A226789-21-11. Refer to A2A4P2A5, CONNECTOR, PLUG.	
			1

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FRQUENCY STANDARD ASSEMBLY A2A5

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5		FREQUENCY STANDARD ASSEMBLY: 4.437 in. long, 2.937 in. w, 4.470 in. h; mfr 98738, part no. 01A228490-01.	7-57, 7-58
A2A5C1 and A2A5C2		(Attaching Parts) A2A5MP15 and A2A5MP16 CAPACITOR: Item 63.	7-58
A2A5E1 thru A2A5E4		Not used.	7 50
A2A5E5		TERMINAL: Brass; 0.156 in. dia, 0.375 in. long; 98738, dwg 29P230916.	7-58
A2A5E6		(Attaching Parts) AL(1) DA(1) TERMINAL, LUG: 90 degree bend, 0.53 in. long, 0.23 in. dia; mfr 79963, part no. 124, 98738, dwg 29S133084-01.	7-58
A2A5E7		(Attaching Parts) AL(1) AR(1) TERMINAL, LUG: MIL type MS77068-1. (Attaching Parts) AU(1) AR(1)	7-58
A2A5J1 and A2A5J2		Not used.	
A2A5J3		CONNECTOR, ELECTRICAL, PRINTED WIRING BOARD CARD INSERTION: MIL type M21097/1-019. (Attaching Parts) AU(2) AL(1) DA(2) A2A5E7	7-58
A2A5MP1		BASE PLATE: Aluminum alloy; 4.406 in. long, 2.906 in. w, 0.906 in. h; mfr 98738, part no. 01A228494-01. (Attaching Parts) DB(2)	7-58
A2A5MP2		SLEEVE ASSEMBLY: Polyurethane foam, 2.75 in. long, 1.875 in. w, 3.875 in. h; mfr 98738, part no. 01A226525-21-11. (Attaching Parts) DB(2)	7–58
A2A5MP3 and		SPACER: Lexan; 0.562 in. long, 0.250 in. dia; mfr 98738, part no. 48P228454-01.	7-58
A2A5MP4 A2A5MP5		(Attaching Parts) M(2) AB(2) OVEN COVER SUBASSEMBLY: Plastic; 2.50 in. long, 1.437 in. w, mfr 98738, part no. 15A228561-01. (Attaching Parts) AL(2) AR(2) AU(2) CV(1)	7-58
A2A5MP6		DIAL, INDICATOR: Nylon; 1.687 in. dia, 0.188 in. thk; mfr 98738, part no. 34P226544-21-11. (Attaching Parts) DC(1) GS(2) A2A5MP7 thru A2A5MP9	7-58
A2A5MP7		SPACER: Teflon; 0.250 in. dia, 0.219 in. long; mfr 98738, part no. 43P226537-22-11.	7–58
A2A5MP8		Not used.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A5MP9		SPRING, WASHER: Phosphor bronze, cadmium plated, 0.50 in. OD, 0.25 in. ID; mfr 78189,	7-58
A2A5MP10		part no. 3702-14-47; 98738, dwg 04P226633-01. SPRING, COMPRESSION: Cres, 0.250 in. long, 0.088 in. dia; mfr 70472, part no. C0088-012- 0250S; 98738, dwg 41P226642-21-11.	7–58
A2A5MP11 A2A5MP12		Not used. KNOB, CONTROL: Molded black nylon; 0.50 in. long, 0.355 in. dia; mfr 98738, part no. 36P226546- 21-11.	7-57
A2A5MP13	·	COVER: Aluminum alloy; 4.375 in. long, 2.750 in. w, 3.875 in. h; mfr 98738, part no. 15P228495-01. (Attaching Parts) AL(5) AQ(5)	7-57
A2A5MP14		PLUG, PROTECTIVE: Nylon; 0.344 in. dia, 0.031 in. thk; 0.172 in. long; mfr 78189, part no. 207-120241-05-0103; 98738, dwg 09P226623-01.	7-57
A2A5MP15 and A2A5MP16		SCREW, CAPTIVE: Cres; 4.690 in. long, 0.218 in. dia, 10-32 UNF-2A threads; mfr 98738, part no. 03P226540-21-11.	7-57
A2A5MP17 and A2A5MP18		STRAP, TIEDOWN: MIL type MS3367-4-9.	7-58
A2A5P1		CONNECTOR, ELECTRICAL: 2.729 in. long, 0.494 in. w, 0.426 in. thk; mfr 71468, part no. DCM13W6P-F115; 98738, DWG 09P226606-01. (Attaching Parts) DD(2)	7-58
A2A5P1A1 thru A2A5P1A6		CONNECTOR, INSERT: 0.850 in. long, 0.40 in. dia; mfr 13556, part no. CN0961-P01S1-04, 98738, dwg 09P226604-01.	7-58
A2A5W1 and A2A5W2		CABLE ASSEMBLY, SHIELDED: 4.50 in. long; connector installed one end; mfr 98738, part no. 01A226526-21-11.	7-58
A2A5W3		CABLE ASSEMBLY, SHIELDED: 6.0 in. long; connector installed one end; mfr 98738, part no. 01A226526-22-11.	7-58
A2A5W4		CABLE ASSEMBLY, SHIELDED: 4.50 in. long; connector installed one end; mfr 98738, part no. 30A226512-21-11.	7-58
A2A5W5		CABLE ASSEMBLY, SHIELDED: 3.50 in. long; connector installed one end; mfr 98738, part no. 01A226526-23-11.	7-58
A2A5W6		CABLE ASSEMBLY, SHIELDED: 6.0 in. long; connector installed one end; mfr 98738, part no. 01A226526-24-11.	7–58

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5W7		CABLE ASSEMBLY, SHIELDED: 4.50 in. long;	7-60
		mfr 98738, part no. 30A226513-21-11.	
A2A5A1		OSCILLATOR OVEN PCB ASSEMBLY: 2.968 in. long,	7-59
		1.781 in. w; mfr 98738, part no. 01A228568-01.	
A2A5A1C1		CAPACITOR, FIXED, MICA: 680 pF ±5%, 500 Vdc	7-59
A2A5A1C2		working; MIL type CMR06F681JODL. CAPACITOR, VARIABLE: 0.8 pF to 12 pF, 1500 Vdc	7-59
71211071102		working; mfr 18736, part no. V1502, 98738, dwg 19P226601-01.	""
A2A5A1C3		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC:	7-59
		9pF to 35 pF, 200 Vdc working; MIL type CV32D350.	
A2A5A1C4		CAPACITOR, FIXED, MICA; 180 pF ±5%, 500 Vde	7-59
A 0 A 5 A 1 C 5		working; MIL type CMR04F181JODL.	7-59
A2A5A1C5		CAPACITOR, FIXED, MICA: 220 pF ±5%, 500 Vdc working; MIL type CMR04F221JODL.	7-59
A2A5A1C6		CAPACITOR: Item 63.	7-59
A2A5A1C7		CAPACITOR, FIXED, ELECTROLYTIC: 3.3 uf ±20%,	7-59
40454460		15 Vdc working; MIL type M39003/01-2269.	7.50
A2A5A1C8 A2A5A1C9	1	CAPACITOR, FIXED, MICA: Same as A2A5A1C11. Not used.	7-59
A2A5A1C10		CAPACITOR, FIXED, CERAMIC: 0.01 uF ±10%.	7-59
		100 Vdc working; MIL type M390124/01-1535.	
A2A5A1C11A	1	CAPACITOR, FIXED, MICA: 82 pF ±5%, 500 Vde	7-59
A2A5A1C11B	1	working; MIL type CMR04E820JODL. CAPACITOR, FIXED, MICA: 100 pF ±5%, 500 Vdc	7-59
AZASAICIIB	1	working; MIL type CMR04F101JODL.	1-39
A2A5A1C11C	1	CAPACITOR, FIXED, MICA: 120 pF ±5%, 500 Vde	7-59
		working; MIL type CMR04F121JODL.	
A2A5A1C11D	1	CAPACITOR, FIXED, MICA: 130 pF ±5%, 500 Vdc	7-59
A2A5A1C11E	1	working; MIL type CMR04F131JODL. CAPACITOR, FIXED, MICA: 160pF ±5%, 500 Vdc	7-59
	-	working; MIL type CMR04F161JODL.	
A2A5A1C11F	1	CAPACITOR, FIXED, MICA: 68pF ±5%, 500 Vdc	7-59
A2A5A1CR1		working; MIL type CMR04E680JODL.	7-59
AZASAICKI		SEMICONDUCTOR DEVICE, DIODE: Silicon, voltage regulator; MIL type JAN1N758A.	1-99
A2A5A1CR2		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-59
		JAN1N4148.	
A2A5A1E1		Not used.	7 50
A2A5A1E2 and		CONTACT: Phosphor bronze; 0.600 in. long, 0.101 in. w, mfr 91506, part no. 8004-4P40, 98738,	7-59
A2A5A1E3		dwg 09P236617-01.	
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE	Nomna	WALES AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A1MP1		BRACKET, CRYSTAL HOLDER: Aluminum alloy; 0.937 in. long, 0.625 in. w, 0.062 in. thk; mfr 98738, part no. 07P226639-21-11.	7-59
A2A5A1MP2		SPACER, CRYSTAL HOLDER: Aluminum alloy; 0.687 in. long, 0.50 in. w, 0.125 in. thk; mfr 98738, part no. 43P226640-21-11.	7-59
A2A5A1MP3		CLIP, CRYSTAL HOLDER: Spring steel; 0.50 in. long, 0.758 in. w, 0.40 in. h; mfr 99378, part no. 100-206-8; 98738, dwg 42P226625-07. (Attaching Parts) DE(2)	7–59
A2A5A1MP4		GROMMET: Neoprene; 0.375 in. long, 0.250 in. dia, 0.375 in. dia. at shoulder; mfr 70485, part no. 962, 98738, dwg 05P226616-01. (Attaching Parts) DE(2)	7-59
A2A5A1MP5		PAD TRANSISTOR MOUNTING: 0.35 in. OD, 0.20 in ID, 0.20 in. thk; mfr 13103, part no. 7717-15, 98738, dwg 14S132171-11A-9.	7-59
A2A5A1P1 thru		CONNECTOR, PCB CONTACT: Phosphor bronze, 0.127 in. long; mfr 91662, part no. 02-005-046-5-	7–59
A2A5A1P5 A2A5A1Q1 thru A2A5A1Q5		200-100; 98738, dwg 09P226602-01. TRANSISTOR: MIL type JAN2N706.	7–59
A2A5A1Q6		TRANSISTOR: MIL type JAN2N2907A	7-59
A2A5A1Q7		TRANSISTOR: MIL type JAN2N697.	7-59
A2A5A1R1		RESISTOR, FIXED, COMPOSITION: 120K ohms ±5%, 1/4 w; MIL type RCR07G124JS.	7-59
A2A5A1R2		RESISTÓR, FIXED, FILM: 51 ohms ±2%, 1/4 w; MIL type RLR07C51R0GR.	7-59
A2A5A1R3		RESISTOR, FIXED, FILM: 1K ohms ±2%, 1/4 w; MIL type RLR07C1001GR.	7-59
A2A5A1R4		RESISTOR, FIXED, COMPOSITION: 82K ohms ±5%, 1/4 w; MIL type RCR07G823JS.	7-59
A2A5A1R5		RESISTOR, FIXED, COMPOSITION: 15K ohms ±5%, 1/4 w; MIL type RCR07G153JS.	7-59
A2A5A1R6		RESISTOR: Item 42.	7-59
A2A5A1R7		RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%, 1/4 w; MIL type RCR07G152JS.	7-59
A2A5A1R8		RESISTOR: Item 35.	7-59
A2A5A1R9		RESISTOR, FIXED, WIRE-WOUND: 270 ohms ±5%, 1/2 w; MIL type RCR20G271JS.	7-59
A2A5A1R10A	1	RESISTOR: Item 32.	7-59
A2A5A1R10B	1	RESISTOR, FIXED, COMPOSITION: 18K ohms ±5%, 1/4 w; MIL type RCR07G183JS.	7-59
A2A5A1R10C	1	RESISTOR: Item 37.	7-59

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE	NOTES	NAME AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A1R10D	1	RESISTOR, FIXED, COMPOSITION: 39K OHMS ±5%, 1/4 W; MIL type RCR07G393JS.	7-59
A2A5A1R10E	1	RESISTOR, FIXED, COMPOSITION: 47K ohms ±5%, 1/4 w; MIL type RCR07G473JS.	7-59
A2A5A1R11		RESISTOR: Item 32.	7-59
A2A5A1R12		RESISTOR: Item 35.	7-59
A2A5A1R13		RESISTOR, FIXED, FILM: 4700 ohms ±2%, 1/4 w;	7-59
and		MIL type RLR07C4701GR.	' "
A2A5A1R14			
A2A5A1R15		RESISTOR, VARIABLE, WIRE-WOUND: 1K ohms	7-59
		±5%, 3/4 w; MIL type M39015/2-004XM.	' "
A2A5A1R16A	1	RESISTOR, FIXED, FILM: 3300 ohms ±2%, 1/4 w;	7-59
	_	MIL type RLR07C3301GR.	
A2A5A1R16B	1	RESISTOR, FIXED, FILM: 3900 ohms ±2%, 1/4 w;	7-59
	_	MIL type RLR07C3901GR.	
A2A5A1R16C	1	RESISTOR, FIXED, FILM: 4300 ohms ±2%, 1/4 w;	7-59
	_	MIL type RLR07C4301GR.	
A2A5A1R16D	1	RESISTOR, FIXED, FILM: 4700 ohms ±2%, 1/4 w;	7-59
		MIL type RLR07C4701GR.	
A2A5A1R16E	1	RESISTOR, FIXED, FILM: 5600 ohms ±2%, 1/4 w;	7-59
		MIL type RLR07C5601GR.	
A2A5A1R17		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%,	7-59
and		1/4w: MII type RCR07G123JS.	
A2A5A1R18		,	
A2A5A1R19		RESISTOR: Item 32.	7-59
and			
A2A5A1R20			1
A2A5A1R21		RESISTOR: ITEM 35.	7-59
A2A5A1R22		RESISTOR, FIXED, COMPOSITION: 330 ohms ±5%,	7-59
		1/4 w; MIL type RCR07G331JS.	
A2A5A1R23A	1	RESISTOR, FIXED, COMPOSITION: 1.2 megohms	7-59
		±5%, 1/4 w; MIL type RCR07G125JS.	
A2A5A1R23B	1	RESISTOR, FIXED, COMPOSITION: 1.8 megohms	7-59
		±5%, 1/4 w; MIL type RCR07G185JS.	
A2A5A1R23C	1	RESISTOR, FIXED, COMPOSITION: 2.7 megohms	7-59
		±5%, 1/4 w; MIL type RCR07G275JS.	
A2A5A1R23D	1	RESISTOR, FIXED, COMPOSITION: 390K ohms ±5%,	7-59
		1/4 w; MIL type RCR07G394JS.	
A2A5A1R23E	1	RESISTOR, FIXED, COMPOSITION: 470K ohms ±5%,	7-59
		1/4 w; MILtypeRCR07G474JS.	
A2A5A1R23F	1	RESISTOR, FIXED, COMPOSITION: 560K ohms ±5%,	7-59
		1/4 w; MIL type RCR07G564JS.	
A2A5A1R23G	1	RESISTOR, FIXED, COMPOSITION: 680K ohms ±5%,	7-59
		1/4 w; MIL type RCR07G684JS.	

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A1R23H A2A6A1R24 A2A5A1Y1	1	RESISTOR, FIXED, COMPOSITION: 820K ohms ±5%, 1/4 w; MIL type RCR07G824JS. RESISTOR: Item 59. CRYSTAL, QUARTZ, 5 MHZ: In glass holder; 0.795 in. long, 0.757 in. w, 0.352 in. thk; mfr 98738,	7-59 7-59 7-59
		part no. 48P228436-01.	
A2A5A2		ASSEMBLY, MULTIPLIER/DIVIDER/AMPLIFIER PWB A2: Mfr 98738, part no. 01A228385-01. (Attaching Parts) AF(2), AL(2), AU(2), AB(2), L(2), M(2)	7-60
A2A5A2C1		CAPACITOR: Item 64.	7-60
A2A5A2C2		CAPACITOR, FIXED, MICA: 300 pF ±5%, 500 Vde	7-60
		working; MIL type CMR04F301JOCL.	1-00
A2A5A2C3 and		CAPACITOR: Item 63.	7-60
A2A5A2C4			l
A2A5A2C5		CAPACITOR: Item 64.	7-60
A2A5A2C6		CAPACITOR: Item 63.	7-60
A2A5A2C7		CAPACITOR, VARIABLE, CERMIC DIELECTIC:	7-60
		15 pF to 60 pF, 200 Vdc working; MIL type CV31E600.	
A2A5A2C8		CAPACITOR, FIXED, MICA: 680 pF ±5%, 500 Vdc	7-60
40454000		working; MIL type CCR06CG681JM.	· [
A2A5A2C9		CAPACITOR, FIXED, MICA: 220 pF ±5%, 500 Vdc working; MIL type CMR04F221JODL.	7-60
A2A5A2C10		CAPACITOR: Item 64.	7-60
A2A5A2C11		CAPACITOR: Item 63.	7-60
A2A5A2C12		CAPACITOR, FIXED, MICA: 30 pF ±5%, 500 Vdc working; MIL type CMR04E300JODL.	7-60
A2A5A2C13		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 9 pF to 35 pF, 200 Vdc working; MIL type CV31D350.	7-60
A2A5A2C14		CAPACITOR: Item 64.	7-60
A2A5A2C15		CAPACITOR: Item 63.	7-60
A2A5A2C16		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 15 pF TO 60 pF, 200 Vdc working; MIL type CV31E600.	7-60
A2A5A2C17		CAPACITOR: Item 64.	7-60
A2A5A2C18		CAPACITOR, FIXED, MICA: 1500 pF ±5%, 500 Vde	7-60
		working; MIL type CCR06CG152JM.	1-00
A2A5A2C19		CAPACITOR, FIXED, MICA: 680 pF ±5%, 500 Vdc working; MIL type CCR06CG681JM.	7-60
A2A5A2C20		CAPACITOR: Item 63.	7-60
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE DESIGNATION		NAME AND DESCRIPTION	FIGURE NUMBER
A2A5A2C21		CAPACITOR, FIXED, MICA: 330 pF ±5%, 500 Vdc working; MIL type CMR04F331JOAL.	7-60
A2A5A2C22		CAPACITOR, VARIABLE, CERMIC: 15 pF to 60 pF, 200 Vdc working; MIL type CV31E600.	7–60
A2A5A2C23		CAPACITOR, FIXED, MICA: 150 pF ±5%, 500 Vdc working; MIL type CMR04F151JODL.	7-60
A2A5A2C24		CAPACITOR: Item 63.	7-60
A2A5A2C25		CAPACITOR: Item 64.	7-60
A2A5A2C26		CAPACITOR: Item 63.	7-
A2A5A2C27		CAPACITOR, FIXED, MICA: 68 pF±5%, 500 Vdc working; MIL type CMR04E680JODL.	7-60
A2A5A2C28		CAPACITOR, FIXED, MICA: 33 pF ±5%, 500 Vdc working; MIL type CMR04E330JODL.	7-60
A2A5A2C29		CAPACITOR: Item 63.	7-60
A2A5A2C30		CAPACITOR, FIXED, MICA: 33 pF ±5%, 500 Vdc working; MIL type CMR04E330JODL.	7-60
A2A5A2C31		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 9 pF to 35 pF, 200 Vdc working; MIL type CV31D350.	7-60
A2A5A2C32		CAPACITOR, FIXED, MICA: 1500 pF ±5%, 500 Vdc working; MIL type CCR06CG152JM.	7-60
A2A5A2C33		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 9 pF to 35 pF, 200 Vdc working; MIL type CV31D350.	7-60
A2A5A2C34		CAPACITOR: Item 63.	7-60
A2A5A2C35		CAPACITOR, FIXED, MICA: 68 pF ±5%, 500 Vdc working; MIL type CMR04E680JODL.	7-60
A2A5A2C36		CAPACITOR: Item 63.	7-60
A2A5A2C37		CAPACITOR, FIXED, MICA: 56 pF ±5%,500 Vdc working; MIL type CMR04E560JODL.	7-60
A2A5A2C38		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 10 pF to 40 pF, 200 Vdc working; MIL type CV31D350.	7-60
A2A5A2C39		CAPACITOR, FIXED, MICA: 91 pF ±5%, 500 Vdc working; MIL type CMR04F910JODL.	7-60
A2A5A2C40		CAPACITOR, FIXED, MICA: 1200 pF ±5%, 500 Vdc working; MIL type CCR06CG122JM.	7-60
A2A5A2C41 thru		Not used.	
A2A5A2C43			
A2A5A2C44A	1	CAPACITOR, FIXED, MICA: 10 pF ±5%, 500 Vdc working; MIL type CMR04C100DODL.	7-60
A2A5A2C44B	1	CAPACITOR, FIXED, MICA: 22 pF ±5%, 500 Vdc working; MIL type CMR04E220JODL.	7-60

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
- Lordina I OIV	_,	ANIAL INIV DESCRIPTION	
A2A5A2C44C	1	CAPACITOR, FIXED, MICA: 27 pF ±5%, 500 Vdc working; MIL type CMR04E270JODL.	7-60
A2A5A2C44D	1	CAPACITOR, FIXED, MICA: 39 pF ±5%, 500 Vdc working; MIL type CMR04E390JODL.	7-60
A2A5A2C44E	1	CAPACITOR, FIXED, MICA: 47 pF ±5%, 500 Vdc working; MIL type CMR04E470JODL.	7-60
A2A5A2C44F	1	CAPACITOR, FIXED, MICA: 82 pF ±5%,500 Vdc working; MIL type CMR04E820JODL.	7-60
A2A5A2C44G	1	CAPACITOR, FIXED, MICA: 100 pF ±5%, 500 Vdc working; MIL type CMR04F101JODL.	7-60
A2A5A2DS1		LAMP, LED; 2.1V, 105 mW;72619, part no. 550-2306; 98738,dwg 65P228558-01.	7-60
A2A5A2L1		CHOKE: 120 uH ±5%, 75 milliamps; MIL type MS90538-14.	7-60
A2A5A2L2		CHOKE: 200 uH ±5%, 150 milliamps; MIL type MS90538-19.	7-60
A2A5A2L3		CHOKE: 6.80 uH ±10%, 395 milliamps; MIL type MS14046-2.	7-60
A2A5A2L4		CHOKE: 10.00 uH ±10%, 290 milliamps; MIL type MS14046-3.	7-60
A2A5A2MP1		BRACKET, ASSEMBLY: Alum. alloy, 0.937 in. long, 0.812 in. w, 1.187 in. h; mfr 98738, part no. 01A226519-21-11. (Attaching Parts) DG(2)	7-58, 7-60
40454901			7-60
A2A5A2Q1 A2A5A2Q2 and		TRANSISTOR: MIL type JAN2N706. TRANSISTOR: Item 54.	7-60
A2A5A2Q3			
A2A5A2Q4	ļ	TRANSISTOR: MIL type JAN2N706.	7-60
thru			
A2A5A2Q8			
A2A5A2Q9	ĺ	TRANSISTOR: Item 54.	7-60
A2A5A2R1	l	RESISTOR: Item 31.	7-60
A2A5A2R2		RESISTOR: Item 32.	7-60
A2A5A2R3		RESISTOR: Item 40.	7-60
A2A5A2R4		RESISTOR: Item 35.	7-60
A2A5A2R5		RESISTOR: Item 40.	7-60
A2A5A2R6		RESISTOR: Item 32.	7-60
A2A5A2R7		RESISTOR: Item 35.	7-60
A2A5A2R8		RESISTOR: Item 45.	7-60
A2A5A2R9		RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%, 1/4 w; MIL type RCR07G152JS.	7-60
A2A5A2R10		RESISTOR: Item 43.	7-60
A2A5A2R11		RESISTOR: Item 31.	7-60
A2A5A2R12		RESISTOR: Item 32.	7-60

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A2R13		RESISTOR, FIXED, COMPOSITION: 3900 ohms ±5%,	7-60
101510011		1/4 w; MIL type RCR07G392JS.	7.00
A2A5A2R14		RESISTOR, FIXED, COMPOSITION: 68K ohms ±5%,	7-60
A0A5A0D15		1/4 w; MIL type RCR07G683JS.	7-60
A2A5A2R15		RESISTOR, FIXED, COMPOSITION: 6800 ohms ±5%,	1-00
A2A5A2R16		1/4 w; MIL type RCR07G682JS. RESISTOR, FIXED, COMPOSITION: 560 ohms ±5%,	7-60
AZASAZKIO		1/4 w; MIL type RCR07G561JS.	1-00
A2A5A2R17A	1	RESISTOR, FIXED, COMPOSITION: 27 ohms ±5%,	7-60
71271071211171	•	1/4 w; MIL type RCR07G270JS.	
A2A5A2R17B	1	RESISTOR: Item 38.	7-60
A2A5A2R17C	1	RESISTOR, FIXED, COMPOSITION: 39 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G390JS.	
A2A5A2R17D	1	RESISTOR: Item 42.	7-60
A2A5A2R17E	1	RESISTOR, FIXED, COMPOSITION: 56 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G560JS.	
A2A5A2R17F	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G680JS.	
A2A5A2R17G	1	RESISTOR: Item 44.	7-60
A2A5A2R17H	1 1	RESISTOR: Item 30.	7-60 7-60
A2A5A2R17J	1	RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%,	7-00
A2A5A2R17K	1	1/4 w; MIL type RCR07G121JS. RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%,	7-60
AZASAZRITK	1	1/4 w; MIL type RCR07G151JS.	1-00
A2A5A2R17L	1	RESISTOR, FIXED, COMPOSITION: 180 ohms ±5%,	7-60
REMORIERTE	•	1/4 w; MIL type RCR07G181JS.	. 33
A2A5A2R17M	1	RESISTOR: Item 34.	7-60
A2A5A2R18A	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G680JS.	
A2A5A2R18B	1	RESISTOR: Item 44.	7-60
A2A5A2R18C	1	RESISTOR: Item 30.	7-60
A2A5A2R19		RESISTOR: Item 32.	7-60
A2A5A2R20		RESISTOR: Item 40.	7-60
A2A5A2R21		RESISTOR: Item 32.	7-60
and			
A2A5A2R22 A2A5A2R23		RESISTOR: Item 43.	7-60
thru		MEDIOTOR: Item 40.	1-00
A2A5A2R25			
A2A5A2R26		RESISTOR: Item 35.	7-60
A2A5A2R27		RESISTOR: Item 37.	7-60
A2A5A2R28		RESISTOR: Item 32.	7-60
A2A5A2R29		RESISTOR: Item 31.	7-60
A2A5A2R30A	1	RESISTOR, FIXED, COMPOSITION: 27 ohms ±5%,	7-60
Ì		1/4 w; MIL type RCR07G270JS.	
			<u> </u>

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRI	PTION	FIGURE NUMBER
A2A5A2R30B	1	RESISTOR: Item 38.		7-60
A2A5A2R30C	1	RESISTOR, FIXED, COMPOSITION:	30 ohma ±5%	7-60 7-60
AZASAZRSOC	1	1/4 w; MIL type RCR07G390JS.	39 Ollins ±370,	7-60
A2A5A2R30D	1	RESISTOR: Item 42.		7-60
A2A5A2R30E	1	RESISTOR: Item 42. RESISTOR, FIXED, COMPOSITION:	56 ohms +5%	7-60 7-60
AZAJAZROJE	*	1/4 w; MIL type RCR07G560JS.	30 Onns <u>1</u> 370,	7-00
A2A5A2R30F	1	RESISTOR, FIXED, COMPOSITION:	68 ohms +5%	7-60
AZAJAZROUT	•	1/4 w; MIL type RCR07G680JS.	00 Ollins <u>1</u> 570,	1-00
A2A5A2R30G	1	RESISTOR: Item 44.		7-60
A2A5A2R30H	1	RESISTOR: Item 30.		7-60
A2A5A2R30J	1	RESISTOR, FIXED, COMPOSITION:	120 ohms +5%	7-60
11211011211000	_	1/4 w; MIL type RCR07G121JS.	120 0mms 2070,	1 00
A2A5A2R30K	1	RESISTOR, FIXED, COMPOSITION:	150 ohms +5%.	7-60
	-	1/4 w; MIL type RCR07G151JS.	200 0111115 2070,	, 00
A2A5A2R30L	1	RESISTOR, FIXED, COMPOSITION:	180 ohms +5%.	7-60
	_	1/4 w; MIL type RCR07G181JS.	200 0111112 2070,	. 00
A2A5A2R30M	1	RESISTOR: Item 34.		7-60
A2A5A2R31A	1	RESISTOR, FIXED, COMPOSITION:	22 ohms +5%.	7-60
		1/4 w; MIL type RCR07G220JS.		
A2A5A2R31B	1	RESISTOR: Item 38.		7-60
A2A5A2R31C	1	RESISTOR: Item 42.		7-60
A2A5A2R32		RESISTOR: Item 31.		7-60
A2A5A2R33		RESISTOR, FIXED, COMPOSITION:	680 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G681JS.	_ ,	
A2A5A2R34		RESISTOR: Item 40.		7-60
A2A5A2R35		Not used.		
A2A5A2R36		RESISTOR: Item 35.		7-60
A2A5A2R37		RESISTOR, FIXED, COMPOSITION:	1500 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G152JS.		
A2A5A2R38		RESISTOR: Item 32.		7-60
A2A5A2R39		RESISTOR: Item 35.		7-60
A2A5A2R40		RESISTOR: Item 37.		7-60
A2A5A2R41		RESISTOR: Item 43.		7-60
A2A5A2R42		RESISTOR: Item 45.		7-60
A2A5A2R43A	1	RESISTOR, FIXED, COMPOSITION:	390 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G391JS.		
A2A5A2R43B	1	RESISTOR, FIXED, COMPOSITION:	470 ohms ±5%,	7-60
	_	1/4 w; MIL type RCR07G471JS.		
A2A5A2R43C	1	RESISTOR, FIXED, COMPOSITION:	560 ohms ±5%,	7-60
104540744	4	1/4 w; MIL type RCR07G561JS.	0.5.1	
A2A5A2R44A	1	RESISTOR, FIXED, COMPOSITION:	2.7 onms ±5%,	7-60
4045400445	1	1/4 w; MIL type RCR07G2R7JS.	0 0 ab 150/	7.00
A2A5A2R44B	1	RESISTOR, FIXED, COMPOSITION:	3.3 onms ±3%,	7-60
		1/4 w; MIL type RCR07G3R3JS.		
		•		

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

			FIGURE
REFERENCE	MOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	MOLES	NAME AND DESCRIPTION	NUMBER
A2A5A2R44C	1	RESISTOR, FIXED, COMPOSITION: 3.9 ohms ±5%,	7-60
A2A5A2R44D	1	1/4 w; MIL type RCR07G3R9JS. RESISTOR, FIXED, COMPOSITION: 4.7 ohms ±5%,	7-60
A2A5A2R44E	1	1/4 w; MIL type RCR07G4R7JS. RESISTOR, FIXED, COMPOSITION: 5.6 ohms ±5%,	7-60
A2A5A2R44F	1	1/4 w; MIL type RCR07G5R6JS. RESISTOR, FIXED, COMPOSITION: 6.8 ohms ±5%, 1/4 w; MIL type RCR07G6R8JS.	7-60
A2A5A2R44G	1	RESISTOR, FIXED, COMPOSITION: 8.2 ohms ±5%, 1/4 w; MIL type RCR07G8R2JS.	7-60
40454004477	1	RESISTOR: Item 29.	7-60
A2A5A2R44H	1	RESISTOR: Item 23.	7-60
A2A5A2R45		RESISTOR: Item 32.	1 . 00
and			
A2A5A2R46		RESISTOR: Item 33.	7-60
A2A5A2R47 A2A5A2R48		RESISTOR: Item 31.	7-60
A2A5A2R49A	1	RESISTOR, FIXED, COMPOSITION: 27 ohms ±5%,	7-60
AZASAZRASA	•	1/4 w; MIL type RCR07G270JS.	
A2A5A2R49B	1	RESISTOR: Item 38.	7-60
A2A5A2R49C	1	RESISTOR, FIXED, COMPOSITION: 39 ohms ±5%,	7-60
1		1/4 w; MIL type RCR07G390JS.	7.00
A2A5A2R49D	1	RESISTOR: Item 42.	7-60
A2A5A2R49E	1	RESISTOR, FIXED, COMPOSITION: 56 ohms ±5%, 1/4 w; MIL type RCR07G560JS.	7-60
A2A5A2R49F	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
AZAJAZRIJI	1	1/4 w; MIL type RCR07G680JS.	
A2A5A2R49G	1	RESISTOR: Item 44.	7-60
A2A5A2R49H	1	RESISTOR: Item 30.	7-60
A2A5A2R49J	1	RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%,	7-60
j		1/4 w; MIL type RCR07G121JS.	
A2A5A2R49K	1	RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%, 1/4 w; MIL type RCR07G151JS.	7-60
A2A5A2R49L	1	RESISTOR, FIXED, COMPOSITION: 180 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G181JS.	7 00
A2A5A2R49M	1	RESISTOR: Item 34.	7-60
A2A5A2R50		Not used.	
and			
A2A5A2R51		PEGIGEOR FIVED COMPOSITION, 1500 chms 4500	7-60
A2A5A2R52		RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%, 1/2 w; MIL type RCR20G152JS.	1-00
A2A5A2R53		Not used.	
thru			
A2A5A2R55			
A2A5A2R56		RESISTOR, FIXED, COMPOSITION: 510 ohms ±5%, 1/4 w; MIL type RCR07G511JS.	7-60

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DEGIGINATION	110145	William May Discoult How	NOMEDER
A2A5A2R57		Not used.	
thru			
A2A5A2R59			
A2A5A2R60		RESISTOR, FIXED, COMPOSITION: 680 ohms ±5%, 1/4 w; MIL type RCR07G681JS.	7–60
A2A5A2R61		RESISTOR: Item 31.	7-60
A2A5A2R62		RESISTOR: Item 32.	7-60
A2A5A2S1		SWITCH, ROTARY: Three pole, three position; 0.562 in. body dia, 0.94 in. long; mfr 51073, part no. 51MY23035-3-03N; 98738, dwg 40P228373-01.	7-60
A2A5A2T1		TRANSFORMER, RF: 240 uH primary inductance, 21 turn secondary; 0.375 in. long, 0.155 in. dia; mfr 98738, part no. 24A226607-23-11.	7-60
A2A5A2T2	,	TRANSFORMER, RF: 240 uH primary inductance, 10 turn secondary; 0.375 in. long, 0.155 in. dia; mfr 98738, part no. 24P226607-22-11.	7-60
A2A5A2T3		TRANSFORMER, RF: 10 uH primary inductance, 3/4 turn secondary; 0.375 in. long, 0.155 in. dia; mfr 98738, part no. 24P226607-21-11.	7-60
A2A5A3		OVEN CAN WIRING ASSEMBLY: Mfr 98738, part no. 01A226523-22-11.	7-61
A2A5A3E1		(Attaching Parts) DB(2) LUG, SOLDER: MIL type MS77068-1. (Attaching Parts) AQ(1), AU(1), FA(1)	7-61
A2A5A3E2 and		TERMINAL, TURRET: MIL type SE089B01S.	7-61
A2A5A3E3	-		
A2A5A3J1		CONNECTOR ASSEMBLY: Copper clad plastic, five contacts; 1.39 in. long, 0.25 in. w; mfr 98738, part no. 01A226509-21-11. (Attaching Parts) GU(2)	7-61
A2A5A3J1A1 thru		CONTACT, P.C. BOARD: Phosphor bronze, nickel plated; 0.70 in. long; mfr 91662, part no.	7-61
A2A5A3J1A5		02-005-120-6200-100; 98738, dwg 09P226643-01.	
A2A5A3MP1	·	OVEN CAN AND HEATER ASSEMBLY: Aluminum alloy, heater winding epoxy coated, 2.0 in. long, 1.142 in. w; 3.125 in. h; mfr 98738, part no. 01A226518-22-11.	7-61
A2A5A3MP2		PLATE, INSULATOR: Plastic, 0.50 in. sq, 0.62 in. thk; mfr 98738, part no. 64P226533-21-11.	7-61

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A5A3MP3 and		GROMMET, NYLON: 0.218 in. sq, 0.268 in. long; mfr 02768, part no. 212-110302-00; 98738, dwg	7-61
A2A5A3MP4 A2A5A3MP5		05P226618-21-11. CRYSTAL OVEN CAN: 3.06 in. long, 2.00 in. wide;	7-61
A2A5A3MP6		mfr 98738, part no. 15P226548-22-11. OVEN CAN STAKING ASSEMBLY: 3.375 in. long, 2.00 in. wide; mfr 98738, part no. 01A226517-22-11. (Attaching Parts) FA(1)	7-61
A2A5A3R1		RESISTOR, HEATER WIRE: Nickel chrome "C" #30 AWG; adjusted to 82 ±2 ohms, 6.75 ohms/ft. nom; mfr 98738, dwg 30P226621-21-11.	7-61
A2A5A3R2		RESISTOR, FIXED, WIRE-WOUND: 3900 ohms ±1%, 0.10 watt, 100 V max; mfr 48615, part no. SX094; 98738, dwg 17P226603-01.	7-61
A2A5A4		5 MHz REFERENCE CONTROL SUBASSEMBLY: 3.180 in. long, 2.062 in. w; mfr 98738, part no. 01A228551-01. (Attaching Parts) AF(1), AL(1), AU(1), DH(1)	7-62
A2A5A4C1		CAPACITOR, FIXED, CERAMIC: 0.047 uF ±10%, 100 Vdc working; MIL type M39014-02-1305.	7-62
A2A5A4C2		CAPACITOR, FIXED, CERAMIC DIELECTRIC: 1 uF ±10%, 50 Vdc working; MIL type M39014/02-1407.	7-62
A2A5A4C3		CAPACITOR, FIXED, MICA: 150 pF ±5%, 500 Vdc working; MIL type CMR04F151JODL.	7-62
A2A5A4C4 thru A2A5A4C8		CAPACITOR, FIXED, CERAMIC DIELECTRIC: 1 uF ±10%, 50 Vdc working; MIL type M39014/ 02-1407.	7-62
A2A5A4CR1 thru		SEMICONDUCTOR DEVICE, SILICON SWITCHING DIODE: MIL type JAN1N4148.	7-62
A2A5A4CR6 A2A5A4CR7		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N4476.	7-62
A2A5A4CR8 A2A5A4E1		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN2N4106. SOLDER CONNECTION ONLY.	7-62
A2A5A4E2 A2A5A4E3		Not used. TERMINAL, LUG: MIL type MS35431-1.	7-62
A2A5A4MP1 thru A2A5A4MP3		PAD, INSULATOR: Nylon, 0.375 in. dia; 0.075 in. thk; mfr 13103, part no. 7717-4, 98738, dwg 14S132171-3B.	7-62

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A5A4MP4		HEAT SINK: Aluminum alloy, anodized black; 1.297 in. long, 0.73 in. w, 0.969 in. h; mfr 98738,	7-62
A2A5A4MP5		part no. 91P226541-21-11. INSULATOR, MICA: 0.98 in. long, 0.78 in. wide; mfr 02735, part no. 411-010-DF-031, dwg 14P227266-01.	7-62
A2A5A4MP6		SPACER, TRANSISTOR: Nylon; 1.30 in. long, 0.75 in. w; 0.063 in. thk; mfr 98738, part no. 43P226641-21-11.	7-62
A2A5A4Q1		TRANSISTOR: MIL type 2N2222A, 98738, dwg 48P228569-01.	7-62
A2A5A4Q2		TRANSISTOR: Item 54.	7-62
A2A5A4Q3		TRANSISTOR: MIL type JAN2N3019.	7-62
A2A5A4Q4		TRANSISTOR: Item 54.	7-62
A2A5A4Q5		TRANSISTOR: MIL type JAN2N3441.	7-62
		(Attaching Parts) AG(2), AS(1), CQ(2), AL(1)	
A2A5A4R1		RESISTOR, FIXED, FILM: 75 ohms ±5%, 1/2 w; MIL type RLR20C75R0JR.	7-62
A2A5A4R2		RESISTOR: Item 30.	7-62
A2A5A4R3A	1	RESISTOR, FIXED, COMPOSITION: 2000 ohms ±5%, 1/4 w; MIL type RCR07G202JS.	7-62
A2A5A4R3B	1	RESISTOR, FIXED, COMPOSITION: 2400 ohms ±5%, 1/4 w; MIL type RCR07G242JS.	7-62
A2A5A4R3C	1	RESISTOR: Item 36.	7-62
A2A5A4R3D	1	RESISTOR, FIXED, COMPOSITION: 3000 ohms ±5%, 1/4 w; MIL type RCR07G302JS.	7-62
A2A5A4R3E	1	RESISTOR: Item 39.	7-62
A2A5A4R3F	1	RESISTOR, FIXED, COMPOSITION: 3600 ohms ±5%, 1/4 w; MIL type RCR07G362JS.	7-62
A2A5A4R3G	1	RESISTOR: Item 41.	7-62
A2A5A4R3H	1	RESISTOR, FIXED, COMPOSITION: 1600 ohms ±5%, 1/4 w; MIL type RCR07G162JS.	7-62
A2A5A4R3J	1	RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%, 1/4 w; MIL type RCR07G182JS.	7-62
A2A5A4R3K	1	RESISTOR, FIXED, COMPOSITION: 2200 ohms ±5%, 1/4 w; MIL type RCR07G222JS.	7-62
A2A5A4R4		RESISTOR: Item 31.	7-62
A2A5A4R5A	1	RESISTOR: Item 35.	7-62
A2A5A4R5B	1	RESISTOR, FIXED, COMPOSITION: 2400 ohms ±5%, 1/4 w; MIL type RCR07G242JS.	7-62
A2A5A4R5C	1	RESISTOR: Item 36.	7-62
A2A5A4R3D	1	RESISTOR, FIXED, COMPOSITON: 3000 ohms ±5%, 1/4 w; MIL type RCR07G302JS.	7-62
A2A5A4R5E	1	RESISTOR: Item 39.	7-62
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE			FIGURE
DESIGNATION	MOTTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOIES	NAME AND DESCRIPTION	NUMBER
1 AGAEAADER	1	DEGIGEOD ELVED COMPOSITION, 2600 chmg 150/	7-62
A2A5A4R5F	1	RESISTOR, FIXED, COMPOSITION: 3600 ohms ±5%,	1-02
101514750	•	1/4 w; MIL type RCR07G362JS.	7-62
A2A5A4R5G	1	RESISTOR: Item 41.	7-62
A2A5A4R5H	1	RESISTOR, FIXED, COMPOSITION: 2000 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G202JS.	7.00
A2A5A4R5J	1	RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G182JS.	
A2A5A4R5K	1	RESISTOR, FIXED, COMPOSITION: 1600 ohms ±5%,	7-62
į į		1/4 w; MIL type RCR07G162JS.	
A2A5A4R6		RESISTOR: Item 43.	7-62
A2A5A4R7		RESISTOR: Item 36.	7-62
A2A5A4R8		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%,	7-62
		1/4 w; MIL type RCR07G123JS.	
A2A5A4R9		RESISTOR: Item 34.	7-62
A2A5A4R10		RESISTOR: Item 43.	7-62
A2A5A4R11		RESISTOR, FIXED, WIRE-WOUND: 332 ohms ±1%,	7-62
VAUNAUII		3 w; MIL type RWR89S3320FM.	
A2A5A4R12		RESISTOR, FIXED, WIRE-WOUND: 2210 ohms ±1%,	7-62
AZASA4R1Z		2 w; MIL type RWR80S2211FR.	1 ' '2
A 0 A 5 A 4 D 1 2		RESISTOR: Item 36.	7-62
A2A5A4R13	ļ		7-62
A2A5A4R14		RESISTOR: Item 43.	7-62
A2A5A4U1		INTEGRATED CIRCUIT: MIL type M38510/00104BCB.	7-04
and			
A2A5A4U2			7 00
A2A5A4U3		INTEGRATED CIRCUIT: Mfr 18324, part no.	7-62
		SG7815T/883B, 98738, dwg 48P226600-03.	
A2A5A4U4		INTEGRATED CIRCUIT: Mfr 07263, part no.	7-62
	1	78M05HMQB, 98738, dwg 48P226600-01.	
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5		FREQUENCY STANDARD ASSEMBLY: 4.437 in. long,	7-57,
AZAO		2.937 in. w, 4.470 in. h; mfr 98738, part no.	7-58
		01 A228203-01.	
		(Attaching Parts) A2A5MP15 and A2A5MP16	1
A2A5C1 and		CAPACITOR: Item 63.	7-58
A2A5C2			' "
A2A5E1 thru		Not used.	
A2A5E4		Not used.	
A2A5E5		TERMINAL: Brass; 0.187 in. dia, 0.438 in. long;	7-58
AZAOLO		mfr 88245, part no. 1250-B; 98738, dwg 29S111314-2.	' "
		(Attaching Parts) AL(1) DA(1)	·
A2A5E6		TERMINAL, LUG: 90 degrees bend, 0.53 in. long,	7-58
AZAJEO		0.23 in. dia; mfr 79963, part no. 124, 98738,	1-36
		dwg 29S133084-01.	
404575		(Attaching Parts) AL(1) DA(1)	7-58
A2A5E7		TERMINAL, LUG: MIL type MS77068-1.	7-58
		(Attaching Parts) AU(1) DA(1)	
A2A5J1 and		Not used.	l
A2A5J2			
A2A5J3		CONNECTOR, ELECTRICAL, PRINTED WIRING BOARD	7-58
		CARD INSERTION: MIL type M21097/1-019.	
		(Attaching Parts) AU(2) AL(1) DA(2) A2A5E7	
A2A5MP1		BASE PLATE: Aluminum alloy; 4.406 in. long, 2.906	7-58
		in. w, 0.906 in. h; mfr 98738, part no.	1
		01A226516-22-11.	ł
		(Attaching Parts) DB(2)	
A2A5MP2		SLEEVE ASSEMBLY: Polyurethane foam, 2.75 in.	7-58
		long, 1.875 in. w, 3.875 in. h; mfr 98738, part	
		no. 01A226525-21-11.	
		(Attaching Parts) DB(2)	•
A2A5MP3 and		SPACER: Lexan; 0.562 in. long, 0.250 in. dia;	7-58
A2A5MP4		mfr 98738, part no. 48P228454-01.	
		(Attaching Parts) M(2) AB(2)	
A2A5MP5		OVEN COVER SUBASSEMBLY: Plastic; 2.50 in. long,	7-58
		1.437 in. w, mfr 98738, part no. 15A226634-22-11.	
		(Attaching Parts) AL(2) AR(2) AU(2) CV(1)	
A2A5MP6		DIAL, INDICATOR: Nylon; 1.687 in. dia, 0.188 in.	7-58
		thk; mfr 98738, part no. 34P226544-21-11.	
		(Attaching Parts) DC(1) GS(2) A2A5MP7 thru	
		A2A5MP9	
A2A5MP7		SPACER: Teflon; 0.250 in. dia, 0.219 in. long;	7-58
		mfr 98738, part no. 43P226537-22-11.	
A2A5MP8		Not used.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	HOIES	NAME AND DESCRIPTION	NUMBER
AGAEMDO		SPRING, WASHER: Phosphor bronze, cadmium plated;	7-58
A2A5MP9			1-30
		0.50 in. OD, 0.25 in. ID; mfr 78189, part no.	1
101515010		3702-14-47; 98738, dwg 04P226633-01.	7-58
A2A5MP10		SPRING, COMPRESSION: Cres, 0.250 in. long, 0.088	7-30
		in. dia; mfr 70472, part no. C0088-012-0250S;	
		98738, dwg 41P226642-21-11.	
A2A5MP11		Not used.	
A2A5MP12		KNOB, CONTROL: Molded black nylon; 0.50 in. long,	7-57
		0.355 in. dia; mfr 98738, part no. 36P226546-21-11.	
A2A5MP13		COVER: Aluminum alloy; 4.375 in. long, 2.750 in. w,	7-57
·		3.875 in. h; mfr 98738, part no. 15P226549-23-11.	1
·		(Attaching Parts) AL(5) AQ(5)	
A2A5MP14		PLUG, PROTECTIVE: Nylon; 0.344 in. dia, 0.031 in.	7-57
		thk, 0.172 in. long; mfr 78189, part no. 207-	
		120241-05-0103, 98738, dwg 09P226623-01.	
A2A5MP15		SCREW, CAPTIVE: Cres; 4.690 in. long, 0.218 in.	7-57
and		dia, 10-32 UNF-2A threads; mfr 98738, part no.	' ' '
A2A5MP16		03P226540-21-11.	
		STRAP, TIEDOWN: MIL type MS3367-4-9.	7-58
A2A5MP17		SIRAP, HEDOWN: MIL type M53301-4-3.	1-36
and			
A2A5MP18		CONVERGED DE DOMBICAL , 0.700 in lang 0.404	7-58
A2A5P1		CONNECTOR, ELECTRICAL: 2.729 in. long, 0.494	1-30
		in. w, 0.426 in. thk; mfr 71468, part no. DCM13	
		W6P-F115; 98738, dwg 09P226606-01.	
		(Attaching Parts) DD(2)	
A2A5P1A1		CONNECTOR, INSERT: 0.850 in. long, 0.040 in. dia;	7-58
thru		mfr 13556, part no. CN0961-P01S1-04, 98738,	
A2A5P1A6		dwg 09P226604-01.	
A2A5W1 and		CABLE ASSEMBLY, SHIELDED: 4.50 in. long;	7-58
A2A5W2		connector installed one end; mfr 98738, part no.	
		01A226526-21-11.	
A2A5W3		CABLE ASSEMBLY, SHIELDED: 6.0 in. long;	7-58
		connector installed one end; mfr 98738, part no.	
		01A226526-22-11	İ
A2A5W4		CABLE ASSEMBLY, SHIELDED: 4.50 in. long;	7-58
		connector installed one end; mfr 98738, part no.	
		30S226512-21-11.	
A2A5W5		CABLE ASSEMBLY, SHIELDED: 3.50 in. long;	7-58
		connector installed one end; mfr 98738, part no.	1
		01A226526-23-11.	•
A2A5W6		CABLE ASSEMBLY, SHIELDED: 6.0 in. long;	7-58
110110		connector installed one end; mfr 98738, part no.	
		01 A 226526-24-11.	
A2A5W7		CABLE ASSEMBLY, SHIELDED: 4.50 in. long;	7-60
17111770 11 1		mfr 98738, part no. 30A226513-21-11.	
		mil out out part introduction at the	
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

DESIGNATION	NOTES	MARK AND DESCRIPTION	
	110122	NAME AND DESCRIPTION	NUMBER
1 1			
A2A5A1		OSCILLATOR OVEN PCB ASSEMBLY: 2.968 in. long,	7-59
		1.781 in w; mfr 98738, part no. 01A226530-22-11.	
A2A5A1C1		CAPACITOR, FIXED, MICA: 680 pF ±5%, 500 Vdc	7-59
1		working; MIL type CMR06F681JODL.	
A2A5A1C2		CAPACITOR, VARIABLE: 0.8 pF to 12 pF, 1500 Vdc	7-59
1		working; mfr 18736, part no. V1502; 98738, dwg	
		19P226601-01.	
A2A5A1C3		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC:	7-59
ALAJAICS		9 pF to 35 pF, 200 Vdc working; MIL type CV32D350.	' "
A2A5A1C4		CAPACITOR, FIXED, MICA: 180 pF ±5%, 500 Vde	7-59
AZASAIC4		working; MIL type CMR04F181JODL.	1-33
10454105		CAPACITOR, FIXED, MICA: 220 pF ±5%, 500 Vdc	7-59
A2A5A1C5			1-39
1005000		working; MIL type CMR04F221JODL.	7-59
A2A5A1C6		CAPACITOR: Item 63.	7-59 7-59
A2A5A1C7		CAPACITOR, FIXED, ELECTROLYTIC: 3.3 uF ±20%,	1-59
1		15 Vdc working; MIL type M39003/01-2269.	7.50
A2A5A1C8	1	CAPACITOR, FIXED, MICA: Same as A2A5A1C11.	7-59
A2A5A1C9	:	Not used.	7.50
A2A5A1C10		CAPACITOR, FIXED, CERAMIC: 0.01 uF ±10%,	7-59
	_	100 Vdc working; MIL type M39014/01-1535.	7.50
A2A5A1C11A	1	CAPACITOR, FIXED, MICA: 82 pF ±5%, 500 Vde	7-59
	_	working; MIL type CMR04E820JODL.	
A2A5A1C11B	1	CAPACITOR, FIXED, MICA: 100 pF ±5%, 500 Vdc	7-59
		working; MIL type CMR04F101JODL.	
A2A5A1C11C	1	CAPACITOR, FIXED, MICA: 120 pF ±5%, 500 Vdc	7-59
1		working; MIL type CMR04F121JODL.	
A2A5A1C11D	1	CAPACITOR, FIXED, MICA: 130 pF ±5%, 500 Vdc	7-59
1		working; MIL type CMR04F131JODL.	
A2A5A1C11E	1	CAPACITOR, FIXED, MICA: 160 pF ±5%, 500 Vdc	7-59
		working; MIL type CMR04F161JODL.	
A2A5A1C11F	1	CAPACITOR, FIXED, MICA: 240 pF ±5%, 300 Vdc	7-59
		working; MIL type CMR04F241JODL.	
A2A5A1C11G	1	CAPACITOR, FIXED, MICA: 180 pF ±5%, 300 Vdc	7-59
1		working; MIL type CMR04F181JODL.	
A2A5A1C11H	1	CAPACITOR, FIXED, MICA: 200 pF ±5%, 300 Vdc	7-59
		working; MIL type CMR04F201JODL.	
A2A5A1C11J	1	CAPACITOR, FIXED, MICA: 220 pF ±5%, 300 Vdc	7-59
		working; MIL type CMR04F221JODL.	
A2A5A1C11K	1	CAPACITOR, FIXED, MICA: 33 pF ±5%, 500 Vdc	7-59
		working; MIL type CMR04E330JODL.	
A2A5A1C11L	1	CAPACITOR, FIXED, MICA: 47 pF ±5%, 500 Vdc	7-59
		working; MIL type CMR04E470JODL.	
A2A5A1C11M	1	CAPACITOR, FIXED, MICA: 68 pF ±5%, 500 Vdc	7-59
		working; MIL type CMR04E680JODL.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A1CR1		SEMICONDUCTOR DEVICE, DIODE: Silicon, voltage regulator; MIL type JAN1N758A.	7-59
A2A5A1CR2		SEMICONDUCTOR DEVICE, DIODE: Mil type JAN1N4150.	7-59
A2A5A1E1 and		CONTACT: Phosphor bronze; 0.600 in. long, 0.101 in. w, mfr 91506, part no. 8004-4P40, 98738,	7-59
A2A5A1E2		dwg 09P226617-01.	
A2A5A1MP1		BRACKET, CRYSTAL HOLDER: Aluminum alloy 0.937 in. long, 0.625 in. w, 0.062 in. thk; mfr 98738, part no. 07P226639-21-11.	7-59
A2A5A1MP2		SPACER, CRYSTAL HOLDER: Aluminum alloy; 0.687 in. long, 0.50 in. w, 0.125 in. thk;	7-59
A2A5A1MP3		mfr 98738, part no. 43P226640-21-11. CLIP, CRYSTAL HOLDER: Spring steel; 0.50 in. long, 0.758 in. w, 0.40 in. h; mfr 99378, part no. 100-206-8; 98738, dwg 42P226625-07.	7-59
A2A5A1MP4		(Attaching Parts) DE(2). GROMMET: Neoprene; 0.375 in. long, 0.250 in. dia, 0.375 in. dia, at shoulder, mfr 70485, part no. 962, 98738, dwg 05P226616-01.	7-59
A2A5A1MP5		(Attaching Parts) DE(2). PAD TRANSISTOR MOUNTING: 0.35 in. OD, 0.20 in. ID, 0.20 in. thk; mfr 13103, part no. 7717-15, 98738, dwg 14S132171-11A-9.	7-59
A2A5A1P1 thru		CONNECTOR, PCB CONTACT: Phosphor bronze; 0.127 in. long; mfr 91662, part no.02-005-046-5-200-100;	7-59
A2A5A1P5		98738, dwg 09P226602-01.	
A2A5A1Q1 thru		TRANSISTOR: MIL type JAN2N706.	7-59
A2A5A1Q5		TDANGICTOR, MIL tuno IANONO007A	7-59
A2A5A1Q6		TRANSISTOR: MIL type JAN2N2907A. TRANSISTOR: MIL type JAN2N697.	7-59
A2A5A1Q7 A2A5A1R1		RESISTOR, FIXED, COMPOSITION: 120K ohms ±5%, 1/4 w; MIL type RCR07G124JS.	7-59
A2A5A1R2		RESISTOR, FIXED, FILM: 51 ohms ±2%, 1/4 w; MIL type RLR07C51R0GR.	7-59
A2A5A1R3		RESISTOR, FIXED, FILM: 1K ohms ±2%, 1/4 w; MIL type RLR07C1001GR.	7-59
A2A5A1R4		RESISTOR, FIXED, COMPOSITION: 82K ohms ±5%, 1/4 w; MIL type RCR07G823JS.	7-59
A2A5A1R5		RESISTOR, FIXED, COMPOSITION: 15K ohms ±5%, 1/4 w; MIL type RCR07G153JS.	7-59
A2A5A1R6 A2A5A1R7		RESISTOR: Item 42. RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%, 1/4 w; MIL type RCR07G152JS.	7-59 7-59

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION		NAME AND DESCRIPTION	NUMBER
A2A5A1R8		RESISTOR: Item 35.	7-59
A2A5A1R9		RESISTOR, FIXED, WIRE-WOUND: 270 ohms ±5%,	7-59
		1/2 w; MIL type RCR20G271JS.	
A2A5A1R10A	1	RESISTOR: Item 32.	7-59
A2A5A1R10B	1	RESISTOR, FIXED, COMPOSITION: 18K ohms ±5%,	7-59
		1/4 w; MIL type RCR07G183JS.	
A2A5A1R10C	1	RESISTOR: Item 37.	7-59
A2A5A1R10D	1	RESISTOR, FIXED, COMPOSITION: 39K ohms ±5%,	7-59
	_	1/4 w; MIL type RCR07G393JS.	
A2A5A1R10E	1	RESISTOR, FIXED, COMPOSITION: 47K ohms ±5%,	7-59
11211011111101	-	1/4 w; MIL type RCR07G473JS.	
A2A5A1R11		RESISTOR: Item 32.	7-59
A2A5A1R12		RESISTOR: Item 35.	7-59
A2A5A1R13		RESISTOR, FIXED, FILM: 4700 ohms ±2%, 1/4 w;	7-59
and		MIL type RLR07C4701GR.	. 00
A2A5A1R14		Min type tibitoto410101t.	
A2A5A1R15		RESISTOR, VARIABLE, WIRE-WOUND: 1K ohms	7-59
AZAJAIRIJ		±5%, 3/4 w; MIL type RTR22DX102M.	1-05
A2A5A1R16A	1	RESISTOR, FIXED, FILM: 3300 ohms ±2%, 1/4 w;	7-59
AZAJAIRIOA	.	MIL type RLR07C3301GR.	1-33
A2A5A1R16B	1	RESISTOR, FIXED, FILM: 3900 ohms ±2%, 1/4 w;	7-59
AZASAIRIOD	1	MIL type RLR07C3901GR.	1-09
A2A5A1R16C	1	RESISTOR, FIXED, FILM: 4300 ohms ±2%, 1/4 w;	7-59
AZASAIRIOC	1		1-39
A2A5A1R16D	1	MIL type RLR07C4301GR.	7-59
AZASAIRIOD	1	RESISTOR, FIXED, FILM: 4700 ohms ±2%, 1/4 w;	7-59
A2A5A1R16E	1	MIL type RLR07C4701GR. RESISTOR, FIXED, FILM: 5600 ohms ±2%, 1/4 w;	7-59
AZASAIRIOE	1		7-59
A2A5A1R17	i	MIL type RRLR07C5601GR. RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%,	7-59
			7-39
and		1/4 w; MIL type RCR07G123JS.	
A2A5A1R18		RESISTOR: Item 32.	7-59
A2A5A1R19		nesision: item 34.	1-98
and			
A2A5A1R20		DESIGNOD, Itom 25	7.50
A2A5A1R21		RESISTOR: Item 35.	7-59
A2A5A1R22		RESISTOR, FIXED, COMPOSITION: 330 ohms ±5%,	7-59
AGAFAIDOSA		1/4 w; MIL type RCR07G331JS.	7.50
A2A5A1R23A	1	RESISTOR, FIXED, COMPOSITION: 270K ohms ±5%,	7-59
4045445005		1/4 w; MIL type RCR07G274JS.	7.50
A2A5A1R23B	1	RESISTOR, FIXED, COMPOSITION: 330K ohms ±5%,	7-59
1015115005		1/4 w; MIL type RCR07G334JS.	F 50
A2A5A1R23C	1	RESISTOR, FIXED, COMPOSITION: 390K ohms ±5%,	7-59
101511-00-	_	1/4 w; MIL type RCR07G394JS.	
A2A5A1R23D	1	RESISTOR, FIXED, COMPOSITION: 470K ohms ±5%,	7–59
		1/4 w; MIL type RCR07G474JS.	·
<u></u>			1

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE	Nomed	WALES AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A1R23E	1	RESISTOR, FIXED, COMPOSITION: 560K ohms ±5%, 1/4 w; MIL type RCR07G564JS.	7-59
A2A5A1R23F	1	RESISTOR, FIXED, COMPOSITION: 680K ohms ±5%, 1/4 w; MIL type RCR07G684JS.	7-59
A2A5A1R23G	1	RESISTOR, FIXED, COMPOSITION: 820K ohms ±5%, 1/4 w; MIL type RCR07G824JS.	7-59
A2A5A1R23H	1	RESISTOR, FIXED, COMPOSITION: 1 megohm ±5%, 1/4 w; MIL type RCR07G105JS.	7-59
A2A5A1R23J	1	RESISTER. FIXED. COMPOSITION: 1.2 megohms ±5%, 1/4 w; MIL type RCR07G125JS.	7-59
A2A5A1R23K	1	RESISTOR, FIXED, COMPOSITION: 1.5 megohms ±5%, 1/4 w; MIL type RCR07G155JS.	7-59
A2A5A1R23L	1	RESISTOR, FIXED, COMPOSITION: 1.8 megohms ±5%, 1/4 w; MIL type RCR07G185JS.	7-59
A2A5A1R23M	1	RESISTOR, FIXED, COMPOSITION: 2.2 megohms ±5%, 1/4 w; MIL type RCR07G225JS.	7-59
A2A5A1R23N	1	RESISTOR, FIXED, COMPOSITION: 2.7 megohms ±5%, 1/4 w; MIL type RCR07G275JS.	7-59
A2A5A1R24		RESISTOR: ITEM 59.	7-59
A2A5A1Y1		CRYSTAL, QUARTZ, 5 MHz: In glass holder; 0.795 in. long, 0.757 in. w, 0.352 in. thk; mfr 98738, part no. 48P228436-01.	7-59
A2A5A2		ASSEMBLY, MULTIPLIER/DIVIDER/AMPLIFIER PWB-A2: Mfr 98738, part no. 01A226529-22-11. (Attaching Parts) AF(2), AL(2), AU(2), AB(2), L(2), M(2).	7-60
A2A5A2C1		CAPACITOR: Item 64.	7-60
A2A5A2C2		CAPACITOR, FIXED, MICA: 300 pF ±5%, 500 Vdc working; MIL type CMR04F301J0CL.	7-60
A2A5A2C3 and A2A5A2C4		CAPACITOR: Item 63.	7-60
A2A5A2C5		CAPACITOR: Item 64.	7-60
A2A5A2C6		CAPACITOR: Item 63.	7-60
A2A5A2C7		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 15 pF to 60 pF, 200 Vdc working; MIL type CV31E600.	7-60
A2A5A2C8		CAPACITOR, FIXED, MICA: 680 pF ±5%, 500 Vdc working; MIL type CMR06F681JODL.	7-60
A2A5A2C9		CAPACITOR, FIXED, MICA: 220 pF ±5%, 500 Vdc working; MIL type CMR04F221JODL.	7-60
A2A5A2C10		CAPACITOR: Item 64.	7-60

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

FREQUENCY STANDARD ASSEMBLY A2A5

REFERENCE FIGURE DESIGNATION NOTES NAME AND DESCRIPTION NUMBER A2A5A2C11 CAPACITOR: Item 63. 7-60 CAPACITOR, FIXED, MICA: 30 pF ±5%, 500 Vdc 7-60 A2A5A2C12 working: MIL type CMR04E300JODL. A2A5A2C13 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 7 - 609 pF to 35 pF, 200 Vdc working; MIL type CV31D350. CAPACITOR: Item 64. A2A5A2C14 7-60 A2A5A2C15 CAPACITOR: Item 63. 7-60 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 7 - 60A2A5A2C16 15 pF to 60 pF, 200 Vdc working; MIL type CV31E600. 7-60 CAPACITOR: Item 64. A2A5A2C17 A2A5A2C18 CAPACITOR, FIXED, MICA: 1500 pF ±5%, 500 Vdc 7 - 60working; MIL type CMR06F152JODL. CAPACITOR, FIXED, MICA: 680 pF ±5%, 500 Vdc 7 - 60A2A5A2C19 working; MIL type CMR06F681JODL. CAPACITOR: Item 63. 7 - 60A2A5A2C20 A2A5A2C21 CAPACITOR, FIXED, MICA: 330 pF ±5%, 500 Vdc 7 - 60working: MIL type CMR04F331JOAL. A2A5A2C22 CAPACITOR, VARIABLE, CERAMIC: 15 pF to 60 pF, 7-60 200 Vdc working; MIL type CV31E600. A2A5A2C23 CAPACITOR, FIXED, MICA: 150 pF ±5%, 500 Vdc 7-60 working; MIL type CMR04F151JODL. CAPACITOR: Item 63. 7 - 60A2A5A2C24 A2A5A2C25 CAPACITOR: Item 64. 7 - 607-60 A2A5A2C26 CAPACITOR: Item 63. A2A5A2C27 CAPACITOR, FIXED, MICA: 68 pF ±5%, 500 Vdc 7 - 60working: MIL type CMR04E680JODL. CAPACITOR, FIXED, MICA: 33 pF ±5%, 500 Vdc 7 - 60A2A5A2C28 working; MIL type CMR04E330JODL. CAPACITOR: Item 63. 7-60 A2A5A2C29 A2A5A2C30 CAPACITOR, FIXED, MICA: 33 pF +5%, 500 Vde 7-60 working; MIL type CMR04E330JODL. CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: A2A5A2C31 7 - 609 pF to 35 pF, 200 Vdc working; MIL type CV31D350. A2A5A2C32 CAPACITOR, FIXED, MICA: 1500 pF +5%, 500 Vde 7 - 60working; MIL type CMR06F152JODL. 7 - 60A2A5A2C33 CAPACITOR, VARIABLE, CERAMIC DIELECTRIC: 9 pF to 35 pF, 200 Vdc working; MIL type CV31D350. CAPACITOR: Item 63. A2A5A2C34 7 - 60A2A5A2C35 CAPACITOR, FIXED, MICA: 68 pF ±5%, 500 Vdc 7-60 working; MIL type CMR04E680JODL. A2A5A2C36 CAPACITOR: Item 63. 7-60

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

DEPENDENCE			Interme
REFERENCE	NOTES	MAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A2C37		CAPACITOR, FIXED, MICA: 56 pF ±5%, 500 Vdc	7-60
AZAJAZOJI		working; MIL type CMR04E560JODL.	1 ' 00
A2A5A2C38		CAPACITOR, VARIABLE, CERAMIC DIELECTRIC:	7-60
AZAJAZCJO		9 pF to 35 pF, 200 Vdc working; MIL type	1 ' "
		CV31D350.	
A2A5A2C39		CAPACITOR, FIXED, MICA: 91 pF ±5%, 500 Vdc	7-60
AZAJAZCIJ		working; MIL type CMR04F910JODL.	1 '00
A2A5A2C40		CAPACITOR, FIXED, MICA: 1200 pF ±5%, 500 Vdc	7-60
AZAJAZO40		working; MIL type CMR06F122JODL.	1 ' 00
A2A5A2C41		CAPACITOR: Item 64.	7-60
A2A5A2C41 A2A5A2C42		CAPACITOR: Item 64.	7-60
A2A5A2C42		Not used.	' "
A2A5A2C44A	1	CAPACITOR, FIXED, MICA: 10 pF ±5%, 500 Vdc	7-60
AZAJAZOHA	1	working; MIL type CMR04X100JODL.	
A2A5A2C44B	1	CAPACITOR, FIXED, MICA: 22 pF ±5%, 500 Vdc	7-60
MZMONZOTID	*	working; MIL type CMR04X220JODL.	, 00
A2A5A2C44C	1	CAPACITOR, FIXED, MICA: 27 pF ±5%, 500 Vdc	7-60
1121101120110	_	working; MIL type CMR04X270JODL.	' "
A2A5A2C44D	1	CAPACITOR, FIXED, MICA: 39 pF ±5%, 500 Vdc	7-60
1127101120112	-	working; MIL type CMR04X390JODL.	1
A2A5A2C44E	1	CAPACITOR, FIXED, MICA: 47 pF ±5%, 500 Vdc	7-60
	-	working; MIL type CMR04X470JODL.	
A2A5A2C44F	1	CAPACITOR, FIXED, MICA: 82 pF ±5%, 500 Vdc	7-60
	_	working; MIL type CMR04X820JODL.	
A2A5A2C44G	1	CAPACITOR, FIXED, MICA: 100 pF ±5%, 500 Vdc	7-60
	_	working; MIL type CMR04X101JODL.	
A2A5A2DS1		LAMP, INCANDESCENT: 10V, 0.4 W; 82219, part	7-60
		no. 10ES; 98738, dwg 65P226608-01.	
A2A5A2L1		CHOKE: 120 uH ±5%, 75 milliamps; MIL type	7-60
		MS90538-14.	
A2A5A2L2		CHOKE: 200 uH ±5%, 150 milliamps; MIL type	7-60
		MS90538-19.	
A2A5A2L3		CHOKE: 6.80 uH ±10%, 395 milliamps; MIL type	7-60
		MS14046-2.	
A2A5A2L4		CHOKE: 10.00 uH ±10%, 290 milliamps; MIL type	7-60
		MS14046-3.	
A2A5A2MP1		BRACKET, ASSEMBLY: Alum alloy; 0.937 in. long,	7-58,
		0.812 in. w, 1.187 in. h; mfr 98738, part no.	7-60
		01A226519-21-11.	
		(Attaching Parts) DG(2)	
A2A5A2MP2		CLIP, LAMP: MIL type M24066/2-106.	7-60
A2A5A2Q1		TRANSISTOR: MIL type JAN2N706.	7-60
A2A5A2Q2		TRANSISTOR: Item 54.	7-60
and			
A2A5A2Q3			
			<u> </u>

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A2Q4		TRANSISTOR: MIL type JAN2N706.	7-60
thru			
A2A5A2Q8			
A2A5A2Q9		TRANSISTOR: Item 54.	7-60
thru			
A2A5A2Q11			
A2A5A2R1		RESISTOR: Item 31.	7-60
A2A5A2R2		RESISTOR: Item 32.	7-60
A2A5A2R3		RESISTOR: Item 40.	7-60
A2A5A2R4		RESISTOR: Item 35.	7-60
A2A5A2R5		RESISTOR: Item 40.	7-60
A2A5A2R6		RESISTOR: Item 32.	7-60
A2A5A2R7		RESISTOR: Item 35.	7-60
A2A5A2R8		RESISTOR: Item 45.	7-60
A2A5A2R9		RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G152JS.	
A2A5A2R10		RESISTOR: Item 43.	7-60
A2A5A2R11		RESISTOR: Item 31.	7-60
A2A5A2R12		RESISTOR: Item 32.	7-60
A2A5A2R13		RESISTOR, FIXED, COMPOSITION: 3900 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G392JS.	
A2A5A2R14		RESISTOR, FIXED, COMPOSITION: 68K ohms ±5%,	7-60
		1/4 w; MIL type RCR07G683JS.	
A2A5A2R15		RESISTOR, FIXED, COMPOSITION: 6800 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G682JS.	
A2A5A2R16		RESISTOR, FIXED, COMPOSITION: 560 ohms ±5%,	7-60
1015100151		1/4 w; MIL type RCR07G561JS.	
A2A5A2R17A	1	RESISTOR, FIXED, COMPOSITION: 27 ohms ±5%,	7-60
1015100150		1/4 w; MIL type RCR07G270JS.	
A2A5A2R17B	1	RESISTOR: Item 38.	7-60
A2A5A2R17C	1	RESISTOR, FIXED, COMPOSITION: 39 ohms ±5%,	7-60
404540D17D	4	1/4 w; MIL type RCR07G390JS.	
A2A5A2R17D	1	RESISTOR: Item 42.	7-60
A2A5A2R17E	1	RESISTOR, FIXED, COMPOSITION; 56 ohms ±5%,	7-60
A0A5A0D17D		1/4 w; MIL type RCR07G560JS.	7.00
A2A5A2R17F	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
A9A5A9D17C		1/4 w; MIL type RCR07G680JS.	7 60
A2A5A2R17G A2A5A2R17H	1 1	RESISTOR: Item 44. RESISTOR: Item 30.	7-60
A2A5A2R17J	1		7-60
A&AJAARI()	1	RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%, 1/4 w; MIL type RCR07G121JS.	7-60
A2A5A2R17K	1	RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%,	7-60
A&AJA&RI(K	1	1/4 w; MIL type RCR07G151JS.	7-00
A2A5A2R17L	1	RESISTOR, FIXED, COMPOSITION: 180 ohms ±5%,	7-60
AZAVAZRI(L	1	1/4 w; MIL type RCR07G181JS.	1-00
		1/4 w) with the mountains.	
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	HOMBER
	4	DEGIGEOR IA 04	7-60
A2A5A2R17M	1	RESISTOR: Item 34.	7-60
A2A5A2R18A	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G680JS.	7.00
A2A5A2R18B	1	RESISTOR: Item 44.	7-60
A2A5A2R18C	1	RESISTOR: Item 30.	7-60
A2A5A2R19		RESISTOR: Item 32.	7-60
A2A5A2R20		RESISTOR: Item 40.	7-60
A2A5A2R21		RESISTOR: Item 32.	7-60
and			
A2A5A2R22			
A2A5A2R23		RESISTOR: Item 43.	7-60
thru			
A2A5A2R25			
A2A5A2R26		RESISTOR: Item 35.	7-60
A2A5A2R27		RESISTOR: Item 37.	7-60
A2A5A2R28		RESISTOR: Item 32.	7-60
A2A5A2R29		RESISTOR: Item 31.	7-60
A2A5A2R30A	1	RESISTOR, FIXED, COMPOSITION: 27 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G270JS.	
A2A5A2R30B	1	RESISTOR: Item 38.	7-60
A2A5A2R30C	1	RESISTOR, FIXED, COMPOSITION: 39 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G390JS.	'
A2A5A2R30D	1	RESISTOR: Item 42.	7-60
A2A5A2R30E	1	RESISTOR, FIXED, COMPOSITION: 56 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G560JS.	-
A2A5A2R30F	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G680JS.	
A2A5A2R30G	1	RESISTOR: Item 44.	7-60
A2A5A2R30H	1	RESISTOR: Item 30.	7-60
A2A5A2R30J	1	RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%,	7-60
71271071211000	-	1/4 w; MIL type RCR07G121JS.	
A2A5A2R30K	1	RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%,	7-60
71271071210011	*	1/4 w; MIL type RCR07G151JS.	
A2A5A2R30L	1	RESISTOR, FIXED, COMPOSITION: 180 ohms ±5%,	7-60
112/10/12/1002	-	1/4 w; MIL type RCR07G181JS.	
A2A5A2R30M	1	RESISTOR: Item 34.	7-60
A2A5A2R31A	1	RESISTOR, FIXED, COMPOSITION: 22 ohms ±5%,	7-60
AZAJAZIOTA	*	1/4 w; MIL type RCR07G220JS.	, , ,
A2A5A2R31B	1	RESISTOR: Item 38.	7-60
A2A5A2R31C	1	RESISTOR: Item 42.	7-60
A2A5A2R32	•	RESISTOR: Item 31.	7-60
A2A5A2R32 A2A5A2R33		RESISTOR, FIXED, COMPOSITION: 680 ohms ±5%,	7-60
ALAGALIO		1/4 w; MIL type RCR07G681JS.	' "
A2A5A2R34		RESISTOR: Item 40.	7-60
A2A5A2R34 A2A5A2R35		Not used.	
ALKONLING		1100 4504	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	MOTES	NAME AND DESCRIPTION	NUMBER
A 0 A 5 A 0 TO 26		RESISTOR: Item 35.	7-60
A2A5A2R36		RESISTOR: Item 33. RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%,	7-60
A2A5A2R37		1/4 w; MIL type RCR07G152JS.	1-00
A0 A E A O D 20		RESISTOR: Item 32.	7-60
A2A5A2R38		RESISTOR: Item 32.	7-60
A2A5A2R39		RESISTOR: Item 35.	7-60
A2A5A2R40			7-60
A2A5A2R41		RESISTOR: Item 43. RESISTOR: Item 45.	7-60
A2A5A2R42			7-60
A2A5A2R43A	1	RESISTOR, FIXED, COMPOSITION: 390 ohms ±5%,	7-60
4045407407		1/4 w; MIL type RCR07G391JS. RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-60
A2A5A2R43B	1		1-60
4045407400		1/4 w; MIL type RCR07G471JS.	7-60
A2A5A2R43C	1	RESISTOR, FIXED, COMPOSITION: 560 ohms ±5%,	1-60
		1/4 w; MIL type RCR07G561JS.	7.00
A2A5A2R44A	1	RESISTOR, FIXED, COMPOSITION: 2.7 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G2R7JS.	7.00
A2A5A2R44B	1	RESISTÓR, FIXED, COMPOSITION: 3.3 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G3R3JS.	7.00
A2A5A2R44C	1	RESISTOR, FIXED, COMPOSITION: 3.9 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G3R9JS.	7.00
A2A5A2R44D	1	RESISTOR, FIXED, COMPOSITION: 4.7 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G4R7JS.	7.00
A2A5A2R44E	1	RESISTOR, FIXED, COMPOSITION: 5.6 ohms ±5%,	7-60
	_	1/4 w; MIL type RCR07G5R6JS.	7.00
A2A5A2R44F	1	RESISTÓR, FIXED, COMPOSITION: 6.8 ohms ±5%,	7-60
	_	1/4 w; MIL type RCR07G6R8JS.	7.00
A2A5A2R44G	1	RESISTOR, FIXED, COMPOSITION: 8.2 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G8R2JS.	7.00
A2A5A2R44H	1	RESISTOR: Item 29.	7-60
A2A5A2R45		RESISTOR: Item 32.	7-60
and			
A2A5A2R46		D TOTOTO D. T	7.00
A2A5A2R47		RESISTOR: Item 33.	7-60
A2A5A2R48	_	RESISTOR: Item 31.	7-60
A2A5A2R49A	1	RESISTOR, FIXED, COMPOSITION: 27 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G270JS.	7.00
A2A5A2R49B	1	RESISTOR: Item 38.	7-60
A2A5A2R49C	1	RESISTOR, FIXED, COMPOSITION: 39 ohms ±5%,	7-60
	4	1/4 w; MIL type RCR07G390JS.	7.00
A2A5A2R49D	1	RESISTOR: Item 42.	7-60
A2A5A2R49E	1	RESISTOR, FIXED, COMPOSITION: 56 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G560JS.	7.00
A2A5A2R49F	1	RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G680JS.	
A2A5A2R49G	1	RESISTOR: Item 44.	7-60
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	110122	THE DESCRIPTION	
A2A5A2R49H	1	RESISTOR: Item 30.	7-60
A2A5A2R49J	1	RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G121JS.	
A2A5A2R49K	1	RESISTOR, FIXED, COMPOSITION: 150 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G151JS.	
A2A5A2R49L	1	RESISTOR, FIXED, COMPOSITION: 180 ohms ±5%,	7-60
		1/4 w; MIL type RCR07G181JS.	1
A2A5A2R49M	. 1	RESISTOR: Item 34.	7-60
A2A5A2R50		Not used.	
and			
A2A5A2R51			
A2A5A2R52		RESISTOR: Item 32.	7-60
A2A5A2R53		RESISTOR, FIXED, COMPOSITION: 8200 ohms ±5%,	7-60
1		1/4 w; MIL type RCR07G822JS.	
A2A5A2R54		RESISTOR: Item 30.	7-60
A2A5A2R55		RESISTOR: Item 31.	7-60
A2A5A2R56		RESISTOR: Item 32.	7-60
A2A5A2R57		RESISTOR, FIXED, FILM: $560 \text{ ohms } \pm 5\%$, $1/2 \text{ w}$;	7-60
1	ĺ	MIL type RLR20C5600JR.	
A2A5A2R58		RESISTOR: Item 35.	7-60
A2A5A2R59		Not used.	
A2A5A2R60		RESISTOR, FIXED, COMPOSITION: 680 ohms ±5%,	7-60
1		1/4 w; MIL type RCR07G681JS.	7.00
A2A5A2R61		RESISTOR: Item 31.	7-60
A2A5A2R62		RESISTOR: Item 32.	7-60
A2A5A2S1		SWITCH, ROTARY: Three pole, three position; 0.50	7-60
u A		in. body dia, 0.94 in. long; mfr 76854, part	
1	•	no. 5-21347-431; 98738, dwg 40P226636-01.	7-60
A2A5A2T1		TRANSFORMER, RF: 240 uH primary inductance, 21	7-00
		turn secondary; 0.375 in. long, 0.155 in. dia; mfr	
1		98738, part no. 24A226607-23-11. TRANSFORMER, RF: 240 uH primary inductance, 10	7-60
A2A5A2T2		turn secondary; 0.375 in. long, 0.155 in. dia;	1-00
v .		mfr 98738, part no. 24P226607-22-11.	
A2A5A2T3		TRANSFORMER, RF: 10 uH primary inductance, 3/4	7-60
AZAJAZIJ		turn secondary; 0.375 in. long, 0.155 in. dia;	1 ' "
		mfr 98738, part no. 24P226607-21-11.	
		IIII 30100, part no. 241 220001 21 11.	
A2A5A3		OVEN BODY SUBASSEMBLY: Mfr 98738, part no.	7-61
ALAJAJ		01A226523-22-11.	
		(Attaching Parts) DB(2)	
A2A5A3E1		LUG, SOLDER: MIL type MS77068-1.	7-61
Autonomi		(Attaching Parts) AQ(1), AU(1), FA(1)	
		/	
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Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DEDICHMITION	210220	THIND DISCHILLION	NOMEDIA
A2A5A3E2		TERMINAL, TURRET: MIL type SE089B01S.	7-61
and		The state of the s	, 02
A2A5A3E3			
A2A5A3J1		CONNECTOR ASSEMBLY: Copper clad plastic, five	7-61
11211011001		contacts; 1.39 in. long, 0.25 in. w; mfr 98738,	. 01
1		part no. 01A226509-21-11.	
		(Attaching Parts) GU(2)	
A2A5A3J1A1		CONTACT, P.C. BOARD: Phosphor bronze, nickel	7-61
thru		plated; 0.70 in. long; mfr 91662, part no.	1-01
A2A5A3J1A5		02-005-120-6200-100; 98738, dwg 09P226643-01.	
A2A5A3MP1		OVEN CAN AND HEATER ASSEMBLY: Aluminum	7-61
AZASASMPI			1-01
		alloy, heater winding epoxy coated; 2.0 in.	•
		long, 1.141 in. w, 3.125 in. h; mfr 98738,	
4045403500		part no. 01A226518-22-11.	
A2A5A3MP2		PLATE, INSULATOR: Plastic; 0.50 in. sq, 0.62 in.	7-61
404540555		thk; mfr 98738, part no. 64P226533-21-11.	
A2A5A3MP3		GROMMET, NYLON: 0.218 in. sq, 0.268 in. long;	7-61
and		mfr 02768, part no. 212-110302-00; 98738, dwg	
A2A5A3MP4		05P226618-21-11.	
A2A5A3MP5		CRYSTAL OVEN CAN: 3.06 in. long, 2.00 in. wide;	7-61
		mfr 98738, part no. 15P226548-22-11.	
A2A5A3MP6		OVEN CAN STAKING ASSEMBLY: 3.375 in. long, 2.00	7-61
		in. wide; mfr 98738, part no. 01A226517-22-11.	
		(Attaching Parts) FA(1)	· .
A2A5A3R1		RESISTOR, HEATER WIRE: Nickel chrome "C" #30	7-61
		AWG, adjusted to 82 ± 2 ohms, 6.75 ohms/ft.	
		nom; mfr 98738, dwg 30P226621-21-11.	
A2A5A3R2		RESISTOR, FIXED, WIRE-WOUND: 3900 ohms ±1%,	7-61
		0.10 watt, 100 V max; mfr 48615, part no.	
		SX094; 98738, dwg 17P226603-01.	
A2A5A4		5 MHz REFERENCE CONTROL SUBASSEMBLY: 3.180	7-62
		in. long, 2.062 in. w mfr 98738, part no.	
		01A226524-22-11.	i i
		(Attaching Parts) AF(1), AL(1), AU(1), DH(1)	:
A2A5A4C1		CAPACITOR, FIXED, CERAMIC: 0.047 uf ±10%, 100	7-62
		Vdc working; MIL type M39014/02-1305.	
A2A5A4C2		CAPACITOR, FIXED, ELECTROLYTIC: 1 uF ±10%, 50	7-62
		Vdc working; MIL type M39003/01-2356.	
A2A5A4C3		CAPACITOR, FIXED, MICA: 150 pF ±5%, 500 Vdc	7-62
		working; MIL type CMR04F151JODL.	
		J, J.	
			1

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A5A4C4		CAPACITOR, FIXED, ELECTROLYTIC: 1 uF ±10%, 50	7-62
thru		Vdc working; MIL type M39003/01-2356.	1
A2A5A4C8		SEMICONDUCTOR DEVICE SUICON SWITCHING	7-62
A2A5A4CR1 thru		SEMICONDUCTOR DEVICE, SILICON SWITCHING DIODE: MIL type JAN1N4150.	1-02
A2A5A4CR6		DIODE: WILL type SANTN4130.	
A2A5A4CR7		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-62
112110114OIL		JAN1N4120.	
A2A5A4CR8		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-62
		JAN1N4106.	
A2A5A4E1		EYELET: Solder plated brass; 0.187 in. long,	7-62
		0.150 in. dia; mfr 57771, part no. A2209/GS3-6;	
		98738, dwg 05P226624-02.	
A2A5A4E2		Not used.	l
A2A5A4E3		TERMINAL, LUG: MIL type MS35431-1.	7-62
A2A5A4MP1		PAD, INSULATOR: Nylon, 0.375 in. dia; 0.075 in.	7-62
thru		thk; mfr 13103, part no. 7717-4, 98738, dwg	
A2A5A4MP3		14S132171-3B.	7-62
A2A5A4MP4		HEAT SINK: Aluminum alloy, anodized black; 1.297 in. long, 0.75 in. w, 0.969 in. h; mfr 98738,	1-02
İ		part no. 91P226541-21-11.	
A2A5A4MP5		INSULATOR, MICA: 0.98 in. long, 0.78 in. wide;	7-62
AZMONAMI O		mfr 02735, part no. 411-010-DF-031, dwg	, ,,
		14P227266-01.	
A2A5A4MP6		SPACER, TRANSISTOR: Nylon; 1.30 in. long, 0.75	7-62
		in. w; 0.063 in. thk; mfr 98738, part no.	
		43P226641-21-11.	
A2A5A4Q1		TRANSISTOR: Item 54.	7-62
and			
A2A5A4Q2		TO ANGIOTO D. MIT. A IANONIO 10	7.00
A2A5A4Q3		TRANSISTOR: MIL type JAN2N3019.	7-62 7-62
A2A5A4Q4		TRANSISTOR: ITEM 54. TRANSISTOR: MIL type JAN2N3441.	7-62
A2A5A4Q5		(ATTACHING PARTS) AG(2), AS(1), CW(2), GZ(2)	1-02
A2A5A4R1		RESISTOR, FIXED, FILM: 75 ohms ±5%, 1/2 w;	7-62
		MIL type RLR20C75R0JR.	
A2A5A4R2		RESISTOR: Item 30.	7-62
A2A5A4R3A	1	RESISTOR, FIXED, COMPOSITION: 2000 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G202JS.	
A2A5A4R3B	1	RESISTOR, FIXED, COMPOSITION: 2400 ohms ±5%,	7-62
	_	1/4 w; MIL type RCR07G242JS.	
A2A5A4R3C	1	RESISTOR: Item 36.	7-62
A2A5A4R3D	1	RESISTOR, FIXED, COMPOSITION: 3000 ohms ±5%,	7-62
A2A5A4R3E	1	1/4 w; MIL type RCR07G302JS. RESISTOR: Item 39.	7-62
ALAUAANDE	1	TERRITOR: TERRITOR.	1-02

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

FREQUENCY STANDARD ASSEMBLY A2A5 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A4R3F	1	RESISTOR, FIXED, COMPOSITON: 3600 ohms ±5%, 1/4 w; MIL type RCR07G362JS.	7-62
A2A5A4R3G	1	RESISTOR: Item 41.	7-62
A2A5A4R3H	1	RESISTOR, FIXED, COMPOSITION: 4300 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G432JS.	
A2A5A4R3J	1	RESISTOR: Item 43.	7-62
A2A5A4R3K	1	RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%,	7-62
,		1/4 w; MIL type RCR07G182JS.	
A2A5A4R3L	1	RESISTOR, FIXED, COMPOSITION: 2200 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G222JS.	
A2A5A4R3M	1	RESISTOR, FIXED, COMPOSITION: 6200 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G622JS.	
A2A5A4R3N	1	RESISTOR, FIXED, COMPOSITION: 6800 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G682JS.	
A2A5A4R3P	1	RESISTOR, FIXED, COMPOSITION: 7500 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G752JS.	
A2A5A4R3Q	1	RESISTOR: Item 46.	7-62
A2A5A4R3R	1	RESISTOR, FIXED, COMPOSITION: 9100 ohms ±5%,	7-62
A0A5 A4D25	1 .	1/4 w; MIL type RCR07G912JS.	7.60
A2A5A4R3S	1 1	RESISTOR: Item 32.	7-62 7-62
A2A5A4R3T	1 1	RESISTOR, FIXED, COMPOSITION: 5100 ohms ±5%, 1/4 w; MIL type RCR07G512JS.	1-62
A2A5A4R3U	1	RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7-62
AZAJAARJU	1 1	1/4 w; MIL type RCR07G562JS.	1 1-02
A2A5A4R4		RESISTOR: Item 31.	7-62
A2A5A4R5A	1	RESISTOR: Item 35.	7-62
A2A5A4R5B	Ιī	RESISTOR, FIXED, COMPOSITION: 2400 ohms ±5%,	7-62
	_	1/4 w; MIL type RCR07G242JS.	
A2A5A4R5C	1	RESISTOR: Item 36.	7-62
A2A5A4R5D	1	RESISTOR, FIXED, COMPOSITION: 3000 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G302JS.	
A2A5A4R5E	1	RESISTOR: Item 39.	7-62
A2A5A4R5F	1	RESISTOR, FIXED, COMPOSITION: 3600 ohms ±5%,	7-62
		1/4 w; MIL type RCR07G362JS.	
A2A5A4R5G	1	RESISTOR: Item 41.	7-62
A2A5A4R5H	1	RESISTOR, FIXED, COMPOSITION: 2000 ohms ±5%,	7-62
	l .	1/4 w; MIL type RCR07G202JS.	
A2A5A4R5J	1	RESISTOR: Item 43.	7-62
A2A5A4R5K	1	RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%,	7-62
101511757		1/4 w; MIL type RCR07G182JS.	7.00
A2A5A4R5L	1	RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7-62
A2A5A4R5M	1	1/4 w; MIL type RCR07G562JS.	7-62
AZA3A4K3M	1	RESISTOR, FIXED, COMPOSITION: 6200 ohms ±5%,	1-02
		1/4 w; MIL type RCR07G622JS.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
FREQUENCY STANDARD ASSEMBLY A25 (ALTERNATE)

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REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A5A4R5N	1	RESISTOR, FIXED, COMPOSITION: 6800 ohms ±5%, 1/4 w; MIL type RCR07G682JS.	7-62
A2A5A4R5P	1	RESISTOR, FIXED, COMPOSITION: 7500 ohms ±5%, 1/4 w; MIL type RCR07G752JS.	7-62
A2A5A4R5Q	1	RESISTOR: Item 46.	7-62
A2A5A4R5R	1	RESISTOR, FIXED, COMPOSITION: 9100 ohms ±5%, 1/4 w; MIL type RCR07G912JS.	7-62
A2A5A4R5S	1	RESISTOR: Item 32.	7-62
A2A5A4R5T	1	RESISTOR, FIXED, COMPOSITION: 4300 ohms ±5%, 1/4 w; MIL type RCR07G432JS.	7-62
A2A5A4R5U	1	RESISTOR, FIXED, COMPOSITION: 5100 ohms ±5%, 1/4 w; MIL type RCR07G512JS.	7-62
A2A5A4R6		RESISTOR: Item 43.	7-62
A2A5A4R7		RESISTOR: Item 36.	7-62
A2A5A4R8		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%, 1/4 w; MIL type RCR07G123JS.	7-62
A2A5A4R9		RESISTOR: Item 34.	7-62
A2A5A4R10		RESISTOR: Item 43.	7-62
A2A5A4R11	l	RESISTOR, FIXED, WIRE-WOUND: 332 ohms ±1%,	7-62
		3 w; MIL type RWR89S3320FM.	
A2A5A4R12		RESISTOR, FIXED, WIRE-WOUND: 2210 ohms ±1%, 2 w; MIL type RWR80S2211FR.	7-62
A2A5A4R13	İ	RESISTOR: Item 36.	7-62
A2A5A4R14		RESISTOR: Item 43.	7-62
A2A5A4U1	1	INTEGRATED CIRCUIT: MIL type M38510/00104BCB.	7-62
and A2A5A4U2			
A2A5A4U3		INTEGRATED CIRCUIT: Mfr 18324, part no. SG7815T/883B, 98738, dwg 48P226600-03.	7-62
A2A5A4U4		INTEGRATED CIRCUIT: Mfr 07263, part no.	7-62
		78M05HMQB, 98738, dwg 48P226600-01.	·
1	1		

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6		TRANSLATOR/SYNTHESIZER ASSEMBLY: 8.19 in. long, 7.40 in. w, 4.50 in. h; mfr 98738, part no. 99A228201-01.	7-63
A2A6C1		(Attaching Parts) CE(4) CAPACITOR; FIXED, ELECTROLYTIC: 820 uF ±10%, 7 Vdc working; MIL type M39018/01-0705.	7-63
A2A6C2		CAPACITOR, FIXED, CERAMIC: 1,000 pF ±10%, 200 Vdc working; MIL type M39014/01-1237.	7-63
A2A6C3		CAPACITOR, FIXED, CERAMIC: 680 pF ±10%, 200 Vdc working; MIL type M39014/01-1234.	7-63
A2A6E1 thru A2A6E4		TERMINAL: Solder only.	7-63
A2A6E5 A2A6E6 and		TERMINAL, LUG: MIL type MS77068-3. TERMINAL: Solder only.	7-63 7-63
A2A6E7 A2A6E8 and A2A6E9		Not used.	
A2A6E10		TERMINAL: Solder only.	7-63
A2A6E11		TERMINAL, LUG: 1.34 in. long, 0.07 in. wide; mfr. 26344, part no. 20315, 98738, dwg 29P226767-01. (Attaching Parts) F(1) U(1) BZ(1) DQ(1)	7-63
A2A6E12 and A2A6E13		TERMINAL: Solder only.	7-63
A2A6E14 and A2A6E15		Not used.	
A2A6E16 and A2A6E17		TERMINAL, LUG: MIL type MS77068-3.	
A2A6E18 and A2A6E19		TERMINAL, LUG: Tinned copper; 1.34 in. long, 0.07 in. w; mfr 26344, part no. 20315, 98738, dwg 29P226767-01. (Attaching Parts) U(1) F(1) BZ(1) DQ(1)	7-63
A2A6FL1		FILTER, RFI: 1.057 in. long, 0.350 in. dia; MIL type M15733/24-0007.	7-63
A2A6FL2 and A2A6FL3		Not used.	
A2A6FL4		FILTER, RFI: 1.057 in. long, 0.350 in. dia; MIL type M15733/24-0007.	7-63
A2A6FL5		FILTER, RFI: 1.06 in. long, 0.35 in. dia; mfr 98738, part no. 01A228291-02. (Attaching Parts) AL(2) AQ(2) AU(2)	7-63
A2A6MP1	2	COVER, BOTTOM: 8.03 in. long, 6.12 in. w, 0.062 in. thk; aluminum alloy; mfr 98738, part no. 15P226262-21-11. (Attaching Parts) DL(6)	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DEGLERATION	110111	Mind Mid Description	1101,125-124
A2A6MP2		COVER, SIDE: 8.178 in. long, 4.40 in. w, 0.062 in. thk, aluminum alloy; mfr 98738, part no. 15P228304-23-11	7-63
A2A6MP3		(Attaching Parts) DK(6) CQ(6) AL(6) COVER, TOP: 8.187 in. long, 7.350 in. w, 0.062 in. thk, aluminum alloy; mfr 98738, part no. 15P226579-21-11. (Attaching Parts) CQ(13)	7-63
A2A6MP4		SPRING, WASHER LOCK: MIL type MS35338-137.	7-63
A2A6MP5		Not used.	1-03
thru		Not used.	
A2A6MP7		·	
A2A6MP8		COUPLING ASSY: 0.485 in. long, 0.875 in. dia, mfr 98738, part no. 01A226294-21-11.	7-63
		(Attaching Parts) BBD(2)	7.00
A2A6MP9		COUPLING TOP: 0.485 in. long, 0.875 in. dia, mfr 98738, part no. 58P226263-21-11.	7-63
A2A6MP10		PIN: 0.225 in. long, 0.0936 in. dia, mfr 06845, part no. 4032181-0001.	7-63
A2A6MP11		SPRING, HOLD DOWN: 0.72 in. dia, 0.015 in. thk; mfr 06845, part no. 4032183-0001.	7-63
A2A6MP12		(Attaching Parts) CR(2) G(2) COUPLING ASSY: 0.485 in. long, 0.875 in. dia, mfr 98738, part no. 01A226294-21-11.	7-63
A2A6MP13		(Attaching Parts) BD(2) COUPLING, TOP: 0.485 in. long, 0.875 in. dia,	7-63
A2A6MP14		mfr 98738, part no. 58P226263-21-11. PIN: 0.225 in. long, 0.0936 in. dia, mfr 06845,	7-63
A2A6MP15		part no. 4032181-0001. SPRING, HOLD DOWN: 0.720 in. dia, 0.015 in. thk, mfr 06845, part no. 4032183-0001. (Attaching Parts) CR(2) G(2)	7-63
A2A6MP16		COUPLING ASSY: 0.485 in. long, 0.875 in. dia, mfr 98738, part no. 01 A226294-21-11. (Attaching Parts) BD(2)	7-63
A2A6MP17		COUPLING, TOP: 0.485 in. long, 0.874 in. dia, mfr 98738, part no. 58P226263-21-11.	7-63
A2A6MP18		PIN: 0.225 in. long, 0.0936 in. dia, mfr 06845,	7-63
A2A6MP19		part no. 4032181-0001. SPRING, HOLD DOWN: 0.790 in. dia, 0.015 in. thk; mfr 06845 part no. 4032183-0001. (Attaching Parts) CR(2) G(2)	7-63
A2A6MP20		PAD, RUBBER: 3.00 in. long, 0.50 in. w; mfr 98738, part no. 75P226575-22-11.	7-63
A2A6MP21		INSULATOR: L-Shaped, 5.88 in. long, 1.38 in. w; mfr 98738, part no. 14P226586-21-11.	7-63

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6MP22		INSULATOR: 2.50 in. long, 1.75 in. wide; mfr.	7-63
,		98738, part no. 14P226580-22-11.	
A2A6MP23		BRACKET ASSEMBLY, CAPACITOR MOUNTING: 1.25 in.	7-63
		long; attached clip; mfr 98738, part no.	
		01A228292-01.	
A2A6MP24		HARNESS ASSEMBLY, FLEXIBLE: Consists of	7-63
		A2A6MP25, A2A6P1, and A2A6XA9P1 thru	
		A2A6XA14P1; mfr 98738, part no. 01A228340-01.	
A2A6MP25		PRINTED CIRCUIT, FLEXIBLE: Mfr 98738, part	7-63
		no. 84P228339-01.	
A2A6MP26		INSULATOR: 6.00 in. long, 3.00 in. wide; mfr	7-63
thru		98738, part no. 14P226580-21-11.	
A2A6MP32	<u> </u>		
A2A6P1		CONNECTOR, PLUG, ELECTRICAL: 2.182 in. long,	7-63
		0.329 in. w, 0.494 in. thk; mfr 71785, part no.	1
		DCMM25W3PE, 98738, dwg 09P226565-21.	
	İ	(Attaching Parts) AL(2) DJ(2)	
A2A6P1A1		CONNECTOR, PLUG, ELECTRICAL: 0.734 in. long,	7-63
thru		right angle coaxial; mfr 71785, part no.	
A2A6P1A3	1	DM53741-5001, 98738, dwg no. 09P226565-19.	
A2A6P2		CONNECTOR, PLUG, ELECTRICAL: 1.541 in. long,	7-63
		0.494 in. w, 0.422 in. dia; mfr 71785, part no.	
	1	DAMM3W3P, 06845, dwg 4032484-0701.	
		(Attaching Parts) AL(2) DJ(2)	7.00
A2A6P2A1		CONNECTOR, PLUG, ELECTRICAL: Right angle,	7-63
and	1	coaxial, 0.734 in. long, male contact; mfr 71785,	
A2A6P2A2		part no. 318-11-99-285, 06845, dwg 4032484-0731.	
AGACDO		Refer to A2A6A8W4, A2A6A8W5, respectively.	7.60
A2A6P3		CONNECTOR, PLUG, ELECTRICAL: 1.541 in. long,	7-63
	l	0.494 in. w, 0.422 in. dia, mfr 71785, part no.	
		DAMM3W3P, 06845, dwg 4032484-0701.	
AGACDOAI		(Attaching Parts) AL(2) DJ(2)	7-63
A2A6P3A1		CONNECTOR, PLUG, ELECTRICAL: Right angle,	1-03
and A2A6P3A2		coaxial, 0.734 in. long, male contact; mfr 71785, part no. 318-11-99-285, 06845, dwg 4032484-0731.	
AZA6P3AZ A2A6P4		CONNECTOR, TEST-POINT TYPE: MIL type	7-63
ALAUF4		M39024/12-16 (Green).	1-03
A2A6P5		CONNECTOR, TEST-POINT TYPE: MIL type	7-63
ALAGES		M39024/12-20 (Gray).	1-00
A2A6P6		CONNECTOR, TEST-POINT TYPE: MIL type	7-63
HARVE		M39024/12-13 (Red).	' "
A2A6P7		CONNECTOR, TEST-POINT TYPE: MIL type	7-63
HAZROF (M39024/12-17 (Orange).	1 ' "
A2A6P8		CONNECTOR, TEST POINT TYPE: MIL type M39024-12-	7-63
MAROLO		19 (Yellow).	1
		10 (1010),	
	1		

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6P9		CONNECTOR, TEST POINT TYPE: MIL type M39024-	7-63
A2A6P10		12-15 (Brown). CONNECTOR, TEST POINT TYPE: MIL type M39024- 12-14 (Black).	7-63
A2A6P11		CONNECTOR, TEST POINT TYPE: MIL type M39024- 12-13 (Red).	7-63
A2A6P12		CONNECTOR, TEST-POINT TYPE: MIL type M39024/12-15 (Brown).	7-63
A2A6P13		CONNECTOR, TEST POINT TYPE: MIL type M39024-12-13 (Red).	7-63
A2A6R1		RESISTOR: Item 25.	7-63
A2A6R2		RESISTOR, FIXED, COMPOSITION: 10 ohms ±5%,	7-63
112110102		1/8 w; MIL type RCR05G100JS.	1 . 55
A2A6S1		SWITCH, ROTARY, ASSEMBLY: 2.102 in. long, 0.725	7-63
and		in. w, 0.812 in. dia; mfr 98738, part no.	1 . 00
A2A6S2		01A226302-22-11.	
AZAUSZ		(Attaching Parts) DM(2) DN(2) DP(2)	1
A2A6S3		SWITCH, ROTARY, ASSEMBLY: 2.102 in. long, 0.725	7-63
AZAOSS			7-03
		in. w, 0.812 in. dia; mfr 98738, part no.	
		01A226302-23-11.	1
4040771		(Attaching Parts) DM(1) DN(1) DP(1)	7-63
A2A6W1	2	CABLE ASSEMBLY, RF: 1.50 in. long; mfr 98738,	7-03
4040770	•	part no. 30A226477-21-11.	7.00
A2A6W2	2	CABLE ASSEMBLY, RF: 2.37 in. long, mfr 98738,	7-63
1 2 1 2772	•	part no. 30 A 226 477 - 22 - 11.	7.00
A2A6W3	2	CABLE ASSEMBLY, RF: 2.40 in. long; mfr 98738,	7-63
		part no. 30A226477-23-11.	Ì
A2A6W4 thru		Not used.	
A2A6W9			1
A2A6W10	2	CABLE ASSEMBLY, RF: 5.75 in. long; mfr 98738,	7-63
		part no. 30A226477-30-11.	1
A2A6W11	2	CABLE ASSEMBLY, RF: 1.75 in. long; mfr 98738,	7-63
		part no. 30A226477-31-11.	
A2A6W12	2	CABLE ASSEMBLY, RF: 2.50 in. long; mfr 98738,	7-63
		part no. 30A226477-32-11.	1
A2A6W13	2	CABLE ASSEMBLY, RF: 6.22 in. long; mfr 98738,	7-63
		part no. 30A226477-33-11.	
A2A6W14	2	CABLE ASSEMBLY, RF: 1.87 in. long; mfr 98738,	7-63
		part no. 30A226477-34-11.	
A2A6W15	2	CABLE ASSEMBLY, RF: 4.77 in. long; mfr 98738,	7-63
		part no. 30A226477-35-11.	
A2A6XA1P1		Not used.	
thru			
A2A6XA11P1			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6XA12P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.508 in. long, 0.308 in. w, 0.494 in. thk; 71785, part no. DBMF9W4SE-A156, 98738, dwg 09P226565-09. (Attaching Parts) F(2) G(2) BZ(2)	7–63
A2A6XA12- P1A1 thru A2A6XA12- P1A3		CONNECTOR, RECEPTACLE, ELECTRICAL: Item 23. Refer to A2A6W13, A2A6W12, A2A6W11, respectively.	7–63
A2A6XA12- P1A4 A2A6XA13P1		CONNECTOR, PLUG, ELECTRICAL: Item 21. Refer to A2A6A8W2. CONNECTOR, RECEPTACLE, ELECTRICAL: 2.156 in. long, 0.308 in. w, 0.494 in. thk; mfr 71785,	7–63 7–65 7–63
A2A6XA13-		part no. DCMMF21WA4SE, 98738, dwg 09P226565-16. (Attaching Parts) F(2) G(2) BZ(2) CONNECTOR, RECEPTACLE, ELECTRICAL: Item 23.	7-63
P1A1 thru A2A6XA13- P1A4		Refer to A2A6W10, A2A6W1, A2A6W2, A2A6W3, respectively.	
A2A6XA14P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.508 in. long, 0.308 in. w, 0.494 in. thk; 71785, part no. DBMMF9W4SE, 98738, dwg 09P226565-09. (Attaching Parts) F(2) G(2) BZ(2)	7-63
A2A6XA14- P1A1 thru A2A6XA14- P1A3		CONNECTOR, RECEPTACLE, ELECTRICAL: Item 23 Refer to A2A6W1, A2A6W2, A2A6W3, respectively.	7-63
A2A6XA14- P1A4 A2A6XA15P1		CONNECTOR, PLUG, ELECTRICAL: Item 21. Refer to A2A6A8W1. Not used.	7-63, 7-65
A2A6XÅ16P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.156 in. long, 0.308 in. w, 0.494 in. thk; mfr 71785, part no. DCMMF21WA4SE, 98738,dwg 09P226565-16.	7-63
A2A6XA16- P1A1 thru A2A6XA16- P1A4		(Attaching Parts) F(2) G(2) BZ(2) CONNECTOR, RECEPTACLE, ELECTRICAL: Item 23. Refer to A2A6W15, A2A6W10, A2A6W13 and A2A6W14, respectively.	7-63
A2A6XA17P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.508 in. long, 0.308 in. w, 0.494 in. thk; mfr 71785, part no. DBMMF17W2SE, 98738, dwg 09P226565-08. (Attaching Parts) F(2) G(1) BZ(2)	7-63
:			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE	Nomeo	NAME AND DECORPOR	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6XA17- P1A1		CONNECTOR, RECEPTACLE, ELECTRICAL: Item 23. Refer to A2A6W14.	7-63
A2A6XA17- P1A2		CONNECTOR, PLUG, ELECTRICAL: Item 21.	7-63
A2A6XA18P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.508 in. long, 0.308 in. w, 0.494 in. thk; mfr 71785, part no. DBMMF17W2SE, 98738, dwg 09P226565-08. (Attaching Parts) F(2) G(1) BZ(2)	7-63
A2A6XA18- P1A1 and A2A6XA18- P1A2		CONNECTOR, RECEPTACLE, ELECTRICAL: Item 23. Refer to A2A6W12, A2A6W11, respectively.	7-63
A2A6A1 thru A2A6A6		Not used.	
A2A6A7		FILTER ASSEMBLY: 4.50 in. long, 1.750 in. w, mfr 98738, part no. 01A226681-21-11. (Attaching Parts) DL(2)	7-64
A2A6A7C1 and A2A6A7C2 A2A6A7E1 thru		CAPACITOR, FIXED, ELECTROLYTIC: 390 uF, -10 to +30%, 30 Vdc working; MIL type M39018/01-0630. Not used.	7-64
A2A6A7E11 A2A6A7E12 and		TERMINAL, STUD: Item 51. (Attaching Parts) V(2)	7-64
A2A6A7E13 A2A6A7E14 and		TERMINAL, STUD: Item 53. (Attaching Parts) V(2)	7-64
A2A6A7E15 A2A6A7MP1		BRACKET ASSEMBLY, FILTER: 4.50 in. long, 1.812 in. w; mfr 98738, part no. 07A226680-21-11.	7-64
A2A6A7MP2 and A2A6A7MP3		MOUNTING BRACKET: MIL type M24066/2-122.	7-64
A2A6A7R1 and A2A6A7R2		Not used.	
A2A6A7R3 and A2A6A7R4		RESISTOR, FIXED, COMPOSITION: 3 ohms ±5%, 1 w; MIL type RCR32G3ROJS.	7-64
			·

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION		NAME AND DESCRIPTION	NUMBER
D L DI GIVIII I OIV	110110	William In Discount Hore	TYCNIDLIC
A2A6A8		RF TRANSLATOR CIRCUIT CARD ASSEMBLY: 8.03	7-63,
		in. long, 4.125 in. w, mfr 98738, part no.	7-65
		01A227277-02.	
		(Attaching Parts) AQ(6) AL(6) DK(6)	
A2A6A8C1		CAPACITOR: Item 9.	7-65
A2A6A8C2		CAPACITOR, FIXED, MICA: 820 pF ±2%, 500 Vdc	7-65
		working; MIL type CMR06F821GPDM.	' '
A2A6A8C3		CAPACITOR: Item 9.	7-65
and			' "
A2A6A8C4			•
A2A6A8C5		CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±20%,	7-65
		35 Vdc working; MIL type M39003/01-2305.	1 ' "
A2A6A8C6		CAPACITOR: Item 9	7-65
thru			' '
A2A6A8C11			
A2A6A8C12		CAPACITOR, FIXED, MICA: 1000 pF ±2%, 500 Vdc	7-65
		working; MIL type CMR06F102GPDM.	1 ' "
A2A6A8C13		CAPACITOR: Item 9.	7-65
thru		om nonon. nom v.	1-05
A2A6A8C15			
A2A6A8C16		CAPACITOR, FIXED, CERAMIC: 22 pF ±10%, 200	7-65
112110110010		Vdc working; MIL type M39014/01-1207.	1-00
A2A6A8C17		CAPACITOR: Item 9.	7-65
A2A6A8C18		CAPACITOR: Item 5.	7-65
A2A6A8C19		CAPACITOR: Item 9.	7-65
A2A6A8C20		CAPACITOR: Item 5.	7-65
A2A6A8C21		CAPACITOR: Item 9.	7-65
thru		On nonon. Item 5.	1 -03
A2A6A8C23			1
A2A6A8C24		CAPACITOR: Item 5.	7-65
and		om monone rem v.	1 -03
A2A6A8C25			
A2A6A8C26		CAPACITOR: Item 9.	7-65
and		0/11 /1011 010 1 tolli 0 .	
A2A6A8C27			
A2A6A8C28		CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±20%,	7-65
112/10/10020		35 Vdc workin; MIL type M39003/01-2305.	1 ' "
A2A6A8C29		CAPACITOR: Item 9.	7-65
A2A6A8C30		CAPACITOR, FIXED, CERAMIC: 22 pF ±10%, 200	7-65
112110110000		Vdc working; MIL type M39014/01-1207.	1 ' ' '
A2A6A8C31		CAPACITOR: Item 9.	7-65
thru			' "
A2A6A8C33			İ
A2A6A8C34		CAPACITOR: Item 5.	7-65
112110110004			' '
			4

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION		NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A8C35 and		CAPACITOR: Item 9.	7-65
A2A6A8C36 A2A6A8C37 and		CAPACITOR: Item 5.	7-65
A2A6A8C38 A2A6A9C39 A2A6A8C40		CAPACITOR: Item 9. CAPACITOR: Item 5.	7-65 7-65
and A2A6A8C41 A2A6A8C42		CAPACITOR: Item 9.	7-65
and A2A6A8C43 A2A6A8C44A	1	CAPACITOR: Item 5 (preferred).	7-65
A2A6A8C44B A2A6A8C45	1 1	CAPACITOR, FIXED, CERAMIC: 22 pF ±10%, 200 Vdc working; MIL type M39014/01-1207 (alternate) CAPACITOR: Item 5.	7-65
A2A6A8C46 and A2A6A8C47		CAPACITOR: Item 9.	7-65
A2A6A8C48 A2A6A8C49		CAPACITOR: Item 5. CAPACITOR: Item 9.	7-65 7-65
and A2A6A8C50 A2A6A8C51		CAPACITOR: Item 5.	7-65
A2A6A8C52 and A2A6A8C53		CAPACITOR: Item 9.	7-65
A2A6A8C54 A2A6A8C55		CAPACITOR, FIXED, CERAMIC: 22 pF ±10%, 200 Vdc working; MIL type M39014/01-1207. CAPACITOR: Item 9.	7-65 7-65
A2A6A8C56 thru		CAPACITOR: Item 5.	7-65
A2A6A8C58 A2A6A8C59		CAPACITOR, FIXED, CERAMIC: 270 pF ±2%, 500 Vdc working; MIL type CMR05F271GPDM.	7-65
A2A6A8C60 thru A2A6A8C62		CAPACITOR: Item 9.	7-65
A2A6A8C63 A2A6A8C64 and		CAPACITOR: Item 5. CAPACITOR: Item 9.	7-65 7-65
A2A6A8C65 A2A6A8C66		CAPACITOR, FIXED, CERAMIC: 1000 pF ±20%, 200 Vdc working; MIL type M39014/01-1237.	7-65

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A8CR1		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N3020B.	7-65
A2A6A8CR2		SEMICONDUCTOR DEVICE, DIODE: Item 49.	7-65
thru A2A6A8CR20			
A2A6A8E1		TERMINAL: Solder only.	7-65
thru		1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A2A6A8E15			
A2A6A8FL1		FILTER, BANDPASS, 20 MHz: 2.50 in. long, 1 in. w, mfr 81815, part no. A551, dwg 08P228422-01 is preferred; 4031908-0701 is alternate. (Attaching Parts) AL(2) AG(2)	7-65
A2A6A8FL2		FILTER, BANDPASS, 30 MHz: 2.50 in. long, 1 in. w, mfr 81815, part no. A597, dwg 08P228421-01 is preferred; 4031909-0701 is alternate.	7–65
A2A6A8FL3		(Attaching Parts) AL(2) AG(2) FILTER, BANDPASS, 2.85 MHz: 2.50 in. long, 1 in. w, mfr 81815, part no. A531, dwg 08P228423-01 is preferred; 4031907-0701 is alternate. (Attaching Parts) AL(2) AG(2)	7-65
A2A6A8J1		Not used.	
thru			
A2A6A8J3			
A2A6A8J4 thru		CONTACT, ELECTRICAL: Brass, acid-plated; 0.070 in. OD; mfr 71279, part no. 2971-2,	7-65
A2A6A8J7		06845, dwg 4031989-0701.	
A2A6A8L1		COIL, RF: 1 mH; MIL type MS75089-23.	7-65
A2A6A8L2		COIL, RF: 22 uH; MIL type MS75089-3.	7-65
A2A6A8L3		COIL, RF: 47 uH; MIL type MS75089-7.	7-65 7-65
A2A6A8L4 and		COIL, RF: 1 mH; MIL type MS75089-23.	1-03
A2A6A8L5			
A2A6A8L6 and		COIL, RF: 47 uH; MIL type MS75089-7.	7-65
A2A6A8L7			
A2A6A8L8		COIL, RF: 22 uH; MIL type MS75089-3.	7-65
A2A6A8L9		COIL, RF: 12 uH; MIL type MS14046-5.	7-65
A2A6A8L10		COIL, RF: 47 uH; MIL type MS75089-7.	7-65 7-65
A2A6A8L11		COIL, RF: 12 uH; MIL type MS14046-5.	7-65 7-65
A2A6A8L12 A2A6A8L13		COIL, RF: 1 mH; MIL type MS75089-23. COIL, RF: 22 uH; MIL type MS75089-3.	7-65
A2A6A8L13		COIL, RF: 22 uH; MIL type MS73083-3.	7-65
		part no. VCMR22V, 98738, part no. 24P228449-01.	
A2A6A8L15		COIL, RF: 22 uH; MIL type MS75084-16.	7-65
A2A6A8Q1		TRANSISTOR: Item 54.	7-65

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE	,		FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A8R1		RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G121JS.	
A2A6A8R2		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G471JS.	
A2A6A8R3		RESISTOR: Item 30.	7-65
A2A6A8R4		RESISTOR: Item 59.	7-65
A2A6A8R5		RESISTOR, FIXED, COMPOSITION: 82 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G820JS.	1
A2A6A8R6		RESISTOR: Item 34.	7-65
A2A6A8R7		RESISTOR: Item 31.	7-65
A2A6A8R8		RESISTOR: Item 32.	7-65
and			
A2A6A8R9		programon to 04	7.05
A2A6A8R10		RESISTOR: Item 34.	7-65
A2A6A8R11		RESISTOR, FIXED, COMPOSITION: 82 ohms ±5%,	7-65
101010710		1/4 w; MIL type RCR07G820JS.	7-65
A2A6A8R12		RESISTOR: Item 34.	7-65
A2A6A8R13		RESISTOR, FIXED, COMPOSITION: 270 ohms ±5%, 1/4 w; MIL type RCR07G271JS.	1-05
AOACAOD14		RESISTOR, FIXED, COMPOSITION: 300 ohms ±5%,	7-65
A2A6A8R14		1/4 w; MIL type RCR07G301JS.	1-03
A2A6A8R15		RESISTOR: Item 35.	7-65
thru		RESISTOR: Item 55.	1 00
A2A6A8R17			
A2A6A8R18		RESISTOR: Item 34.	7-65
A2A6A8R19		RESISTOR: Item 35.	7-65
A2A6A8R20		RESISTOR: Item 34.	7-65
thru			
A2A6A8R22			
A2A6A8R23		RESISTOR: Item 35.	7-65
thru			1
A2A6A8R26			1
A2A6A8R27		RESISTOR: Item 59.	7-65
A2A6A8R28		RESISTOR, FIXED, COMPOSITION: 300 ohms ±5%,	7-65
and		1/4 w; MIL type RCR07G301JS.	
A2A6A8R29		n Torono n . 14 04	7.05
A2A6A8R30		RESISTOR: Item 34.	7-65
A2A6A8R31		RESISTOR, FIXED, COMPOSITION: 82 ohms ±5%,	7-65
AGAGAGRAG		1/4 w; MIL type RCR07G820JS. RESISTOR: Item 34.	7-65
A2A6A8R32		RESISTOR: Item 34. RESISTOR: Item 30.	7-65
A2A6A8R33 A2A6A8R34		RESISTOR: Item 50. RESISTOR: Item 59.	7-65
and		ICEDIO I CITI 100.	1 00
A2A6A8R35			
ALAUAGROS			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A8R36		RESISTOR, VARIABLE, NON-WIRE WOUND: 1000	7-65
AZAGAGREGO		ohms ±3%, 1/4 w; MIL type RJR26FW102M.	1-03
A2A6A8R37		RESISTOR: Item 59.	7-65
and		TEBBIOIC. Item 33.	1-03
A2A6A8R38			
A2A6A8R39		RESISTOR: Item 34.	7-65
A2A6A8R40		RESISTOR: Item 59.	7-65
A2A6A8R41		RESISTOR: Item 34.	7-65
A2A6A8R42		RESISTOR: Item 35.	7-65
and			. 00
A2A6A8R43			
A2A6A8R44		RESISTOR: Item 59.	7-65
A2A6A8R45		RESISTOR: Item 35.	7-65
and		112222	1 . 00
A2A6A8R46			
A2A6A8R47		RESISTOR, FIXED, COMPOSITION: 300 ohms ±5%,	7-65
and		1/4 w; MIL type RCR07G301JS.	1
A2A6A8R48		-,,	1
A2A6A8R49		RESISTOR: Item 59.	7-65
A2A6A8R50		RESISTOR, FIXED, COMPOSITION: 82 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G820JS.	
A2A6A8R51		RESISTOR: Item 30.	7-65
A2A6A8R52	ļ	RESISTOR, VARIABLE: 200 ohms ±3%, 1/4 w;	7-65
		MIL type RJR26FW101M.	
A2A6A8R53		RESISTOR: Item 34.	7-65
and			1.
A2A6A8R54			1
A2A6A8R55		RESISTOR: Item 30.	7-65
A2A6A8R56	ļ	RESISTOR, FIXED, COMPOSITION: 75 ohms ±5%,	7-65
thru		1/4 w; MIL type RCR07G750JS.	ł
A2A6A8R58			
A2A6A8R59		RESISTOR, FIXED, COMPOSITION: 8200 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G822JS.	
A2A6A8R60		RESISTOR, FIXED, COMPOSITION: 3900 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G392JS.	
A2A6A8R61		RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7-65
		1/4 w; MIL type RCR07G562JS.	
A2A6A8R62		RESISTOR: Item 31.	7-65
A2A6A8R63		RESISTOR, FIXED, COMPOSITION: 8200 ohms ±5%,	7-65
404040504		1/4 w; MIL type RCR07G822JS.	5.65
A2A6A8R64		RESISTOR, FIXED, COMPOSITION: 3900 ohms ±5%,	7-65
404040505		1/4 w; MIL type RCR07G392JS.	7.05
A2A6A8R65		RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7–65
AGAGAGRAG		1/4 w; MIL type RCR07G562JS.	7.05
A2A6A8R66		RESISTOR: Item 31.	7–65
			1
	<u> </u>		

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	HOIES	NAME AND DESCRIPTION	NUMBER
A2A6A8R67		RESISTOR, FIXED, COMPOSITION: 8200 ohms ±5%,	7-65
AZAOAGROI		1/4 w; MIL type RCR07G822JS.	(-05
A2A6A8R68		RESISTOR, FIXED, COMPOSITION: 3900 ohms ±5%,	7-65
AZAGAGROS			7-00
A2A6A8R69		1/4 w; MIL type RCR07G392JS. RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7.05
AZAGAGROS			7-65
A2A6A8R70		1/4 w; MIL type RCR07G562JS.	7.05
AZAGAGRIU		RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%,	7-65
A2A6A8RT1		1/4 w; MIL type RCR07G152JS.	7.05
thru		THERMISTOR: Negative coefficient, 200 ohms ±10%,	7-65
A2A6A8RT3		at 25 deg. C., 1/2 w; mfr 15801, part no.	
A2A6A8T1		KB22J1, 98738, dwg 06P226775-01.	
AZAGAGII		TRANSFORMER, RF: 0.490 in. long, 0.422 in. dia;	7-65
		mfr 03765, part no. AC8345, 98738, dwg	
A2A6A8T2		24P226469-01.	7.05
1		TRANSFORMER, RF: 0.5 in. long; 0.37 in. w; mfr	7-65
and		06978, part no. 70-122-02, 98738, dwg 24P226473-	1 1
A2A6A8T3		01 is preferred; 24P228306-01 is alternate.	7.05
A2A6A8T4		TRANSFORMER, RF: 0.53 in. long, 0.53 in. w; mfr	7-65
thru A2A6A8T7		14482, part no. BT8, 98738, dwg 24P226471-01.	
		Not word	
A2A6A8TP1		Not used.	
thru			
A2A6A8TP4		CONNECTOR DI DOMBIGAT MECO DONA MATOR	
A2A6A8TP5		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-65
A2A6A8TP6		1500 Vrms, 60 Hz; MIL type M39024/11-05.	
AZAGAGIPO		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-65
A2A6A8TP7		1500 Vrms, 60 Hz; MIL type M39024/11-07.	7.05
AZAGAGIF		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-65
A2A6A8TP8		1500 Vrms, 60 Hz; MIL type M39024/11-10. CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-65
AZAGAGIFO		1500 Vrms, 60 Hz; MIL type M39024/11-09.	7-05
A2A6A8U1		INTEGRATED CIRCUIT: Mfr 54590, part no.	7-65
and		CA3049T/3, 98738, dwg 48P228318-02.	1-03
A2A6A8U2		CA30431/3, 30736, dwg 46F226316-02.	1
A2A6A8U3		INTEGRATED CIRCUIT: Mfr 54590, part no.	7-65
LEHONOU		CA3049T/3, 98738, 48P228318-01.	1-00
A2A6A8W1		CASU491/3, 98738, 48P228318-01. CABLE ASSEMBLY, RF: 11.25 in. long; mfr 98738,	7-65
112/10/10 111		part no. 30A226482-21-11.	1-00
A2A6A8W2		CABLE ASSEMBLY, RF: 7.44 in. long; mfr 98738,	7-65
		part no. 30A226482-22-11.	1-00
A2A6A8W3		CABLE ASSEMBLY, RF: 5.00 in. long; mfr 98738,	7-65
11210110110		part no. 30A228007-01.	1-00
A2A6A8W4		CABLE ASSEMBLY, RF: 6.00 in. long; mfr 98738,	7-65
		part no. 30A226482-24-11.	1-00
		Port 10: Outrangen na 11:	
	The same of the sa		

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A8W5		CABLE ASSEMBLY, RF: 6.00 in. ong; mfr 98738, part no. 30A226482-25-11.	7-65
A2A6A8W6		CABLE ASSEMBLY, RF: 5.75 in. long; mfr 98738, part no. 30A226482-26-11.	7-65
A2A6A8W7		CABLE ASSEMBLY, RF: 5.75 in. long; mfr 98738, part no. 30A226482-27-11.	7-65
A2A6A9 thru A2A6A11		Not used.	
A2A6A12		1 kHz/100 Hz NO. 2 CIRCUIT CARD ASSEMBLY: 5.75 in. long, 3.0 in. w; mfr 98738, part no. 01A226071-21-11.	7-66
A2A6A12C1		CAPACTOR: Item 10.	7-66
A2A6A12C2		CAPACITOR, FIXED, ELECTROLYTIC: 10 uF ±10%, 50 Vdc working; MIL type M39006/09-8318.	7-66
A2A6A12C3 and		CAPACITOR: Item 7.	7-66
A2A6A12C4			
A2A6A12C5		CAPACITOR: Item 9.	7-66
A2A6A12C6		CAPACITOR: Item 7.	7-66
and			
A2A6A12C7			
A2A6A12C8		CAPACITOR: Item 9.	7-66
A2A6A12C9		CAPACITOR: Item 7.	7-66
A2A6A12C10		CAPACITOR, FIXED, MICA: 1200 pF ±2%, 500 Vdc working; MIL type CMR06F122GPDM.	7-66
A2A6A12C11		CAPACITOR, FIXED, MICA: 1800 pF ±2%, 500 Vdc working; MIL type CMR06F182GPDM.	7-66
A2A6A12C12		CAPACITOR, FIXED, MICA: 1200 pF ±2%, 500 Vdc working; MIL type CMR06F122GPDM.	7-66
A2A6A12C13		Not used.	
A2A6A12C14		CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±10%, 35 Vdc working; MIL type M39003/01-2304.	7-66
A2A6A12L1		COIL, RF: 0.33 uH; MIL type MS75087-7.	7-66
A2A6A12L2		Not used.	
thru			
A2A6A12L5			
A2A6A12L6		COIL, RF: 3.3 uH; MIL type MS75084-6.	7-66
A2A6A12L7		COIL, RF: 3.9 uH; MIL type MS75084-7.	7-66
A2A6A12L8		COIL, RF: 3.3 uH; MIL type MS75084-6.	7-66
A2A6A12L9		COIL, RF: 3.9 uH; MIL type MS75084-7.	7-66
A2A6A12L10		COIL, RF: 3.3 uH; MIL type MS75084-6.	7–66
A2A6A12L11		Not used.	
and			
A2A6A12L12		COLL DD 10 HIL BUIL Acres - MOUECOA O	7 66
A2A6A12L13	. '	COIL, RF: 1.8 uH; MIL type MS75084-3.	7-66

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A12MP1 and		EJECTOR, CIRCUIT CARD: Item 24.	7–66
A2A6A12MP2 A2A6A12P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.534 in. long, 0.329 in. w, 0.494 in. thk; mfr 25330, part no. GBM53513-1364, 98738, dwg 09P226666-02.	7-66
A2A6A12P1A1 thru A2A6A12P1A4		(Attaching Parts) AG(2) AL(2) CQ(2) DS(2) PLUG, CONNECTOR: 0.929 in. long; mfr 71785, part no. DM53740-5001, 98738, dwg 09P226565-17.	7-66
A2A6A12Q1		TRANSISTOR: MIL type JAN2N2369A.	7-66
A2A6A12Q2		TRANSISTOR: MIL type JAN2N2907A.	7-66
A2A6A12Q3		TRANSISTOR: MIL type JAN2N2369A.	7-66
A2A6A12R1		RESISTOR: Item 45.	7-66
A2A6A12R2		RESISTOR, FIXED, COMPOSITION: 200 ohms ±5%, 1/4 w; MIL type RCR07G201JS.	7-66
A2A6A12R3		Not used.	
A2A6A12R4		RESISTOR, FIXED, COMPOSITION: 200 ohms ±5%, 1/4 w; MIL type RCR07G201JS.	7-66
A2A6A12R5		RESISTOR: Item 45.	7-66
A2A6A12R6		RESISTOR: Item 39.	7-66
A2A6A12R7		RESISTOR: Item 37.	7-66
A2A6A12R8		RESISTOR: Item 45.	7-66
A2A6A12R9		RESISTOR: Item 32.	7-66
A2A6A12R10		RESISTOR, FIXED, COMPOSITION: 130K ohms ±5%, 1/4 w; MIL type RCR07G134JS.	7-66
A2A6A12R11		RESISTOR: Item 30.	7-66
thru			
A2A6A12R13			
A2A6A12R14		RESISTOR, FIXED, COMPOSITION: 360 ohms ±5%, 1/4 w; MIL type RCR07G361JS.	7–66
A2A6A12R15		RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%, 1/4 w; MIL type RCR07G121JS.	7–66
A2A6A12R16		RESISTÓR, VARIABLE, NON-WOUND: 100 ohms ±10%, 1/2 w; MIL type RJR24FX101M.	7-66
A2A6A12R17		Not used.	
A2A6A12R18		RESISTOR: Item 45.	7-66
A2A6A12R19		RESISTOR: Item 31.	7-66
A2A6A12TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17.	7-66
A2A6A12TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18.	7-66
A2A6A12TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 19.	7-66

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A12U1		INTEGRATED CIRCUIT: Mfr 04713, part no. MC4344DCBS, 98738, dwg 48P226446-01.	7-66
A2A6A12U2		INTEGRATED CIRCUIT: Mfr 01295, part no. SNC54S04J, dwg 48P226448-01.	7-66
A2A6A12U3		INTEGRATED CIRCUIT: Mfr 01295, part no. SNC54195J, dwg 48P226449-01.	7-66
A2A6A12W1		ASSEMBLY, COAXIAL: 5.38 in. long; mfr 98738, dwg 30A228383-21.	7-66
A2A6A12W2		ASSEMBLY, COAXIAL: 3.18 in. long; mfr 98738, dwg 30A228383-22.	7-66
A2A6A12W3		ASSEMBLY, COAXIAL: 5.75 in. long; mfr 98738, dwg 30A228383-23.	7-66
A2A6A12W4		ASSEMBLY, COAXIAL: 5.50 in. long; mfr 98738, dwg 30A228383-20.	7-66
A2A6A12A1		VCO ASSEMBLY: Mfr 98738, part no. 01A226758- 22-11.	7-66
A2A6A13		10 MHz/1 MHz CIRCUIT CARD ASSEMBLY: 5.75 in. long, 3.0 in. w, mfr 98738, part no. 01A226068-21-11.	7-67
A2A6A13C1		CAPACITOR: Item 7.	7-67
A2A6A13C2		CAPACITOR: Item 9.	7-67
A2A6A13C3		CAPACITOR, FIXED, ELECTROLYTIC: 10 uF ±10%, 50 Vdc working; MIL type M39006/09-8318.	7-67
A2A6A13C4		CAPACITOR: Item 9.	7-67
A2A6A13C5		Not used.	
A2A6A13C6		CAPACITOR, FIXED, ELECTROLYTIC: 56 uF ±10%, 6 Vdc working; MIL type M39003/01-2246.	7-67
A2A6A13C7		CAPACITOR: Item 9.	7-67
A2A6A13C8 and		CAPACITOR: Item 7.	7-67
A2A6A13C9			
A2A6A13C10		Not used.	
A2A6A13C11		CAPACITOR: Item 10.	7-67
A2A6A13C12		Not used.	
A2A6A13C13		CAPACITOR, FIXED, ELECTROLYTIC: 100 uF ±10%, 10 Vdc working; MIL type M39003/01-2261.	7-67
A2A6A13C14		CAPACITOR: Item 7.	7-67
thru			
A2A6A13C16			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z	110111	TAKE AND DESCRIPTION	INGINIDAR
A2A6A13C17		CAPACITOR: Item 9.	7-67
A2A6A13C18		CAPACITOR: Item 7.	7-67
thru		CAPACITOR: Item 7.	1-01
A2A6A13C24			
A2A6A13CR1		SEMICONDICTOR DEVICE DIODE, MIL 4	7-67
and		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N914.	7-67
A2A6A13CR2		JANIN914.	
A2A6A13CR2		SEMICONDUCTOR DEVICE DIODE, Silican	7-67
AZAGAISCRS		SEMICONDUCTOR DEVICE, DIODE: Silicon,	7-67
A2A6A13CR4		voltage regulator; MIL type JAN1N964B.	7 07
AZAGAI3CK4		SEMICONDUCTOR DEVICE, DIODE: Mfr 26629,	7-67
A2A6A13CR5		part no. H35-4126, 98738, dwg 48P226450-02.	7 07
thru		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-67
A2A6A13CR7		JAN1N914.	•
		Not used	
A2A6A13L1		Not used.	
A2A6A13L2		COIL, RF: 0.33 uH; MIL type MS75087-7.	7-67
A2A6A13L3		Not used.	
and			
A2A6A13L4		THE TICKE OF A COST OF A COROL A	
A2A6A13L5		INDUCTOR ASSY: 0.465 mH; mfr 98738, part no.	7-67
		24A226360-24-11.	
A2A6A13L6		COIL, RF: 470 uH; MIL type MS75085-15.	7-67
thru			
A2A6A13L10			
A2A6A13MP1		EJECTOR, CIRCUIT CARD: Item 24.	7-67
and			
A2A6A13MP2			
A2A6A13Q1		TRANSISTOR: Item 54.	7-67
and			
A2A6A13Q2			
A2A6A13R1		RESISTOR: Item 27.	7-67
thru			
A2A6A13R5			
A2A6A13R6		RESISTOR, FIXED, COMPOSITION: 9100 ohms +_5%,	7-67
and		1/8 w; MIL type RCR05G912JS.	
A2A6A13R7		nagamon numb constant	
A2A6A13R8		RESISTOR, FIXED, COMPOSITION: 180 ohms ±5%,	7-67
		1/8 w; MIL type RCR05G181JS.	
A2A6A13R9		RESISTOR: Item 26.	7-67
A2A6A13R10		RESISTOR, FIXED, COMPOSITION: 9100 ohms ±5%,	7-67
		1/8 w; MIL type RCR05G912JS.	
A2A6A13R11		RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%,	7-67
		1/8 w; MIL type RCR05G182JS.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A13R12		RESISTOR: Item 26.	7-67
thru			
A2A6A13R19			
A2A6A13R20		RESISTOR, FIXED, COMPOSITON: 1 megohm ±5%,	7-67
		1/8 w; MIL type RCR05G105JS.	1
A2A6A13R21		RESISTOR: Item 25.	7-67
thru			
A2A6A13R25			
A2A6A13R26		RESISTOR, FIXED, COMPOSITION: 5,100 ohms ±5%,	7-67
and		1/8 w; MIL type RCR05G512JS.	
A2A6A13R27			
A2A6A13R28		RESISTOR: Item 26.	7-67
thru			
A2A6A13R30			
A2A6A13R31		RESISTOR, FIXED, COMPOSITION: 510 ohms ±5%,	7-67
		1/8 w; MIL type RCR05G511JS.	
A2A6A13R32		RESISTOR, FIXED, COMPOSITION: 1 megohm ±5%,	7-67
		1/8 w; MIL type RCR05G105JS.	
A2A6A13R33		RESISTOR, FIXED, COMPOSITION: Item 29.	7-67
A2A6A13R34		RESISTOR: Item 26.	7-67
A2A6A13TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-67
		Item 17.	
A2A6A13TP2		CONNECTR, ELECTRICAL, TEST-POINT TYPE:	7-67
		Item 18.	
A2A6A13TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-67
4040410771		Item 19.	7 07
A2A6A13U1		INTEGRATED CIRCUIT: Mfr 04713, part no.	7-67
4040410770		MC4344DCBS, 98738, dwg 48P226446-01.	7-67
A2A6A13U2		INTEGRATED CIRCUIT: Mfr 18723, part no.	7-07
A O A C A 1 2 7 7 2		CA3140S3, 98738, dwg 48P226682-01.	7 67
A2A6A13U3		INTEGRATED CIRCUIT: Mfr 98738, part no.	7-67
A O A C A 1 O T T 4		48P228371-01.	7-67
A2A6A13U4		INTEGRATED CIRCUIT: Mfr 01295, part no.	1-01
A O A C A 1 9 TTE		SNC54S02J, 98738, dwg 48P226451-01.	7-67
A2A6A13U5		INTEGRATED CIRCUIT: Mfr 01295, part no.	1-01
A 0 A 6 A 1 2 TTG		SNC54197J, 98738, dwg 48P226455-01.	7-67
A2A6A13U6		INTEGRATED CIRCUIT: Mfr 01295, part no. SNC54S02J, 98738, dwg 48P226451-01.	1-01
A2A6A13U7		INTEGRATED CIRCUIT: MIL type M38510/00401BCB.	7-67
A2A6A13U8		INTEGRATED CIRCUIT: MIL type M38510/00401BCB.	7-67
MAMONIOUS		MC12514DEBS, 98738, dwg 48P226459-01.	1-01
A2A6A13U9		INTEGRATED CIRCUIT: Mfr 98738, dwg	7-67
and		48P228370-01.	1-01
A2A6A13U10		70F 22001U-UI.	
LANGE TO TO			
			No.

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

DEFEDENCE			FIGURE
REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOIES	NAME AND DESCRIPTION	NUMBER
A2A6A13U11		INTEGRATED CIRCUIT: Mfr 18324, part no. CC4335F, 98738, dwg 48P226463-01.	7-67
A2A6A13W1		ASSEMBLY, COAXIAL: 3.12 in. long; mfr 98738, dwg 30A228383-08.	7-67
A2A6A13A1		FILTER ASSEMBLY, TRANSLATOR/SYNTHESIZER: Mfr 98738, part no. 01A226751-21-11. (Attaching Parts) AG(2), AL(2), CQ(2), DS(2)	7-67
A2A6A13A1 CR1 thru A2A6A13A1		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N3611.	7-67
CR5			7.07
A2A6A13A1 FL1 thru A2A6A13A1		FILTER, RFI: 1 uF min. capacitance, 50 Vdc working; 0.858 in. long, 0.203 in. dia; mfr 33095, part no. SC1105M, 98738, dwg 21P226694-01.	7-67
FL5 A2A6A13A1 MP1		BRACKET, FILTER, MOUNTING: Brass, 2.63 in. long, 0.81 in. w, 0.43 in. thk; mfr 98738, part no. 07P226691-21-11.	7-67
A2A6A13A1 MP2 and A2A6A13A1		STRAP, GROUND: Brass, 0.75 in. long, 0.187 in. w; mfr 98738, part no. 07P226695-21-11.	7-67
MP3 A2A6A13A1P1		CONNECTOR, PLUG, ELECTRICAL: 2.729 in. long, 0.494 in. w; mfr 25330, part no. GCM53514-1287, 98738, dwg 09P226666-03.	7-67
A2A6A13A1 P1A1 thru A2A6A		PLUG, CONNECTOR: 0.929 in. long; mfr 71785, part no. DM53740-5001, 98738, dwg 09P226565-17.	7-67
13A1P1A4 A2A6A13A1W1		ASSEMBLY, COAXIAL: 2.00 in. long; mfr 98738, dwg 30A228383-09.	7-67
A2A6A13A1W2		ASSEMBLY, COAXIAL: 3.75 in. long; mfr 98738, dwg 30A228383-07.	7-67
A2A6A13A1W3		ASSEMBLY, COAXIAL: 3.25 in. long; mfr 98738, dwg 30A228383-10.	7-67
A2A6A13A1W4		ASSEMBLY, COAXIAL: 2.56 in. long; mfr 98738, dwg 30A228383-11.	7-67
A2A6A14		FILTER CIRCUIT CARD ASSEMBLY: 5.75 in. long, 3.0 in. w; mfr 98738, part no. 01A226073-21-11.	7-68

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A14C1		CAPACITOR: Item 9.	7-68
and			
A2A6A14C2			
A2A6A14C3		CAPACITOR, FIXED, MICA: 200 pF ±2%, 500 Vde	7-68
		working; MIL type CMR04F201GPDM.	
A2A6A14C4		CAPACITOR: Item 9.	7-68
A2A6A14C5		CAPACITOR, FIXED, MICA: 330 pF ±2%, 100 Vdc	7-68
		working; MIL type CMR04F331GPAM.	
A2A6A14C6		CAPACITOR, FIXED, MICA: 200 pF ±2%, 500 Vdc	7-68
		working; MIL type CMR04F201GPDM.	
A2A6A14C7		CAPACITOR: Item 9.	7-68
thru			
A2A6A14C9			
A2A6A14C10		CAPACITOR: Item 7.	7-68
and			
A2A6A14C11			
A2A6A14C12		CAPACITOR, FIXED, MICA: 180 pF ±2%, 500 Vdc	7-68
		working; MIL type CMR04F181GPDM.	
A2A6A14C13		CAPACITOR: Item 7.	7-68
A2A6A14C14		CAPACITOR, FIXED, MICA: 300 pF ±2%, 300 Vdc	7-68
		working; MIL type CMR04F301GPCM.	
A2A6A14C15		CAPACITOR, FIXED, MICA: 180 pF ±2%, 500 Vdc	7-68
		working; MIL type CMR04F181GPDM.	
A2A6A14C16		CAPACITOR: Item 7.	7-68
thru			
A2A6A14C20			
A2A6A14C21		CAPACITOR, FIXED, MICA: 56 pF ±2%, 500 Vdc	7-68
		working; MIL type CMR04E560GPDM.	
A2A6A14C22		CAPACITOR: Item 7.	7-68
A2A6A14C23		CAPACITOR, FIXED, MICA: 91 pF ±2%, 500 Vdc	7-68
		working; MIL type CMR04F910GPDM.	
A2A6A14C24		CAPACITOR, FIXED, MICA: 26 pF ±2%, 500 Vdc	7-68
		working; MIL type CMR04E560GPDM.	
A2A6A14C25		CAPACITOR: Item 7.	7-68
thru			
A2A6A14C27		w	
A2A6A14C28		CAPACITOR: Item 10.	7-68
A2A6A14C29		CAPACITOR: Item 9.	7-68
A2A6A14L1		COIL, RF: 22 uH; MIL type MS75084-26.	7-68
A2A6A14L2		COLL, RF: 8.2 uH; MIL type MS75084-11.	7-68
A2A6A14L3		COIL, RF: 22 uH; MIL type MS75084-16.	7-68
A2A6A14L4		COIL, RF: 8.2 uH; MIL type MS75084-11.	7-68
A2A6A14L5		COIL, RF: 22 uH; MIL type MS75084-16.	7-68
A2A6A14L6		COIL, RF: 1 uH; MIL type MS75083-13.	7-68
A2A6A14L7		COIL, RF: 2.7 uH; MIL type MS75084-5.	7-68
		·	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

	REFERENCE			FIGURE
	DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
1	A2A6A14L8		COIL, RF: 1.8 uH; MIL type MS75084-3.	7-68
	A2A6A14L9		COIL, RF: 2.7 uH; MIL type MS75084-5.	7-68
-	A2A6A14L10		COIL, RF: 1.8 uH; MIL type MS75084-3.	7-68
1	A2A6A14L11		COIL, RF: 2.7 uH; MIL type MS75084-5.	7-68
	A2A6A14L12		COIL, RF: 1 uH; MIL type MS75083-13.	7-68
1	A2A6A14L13		COIL, RF: 2.2 uH; MIL type MS75084-4.	7-68
-	A2A6A14L14		COIL, RF: 1.8 uH; MIL type MS75084-3.	7-68
1	A2A6A14L15		COIL, RF: 2.2 uH; MIL type MS75084-4.	7-68
	A2A6A14L16		COIL, RF: 1.8 uH; MIL type MS75084-3.	7-68
	A2A6A14L17		COIL, RF: 2.2 uH; MIL type MS75084-4.	7-68
	A2A6A14L18		COIL, RF: 1 uH; MIL type MS75083-13.	7-68
	A2A6A14L19		COIL, RF: 27 uH; MIL type MS75089-4.	7-68
	A2A6A14MP1		EJECTOR, CIRCUIT CARD: Item 24.	7-68
	and			
	A2A6A14MP2			
	A2A6A14MP3		PAD, TRANSISTOR MOUNTING: Mfr 13103, part no.	7-68
	thru		7717-114N, 98738, dwg 14S132171-44A-9.	
	A2A6A14MP5		,	
	A2A6A14P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.534	7-68
			in. long, 0.329 in. w, 0.494 in. thk; mfr 25330,	
			part no. GBM53513-1364, 98738, dwg 09P226666-02.	
			(Attaching Parts) CW(2) AG(2) DS(2) AL(2)	l
	A2A6A14P1A1		PLUG, CONNECTOR: 0.929 in. long; mfr 71785, part	7-68
	thru		no. DM53740-5001, 98738, dwg 09P226565-17.	' ''
	A2A6A14P1A4		1.01 D.11001 10 0001, 00100, ung 001 110000 111	1
	A2A6A14Q1		TRANSISTOR: Item 55.	7-68
	A2A6A14Q2		TRANSISTOR: Item 54.	7-68
	and		THINDIDICIL ICH 04.	1
	A2A6A14Q3			l l
	A2A6A14Q4		TRANSISTOR: Item 55.	7-68
	A2A6A14Q5		TRANSISTOR: Item 54.	7-68
į	and		ILLANDIDIOIL. ILGIII 07.	1-00
	A2A6A14Q6			ļ
	A2A6A14Q6 A2A6A14Q7		TRANSISTOR: Item 55.	7-68
			TRANSISTOR: Item 55.	7-68
	A2A6A14Q8		IRABBIOR: Rem 34.	1-00
	and			
	A2A6A14Q9		DEGICTOD FIVED COMPOSITION, 990 ohma 450	7-68
	A2A6A14R1		RESISTOR, FIXED, COMPOSITION: 820 ohms ±5%,	1-08
	A 9 A 6 A 1 4 D 9		1/2 w; MIL type RCR05G821JS.	7_60
	A2A6A14R2		RESISTOR: Item 26.	7-68 7-68
	A2A6A14R3		RESISTOR: Item 28.	7-68
	A2A6A14R4		RESISTOR, FIXED, COMPOSITION: 240 ohms ±5%,	1-08
	AGAGATADE		1/8 w; MIL type RCR05G241JS.	7.60
	A2A6A14R5		RESISTOR, FIXED, COMPOSITION: 51 ohms ±5%,	7–68
			1/8 w; MIL type RCR05G510JS.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE	NOMEG	NAME AND DESCRIPTION	FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A14R6		RESISTOR: Item 28.	7-68
A2A6A14R7		RESISTOR, VARIABLE, WIRE-WOUND: 1K ohms	7-68
112110111111		±5%, 3/4 w; MIL type M39015/3-007XM.	
A2A6A14R8		RESISTOR: Item 25.	7-68
A2A6A14R9		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-68
and		1/8 w; MIL type RCR05G471JS.	
A2A6A14R10		2,0,	
A2A6A14R11		RESISTOR, FIXED, COMPOSITION: 820 ohms ±5%,	7-68
		1/8 w; MIL type RCR05G821JS.	
A2A6A14R12		RESISTOR: Item 26.	7-68
A2A6A14R13		RESISTOR: Item 28.	7-68
A2A6A14R14		RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%,	7-68
		1/8 w; MIL type RCR05G121JS.	
A2A6A14R15		RESISTOR, FIXED, COMPOSITION: 51 ohms ±5%,	7-68
		1/8 w; MIL type RCR05G510JS.	
A2A6A14R16		RESISTOR: ITEM 28.	7-68
A2A6A14R17		RESISTOR, VARIABLE, WIRE-WOUND: 1K ohms	7-68
		±5%, 3/4 w; MIL type M39015/3-007XM.	
A2A6A14R18		RESISTOR: Item 25.	7-68
A2A6A14R19		RESISTOR, FIXED, COMPOSITION: 240 ohms ±5%,	7-68
and	l	1/8 w; MIL type RCR05G241JS.	
A2A6A14R20			
A2A6A14R21	ł	RESISTOR, FIXED, COMPOSITION: 820 ohms ±5%,	7-68
	l	1/8 w; MIL type RCR05G821JS.	
A2A6A14R22		RESISTOR: Item 26.	7-68
A2A6A14R23		RESISTOR: Item 28.	7-68
A2A6A14R24	1	RESISTOR, FIXED, COMPOSITION: 220 ohms ±5%,	7-68
1010111705		1/8 w; MIL type RCR05G221JS.	7.00
A2A6A14R25		RESISTOR, FIXED, COMPOSITION: 51 ohms ±5%,	7-68
ADAGATADOG	ļ	1/8 w; MIL type RCR05G510JS.	7-68
A2A6A14R26 A2A6A14R27		RESISTOR: Item 28. RESISTOR, VARIABLE, WIRE-WOUND: 1K ohms	7-68
AZAGA14KZI	l		1-00
A2A6A14R28		±5%, 3/4 w; MIL type M39015/3-007XM. RESISTOR: Item 25.	7-68
A2A6A14R29		RESISTOR: Item 25. RESISTOR, FIXED, COMPOSITION: 430 ohms ±5%,	7-68
AZAGA14K29		1/8 w; MIL type RCR05G431JS.	1-00
A2A6A14R30		1/5 m, min type itoitoodiatois.	
A2A6A14R31		RESISTOR, FIXED, COMPOSITION: 220 ohms±5%,	7-68
TIETOTI TILOT	ĺ	1/8 w; MIL type RCR05G221JS.	. 55
A2A6A14TP1		CONNECTOR, ELECTRICAL, TEST-POINT: Item 17.	7-68
A2A6A14TP2		CONNECTOR, ELECTRICAL, TEST-POINT: Item 18.	7-68
A2A6A14TP3		CONNECTOR, ELECTRICAL, TEST-POINT: Item 19.	7-68
A2A6A14TP4		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-68
		MIL type M39024/18-02.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A14TP5		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-68
ALMONITIE		MIL type M39024/18-07.	' "
A2A6A14TP6		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-68
		MIL type M39024/18-07.	1
A2A6A14TP7		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-68
		MIL type M39024/18-10.	
A2A6A14W1		ASSEMBLY, COAXIAL: 2.75 in. long; mfr 98738,	7-68
		dwg 30A228383-14.	
A2A6A14W2		ASSEMBLY, COAXIAL: 2.87 in. long; mfr 98738,	7-68
A2A6A14W3		dwg 30A228383-15. ASSEMBLY, COAXIAL: 3.81 in. long; mfr 98738,	7-68
AZA6A14W3		dwg 30A228383-16.	1-00
A2A6A14W4		ASSEMBLY, COAXIAL: 2.87 in. long; mfr 98738,	7-68
7127107117117		dwg 30A228383-15.	1
A2A6A14W5		ASSEMBLY, COAXIAL: 2.68 in. long; mfr 98738,	7-68
		dwg 30A228383-12.	
A2A6A14W6		ASSEMBLY, COAXIAL: 3.25 in. long; mfr 98738,	7-68
		dwg 30A228383-13.	
A2A6A15		POWER SUPPLY CIRCUIT CARD ASSEMBLY: 5.75 in.	7-69
		long, 3.0 in. w; mfr 98738, dwg 01A228311-02.	7.00
A2A6A15C1		CAPACITOR, FIXED, MICA: 470 pF ±2%, 500 Vdc	7-69
A2A6A15C2		working; MIL type CMR06F471GPDM. CAPACITOR, FIXED, ELECTROLYTIC: 47 uF ±10%,	7-69
AZAGAISCZ		35 Vdc working; MIL type M39003/01-2312.	1-03
A2A6A15C3		CAPACITOR: Item 9.	7-69
A2A6A15C4		CAPACITOR, FIXED, CERAMIC: 0.01 uF ±10%,	7-69
		200 Vdc working; MIL type M39014/02-1298.	
A2A6A15C5		CAPACITOR, FIXED, CERAMIC: 2200 pF ±20%, 200	7-69
	l	Vdc working; MIL type M39014/02-1207.	
A2A6A15C6		CAPACITOR, FIXED, CERAMIC: 0.022 uF ±10%,	7-69
		100 Vdc working; MIL type M39014/02-1302.	7.00
A2A6A15C7		CAPACITOR, FIXED, CERAMIC: 0.01 uF ±10%, 200	7-69
A2A6A15C8		Vdc working; MIL type M39014/02-1298. Not used.	
A2A6A15C9		CAPACITOR, FIXED, ELECTROLYTIC: 100 uF ±10%,	7-69
and		20 Vdc working; MIL type M39003/01-2302.	` "
A2A6A15C10			
A2A6A15C11		CAPACITOR, FIXED, CERAMIC: 1000 pF ±10%, 200	7-69
		Vdc working; MIL type M39014/01-1237.	
A2A6A15C12		CAPACITOR: Item 9.	7-69
A2A6A15C13		CAPACITOR, FIXED, CERAMIC: 0.15 uF ±10%, 100	7-69
ADAGATECTA		Vdc working; MIL type M39014/02-1314. CAPACITOR: Item 9.	7-69
A2A6A15C14 thru		CAPACITOR: Item 5.	1-09
A2A6A15C16			
1121101110010			

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DEGICINATION	110122	TAILED DESCRIPTION	INGMEDIA
A2A6A15CR1		DIODE: MIL type JAN1N751A.	7-69
A2A6A15CR2		SEMICONDUCTOR DEVICE, DIODE: Mfr 85072, part	7-69
		no. IN5828, 98738, dwg 48P228424-01.	
		(Attaching Parts) AM(2) ER(1)	
A2A6A15E1		TERMINAL, STUD: Solder only.	
A2A6A15E2	-	LUG: 0.80 in. long, 0.38 in. w; mfr 79963, part no.	7-69
		29-10, 98738, dwg 29S111221-7.	
A2A6A15E3	ļ	Not used.	
A2A6A15E4	-	TERMINAL, STUD: Solder only.	7-69
thru			
A2A6A15E6			
A2A6A15L1		INDUCTOR, POWER: 0.45 mH ±5%, 1.37 in. dia,	7-69
	-	2.62 in. long; mfr 81815, part no. A426, 98738,	
		dwg 24A226361-01.	
		(Attaching Parts) AB(1) L(1)	
A2A6A15L2		INDUCTOR, POWER: 200 uH ±20%, 1.0 in. dia, 1.75	7-69
		in. long; mfr 81815, part no. S017, 98738,	
		dwg 25P228280-01.	1
		(Attaching Parts) AB(1) L(1)	
A2A6A15MP1		BRACKET, RIGHT ANGLE: 0.546 in. x 0.560 in.,	7-69
		0.5 in. w, 0.062 in. thk; aluminum alloy; mfr	
		98738, part no. 07P238806-21-11.	
		(Attaching Parts) FN(2)	
A2A6A15MP2		COVER: 1.56 in. long, 1.36 in. w, mfr 98738,	7-69
		dwg no. 15P226757-24-11.	
A2A6A15MP3		PAD, TRANSISTOR MOUNTING: Mfr 13103, part no.	7-69
and		7717-109; 98738, dwg 14S132171-39A-9.	•
A2A6A15MP4			
A2A6A15Q1		TRANSISTOR: Item 55.	7-69
and			
A2A6A15Q2			
A2A6A15Q3		TRANSISTOR: Mfr 04713, part no. 2N5428, 98738,	7-69
		dwg 48P226466-01.	
		(Attaching Parts) K(2) L(2) M(2) DY(2)	
A2A6A15R1		RESISTOR, FIXED, COMPOSITION: 20K ohms ±5%,	7-69
		1/4 w; MIL type RCR07G203JS.	
A2A6A15R2		RESISTOR, FIXED, COMPOSITION: 82K ohms ±5%,	7-69
		1/4 w; MIL type RCR07G823JS.	
A2A6A15R3		RESISTOR, FIXED, COMPOSITION: 20K ohms ±5%,	7-69
		1/4 w; MIL type RCR07G203JS.	
A2A6A15R4		RESISTOR, FIXED, COMPOSITION: 39K ohms ±5%,	7-69
		1/4 w; MIL type RCR07G393JS.	
A2A6A15R5		RESISTOR, FIXED, COMPOSITION: 4300 ohms ±5%,	7-69
	-	1/4 w; MIL type RCR07G432JS.	
		I	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A15R6		RESISTOR, FIXED, COMPOSITION: 47K ohms ±5%,	7-69
A2A6A15R7		1/4 w; MIL type RCR07G473JS. RESISTOR: Item 32.	7-69
A2A6A15R8		RESISTOR: Item 29.	7-69
A2A6A15R9		RESISTOR, FIXED, WIRE-WOUND: 0.15 ohms ±1%, 2 w; MIL type RWR80SR150FR.	7-69
A2A6A15R10		RESISTOR, FIXED, COMPOSITION: 68 ohms ±5%, 1/4 w; MIL type RCR07G680JS.	7-69
A2A6A15R11		RESISTOR, FIXED, COMPOSITION: 200 ohms ±5%, 1/4 w; MIL type RCR07G201JS.	7-69
A2A6A15R12		RESISTOR: Item 29.	7-69
A2A6A15R13		RESISTOR: Item 31.	7-69
A2A6A15R14		RESISTOR, FIXED, FILM: 4300 ohms ±2%, 1/4 w; MIL type RLR07C4301GR.	7–69
A2A6A15R15A	1	RESISTOR, FIXED, FILM: 1.1K ohms ±2%, 1/4 w; MIL type RLR07C1101GR.	7-69
A2A6A15R15B		RESISTOR, FIXED, FILM: 1.3K ohms ±2%, 1/4 w; MIL type RLR07C1301GR.	7-69
A2A6A15R15C		RESISTOR, FIXED, FILM: 1.5K ohms ±2%, 1/4 w; MIL type RLR07C1501GR.	7-69
A2A6A15R15D		RESISTOR, FIXED, FILM: 1.6K ohms ±2%, 1/4 w; MIL type RLR07C1601GR.	7-69
A2A6A15R15E		RESISTOR, FIXED, FILM: 1.8K ohms ±2%, 1/4 w; MIL type RLR07C1801GR.	7-69
A2A6A15R15F		RESISTOR, FIXED, FILM: 2K ohms ±2%, 1/4 w; MIL type RLR07C2001GR.	7-69
A2A6A15R15G		RESISTOR, FIXED, FILM: 2.2K ohms ±2%, 1/4 w; MIL type RLR07C2201GR.	7-69
A2A6A15R15H	1	RESISTOR, FIXED, FILM: 2.4K ohms ±2%, 1/4 w; MIL type RLR07C2401GR.	7-69
A2A6A15R16		RESISTOR, FIXED, FILM: 3600 ohms ±2%, 1/4 w; MIL type RLR07C3601GR.	7-69 7-69
A2A6A15TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17. CONNECTOR ELECTRICAL TEST-POINT TYPE:	7-69
A2A6A15TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18. Not used.	1-09
A2A6A15TP3 A2A6A15TP4		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: MIL type M39024/18-02.	7-69
A2A6A15U1		INTEGRATED CIRCUIT: MIL type M38510/10304BGC.	7-69
A2A6A15U2		INTEGRATED CIRCUIT: Mfr 27014, part no. LM105H833, 98738, dwg48P226461-01.	7-69
A2A6A16		FREQUENCY GENERATOR CIRCUIT CARD ASSEMBLY: 5.750 in. long, 3.0 in. w; mfr 98738, part no. 01A228330-01.	7-63, 7-70

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A6A16C1		Not used.	
and			
A2A6A16C2		CARACTECE III	7 70
A2A6A16C3		CAPACITOR: Item 10.	7-70
and			
A2A6A16C4		GARAGEROR V. F	7.70
A2A6A16C5		CAPACITOR: Item 7.	7-70
thru		•	
A2A6A16C12		CARACTEC TA	7 70
A2A6A16C13		CAPACITOR: Item 9.	7-70
and			
A2A6A16C14			
A2A6A16C15		CAPACITOR: Item 7.	7-70
A2A6A16C16		CAPACITOR: Item 9.	7-70
thru			
A2A6A16C18			
A2A6A16C19		Not used.	
A2A6A16C20		CAPACITOR, FIXED, ELECTROLYTIC: 2.2 uf ±10%,	7-70
		20 Vdc working; MIL type M39003/01-2283.	
A2A6A16C21		CAPACITOR: Item 10.	7-70
A2A6A16C22		CAPACITOR, FIXED, CERAMIC: 0.018 uF ±10%,	7-70
		50 Vdc working; MIL type M39014/01-1460.	
A2A6A16C23		CAPACITOR: Item 9.	7-70
and			}
A2A6A16C24			l
A2A6A16C25		CAPACITOR: Item 10.	7-70
A2A6A16C26		CAPACITOR, FIXED, ELECTROLYTIC: 56 uF ±10%, 10 Vdc working; MIL type M39003/01-2246.	7-70
A2A6A16C27		Not used.	
A2A6A16C28		CAPACITOR: Item 7.	7-70
and			
A2A6A16C29			
A2A6A16C30		CAPACITOR, FIXED, MICA: 20 pF ±5%, 500 Vdc	7-70
		working; MIL type CMR04E200JPDM.	
A2A6A16C31		CAPACITOR: Item 7.	7-70
A2A6A16C32		CAPACITOR: Item 9.	7-70
A2A6A16C33		CAPACITOR: Item 7.	7-70
thru			
A2A6A16C37			
A2A6A16CR1		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N827.	7-70
A2A6A16CR2		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-70
and		JAN1N914.]
A2A6A16CR3]
<u> </u>			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
	1101110		
A2A6A16CR4		SEMICONDUCTOR DEVICE, DIODE: Silicon voltage	7-70
		regulator; MIL type JAN1N758A.	
A2A6A16CR5		SEMICONDUCTOR DEVICE, DIODE: Mfr 26629, part no.	7-70
		H35-4126, 98738, dwg 48P226450-02.	
A2A6A16L1		Not used.	
and			
A2A6A16L2		COTT DD 0.00 att MAT Am a MOREGOR R	7.70
A2A6A16L3		COIL, RF: 0.33 uH; MIL type MS75087-7	7-70
A2A6A16L4		Not used.	7 70
A2A6A16L5		INDUCTOR ASSEMBLY: 4.1 uH; mfr 98738, part	7-70
AGACAICTC		no. 24A226360-22-11.	7-70
A2A6A16L6		COIL, RF: 3.9 uH; MIL type MS75084-7.	7-70
A2A6A16L7 A2A6A16MP1		COIL, RF: 100 uH; MIL type MS75085-7. EJECTOR, CIRCUIT CARD: Item 24.	7-70
and		Edector, Circuit Card; Item 24.	1-10
A2A6A16MP2			
A2A6A16MP3		FERRULE, GROUNDING: 0.45 in. long, 0.80 in.	7-70
and		dia; mfr 08795, part no. D-144-34, 06845,	1 , ,
A2A6A16MP4		dwg 4017497-0703.	
A2A6A16P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.182	7-70
112110111011		in. long, 0.329 in. w, 0.494 in. thk; mfr 25330,	
		part no. GCM53514-1287, dwg 09P226666-03.	
		(Attaching Parts) CQ(2) AG(2) AL(2) DS(2)	
A2A6A16P1A1		PLUG, CONNECTOR: 0.929 in. long; mfr 71785, part	7-70
thru		no. DM53740-5001, 98738, dwg 09P226565-17.	1
A2A6A16P1A4		, , ,	
A2A6A16Q1		TRANSISTOR: Item 54.	7-70
thru			
A2A6A16Q5			•
A2A6A16Q6		TRANSISTOR: MIL type JAN2N2907A.	7-70
A2A6A16R1		RESISTOR, FIXED, COMPOSITION: 51 ohms ±5%,	7-70
		1/8 w; MIL type RCR05G510JS.	
A2A6A16R2		RESISTOR, FIXED, COMPOSITION: 8200 ohms ±5%,	7-70
404044070		1/8 w; MIL type RCR05G822JS.	7 5 0
A2A6A16R3		RESISTOR, FIXED, COMPOSITION: 3300 ohms ±5%,	7-70
ADACAICDA		1/8 w; MIL type RCR05G332JS.	770
A2A6A16R4		RESISTOR, FIXED, COMPOSITION: 51 ohmns ±5%,	7-70
A 2 A 6 A 16 D 5		1/8 w; MIL type RCR905G510JS. RESISTOR, FIXED, COMPOSITION: 360 ohms ±5%,	7-70
A2A6A16R5		1/8 w; MIL type RCR05G361JS.	1 1-10
A2A6A16R6		RESISTOR, FIXED, COMPOSITION: 10K ohms ±5%,	7-70,
and		1/8 w; MIL type RCR05G103JS.	,
A2A6A16R7		2,0 Hy Mill typo itottoo di toobt	
A2A6A16R8		RESISTOR: Item 25.	7-70

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
	110120		
A2A6A16R9		RESISTOR, FIXED, COMPOSITION: 510 ohms ±5%,	7-70
		1/8 w; MIL type RCR05G511JS.	
A2A6A16R10		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-70
and		1/8 w; MIL type RCR05G471JS.	
A2A6A16R11 A2A6A16R12		DEGISTOD FIVED COMPOSITION, 1017 char 150	7-70
AZAGAIGRIZ		RESISTOR, FIXED, COMPOSITION: 10K ohms ±5%, 1/8 w; MIL type RCR05G103JS.	7-70
A2A6A16R13		RESISTOR, FIXED, COMPOSITION: 5,100 ohms ±5%,	7-70
and		1/8 w; MIL type RCR05G512JS.	1-10
A2A6A16R14		1/6 w; MID type nondoubles.	1
A2A6A16R15		RESISTOR, FIXED, COMPOSITION: 1K ohms ±5%,	7-70
and		1/8 w; MIL type RCR05G102JS.	1
A2A6A16R16		1/5 W, Mills type itelitodicalos.	
A2A6A16R17		RESISTOR, FIXED, FILM: 150K ohms ±1%, 1/10 w;	7-70
		at 125 degrees C; MIL type RNC55H1503FM.	' ' '
A2A6A16R18		RESISTOR, VARIABLE, WIRE-WOUND: 10K ohms	7-70
		±5%, 3/4 w; MIL type M39015/3-010XM.	
A2A6A16R19		RESISTOR, FIXED, FILM: 36,500 ohms ±1%, 1/20 w,	7-70
		at 125 degrees C; MIL type RNC50H3652FM.	
A2A6A16R20		RESISTOR, FIXED, COMPOSITION: 16K ohms ±5%,	7-70
		1/8 w; MIL type RCR05G163JS.	
A2A6A16R21		RESISTOR, FIXED, FILM: 7500 ohms ±1%, 1/20 w,	7-70
		at 125 degrees C; MIL type RNC50H7501FR.	
A2A6A16R22		RESISTOR, VARIABLE, WIRE-WOUND: 5K ohms ±5%,	7-70
1		3/4 w; MIL type M39015/3-009XM.	1
A2A6A16R23		RESISTOR, FIXED, FILM: 3010 ohms ±1%, 1/20 w,	7-70
		at 125 degrees C; MIL type RNC50H3011FS.	
A2A6A16R24		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-70
		1/4 w; MIL type RCR07G471JS.	
A2A6A16R25		RESISTOR, FIXED, COMPOSITION: 10K ohms ±5%,	7-70
and		1/8 w; MIL type RCR05G103JS.	
A2A6A16R26			
A2A6A16R27		RESISTOR, FIXED, COMPOSITION: 120 ohms ±5%,	7-70
		1/8 w; MIL type RCR05G121JS.	
A2A6A16R28		RESISTOR, FIXED, COMPOSITION: 300K ohms ±5%,	7-70
1,0,0,1000		1/8 w; MIL type RCR05G304JS.	n no
A2A6A16R29		RESISTOR, FIXED, COMPOSITION: 3K ohms ±5%,	7-70
AGAGA1GDOG		1/8 w; MIL type RCR05G302JS.	7 70
A2A6A16R30		RESISTOR, FIXED, COMPOSITION: 1800 ohms ±5%,	7-70
A2A6A16R31		1/8 w; MIL type RCR05G182JS.	7-70
ALMONIONSI		RESISTOR, FIXED, COMPOSITION: 620 ohms ±5%, 1/8 w; MIL type RCR05G621JS.	1-10
A2A6A16R32		RESISTOR, FIXED, COMPOSITION: 6200 ohms ±5%,	7-70
ILLIA TOTAL OLO Z		1/8 w; MIL type RCR05G622JS.	
		1/0 m, mill type itolioodanabi	
			i

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
	10110		
A2A6A16R33		RESISTOR, FIXED, COMPOSITION: 1 megohm ±5%,	7-70
		1/8 w; MIL type RCR05G105JS.	
A2A6A16R34		RESISTOR, FIXED, COMPOSITION: 510 ohms ±5%,	7-70
		1/8 w; MIL type RCR05G511JS.	
A2A6A16R35		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-70
and		1/8 w; MIL type RCR05G471JS.	
A2A6A16R36			
A2A6A16R37		RESISTOR: Item 29.	7-70
A2A6A16R38		RESISTOR, FIXED, COMPOSITION: 360 ohms ±5%,	7-70
		1/2 w; MIL type RCR20G361JS.	
A2A6A16R39		RESISTOR, FIXED, COMPOSITION: 2K ohms ±5%,	7-70
		1/8 w; MIL type RCR05G202JS.	
A2A6A16TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-70
		Item 17.	
A2A6A16TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-70
		Item 18.	
A2A6A16TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-70
		Item 19.	
A2A6A16TP4		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-70
		1000 Vrms, 60 Hz; MIL type M39024/18-02.	
A2A6A16U1		INTEGRATED CIRCUIT: MIL type M38510/00105BCB.	
A2A6A16U2		INTEGRATED CIRCUIT: MIL type M38510/01307BCB.	
thru			
A2A6A16U5		,	
A2A6A16U6		INTEGRATED CIRCUIT: MIL type M38510/00104BCB.	7-70
A2A6A16U7		INTEGRATED CIRCUIT: Mfr 18723, part no.	7-70
		CA3140S3, 98738, dwg 48P226682-01.	
A2A6A16U8		INTEGRATED CIRCUIT: Mfr 04713, part no.	7-70
		MC4324DCBS, 98738, dwg 48P226457-01.	
A2A6A16U9		INTEGRATED CIRCUIT: Mfr 04713, part no.	7-70
		MC4344DCBS, 98738, dwg 48P226446-01.	
A2A6A16U10		INTEGRATED CIRCUIT: Mfr 18723, part no.	7-70
		CA3140S3, 98738, dwg 48P226682-01.	
A2A6A16U11		INTEGRATED CIRCUIT: Mfr 98738, part no.	7-70
		48P228371-01.	
A2A6A16U12		INTEGRATED CIRCUIT: MIL type MS38510/00105BCB.	7-70
A2A6A16U13		INTEGRATED CIRCUIT: MIL type M38510/00205BCB.	7-70
A2A6A16U14		INTEGRATED CIRCUIT: MIL type M38510/01302BCB.	7-70
A2A6A16U15		INTEGRATED CIRCUIT: MIL 98738, part no.	7-70
and		48P228370-01.	
A2A6A16U16		NITE OF A MED OF OTHER MILE AND A MORE OF A MARKET	
A2A6A16U17		INTEGRATED CIRCUIT: MIL type M38510/01302BCB.	7-70
A2A6A16W1		ASSEMBLY, COAXIAL: 3.00 in. long; mfr 98738,	7-70
		part no. 30A228383-01.	
1			
1			1

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
D D D T G T T T G T T			
A2A6A16W2		ASSEMBLY, COAXIAL: 3.00 in. long; mfr 98738, part no. 30A228383-02.	7-70
A2A6A16W3		ASSEMBLY, COAXIAL: 4.00 in. long; mfr 98738, part no. 30A228383-03.	7-70
A2A6A16W4		ASSEMBLY, COAXIAL: 1.75 in. long; mfr 98738, part no. 30A228383-04.	7-70
A2A6A16W5		ASSEMBLY, COAXIAL: 1.75 in. long; mfr 98738, part no. 30A228383-05.	7-70
A2A6A17		100 kHz CIRCUIT CARD ASSEMBLY: 5.75 in. long, 3.0 in. w, mfr 98738, part no. 01A228327-01. Alternate part no. 01A228327-02.	7-71
A2A6A17C1		CAPACITOR: Item 9.	7-71
A2A6A17C2		CAPACITOR, FIXED, CERAMIC DIELECTRIC:	7-71
		0.047 uF ±10%, 100 Vdc working; MIL type M39014/02-1225.	
A2A6A17C3		CAPACITOR, FIXED, ELECTROLYTIC: 10 uF ±10%, 50 Vdc working; MIL type M39006/09-8318.	7-71
A2A6A17C4		Not used.	
A2A6A17C5		CAPACITOR: Item 9.	7-71
A2A6A17C6		CAPACITOR, FIXED, ELECTROLYTIC: 3.3 uF ±20%, 50 Vdc working; MIL type M39003/01-2269.	7-71
A2A6A17C7		Not used.	
thru			:
A2A6A17C12			
A2A6A17C13	1	CAPACITOR: Item 7.	7-71
and			
A2A6A17C14			1
A2A6A17C15		CAPACITOR, FIXED, MICA: 82 pF ±2%, 500 Vdc working; MIL type CMR04E820GPDM.	7-71
A2A6A17C16		CAPACITOR: Item 7.	7-71
A2A6A17C17		CAPACITOR, FIXED, CERAMIC: 120 pF ±2%, 500 Vdc working; MIL type CMR04F121GPDM.	7-71
A2A6A17C18		CAPACITOR, FIXED, MICA: 82 pF ±2%, 500 Vdc working; MIL type CMR04E820GPDM.	7-71
A2A6A17C19 thru		CAPACITOR: Item 7.	7-71
A2A6A17C21	İ		
A2A6A17C22		Not used.	
A2A6A17C23		CAPACITOR: Item 10.	7-71
A2A6A17C24		Not used.	
A2A6A17C25		CAPACITOR: Item 7.	7-71
thru			
A2A6A17C27			
A2A6A17C28		CAPACITOR: Item 9.	7-71

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DEBIGINITION	1101120	THE DESCRIPTION	1
101017000		CADACITION IAcon II	7-7
A2A6A17C29		CAPACITOR: Item 7.	1-1
thru			
A2A6A17C32			
A2A6A17C33		CAPACITOR, FIXED, ELECTROLYTIC: 1 uF ±20%,	7-71
		50 Vdc working; MIL type M39003/01-2357.	
A2A6A17C34		CAPACITOR: Item 9.	7-71
A2A6A17C35		CAPACITOR, FIXED, CERAMIC: 390 pF ±10%, 200	7-71
		Vdc working; MIL type M39014/01-1230.	
A2A6A17C36		CAPACITOR, FIXED, ELECTROLYTIC: 1 uF ±20%,	7-71
1121101111000		50 Vdc working; MIL type M39003/01-2357.	
A2A6A17CR1		SEMICONDUCTOR DEVICE, DIODE: Mfr 98738,	7-71
AZAGAITORI		,	1-11
A O A C A A 1777		dwg 48P228591.	
A2A6AA17E1		Not used.	
thru			
A2A6A17E4			
A2A6A17E5		TERMINAL, TURRET: Mfr 98738, dwg 29P239053-	7-71
and		21-11.	
A2A6A17E6			
A2A6A17L1		Not used.	
and			
A2A6A17L2			
A2A6A17L3		COIL, RF: 0.68 uH; MIL type MS75083-11.	7-71
A2A6A17L4		COIL, RF: 0.82 uH; MIL type MS75083-12.	7-71
A2A6A17L5		COIL, RF: 0.68 uH; MIL type MS75083-11.	7-71
A2A6A17L6		COIL, RF: 0.82 uH; MIL type MS75083-12.	7-71
1			7-71
A2A6A17L7		COIL, RF: 0.68 uH; MIL type MS75083-11.	7-71
A2A6A17L8		COIL, RF: 1 uH; MII type MS75083-13.	(-(1
A2A6A17L9		Not used.	
A2A6A27L10		COIL, RF: 0.33 uH; MIL type MS75087-7.	7-71
A2A6A17MP1		EJECTOR, CIRCUIT CARD: Item 24.	7-71
and			
A2A6A17MP2			
A2A6A17P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.534	7-71
		in. long; 0.329 in. w, 0.494 in. thk; mfr 71785,	
		part no. DBM153513-1363, 98738, dwg 09P226666-	
		01.	
		(Attaching Parts) AG(2) AL(2) CQ(2) DS(2)	
A2A6A17P1A1		PLUG, CONNECTOR: 0.929 in. long; mfr 71785, part	7-71
and		no. DM53740-5001, 98738, dwg 09P226565-17.	1
A2A6A17P1A2		ito. Dillout to occupy out of ang out 220000 it.	
		TRANSISTOR: Item 54.	7-71
A2A6A17Q1		I RANSISION: Item 34.	1-11
thru			
A2A6A17Q5			
1			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION		NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A17Q6		TRANSISTOR: MIL type JAN2N2369A.	7-71
and		Timinolo I o Italia di Grandi di Gra	1-11
A2A6A17Q7			
A2A6A17Q8		TRANSISTOR: MIL type JAN2N2907A.	7-71
A2A6A17R1		RESISTOR: Item 29.	7-71
A2A6A17R2		RESISTOR: Item 31.	7-71
A2A6A17R3		RESISTOR, FIXED, COMPOSITION: 910 ohms ±5%,	7-71
		1/4 w; MIL type RCR07G911JS.	
A2A6A17R4		RESISTOR, FIXED, COMPOSITION: 390 ohms ±5%, 1/4 w; MIL type RCR07G391JS.	7-71
A2A6A17R5		RESISTOR: Item 45.	7-71
A2A6A17R6		RESISTOR: Item 39.	7-71
A2A6A17R7		RESISTOR: Item 45.	7-71
A2A6A17R8		RESISTOR, FIXED, COMPOSITION: 22K ohms ±5%,	7-71
MANUALING		1/4 w; MIL type RCR07G223JS.	(-(1
A2A6A17R9		RESISTOR, FIXED, COMPOSITION: 200 ohms +5%.	7-71
112101111110		1/4 w; MIL type RCR07G201JS.	1 '-'1
A2A6A17R10	ŀ	RESISTOR, VARIABLE, WIRE-WOUND: 1000 ohms ±5%,	7-71
11211011111111		3/4 w; 27 Vdc working; MIL type M39015/3-007XM.	, , , ,
A2A6A17R11		RESISTOR: Item 34.	7-71
A2A6A17R12		RESISTOR, FIXED, COMPOSITION: 300 ohms ±5%,	7-71
and		1/4 w; MIL type RCR07G301JS.	' '-
A2A6A17R13		-, - · · · · · · · · · · · · · · · · · ·	
A2A6A17R14		RESISTOR: Item 30.	7-71
A2A6A18R15		RESISTOR: Item 31.	7-71
A2A6A17R16		RESISTOR: Item 32.	7-71
A2A6A17R17		RESISTOR: Item 31.	7-71
A2A6A17R18		Not used.	
thru			
A2A6A17R21			
A2A6A17R22		RESISTOR: Item 31.	7-71
thru			
A2A6A17R27			
A2A6A17R28		RESISTOR: Item 39.	7-71
and			
A2A6A17R29			
A2A6A17R30		RESISTOR: Item 31.	7-71
A2A6A17R31		RESISTOR, FIXED, COMPOSITION: 200 ohms ±5%, 1/4 w; MIL type RCR07G201JS.	7-71
A2A6A17R32		RESISTOR: Item 29.	7-71
A2A6A17R33		RESISTOR, FIXED, COMPOSITION: 430 ohms ±5%,	7-71
		1/4 w; MIL type RCR07G431JS.	
A2A6A17R34		RESISTOR: Item 29.	7-71
A2A6A17R35		RESISTOR, FIXED, COMPOSITION: 390 ohms ±5%, 1/4 w; MIL type RCR07G391JS.	7-71

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
			7 71
A2A6A17R36		RESISTOR: Item 34.	7-71
A2A6A17TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17.	7-71
A2A6A17TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18.	7-71
A2A6A17TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 19.	7-71
A2A6A17U1		INTEGRATED CIRCUIT: Mfr 04713, part no. MC4344DCBS, 98738, dwg 48P226446-01.	7-71
A2A6A17U2		Not used.	j
and			
A2A6A17U3			
A2A6A17U4		INTEGRATED CIRCUIT: Mfr 04713, part no. MC12513DEBS, 98738, dwg 48P226458-01.	7-71
A2A6A17U5		INTEGRATED CIRCUIT: Mfr 04713, part no. MC12514DEBS, 98738, dwg 48P226459-01.	7-71
A2A6A17U6		INTEGRATED CIRCUIT: Mfr 98738, part no.	7-71
thru		48P228370-01.	
A2A6A17U8			
A2A6A17W1		ASSEMBLY, COAXIAL: 4.62 in. long; mfr 98738, part no. 30A228383-17.	7-71
A2A6A17W2		ASSEMBLY, COAXIAL: 3.38 in. long; mfr 98738, part no. 30A228383-18.	7-71
A2A6A17A1		VCO ASSEMBLY: Mfr 98738, part no. 01A226758- 21-11.	7-71
A2A6A18		10 kHz/1 kHz/100 Hz NO. 1 CIRCUIT CARD	7-72
s		ASSEMBLY: Mfr 98738, part no. 01A228324-01.	
A2A6A18C1		CAPACITOR: Item 10.	7-72
A2A6A18C2		CAPACITOR: Item 7.	7-72
thru			
A2A6A18C12			
A2A6A18C13		CAPACITOR: Item 9.	7-72
A2A6A18L1		COIL, RF: 0.33 uH; MIL type MS75087-7.	7-72
A2A6A18MP1		EJECTOR, CIRCUIT CARD: Item 24.	7-72
and		,	
A2A6A18MP2			
į.			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A18P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.534 in. long, 0.329 in. w, 0.494 in. thk; 25330, part no. GBM53513-1363, mfr 98738, dwg 09P226666-01.	7-72
A2A6A18P1A1 and A2A6A18P1A2		(Attaching Parts) CQ(2) AG(2) AF(2) DS(2) PLUG, CONNECTOR: 0.929 in. long; mfr 71785, part no. DM53740-5001, 98738, dwg 09P226565-17.	7-72
A2A6A18Q1 thru		TRANSISTOR: Item 54.	7-72
A2A6A18Q8 A2A6A18R1		RESISTOR: Item 32.	7-72
A2A6A18R2 and A2A6A18R3		RESISTOR, FIXED, COMPOSITION: 5,100 ohms ±5%, 1/4 w; MIL type RCR07G512JS.	7-72
A2A6A18R4		RESISTOR: Item 32.	7-72
A2A6A18R5 and A2A6A18R6		RESISTOR, FIXED, COMPOSITION: 5,100 ohms ±5%, 1/4 w; MIL type RCR07G512JS.	7-72
A2A6A18R7 A2A6A18R8		RESISTOR: Item 32. RESISTOR, FIXED, COMPOSITION: 5,100 ohms ±5%, 1/4 w; MIL type RCR07G512JS.	7-72 7-72
A2A6A18R9		1/4 w; will type KCRU/G31203.	
A2A6A18R10		RESISTOR: Item 32.	7-72
A2A6A18R11 and		RESISTOR, FIXED, COMPOSITION: 5,100 ohms ±5%, 1/4 w; MIL type RCR07G512JS.	7-72
A2A6A18R12 A2A6A18R13 thru		RESISTOR: Item 31.	7-72
A2A6A18R26 A2A6A18TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17.	7-72
A2A6A18TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18.	7-72
A2A6A18U1		INTEGRATED CIRCUIT: Mfr 04713, part no. MC12513DEBS, 98738, dwg 48P226458-01.	7-72
A2A6A18U2		INTEGRATED CIRCUIT: Mfr 04713, part no. MC12514DEBS, 98738, dwg 48P226459-01.	7-72
A2A6A18U3 thru A2A6A18U7		INTEGRATED CIRCUIT: Mfr 98738, part no. 48P228370-01.	7-72
A2A6A18U8 thru A2A6A18U10		INTEGRATED CIRCUIT: Mfr 34371, part no. HM1-7603-8, 98738, dwg 48P228344-01.	7-72

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSLATOR/SYNTHESIZER ASSEMBLY A2A6

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A6A18W1 A2A6A18W2		ASSEMBLY, COAXIAL: 4.00 in. long; mfr 98738, part no. 30A228383-06. ASSEMBLY, COAXIAL: 3.75 in. long; mfr 98738, part no. 30A228383-07.	7-72 7-72
			:

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

CODE GENERATOR ASSEMBLY A2A7

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A7		CODE GENERATOR ASSEMBLY: 5.14 in. long, 3.4 in. w; 1.864 in. h; mfr 98738, part no. 01A228515-06.	7-73
A2A7MP1 and A2A7MP2		(Attaching Parts) AB(2) M(2) SHAFT, SWITCH: 1.76 in. long, 2.49 in. dia; cres; mfr 58189, part no. 47A228546-01. (Attaching Parts) DU(1) FD(2)	7-73
A2A7MP3 and A2A7MP4 A2A7MP5 and A2A7MP6		DISK, COUPLING: Cres, 0.750 in. dia, 0.284 in. thk; mfr 58189, part no. 42P228545-01. (Attaching Parts) EV(2) Not used.	7-73
A2A7MP7 and A2A7MP8		WASHER, SPRING TENSION: 0.495 in. OD, 0.254 in. ID, 0.010 in. thk; spring steel cadmium plated; mfr 58189, part no. 04R133220-03.	7-73
A2A7MP9		PLATE, SWITCH, MOUNTING: 5.14 in. long, 3.40 in. w, 0.090 in. thk; aluminum alloy sheet; mfr 58189, part no. 64A228544-01. (Attaching Parts) M(2) DC(5) K(5)	7-73
A2A7MP10		SCREW, CAPTIVE: 0.375 in. long, 0.094 in. dia; mfr 98738, part no. 03P226506-21-11.	7-73
A2A7MP11 A2A7MP12 and A2A7MP13		Not used. SCREW, PAN HEAD: MIL type MS51957-37. (Attaching Parts) K(1) M(1) DC(1)	7-73
A2A7MP14 thru A2A7MP16		SCREW, PAN HEAD: MIL type MS51957-36. (Attaching Parts) K(1) M(1) DC(1)	7-73
A2A7MP17 thru A2A7MP21		SPACER, TUBULAR: Aluminum alloy; 0.165 in. OD, 0.144 in. ID, 0.125 in. long; mfr 98738, part no. 43P226507-23-11.	7-73
A2A7MP22 thru A2A7MP40		SPACER, TUBULAR: Aluminum alloy; 0.250 in. OD, 0.148 in. ID, 0.186 in. long; mfr 98738, part no. 43P226507-21-11.	7-73
A2A7MP41		SPACER, TUBULAR, INSULATED: Nylon; 0.250 in. OD, 0.152 in. ID, 0.186 in. long; mfr 98738, part no. 43P226508-21-11.	7-73
A2A7MP42 thru A2A7MP46		SPACER, INSULATED: Laminated glass cloth; 1.750 in. OD, 0.255 in. ID, 0.031 in. thk; mfr 58189, part no. 43P228543-01.	7-73
A2A7MP47 and A2A7MP48		WASHER, FLAT: Cres; 0.562 in. OD, 0.257 in. ID, 0.012 in. thk; mfr 58189, part no. 04S111215-86.	7-73

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

CODE GENERATOR ASSEMBLY A2A7

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NOMBER
A2A7MP49 A2A7MP50		CABLE, FLEX: Mfr 98738, part no. 84P228380-01. SHIELD, FLEX CABLE: 3.50 in. long, 1.281 in. w, 0.03 in. thk; mfr 98738, part no.	7-73 7-73
A2A7P1		26A228652-01. CONNECTOR, PLUG, ELECTRICAL: MIL type M24308/24-3.	7-73
A2A7S1 and A2A7S2		Not used.	
A2A7S3 and A2A7S4		See switch assemblies A2A7A1 thru A2A7A5.	
		·	,
A2A7A1	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A228516-01.	7-73
A2A7A2	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A228530-01.	7-73
A2A7A3	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A228533-01.	7-73
A2A7A4	*	SWICH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A228536-01.	7-73
A2A7A5	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A228539-01.	7-73
		, , , , , , , , , , , , , , , , , , ,	
		* A2A7S3 and A2A7S4 are identified in	
		Figure 7-73 for reference only.	
	<u> </u>		

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

CODE GENERATOR ASSEMBLY A2A7 (ALTERNATE)

REFERENCE DESIGNATION	NAME AND DESCRIPTION	FIGURE NUMBER
A2A7	CODE GENERATOR ASSEMBLY: 5.14 in. long, 3.4 in. w; 1.864 in. h; mfr 98738, part no. 01A226054-22-11.	7-73
A2A7MP1 and A2A7MP2	(Attaching Parts) AB(2) M(2) SHAFT, SWITCH: 1.76 in. long, 2.49 in. dia; cres; mfr 58189, part no. 666231-235.	7-73
A2A7MP3 and A2A7MP4	(Attaching Parts) DU(1) FD(2) DISK, COUPLING: Cres, 0.750 in. dia, 0.284 in. thk; mfr 58189, part no. 666231-236. (Attaching Parts) EV(2)	7-73
A2A7MP5 and A2A7MP6	Not used.	
A2A7MP7 and A2A7MP8	WASHER, SPRING TENSION: 0.495 in. OD, 0.254 in. ID, 0.010 in. thk; spring steel cadmium plated; mfr 58189, part no. 688017-026.	7-73
A2A7MP9	PLATE, SWITCH, MOUNTING: 5.14 in. long, 3.40 in. w, 0.090 in. thk; aluminum alloy sheet; mfr 58189, part no. 666273-014. (Attaching Parts) M(2) DC(5) K(5)	7-73
A2A7MP10	SCREW, CAPTIVE: 0.375 in. long, 0.094 in. dia; mfr 98738, part no. 03P226506-21-11.	7-73
A2A7MP11	CLAMP, CABLE: 0.290 in. ID, 0.375 in. w, mfr 09922, part no. HP5N, 58189, dwg 540201-005.	7-73
A2A7MP12	SCREW, PANHEAD: MIL type MS51957-37. (Attaching Parts) D(1) M(1) DC(1)	7-73
A2A7MP13 thru A2A7MP16	SCREW, PANHEAD: MIL type MS51957-36. (Attaching Parts) K(1) DC(1) M(1)	7-73
A2A7MP17 thru	SPACER, TUBULAR: Aluminum alloy; 0.165 in. OD, 0.144 in. ID, 0.125 in. long; mfr 98738,	7-73
A2A7MP22 thru	part no. 43P226507-23-11. SPACER, TUBULAR: Aluminum alloy; 0.250 in. OD, 0.148 in. ID, 0.186 in. long; mfr 98738, part no. 43P226507-21-11.	7-73
A2A7MP40 A2A7MP41	in. OD, 0.152 in. ID, 0.186 in. long; mfr 98738, part no. 43P226508-21-11.	7-73
A2A7MP42 thru	SPACER, INSULATED: Laminated glass cloth; 1.750 in. OD, 0.255 in. ID, 0.031 in. thk;	7-73
A2A7MP46 A2A7MP47 and	mfr 58189, part no. 666273-067. WASHER, FLAT: Cres; 0.562 in. OD, 0.257 in. ID, 0.012 in. thk; mfr 58189, part no. 688001-028.	7-73
A2A7MP48 A2A7P1	CONNECTOR, PLUG, ELECTRICAL: MIL type M24308/3-3.	7-73

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
CODE GENERATOR ASSEMBLY A2A7 (ALTERNATE)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A7S1 and A2A7S2 A2A7S3 and A2A7S4		Not used. See switch assemblies A2A7A1 thru A2A7A5.	
A2A7A1	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A226501-21-11.	7-73
A2A7A2	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A226500-21-11.	7-73
A2A7A3	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A226502-21-11.	7-73
A2A7A4	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A226503-21-11.	7-73
A2A7A5	*	SWITCH ASSEMBLY: 5.0 in. long, 2.74 in. w, 0.60 in. thk; mfr 98738, part no. 01A226504-21-11.	7-73
		* A2A7S3 and A2A7S4 are identified in Figure 7-73 for reference only.	

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

POWER SUPPLY, TRANSMITTER A2A8

POWER SUPPLY, TRANSMITTER CIRCUIT CARD ASSEMBLY: 4.06 in. long, 3.56 in. w, 0.62 in. thk; mfr 98738, part no. 01A226181-22-11. (Attaching Parts) DZ(4) CAPACITOR: Item 12. CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±20%, 35 Vdc working; MIL type M39003/01-2305. CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc working; MIL type M39014/02-1310. CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/1-2378.	7-74 7-74 7-74 7-74 7-74
ASSEMBLY: 4.06 in. long, 3.56 in. w, 0.62 in. thk; mfr 98738, part no. 01A226181-22-11. (Attaching Parts) DZ(4) CAPACITOR: Item 12. CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±20%, 35 Vdc working; MIL type M39003/01-2305. CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc working; MIL type M39014/02-1310. CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/1-2378.	7-74 7-74 7-74
CAPACITOR: Item 12. CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±20%, 35 Vdc working; MIL type M39003/01-2305. CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc working; MIL type M39014/02-1310. CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/1-2378.	7-74 7-74
35 Vdc working; MIL type M39003/01-2305. CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc working; MIL type M39014/02-1310. CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/1-2378.	7-74
CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc working; MIL type M39014/02-1310. CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/1-2378.	
CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/1-2378.	7-74
CARACIMOR TARES 10	
CAPACITOR: Item 12.	7-74
CAPACITOR, FIXED, ELECTROLYTIC: 10 uF, ±20%, 75 Vdc working; MIL type M39003/01-2419.	7-74
CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/01-2378.	7-74
CAPACITOR: Item 12.	7-74
35 Vdc working; MIL type M39003/1-2313.	7-74
SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-74
SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N5550.	7-74
SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N4245.	7-74
SEMICONDUCTOR DEVICE, DIODE: Item 49.	7-74
JAN1N5711.	7-74
JAN1N963B.	7-74
JAN1N825.	7-74
HEAT SINK: Aluminum alloy, anodic coating; 0.500 in. dia, 0.375 in. long; mfr 18915, part no. 3AL697-2R, 06845, dwg 4032573-0701.	7-74
STRAP, TIEDOWN: MS3367-4-9.	7-74
TRANSISTOR: MIL type JAN2N5415, or JAN2N3634. TRANSISTOR: MIL type JAN2N2219A.	7-74
RESISTOR, FIXED, WIRE-WOUND: 180 ohms, ±1%, 2 w; MIL type RWR80S1800FM.	7-74
	CAPACITOR, FIXED, ELECTROLYTIC: 15 uF, ±20%, 50 Vdc working; MIL type M39003/01-2378. CAPACITOR: Item 12. CAPACITOR, FIXED, ELECTROLYTIC: 47 uF, ±20%, 35 Vdc working; MIL type M39003/1-2313. SEMICONDUCTOR DEVICE, DIODE: Item 50. SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N5550. SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N4245. SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N5711. SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N963B. SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N825. HEAT SINK: Aluminum alloy, anodic coating; 0.500 in. dia, 0.375 in. long; mfr 18915, part no. 3AL697-2R, 06845, dwg 4032573-0701. STRAP, TIEDOWN: MS3367-4-9. TRANSISTOR: MIL type JAN2N5415, or JAN2N3634. TRANSISTOR: MIL type JAN2N2219A. RESISTOR, FIXED, WIRE-WOUND: 180 ohms, ±1%,

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

POWER SUPPLY, TRANSMITTER A2A8

DEFEDENCE			Interme
REFERENCE		NAME AND DESCRIPTION	FIGURE
DESIGNATION	MOLES	NAME AND DESCRIPTION	NUMBER
A2A8R2		RESISTOR: Item 42.	7-74
A2A8R3		RESISTOR, FIXED, COMPOSTION: 3K ohms, ±5%,	7-74
AZAORS		1/4 w; MIL type RCR07G302JS.	' '
A 0 A 0 D 4		RESISTOR, FIXED, COMPOSITION: 470 ohms, ±5%.	7-74
A2A8R4			'-'*
		1/4 w; MIL type RCR07G471JS.	7-74
A2A8R5		RESISTOR, FIXED, COMPOSITION: 680 ohms, ±5%,	7-74
		1/4 w; MIL type RCR07G681JS.	
A2A8R6 and		RESISTOR, FIXED, FILM: 4640 ohms, ±1%,	7-74
A2A8R7		1/8 w; MIL type RNC55J4641FM.	
A2A8R8		RESISTOR: Item 31.	7-74
A2A8R9		RESISTOR, FIXED, FILM: 1500 ohms, ±1%, 1/4 w;	7-74
1,		MIL type RNC65J1501FM.	e i
A2A8R10		RESISTOR, VARIABLE, WIRE-WOUND: 500 ohms	7-74
		±5%, 3/4 w; MIL type M39015/1-003PM.	
A2A8R11		RESISTOR, FIXED, FILM: 332 ohms, ±1%, 1/8 w;	7-74
		MIL type RNC55J3320FM.	
A2A8R12		RESISTOR: Item 46.	7-74
A2A8R13		RESISTOR, FIXED, COMPOSITION: 560 ohms,	7-74
AZAGRIO		±5%, 1/4 w; MIL type RCR07G561JS.	
A2A8R14		RESISTOR, FIXED, COMPOSITION: 180 ohms,	7-74
AZAGRIA		±5%, 1 w; MIL type RCR32G181JS.	, ,,
A2A8R15		RESISTOR, FIXED, FILM: 160 ohms, ±5%, 1/8 W;	7-74
AZAGRID			' ' '
1010710		MIL type RLR32C1600GM.	7-74
A2A8R16		RESISTOR, FIXED, COMPOSITION: 220 ohms,	1-14
		±5%, 1 w; MIL type RCR32G221JS.	7-74
A2A8R17		RESISTOR, FIXED, FILM: 3830 ohms ±1%, 1/8 w;	7-74
1		MIL type RNC55J3831FM.	
A2A8R18		RESISTOR, FIXED, FILM: 1210 ohms ±1%, 1/8 w;	7-74
		MIL type RNC55J1211FM.	
A2A8U1		INTEGRATED CIRCUIT: MIL type JAN2N2060.	7-74
		A Commence of the Commence of	
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Table 7-2. Radio Transmitter T-827H/URT Parts List (Continued)

RATT TONE GENERATOR ASSEMBLY A2A9

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A9		RATT TONE GENERATOR ASSEMBLY: 5.25 in. long, 4.50 in. w; mfr 98738, part no. 01A228075-01. (Attaching Parts) CE(2)	7-75
A2A9MP1		COVER: Aluminum alloy; 5.17 in. long, 4.5 in. w; mfr 98738, part no. 15P228095-01.	7-75
A2A9MP2		HOUSING: 5.2 in. long, 4.6 in. w; mfr 98738, part no. 15A228094-01.	7-75
A2A9A1		RATT TONE GENERATOR CIRCUIT CARD ASSEMBLY: 4.60 in. long, 3.92 in. w, 0.60 in. thk; mfr 98738, part no. 01A228079-01. (Attaching Parts) AF(5), AL(5), AS(5)	7-76
A2A9A1C1		CAPACITOR: Item 9.	7-76
A2A9A1C2 thru		CAPACITOR: Item 7.	7-76
A2A9A1C4		CADACITOD RIVED RIECTROLVIIC. 60	7-76
A2A9A1C5		CAPACITOR, FIXED, ELECTROLYTIC: 6.8 uF ±10%, 35 Vdc working; MIL type M39003/01-2304.	
A2A9A1C6		CAPACITOR: Item 7.	7-76
A2A9A1CR1 and A2A9A1CR2		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-76
A2A9A1CR3		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N3016B.	7-76
A2A9A1CR4		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N4106.	7-76
A2A9A1P1		CONNECTOR, PLUG, ELECTRICAL: 1.20 in. long, 0.65 in. w; mfr 71785, part no. DEM535-1287; 98738, dwg 09P226666-04.	7-76
A2A9A1Q1		TRANSISTOR: MIL type JAN2N2222A.	7-76
A2A9A1Q2		TRANSISTOR: MIL type JAN2N2369A.	7-76
A2A9A1Q3 and		TRANSISTOR: MIL type JAN2N2907A.	7-76
A2A9A1Q4 A2A9A1R1 thru		RESISTOR: Item 31.	7-76
A2A9A1R3			
A2A9A1R4		RESISTOR: Item 30.	7-76
A2A9A1R5		RESISTOR: Item 31.	7-76
A2A9A1R6		RESISTOR, FIXED, COMPOSITION: 330 ohms ±5%, 1/4 w; MIL type RCR07G331JS.	7-76
A2A9A1R7		RESISTOR, FIXED, COMPOSITION: Item 46.	7-76
A2A9A1R8		RESISTOR: Item 39.	7-76

Table 7-2. Radio Transmitter T-827H/URT Parts List (Continued)
RATT TONE GENERATOR ASSEMBLY A2A9

REFERENCE			FIGURE
	MOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	MOLES	NAME AND DESCRIPTION	NUMBER
A2A9A1R9		RESISTOR, FIXED, COMPOSITION: 51 ohms ±5%, 1/4 w; MIL type RCR07G510JS.	7-76
A2A9A1R10		RESISTOR, FIXED, COMPOSITION: 1500 ohms ±5%, 1/4 w; MIL type RCR07G152JS.	7-76
A2A9A1R11		RESISTOR, FIXED, COMPOSITION: 360 ohms ±5%, 1/4 w; MIL type RCR07G361JS.	7-76
A2A9A1R12		RESISTOR: Item 32.	7-76
and			
A2A9A1R13		DEGIGEOR INTENTAL	7-76
A2A9A1R14		RESISTOR: ITEM 40.	7-76
A2A9A1R15		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%, 1/4 w; MIL type RCR07G471JS.	
A2A9A1R16		RESISTOR: Item 31.	7-76
A2A9A1R17		RESISTOR, FIXED, COMPOSITION: 6200 ohms ±5%, 1/4 w; MIL type RCR07G622JS.	7-76
A2A9A1R18		RESISTOR: Item 31.	7-76
A2A9A1R19		RESISTOR: Item 32.	7-76
and			
A2A9A1R20			
A2A9A1R21		RESISTOR: Item 39.	7-76
and			
A2A9A1R22			
A2A9A1R23		RESISTOR, FIXED, COMPOSITION: 300 ohms ±5%,	7-76
and		1/4 w; MIL type RCR07G301JS.	
A2A9A1R24		1/1 Wy Maria typo atolato. doctor	
A2A9A1R25		RESISTOR, FIXED, COMPOSITION: 3,000 ohms ±5%, 1/4 w; MIL type RCR07G302JS.	7-76
A2A9A1T1		TRANSFORMER, AUDIO: Primary impedance 600 ohms, secondary 300 ohms; mfr 31669, part no. 2735, 98738, dwg 25P228302-01.	7-76
A2A9A1TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17.	7-76
A2A9A1TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18.	7-76
A2A9A1TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-76
A2A9A1TP4		Item 19. CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-76
A2A9A1TP5		MIL type M39024/18-02. CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-76
A 0 A 0 A 1 771		MIL type M39024/18-07.	7-76
A2A9A1U1		OPTOELECTRONIC COUPLER: MIL type JAN4N22. INTEGRATED CIRCUIT: Mfr 34333, part no.	7-76
A2A9A1U2		BCL4522BD, 98738, dwg 48P228316-01.	1 '-'0
thru		DCD4322DD, 30130, UWK 40L770310-01.	
A2A9A1U4		INTEGRATED CIRCUIT: MIL type M38510/05101BCB.	7-76
A2A9A1U5 A2A9A1U6		INTEGRATED CIRCUIT: MIL type M38510/03101BCB.	7-76
AZASAIUU		INTEGRALED CHICOIT. MILI type moodio/11001DOD.	

Table 7-2. Radio Transmitter T-827H/URT Parts List (Continued)

METER AMPLIFIER ASSEMBLY A2A10

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
2 Editor Titor			
A2A10		METER AMPLIFIER ASSEMBLY: 1.50 in. long,	7-77
·	,	1.50 in. w, 0.41 in. thk; mfr 98738, part no.	
		01A226180-21-11.	
		(Attaching Parts) AF(2) AU(2) AL(2)	
A2A10C1	-	CAPACITOR: Item 11.	7-77
A2A10C2		CAPACITOR, FIXED, ELECTROLYTIC: 1.0 uF, ±20%,	7-77
		50 Vdc working; MIL type M39003/01-2357.	
A2A10C3		CAPACITOR: Item 11.	7-77
A2A10Q1		TRANSISTOR: MIL type JAN2N2905A.	7-77
A2A10R1		RESISTOR: Item 30.	7-77
A2A10R2		RESISTOR, FIXED, FILM: 3600 ohms, ±2%, 1/4 w;	7-77
Maniona		MIL type RLR07C3601GR.	1 ' ''
A2A10R3		RESISTOR, FIXED, FILM: 510 ohms, ±2%, 1/4 w;	7-77
ALAIVIN		MIL type RLR07C5100GR.	
A2A10R4		RESISTOR: Item 41.	7-77
		RESISTOR: Item 32.	7-77
A2A10R5		RESISTOR: Item 32. RESISTOR, FIXED, COMPOSITION: 560 ohms ±5%,	7-77
A2A10R6		RESISTOR, FIXED, COMPOSITION: 500 OHIIIS 1570,	1 '-''
4041005		1/4 w; MIL type RCR07G561JS.	7-77
A2A10R7		RESISTOR, FIXED, COMPOSITION: 27K ohms ±5%,	1-11
		1/4 w; MIL type RCR07G273JS.	, ,,,
A2A10R8		RESISTOR: Item 43.	7-77
A2A10R9		RESISTOR, FIXED, FILM: 3600 ohms ±2%, 1/4 w;	7-77
		MIL type RLR07C3601GR.	
A2A11		Same as A2A10.	7-77
	l		
			1

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTTER IF AMPLIFIER ASSEMBLY A2A12

REFERENCE	, —————		FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A12		TRANSMITTER IF AMPLIFIER ASSEMBLY: 3.906 in.	7-78
		long, 4.50 in. w, 0.494 in. h; mfr 98738, part no. 01A228012-01. (Attaching Parts) CE(2)	
A2A12MP1		COVER: Aluminum alloy; 4.270 in. long, 4.240 in. w; 0.032 in. thk; mfr 06845, part no. 4032206-0501.	7-78
A2A12MP2		COVER: Aluminum alloy; 4.270 in. long, 4.240 in. w; 0.032 in. thk; mfr 06845, part no. 4032206-0502. (Attaching Parts) AS(2) CW(2)	7-78
A2A12MP3 and		Not used.	
A2A12MP4			
A2A12MP5		BUSHING: Nylon; 0.312 in. dia, 0.120 in. long;	7-78
thru		mfr 06845, part no. 4032106-0001.	
A2A12MP9		•	
			ł
A2A12A1		IF AMPLIFIER ASSEMBLY: 4.10 in. long, 3.46 in. w; 0.060 in. thk; mfr 98738, part no. 01A228013-01. (Attaching Parts) AL(4), AS(4), CW(4)	7-79
A2A12A1C1		CAPACITOR, FIXED, MICA: 1200 pF ±5%, 500 Vdc working; MIL type CMR06F122JPDM.	
A2A12A1C2		CAPACITOR: Item 58.	7-79
thru			
A2A12A1C4			1
A2A12A1C5		CAPACITOR, FIXED, MICA: 1200 pF ±5%, 500 Vdc working; MIL type CMR06F122JPDM.	7-79
A2A12A1C6		CAPACITOR: Item 58.	7-79
and			
A2A12A1C7		CADA CIMOD IA A	7 70
A2A12A1C8		CAPACITOR: Item 4.	7-79
and A2A12A1C9			
A2A12A1C9 A2A12A1C10		CAPACITOR: Item 58.	7-79
thru		CALACITOR, Item 00.	1 ' ' '
A2A12A1C20			
A2A12A1CR1		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N759A.	7-79
A2A12A1CR2		SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N751A.	7-79
A2A12A1P1	•	CONNECTOR, RECEPTACLE, ELECTRICAL: 2.088 in. long, 0.494 in. w, 0.426 in. thk; mfr 71785, part no. DBMME13W3P, 06845, dwg 09P226666-05. (Attaching Parts) F(2), AL(2), AS(2), CQ(2)	7-89

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

TRANSMITTER IF AMPLIFIER ASSEMBLY A2A12

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A12A1P1		CONNECTOR, PLUG, ELECTRICAL: 0.734 in. long,	7-79
A1 thru		0.530 in. dia; mfr 71785, part no. 318-11-99-	
A2A12A1P1		284, 06845, dwg 4032484-0730.	
A3			
A2A12A1Q1		TRANSISTOR: MIL type JAN2N2907A.	7-79
A2A12A1Q2		TRANSISTOR: Item 55.	7-79
A2A12A1Q3		TRANSISTOR: Item 54.	7-79
A2A12A1Q4		TRANSISTOR, FIELD EFFECT: Mfr 86684, part no.	7-79
and		3N200, 98738, dwg 48P239058-21-11.	
A2A12A1Q5		TD 4 1/4/2000 D 1/27 4 1 1/4/2000 D	
A2A12A1Q6		TRANSISTOR: MIL type JAN2N2907A.	7-79
A2A12A1R1		RESISTOR: Item 31.	7-79
A2A12A1R2		RESISTOR, FIXED, COMPOSITION: 47K ohms ±5%,	7-79
and		1/4 w; MIL type RCR07G473JS.	1
A2A12A1R3		DEGIGMOD. 14 91	
A2A12A1R4		RESISTOR: Item 31.	7-79
A2A12A1R5		RESISTOR, FIXED, COMPOSITION: 6800 ohms ±5%,	7-79
A O A 10 A 1 DC		1/4 w; ML type RCR07G682JS.	F 50
A2A12A1R6 A2A12A1R7		RESISTOR: Item 36.	7-79
AZAIZAIR/		RESISTOR, FIXED, COMPOSITION: 5600 ohms ±5%,	7-79
A2A12A1R8		1/4 w; MIL type RCR07G562JS.	7.50
AZAIZAIRO		RESISTOR, FIXED, COMPOSITION: 1200 ohms ±5%,	7-79
A2A12A1R9		1/4 w; MIL type RCR07G122JS. RESISTOR: Item 39.	7 70
A2A12A1R9 A2A12A1R10			7-79
AZAIZAIRIU		RESISTOR, FIXED, COMPOSITION: 1100 ohms ±5%,	7-79
A2A12A1R11		1/4 w; MIL type RCR07G112JS.	7 70
AZAIZAIRII		RESISTOR, FIXED, COMPOSITION: 6800 ohms ±5%, 1/4 w; MIL type RCR07G682JS.	7-79
A2A12A1R12		RESISTOR: Item 31.	7-79
A2A12A1R13		RESISTOR, FIXED, FILM: 47.5K ohms ±1%, 1/8 w;	7-79
and		MIL type RNC55H4752FS.	1-13
A2A12A1R14		min type the contribute.	
A2A12A1R15		RESISTOR: Item 38.	7-79
A2A12A1R16		RESISTOR, FIXED, FILM: 10K ohms ±1%, 1/8 w;	7-79
		MIL type RNC55H1002FM.	
A2A12A1R17		RESISTOR, FIXED, FILM: 15K ohms ±1%, 1/8 w;	7-79
		MIL type RNC55H1502FM.	' '
A2A12A1R18		RESISTOR: Item 31.	7-79
thru			
A2A12A1R20			
A2A12A1R21		RESISTOR, FIXED, COMPOSITION: 56K ohms ±5%,	7-79
		1/4 w; MIL type RCR07G563JS.	, , ,
A2A12A1R22		RESISTOR, FIXED, COMPOSITION: 39K ohms ±5%,	7-79
		1/4 w; MIL type RCR07G393JS.	
A2A12A1R23		RESISTOR, FIXED, COMPOSITION: 20 ohms ±5%,	7-79
		1/4 w; MIL type RCR07G200JS.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
TRANSMITTTER IF AMPLIFIER ASSEMBLY A2A12

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A12A1R24		RESISTOR, FIXED, COMPOSITION: 510 ohms ±5%, 1/4 w; MIL type RCR07G511JS.	7-79
A2A12A1R25		RESISTOR: Item 32.	7-79
A2A12A1R26		RESISTOR: Item 46.	7-79
A2A12A1R27		RESISTOR, VARIABLE, WIRE-WOUND: 5K ohms ±5%, 3/4 w; MIL type M39015/1-006YM.	7-79
A2A12A1R28		RESISTOR: Item 41.	7-79
A2A12A1R29		RESISTOR, FIXED, COMPOSITION: 3600 ohms ±5%, 1/4 w; MIL type RCR07G362JS.	7-79
A2A12A1R30		RESISTOR, FIXED, COMPOSITION: 270 ohms ±5%, 1/4 w; MIL type RCR07G271JS.	7-79
A2A12A1R31		RESISTÓR, FIXED, COMPOSITION: 300 ohms ±5%, 1/4 w; MIL type RCR07G301JS.	7-79
A2A12A1R32		RESISTOR: Item 25.	7-79
A2A12A1R33		RESISTOR, FIXED, COMPOSITION: 39K ohms ±5%, 1/4 w; MIL type RCR07G393JS.	7-79
A2A12A1R34		RESISTOR, FIXED, COMPOSITION: 56K ohms ±5%, 1/4 w; MIL type RCR07G563JS.	7-79
A2A12A1R35		RESISTOR, FIXED, COMPOSITION: 20 ohms ±5%,	7-79
thru		1/4 w; MIL type RCR07G200JS.	
A2A12A1R37			
A2A12A1R38		RESISTOR: Item 32.	7-79
A2A12A1R39		RESISTOR, VARIABLE, WIRE-WOUND: 20,000	7-79
A O A 1 O A 1 D/D1		ohms, 122 working volts; MIL type RTR22DW203M.	5.50
A2A12A1RT1		THERMISTOR: MIL type RTH42ES182J, 1800 ohms.	7-79
A2A12A1T1		TRANSFORMER, RF, VARIABLE: 500 kHz, capacitance 1200 pF, 0.42 in. dia; 0.61 in. h; mfr 93292, part no. 500-2355, 06845, dwg 4032537-0701.	7-79
A2A12A1T2		TRANSFORMER, RF, VARIABLE: 500 kHz; capacitance 1210 pF, 0.422 in. dia, 0.607 in. h; mfr 93292, part no. 500-2356, 06845, dwg 4032537-0702.	7-79
A2A12A1TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17.	7-79
A2A12A1TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18.	7-79
A2A12A1TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 19.	7-79
A2A12A1TP4		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 20.	7-79
A2A12A1W1		CABLE ASSEMBLY, RF: 5.75 in. long; mfr 98738, part no. 30A226482-49-11.	7-79
A2A12A1W2 and		CABLE ASSEMBLY, RF: 3.75 in. long; mfr 98738, part no. 30A226482-50-11.	7-79
A2A12A1W3		- -	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

FILTER BOX, HANDSET A2A14

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A13		Not used.	
AZAIO		not used.	
·			
A2A14		FILTER BOX, HANDSET: 1.50 in. long, 1.32 in. w,	7-80
		0.50 in. h; mfr 06845, part no. 4032454-0501.	
A2A14C1 and		CAPACITOR, FIXED, CERAMIC: 3000 pF, ±20%,	7-80
A2A14C2		500 Vdc working; 0.218 in. dia, 0.812 in. long;	
		mfr 72982, part no. 2445-000, 06845, dwg 4031975-0701.	
A2A14C3		CAPACITOR: Item 15.	7-80
A2A14C4		CAPACITOR, FIXED, MYLAR DIELECTRIC:	7-80
112111101	İ	0.01 uF ±20%, 100 Vdc working; 0.42 in. long,	'
		0.29 in. w, 0.17 in. thk; mfr 99515, part no.	
		EP36D1, 06845, dwg 4032429-0701.	
A2A14E1		TERMINAL, STUD: 0.250 in. dia, 0.610 in. long;	7-80
		mfr 71278, part no. 570-3650-01-01, 06845,	
		dwg 4030495-0701.	
A O A 1 A T 1		(Attaching Parts) AL(1), CJ(1) COIL, RF: 1.5 mH; 0.500 in. dia, 0.700 in. long;	7-80
A2A14L1		mfr 93292, part no. 500-2438, 06845, dwg	1-00
		4032561-0701.	
		100001 0101.	
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EE140-KA-OMI-010/E110 T827H

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

IF FILTER ASSEMBLY A2A15

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A15		IF FILTER CIRCUIT CARD ASSEMBLY: 2.25 in.	7-81
		long, 0.981 in. w, 0.68 in. thk; mfr 98738,	1
		part no. 01A228278-01.	
		(Attaching Parts) AF(2) AL(2) AU(2)	
A2A15C1		CAPACITOR: Item 15.	7-81
A2A15C2		CAPACITOR, FIXED, ELECTROLYTIC: MIL type	7-81
		M39003/01-2283; 2.2 uF ±10%, 20 Vdc.	
A2A15C3		CAPACITOR, FIXED, ELECTROLYTIC: 100 uF ±20%,	7-81
		20 Vdc working; MIL type M39003/01-2302.	
A2A15CR1		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-81
A2A15CR2		SEMICONDUCTOR DEVICE, DIODE: Silicon;	7-81
4041571		MIL type JAN1N4148-1.	7.01
A2A15E1		TERMINAL, STUD: Item 57.	7-81 7-81
A2A15E2 and A2A15E3		TERMINAL, STUD: MIL type SE12XC01.	7-81
A2A15E3 A2A15E4		TERMINAL, STUD: Item 57.	7-81
thru		intermed, of one item or.	1-01
A2A15E7			l
A2A15E8		TERMINAL, STUD: MIL type SE12XC01.	7-81
A2A15E9		TERMINAL, STUD: Item 57.	7-81
and			1
A2A15E10			1
A2A15E11		TERMINAL, STUD: MIL type SE12XC01.	7-81
thru			
A2A15E14			
A2A15L1		COIL, RF: 1500 uH; Q49 at 250 kHz; MIL type MS75089-25.	7-81
A2A15MP1		POST MOUNTING: 0.250 in. dia, 0.96 in. long;	7-81
and		mfr 06845, part no. 4032144-0001.	
A2A15MP2		(Attaching Parts) AK(2)	
A2A15R1		RESISTOR, FIXED, COMPOSITION: 33 ohms ±5%,	7-81
and		1/2 w; MIL type RCR20G330JM.	2
A2A15R2			
4 0 A 1 C Above		Wat wast	
A2A16 thru A2A20		Not used.	
AZAZU			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A2A21		AUDIO INTERCONNECT BOARD ASSEMBLY: 4.02 in.	7-4,
		long, 2.10 in. w; mfr 98738, part no. 01A228136-01.	7-82
		(Attaching Parts) GY(2) M(2) AB(2) AU(2)	
A2A21CR1		AF(2) AL(6) SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-82
A2A21CR1 A2A21E1 thru		TERMINAL: Solder only.	7-82
A2A21E4		This bolder only.	' "
A2A21E43 thru		TERMINAL, TURRET: 0.176 in. long, 0.062 in. dia;	7-82
A2A21E50		mfr 88245, part no. 2031B-1, 98738, dwg 29P239053-21-11.	
A2A21K1 and		RELAY, MINIATURE, DPDT: MIL type M39016/9-	7-82
A2A21K2		018L.	7.00
A2A21R1		RESISTOR, FIXED, COMPOSITION: 20K ohms ±5%,	7-82
A2A21T1 and		1/4 w; MIL type RCR07G203JS. TRANSFORMER: 0.75 in. dia, 0.52 in. high, primary	7-82
A2A21T2		impedance 600 ohms ±10%, secondary impedance	1 ' "
		30 ohms ±10%; mfr 31669, part no. 938, 98738,	j
		dwg 25P228212-01.	ļ
A2A21XA1		Not used.	İ
thru			1
A2A21XA17 A2A21XA18		CONNECTOR, ELECTRICAL: MIL type	7-82
thru		M21097/21-139.	1 -02
A2A21XA20			
A2A21A1 thru		Not used.	•
A2A21A17		A TIDIO DE CORGO DI ACCENTE VI. A 5 in James A 05	7-83
A2A21A18		AUDIO PROCESSOR ASSEMBLY: 4.5 in. long, 4.25 in. w; mfr 98738, part no. 01A228409-01.	7-83
A2A21A18C1		CAPACITOR: Item 60.	7-83
and			
A2A21A18C2			
A2A21A18C3		CAPACITOR: Item 7.	7-83
A2A21A18C4		Not used.	ł
thru			l .
A2A21A18C6 A2A21A18C7		CAPACITOR: Item 11.	7-83
A2A21A18C8		CAPACITOR: Item 11. CAPACITOR, FIXED, CERAMIC: 0.68 uF ±10%, 50	7-83
ABABIATOO		Vdc working; MIL type M39014/02-1405.	1
A2A21A18C9		CAPACITOR, FIXED, ELECTROLYTIC: 10 uF ±20%,	7-83
		20 Vdc working; MIL type M39003/01-2287.	
A2A21A18C10		CAPACITOR, FIXED, ELECTROLYTIC: 3.3 uF ±20%,	7-83
		15 Vdc working; MIL type M39003/01-2269.	
	1		1

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

AUDIO INTERCONNECT P.C.B. ASSEMBLY A2A21

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A21A18C11		CAPACITOR: Item 60.	7-83
and		On non out tem out	' ' '
A2A21A18C12			
A2A21A18C13		CAPACITOR: Item 11.	7-83
A2A21A18C14		Not used.	' '
and			
A2A21A18C15			
A2A21A18C16		CAPACITOR, FIXED, CERAMIC: 100 pF ±10%, 200	7-83
and		Vdc working; MIL type M39014/01-1219.	
A2A21A18C17			
A2A21A18C18		Not used.	
thru			
A2A21A18C22			
A2A21A18C23		CAPACITOR: Item 11.	7-83
A2A21A18C24		CAPACITOR, FIXED, ELECTROLYTIC: 15 uF ±20%,	7-83
		30 Vdc working; MIL type M39006/09-8297.	
A2A21A18CR1		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-83
		JAN1N5711.	
A2A21A18CR2		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-83
A2A21A18CR3		SEMICONDUCTOR DEVICE, DIODE: Item 62.	7-83
A2A21A18E1		TERMINAL, TURRET: 0.24 in. long, 0.06 in. dia;	7-83
thru		mfr 88245, part no. 2031B1, 98738, dwg no.	
A2A21A18E8		29P239053-21-11.	7-83
A2A21A18K1 A2A21A18MP1		RELAY, MINIATURE, DPDT: MIL type M39016/9-018L. EJECTOR: 1.10 in. long, 0.25 in. w; mfr 98738,	7-83
and		part no. 07P228347-01.	1-03
A2A21A18MP2		part 110. 07 F 228347 - 01.	
A2A21A18MP3		PAD, TRANSISTOR: Nylon, 11/32 in. dia; mfr 13103,	7-83
AZAZIAIOMI U		part no. 7717-5N, 98738, dwg 14S132171-39A-9.	1
A2A21A18Q1		TRANSISTOR: F.E.T. "P" channel; MIL type	7-83
		JAN2N2609.	
A2A21A18Q2		TRANSISTOR: Item 55.	7-83
A2A21A18Q3		TRANSISTOR: Item 54.	7-83
A2A21A18Q4		TRANSISTOR: MIL type JAN2N2907A.	7-83
and			
A2A21A18Q5			
A2A21A18R1		RESISTOR: Item 33.	7-83
and			
A2A21A18R2			
A2A21A18R3		RESISTOR: Item 37.	7-83
A2A21A18R4		RESISTOR, VARIABLE, NON-WIRE WOUND: 500	7-83
		ohms ±5%, 1/2 w; MIL type RJR24FX501 M.	7.00
A2A21A18R5		RESISTOR, FIXED, COMPOSITION: 68K ohms	7-83
A 9 A 91 A 10 D 6		±5%, 1/4 w; MIL type RCR07G683JS. RESISTOR: Item 32.	7-83
A2A21A18R6		RESISTOR: Item 52.	1-03

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A21A18R7		RESISTOR: Item 34.	7-83
A2A21A18R8		RESISTOR, VARIABLE, NON-WIRE WOUND: 500	7-83
		ohms ±5%, 1/2 w; MIL type RJR24FX501M.	i i
A2A21A18R9		RESISTOR: Item 34.	7-83
A2A21A18R10		RESISTOR, FIXED, COMPOSITION: 220K ohms ±5%,	7-83
		1/4 w; MIL type RCR07G224JS.	
A2A21A18R11		RESISTOR, VARIABLE, NON-WIRE WOUND: 5000	7-83
40401410710		ohms ±5%, 1/2 w; MIL type RJR24FX502M. RESISTOR, FIXED, COMPOSITION: 390K ohms ±5%,	7-83
A2A21A18R12		1/4 w; MIL type RCR07G394JS.	1-03
A2A21A18R13		RESISTOR: Item 32.	7-83
A2A21A18R13		RESISTOR, VARIABLE, NON-WIRE WOUND: 10K	7-83
MENEINIONIA		ohms ±5%, 1/2 w; MIL type RJR24FX103M.	
A2A21A18R15		RESISTOR: Item 33.	7-83
A2A21A18R16		RESISTOR, FIXED, FILM: 6650 ohms ±1%,	7-83
		1/10 w; MIL type RNC55H6651FS.	
A2A21A18R17		RESISTOR, FIXED, FILM: 3010 ohms ±1%,	7-83
		1/10 w; MIL type RNC55H3011FS.	
A2A21A18R18		RESISTOR: Item 37.	7-83
A2A21A18R19		RESISTOR: Item 32.	7-83
A2A21A18R20		RESISTOR, FIXED, COMPOSITION: 750 ohms ±5%,	7-83
A2A21A18R21		1/4 w; MIL type RCR07G751JS. RESISTOR, FIXED, FILM: 3,320 ohms ±1%,	7-83
AZAZIAIOKZI		1/10 w; MIL type RNC55H3321FS.	1 1 200
A2A21A18R22		RESISTOR: Item 39.	7-83
A2A21A18R23		RESISTOR, FIXED, FILM: 6040 ohms ±1%, 1/10 w;	7-83
		MIL type RNC55H6041FS.	
A2A21A18R24		RESISTOR: Item 31.	7-83
A2A21A18R25		RESISTOR, FIXED, FILM: 6.19K ohms ±1%,	7-83
		1/10 w; MIL type RNC55H6191FS.	1
A2A21A18R26		RESISTOR, VARIABLE, NON-WIRE WOUND: 20K	7-83
		ohms ±5%, 1/2 w; MIL type RJR24FX203M.	7 00
A2A21A18R27		RESISTOR, FIXED, FILM: 6.19K ohms ±1%,	7-83
A 0 A 01 A 10 D 00		1/10 w; MIL type RNC55H6191FS. RESISTOR: Item 32.	7-83
A2A21A18R28 A2A21A18R29		RESISTOR: Item 52. RESISTOR, FIXED, COMPOSITION: 510 ohms ±5%,	7-83
AZAZIAIONZS		1/4 w; MIL type RCR07G511JS.	' "
A2A21A18R30		RESISTOR, FIXED, COMPOSITION: 390 ohms ±5%,	7-83
71271271101100		1/4 w; MIL type RCR07G391JS.	
A2A21A18R31		RESISTOR: Item 35.	7-83
A2A21A18R32		RESISTOR, FIXED, COMPOSITION: 750 ohms ±5%,	7-83
		1/4 w; MIL type RCR07G751JS.	
A2A21A18R33		RESISTOR, VARIABLE, NON-WIRE WOUND: 20K	7-83
		ohms ±5%, 1/2 w; MIL type RJR24FX203M.	7.00
A2A21A18R34		RESISTOR, FIXED, FILM: 665 ohms ±1%, 1/10 w;	7-83
		MIL type RNC55H6650FS.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)
AUDIO INTERCONNECT P.C.B. ASSEMBLY A2A21

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A21A18R35		RESISTOR: Item 30.	7-83
		RESISTOR: Item 30.	7-83
A2A21A18R36			7-83
A2A21A18R37		RESISTOR: Item 32.	1-00
A2A21A18R38		Not used.	
thru			1
A2A21A18R55			
A2A21A18R56		RESISTOR, FIXED, FILM: 200K ohms ±5%,	7-83
		1/4 w; MIL type RCR07G204JS.	
A2A21A18RT1		RESISTOR, THERMAL: 26 ohms ±15%, mfr 08802,	7-83
		part no. 20404, 06845, dwg 4032495-0701.	·
A2A21A18T1		TRANSFORMER, AUDIO: Primary impedance 600	7-83
		ohms, secondary 300 ohms; mfr 31669, part no.	i
		2735, 98738, dwg 25P228302-01.	ł
A O A O1 A 1 0/DD1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-83
A2A21A18TP1			1-00
		Item 17.	7-83
A2A21A18TP2	,	CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-83
		Item 18.	
A2A21A18TP3		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-83
		Item 19.	
A2A21A18TP4		CONNECTOR, ELECTRICAL, TEST-POINT TYPE:	7-83
		MIL type M39024/18-02.	1
A2A21A18U1		INTEGRATED CIRCUIT: Operational amplifier;	7-83
1121121111001		MIL type M38510/10102BCB.	
A2A21A18U2		INTEGRATED CIRCUIT: Operational amplifier;	7-83
AZAZIAIOUZ		MIL type M38510/10101BCB.	1
·		NILE type Modelo, 10101501	
A2A21A19		Same as A2A21A18.	
A2A21A20		AUDIO CONTROL ASSEMBLY: 4.5 in. long, 4.25 in. w; mfr 98738, part no. 01A228406-01.	7-84
A2A21A20C1		Not used.	
thru			
A2A21A20C4			
A2A21A20C4 A2A21A20C5		CAPACITOR, ELECTROLYTIC: 2.2 uF ±10%,	7-84
MANAINAUCS		20 Vdc working; MIL type M39003/01-2283.	1
A 0 A 01 A 00 CC		CAPACITOR: Item 9.	7-84
A2A21A20C6			7-84
A2A21A20C7		CAPACITOR, FIXED, CERAMIC: 0.47 uf ±10%,	1-04
		50 Vdc working; MIL type M39014/02-1240.	7 04
A2A21A20C8		CAPACITOR: Item 9.	7-84
A2A21A20C9		CAPACITOR, FIXED, CERAMIC: 0.47 uF ±10%, 50 Vdc working; MIL type M39014/02-1240.	7-84

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A2A21A20C10		Not used.	
and		not used.	
A2A21A20C11			
A2A21A20C12		CAPACITOR: Item 9.	7-84
and		on ronon. Item v.	1-04
A2A21A20C13			
A2A21A20CR1		Not used.	
A2A21A20CR1		SEMICONDUCTOR DEVICE, DIODE: Item 62.	7-84
and		benicondector bevioe, blobbs item va.	. 04
A2A21A20CR3			
A2A21A20CR4		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-84
AZAZIAZOCILA		JAN1N747A.	1-04
A2A21A20CR5		SEMICONDUCTOR DEVICE, DIODE: Item 62.	7-84
A2A21A20CR6		SEMICONDUCTOR DEVICE, DIODE: MIL type	7-84
AZAZIAZOCKO		JAN1N5711.	1-04
A2A21A20CR7		SEMICONDUCTOR DEVICE, DIODE: Item 62.	7-84
thru		beint conduction device, blode. Item 02.	1-04
A2A21A20			
CR12			
A2A21A20		Not used.	
CR13		1100 ubod.	
A2A21A20		SEMICONDUCTOR DEVICE, DIODE: Item 62.	7-84
CR14 thru		Bulloon botton button, blobb. Item of.	, 04
A2A21A20			
CR18			
A2A21A20		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-84
CR19			
A2A21A20		SEMICONDUCTOR DEVICE, DIODE: Item 62.	7-84
CR20		,	
A2A21A20		SEMICONDUCTOR DEVICE, DIODE: Item 50.	7-84
CR21		,	
A2A21A20		Not used.	
CR22			
A2A21A20		SEMICONDUCTOR DEVICE, DIODE: Zener,	7-84
CR23		MIL type JAN1N4963.	
A2A21A20K1		RELAY: MIL type M39016/9-018L.	
thru			
A2A21A20K3			
A2A21A20MP1		EJECTOR: 1.10 in. long, 0.25 in. w; mfr 98738,	7-84
and		part no. 55P228347-01.	
A2A21A20MP2			
A2A21A20MP3		PAD, TRANSISTOR MOUNTING: Mfr 13103, part	7-84
thru		no. 7717-109DAP; 98738, dwg 14S132171-39A-9.	
A2A21A20MP5			
A2A21A20MP6		HEAT SINK: 0.62 in. dia, 0.72 in. long; mfr 07556,	7-84
and		part no. KK300, 98738, dwg 91P228363-01.	
A2A21A20MP7			

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
DEGIGNATION	NOILS	NAME AND DESCRIPTION	NONDER
A2A21A20Q1		TRANSISTOR: Item 55.	7-84
A2A21A20Q1		TRANSISTOR: Item 54.	7-84
		Not used.	' "
A2A21A20Q3		Not used.	
and			
A2A21A20Q4		TRANSISTOR: Item 54.	7-84
A2A21A20Q5		TRANSISTOR: Item 54.	1-04
and	:		
A2A21A20Q6		mp A MOTOMOTE. MILL Associated A MONTONIA	7-84
A2A21A20Q7		TRANSISTOR: MIL type JAN2N2907A.	7-84
A2A21A20Q8		TRANSISTOR: Item 54.	7-84
A2A21A20Q9		TRANSISTOR: MIL type JAN2N2907A.	
A2A21A20Q10		TRANSISTOR: Item 54.	7-84
thru			
A2A21A20Q13			7 04
A2A21A20Q14		TRANSISTOR: JAN2N3421.	7-84
A2A21A20R1		Not used.	
and			
A2A21A20R2			
A2A21A20R3		RESISTOR: Item 32.	7-84
A2A21A20R4		RESISTOR: Item 31.	7-84
A2A21A20R5		RESISTOR, FIXED, COMPOSITION: 470 ohms ±5%,	7-84
		1/4 w; MIL type RCR07G471JS.	
A2A21A20R6		RESISTOR: Item 32.	7-84
A2A21A20R7		Not used.	
thru			
A2A21A20R10			
A2A21A20R11		RESISTOR: Item 34.	7-84
A2A21A20R12		RESISTOR: Item 43.	7-84
A2A21A20R13		RESISTOR, FIXED, COMPOSITION: 680 ohms ±5%,	7-84
		1/4 w; MIL type RCR07G681JS.	
A2A21A20R14		RESISTOR: Item 32.	7-84
and			
A2A21A20R15			I _
A2A21A20R16		RESISTOR: Item 35.	7-84
and			ļ
A2A21A20R17			
A2A21A20R18		RESISTOR: Item 32.	7-84
A2A21A20R19		RESISTOR: Item 31.	7-84
A2A21A20R20		RESISTOR, FIXED, COMPOSITION: 680 ohms ±5%,	7-84
		1/4 w; MIL type RCR07G681JS.	
A2A21A20R21		RESISTOR, FIXED, COMPOSITION: 5100 ohms ±5%,	7-84
		1/4 w; MIL type RCR07G512JS.	
A2A21A20R22		RESISTOR: Item 32.	7-84
A2A21A20R23		RESISTOR, FIXED, COMPOSITION: 15K ohms ±5%,	7-84
		1/4 w; MIL type RCR07G153JS.	
A2A21A20R24		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%,	7-84
		1/4 w; MIL type RCR07G123JS.	

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
DESIGNATION	110125	NAME AND DESCRIPTION	NOMEDER
A2A21A20R25		RESISTOR, FIXED, COMPOSITION: 270K ohms ±5%, 1/4 w; MIL type RCR07G274JS.	7-84
A2A21A20R26		RESISTOR: Item 32.	7-84
A2A21A20R27		RESISTOR, FIXED, COMPOSITION: 5100 ohms ±5%,	7-84
		1/4 w; MIL type RCR07G512JS.	
A2A21A20R28		RESISTOR: Item 31.	7-84
A2A21A20R29		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%, 1/4 w; MIL type RCR07G123JS.	7-84
A2A21A20R30		RESISTOR: Item 32.	7-84
A2A21A20R31		RESISTOR, FIXED, COMPOSITION: 12K ohms ±5%, 1/4 w; MIL type RCR07G123JS.	7-84
A2A21A20R32		Not used.	
thru			
A2A21A20R36			
A2A21A20R37		RESISTOR: Item 40.	7-84
A2A21A20R38		Not used.	
and			
A2A21A20R39			
A2A21A20R40		RESISTOR: Item 32.	
A2A21A20R41		RESISTOR, FIXED, WIRE-WOUND: 226 ohms ±1%, 1 w; MIL type RWR81S2260FM.	7-84
A2A21A20R42		RESISTOR: Item 43.	7-84
A2A21A20R43		RESISTOR: Item 32.	7-84
thru			
A2A21A20R47			
A2A21A20TP1		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 17.	7-84
A2A21A20TP2		CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Item 18.	7-84
A2A21A20U1		Not used.	
A2A21A20U2		INTEGRATED CIRCUIT: T.T.L., MIL type M38510/00108BCX.	7-84
A2A21A20U3		INTEGRATED CIRCUIT: Linear, MIL type M38510/10102BIX.	7-84
A2A21A20U4		Not used.	
and			
A2A21A20U5			
A2A21A20U6		INTEGRATED CIRCUIT: T.T.L., MIL type M38510/31403BCX.	7-84
A2A21A20U7		INTEGRATED CIRCUIT: Mfr 98738, dwg 48P226600-01.	7-84

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

MATING CONNECTOR KIT A3

DEBERRANCE	· · · · · · · · · · · · · · · · · · ·	, , , , , , , , , , , , , , , , , , ,	FIGURE
REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
	HOTES		
A3		MATING CONNECTOR KIT: Mfr 98738, part no.	7-85
A 2 M D 1 and		78A226037-21-11.	7-85
A3MP1 and A3MP2		BOOT, STRAIN RELIEF, HEAT SHRINKABLE:	7-85
ASMF 2		2.16 in. long, 1.12 in. dia; mfr 08795, part no. 202A132-03, dwg 4032585-0701.	
A3MP3		CLAMP, CABLE: MIL type MS3057-6A.	7-85
A3MP4		CLAMP, CABLE: MIL type MS3057-8A.	7-85
A3MP5 and		CLAMP, CABLE: MIL type MS3057-4A.	7-85
A3MP6		Callinary Character Manager Specific Control of the	. 53
A3P1		Not used.	
A3P2		CONNECTOR, PLUG, ELECTRICAL: MIL type MS3116F10-6S.	7-85
A3P3		CONNECTOR, PLUG, ELECTRICAL: MIL type	7-85
A 2 D 4		MS3106A16S-5S.	1
A3P4 A3P5 and		Not used. CONNECTOR, PLUG, ELECTRICAL: MIL type	7-85
A3P6		MS3106A10SL-4S.	1-00
A3P7		CONNECTOR, PLUG, ELECTRICAL: MIL type	7-85
7101		MS3106A14S-2S.	
A3P8 thru		Not used.	
A3P22			Ì
A3P23 and		CONNECTOR, PLUG, ELECTRICAL: MIL type	7-85
A3P24		M39012/16-0101.	
A3P25		CONNECTOR, PLUG, ELECTRICAL: MIL type M39012/01-0005.	7-85
A4		Not used.	
A5		Not used.	İ
A6		Not used.	ł
			Į.

Table 7-2. Radio Transmitter T-827 H/URT, Parts List (Continued)

REFERENCE DESIGNATION	NOTES	NAME AND DESCRIPTION	FIGURE NUMBER
A7		EXTENDER CABLE KIT; Mfr 98738, part no. 78A226017-22-11.	7-86
A7W1		EXTENDER CABLE, MODE SELECT: 24.0 in. long, mfr 98738, part no. 30A226271-21-11.	7-86
A7W1MP1 and		SHELL, CONNECTOR: MIL type M24308/20-7.	7-86
A7W1MP2			
A7W1P1		CONNECTOR, PLUG, ELECTRICAL: 1.541 in. long, 0.656 in. w, 0.494 in. h; mfr 71785, part no. DAMM11W1P, 98738, dwg 09P226565-01.	7-86
A7W1P1A1	2	CONNECTOR: Item 20.	
A7W1P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.541 in. long, 0.663 in. w, 0.494 in. h; mfr 71785. part no. DAMM11W1S, 98738, dwg 09P226565-03.	7-86
A7W1P2A1	2	CONNECTOR, RECEPTACLE, ELECTRICAL: Item 22.	
A7W2		EXTENDER CABLE, TRANSLATOR/SYNTHESIZER AND TRANSMITTER MODE SELECT: 24.0 in. long; mfr 98738, part no. 30A226280-21-11.	7-86
A7W2MP1 and		SHELL, CONNECTOR: MIL type M24308/20-9.	7-86
A7W2MP2			ļ
A7W2P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.729 in. long, 0.494 in. w, 0.426 in. thk; mfr 71785, part no. DCMM25W3S, 98738, dwg 09P226565-10.	7-86
A7W2P1A1 thru	2	CONNECTOR: Item 22.	
A7W2P1A3 A7W2P2		CONNECTOR, PLUG, ELECTRICAL: 2.729 in. long, 0.494 in. w; 0.429 in. thk; mfr 71785, part no. DCMM25W3P, 06845, dwg 4032484-0716.	7-86
A7W2P2A1 thru	2	CONNECTOR: Item 20.	
A7W2P2A3 A7W3		EXTENDER CABLE, TRANSMITTER AUDIO: 24.0 in. long; mfr 98738, part no. 30A226272-21-11.	7-86
A7W3MP1		SHELL, CONNECTOR: MIL type M24308/20-8.	7-86
and			
A7W3MP2 A7W3P1		CONNECTOR, PLUG, ELECTRICAL: MIL type	7-86
A7W3P2		M24308-1-3. CONNECTOR, RECEPTACLE, ELECTRICAL: MIL type M24308-3-3.	7-86

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A7W4		EXTENDER CABLE, TRANSMITTER IF: 24.0 in.	7-86
*** ** *		long; mfr 98738, part no. 30A226277-21-11.	' ' '
A7W4MP1		SHELL, CONNECTOR: MIL type M24308-20-8.	7-86
and		3.1.2.2, 00.1.1.20101.0 Ind. 3, po 11.2010 20 00	
A7W4MP2			
A7W4P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.088 in. long, 0.663 in. w, 0.494 in. h; mfr 71785, part no. DBMM13W3S, 98738, dwg 09P226565-04.	7-86
A7W4P1A1	2	CONNECTOR: Item 20.	
thru			1
A7W4P1A3			1
A7W4P2		CONNECTOR, PLUG, ELECTRICAL: 2.088 in. long, 0.670 in. w, 0.494 in. h; mfr 71785, part no. DBMM13W3P, 06845, dwg 4032484-0707.	7-86
A7W4P2A1	2	CONNECTOR: Item 22.	
thru			
A7W4P2A3		EVENDED CADLE TO ANGMETTED DATE. 94.0	7-86
A7W5		EXTENDER CABLE, TRANSMITTER RATT: 24.0	1-00
A7W5MP1		in. long, mfr 98738, part no. 30A226276-21-11. SHELL, CONNECTOR: MIL type M24308-20-6.	7-86
and		Shell, Connector: will type w24500-20-0.	1-00
A7W5MP2			
A7W5P1	1	CONNECTOR, PLUG, ELECTRICAL: MIL type	7-86
Atwari		M24308-1-1.	1 00
A7W5P2		CONNECTOR, PLUG, ELECTRICAL: MIL type M24308-3-1.	7-86
A7W6 thru		Not used.	
A7W10	l		
A7W11		EXTENDER CABLE, RF AMPLIFIER: 24.0 in.	7-86
A 77 147 1 1 18 17 11	}	long; mfr 98738, part no. 30A226273-21-11. SHELL, CONNECTOR: MIL type M24308-20-7.	7-86
A7W11MP1		SHELL, CONNECTOR: MIL type M24506-20-7.	1-00
and A7W11MP2			
A7W11P1		CONNECTOR, PLUG, ELECTRICAL: MIL type M24308-1-2.	7-86
A7W11P2		CONNECTOR, PLUG, ELECTRICAL: MIL type M24308-3-2.	7-86
A7W12		EXTENDER CABLE, AMPLIFIER, DC/DC: 24.0 in. long; mfr 98738, part no. 30A226426-22-11.	7-86
A7W12MP1		SHELL, CONNECTOR: MIL type M24308/20-9.	7-86
and			
A7W12MP2			
	<u> </u>		<u> </u>

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A7W12P1 A7W12P1A1	2	CONNECTOR, PLUG, ELECTRICAL: 2.729 in. long, 0.660 in. w; 0.494 in. h; mfr 71785, part no. DCMM17W5P, 98738, dwg 09P226565-11. CONNECTOR: Item 20.	7-86
thru A7W12P1A5			
A7W12P1A5 A7W12P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.729 in. long, 0.663 in. w, 0.494 in. h; mfr 71785, part no. DCMM17W5S, 98738, dwg 09P226565-13.	7-86
A7W12P2A1 thru A7W12P2A5	2	CONNECTOR: Item 22.	
A7W13		EXTENDER CABLE, FREQUENCY STANDARD: 24.0 in. long; mfr 98738, part no. 30A226274-21-11.	7-86
A7W13MP1 and A7W13MP2		SHELL, CONNECTOR: MIL type M24308/20-9.	7-86
A7W13P1		CONNECTOR, PLUG, ELECTRICAL: 2.729 in. long, 0.670 in. w, 0.494 in. h; mfr 71785, part no. DCMM13W6P, 98738, dwg 09P226565-12.	7-86
A7W13P1A1 thru A7W13P1A6	2	CONNECTOR: Item 20.	
A7W13P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 2.729 in. long, 0.663 in. w, 0.494 in. h; mfr 71785, part no. DCMM13W6S, 98738, dwg 09P226565-14.	7-86
A7W13P2A1 thru A7W13P2A6	2	CONNECTOR, RECEPTACLE, ELECTRICAL: Item 22.	
A7W14		EXTENDER CABLE, TRANSLATOR/SYNTHESIZER: 24.0 in. long, mfr 98738, part no. 30A226275-21-11.	7-86
A7W14MP1 and A7W14MP2		SHELL, CONNECTOR: MIL type M24308/20-7.	7-86
A7W14P1		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.541 in. long, 0.656 in. w, 0.494 in. h; mfr 71785, part no. DAMM3W3S, 98738, dwg 09P226565-02.	7–86
A7W14P1A1 thru A7W14P1A3	2	CONNECTOR: Item 20.	
A7W14P2		CONNECTOR, RECEPTACLE, ELECTRICAL: 1.541 in. long, 0.494 in. w, 0.422 in. h; mfr 71785, part no. DAMM3W3P, 06845, DWG 4032484-0701.	7-86

Table 7-2. Radio Transmitter T-827H/URT, Parts List (Continued)

REFERENCE			FIGURE
DESIGNATION	NOTES	NAME AND DESCRIPTION	NUMBER
A7W14P2A1 thru	2	CONNECTOR: Item 22.	
A7W14P2A3 A7W15		EXTENDER CABLE, TRANSLATOR/SYNTHESIZER: 24.0 in. long; mfr 98738, part no. 30A226275- 21-11.	7-50

Table 7-3. List of Common Item Descriptions

ITEM	DESCRIPTION
1	BLOCK, CONTACT: 3.659 in. long, 0.520 in. w, 0.440 in. thk;
2	diallyl phthalate resin, type SGD; mfr 98738, part no. 39P228459-01. CAPACITOR, FIXED, CERAMIC: 1.5 pF ±5%, 500 Vdc working:
"	0.330 in. long, 0.160 in. dia; mfr 78488, part no. GA1-
	5PFPORM5PCT, 06845, dwg 4031973-0722.
3	CAPACITOR, FIXED, CERAMIC: 2.0 pF ±5%, 500 Vdc working;
	0.290 in. long, 0.160 in. dia; mfr 4031973-0725.
4	CAPACITOR, FIXED, CERAMIC: 1000 pF ±20%, 200 Vdc working;
5	MIL type M39014/01-1238. CAPACITOR, FIXED, CERAMIC: 0.01 uF ±20%, 200 Vdc working;
3	MIL type M39014/02-1219.
6	CAPACITOR, FIXED, CERAMIC: 0.01 uF ±10%, 200 Vdc working;
	MIL type M39014/02-1218.
7	CAPACITOR, FIXED, CERAMIC: 0.01 uF ±10%, 100 Vdc working;
	MIL type M39014/01-1455.
8	Not used.
9	CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc working; MIL type M39014/02-1230.
10	CAPACITOR, FIXED, ELECTROLYTIC: 10 uF ±10%, 20 Vdc working;
10	MIL type M39003/01-2286.
11	CAPACITOR, FIXED, ELECTROLYTIC: 15 uF ±20%, 20 Vdc working;
	MIL type M39003/02-2290.
12	CAPACITOR, FIXED, ELECTROLYTIC: 120 uF +75% -15%, 40 Vdc
	working; 0.765 in. long, 0.375 in. dia; mfr 26769, part no.
13	T0314-120UF-P75M15PCT40VDCW, 06845, dwg 4031980-0701.
13	CAPACITOR, FIXED, MICA: 150 pF ±1%, 500 Vdc working; MIL type CMR05F151FPDM.
14	CAPACITOR, FIXED, MYLAR DIELECTRIC: 0.1 uF ±20%, 100 Vdc
	working; dwg 4032429-0703.
15	CAPACITOR, FIXED, MYLAR DIELECTRIC: 0.20 uF ±20%, 100 Vdc
	working; 0.55 in. long, 0.36 in. w, 0.23 in. thk; mfr 99515,
1.0	part no. EP36D4, 06845, dwg 4032429-0704.
16	CONNECTOR, ELECTRICAL, TEST-POINT TYPE: Right angle, mfr
17	98291, part no. SKT103PCWHP34, 06845, dwg 4010014-0701. CONNECTOR, ELECTRICAL, TEST-POINT TYPE: 1000 Vrms
	maximum; MIL type M39024/18-03.
18	CONNECTOR, ELECTRICAL, TEST-POINT TYPE: 1000 Vrms
	maximum; MIL type M39024/18-04.
19	CONNECTOR, ELECTRICAL, TEST-POINT TYPE: 1000 Vrms
00	maximum; MIL type M39024/18-05.
20	CONNECTOR, PLUG, ELECTRICAL: Mfr 71785, part no.
21	DM53740-5001, 98738, dwg 09P226565-17. CONNECTOR, PLUG, ELECTRICAL: Right angle coaxial, 0.734 in.
<i>4</i> ±	long, female contact; mfr 71785, part no. 318-11-99-283, 06845,
	dwg 4032484-0729.
22	CONNECTOR, RECEPTACLE, ELECTRICAL: Mfr 71785, part no.
	DM53642-5001, 98738, dwg 09P226565-18.

Table 7-3. List of Common Item Descriptions (Continued)

ITEM	DESCRIPTION		
23	CONNECTOR, RECEPTACLE, ELECTRICAL: Right angle coaxial;		
	0.734 in. long, female contact, mfr 71785, part no. DM53743-5001,		
24	98738, dwg 09P226565-20.		
44	EJECTOR, CIRCUIT CARD: 1.25 in. long, 0.28 in. w, 0.56 in. h,		
25	nylon, mfr 13103, part no. 5005-08N, 98738, dwg 55P226279-21-11. RESISTOR, FIXED, COMPOSITION: 100 ohms ±5%, 1/8 w;		
20	MIL type RCR05G101JS.		
26	RESISTOR, FIXED, COMPOSITION: 1000 ohms ±5% 1/8 w;		
20	MIL type RCR05G102JS.		
27	RESISTOR, FIXED, COMPOSITION: 10K ohms ±5%, 1/8 w;		
21	MIL type RCR05G103JS.		
28	RESISTOR, FIXED, COMPOSITION: 2400 ohms ±5%, 1/8 w;		
20	MIL type RCR05G242JS.		
29	RESISTOR, FIXED, COMPOSITION: 10 ohms ±5%, 1/4 w;		
_ •	MIL type RCR07G100JS.		
30	RESISTOR, FIXED, COMPOSITION: 100 ohms ±5%, 1/4 w;		
	MIL type RCR07G101JS.		
31	RESISTOR, FIXED, COMPOSITION: 1000 ohms ±5%, 1/4 w;		
	MIL type RCR07G102JS.		
32	RESISTOR, FIXED, COMPOSITION: 10K ohms ±5%, 1/4 w;		
	MIL type RCR07G103JS.		
33	RESISTOR, FIXED, COMPOSITION: 100K ohms ±5%, 1/4 w;		
	MIL type RCR07G104JS.		
34	RESISTOR, FIXED, COMPOSITION: 220 ohms ±5%, 1/4 w;		
	MIL type RCR07G221JS.		
35	RESISTOR, FIXED, COMPOSITION: 2200 ohms ±5%, 1/4 w;		
	MIL type RCR07G222JS.		
36	RESISTOR, FIXED, COMPOSITION: 2700 ohms ±5%, 1/4 w;		
	MIL type RCR07G272JS.		
37	RESISTOR, FIXED, COMPOSITION: 27K ohms ±5%, 1/4 w;		
	MIL type RCR07G273JS.		
38	RESISTOR, FIXED, COMPOSITION: 33 ohms ±5%, 1/4 w;		
	MIL type RCR07G330JS.		
39	RESISTOR, FIXED, COMPOSITION: 3300 ohms ±5%, 1/4 w;		
	MIL type RCR07G332JS.		
40	RESISTOR, FIXED, COMPOSITION: 33K ohms ±5%, 1/4 w;		
	MIL type RCR07G333JS.		
41	RESISTOR, FIXED, COMPOSITION: 3900 ohms ±5%, 1/4 w;		
	MIL type RCR07G392JS.		
42	RESISTOR, FIXED, COMPOSITION: 47 ohms ±5%, 1/4 w;		
	MIL type RCR07G470GJS.		
43	RESISTOR, FIXED, COMPOSITION: 4700 ohms ±5%, 1/4 w;		
	MIL type RCR07G472JS.		
44	RESISTOR, FIXED, COMPOSITION: 82 ohms ±5%, 1/4 w;		
45	MIL type RCR07G820JS.		
45	RESISTOR, FIXED, COMPOSITION: 820 ohms ±5%, 1/4 w;		
	MIL type RCR07G821JS.		

Table 7-3. List of Common Item Descriptions (Continued)

TEM	DESCRIPTION	, .
16	RESISTOR, FIXED, COMPOSITION: 8200 ohms ±5%, 1/4 w;	
	MIL type RCR07G822JS.	
47	Not used.	. 8
48	RESISTOR, FIXED, FILM: 5100 ohms ±2%, 1/4 w; MIL type	
	RLR07C5101GR	
49	SEMICONDUCTOR DEVICE, DIODE: Silicon, voltage regulator;	
	MIL type JAN1N4454.	
50	SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N649-1.	
51	TERMINAL, STUD: MIL type SE206D01.	
52	TERMINAL, STUD: MIL type SE079B01.	
53	TERMINAL, STUD: 0.593 in. long, 0.050 in. dia, brass; mfr 71279,	
	part no. 2380-1, 06845, dwg 4032159-0701.	
54	TRANSISTOR: MIL type JAN2N2222A.	
55	TRANSISTOR: MIL type JAN2N2905A.	
56	Not used.	
57	TERMINAL, STUD: MIL type SE15XC01.	
58	CAPACITOR, FIXED, CERAMIC: 0.1 uF ±10%, 100 Vdc	
00	working; MIL type M39014/02-1310.	
59	RESISTOR, FIXED, COMPOSITION: 1200 ohms ±5%, 1/4 w;	
09	MIL type RCR07G122JS.	
20	CAPACITOR, FIXED, CERAMIC: 0.1 uF ±20%, 50 Vdc working;	
60		
••	MIL type M39014/01-1474.	
61	Not used.	
62	SEMICONDUCTOR DEVICE, DIODE: MIL type JAN1N4148-1.	
63	CAPACITOR, FIXED, CERAMIC: 0.047 uF ±10%, 100 Vdc	
	working; ML type M39014/02-1305.	
64	CAPACITOR, FIXED, CERAMIC: 1000 pF ±10%, 200 Vdc	
	working; MIL type M39014/01-1317.	
65	Not used.	
66	TERMINAL, FEEDTHRU: Insulated, 0.609 in. long, 0.172	
	in. dia; mfr 98291, part no. FT-SM-025TUR, dwg	
	4010455-0701.	

Table 7-4. List of Attaching Hardware

Table 7-4. Dist of Attaching Hardware					
ITEM LETTER	DESCRIPTION				
A	NUT, PLAIN, HEX, MACHINE SCREW: No. 8-32 UNC-2B x 0.344 across flats, 0.130 in. thk; MIL type MS35649-284.				
В	WASHER, LOCK-SPRING, HELICAL: No. 8, 0.175 in.ID, 0.293 in. OD, 0.040 in. thk; MIL type MS35338-137.				
С	NUT, PLAIN, HEXAGON: No. 8-32 UNC-2B x 0.250 in. across flats, 0.289 in. thk; mfr 06845, part no. 4030942-0703.				
D	WASHER, FLAT, SPECIAL: 0.173 in. ID, 0.437 in. OD, 0.036 in. thk; mfr 06845, part no. 4031924-0009.				
Е	SCREW, MACHINE, FLAT COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 2-56 UNC-2A x 3/4 in. long; MIL				
F	type MS51959-9. NUT, PLAIN, HEX, MACHINE SCREW: No. 2-56 UNC-2B x 0.187 across flats, 0.066 in. thk; MIL type MS35649-224.				
G	WASHER, LOCK-SPRING, HELICAL: No. 2, 0.094 in. ID, 0.172 in. OD, 0.020 in. thk; MIL type MS35338-134.				
Н	WASHER, FLAT - METAL, ROUND: CRES: No. 10, 0.188 in. ID, 0.375 in. OD, 0.049 in. thk; MIL type MS15795-807.				
I J	Not used. SCREW, MACHINE, FLAT COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 2-56 UNC-2A x 3/8 in. long; MIL type MS51959-5.				
K	NUT, PLAIN, HEX, MACHINE SCREW: No. 6-32 UNC-2B x 0.312 across flats, 0.114 in. thk; MIL type MS35649-264.				
L	WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.156 in. ID, 0.312 in. OD, 0.035 in. thk; MIL type MS15795-805.				
M	WASHER, LOCK-SPRING, HELICAL: No. 6, 0.148 in. ID, 0.250 in. OD, 0.031 in. thk; MIL type MS35338-136.				
N	SCREW, CAP, HEX HEAD, CRES: UNC-2A, 5/16 x 0.625 in. long, 0.435 in. across flats; MIL type MS35307-331.				
O P	Not used. WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.344 in. ID,				
Q .	0.688 in. OD, 0.065 in. thk; MIL type MS15795-812. WASHER, LOCK-SPRING, HELICAL: No. 5/16, 0.328 in. ID, 0.586 in. OD, 0.078 in. thk; MIL type MS35338-140.				
R	SCREW, EXTERNALLY RELIEVED BODY: 0.391 in. long, 0.121 in. w; mfr 06845, part no. 4031920-0002.				
S	SCREW, MACHINE, FLAT COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 2-56 UNC-2A, 7/16 in. long MIL type MS51959-6.				
T	NUT, SELF-LOCKING, HEXAGON: No. 2-56 UNC-3B x 0.158 in. across flats, 0.095 in. thk; mfr 06845, part no. 4031923-0701.				
U	WASHER, LOCK, FLAT - INTERNAL TOOTH: No. 2, 0.095 in. ID, 0.200 in. OD, 0.015 in. thk; MIL type MS35333-69.				
v	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 10-32 UNF-2A, 1/2 in. long, MIL type MS24693-C1.				

Table 7-4. List of Attaching Hardware (Continued)

ITEM DESCRIPTION			
LETTER			
W	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 8-32		
••	UNC-2A, 7/16 in. long; MIL type MS51957-44.		
X	STANDOFF, CRES: No. 8-32 UNC-2B x 3.972 in. long, 0.375 in. w,		
	mfr 98738, part no. 43P226764-21-11.		
Y	SCREW, CAPTIVE: NO. 10-32 UNC-2A x 0.980 in. long; mfr 06845,		
	part no. 4030574-0001.		
· Z	SCREW, PANEL: No. 10-32 UNC-2A x 1.07 in. long, with plastic		
	cap; mfr 06845, part no. 4032255-0501.		
AA	WASHER, LOCK, EXTERNAL TOOTH: No. 4, 0.115 in. ID, 0.245 in.		
AB	OD, 0.015 in. thk; MIL type MS35335-57.		
AB	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 6-32 UNC-2A, 5/16 in. long; MIL type MS51957-27.		
AC	NUT, PLAIN, HEXAGON: No. 6-32 UNC-2B x 0.250 in. across flats,		
AC	0.095 in. thk; mfr 06845, part no. 4030942-0702.		
AD	NUT, PLAIN, HEXAGON: No. 4-40 UNC-2B x 0.187 in. across flats,		
	0.066 in. thk; mfr 06845, part no. 4030942-0701.		
AE	WASHER, LOCK, EXTERNAL TOOTH: No. 6, 0.141 in. ID, 0.305		
	in. OD, 0.016 in. thk; MIL type MS35335-58.		
AF	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40		
	UNC-2A, 5/16 in. long; MIL type MS51957-14.		
AG	NUT, PLAIN, HEX, MACHINE SCREW: No. 4-40 UNC-2B x 0.250		
ATT	across flats, 0.114 in. thk; MIL type MS35649-244.		
AH	WASHER, RUBBER: 0.390 in. ID, 0.69 in. OD, 0.32 in. thk;		
AI	mfr 06845, part no. 2058889-0008. Not used.		
AJ	NUT, SELF-LOCKING, HEXAGON: Mfr 06845, part no. 4031923-0702,		
	0.190 across flats, 0.110 in. thk.		
AK	SCREW, MACHINE, FLAT COUNTERSUNK HEAD, 82 degress CROSS-		
	RECESSED, CRES: No. 4-40 UNC-2A, 3/8 in. long; MIL		
	type MS51959-15.		
AL	WASHER, LOCK - SPRING, HELICAL: No. 4, 0.121 in. ID, 0.209		
	in. OD, 0.025 in. thk; MIL type MS35338-135.		
AM	NUT, PLAIN - HEXAGON, MACHINE SCREW: No. 10-32 UNF-2B x 0.375 in. across flats, 0.130 in. thk; MIL type MS35650-304.		
AN	WASHER, LOCK - SPRING, HELICAL: No. 10, 0.202 in. ID, 0.334		
1	in. OD, 0.047 in. thk; MIL type MS35338-138.		
AO	Not used.		
AP	SCREW, CAP, HEX SOCKET HEAD: No. 6-32 UNC-3A, 0.500 in.		
	long, mfr 06845, part no. 4032180-0701.		
AQ	SCREW, MACHINE, PAN HEAD, CROSS RECESSED, CRES: No. 4-40		
	UNC-2A x 1/4 in. long; MIL type MS51957-13.		
AR	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40		
AC	UNC-2A x 1/2 in. long; MIL type MS51957-17.		
AS	WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.125 in. ID, 0.312 in. OD, 0.032 in. thk; MIL type MS15795-804.		
AT	SCREW, MACHINE, HEX HEAD: No. 4-40 UNC-2A x 0.50 in. long;		
	0.187 in. hex; mfr 06845, part no. 4032182-0701.		
	,,, ,, ,		
1			

Table 7-4. List of Attaching Hardware (Continued)

Table 1-4. Dist of Attaching Hardware (Continued)				
ITEM LETTER	DESCRIPTION			
AU	WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.125 in. ID, 0.250 in. OD, 0.022 in. thk; MIL type MS15795-803.			
AV	WASHER, RUBBER: 0.985 in. ID, 1.48 in. OD, 0.032 in. thk; mfr 06845, part no. 2058889-0003.			
AW	WASHER, RUBBER: 0.610 in. ID, 1.00 in. OD, 0.032 in. thk; mfr 06845, part no. 2058889-0001.			
AX	WASHER, FLAT: 0.640 in. ID, 1.0 in. OD, 0.012 in. thk; mfr 06845, part no. 4032130-0003.			
AY	WASHER, FLAT: 1.015 in. ID, 1.48 in. OD, 0.012 in. thk; mfr 06845, part no. 4032130-0004.			
AZ	SPACER, MOUNTING: 0.173 in. ID, 0.220 in. OD, 0.160 in. long; mfr 06845, part no. 2058941-0001.			
BA	WASHER, RUBBER: 0.32 in. ID, 1.00 in. OD, 0.032 in. thk; mfr 98738, part no. 32P226780-21-11.			
BB	NUT, PLAIN, HEX, CRES: 0.564 in. across flats, 3/8-32 UNEF-2B, 0.093 in. thk; MIL type MS25082-20.			
ВС	WASHER, LOCK, FLAT - INTERNAL TOOTH: No. 3/8, 0.384 in. ID, 0.670 in. OD, 0.032 in. thk; MIL type MS35333-76.			
BD	SET SCREW, HÉX SOCKET, CUP POINT, ALY. STEEL: No. 4-40 UNC-3A x 0.187 in. long; mfr 06845, part no. 2031167-0702.			
BE	PIN, GROOVED: 0.066 in. dia., 0.500 in. long; MIL type MS35675-3.			
BF	SET SCREW - HEX SOCKET, CUP POINT, PLAIN, CRES: UNC-3A, 0.500 in. long, 0.250 in. w, across flats; MIL type MS51021-36.			
BG	SET SCREW - HEX SOCKET, CUP POINT, PLAIN, CRES: UNC-3A, 0.250 in. long; 0.125 in. across flats; MIL type MS51021-32.			
ВН	PIN, STRAIGHT, HEADLESS, ALY. STEEL: 0.250 in. long, 0.784 in. OD; MIL type MS16555-9.			
BI	Not used.			
BJ	PIN, SPRING - TUBULAR, SLOTTED, CRES: 0.188 in. long, 0.199 in. dia, 0.182 chamber dia., MIL type MS16562-189.			
ВК	SET SCREW, HEX SOCKET, CUP POINT, ALY. STEEL, PLAIN: UNC-3A x 0.250 in. long, 0.125 in. w. across flats; MIL type MS51963-22.			
BL	SET SCREW, HEX SOCKET, CUP POINT, ALY. STEEL, PLAIN: UNC-3A x 0.250 in. long, 0.125 in. across flats; MIL type MS51963-11.			
BM	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 8-32 UNC-2A x 3/8 in. long; MIL type MS51957-43.			
BN	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 8-32 UNC-2A x 5/8 in. long; MIL type MS51957-46.			
BO BP	Not used. SHIM, ALUMINUM: 0.312 in. dia, 0.012 in. thk; mfr 06845, part no. 2058976-0001.			
BQ	SHIM, ALUMINUM: 0.312 in. dia, 0.020 in. thk; mfr 06845, part no. 2058976-0002.			



Table 7-4. List of Attaching Hardware (Continued)

ITEM LETTER	DESCRIPTION			
BR	SHIM, ALUMINUM: 0.312 in. dia, 0.032 in. thk; mfr 06845, part no. 2058976-0003.			
BS	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD: 82 DEGREES CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 3/16 in. long; MIL type MS51959-25.			
BT	Not used.			
BÜ	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED. CRES: No. 8-32 UNC-2A x 3/8 in. long; MIL type MS51959-43.			
BV	SCREW, MACHINE, SELF-SEALING: 0.62 in. long, 10-32 thread; mfr 07631, part no. R1032 x 0.62, 06845, dwg 4032168-0703.			
BW	WASHER, FLAT, SPECIAL: 1.0 in. long, 0.380 in. w, 0.156 in. dia, aluminum, dimpled; mfr 06845, part no. 4030896-0001.			
вх	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 100 DEGREES CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 1/4 in. long; MIL type MS24693-C24.			
ВҰ	SPACER, HEX: No. 6-32 UNC-2B internal threads, 0.437 in. long, 0.438 in. hex across flats, 82 degress countersunk x 0.188 in. dia, mfr 06845, part no. 4032128-0006.			
BZ	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 2-56 UNC-2A x 3/8 in. long; MIL type MS51957-5.			
CA	WASHER, FLAT, SPECIAL, CRES: 0.096 in. ID, 0.187 in. OD, 0.016 in. thk; mfr 06845, part no. 4031924-0003.			
СВ	SCREW, MACHINE, FLAT COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 3/4 in. long; MIL type MS51957-32.			
СС	NUT, SELF-LOCKING, HEXAGON, CRES: 0.130 - 32 UNJC-3B, 0.313 in. w. across flats, 0.161 in. ID, 0.072 in. thk; MIL type MS21044-C06.			
CD	SPACER, TABULAR, CRES: 0.147 in. ID, 0.250 in. OD, 0.346 in. long, mfr 06845, part no. 4030905-0007.			
CE	SCREW, CAPTIVE, CRES: 10-32 UNF-2A x 4.84 in. long; mfr 06845, part no. 03P228175-01.			
CF	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 5/16 in. long; MIL type MS51959-14.			
CG	WASHER, FLAT, SPECIAL: 0.125 in. ID, 0.250 in. OD, 0.032 in. thk; mfr 06845, part no. 4031924-0007.			
СН	SPACER, TABULAR: 0.166 in. ID, 0.220 in OD, 0.140 in. long; aluminum; mfr 06845, 4030905-0005.			
CI	Not used.			
CJ	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 3/16 in. long; MIL type MS51957-12.			
CK	Not used.			
CL	PIN, SPRING, CRES: 0.438 in. long, 0.094 in. dia; MIL type MS171495.			

Table 7-4. List of Attaching Hardware (Continued)

ITEM LETTER	DESCRIPTION				
CM	RING, RETAINING, EXTERNAL, "E", CRES: 0.0188 in. shaft dia. 0.0145 in. free dia., 0.025 in. thk; MIL type MS16633-4018.				
CN	SCREW, TRUSS HEAD: No. 2-56 UNC-2A x 0.187 in. long; mfr 06845, part no. 4032431-0701.				
CO	Not used.				
CP	PIN, SPRING, CRES: 0.375 in. long, 0.094 in. dia; MIL type MS171494.				
CQ	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 3/8 in. long; MIL type MS51957-15.				
CR	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 2-56 UNC-2A x 1/8 in. long; MIL type MS51957-1.				
CS	RIVET, SOLID, COUNTERSUNK 100 DEGREES: Aluminum alloy; 9/32 in. long, 3/32 in. dia; MIL type MS20426-AD3-4-5.				
CT	RIVET, SOLID, UNIVERSAL HEAD, ALUMINUM ALLOY 2117: 0.375 in. long, 3/34 in. dia; MIL type MS20470AD3-6.				
CU	RIVET - TUBULAR, OVAL HEAD - ALUMINUM ALLOY: 0.156 in. long, 0.061 in. body dia, 0.044 in. hole dia, MIL type MS16535-23.				
CV	RIVET, TUBULAR, OVAL HEAD, ALUMINUM ALLOY: 0.125 in. long, 0.061 in. body dia, 0.044 in. hole dia, MIL type MS16535-22.				
CW	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: NO. 4-40 UNC-2A x 7/16 in. long; MIL type MS51957-16.				
CX	RIVET, TUBULAR, OVAL HEAD, NICKEL-PLATED BRASS: 0.087 in. dia, 1/8 in. long; mfr 06845, part no. 2074255-2303.				
CY	RIVET, TUBULAR, OVAL HEAD, NICKEL-PLATED BRASS: 0.087 in. dia, 27/64 in. long; mfr 06845, part no. 2074266-2322.				
CZ	RIVET, TUBULAR, OVAL HEAD, NICKEL-PLATED BRASS: 0.087 in. dia, 9/64 in. long; mfr 06845, part no. 2074266-2304.				
DA	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 5/8 in. long; MIL type MS51957-18.				
DB	SCREW, MACHINE, FLAT HEAD, CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 1/4 in. long; MIL type MS51959-27.				
DC	WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.156 in. ID, 0.375 in. OD, 0.049 in. thk; MIL type MS15795-806.				
DD	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES, CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 1/4 in. long; MIL type MS51959-13.				
DE	RIVET, SOLID, COUNTERSUNK, 100 DEGREES, COPPER: 3/8 in. long, 0.065 in. dia, MIL type MS20427C2-6.				
DF	SCREW, MACHINE, NYLON: No. 6, UNC-2A-32, 1.00 in. long; MIL type MS18212-34.				
DG	RIVET, NYLON, OVAL HEAD: 0.12 in. long; MIL type MS20450C8-6.				
DH	WASHER, FLAT - PLASTIC (NYLON): No. 4, 0.127 in. ID, 0.297 in. OD, 0.049 in. thk; MIL type MS51859-2.				
DI	Not used.				



Table 7-4. List of Attaching Hardware (Continued)

ITEM LETTER	DESCRIPTION
DETTER	DESCRIPTION
$\mathbf{D}\mathbf{J}$	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 3/4 in. long; MIL type MS51957-19.
DK	WASHER, FLAT, SPECIAL: 0.120 in. ID, 0.218 in. OD, 0.015 in. thk; mfr 06845, part no. 4031924-0005.
DL	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 100 DEGREE CROSS-RECESSED, CRES: No. 4-40, UNC-2A x 3/8 in. long; MIL type MS24693-C4.
DM	NUT, PLAIN, HEX, CRES: No. 3/8-32 UNEF-2B, 0.564 in. across flats, 0.093 in. thk; MIL type MS25082-C20.
DN	WASHER, LOCK-SPRING, HELICAL: No. 8, 0.175 in. ID, 0.05 in. OD, 0.040 in. thk; MIL type MS35338-42.
DO	Not used.
DP	WASHER, ANTI-TURN: Mfr 81073, part no. 44J1111; available with switch rotary; mfr 98738, dwg 40P226296-08.
DQ	WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.094 in. ID, 0.250 in. OD, 0.20 in. thk; MIL type MS15795-802.
DR	WASHER, FIBERGLASS: 0.250 in. OD, 0.107 in. ID, 0.015 in. thk; mfr 06845, part no. 2074908-3110.
DS	WASHER, MICA: 0.250 in. ID, 0.125 in. OD, 0.005 in. thk; mfr 98738, part no. 04P226362-01.
DT	STUD, EXTENSION, HEX: No. 4-40 UNC-2 threads, 0.93 in. long, 0.187 across flats, cres; mfr 06845, part no. 4032199-0005.
DU	RING, RETAINING, EXTERNAL, "E" CAD. STEEL PLATED: 0.250 in. shaft dia, 0.207 in. free dia, 0.025 in. thk; MIL type MS16633-1025.
DV	RING, RETAINING: 0.472 in. OD, 0.382 in. ID, 0.025 in. thk; mfr 77339, part no. TRC-820.
DW	WASHER, FLAT, SPECIAL: 0.380 in. ID, 0.080 in. OD, mfr 06875, part no. 4031924-0015.
DX	RIVET, TUBULAR: 0.061 in. OD, 0.125 in. length, 0.017 in. thk; mfr 98738, part no. 05S111345-5.
DY	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 3/8 in. long; MIL type MS51957-28.
DZ	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 100 DEGREES CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 5/16 in. long; MIL type MS24693-C25.
EA	WASHER, RUBBER: 0.50 in. ID, 0.88 in. OD; mfr 06845, part no. 4010006-0001.
EB	WASHER, FLAT, SPECIAL: 0.380 in. ID, 0.680 in. OD, 0.036 in. thk; mfr 06845, part no. 4031924-0017.
EC	WASHER, KEY KNOB: 0.261 in. ID, 0.480 in. OD, 0.325 in. thk; mfr 06845, part no. 4032101-0001.
ED	WASHER, KEY: 0.50 in. ID, 0.74 in. OD, 0.185 in. thk; mfr 06845, part no. 4032102-0001.
EE	RING, RETAINING, INTERNAL, CRES: 0.512 in. ID, 0.560 in. OD, 0.035 in. thk; MIL type MS16625-4051.

Table 7-4. List of Attaching Pardware (Continued)

ITEM LETTER	DESCRIPTION				
EF	WASHER, SPRING TENSION: 0.257 in. ID, 0.510 in. OD, 0.010 in. thk; mfr 78189, part no. 3502-14-47-0544B, 06845, dwg 4032104-0701.				
EG	WASHER, FLAT, SPECIAL: 0.380 in. ID, 0.680 in. OD, 0.078 in. thk; mfr 06845, part no. 4031924-0016.				
ЕН	SCREW, MACHINE, SELF-SEALING: No. 10-32, 0.753 in. long, 0.403 in. w; mfr 97539; part no. R/1032 x .62, 06845, dwg 4032168-0703.				
EI	Not used.				
EJ	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 1/2 in. long; MIL type MS51957-30.				
EK	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 8-32 UNC-2A x 5/8 in. long; MIL type MS51959-46.				
EL	STUD, TURNLOCK FASTENER: 3.00 in. long, 0.310 in. dia; mfr 72794, part no. F3-25, 06845, dwg 42P228145-02.				
EM	WASHER, FLAT, SPECIAL: 0.173 in. ID, 0.437 in. OD, 0.036 in. thk; mfr 06845, part no. 4031924-0001.				
EN	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED: No. 2-50 UNC-2A x 3 in. long; MIL type MS51959-91.				
EO	Not used.				
EP	WASHER, LOCK, EXTERNAL TOOTH: 0.267 in. ID, 0.365 in. OD, 0.32 in. thk; mfr 06845, part no. 2074905-2305.				
EQ	WASHER, SPECIAL, METALLIC: 0.265 in. ID, 0.375 in. OD, 0.032 in. thk; mfr 06845, part no. 4030904-0002.				
ER	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 4-40 UNC-2A x 7/16 in. long; MIL type MS51957-16.				
ES	PIN, SPRING, CRES: 0.438 in. long; MIL type MS171435.				
ET	Not used.				
EU	PIN, GROOVED: 0.066 in. dia, 0.375 in. long; MIL type MS35672-7.				
EV	RING, RETAINING: 0.382 in. ID, 0.472 in. OD; steel cadmium plate; mfr 77339, part no. TRC-520, 58189, dwg 666231-603.				
EW	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 100 DEGREES, CROSS-RECESSED: 4-40 UNC-2A, 0.375 in. long; MIL type MS24693-4.				
EX	SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 100 DEGREES CROSS-RECESSED: 4-40 UNC-2A, 0.050 in. long; MIL type MS24693-2.				
EY	PIN, SPRING, CRES: 0.188 in. long, 0.62 in. dia; MIL type 171431.				
EZ	SCREW, MACHINE, PAN HEAD, CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 5/8 in. long; MIL type MS51957-31.				
FA	NUT, PLAIN, CLINCH: 0.112-40 UNC-2B x 0.250 in. OD, 0.092 in. thk; 0.166 in. stem dia; MIL type M45938/1-3C.				
FB	RIVET, TUBULAR: 0.22 in. OD, 0.19 in. long; MIL type MS16535-114.				
FC	WASHER, FLAT: 0.19 in. dia; mfr 06845, dwg 4032136-0001.				
FD	WASHER, FLAT: 0.56 in. OD, 0.25 in. ID; mfr 58189, part no. 688001-028.				

Table 7-4. List of Attaching Hardware (Continued)

ITEM LETTER	DESCRIPTION				
FE	SCREW, PAN HEAD: No. 6-32 UNC, 1.75 in. long; MIL type MS51957-37.				
FF	SCREW, PANHEAD: No. 6-32 UNC, 1.50 in. long; MIL type MS51957-36.				
FG	NUT, CLINCH: 0.25 in. long, 0.21 in. dia; mfr 06845, part no. 4032174-0702.				
FH	NUT, SELF LOCKING, CLINCH: 0.15 in. long, 0.31 in. dia, mfr 06845, part no. 4032165-0701.				
FI	Not used.				
FJ	STUD, SELF LOCKING: 0.22 in. OD, 0.50 in. long; mfr 06845, dwg 4032355-0702.				
FK	STUD, SELF LOCKING: 0.19 in. OD, 0.25 in. long; mfr 06845, dwg 4032355-0711.				
FL	NUT, HEX: 0.35 in. hex, 0.08 in. thk; MIL type MS25082-13.				
FM	WASHER, INTERNAL TOOTH: 0.26 in. ID, 0.47 in. OD; MIL type MS35333-74.				
7737					
FN	RIVET: 0.06 in. OD, 0.17 in. length; mfr 98738, part no. 05S111345-8.				
FO	Not used.				
FP	SHIM, ALUMINUM: 2.0 in. w, 0.30 in. thk; mfr 14304, part no. 0026-1012-1.				
FQ	SHIM, ALUMINUM: 2.0 in. w, 0.16 in. thk; mfr 14304, part no. 0026-1012-2.				
FR	WASHER, RUBBER: 1.26 in. OD, 0.86 in. ID; mfr 06845, part no. 2058889-0002.				
FS	WASHER, RUBBER: 2.00 in. OD, 1.48 in. ID; mfr 06845, part no. 2058889-0007.				
FT	WASHER, FLAT: 0.516 in. ID, 0.80 in. OD, 0.012 in. thk; mfr 06845, part no. 4032130-0002.				
FU	WASHER, FLAT: 1.40 in. ID, 1.26 in. OD; mfr 06845, part no. 4032130-0006.				
FV	WASHER, FLAT: 1.53 in. ID, 2.00 in. OD; mfr 06845, part no. 4032130-0007.				
FW	WASHER, RUBBER: 0.67 in. ID, 1.08 in. OD; mfr 98738, dwg 04P228276.				
FX	WASHER, RUBBER: 0.70 in. ID, 1.08 in. OD; mfr 98738, dwg 04P228277.				
FY	SCREW, CAP, SOCKET HEAD, SELF-LOCKING, CAD. STEEL ALLOY; No. 6-32 UNC-3A, 0.138 in. long, 0.138 in. body dia; MIL type MS16997-21.				
FZ	SCREW, CAP, SOCKET HEAD, SELF-LOCKING, CAD. STEEL ALLOY: No. 4-40 UNC-3A, 0.50 in. long, 0.112 in. body dia, MIL type MS16997-11.				
GA	SHIM, CRES: 0.20 in. dia, 0.01 in. thk; mfr 06845, part no. 2074903-3404.				
GB	SCREW, SELF-SEALING: 0.24 in. OD, 0.62 in. long; mfr 06845, dwg 4032168-0702.				

Table 7-4. List of Attaching Hardware (Continued)

DESCRIPTION	ITEM	
GD		
SHIM, SOLID: 0.16 in. ID, 0.25 in. OD; mfr 06845, part no. 2074903-3405.	GC	
2074903-3406.	GD	
Mfr 06845, part no. 4032137-0001. SETSCREW - HEXAGON SOCKET, CRES: 40 UNC-3A, 0.125 in. long, 0.061 point dia; MIL type MS51021-9. WASHER, FLAT - METAL, ROUND, CRES: No. 10, 0.219 in. ID, 0.438 in. OD, 0.049 in. thk; MIL type MS15795-808. GI	GE	
Color	GF	
GI GJ SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 1/4 in. long; MIL type MS51959-26. GK WASHER, LOCK: 0.20 in. ID, 0.40 in. OD; MIL type MS35335-60. NUT, SELF LOCKING: 0.45 in. OD, 0.37 in. hex; mfr 06845, part no. 4032211. GM NUT, SELF LOCKING: 0.38 in. hex, 0.06 in. thk; MIL type MS21083-C08. GN SCREW, MACHINE, PAN HEAD: No. 6-32 UNC-2A x 0.43 in. long MIL type MS51957-29. GO Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GC GT GT GT RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. Not used. GV NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GG	
GJ SCREW, MACHINE, FLAT, COUNTERSUNK HEAD, 82 DEGREES CROSS-RECESSED, CRES: No. 6-32 UNC-2A x 1/4 in. long; MIL type MS51959-26. GK WASHER, LOCK: 0.20 in. ID, 0.40 in. OD; MIL type MS35335-60. GL NUT, SELF LOCKING: 0.45 in. OD, 0.37 in. hex; mfr 06845, part no. 4032211. GM NUT, SELF LOCKING: 0.38 in. hex, 0.06 in. thk; MIL type MS21083-C08. GN SCREW, MACHINE, PAN HEAD: No. 6-32 UNC-2A x 0.43 in. long MIL type MS51957-29. GO Not used. GP Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4030130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT Not used. GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV Not used. GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GH	
CRÓSS-RECESSED, CRÉS: No. 6-32 UNC-2A x 1/4 in. long; MIL type MS51959-26. GK WASHER, LOCK: 0.20 in. ID, 0.40 in. OD; MIL type MS35335-60. NUT, SELF LOCKING: 0.45 in. OD, 0.37 in. hex; mfr 06845, part no. 4032211. NUT, SELF LOCKING: 0.38 in. hex, 0.06 in. thk; MIL type MS21083-C08. GN SCREW, MACHINE, PAN HEAD: No. 6-32 UNC-2A x 0.43 in. long MIL type MS51957-29. Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. Not used. GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. Not used. GV NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GI	
GL NUT, SELF LOCKING: 0.45 in. OD, 0.37 in. hex; mfr 06845, part no. 4032211. GM NUT, SELF LOCKING: 0.38 in. hex, 0.06 in. thk; MIL type MS21083-C08. GN SCREW, MACHINE, PAN HEAD: No. 6-32 UNC-2A x 0.43 in. long MIL type MS51957-29. GO Not used. GP Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT Not used. GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV Not used. GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GJ	
GL NUT, SELF LOCKING: 0.45 in. OD, 0.37 in. hex; mfr 06845, part no. 4032211. GM NUT, SELF LOCKING: 0.38 in. hex, 0.06 in. thk; MIL type MS21083-C08. GN SCREW, MACHINE, PAN HEAD: No. 6-32 UNC-2A x 0.43 in. long MIL type MS51957-29. GO Not used. GP Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT Not used. GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV Not used. GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GK	
MS21083-C08. SCREW, MACHINE, PAN HEAD: No. 6-32 UNC-2A x 0.43 in. long MIL type MS51957-29. GO Not used. GP Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT Not used. GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV NOT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GL	
MIL type MS51957-29. Not used. GP Not used. GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT Not used. GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GM	
 GP GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845,	GN	
 GP GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845,	GO	
 GQ WASHER, FLAT: 0.19 in. ID, 0.50 in. OD, 0.02 in. thk; 06845, part no. 4032130-0001. GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV GW NOT USED. GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in. 		
 GR SCREW, CAPTIVE: 4.84 in. long, 0.17 in. dia; mfr 06845, part no. 4030521-0001. GS SCREW, MACHINE - PAN HEAD, SLOTTED, TEFLON: No. 6-32 UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV GV GW NOT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in. 		
UNC-2A x 0.50 in. long; mfr 98738, part no. 03P228453-30. GT GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GR	
GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GS	
GU RIVET, TUBULAR, OVAL HEAD, BRASS: 0.094 in. long, 0.089 in. body dia; MIL type MS16535-53. GV GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GT	
GW NUT, PLAIN, SPLINE FASTENER: No. 10-32-2B threads, 0.272 in. ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GU	
ID, 3/8 in. OD, 1/8 in. thk; mfr 46384, part no. KFS2-032, 98738, dwg no. 02S132160-7. GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GV	
GX WASHER, MOLDED, PLASTIC: 0.150 in. ID, 5/16 in. OD, 0.025 in.	GW	
[UIK; IIII 30730, Dart 110, 045131020-0.	GX	
GY WASHER, FLAT, REDUCED OD: 0.143 in. ID, 0.267 in. OD, 0.035 in. thk; NAS620C6.	GY	
GZ WASHER, MOLDED, PLASTIC: 0.120 in. ID, 9/32 in. OD, 0.020 in thk; mfr 98738, part no. 04S131026-5.	GZ	

Table 7-5. List of Manufacturers

CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS	CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS
00136	McCoy Electronics Co. Watts & Chestnut Sts. Mt. Holly Springs, PA	02735	RCA Corporation Solid State Division Route 202 Somerville, N.J. 08876
00141	Benrus Corp., PIC Design Div. P.O. Box 335 Benrus Center Ridgefield, CT 06877	04347	The Hysol Div. of Dexter Corp. 211 Franklin St. Olean, NY 14760
00213	Nytronics Components Group Orange St. Darlington, S.C. 29532 Sterling Instruments, Div.	04713	Motorola, Inc. Semiconductor Group P.O. Box 2953 5005 E. McDowell Rd. Phoenix, AZ 85062
	of Designatronics, Inc. 55 South Denton Ave. New Hyde Park, N.Y. 11040	04963	Minnesota Mining & Mfg. Co. Adhesives, Coatings and Sealers Div., 3M Center
00779	AMP Inc. Eisenhower Blvd. Harrisburg, PA 17105	05236	St. Paul, MN 55101 Jonathan Mfg. Co.
01121	Allen-Bradley Co. 1201 S. 2nd St.	05079	1101 S. Acacia Ave. Fullerton, CA 92631
01295	Milwaukee, WI 53204 Texas Instruments, Inc. Semiconductor Group	05972	Loctite Corp. 705 N. Mountain Road Newington, CT 06111
	P.O. Box 5012 13500 N. Central Expressway Dallas, TX 75222	06090	Raychem Corp. 300 Constitution Dr. Menlo Park, CA 94025
01961	Pulse Engineering, Inc. 7250 Convoy Court San Diego, CA 92111	06845	The Bendix Corp. Communications Division E. Joppa Rd. Baltimore, MD 21204
02289	HI-G Co., Inc. Spring St. and Rt. 75 Windsor Locks, CT 06096	06848	The Bendix Corp., Energy Controls Div.
02697	Parker Seal Co., O-Ring Div. of Parker-Hannifin Corp. 2360 Palumbo Dr. Lexington, KY 40509	06978	South Bend, IN 46620 Aladdin Electronics, Div. of Aladdin Industries, Inc. 701 Murfreesboro Rd. Nashville, TN 37210
02697	of Parker-Hannifin Corp. 2360 Palumbo Dr.	06978	Aladdin Electronics, Div. o Aladdin Industries, Inc. 701 Murfreesboro Rd.

Table 7-5. List of Manufacturers

	Table 7-3. List of Manufacturers					
CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS	CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS			
07014 07047	Asquith S A Co. Glendale, CA The Ross Milton Co.	12436	General Dynamics Corp. Electronics Div. P.O. Box 81127 5011 Kearny Villa Rd.			
	511 Second St. Pike Southampton, PA 18966	12639	San Diego, CA 92138 Northfield Precision			
07263	Fairchild Camera and Instrument Corp. Semiconductor Div. 464 Ellis St. Mountain View, CA 94042	13103	Instrument Corp. 4400 Austin Blvd. Isand Park, NY 11558 Thermalloy Co., Inc.			
07556	Calabro Plastics Unit Rack Upper Darby, PA		P.O. Box 34829 2021 W. Valley View Lane Dallas, TX 75234			
08289	The Blinn Delbert Co., Inc. 1678 E. Mission Blvd. P.O. Box 2007	13556	TRW Cinch Connectors 1015 S. Sixth St. Minneapolis, MN 55415			
08800	Pomona, CA 91766 General Electric Co. Insulating Material	14482	Watkin-Johnson Co. 3333 Hillview Ave. Palo Alto, CA 94304			
	Product Sect. One Campbell Rd. Schenectady, NY 12306	15801	Fenwal Electronics, Div. of Kidde Walter & Co., Inc. 63 Fountain St. Framingham, MA 01701			
08832	Schroeder Brothers Corp. Box 72 Nichol Ave. McKees Rock, PA 15136	17069	Circuit Structures Lab. 3200 N. San Fernando Blvd. Burbank, CA 91504			
09021	Airco Speer Electronics Bradfort, PA 16701	18324	Silicon General Garden Grove, CA			
09922	Burndy Corp. Richards Ave. Norwalk, CT 06852	18723	RCA Corp., Solid State Div., Electro-Optics and Devices			
11534	Duncan Electronics, Inc. 2865 Fairview Rd. Costa Mesa, CA 92626	18736	415 South 5th St. Harrison, NJ 07029 Voltronics Corp.			
·	·	10130	West St. Hanover, NJ 07936			

Table 7-5. List of Manufacturers

CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS	CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS
18915	The Birtcher Corp. Industrial Div. 4371 Valley Blvd. Los Angeles, CA 90032	40920	Miniature Bearing, Div. MPB Corp. Optical Ave. Precision Park Keene, NH 03431
19057	Filtech Corp. 1250 Pratt Arlington Heights, IL 60007	43543	Nytronics, Inc. Transformer Co. Div. 61 Gates Avenue
25104	TRW/Globe Motors, an Electronic Components Div. of TRW, Inc. 2275 Stanley Ave. Daytona, OH 45404	43710	Geneva, NY 14456 The J. M. Ney Co. Maplewood Ave. Bloomfield, CT 06002
26769	NCI, Inc. 5900 Australian Ave. West Palm Beach, FL 33407	46384	Penn Engineering & Mfg. Corp. P.O. Box 311 Doylestown, PA 18901
27014	National Semiconductor Corp. 2900 Semiconductor Dr. Santa Clara, CA 95051	48615	Precision Resistor Co., Inc. 113 U.S. Hwy. 22 Hillside, NJ 07205
29238	Oak Industries, Inc. Switch Division Elkhorn, WI	51181	Keytronics, Inc. 707 North St. Endicott, NY 13706
31669	Pico Electronics Mt. Vernon, NY	56289	Sprague Electric Co. North Adams, MA 01247
32559 32828	Bivar, Inc. Santa Ana, CA Keene Corp.	57533	Sterling Precision Corp. Comeau Bldg., Suite 900 319 Clematis St. West Palm Beach, FL 33401
V2 020	Kaydon Bearing Div. 2860 McCracken St. Muskegon, MI 49443	58189	General Dynamics Corp. 5011 Kearny Villa Rd. San Diego, CA 92138
33417	Union Corp Jones St. Verona, PA 15147	60380	The Torrington Co. Bearings Div. 59 Field St.
34371	Harris Semiconductor Div. of Harris Corp. P.O. Box 883 Melbourne, FL 32901		Torrington, CT 06790

Table 7-5. List of Manufacturers

	Table : U. El	St of Manufacti	11 01 0
CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS	CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS
70485	Atlantic India Rubber Works, Inc. 571 W. Polk St. Chicago, IL 60607	73899	JFD Electronics Corp. Pinetree Rd. Oxford, NC 27565
71278	Cambridge Rubber Co. 680 Main Cambridge, MA 02139	75263	Keystone Carbon Co. 1935 State St. St. Marys, PA 15857
71279	Cambridge Thermionic Corp. 445 Concord Ave. Cambridge, MA 02138	76854	Oak Industries Inc. Switch Div. S. Main St. Crystal Lake, IL 60014
71468	ITT Cannon Electric 666 East Dyer Rd. Santa Ana, CA 92702	77339	National Lock Washer Co. P.O. Box 5115 Industrial Parkway North Branch, NJ 08876
71482	C. P. Clare & Co. 3101 Pratt Blvd. Chicago, IL 60645	77820	The Bendix Corp. Electrical Components Div. Sherman Ave.
71785	TRW Cinch Connectors 1501 Morse Ave. Elk Grove Village, IL 60007	78189	Sidney, NY 13838 Illinois Tool Works, Inc.
72136	Electro Motive Corp. P.O. Box 7600 Lauter Ave.		Shakeproof Division St. Charles Road Elgin, IL 60120
	Florence, SC 29501	78488	Stackpole Carbon Co. St. Marys, PA 15857
72259	Nytronics, Inc. 105 Madison Ave. New York, NY 10016	79963	Zierick Mfg. Co. Radio Circle Mt. Kisco, NY 10549
72625	Amsted Industries, Inc. Diamond Chain Co. Div. 402 Kentucky Ave. Indianapolis, IN 46225	81030	International Instruments Div. Sigma Instruments Inc. 88 Marsh Hill Rd. Orange, CT 06477
72914	Grimes Mfg. Co. 515 N. Russell Urbana, OH 43078	81815	Communication Coil Co. 2839 N. Narragansett Ave. Chicago, IL 60634
72962	Esna Div. of Amerace Corp. 2330 Vauxhall Road Union, NJ 07083		

Table 7-5. List of Manufacturers

CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS	CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS
82219	GTE Sylvania, Inc. Electronics Component Group Electronic Tube Div. W. Third St. Emporium, PA 15834	91506	Augat Inc. P.O. Box 779 633 Perry Ave. Attleboro, MA 02703
82389	Switchcraft, Inc. 5555 N. Elston Ave. Chicago, IL 60630	91662	Elco Corp. Maryland Rd. and Computer Ave. Willow Grove, PA 19090
84411	TRW Electronic Components TRW Capacitors 112 W. First St. Ogallala, NE 69153	91737	ITT-Cannon/Gremar 922 S. Lyon St. Santa Ana, CA 92705
84971	T A mfg. Corp. A Viking Industries Co. 375 W. Arden Ave. Glendale, CA 91203	93292 93928	Central Coil Co., Inc. Box 348A, RR2 Camby, IN 46113 Forbes and Wagner Inc.
85072	Diode Transistor Co. Union, New Jersey	30020	345 Central Ave. Silver Creek, NY 14136
86577	Precision Metal Products of Malden, Inc. 41 Elm Street Stoneham, MA 02180	94025	Mill Supply Div. of Pelta Brothers, Inc. 3499 Inventors Rd. Norfolk, VA 23502
86684	RCA Corp. Electronic Components Div. 415 South 5th St. Harrison, NJ 07029	95105	Rockwell International Corp. Collins Radio Group 4311 Jamboree Rd. Newport Beach, CA 92663
88001	United States Postal Service Washington, DC 20260	95712	Bendix Corp. Electrical Components Div. Microwave Devices Plant
88245	Litton Systems, Inc., Unesco Div. 13536 Saticoy St.		Hurricane Rd. Franklin, IN 46161
89870	Van Nuys, CA 91409 Berkshire Transformer Co.	95987	Weckessar Co., Inc. 4444 W. Irving Park Rd. Chicago, IL 60641
	Kent, CT 06757	96253	Transformer Technicians, Inc. 4447 W. Armitage Ave. Chicago, IL 60639

Table 7-5. List of Manufacturers

		st of Manufac	
CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS	CODE NUMBER	MANUFACTURER'S NAME AND ADDRESS
96256	Thordarson-Maissner Inc., a Subsidiary of Components Corporation of America Electronic Center Mt. Carmel, IL 62863	98738 98978	Stewart-Warner Corp. Electronics Div. 1300 N. Kostner Ave. Chicago, IL 60651 International Electronic
97539	APM-Hexseal Corp. 44 Honock St. Englewood, NJ 07631	99515	Research Corp. 135 W. Magnolia Blvd. Burbank, CA 91502 ITT Jennings
97954	U S Components, Inc. 1320 Zerega Ave. Bronx, NY 10462		Monrovia Plant Div. 1960 Walker Ave. Monrovia, CA 91016
98291	Sealectro Corp. 225 Hoyt Mamaroneck, NY 10544	99941	X-Acto 48-41 Van Dam St. Long Island City, NY 11101
		·	

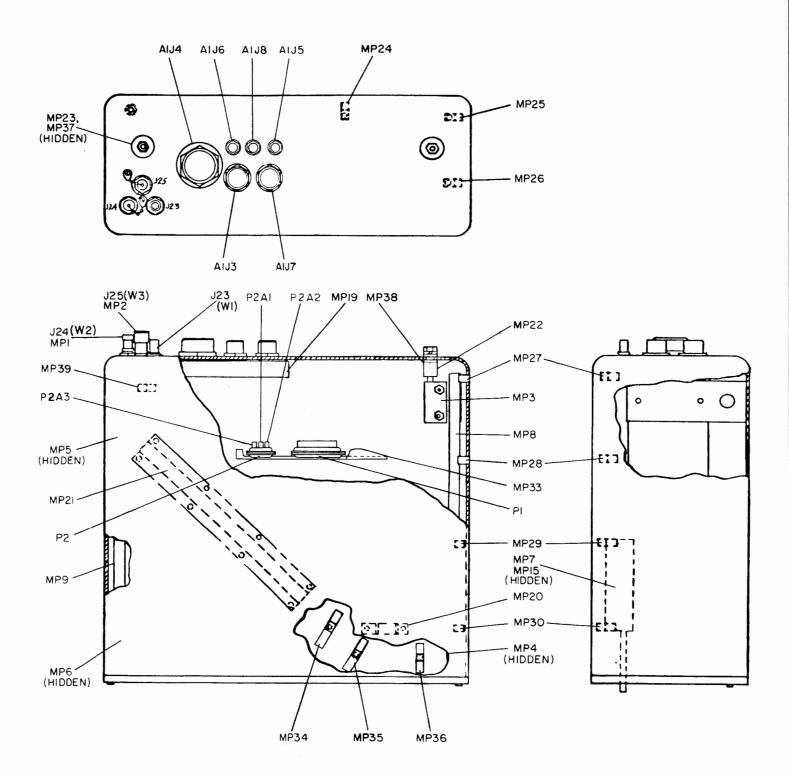


Figure 7-1. Case Assembly A1, Component Locations

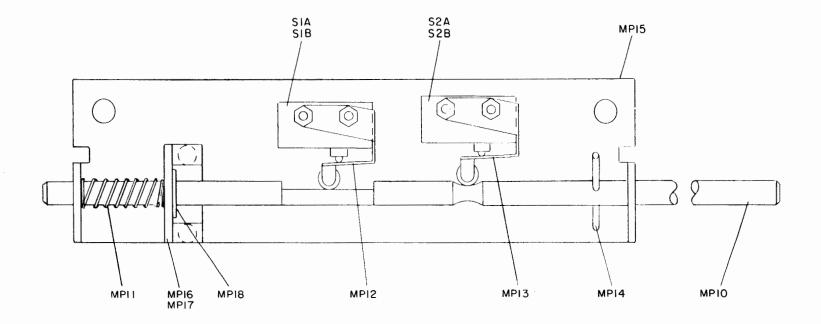
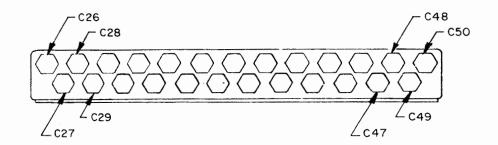
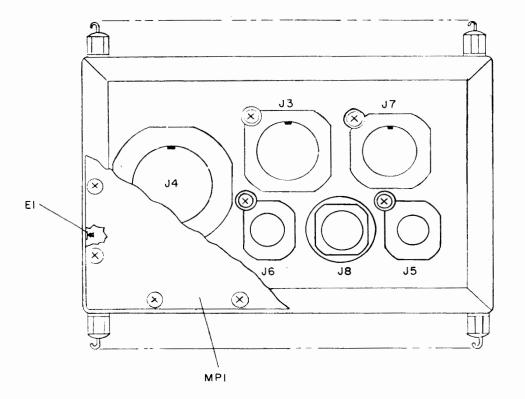


Figure 7-2. Switch Interlock Assembly A1MP7, Component Locations





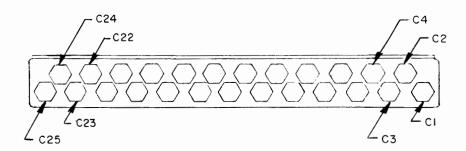
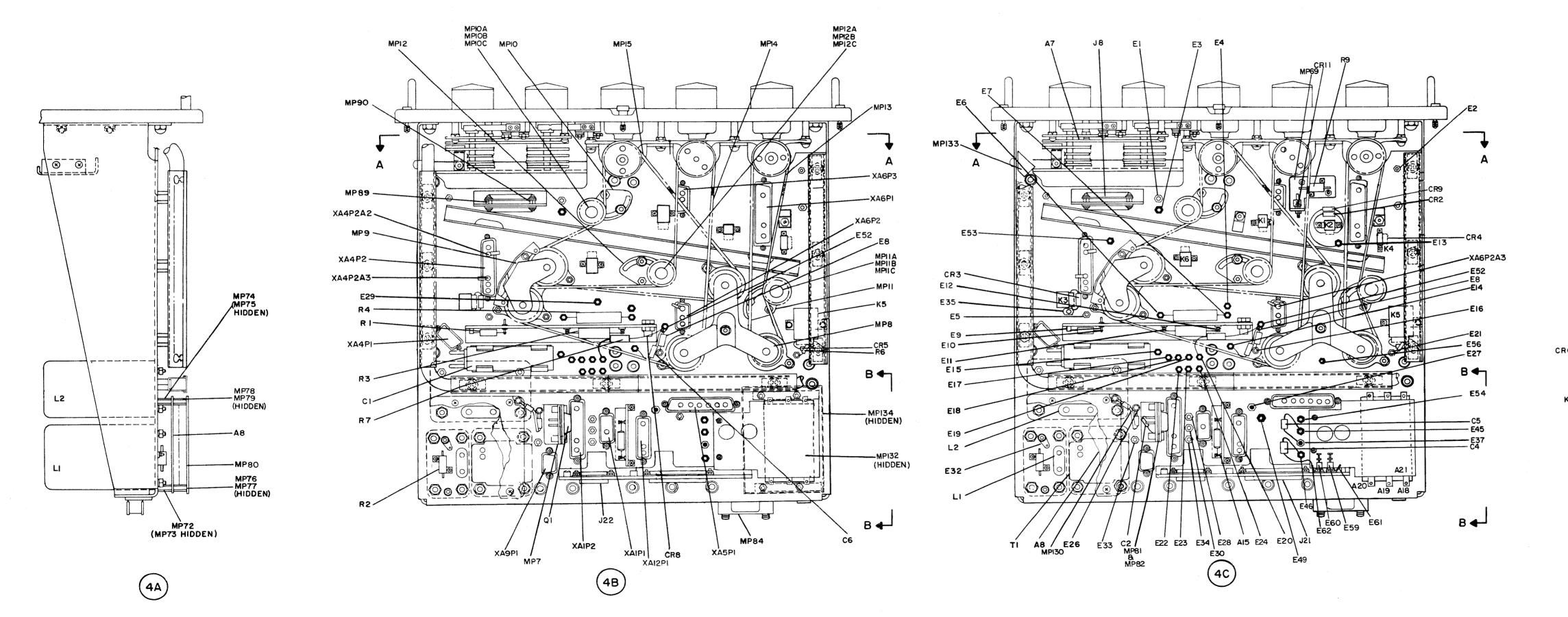
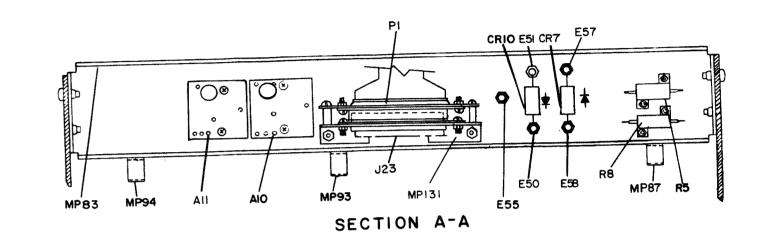
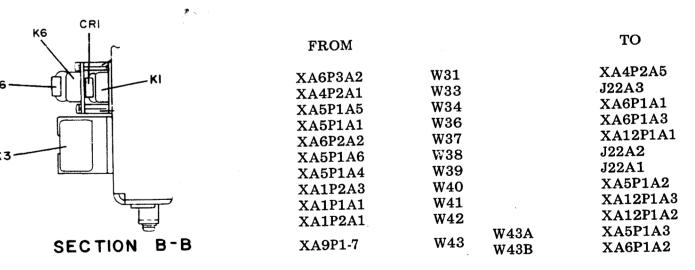


Figure 7-3. Filter Box Assembly A1A1, Component Locations







(4D)

Figure 7-4. Transmitter Main Frame A2, Component Locations

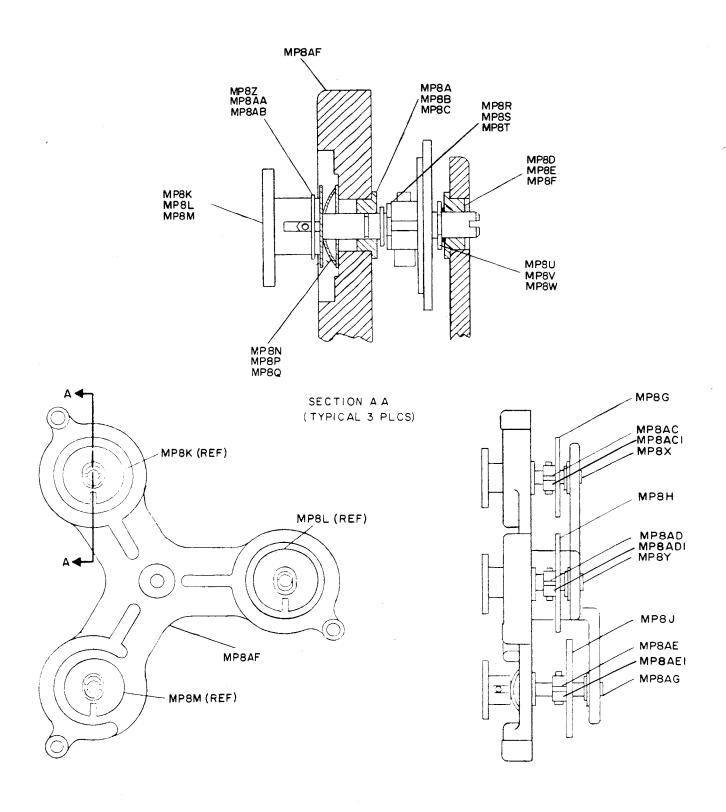
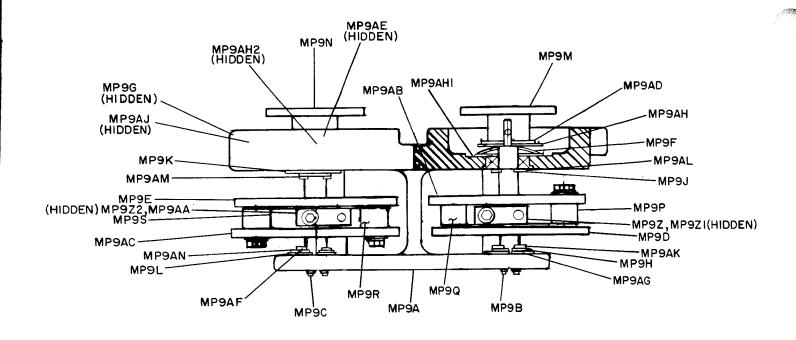


Figure 7-5. Triple-Sprocket Assembly A2MP8, Component Locations



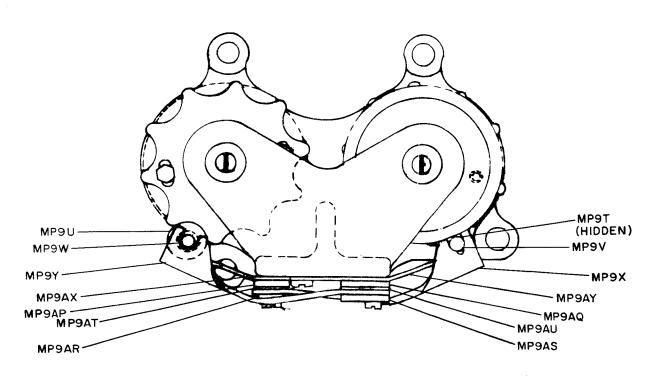


Figure 7-6. Dual-Sprocket Assembly A2MP9, Component Locations

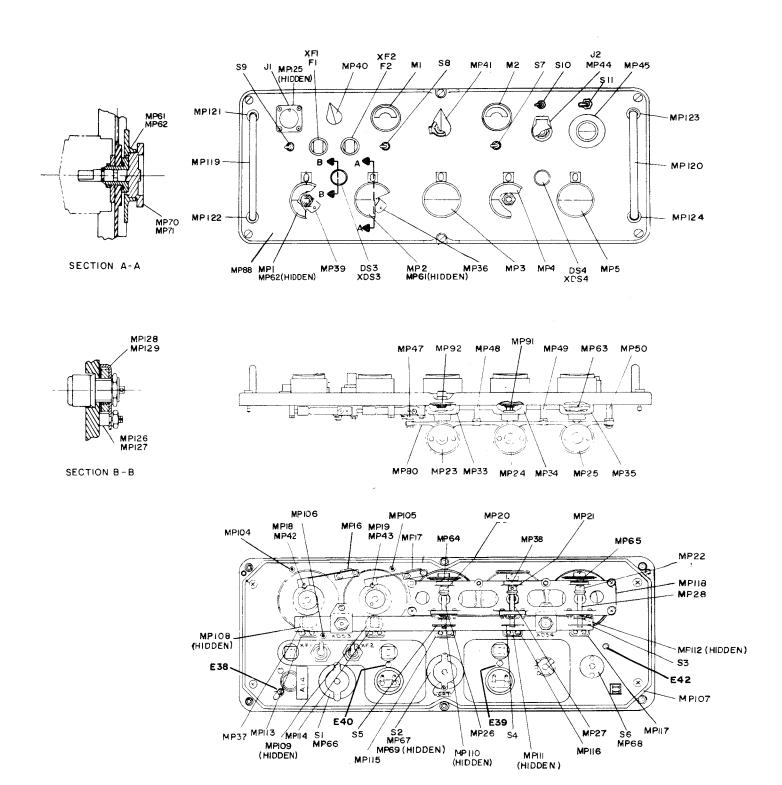


Figure 7-7. Front Panel Assembly (P/O A2), Component Locations

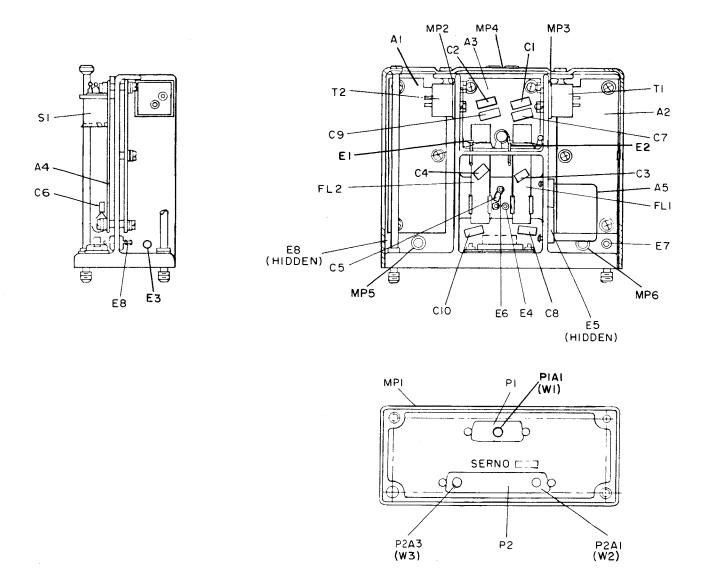
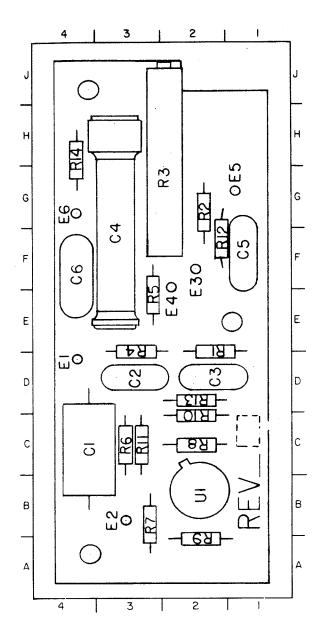


Figure 7-8. Mode Selector Assembly A2A1, Component Locations

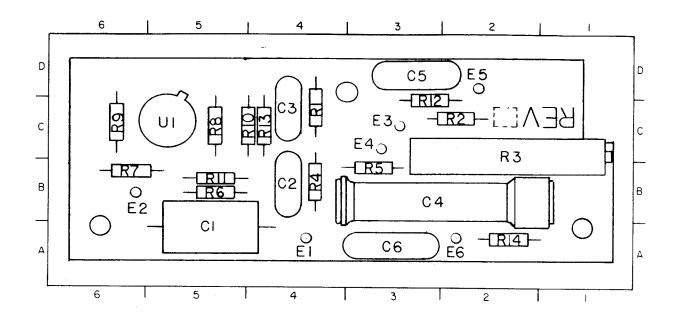


PART LOCATION INDEX

RE	F			REF		REF	
DE	ES Z	ONE		DES	ZONE	DES	ZONE
A2A1A1C	C1 4	ŧС **	A2A 1A	1E4	2F	A2A1A1R7	3B
C	22 3	BD .	**	E5	1 G	R8	2C
C	23 2	2D	**	E6	4G	R9	2A
C	24 8	3F		R1	2 D	R10	2C
C	25 1	LF		R2	2G	R11	3C
C	26 4	4F		R3	2G	R12	$2\mathrm{F}$
** E	E 1 4	4D		R4	3D	R13	2D
** E	2 3	3B		R5	3E	R14	4H
** E	2 3 2	2F		R6	3C	U1	2B

** Wiring termination; for reference only.

Figure 7-9. USB Balanced Modulator, Printed Circuit Subassembly A2A1A1, Component Locations

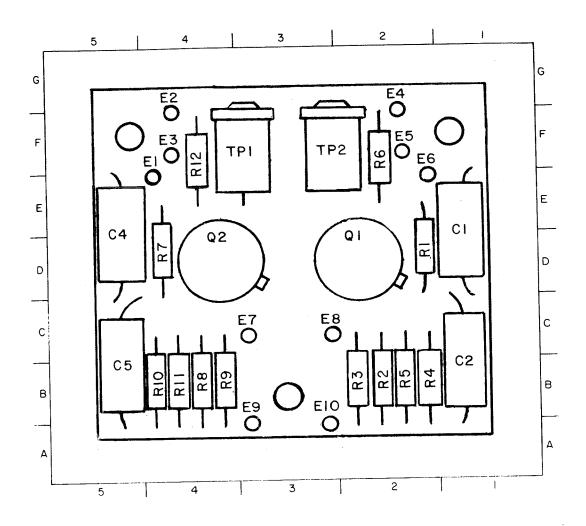


PART LOCATION INDEX

	REF				REF		REF	
	DES	ZONE			DES	ZONE	DES	ZONE
A 2A 1A	2C1	5A	**	A2A1A	A2E4	3C	A2A1A2R7	6B
	C2	4B		**	E5	2D	R8	5 C
	C3	4C		**	$\mathbf{E}6$	2A	R9	6C
	C4	$3\mathrm{B}$			R1	4C	R10	4C
	C 5	3D			R2	2C	R11	$5\mathrm{B}$
	C 6	3A			R3	2C	R12	3C
**	E 1	4A			R4	$4\mathrm{B}$	R13	4C
**	E2	$6\mathrm{B}$			R5	3B	R14	2A
**	E3	3C			R6	5B	U1	5 C

^{**} Wiring termination; for reference only.

Figure 7-10. LSB Balanced Modulator, Printed Circuit Subassembly A2A1A2, Component Locations



PART LOCATION INDEX

REF DES	ZONE	REF DES	ZONE	REF DES	ZONE
A2A1A3C1 C2 C3 C4 C5 ** E1 ** E2 ** E3 ** E4 ** E5	1E 1C * 5E 5C 4E 4G 4F 2F 2F	** A2A 1A3E6 ** E7 ** E8 ** E9 ** E10 Q1 Q2 R1 R2 R3	2E 3C 3B 3B 2D 4D 2D 2B 2B	A2A 1A3R4 R5 R6 R7 R8 R9 R10 R11 R12 TP1	2B 2B 2F 4D 4C 4B 4B 4B 4F 3F

^{*} Not used. ** Solder Joint Only.

Figure 7-11. Isolation Amplifier, Printed Circuit Subassembly A2A1A3, Component Locations

PART OF FIGURE 7-12

PART LOCATION INDEX

	REF			REF			REF	
	DES	ZONE		DES	ZONE		DES	ZONE
A2A1A		5B	** A2A1A		7A.	A2A 1A	4R8	6B
	C2	4B		E7	6A.		R9	7B
	C3	2B	**	E8	6A		R10	6B
	C4	1C		E9	5A		R11)	
	C5	1B		E 10	*		thru {	*
	C6	5B		E11	5 A		R32 J	
	C7	6B		E 12	5A		R33	5C
	C8	7 B		E13	4A		R 34	6C
	C9 7			E14	4A		R 3 5	7C
	thru }	*		E 15	4A		R 3 6	5D
	C16 J			E16	3A		R 37	7D
	C17	5B	**	E17	3A		R 3 8	7D
	C18	2C	**	E18	* .		R 3 9	5E
	C 19	5C	**	E 19	2A		R40	6D
	C20	7D	**	E20	2A		R41	6E
	C21	6D	**	E21	1A		R42	6D
	C22	6D	**	E22	1A		R43	6D
	C23	4C	**	E23	*		R44	3 B
	C24	5C	**	E24	*		R45	4C
	C25	2B	**	E25	3D		R46	3C
	C26	4B	**	E26	2D		R47	5C
	C27	3 D	**	E27	3E		R48	3C
	C28	4D	**	E28	3E		R49	3C
	CR1	4B	**	E29	3E		R50	3B
	CR2 2			E30	6E		R51	5D
	thru {	*		E31	6E		R52	6E
	CR5 J			E32	5E		R53	3D
	CR6	7 D		E33	4B		R54	3D
	CR7	6C		E34	1B		R55	3D
	CR8	6D		Q1	1C		R56	3E
	CR9	4C		$\mathbf{\tilde{Q2}}$	7C		R57	3E
	CR10	4C		R1	4B		R58	3D
	CR11	3C		R2	4B		R59	3D
	CR12	3 D		R3	5B		R60	3E
**	E1	5E		R4	4B		R61	3D
	E2	7E		R5	2C		R62	3E
	E3	7E		R6	2B		R63	2D
	E4	*		R7	2C		T1	1B
	E5	*		1			T2	7B
	-						T3	7E
•	NOT HODD						- 0	111

^{*} NOT USED

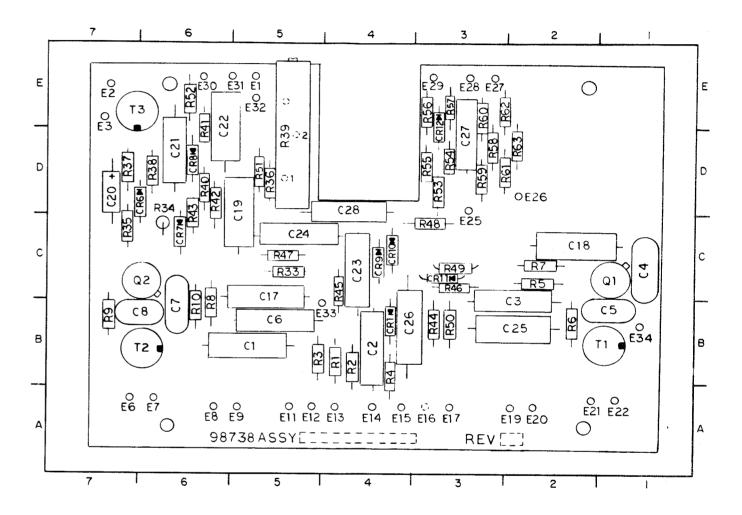


Figure 7-12. 500 kHz Gates, Printed Circuit Subassembly A2A1A4, Component Locations

7-197/(7-198 blank)

^{**} WIRING TERMINATION: REFERENCE ONLY.

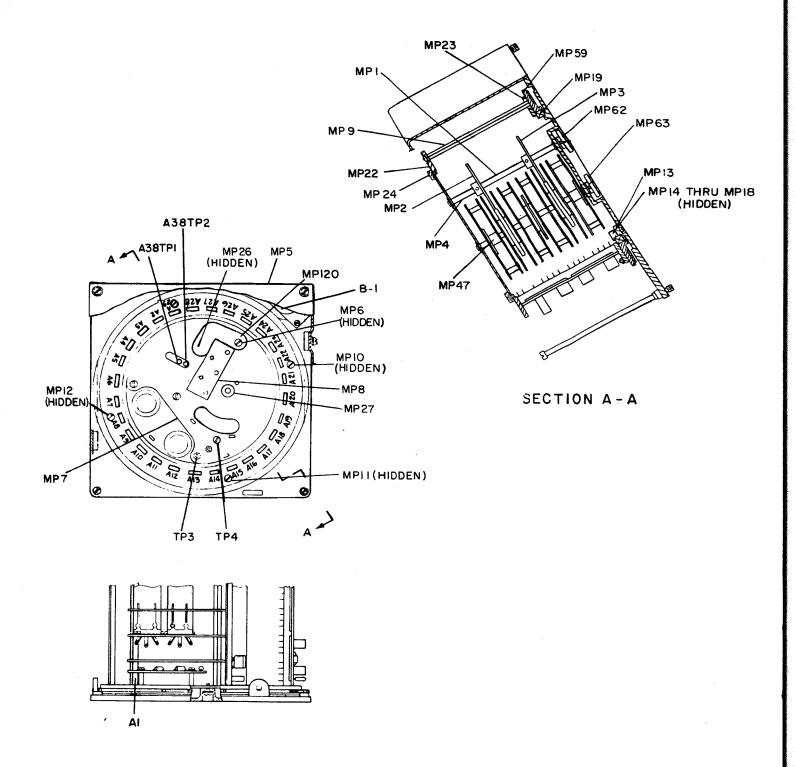
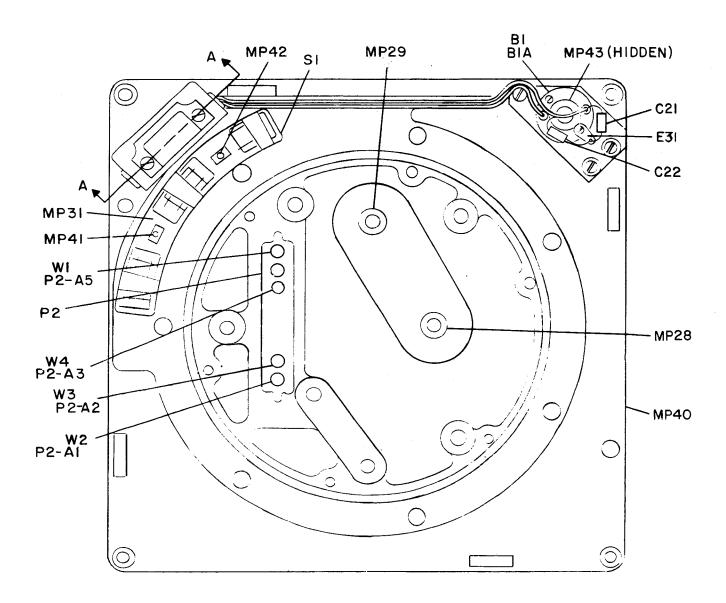


Figure 7-13. RF Amplifier Assembly A2A4, Component Locations



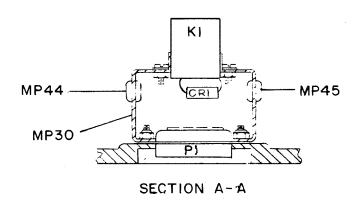


Figure 7-14. Mounting Base Assembly (P/O A2A4), Component Locations

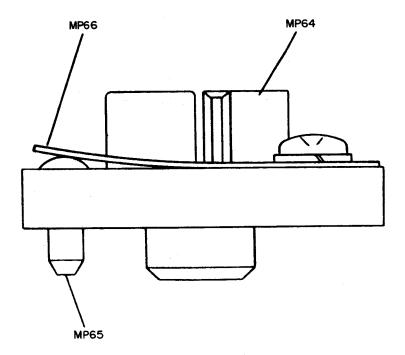


Figure 7-15. Top Coupling Assembly A2A4MP62 and A2A4MP63, Component Locations

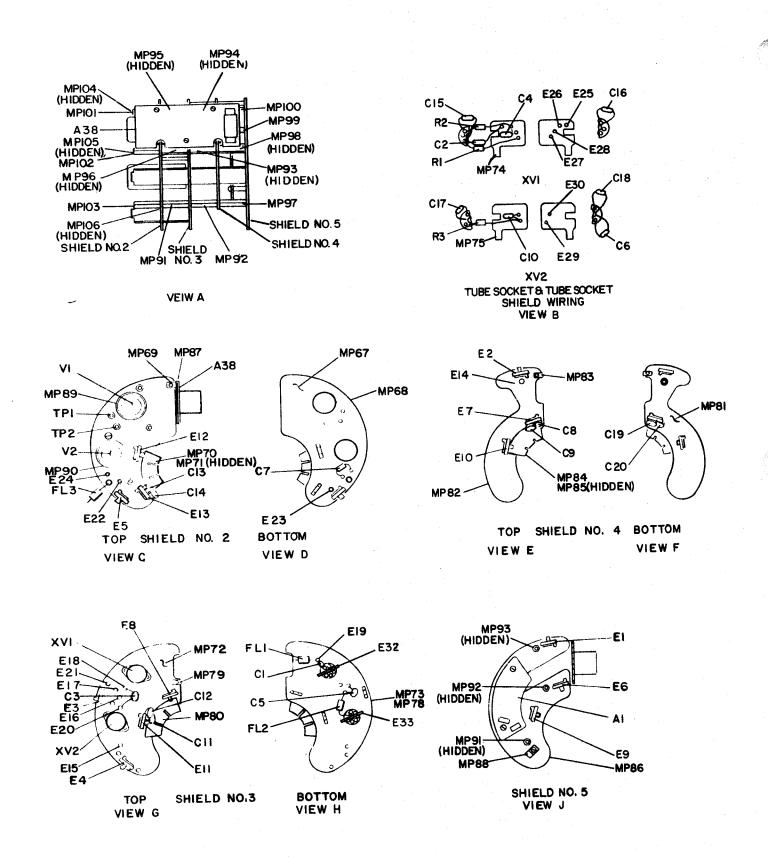


Figure 7-16. RF Chassis Assembly (P/O A2A4), Component Locations

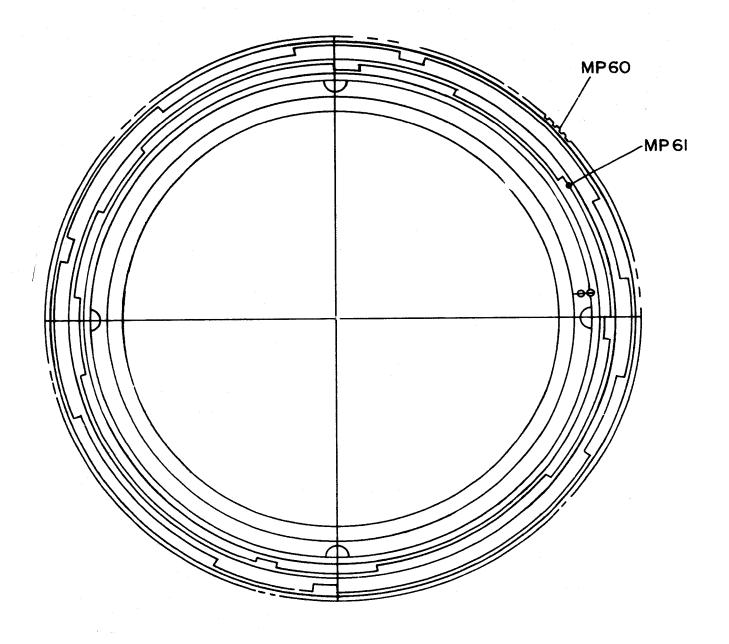


Figure 7-17. Turret Drive Gear Assembly (P/O A2A4), Component Locations

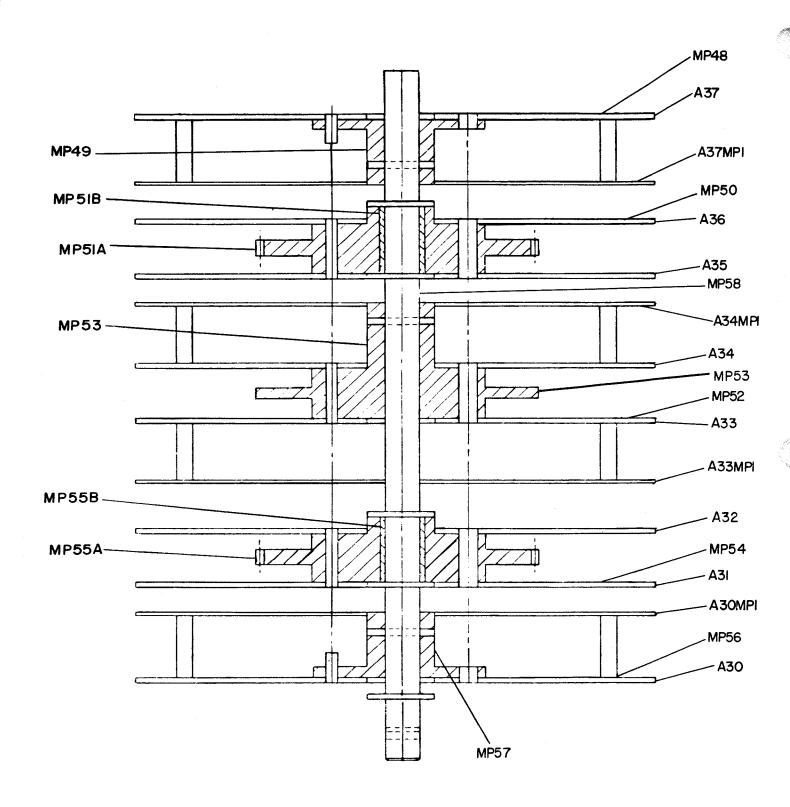
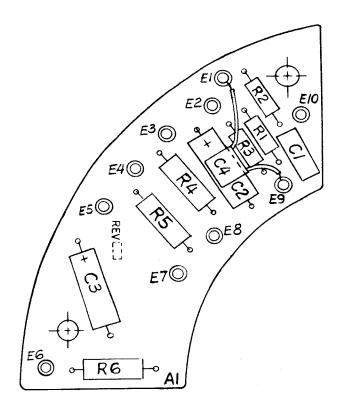


Figure 7-18. Tuning Rotor Assembly A2A4MP47, Component Locations



E1 thru E8 and E10 are wiring terminations and are shown for reference only.

Figure 7-19. RF Amplifier Subassembly A2A4A1, Component Locations

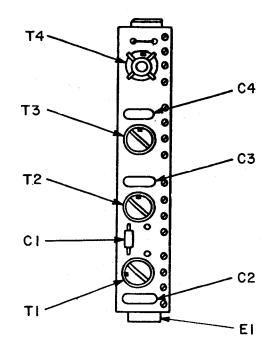


Figure 7-20. 12 MHz Subassembly A2A4A2, Component Locations

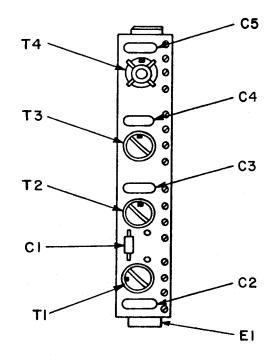


Figure 7-21. 13 MHz Subassembly A2A4A3, Component Locations

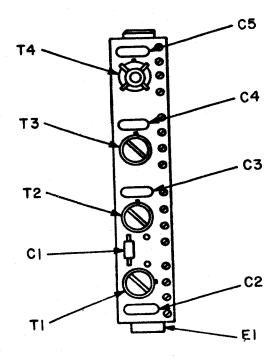


Figure 7-22. 14 MHz Subassembly A2A4A4, Component Locations

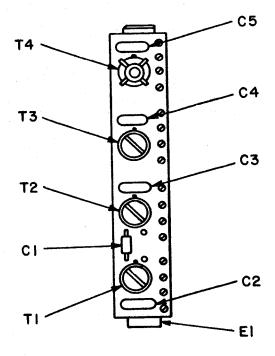


Figure 7-23. 15 MHz Subassembly A2A4A5, Component Locations

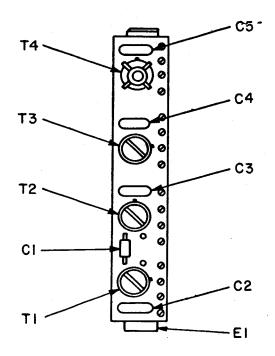


Figure 7-24. 16 MHz Subassembly A2A4A6, Component Locations

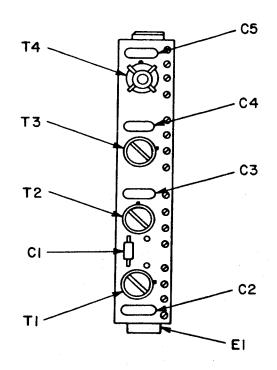


Figure 7-25. 17 MHz Subassembly A2A4A7, Component Locations

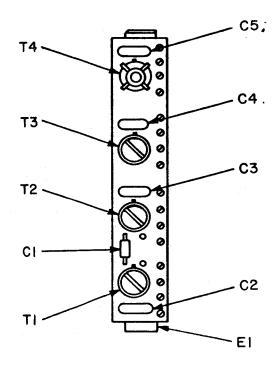


Figure 7-26. 18 MHz Subassembly A2A4A8, Component Locations

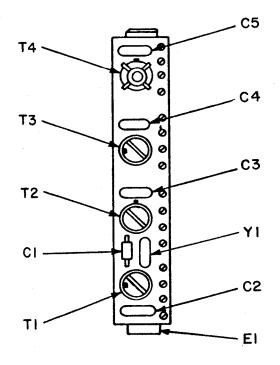


Figure 7-27. 19 MHz Subassembly A2A4A9, Component Locations

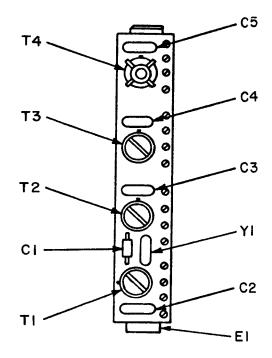


Figure 7-28. 20 MHz Subassembly A2A4A10, Component Locations

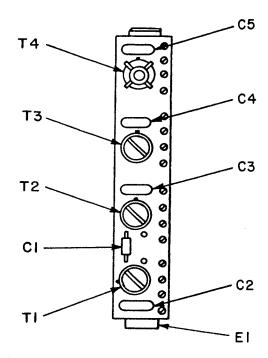


Figure 7-29. 21 MHz Subassembly A2A4A11, Component Locations

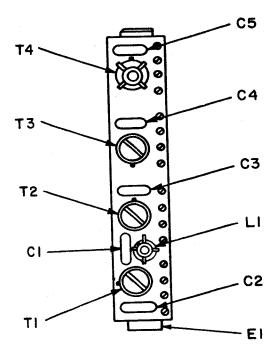


Figure 7-30. 22 MHz Subassembly A2A4A12, Component Locations

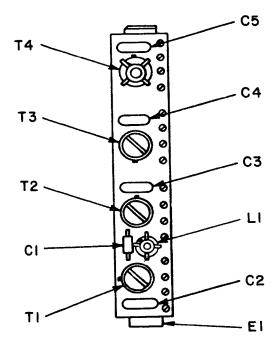


Figure 7-31. 23 MHz Subassembly A2A4A13, Component Locations

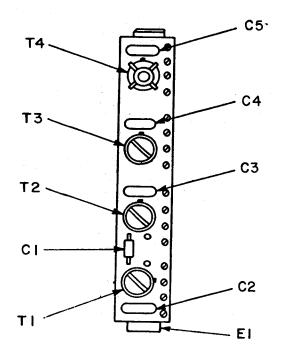


Figure 7-32. 24 MHz Subassembly A2A4A14, Component Locations

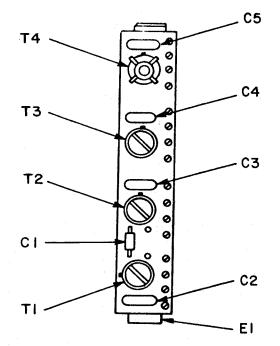


Figure 7-33. 25 MHz Subassembly A2A4A15, Component Locations

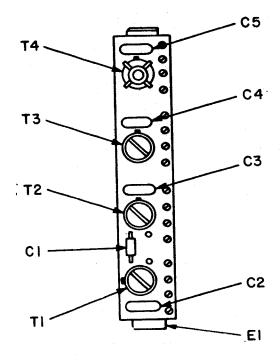


Figure 7-34. 26 MHz Subassembly A2A4A16, Component Locations

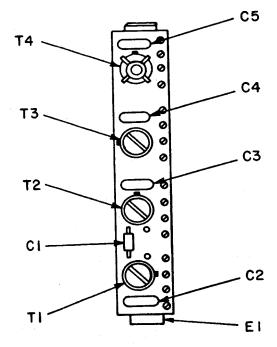


Figure 7-35. 27 MHz Subassembly A2A4A17, Component Locations

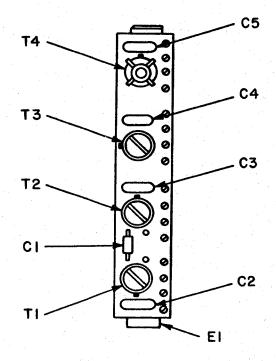


Figure 7-36. 28 MHz Subassembly A2A4A18, Component Locations

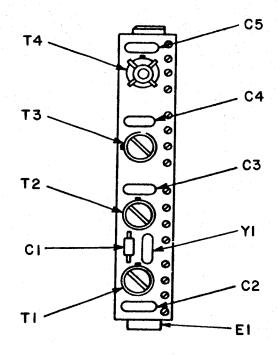


Figure 7-37. 29 MHz Subassembly A2A4A19, Component Locations

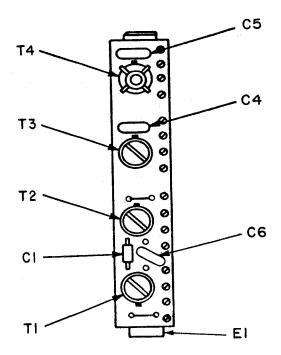


Figure 7-38. 2 MHz Subassembly A2A4A20, Component Locations

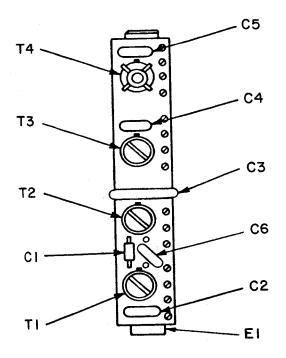


Figure 7-39. 3 MHz Subassembly A2A4A21, Component Locations

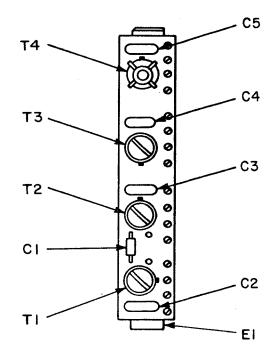


Figure 7-40. 4 MHz Subassembly A2A4A22, Component Locations

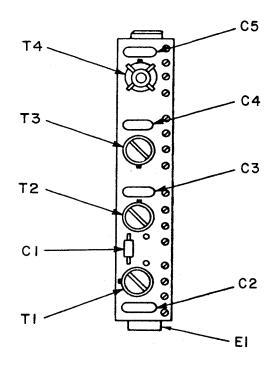


Figure 7-41. 5 MHz Subassembly A2A4A23, Component Locations

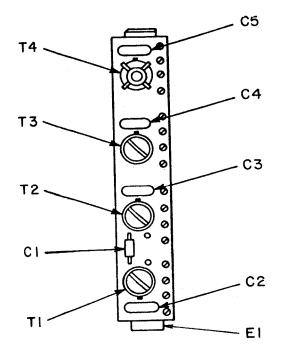


Figure 7-42. 6 MHz Subassembly A2A4A24, Component Locations

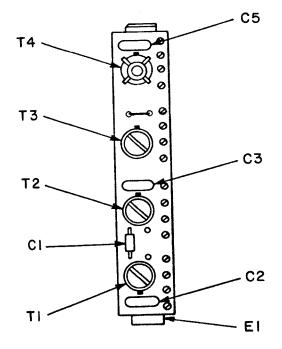


Figure 7-43. 7 MHz Subassembly A2A4A25, Component Locations

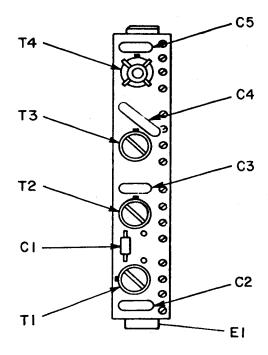


Figure 7-44. 8 MHz Subassembly A2A4A26, Component Locations

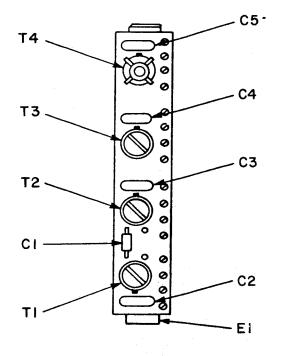


Figure 7-45. 9 MHz Subassembly A2A4A27, Component Locations

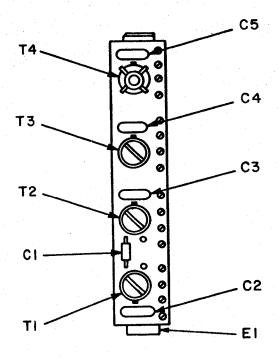


Figure 7-46. 10 MHz Subassembly A2A4A28, Component Locations

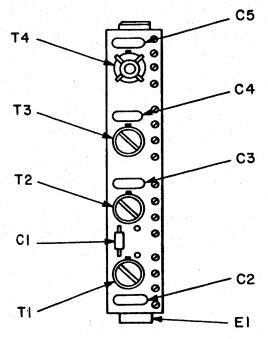


Figure 7-47. 11 MHz Subassembly A2A4A29, Component Locations

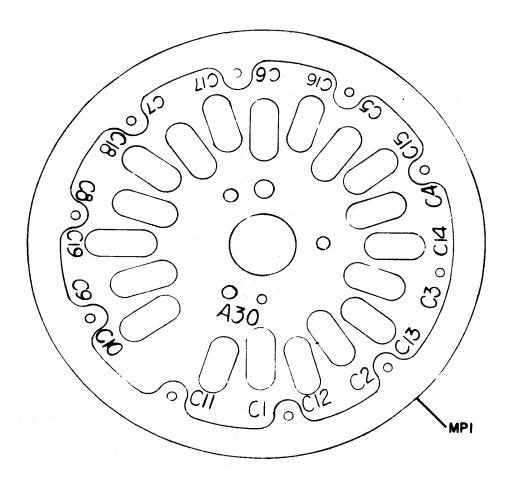


Figure 7-48. 100 kHz Rotor Subassembly A2A4A30, Component Locations

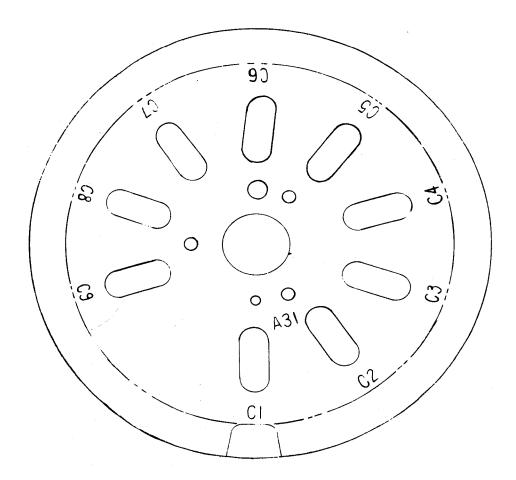


Figure 7-49. 10 kHz Rotor Subassembly A2A4A31, Component Locations

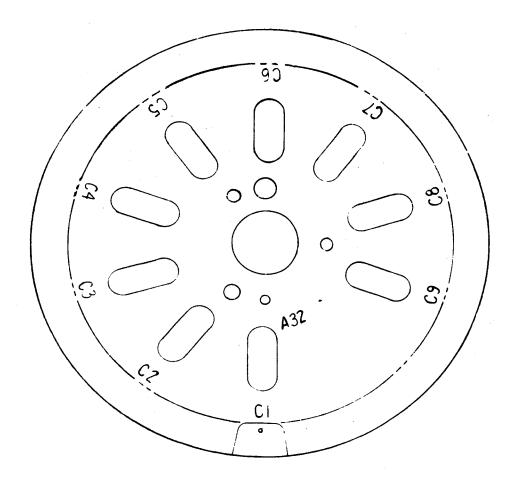


Figure 7-50. 10 kHz Rotor Subassembly A2A4A32, Component Locations

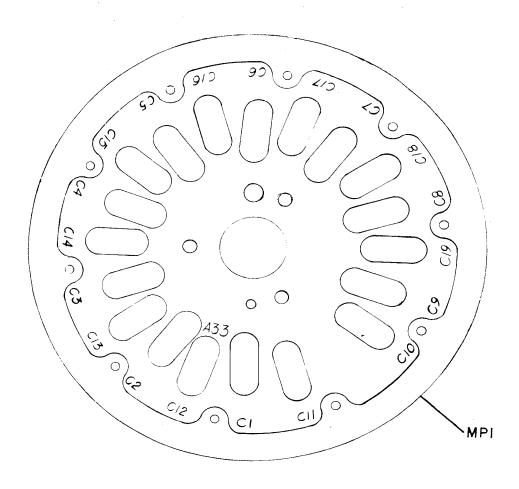


Figure 7-51. 100 kHz Rotor Subassembly A2A4A33, Component Locations

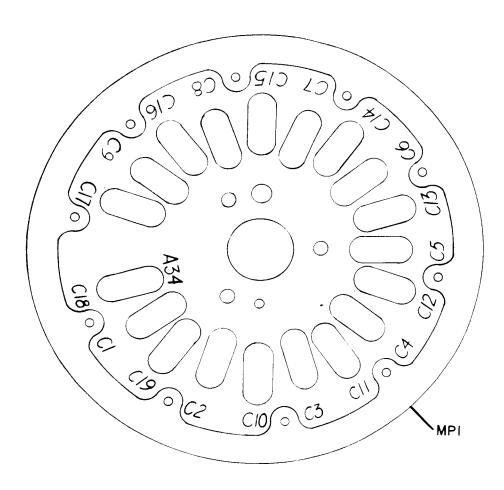


Figure 7-52. 100 kHz Rotor Subassembly A2A4A34, Component Locations

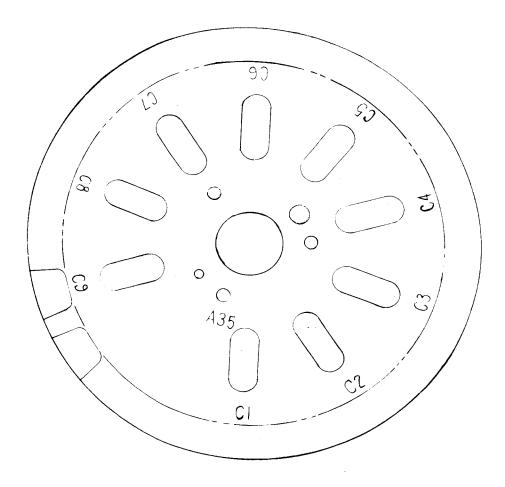


Figure 7-53. 10 kHz Rotor Subassembly A2A4A35, Component Locations

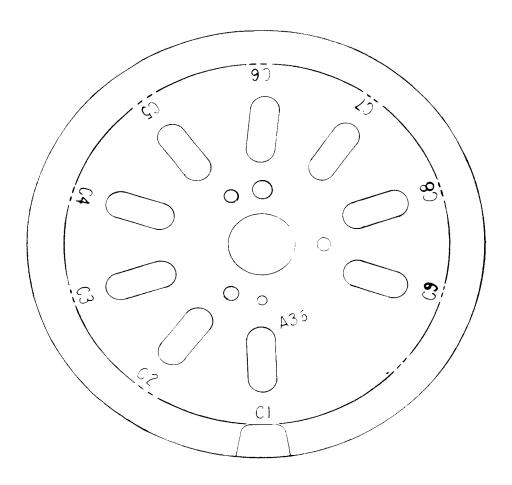


Figure 7-54. 10 kHz Rotor Subassembly A2A4A36, Component Locations

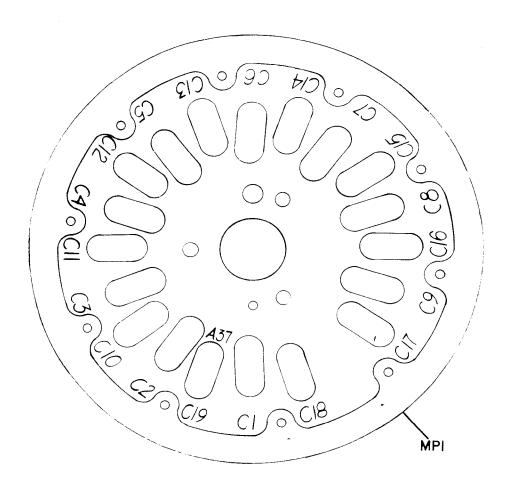


Figure 7-55. 100 kHz Rotor Subassembly A2A4A37, Component Locations

	REF		REF		REF	
	DES	ZON		ZONE	DES	ZONE
A2A4A3	8C1	3G	** A2A4A38E5	4E	A2A4A38R9	3F
	C2	$2\mathbf{F}$	** E6	2C	R 10	3F
	C3	$^{2}\mathrm{H}$	FL1	2G	R11	3F
	C4	2H	${ t FL2}$	3E	R12	$2\mathbf{F}$
	C5	4F	FL3	3 D	R 13	3F
	C6	2E	K1	2C,3C	R 14	3E
	C7	3E	L1	3E	R 15	1F
	C8	2F	Q1	2G	R 16	2E
	C9	3E	$ m \dot{Q2}$	2F	R17	3D
	C10	$2\mathbf{E}$	Qં 3	2D	R 18	2E
	C11	1 G	Ř1	3G	R 19	2D
	C12	3F	R2	2 G	R20	3D
	C13	2E	R3	2G	R21	3 <i>D</i> 1H
	C14	3G	R4	2G	TP1	3H
	E1	2B	R5	2H	TP2	4H
	E2	*	R6	3H	W1	2G
**	E3	3G	R7	2F	$\mathbf{W2}$	
**	E4	4G	R8	*	W2P1	2B, 2C 2A, 3A

^{*} NOT USED

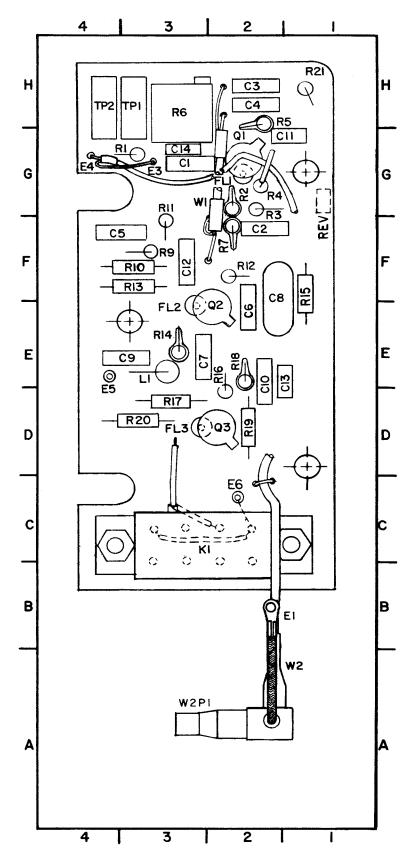


Figure 7-56. RF Mixer Amplifier Subassembly A2A4A38, Component Locations

^{**} WIRING TERMINATION - FOR REFERENCE ONLY.

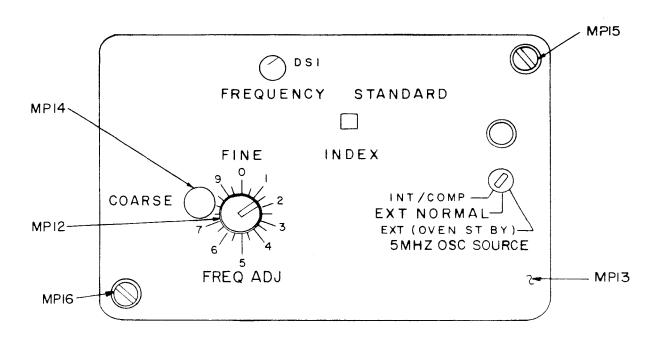


Figure 7-57. Frequency Standard Assembly A2A5, Component Locations

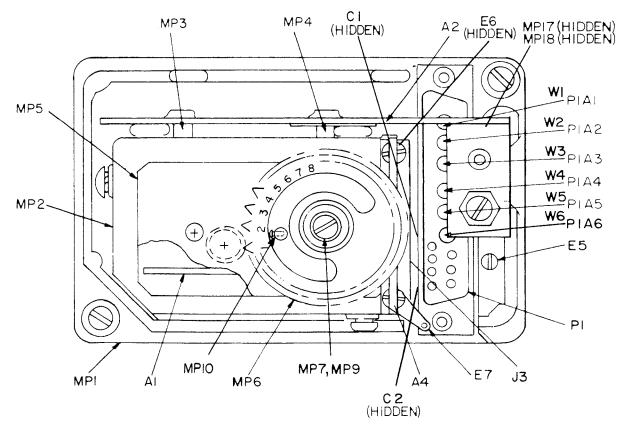
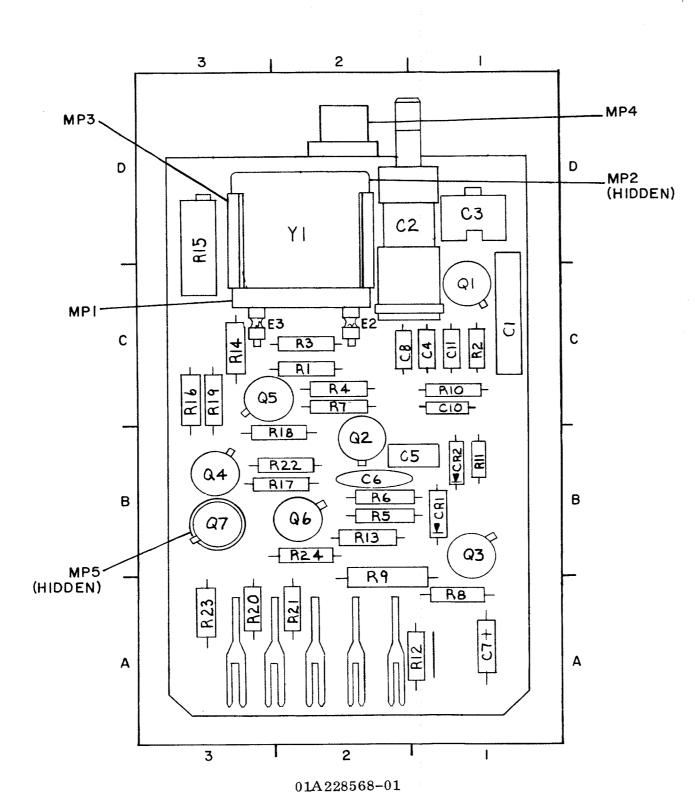


Figure 7-58. Frequency Standard Assembly A2A5, Housing Removed, Top View, Component Locations

REF		REF	
DES	ZONE	DES	ZONE
A2A5A1C1	1C	A2A5A1Q7	3 B
C2	1C, 1D	R1	2C
C3	1 D	R2	1C
C4	1C	R 3	2C
C5	2B	R4	2C
C6	2B	R5	2 B
C7	1A	R6	2B
C8	2C	R7	2C
C9	*	R8	1A
C 10	1C	R9	2A
C11	1C	R10	1C
CR1	1B	R11	1B
CR2	1B	R12	1A
E1	*	R13	2B
E2	2C	R14	3 C
E3	3 C	R15	3 D
MP1	3C	R16	3 C
MP2	2D	R17	3 B
MP3	3D	R18	3 B
MP4	2D	R19	3 C
Q1	1C	R20	3 A
$\mathbf{Q2}$	2B	R21	2A
Q3	1B	R22	3 B
$\mathbf{Q4}$	3 B	R23	3A
$\mathbf{Q}5$	3 C	R24	2B
$\mathbf{Q6}$	2 B	Y1	2D,3D

^{*} NOT USED



1. ALTERNATE LOCATION OF R11 SHOWN DOTTED.

PART LOCATION INDEX

NOTE FOR ALTERNATE A2A5A1 ASSEMBLY

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A5A1C1	1C	A2A5A1P1	3A	A2A5A1R8	1A
C2	1C,1D	P2	3A	R9	2A
C3	1D	P3	2A	R10	1C
C4	1C	P4	2A	R11	1B
C5	2B	P5	2A	R12	1A
C 6	2B	Q1	1C	R13	
C7	1A	$\mathbf{\tilde{Q}2}$	2B	R14	2B
C8	2C	$\vec{\tilde{Q3}}$	pB	R14 R15	3C
C 9	*	$\widetilde{ ext{Q4}}$	3B		3D
C10	1B	\vec{Q}_{5}	3C	R16	3C
C11	1C	\vec{Q}_{6}	2B	R17	3B
CR1	1B	Q7	3B	R18	3B
CR2	1B	R1	2C	R19	3C
E1	3C	R2		R20	3A
E2	2C	R3	1C	R21	2A
MP1	3C		2C	R22	3 B
MP2	2D	R4	2C	R33	3A
MP3		R5	2B	R24	2 B
	3D *	R6	2B	Y1	2D,3D
MP4	•	R 7.	2C		•

* NOT USED

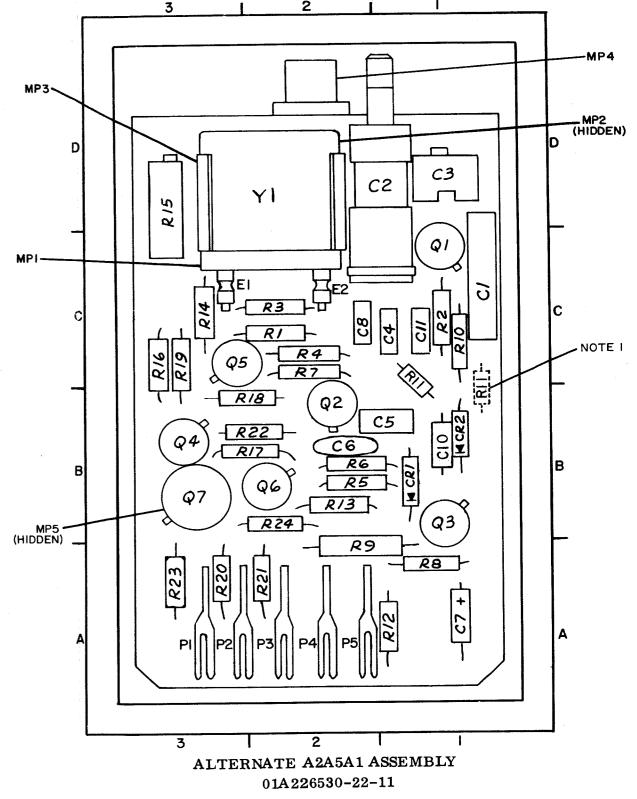
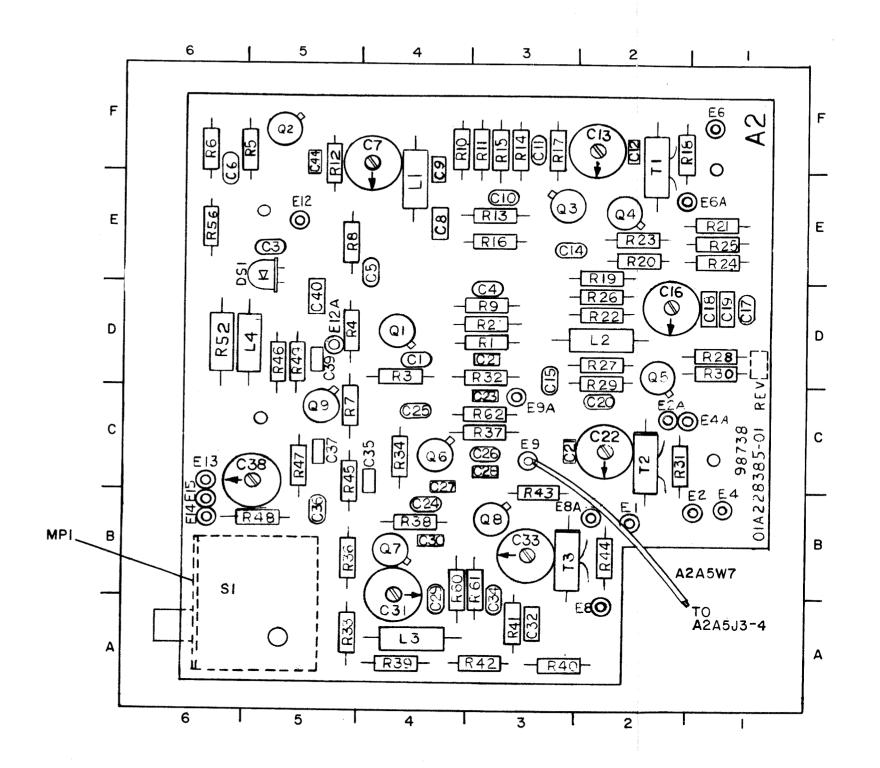


Figure 7-59. Oscillator and Oven Control Subassembly A2A5A1, Component Locations

7-233/(7-234 blank)

EE140-KA-OMI-010/E110 T827H

A2A5A2C1 4D A2A5A2C38 5C A2A5A2Q4 2E A2A5A2R30 ID C 2 3C C39 5D Q5 2D R31 2C C 3 5E C40 5D Q6 4C R32 3D C 4 3D C41 * Q7 4B R33 5A C 5 4E C42 * Q8 3B R34 4C C 6 6F C43 * Q9 5C R35 * C 7 4F C44 5F Q10 * R36 5B C 8 4E DS1 5E Q11 * R36 5B C 9 4E ** £1 2B R1 3D R38 4B C 10 3E ** £2 1B R2 3D R39 4A C 11 3F ** £2A 2C R3 4D R40 3A		REF DES	ZONE	REF DES	ZONE		REF DES	ZONE	REF DES	ZONE
C 2 3C C C39 5D Q6 4C R31 2C C3 5E C40 5D Q6 4C R32 3D C41 * Q7 4B R33 5A C5 4E C42 * Q8 3B R34 4C C6 6 6F C43 * Q9 5C R35 * C7 4F C44 5F Q10 * R36 5B C8 4E DS1 5E Q11 * R37 3C C9 4E ** E1 2B R1 3D R38 4B C10 3E ** E1 2B R1 3D R38 4B C10 3E ** E2 1B R2 3D R39 4A C11 3F ** E2A 2C R3 4D R40 3A C12 2F E3 * R44 5D R41 3A C13 2F ** E4 1B R5 5F R42 3A C14 3E ** E4A 1C R6 6F R43 3B C15 3D E5 * R7 5C R44 2B C16 2D ** E6 1F R8 5E R45 5C C17 1D ** E6 A 1E R9 3D R46 5D C18 1D E7 ** E8A 2B R1 3F R48 5B C20 2C ** E8A 2B R1 3F R48 5B C20 2C ** E8A 2B R1 3F R48 5B C22 2C ** E8A 2B R1 3F R48 5B C22 2C ** E8A 2B R1 3F R48 5B C22 2C ** E8A 2B R1 3F R48 5B C22 2C ** E8A 2B R1 3F R48 5B C22 2C ** E8A 2B R1 3F R48 5B C22 2C ** E8A 2B R12 5F R49 5D C21 3C ** E8A 2B R12 5F R49 5D C21 3C ** E8A 2B R12 5F R49 5D C22 2C ** E8A 2B R12 5F R49 5D C24 4B E11 ** R16 3E R55 ** R55 ** R50 *	A 2 A 5 A	2C1	4D	A 2 A 5 A 2 C 3 8	5C	A 2A 5 A	A 2Q4	2E	A 2A 5A 2R 30	1D
C3 5E C40 5D Q6 4C R32 3D C4 3D C41 * Q7 4B R33 5A C5 4E C42 * Q8 3B R34 4C C6 6F C43 * Q9 5C R35 * C7 4F C44 5F Q10 * R36 5B C8 4E DS1 5E Q11 * R37 3C C9 4E ** E1 2B R1 3D R38 4B C10 3E ** E2 1B R2 3D R39 4A C11 3F ** E2A 2C R3 4D R40 3A C12 2F E3 * R4 5D R41 3A C13 2F ** E44 1B R5 5F R42 3A C14 3E ** E44 1C R6 6F R43 3B C15 3D E5 * R7 5C R44 2B C16 2D ** E6A 1E R9 3D R46 5D C17 1D ** E6A 1E R9 3D R46 5D C18 1D E7 ** E8A 2B R12 5F R49 5D C21 3C ** E9A 2B R12 5F R49 5D C21 3C ** E9A 3C R13 3E R56 6D C22 2C ** E9A 3C R13 3E R56 6D C24 4B E11 * R16 3E R55 * R55 * R55 * C27 4C ** E12A 5D R15 R56 C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C36 5B Q2 5F R28 1D T2 2C C36 5B C45 5D R41 3B R22 R61 3B R22 R61 3B C33 3B L4 5D R24 1B R22 2D R59 ** C23 3C R51 4B R22 2D R59 ** C23 3C R51 4B R22 2D R59 ** C23 3C R51 4B R21 1E R56 AE R50 4B C32 3A L3 4A R24 1E R56 3E R55 * R55 * C27 4C ** E12A 5D R18 2F R55 * R55 * C27 4C ** E12A 5D R18 2F R55 ** C27 4C ** E13 6C R19 2E R56 6E C28 3C ** E12A 5D R18 2F R55 ** C27 4C ** E13 6C R19 2E R56 6E C28 3C ** E14 6B R20 2E R57 ** C29 4B ** E15 6B R21 1E R58 ** C30 4B 11 4E R22 2D R59 ** C31 4A 12 2D R23 2E R60 4B C32 3A 13 4A R24 1E R61 3B C33 3B L4 5D R25 1E R62 3C S5 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C35 4C Q1 4D R27 2D T1 2F C36 5B C36 5B Q2 5F R56 5B C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T1 25 C36 5B C35 5F R58 5D T2 2C C36 5B C35 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 25 C56 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 25 C56 5B C35 5F R58 5D T1 2	11211011					112101	•			
C4 3D C41 * Q7 4B R33 5A C5 4E C42 * Q8 3B R34 4C C6 6F C43 * Q9 5C R35 * C7 4F C44 5F Q10 * R36 5B C8 4E DS1 5E Q11 * R36 5B C9 4E **E1 2B R1 3D R38 4B C10 3E **E2 1B R2 3D R39 4A C11 3F **E2A 2C R3 4D R40 3A C11 3F **E2A 2C R3 4D R40 3A C11 3D **E4A 1C R6 6F R41 3A C12 2F **E4 1B R5 5F R42 3A C13 3										
C5 4E C42 * Q8 3B R34 4C C6 6F C43 * Q9 5C R35 * C7 4F C44 5F Q10 * R36 5B C8 4E DS1 5E Q11 * R37 3C C9 4E **E1 2B R1 3D R38 4B C10 3E **E2 1B R2 3D R39 4A C11 3F **E2A 2C R3 4D R40 3A C12 2F E3 * R4 5D R41 3A C13 2F **E4 1B R5 5F R42 3A C13 2F **E4 1B R5 5F R42 3A C13 3D **E4A 1C R6 6F R43 3B C13 3D										
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C8 4E					5F					5B
C9 4E								* .		
C10 3E								3D		
C11 3F										
C12 2F										
C13 2F										
C14 3E ** E4A 1C R6 6F R43 3B C15 3D E5 * R7 5C R44 2B C16 2D ** E6A 1E R9 3D R46 5D C17 1D ** E6A 1E R9 3D R46 5D C18 1D E7 * R10 4F R47 5C C19 1D ** E8 2A R11 3F R48 5B C20 2C ** E8A 2B R12 5F R49 5D C21 3C ** E9 3C R13 3E R50 * C22 2C ** E9A 3C R13 3E R50 * C22 2C ** E9A 3C R14 3F R51 * C23 3C E10 * R15 3F R52 6D C24 4B E11 * R16 3E R53 * C25					1B					
C15 3D										3 B
C16 2D ** E6 1F R8 5E R45 5C C17 1D ** E6A 1E R9 3D R46 5D C18 1D E7 * R10 4F R47 5C C19 1D ** E8 2A R11 3F R48 5B C20 2C ** E8A 2B R12 5F R49 5D C21 3C ** E9A 3C R13 3E R50 * C22 2C ** E9A 3C R13 3E R50 * C22 2C ** E9A 3C R14 3F R51 * C22 2C ** E9A 3C R14 3F R51 * C22 3C ** E9A 3C R14 3F R51 * C22 3C ** E1A 3F R51 * * * * R51 * * * * * * * * *				E 5	*		R7	5C	R44	2 B
C17 1D ** E6A 1E R9 3D R46 5D C18 1D E7 * R10 4F R47 5C C19 1D ** E8 2A R11 3F R48 5B C20 2C ** E8A 2B R12 5F R49 5D C21 3C ** E9A 3C R13 3E R50 * C22 2C ** E9A 3C R14 3F R51 * C23 3C E10 * R15 3F R52 6D C24 4B E11 * R16 3E R53 * C25 4C ** E12 5E R17 3F R54 * C25 4C ** E12A 5D R18 2F R55 * C27 4C ** E13A 6C R19 2E R56 6E C28 3C ** E14 6B R20 2E R57 *					1F		R8		R45	5C
C19 1D ** E8 2A R11 3F R48 5B C20 2C ** E8A 2B R12 5F R49 5D C21 3C ** E9 3C R13 3E R50 * C22 2C ** E9A 3C R14 3F R51 * C23 3C E10 * R15 3F R52 6D C24 4B E11 * R16 3E R53 * C25 4C ** E12 5E R17 3F R54 * C25 4C ** E12 5E R17 3F R54 * C26 3C ** E12A 5D R18 2F R55 * C27 4C ** E13 6C R19 2E R56 6E C28 3C ** E14 6B R20 2E R57 * C29 4B ** E15 6B R21 1E R58 *			1D	** E6A	1E		R9	3 D	R46	5D
C20 2C ** E8A 2B R12 5F R49 5D C21 3C ** E9 3C R13 3E R50 * C22 2C ** E9A 3C R14 3F R51 * C23 3C E10 * R15 3F R52 6D C24 4B E11 * R16 3E R53 * C25 4C ** E12 5E R17 3F R54 * C25 4C ** E12A 5D R18 2F R55 * C26 3C ** E12A 5D R18 2F R55 * C27 4C ** E13 6C R19 2E R56 6E C28 3C ** E14 6B R20 2E R57 * C29 4B ** E15 6B R21 1E R58 * C30 4B L1 4E R22 2D R59 *		C18	1D	E7	*		R10	4F		5C
C21 3C ** E9 3C R13 3E R50 * C22 2C ** E9A 3C R14 3F R51 * C23 3C E10 * R15 3F R52 6D C24 4B E11 * R16 3E R53 * C25 4C ** E12 5E R17 3F R54 * C25 4C ** E12A 5D R18 2F R55 * C26 3C ** E13A 6C R19 2E R56 6E C27 4C ** E14 6B R20 2E R57 * C29 4B ** E15 6B R21 1E R58 * C30 4B L1 4E R22 2D R59 * C31 4A L2 2D R23 2E R60 4B C32 3A L3 4A R24 1E R61 3B C3		C 19	1D		2A		R11	3 F		
C22 2C ** E9A 3C R14 3F R51 * C23 3C E10 * R15 3F R52 6D C24 4B E11 * R16 3E R53 * C25 4C ** E12 5E R17 3F R54 * C26 3C ** E12A 5D R18 2F R55 * C27 4C ** E13 6C R19 2E R56 6E C28 3C ** E14 6B R20 2E R57 * C29 4B ** E15 6B R21 1E R58 * C30 4B L1 4E R22 2D R59 * C31 4A L2 2D R23 2E R60 4B C32 3A L3 4A R24 1E R61 3B C33 3B L4 5D R25 1E R62 3C C34 </td <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>										
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C27 4C ** E13 6C R19 2E R56 6E C28 3C ** E14 6B R20 2E R57 * C29 4B ** E15 6B R21 1E R58 * C30 4B L1 4E R22 2D R59 * C31 4A L2 2D R23 2E R60 4B C32 3A L3 4A R24 1E R61 3B C33 3B L4 5D R25 1E R62 3C C34 3A MP1 6B R26 2D S1 5A,5B C35 4C Q1 4D R27 2D T1 2F C36 5B Q2 5F R28 1D T2 2C			4C	** E12	5E					
C28 3C ** E14 6B R20 2E R57 * C29 4B ** E15 6B R21 1E R58 * C30 4B L1 4E R22 2D R59 * C31 4A L2 2D R23 2E R60 4B C32 3A L3 4A R24 1E R61 3B C33 3B L4 5D R25 1E R62 3C C34 3A MP1 6B R26 2D S1 5A,5B C35 4C Q1 4D R27 2D T1 2F C36 5B Q2 5F R28 1D T2 2C										
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C30 4B L1 4E R22 2D R59 * C31 4A L2 2D R23 2E R60 4B C32 3A L3 4A R24 1E R61 3B C33 3B L4 5D R25 1E R62 3C C34 3A MP1 6B R26 2D S1 5A,5B C35 4C Q1 4D R27 2D T1 2F C36 5B Q2 5F R28 1D T2 2C										
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C34 3A MP1 6B R26 2D S1 5A,5B C35 4C Q1 4D R27 2D T1 2F C36 5B Q2 5F R28 1D T2 2C										
C35 4C Q1 4D R27 2D T1 2F C36 5B Q2 5F R28 1D T2 2C										
C36 5B Q2 5F R28 1D T2 2C										
C37 5C Q3 3E R29 2D T3 3B										
		C37	5C	Q3	3E		R29	ZD	Т3	3B

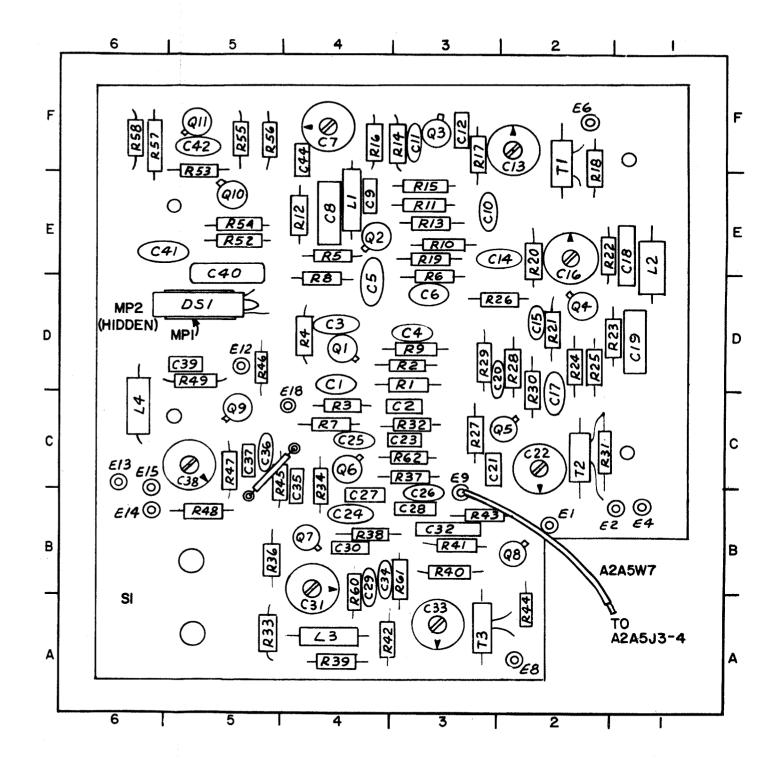


^{*} NOT USED ** WIRING TERMINATION - FOR REFERENCE ONLY.

PART LOCATION INDEX FOR ALTERNATE A2A5A2 ASSEMBLY

REF DES	ZONE	REF DES	ZONE	REF DES	ZONE
A2A5A2C1	4D	A2A5A2E3	*	A2A5A2R19	3E
C2	3C	** E4	1B	R20	2E
C3	4D	E5	*	R21	2D
C4	3D	** E6	2F	R22	2E
C5	4D	E7	*	R23	1D
C6	3D	** E8	2A	R24	2D
C7	4F	** E9	3B	R25	2D
C8	4E	E10	*	R26	2D 3C
C9	4E	E11		R27	
C10	3E	** E12	5D	R28	2D 3D
C11	3F	** E13	6C	R29	
C12	3F	** E14	6B	R30	2C
C13	2F	** E15	6C	R31	2C
C14	2E	L1	4E	R32	3C
C15	2D	L2	1E	R33	5 A .
C16	2E	L3	4A	R34	4B *
C17	2C	L4	6C	R35	
C18	1E	MP1	5D	R36	5B
C19	1D	MP2	5D	R37	3C
C20	2D	Q1	4D	R38	4B
C21	3C	Q2	4E	R39	4A
C22	2C	Q3	3F	R40	3B
C23	3C	Q4	2D	R41	3B
C24	4B	Q5	2C	R42	3A
C25	4C	Q6	4C	R43	3B 2A
C26	3B	Q7	4B	R44	
C27	4B	Q8	2B	R45	5 C 5 D
C28	3B	Q9	5C	R46	5D 5C
C29	4B	Q10	5E	R47 R48	5B
C30	4B	Q11	5 F	R40 R49	5D
C31	4B	R1	3D 3D	R49 R50	*
C32	3B	R2		R50 R51	*
C33	3A	R3	4C	R51 R52	5 E
C34	4B	R4	4D 4E	R53	5 F
C35	4C	R5	3D	R54	5E
C36	5C	R6 R7	3D 4C	R55	5 F
C37	5C		4C 4D	R56	5 F
C38	5C	R8 R9	3D	R57	6F
C39	5D	R10	3E	R58	6F
C40	5D	R10 R11	3E	R59	*
C41 C42	5 E 5 F	R11 R12	4E	R60	4B
C42 C43	1G *	R12	3E	R61	3B
C43 C44	4 F	R13 R14	3E 3F	R62	3C
DS1	4 F 5D	R14 R15	3E	S1	5A,5B
** E1	3D 2B	R15 R16	3E 4F	T1	2F
** E2	2B 1B	R17	3F	T2	2C
··· £2	110	R18	2F	T3	3A
* NOT U	USED	1(10	A-	10	-

^{*} NOT USED

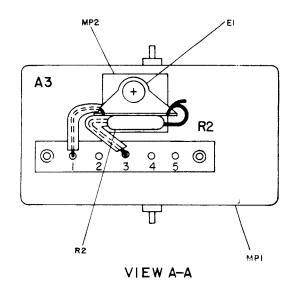


ALTERNATE A2A5A2 ASSEMBLY

01A226529-22-11

Figure 7-60. Divider/Amplifier Subassembly A2A5A2, Component Locations

^{**} WIRING TERMINATION - FOR REFERENCE ONLY.



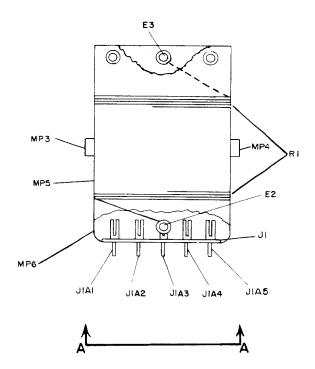
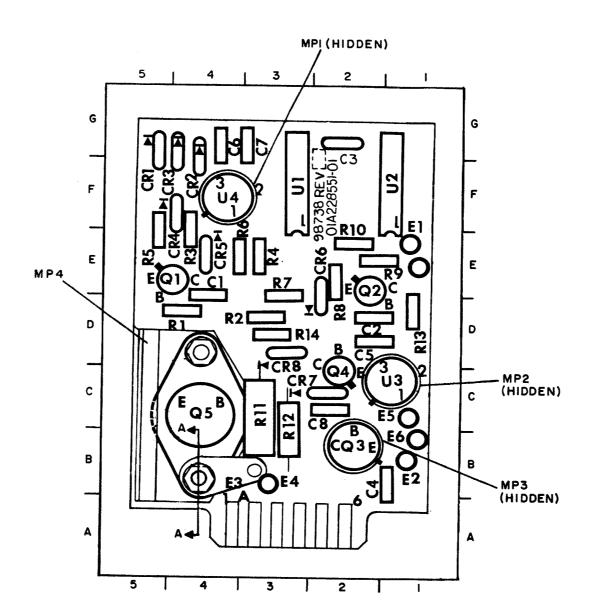


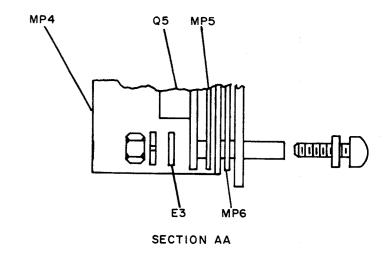
Figure 7-61. Oven Body Subassembly A2A5A3, Component Locations

PART LOCATION INDEX

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DES	ZONE	DES	ZONE
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C2	2D	Q3	2 B
C3	2G	$\mathbf{Q4}$	2C, 2D
C4	1B	Q5	4C
C 5	2D	R1	4D
C 6	4G	R2	3 D
C7	3 G	R3	4F,4E
C8	2C	R4	3E
CR1	5G	R5	5F,5E
CR2	4G	R6	4E
CR3	4G	R7	3E
CR4	4F	R8	2E
CR5	4E	R9	2E
CR6	2E,2D	R10	2E
CR7	2C	R11	3 C
CR8	3D	R12	3B,3C
E1	1E	R13	1D
** E2	1B	R14	3D
E3	4B	U1	3F,3G
** E4	3 B	U 2	1F, 1G
** E5	1C	U 3	1C, 1D
** E6	1B	U 4	4F
Q1	5E,4E		

^{**} WIRING TERMINATION - FOR REFERENCE ONLY.

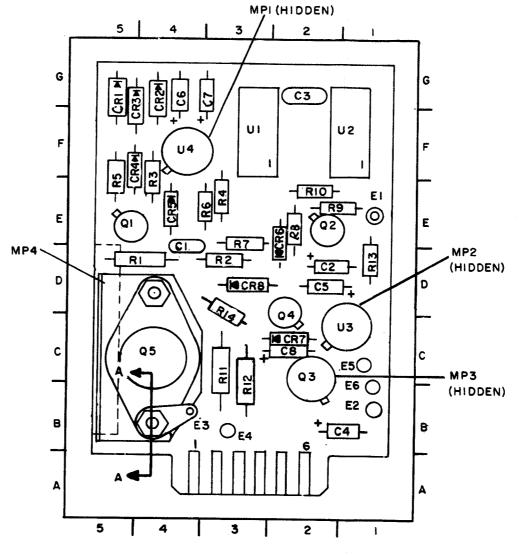


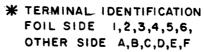


PART LOCATION INDEX FOR ALTERNATE A2A5A4 ASSEMBLY

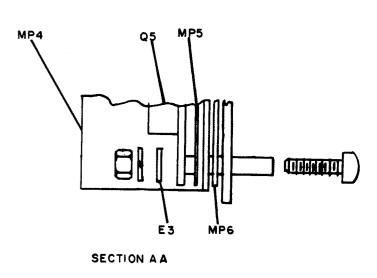
REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A5A4C1	4E,4D	A2A5A4CR8	3D	A2A5A4R4	3E
C2	2D	E1	1E	R5	5F,5E
C3	2G	** E2	1B	R6	4E
C4	1B	E3	4B		
				R7	3E
C5	2D	** E4	3B	R8	2E
C6	4 G	** E5	1C	R9	2E
C7	4G	** E6	1B	R10	2E
C8	2C	Q1	$5\mathbf{E}$	R11	3C
CR1	5G	Q2	2E	R12	3B,3C
CR2	4G	Q3	2B,2C	R13	1D
CR3	5 G	Q4	2C,2D	R14	3D
CR4	$5\mathbf{F}$	Q5	4C	U1	3F,3G
CR5	4 E	R1	4D,5D	U2	1F,1G
CR6	2E,2D	R2	3D	U3	1C, 1D
CR7	2C	R3	4F,4E	U4	4F

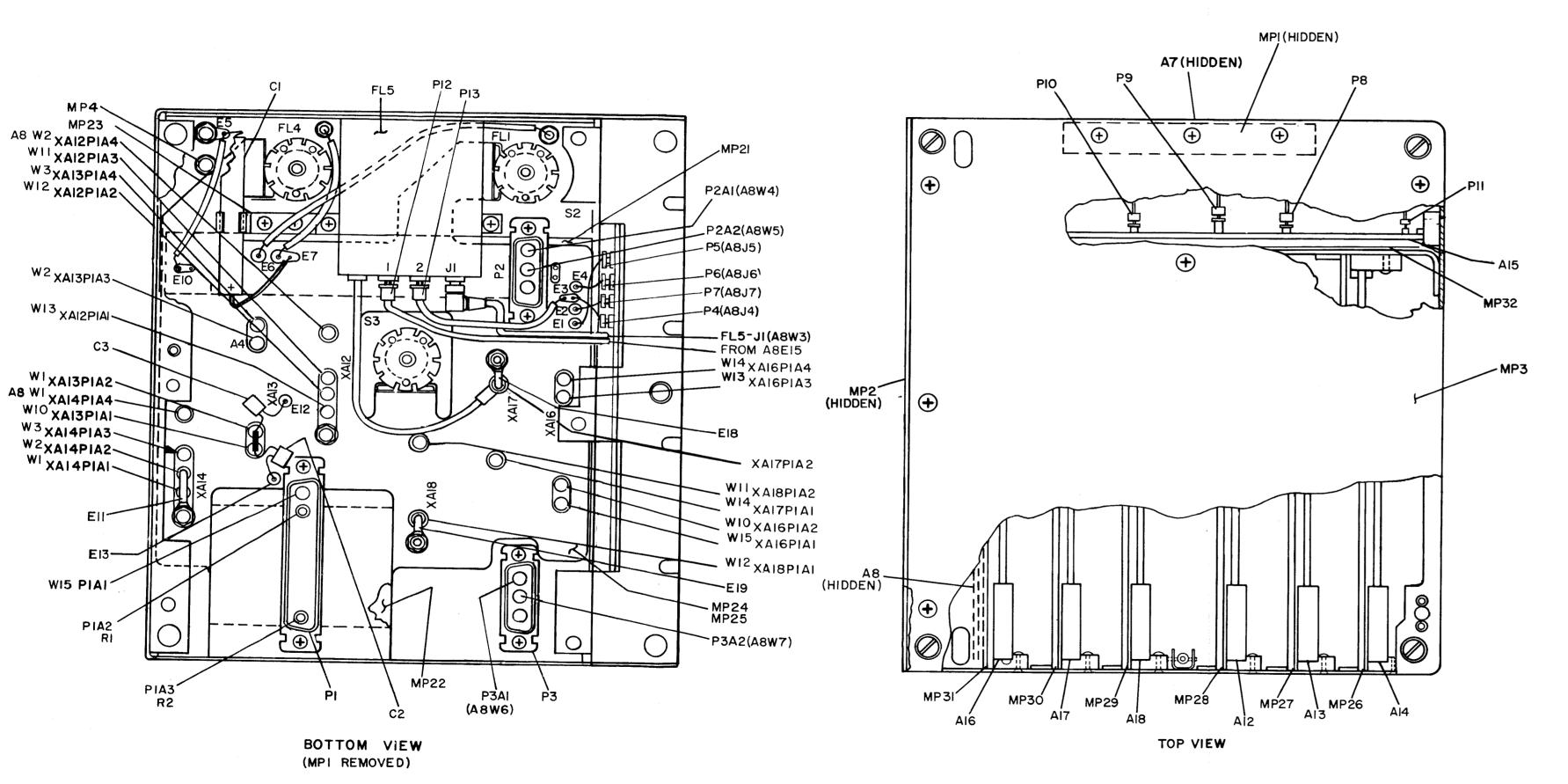
^{**} WIRING TERMINATION - FOR REFERENCE ONLY.

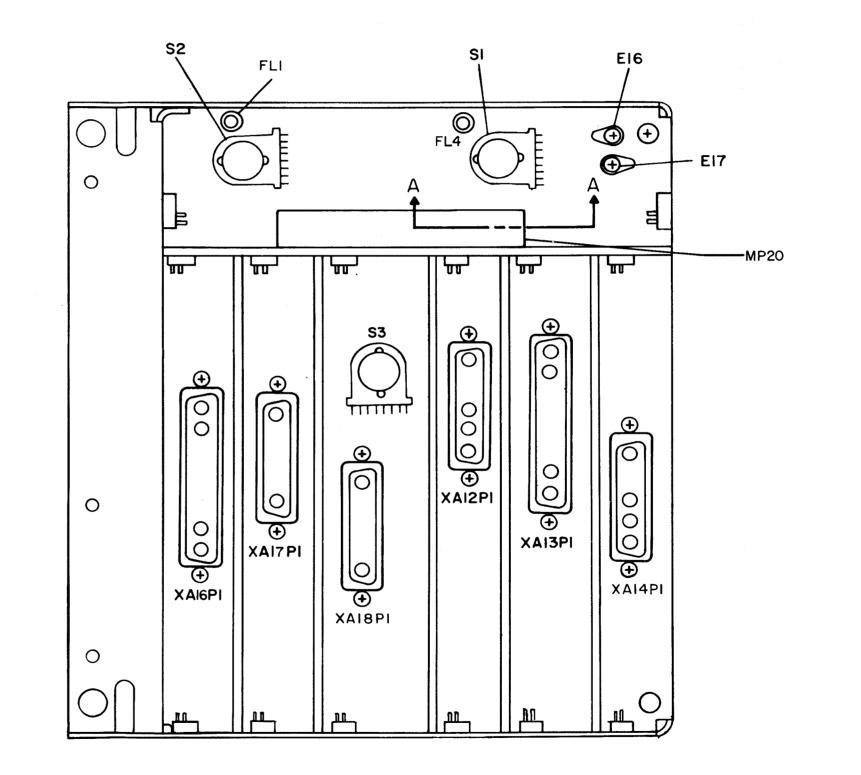


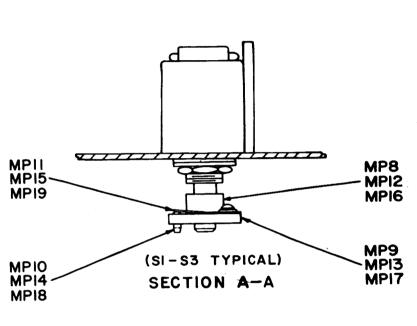


ALTERNATE A2A5A4 ASSEMBLY









MP8-MPII ARE USED ON SI. MPI2-MPI5 ARE USED ON S2. MPI6-MPI9 ARE USED ON S3.

TOP VIEW, AI2 THRU AI8 REMOVED

Figure 7-63. Translator/Synthesizer Assembly A2A6, Component Locations

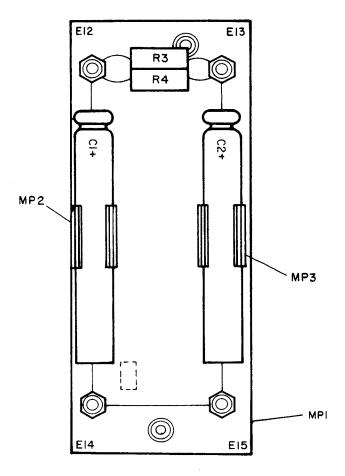


Figure 7-64. Filter Assembly A2A6A7, Component Locations

PART LOCATION INDEX (CONTINUED)

		PART LOCATION IN	DEA				PART	LOCATION INDEX (CONTINUE	رر	
REF	ZONE	REF DES	ZONE	REF DES	ZONE	REF		REF	ZOVE	REF DES	ZONE
DES	ZONE	DES	ZONE	DES	ZONE	DES	ZONE	DES	ZONE	DES	ZONE
A2A6A8C1	7B	A2A6A8C46	4C	**A2A6A8E5	8 C	A2A6A8R9	7 B	A2A6A8R39	1C	A2A6A8R69	2B
C2	7B	C47	3B	** E6	7C	R10	7D	R40	2C	R70	2C
C3	8 B	C48	1C	** E7	$5\mathbf{B}$	R11	8C	R41	1B	RT1	8 C
C4	8D	C49	1A	** E8	$5\mathrm{B}$	R12	7C	R42	1C	RT2	5 C
C5	7B	C50	1C	** E9	2B	R13	7B	R43	1B	RT3	1B
C6	7D	C51	1C	** E10	1B	R14	7E	R44	$2\mathbf{E}$	T1	$8\mathbf{B}$
C7	7E	C52	1C	** E11	1D	R15	7D	R45	1C	T2	7D
C8	7D	C53	2C	** E12	1D	R16	8C	R46	1B	Т3	7C
C9	8C	C54	2C	** E13	1D	R17	7D	R47	2D	${f T4}$	$5\mathbf{E}$
C10	7B	C55	${f 2B}$	** E14	1D	R18	8D	R48	2B	T 5	5 C
C11	7C	C56	1E	** E15	$6\mathrm{B}$	R19	8C	R49	2D	Т6	2C
C 12	7B	C57	$\overline{^{2}\mathrm{E}}$	FL1	4B,4C,4D	R20	8D	R50	2B	T7 _	2B
C 13	7C	C58	2D	${ m FL2}$	3C,3D,3E	R21	5 C	R51	1D	TP1	
C14	8E	C59	2E	FL3	6C,6D,6E	R22	5C	R52	2D	thru}	*
C15	7D	C60	2C	J1	*	R23	5D	R53	2 D	TP4\	
C16	7D	C61	2D	J2	*	R24	5B	R54	2B	TP5	1E
C17	7C	C62	^{-2}C	J 3	*	R25	5D	R55	2B	$ ext{TP6}$	1E
C18	7E	C63	1C	J4	$5\mathbf{A}$	R26	5B	R56	8C	$ ext{TP7}$	8E
C 19	8D	C64	$^{2}\mathrm{B}$	J5	6A	R27	6C	R57	$5\mathbf{B}$	TP8	8E
C20	7D	C65	$^{2}\mathrm{D}$	J 6	6A	R28	5E	R58	2B.	U1	7D
C21	8D	C66	8E	J7	6A	R29	5 C	R59	7D	$\mathbf{U2}$	5D
C22	5B	CR1	7B	L1	$6\mathrm{B}$	R30	6E	R60	7 D	U 3	2C
C23	7B	CR2	7 E	L2	$7\mathrm{B}$	R31	5C	R61	7 D	$\mathbf{W1}$	3 A
C24	5 B	CR3	7C	L3	6B	R32	6 B	R62	7D	W2	6 A
C25	5 C	CR4	7E	L4	6B	R33	5 C	R63	5 C	W3	5 A
C26	5B	CR5	7C	L5	$6\mathrm{B}$	R34	3D	R64	5 C	W4	6A
C27	5D	CR6	$5\mathbf{E}$	L6	$5\mathbf{E}$	R35	4E	R65	5D	W5	5 Ą
C28	$5\mathbf{B}$	CR7	$5\mathbf{B}$	L7	$5\mathbf{B}$	R36	4B	R66	5D	W6	3A
C29	5D	CR8	$5\mathbf{E}$	L8	4D	R37	4D	R67	2C	W7	4A
C30	5D	CR9	5B	$\mathbf{L}9$	4E	R38	4B	R68	2B		
C31	6C	CR10	4E	L10	4D	1,00					
C32	6D	CR11	4E	L11	3C						
C33	$6\mathrm{E}$	CR12	3B	L12	$5\mathbf{A}$						
C34	5D	CR13	3B	L13	3B						
C35	$5\mathbf{B}$	CR14	$2\mathrm{E}$	L14	2E						
C36	$5\mathbf{B}$	CR15	2C	L15	8E						
C37	5D	CR16	1B	Q1	$8\mathbf{B}$						
C38	$5\mathbf{E}$	CR17	2C	R1	8B						
C39	$5\mathbf{E}$	CR18	1B	R2	$6\mathbf{B}$						
C40	4 E	CD 10	1D	ъs	8C						

8**C**

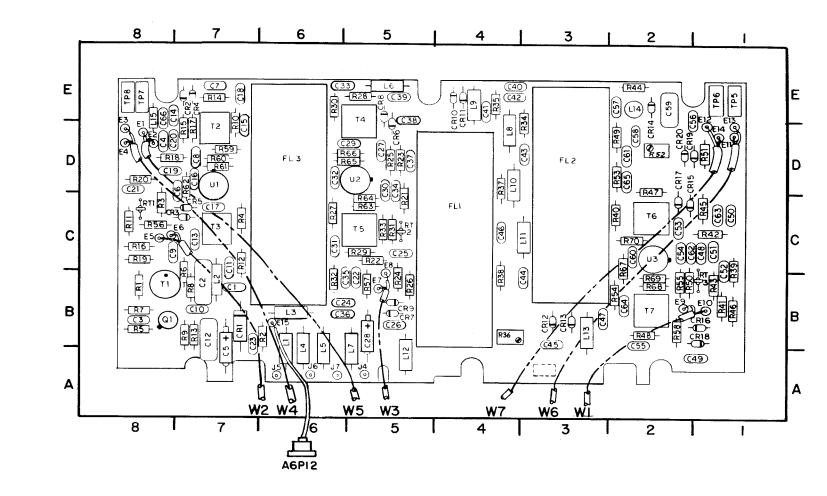
7C

8B

7B 8B 7B

R6 R7

R8



A2A6A8 CONNECTORS

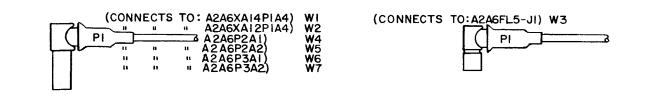


Figure 7-65. RF Translator Subassembly A2A6A8, Component Locations

4E

4E

3D

3B

3B

C40

C41

C42

C43

C44

C45

CR19 CR20

** E1

** E2

** E3

** E4

1D 2D

8D 8D 8D

^{*} Not Used

^{**} Wiring termination - for reference only.

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A6A12C1	1C	A2A6A12L6	5C	A2A6A12R8	5B
C2	5B	L7	5C	R9	4B
C3	4B	L8	5C	R10	4B
C4	6 C	L9	5C	R11	5 C
C5	7A	L10	4C	R12	5C
C6	6C	L11	*	R13	6C
C7	6C	L12	*	R14	5 C
C8	7C	L13	2C	R15	5C
C9	6 C	MP1	6D	R16	5D
C10	6 C	MP2	2D	R17	*
C11	5 C	P1	2A,3A	R18	2B
C12	4C	P1A1	3B	R19	6B
C 13	*	P1A2	3B	TP1	6D
C14	1B	P1A3	3B	TP2	5C
** E1	6B	P1A4	2B	TP3	5C
** E2	6B	Q1	6B	U1	7B
** E3	6B	$\mathbf{Q2}$	5B	U2	6C
** E4	6B	Q3	6B	U3	7C
** E5	5D	R1	6B	W1	4B, 6B
** E6	5C	R2	5B	W2	3B, 2C
** E7	2C	R3	*	W3	3B, 6B
** E8	2C	R4	6B	W4	2B, 5C
L1	2B	R5	5B	A2A6A12A1	2C, 3C
$\mathbf{L2}$		R6	5B	(Potted)	, -
thru	*	R7	5B	,,	
L5			- —		

^{*} Not Used.

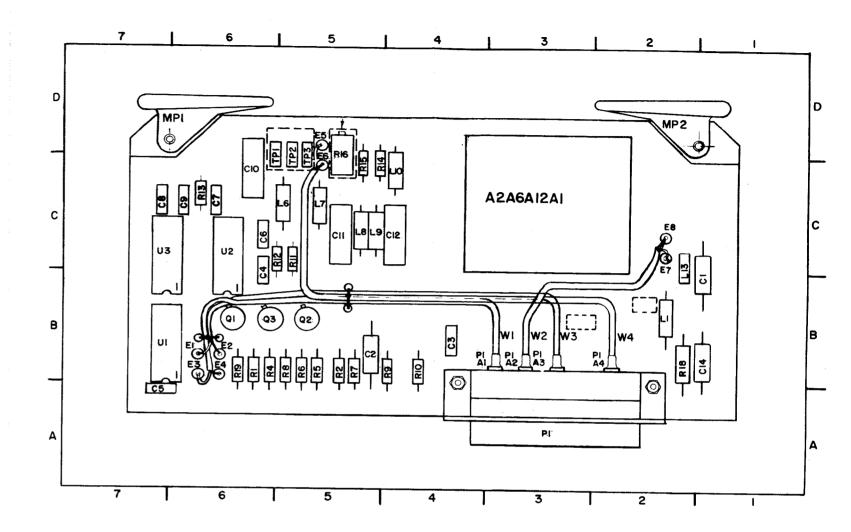


Figure 7-66. 1 kHz/100 Hz Synthesizer Subassembly (No. 2) A2A6A12, Component Locations

^{**} Wiring termination - for reference only.

	RE F DES	ZONE		REF DES	ZONE		REF DES	ZONE
A O A Č A 19	0.01	2C	A2A6A1	QT 1	*	A2A6A13	3B30	2 D
A2A6A13	C2	4C	AZAOAI	L2	2B	MEAUAI	R31	7D
	C2	7B		L3	*		R32	6C
	C 4	7B		L4	*		R33	6 A
	C 4 C 5	*		L5	7D		R34	7B
	C6	8D		L6	4B		TP1	6D
	C7	3B		L7	4B		TP2	2D
	C8	$^{2\mathrm{B}}$		L8	4B		TP3	2D
	C9	5B		L9	4B		U1	5C
	C10	*		L10	3 B		U2	7B
	C11	1B		MP1	7E		U3	6D
	C12	*		MP2	2E		U4	5D
	C13	6B		Q1	6D		U5	4D
	C14	7C		\hat{Q}_2	3D		U6	3D
	C15	7D		R1	4B		U7	2D
	C16	7D		R2	4B		U8	2C
	C17	7D		R3	4B		U9	$^{2}\mathrm{B}$
	C18	6D		R4	4B		U10	5B
	C19	6D		R5	3B		U11	4C
	C20	$5\mathbf{E}$		R6	7C		W1	3D,4D
	C21	5D		R7	7C	A2A6A13A	1CR1	
	C22	4D		R8	7C		thru	**
	C23	2D		R 9	6B		CR5	
	C24	2D		R10	7C		FL 1	**
	CR1	7C		R11	7C		FL2	**
	CR2	7C		R12	3C		FL3	**
	CR3	7B		R13	3C		FL4	**
	CR4	7C		R14	3C		FL5	**
	CR5	4D		R15	4C		MP1	**
	CR6	4D		R16	4C		MP2	5B
	CR7	4D		R17	4C		MP3	2B
***		5D		R18	4B		P1	**
***	$\mathbf{E2}$	5D		R19	6C		P1A1	5B
***	E3	5 C		R20	7D		P1A2	4B
	E4	5 C	•	R21	5D	•	P1A3	3B
***	E5	5D		R22	5E		P1A4	2B
***		5C		R23	5D		W1	5B,5C
	E7	4D		R24	3D		W2	4B,5C
	E8	4D		R25	3D		W3	3B,3C
	E9	3D		R26	3 C	,	W4	2B,2C
	E10	3D		R27	3 C			
	E11	2E		R28	4D			
**	E12	2 D		R29	3C			

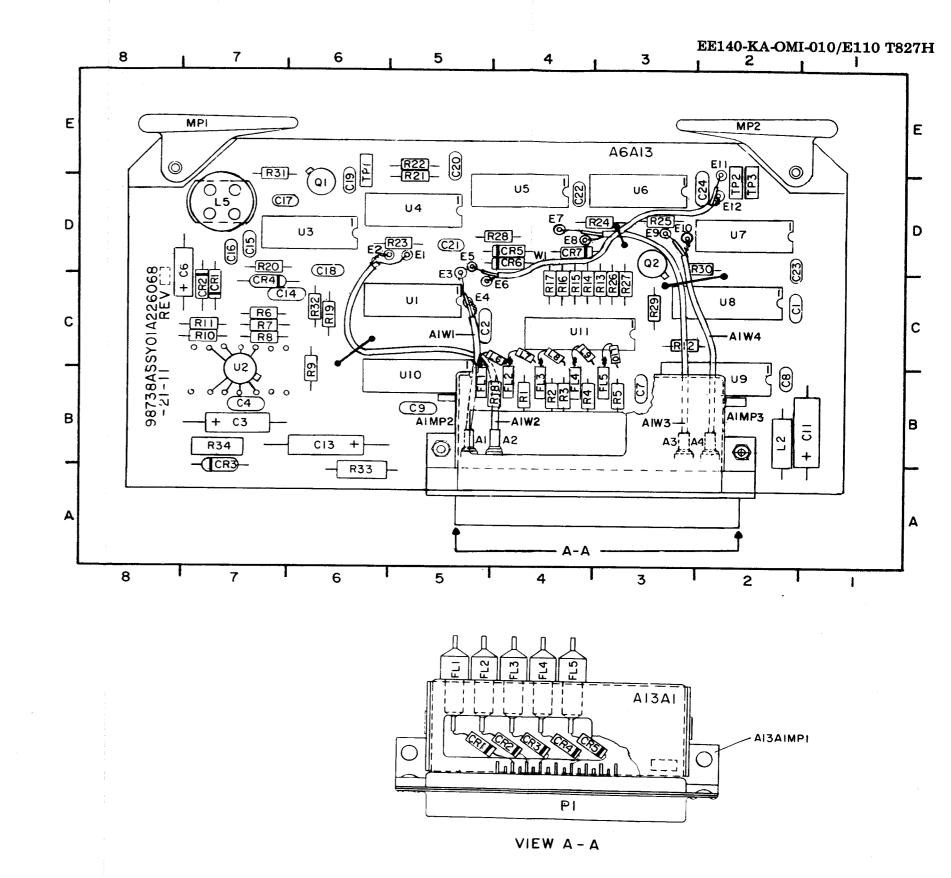


Figure 7-67. 10 MHz/1 MHz Synthesizer Subassembly A2A6A13, Component Locations

^{*} NOT USED. ** SEE VIEW AA.

^{***} WIRING TERMINATION - FOR REFERENCE ONLY.

REF		DEE			
DES	ZONE	REF	CONT	REF	
DED	ZONE	DES	ZONE	DES	ZONE
A2A6A14C1	5B	* A2A6A14E14	$2\mathrm{B}$	A2A6A14R2	an
C2	5B	* E 15	5B		6B
C3	6C	* E 16	2C	R3	6B
C4	5 C	L1	6B	R4	6B
C 5	6C	L2	6C	R5	5B
C6	5C	L3	6C	R6 R7	5B
C7	5C	L4	6C	R8	5B
C8	5D	L5	5C	R9	5C
C 9	6B	L6	6C	R10	6C 5C
C 10	4C	m L7	4C	R10 R11	4C
C11	4C	L8	3C	R12	4B
C 12	4B	L9	3C	R13	4C
C13	3C	L10	3C	R14	4C 4C
C 14	3 B	L11	3C	R15	4C 4C
C15	3C	L12	3C	R16	4C
C 16	3C	L13	1B	R17	4C
C17	3C	L14	1C	R18	4C
C18	4B	L15	1C	R19	3C
C 19	2B	L16	1C	R20	3C
C20	1B	L17	2C	R21	2A
C21	1C	L18	1C	R22	2A
C22	2C	L19	4B	R23	1B
C23	1C	MP1	6D	R24	1B
C24	2C	MP2	1D	R25	2B
C25	2C	MP3	$5\mathbf{B}$	R26	2B
C26	1D	MP4	4C	R27	2B
C27	1B	MP5	1B	R28	2C
C28	3B	P1	3A,4A	R29	1C
C29 * E 1	3D	P1A1	4B	R30	2C
* E 2	5B	P1A2	4B	R31	3D
* E3	4C	P1A3	3B	TP1	5D
* E4	3D	P1A4	3B	TP2	4D
* E5	2B	Q1	5B	TP3	4D
* E6	5B 4D	Q2	5B	TP4	4 D
* E7	4D 2C	Q3	5D	TP5	3D
* E8	2B	Q4	4C	TP6	2D
* E9	4C	Q5	4C	TP7	2D
*E10	3D	Q6	2C	W1	4B,5B
*E11	3D 4D	Q7	1B	W2	4B,4C
* E 12	2B	Q8	2B	W3	2B,3B
* E 13	5B	Q9	2D	W4	3B, 3D
2 10	OD	R1	5 B	W5	2B, 2C
				W6	5B,4D

^{*} WIRING TERMINATION - FOR REFERENCE ONLY.

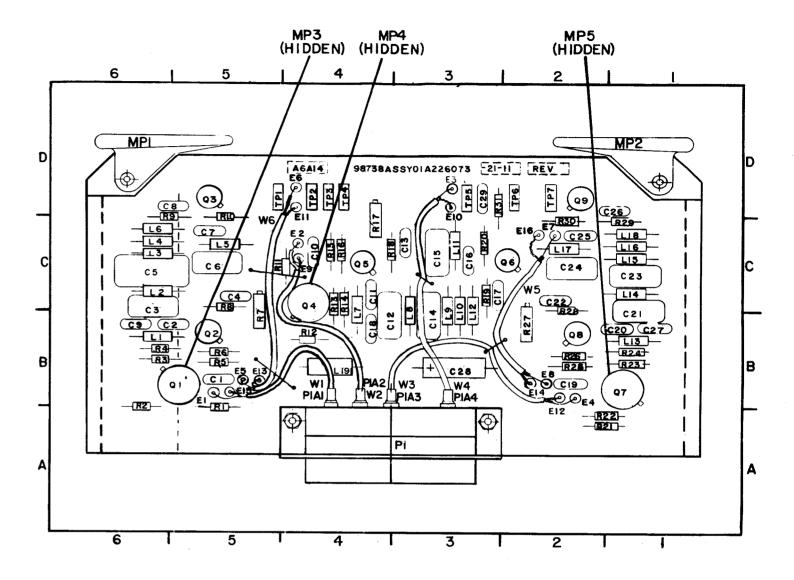


Figure 7-68. 10 MHz/1 MHz Filter Subassembly A2A6A14, Component Locations

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A6A15C1	5 A	A2A6A15E1	6D	A2A6A15R5	6B
C2	6 C	E2	2C	R6	5 A
C3	5 B	E3	*	R7	5B
C4	4A	E4	5D	R8	5 B
C5	1B	E 5	4D	R9	1C
C6	1B	E 6	3 D	R10	ID
+C7	5 A	L1	3A, 3B	R11	IC
C8	*	L2	3C,4C	R12	2B
C 9	5 C	MP1	3C,3D	R13	1B
C10	4C	MP2	2C, 2D	R14	2B
C11	2B	MP3	4B	R15	2D
C12	5 B	MP4	1B	R16	2B
C13	4C	Q1	5B	TP1	5D
C14	2B	$\mathbf{Q2}$	1B	TP2	2D
C15	4D	Q3	2C,2D	TP3	*
C16	6B	R1	6B	TP4	6 D
CR1	5 B	R2	6 A	U1	5 A
CR2	3C,3D	R3	6B	U2	5 A
		R4	6 A		

^{*} NOT USED

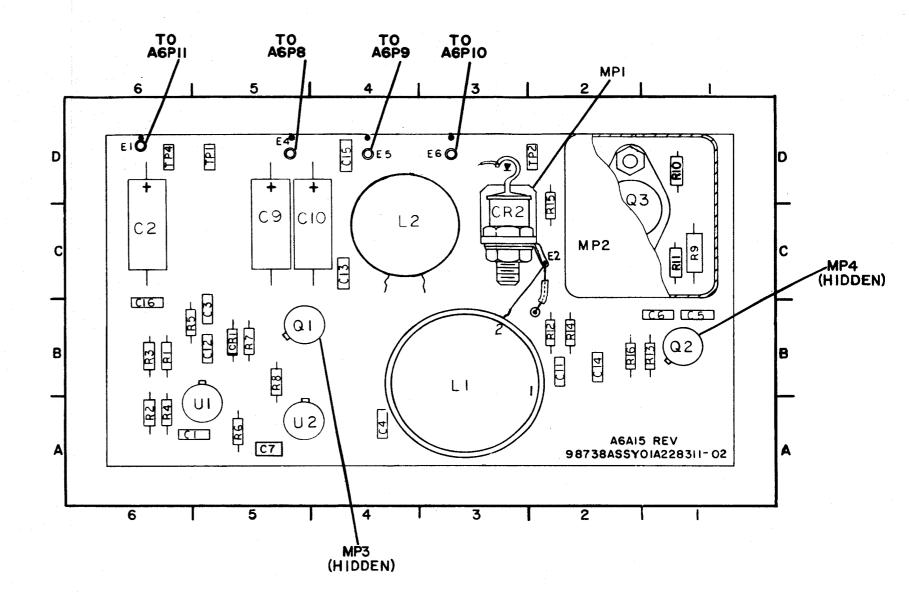


Figure 7-69. Power Supply Subassembly A2A6A15, Component Locations

⁺ REVISION L AND LATER VERSIONS ONLY

	REF			REF			REF	
	DES	ZONE		DES	ZONE		DES	ZONE
	DES	ZONZ		228				201.2
A2A6A16	C1	*	** A2A6A16	3E4	1C	A2A6A1	6R16	2B
	C2	*		E5	3C	114110111	R17	5E
	C3	4C		E6	3C		R18	6E
				E7	3C		R19	6E
	C4	4C		E8	3D		R20	5E
	C5	4E					R21	
	C6	3E		E9	5C			5E
	C7	4D	**	E 10	5C		R22	4E
	C8	3D	**	E11	3D *		R23	5E
	C9	3D		L1	*		R24	4D
	C 10	2E		L2			R25	6C
	C11	2E		L3	3B		R26	7C
	C12	1E		L4	*		R27	7C
	C13	2C		L5	6B		R28	7C
	C14	4C		L6	3E		R29	7C
	C15	2A		L7	3E		R30	6C
	C16	1B		MP1	7 E		R31	7B
	C17	3B		MP2	1E		R32	7B
	C18	5 D		MP3	3C		R33	6B
	C19	*		MP4	3C		R34	5A
	C20	4D		P1	3A,4A		R35	6 A
	C21	5 D		P1A1	5A		R36	6 A
	C22	7D		P1A2	4 A		R37	4B
	C23	6D		P1A3	3A		R38	4C
	C24	6D		P1A4	3A		R39	3B
	C25	6C		Q1	4E		TP1	6E
	C26	6D		Q2	3D		TP2	3 E
	C27	*		Q3	3B		TP3	3 E
	C28	6B		Q4	2B		TP4	2E
	C29	$5\mathbf{B}$		Q5	5A		U1	2D
	C30	5B		Q6	4B		U2	1D
	C31	5B		R1	4E		U3	1C
	C32	5B		R2	4E		U4	2C
	C33	5B		R3	4D		U5	3C
	C34	6A.		R4	4D		U6	3C
	C35	6A		R5	4D		U7	5D
	C36	6A		R6	3D		U8	7D
	C37	5C		R7	3E		U9	5D
	CR1	4D		R8	3D		·U10	7C
	CR2	6C		R9	3D		U11	5B
	CR3	6C		R10	2E		U12	7A
	CR4	5C		R11	2D		U13	5C
	CR5	6B		R12	3B		U14	1A
	E1	4E		R13	3B		U15	1B
	E2	4D		R14	3B		U16	1C
	E3	4D 1D		R15	2B		U17	2C
••••	U U	ш		1(10	-1 D		.	

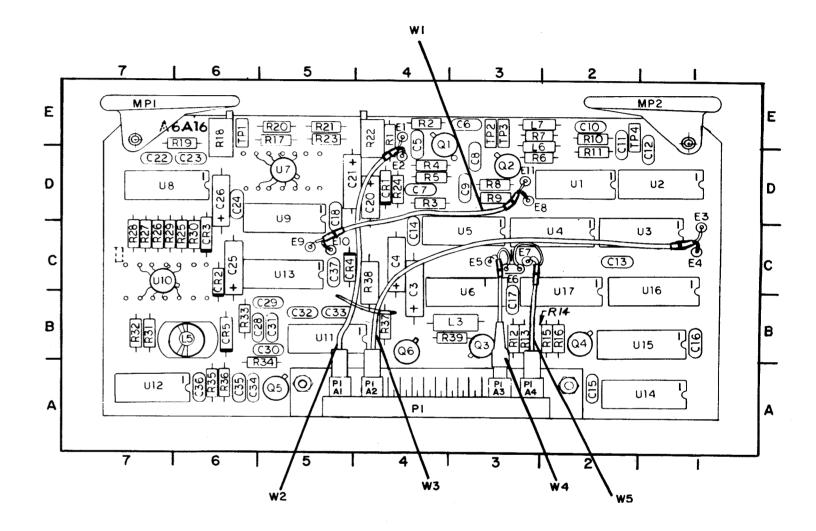
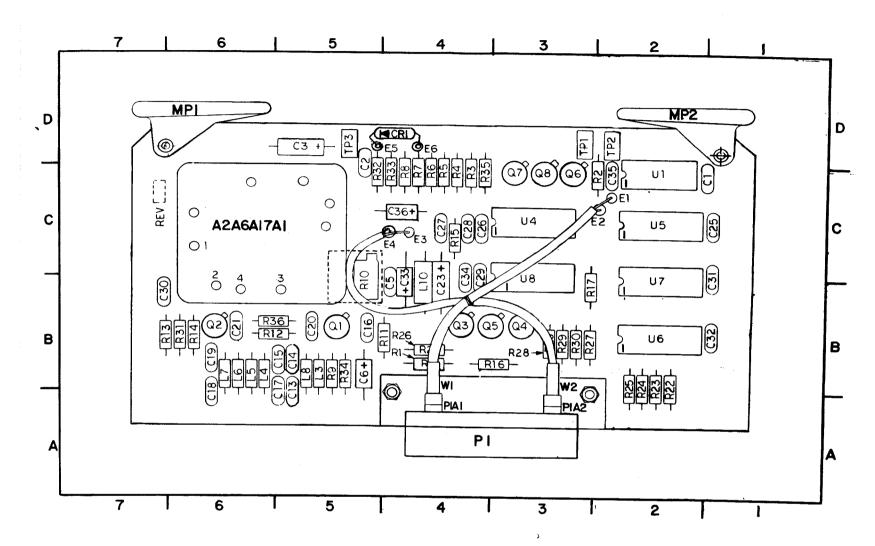


Figure 7-70. Frequency Generator Subassembly A2A6A16, Component Locations

^{*} Not used.
** Wiring termination - for reference only.

	REF			REF		REF	
	DES	ZONE	D	ES	ZONE	DES	ZONE
A2A6A1	7C1	1C	** A2A6A17E	24	4C	A2A6A17R12	6B
112110111	C2	5D	*** E		5D	R13	7 B
	C3	5 D	*** E		4D	R14	6B
	C4	*		1	*	R15	4C
	C5	4B		.2	*	R16	3 B
	C6	5B		.3	5B	R17	3B
	C7]			.4	6B	R18	*
	thru	*		_5	6B	R19	*
	C12			. 6	6B	R20	*
	C13	$5\mathbf{B}$		_7	6B	R21	*
	C14	$5\mathbf{B}$		L8	5B	R22	2B
	C15	$5\mathbf{B}$		_9	*	R23	2B
	C16	5 B		_10	4B	R24	2B
	C17	$6\mathbf{B}$		MP1	6D,7D	R25	2B
	C18	6 A		MP2	1D, 2D	R26	4B
	C19	$6\mathbf{B}$		21	3A,4A	R27	3B
	C20	5 B	F	P1A1	4A	R28	3B
	C21	$6\mathbf{B}$	H	P1A2	3A	R29	3B
	C22	*	6	Q1	5B	R30	3 B
	C23	4B	6	Q 2	6 B	R31	6B
	C24	*		Q3	4B	R32	5 C
	C25	1C		Q4	3 B	R33	4C
	C26	4C	Q	⊋5	4B	R34	5B
	C27	4C		Q 6	3 C	R35	4C
	C28	4C	(Q 7	3 C	R36	5B
	C29	4C		Q 8	3 C	TP1	3D
	C30	7B		R1	4B	TP2	2D
	C31	1C		R 2	2C	TP3	5D
	C32	1B		R 3	4C	U1	2C
	C33	4B		R4	4C	U2	*
	C34	4C]	R5	4C	U3	*
	C35	2 C		R6	4C	U4	3C
	C36	4C		R7	4C	U5	2C
	CR1	4 D		R8	4C	U6	2B
	E1	2C		R9	5B	U7	2C
	* E2	2C		R10	5C	U8	3C
**	' E3	4C]	R11	4B	W1	4B, 4C
						W2	3B,4B
NOT US	SED					A2A6A17A1	(Potted)



-01 VERSION -- TERMINALS E5 AND E6 ACCOMMODATE LEADS OF DIODE CR1 -02 VERSION -- PLATED-THROUGH HOLES ACCOMMODATE LEADS OF DIODE CR1

^{**} WIRING TERMINATION - FOR REFERENCE ONLY

*** WIRING TERMINATION - FOR REFERENCE ONLY - 01 VERSION ONLY

+ REVISION F AND LATER VERSIONS ONLY

REF		REF		***	
DES	ZONE		E 0.17	REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A6A18C1	4 B	A2A6A18Q1	5 B	A2A6A18R16	ED.
C2	4 B	Q2	5B		5B
C3	4C	\vec{Q} 3	5B	R17	5C
C4	4D	Q4	5B	R18	3B
C5	4C	Q5	6B	R19	3B
C6	2C	۵5 Q6		R20	3C
C7	1C		6B	R21	3C
		Q7	6B	R22	2C
C8	1B	Q8	6 B	R23	2C
C9	5 C	R1	5 A	R24	3 B
C10	3 D	R2	5 A	R25	3B
C11	2D	R3	5 C	R26	1A
C12	4B	R4	$5\mathbf{A}$	TP1	3D
C 13	5B	R 5	5 A	$\overline{ ext{TP2}}$	4D
** E1	4B	R6	5C	U1	4B
** E2	4B	R7	6A.	U2	4C
** E 3	4B	R8	6 A	U3	5D
** E4	4C	R9	6C	U4	
L1	5 B	R10	6 A	U5	4C
MP1	6D	R11	6 A		2C
MP2	1D	R12	6C	U6	1C
P1	3A, 4A, 5A	R13	4B	U7	1B
P1A1	4B	R14	6B	U8	6C
P1A2				U9	3C
F IAZ	3B	R15	6C	U10	2C
				$\mathbf{W}1$	4B,4C
				$\mathbf{W2}$	3B

^{**} WIRING TERMINATION - FOR REFERENCE ONLY.

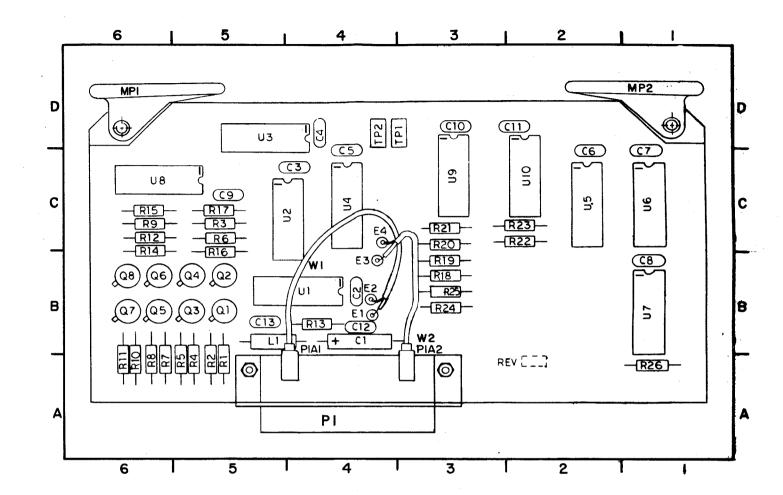
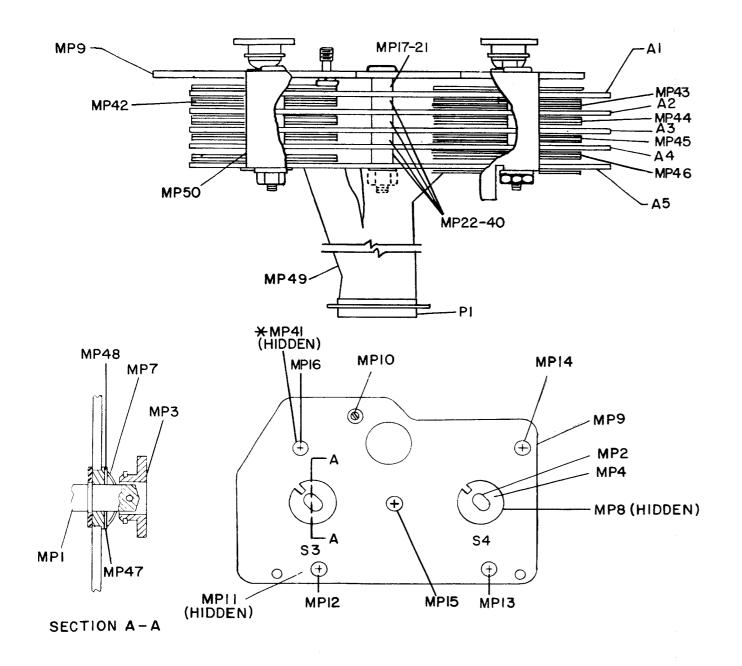
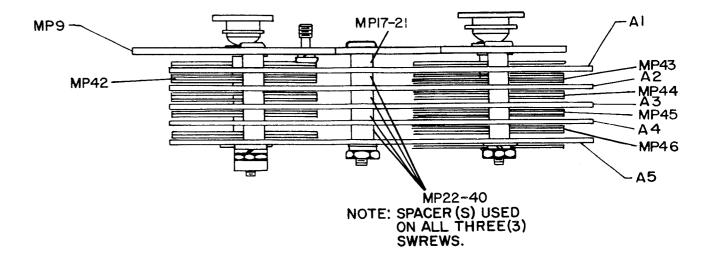
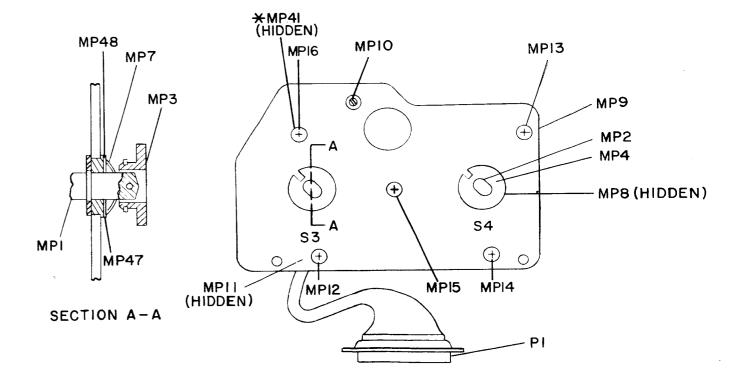


Figure 7-72. 1 kHz/100 Hz Synthesizer Subassembly (No. 1) A2A6A18, Component Locations



* MP41 located between A2A12A1 and A2A12A2 Switch Assemblies.





* MP41 located between A2A12A1 and A2A12A2 Switch Assemblies.

ALTERNATE A2A7 ASSEMBLY

Figure 7-73. Code Generator Assembly A2A7, Component Locations

7-261/(7-262 blank)

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
				4.04.03.5700	05.05
A2A8C1	3 F	A2A8CR12	6C	A2A8MP2	2E,3E,
C2	2F	CR13	6D	thru MP5	4C,5E
C3	6B	** E1	1B	Q1	6 B
C4	7B	** E2	1C	Q2	7C
C5	$6\mathbf{F}$	** E3	1B	R1	2F
C6	$5\mathbf{F}$	** E4	1A	R2	6A
C7	5C	** E5	2A	R 3	6C
C8	5D	** E6	2A	R4	7C
C9	4D	** E7	3A	R5	6D
C10	5 F	** E8	3A	R6	7D
C11	4F	** E9	3 B	R7	7E
CR1	1C	** E10	3A	R8	$6\mathbf{E}$
CR2	2 C	** E11	4A	R9	7E
CR3	1C	** E12	3A	R10	$\mathbf{6F}$
CR4	1C	** E13	4A	R11	5D
CR5	3B	** E14	4A	R12	5 D
CR6	3C	** E15	5 A	R13	5B
CR7	2B	** E16	5A	R14	5B
	2D 2C	** E17	5A	R15	4B
CR8	2C 3C	** E18	6A	R16	3 F
CR9		** E19	7A	R17	7C
CR10	6D	** E20	7A	R18	7 D
CR11	7C		7B	U1	7D
		MP1	(D	-	

^{*} NOT USED.

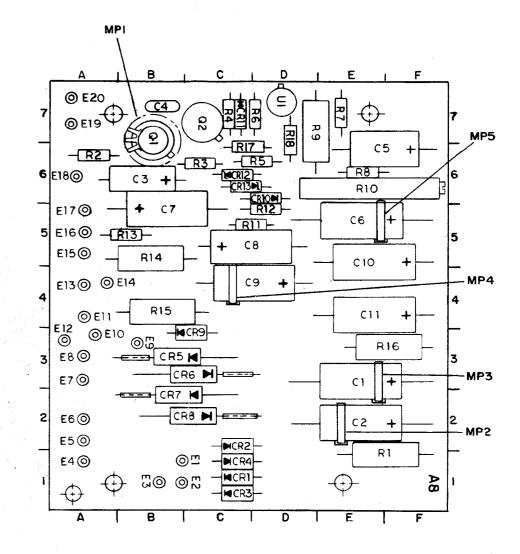


Figure 7-74. Power Supply Assembly A2A8, Component Locations

^{**} WIRING TERMINATION: FOR REFERENCE ONLY.

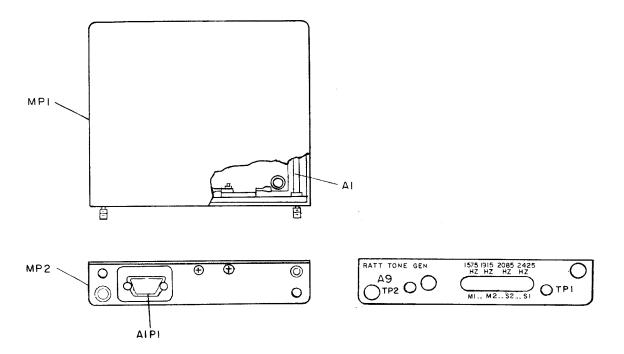


Figure 7-75. RATT Tone Generator Assembly A2A9, Component Locations

EE140-KA-OMI-010/E110 T827

PART LOCATION INDEX

$\mathbf{RE}\mathbf{F}$		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A9A1C1	5D	A2A9A1R4	6D	A2A9A1R21	2D
C2	5D	R5	6D	R22	2D
C3	4D	R6	4B	R23	3D
C4	4D	R 7	5D	R24	3 D
C5	5D	R8	5D	R25	5D
C 6	6C	R9	4D	T 1	1D
CR1	5B	R10	5D	TP1	3A
CR2	2C	R11	4D	TP2	3A
CR3	5B	R12	4D	TP3	2A
CR4	4D	R13	5B	TP4	4A
P1	2F	R14	2C	TP5	2A
Q1	5D	R15	3E	U1	4B
$\mathbf{Q2}$	3D	R16	3 D	U2	4C
Q3	2D	R17	4C	U3	4C
$\mathbf{Q4}$	2D	R18	3 B	U4	3C
R1	5B	R19	2D	U5	2C
R2	5B	R20	2D	U 6	5C
R3	1C				

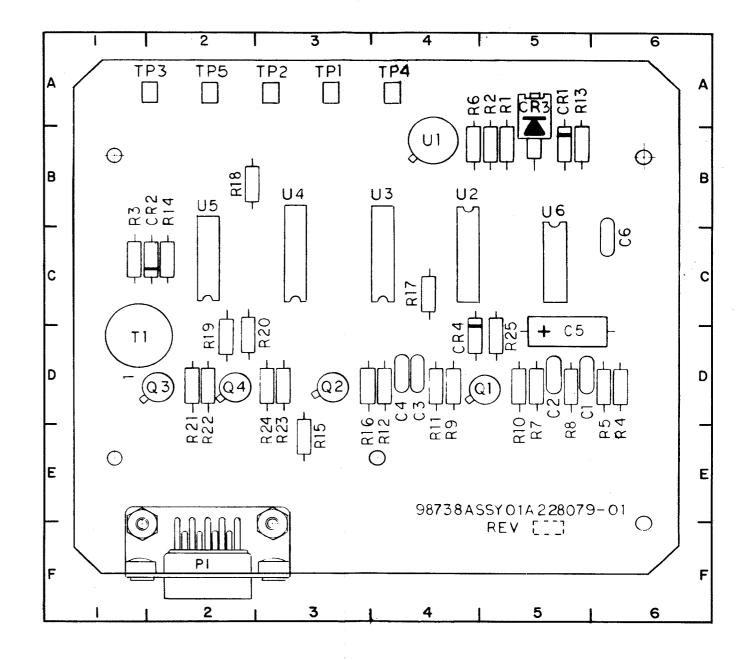
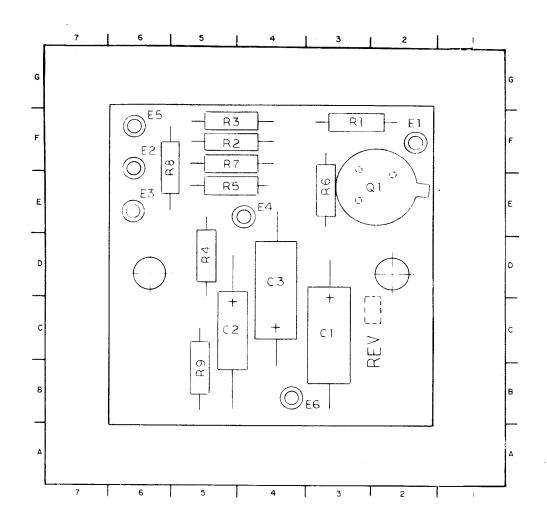


Figure 7-76. RATT Tone Generator Subassembly A2A9A1, Component Locations

7-267/(7-268 blank)

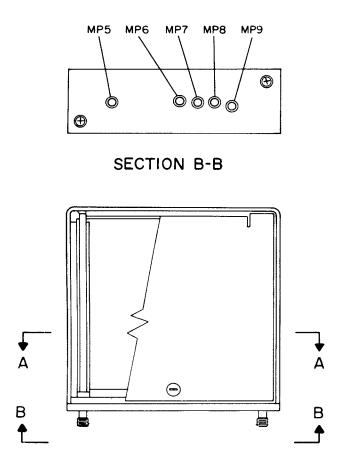


PART LOCATION INDEX

REF		REF		REF	
DES	ZONE	DES	ZONE	DES	ZONE
A2A10C1	3C ** A	2A10E5	6F	A2A10R5	$5\mathbf{E}$
C 2	5C	** E6	4B	R 6	3E
C3	4D	Q1	$2\mathrm{E}$	R7	5F
** E1	2F	R1	$3\mathrm{F}$	R8	6F
** E2	$6\mathrm{F}$	R2	$5\mathrm{F}$	R 9	5B
** E3	6E	R3	$5\mathbf{F}$	A2A11 Identi-	
** E4	4 E	R4	5D	cal to A2A10	

^{**} Wiring termination; for reference only.

Figure 7-77. Meter Amplifier Assemblies A2A10 and A2A11, Component Locations



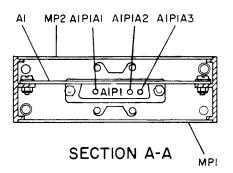


Figure 7-78. IF Amplifier Assembly A2A12, Component Locations

R	REF			REF			REF	
	DES	ZONE		DES	ZONE		DES	ZONE
A2A12A1C	C1	3E	* A2A 12A	1E 6	1B	A2A12A	LR21	3C
	22	3 E		Q1	2B		R22	3C
	3	2B		Q2	2B		R23	2C
	24	2 B		Q3	4C		R24	3C
	25	3 B		Q4	3C		R25	2D
	26	3C		Q5	4D		R26	1D
	27	4B		Q6	1C		R27	1D,
	28	4D		R1	2D			1E
	29	4 D		$\mathbf{R2}$	2D		R28	1C
C	C 10	1D		R3	1B		R29	2C
	C 1 1	2 D		R4	2D		R30	3D
C	C12	2C		R5	3B		R31	2C
C	213	3C		R6	2B		R32	2C
C	C 14	2C		R7	4E		R 33	3D
	C 15	2D		R 8	3B		R 34	3D
	C16	3D		$\mathbf{R9}$	3B		R 35	2D
C	C17	3 D		R10	3B		R 3 6	3D
	C18	2 D		R11	3B		R37	3D
	C 19	2 D		R12	2E		R 3 8	2D
	220	3 D		R13	3 D		R39	4C
C	CR1	4D		R14	4C		RT1	1C
C	CR2	2D		R 15	4B		T1	4B
* <u>F</u>	I 1	4C		R16	4C		T2	4E
* <u>F</u>		4C		R17	4D		TP1	2E
* <u>F</u>		2B		R18	3D		TP2	4E
* <u>F</u>		2 B		R19	4D		TP3	2E
* <u>F</u>	5 5	1B		R20	2D		TP4	2E

^{*} WIRING TERMINATION - FOR REFERENCE ONLY.

EE140-KA-OMI-010/E110 T827H

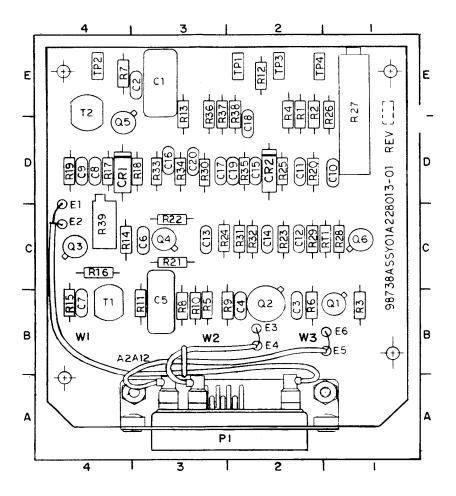


Figure 7-79. IF Amplifier Subassembly A2A12A1 Component Locations

7-271/(7-272 blank)

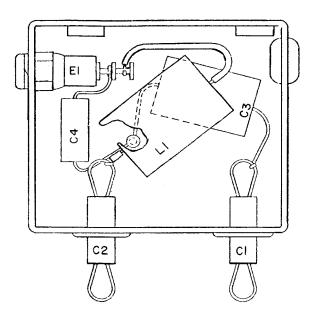


Figure 7-80. Handset Filter Assembly A2A14, Component Locations

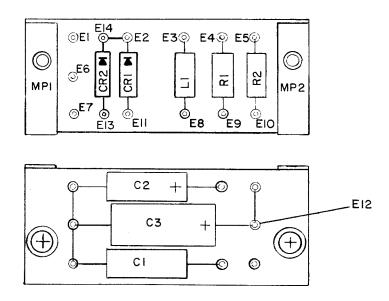


Figure 7-81. IF Filter Assembly A2A15, Component Locations

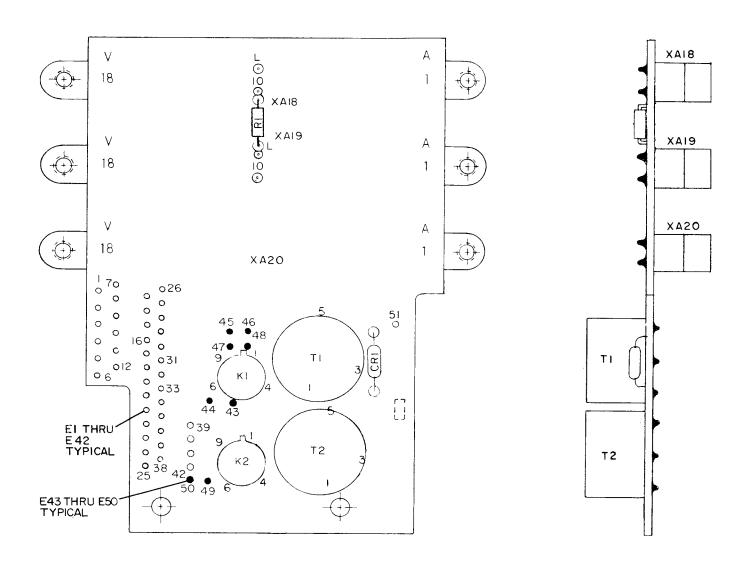


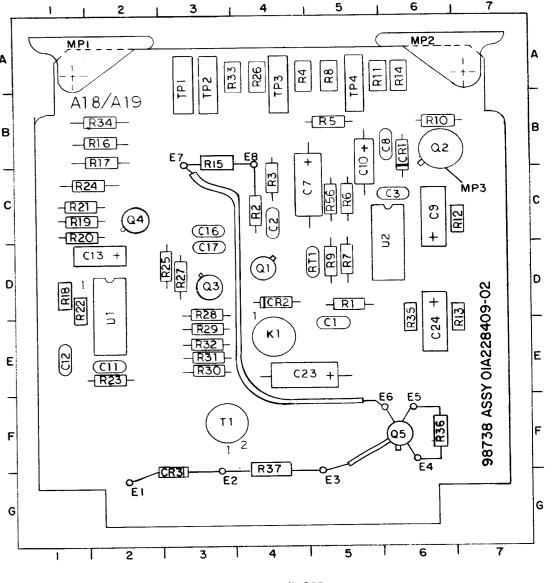
Figure 7-82. Audio Interconnect Board A2A21, Component Locations

NOTES FOR FIGURE 7-83 (CONTINUED)

PARTS LOCATION INDEX

\mathbf{REF}	\mathbf{z}	ONE	REF	ZONE
DES	-01	-02	DES	-01 -02
	-		DLS	-01 -02
A2A21A18C1	5 E	5E	A2A21A18R5	5B 5B
C2	4C	4C	R6	5C 5C
C3	6C	6C	R7	5D 5D
C4			R8	5A 5A
thru {	*	*	R9	5D 5D
C6			R10	6B 6B
C7	5C	5C	R11	5A 5A
C8	6B	6B	R12	7C 7C
С9	6C	6C	R13	7E 7E
C 10	5B	5B	R14	
C11	2E	2E	R 15	6A 6A
C 12	1E	1E		6E 3B
C 13	2D	2D	R16	2B 2B
C 14	*	*	R17	2B 2B
C 15	*	*	R18	1D 1D
C 16	3C	3C	R19	1C 1C
C 17	3D	3D	R20	1C 1C
C18 7	SD	31)	R21	1C 1C
thru }	*	*	R22	1D 1D
C22 }	•	•	R23	2E 2E
C23	4E	4E	R24	2C 2C
C24	4E 6E		R25	3D 3D
CR1		6E	R26	4A 4A
CR1 CR2	$^{6\mathrm{B}}_{4\mathrm{D}}$	6B	R27	3D 3D
CR2	4D 3F	4D	R28	3D 3D
E1	3E *	3F	R29	3E 3E
E 1 E 2	*	2G	R30	3E 3E
E3	*	3G	R31	3E 3E
	*	5G	R32	3E 3E
E4	*	6F	R33	4A 4A
E5	*	6F	R34	2B 2B
E6		6F	R35	6E 6E
E 7	*	3B	R36	4F $6F$
E8	*	4B	R37	4F $4F$
K1	4E	4E	R38)	
MP1	1A	1A	thru }	* *
MP2	6A	6A	R55 ⁾	
MP3	6B	6B	R56	5C 5C
Q1	4D	4D	RT1	5D 5D
Q2	6B	6B	T1	3F 3F
Q 3	3D	3D	TP1	3 A 3 A
Q4	2C	2C	TP2	3A 3A
Q5	5F	5F	TP3	4A 4A
R1	5D	5D	TP4	5A 5A
R2	4C	4C	U 1	2E 2E
R3	4C	4C	U 2	6D 6D
R4	4A	4 A	A2A21A19	IDENTICAL TO
±				A2A21A18
* NOT LISED				

* NOT USED



-02 VERSION (Q5, R15, R36, R37 RELOCATED; TERMINALS E1 THRU 57 ADDED)

Figure 7-83. Audio Processor Assemblies A2A21A18 and A2A21A19, Component Locations

C16 CI3 + CI) CR2 R28 R29 R32 R31 CII R23 C23 RI5 2 3 -01 VERSION

	REF			REF		\mathbf{REF}	
	DES	ZONE		DES	ZONE	DES	ZONE
	DES	ZONZ		222			
A2A21A	20C1 >		A2A21A2	0K3	5E	A2A21A20R17	5A
11212121	thru}	*		MP1	1A,2A	R18	5 A
	C4			MP2	5A, 6A	R19	5B
	C5	3A		MP3	4E	R20	4A
	C6	6B		MP4	3E	R21	4C
	C7	5C		MP5	5B	R22	4C
	C8	3D		MP6	4E	R23	4C
	C 9	2A		MP7	3 E	R24	1D
	C10	*		Q1	5B	R25	3D
	C11	*		Q2	5 C	R26	2D
	C12	4E		Q3	*	R27	1C
	C13	1C		$\mathbf{Q4}$	*	R28	3D
	CR1	*		Q5	5D	R29	3D
	CR2	6B		Q6	5D	R30	2C
	CR3	6B		Q7	5 A	R31	2A
	CR4	$6\mathbf{E}$		Q8	5B	R32 ₇	
	CR5	6D		$\mathbf{Q}9$	5B	thru }	*
	CR6	4A		Q10	1 D	R36 J	
	CR7	5B		Q11	2C	R37	3C
	CR8	5 C		Q12	2C	R38	*
	CR9	5 C		Q13	5B	R39	*
	CR10	4C		Q14	4E	R40	1C
	CR11	3D		R1	*	R41	4E
	CR12	3D		R2	*	R42	$2\mathbf{E}$
	CR13	*		R3	6B	R43	4A
	CR 14	3E		R4	6B	R44	5 A
	CR15	3E		R5	6 C	R45	4A
	CR16	3E		R6	$6\mathbf{C}$	R46	4A
	CR17	1E		R7 7		R47	2D
	CR18	3 C		thru }	*	TP1	2A
	CR19	5E		R10 J		TP2	4A
	CR20	2E		R11	6E	U1	*
	CR21	2E		R12	6D	U2	4B
	CR22	*		R13	5E	U3	2 D
	CR23	4E		R14	6D	U4	*
	K1	2E		R15	3 A	U5	*
	K2	3 E		R16	5A	U6	1B
						U7	3E

^{*} NOT USED.

EE140-KA-OMI-010/E110 T827H

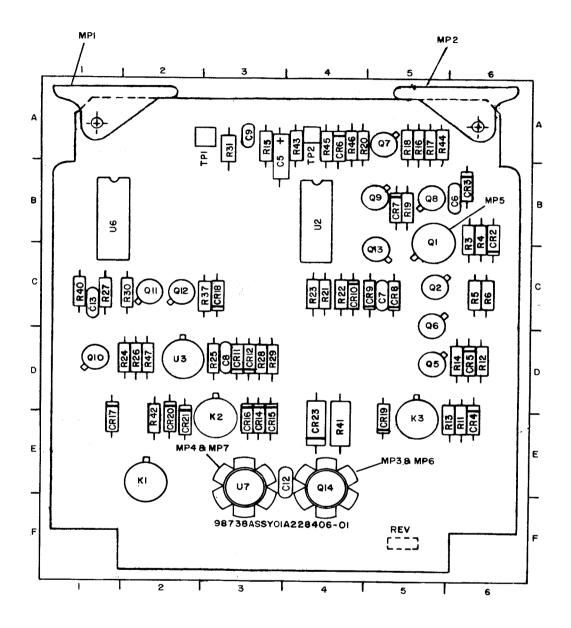
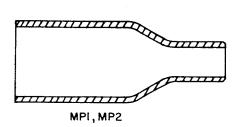
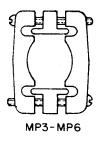
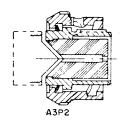


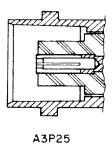
Figure 7-84. Audio Control Assembly A2A21A20, Component Locations.

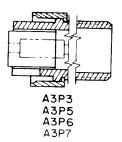
7-277/(7-278 blank)











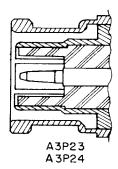
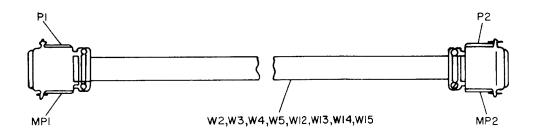


Figure 7-85. Mating Connector Kit A3



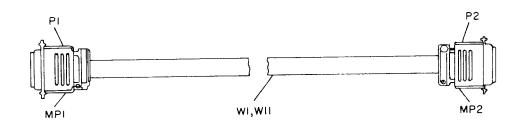


Figure 7-86. Extender Cable Kit A7

CHAPTER 8

INSTALLATION

8-1. GENERAL.

8-2. This chapter provides information necessary for the unpacking, installation, inspection, checkout, initial turn-on, and installation verification of Radio Transmitter T-827H/URT. Connections to peripheral equipment are shown in figure 8-1. If the T-827H/URT transmitter is being installed as a unit of Radio Transmitting Set AN/URT-23C(V)1, do not use the information in this chapter but, refer to NAVELEX 0000-LP-000-0000 for complete installation information.

8-3. SITE SELECTION (See figure 8-2).

8-4. The installation site must allow sufficient space around T-827H/URT to provide for servicing the slide mounted main frame when extended from the case, shock mount deflection (when MT-3114/UR is used), and cable bends. Proximity to associated equipment must also be considered.

8-5. REFERENCE PUBLICATIONS.

8-6. General reference should be made to NAVSHIPS 0967-000-0110, Electronic Installation Maintenance Book - Installation Standards; MIL-STD-1310, Shipboard Bonding, Grounding and Other Techniques for Electromagnetic Compatibility and Safety; and to the separate manuals for the ancillary equipment (such as transmitter switchboard, rf amplifier, antenna system, and teletypewriter terminals being used.

8-7. <u>TOOLS AND MATERIALS REQUIRED</u> FOR INSTALLATION.

8-8. No special tools are required for installation. Materials required are listed in figure 8-3.

8-9. UNPACKING AND REPACKING.

8-10. Unpacking Radio Transmitter T-827H/URT is accomplished by carefully removing it from the shipping container. Be careful not to damage controls and connectors. Repack the T-827H/URT for shipment or storage in accordance with MIL-P-116.

8-11. INSTALLATION PROCEDURES.

- 8-12. The method of installation to be used is determined by the using activity. Three types of installation are available; independent shock mounting on MT-3114/UR, rack mounting, and cabinet mounting.
- 8-13. INDEPENDENT SHOCK MOUNTING. Shock mounting T-827H/URT on MT-3114/UR requires the use of Shock and Vibration Mount Assembly 98738 01A226007-21-11, which includes brackets and hardware for mounting. To mount Radio Transmitter T-827H/URT, proceed as follows (see figure 8-2).
- 1. Attach left and right brackets to the transmitter case. To attach a bracket use four each MS51958-63 machine screws, MS15795-808 flat washers, and MS35338-138 lock washers.

WARNING

Do not overstress mounting bolts. Shock may cause bolts to shear.

- 2. Fasten the brackets to threaded inserts in Shock and Vibration Mount MT-3114/UR, using three each MS35307-332 cap screws, MS15795-812 flat washers, and MS35338-140 lock washers in each bracket.
- 3. To attach Mounting Base MT-3114/UR to the foundation, refer to figure 8-2.
- 8-14. RACK OR CABINET MOUNTING. The T-827H/URT may be mounted in a rack conforming to MIL-STD-189. For this purpose brackets will be furnished by the using activity, or if necessary, can be fabricated in accordance with Detail A of figure 8-2. For mounting in a cabinet such as CY-4516()/S, proceed as follows:

WARNING

Do not overstress mounting bolts. Shock may cause bolts to shear.

1. Attach brackets to the transmitter case using eight MS31960-64 flat head screws.

2. Fasten brackets to rack or cabinet with hardware furnished by the using activity.

8-15. BONDING AND GROUNDING.

8-16. Ground straps, Class C, Type III or IV per MIL-STD-1310 are to be furnished by the installing activity. If necessary, remove paint from the surfaces to which ground straps are to be attached. Attach ground straps as shown in figure 8-2. An alternate ground stud GND is provided at the rear of the case (see figure 8-2).

8-17. PRIMARY POWER REQUIREMENTS.

- 8-18. The T-827H/URT is designed to operate from a 115 V $\pm 10\%$, single phase source at 48 to 420 Hz. To connect primary power to the T-827H/URT proceed as follows:
- 1. Refer to figure 8-4 for description of the power cable and connector.

WARNING

Verify that equipment is properly grounded (paragraph 8-15), and that 115 Vac primary power is disabled at the source, before connecting power cable.

CAUTION

If primary power voltage is not 112 to 118 Vac as measured with Electronic Multimeter AN/USM-811, do not connect T-827H/URT to power source until the tap on power transformer A2T1 has been changed according to paragraph 8-19.

- 2. Connect 115 Vac power cable to AUX AC PWR IN connector A1A1J3 on rear of T-827H/URT.
- 3. Verify that mode selector switch is at OFF and connect power cable to the 115 Vac source.
- 4. Loosen six front panel captive screws and withdraw the T-827H/URT chassis from the case.
- 5. Set AUX/NORM switch A1S1 to the AUX position. Switch A1S1 is part of the interlock (figure 2-2) and is located directly behind the front panel at upper right corner.
- 6. Slide T-827H/URT chassis back into case and secure with front panel captive screws. Restore primary power at the source.

- 8-19. POWER SUPPLY ADAPTATION. The T-827H/URT power input is connected to the 115 Vac tap on the primary side of power transformer A2T1 when shipped. If the supply voltage is not 112 to 118 Vac, the input connection must be changed to the appropriate tap according to figure 5-28, sheet 3 as follows:
- 1. Verify that mode selector switch is at OFF.

CAUTION

Do not extend chassis from case unless T-827H/URT mechanical installation (paragraph 8-11) is complete.

2. Loosen six front panel captive screws and slide T-827H/URT chassis out from case until slides lock.

CAUTION

Hand guide the main frame cable at chassis rear over the case edge when rotating the main-frame to a vertical position.

- 3. Tilt chassis up 90 degrees to expose protective plate of power supply component board A2A8A1 in lower left corner of chassis.
- 4. Remove four screws fastening protective plate. Remove protective plate, unscrew four hex spacers, and swing component board A2A8A1 up to expose bottom of transformer A2T1.
- 5. Unsolder wire connected to terminal 1 of A2T1 and resolder to appropriate tap listed below. Do not unsolder the common lead connected to terminal 6.

SUPPLY VOLTAGE Vac	CONNECT TO A2T1 TERMINAL
vac	AZII IEIUMINAD
124 to 130	3
118 to 124	2
112 to 118	1
106 to 112	4
100 to 106	5

- 6. Reinstall component board A2A8A1, threaded hex spacers, protective plate, and screws.
- 7. Tilt chassis back to horizontal, release slide locks, slide chassis back into case and secure with captive front panel screws.
- 8. Connect primary power in accordance with paragraph 8-18, steps 2 through 6.

8-20. INTERCONNECTING CABLING.

- 8-21. Refer to figure 8-4 for information to fabricate interconnecting cables. All connections are made at the rear of the T-827H/URT case with the exception of the local handset and the cw key (if used). The handset is connected to the HANDSET connector and the cw key is connected to the CW KEY jack on the T-827H/URT front panel. Specific interconnections for the T-827H/URT depend upon the type of rf power amplifier and other ancillary equipment to be used. Refer to the appropriate technical manual for interconnecting instructions for the rf power amplifier.
- 8-22. LOCAL RATT Transmission. If local RATT transmission is required proceed as follows:
- 1. Refer to figure 8-4 for connector and cable information and connect teletypewriter loop and key lines to LOCAL FSK IN connector A1A1J7 on the T-827H/URT case rear.
- 2. Set front panel mode selector switch to RATT or ISB/RATT and LOCAL/REMOTE switch to LOCAL.
- 3. Set Electronic Multimeter AN/USM-311 to the 100 ma dc range and, observing proper polarity, connect in series with one teletypewriter line. Momentarily condition the teletypewriter equipment to provide a mark signal input and measure 5 to 75 ma dc on the multimeter. If the teletypewriter loop current is insufficient proceed as follows:
 - a. Set mode selector switch to OFF.
- b. Loosen the six front panel captive screws and slide the T-827H/URT chassis out from the case.
- c. Refer to figure 7-4 and jumper A2E4 to A2E7 to increase the teletypewriter loop current.
- d. Slide the T-827H/URT chassis back into the case and secure with front panel captive screws. Reset the LOCAL/REMOTE and mode selector switches according to step 2.
- e. Momentarily condition the teletypewriter equipment to provide a mark signal input and verify that loop current is now 5 to 75 ma dc as measured with the multimeter.
- f. Disconnect the multimeter and refer to table 2-2 for normal operating procedures.
- 8-23. REMOTE RATT TRANSMISSION. If remote RATT transmission is desired, refer to figure 8-4 for connector and cable information and connect the equipment to be used with the T-827H/URT to connector A1A1J4. Refer to separate

- technical manuals for the equipment to be used for detailed interconnection instructions. Perform teletype loop circuit calibration as described in paragraph 8-22, steps 2 and 3. Refer to table 2-2 and the appropriate separate technical manuals for detailed operating procedures.
- 8-24. DATA TRANSMISSION. If data transmission is required, refer to table 8-1 for connector and cable information and connect the equipment to be used with the T-827H/URT to DATA AUDIO CONNECTOR A1A1J8 on rear of T-827H/URT on rear of T-827H/URT case. Refer to separate technical manuals for the equipment to be used for detailed interconnection instructions. Refer to table 2-2 and the appropriate separate technical manuals for detailed operating procedures.
- 8-25. OPERATION USING INTERNAL FRE-QUENCY STANDARD. For operation with the T-827H/URT frequency standard proceed as follows:
 - 1. Set mode selector switch to OFF.
- 2. Loosen the six captive front panel screws and slide the T-827H/URT chassis out of the case.
- 3. Check that the 5 MHZ OSC SOURCE switch A2A5A2S1 (item 24, figure 2-1) is set to INT/COMP.
- 4. Slide the T-827H/URT chassis back into the case and secure with the front panel captive screws.
- 5. Set mode selector switch to desired operating mode and refer to table 2-2 for normal operating procedures.
- 8-26. OPERATION USING EXTERNAL FRE-QUENCY STANDARD. An external frequency standard may be used for operation of the T-827H/ URT as follows:
- 1. Connect external frequency standard output (5 MHz with a level between 0.5 and 5 Vrms) to EXT 5 MHZ IN connector A1J25 on the T-827H/URT case rear.
 - 2. Set mode selector switch to OFF.
- 3. Loosen front panel captive screws and slide T-827H/URT chassis out of the case.
- 4. Set 5 MHZ OSC SOURCE switch A2A5-A2S1 to EXT NORM.
- 5. Slide chassis back into the case and secure with the front panel captive screws.
- 6. Set mode selector switch to desired operating mode and refer to table 2-2 for normal operating procedures.

- 8-27. USE OF FREQUENCY STANDARD OUT-PUT BY ANOTHER UNIT. The T-827H/URT 5 MHz frequency standard output may be used to operate another unit as follows:
- 1. Connect RG-223/U coaxial cable (see figure 8-4) between INT 5 MHZ OUT connector A1J24 on the T-827H/URT case rear and the frequency standard input connector of the other equipment.
- 2. Refer to table 2-2 and set mode selector switch to desired operating mode.

NOTE

The output of the internal frequency standard (at INT 5 MHZ OUT connector A1J24) is disabled when the T-827H/URT is in the STDBY or OFF mode, and is momentarily interrupted when the front panel MHz control setting is changed.

8-28. INSTALLATION CHECKOUT.

- 8-29. PHASE 1 INSTALLATION INSPECTION AND PRE-ENERGIZING PROCEDURES. Check each item in the following list by performance or visual inspection to ensure proper installation, adequate servicing access, and that it is safe to energize the T-827H/URT. Refer to figures 8-1 through 8-4 for verification information. If the T-827H/URT is used as a component of Radio Transmitting Set AN/URT-23C(V)1, refer to the separate technical manual NAVELEX 0000-LP-000-0000.
- () All field changes and mandatory retrofits accomplished.
- () Allowance Parts List (APL) and spare parts aboard, and the Coordinate Shipboard Allowance List (COSAL) include the T-827H/URT.
- () Test equipment (see table 1-5) available and calibrated.
- () H-342/U Handset and cw key aboard with proper plugs to mate with T-827H/URT connectors.

- () T-827H/URT securely attached to platform or shock mount.
- () A2A21 jumper wires (see Tables 2-1 and 2-2) in proper location for variation of Data Audio input.
- () Adequate cable clearance at case rear.
- () Chassis can be extended from case and tilted 90 degrees up or down.
- () Sufficient personnel access for servicing.
- () Grounding straps from T-827H/URT brackets to deck ground securely attached.
- () Internal visual inspection for loose or damaged parts or modules.
- () External visual inspection for damaged controls, connectors, and indicators.
- () Activate all controls (except power switches) to verify free movement.
- () Cable clamps tight, and cables wired correctly between units/power source (check continuity).
- () All fuseholders contain a fuse of the proper rating.
- () Power transformer A2T1 adapted to existing primary input voltage.
- 8-30. PHASE 2 INITIAL TURN-ON AND PRELIMINARY TEST. Prior to energizing the T-827H/URT for the first time, check primary power supply voltage with Multimeter AM/USM-311. If voltage is not 112 to 118 Vac, change the tap connection on power transformer A2T1 according to the procedure in paragraph 8-19. Perform the maintenance turn-on procedure in sequence as described in table 5-5 and perform the necessary adjustments. After the maintenance turn-on checks have been completed perform the installation verification test.
- 8-31. USE OF EXTERNAL FREQUENCY STANDARD FOR CALIBRATION. An external frequency standard may be used for calibration of the T-827H/URT as follows:

NOTE

Do not adjust Frequency Standard Assembly A2A5 unless power has been applied and mode selector switch has been in a position other than OFF for at least 96 hours. Most drift will occur during the first 60 minutes of warmup, after which, the error should be less than ± 1 part in 10^7 .

- 1. Connect coaxial cable RG-213/U (see figure 8-4) between external frequency standard output and EXT 5 MHZ IN connector A1J25 on the T-827H/URT case rear.
 - 2. Set mode selector switch to OFF.
- 3. Loosen front panel captive screws and slide T-827H/URT chassis out of the case.
- 4. Set 5 MHZ OSC SOURCE switch A2A5-A2S1 to INT/COMP.
- 5. Calibrate the T-827H/URT frequency standard according to the procedure in table 6-5.
- 6. After calibration, ensure that cables are reconnected and all switches are positioned as they were initially.

7. Set 5 MHZ OSC SOURCE switch A2A5-A2S1 to desired position, and slide T-827H/URT chassis back into case and secure with the front panel captive screws.

8-32. PHASE 3 - INSTALLATION VERIFICATION TEST.

NOTE

If the T-827H/URT is installed as a unit of Radio Transmitting Set AN/URT-23C(V)1, refer to Chapter 8 of the separate Technical Manual (NAVELEX 0000-LP-000-0000) for all installation verification test procedures.

In order to verify proper T-827H/URT operation conduct the performance tests contained in Chapter 4. Enter the performance test results in table 8-1 to provide a permanent record of the initial performance of the equipment for future reference. Perform tests in the order in which they are listed in table 8-1. Upon successful completion of the installation verification test, the T-827H/URT may be released to operating personnel.

Table 8-1. Radio Transmitter T-827H/URT Installation Standards Summary Sheet

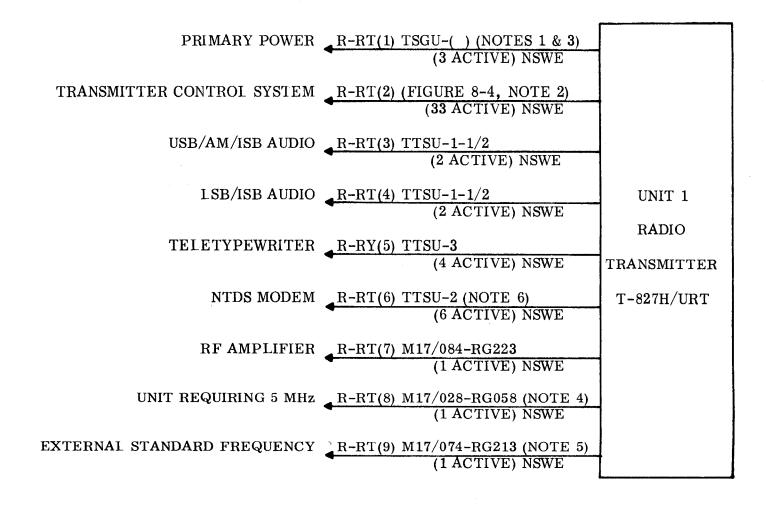
Input Voltage	Vac	Date
Input Frequency	Hz	Serial No.
(When performance st	andards	
tests are accomplishe	d.)	Installed in (Ship or Station)

Record on this summary sheet the test indications which have been obtained during the installation verification test.

Table	Step	Ref. Std.	<u>Table</u>	Step	Ref. Std.
4-4	(a) (b) (c)	Vrms Vrms Vrms	4-11	(a) (b) (c) (d)	MHz MHz MHz MHz
4-5	(a) (b) (c) (d) (e) (f) (g)	Vdc Vdc WP-P mVP-P Vdc		(e) (f) (g) (h) (i) (j) (k) (l)	MHZ MHZ MHZ MHZ MHZ MHZ MHZ MHZ MHZ
4-6	(a) (b) (c)	check mVrms sec		(m) (n) (o) (p)	MHZ MHZ MHZ MHZ
4-7	(a) (b) (c)	mVrms ms sec	4-12	(q) (a) (b)	MHzVrmsNHz
4-8	(a) (b) (c)	mVrms ms sec	4.40	(c) (d)	Vrms MHz
4-9	(a) (b) (c) (d)	Hz Hz Hz Hz	4-13	(a) (b) (c) (d)	dB dB dB dB
4-10	(e) (a)	mVrms	4-14	(a) (b)	check check
1-10	(a) (b) (c)	check check	4-15	(a) (b)	dB dB

Table 8-1. Radio Transmitter T-827H/URT Installation Standard Summary Sheet (Continued)

<u>Table</u>	Step	Ref. Std.	<u>Table</u>	Step	Ref. Std.
4-15 (Cont.)	(c) (d) (e) (f) (g) (h) (i)	dB dB dB dB dB dB dB	4-15 (Cont.)	(o) (p) (q) (r) (s) (t)	dB dB dB dB dB dB
	(j) (k) (l) (m)	dB dB dB dB dB	4-16	(a) (b) (c) (d)	dB dB dB dB



- INSTALLING ACTIVITY TO DETERMINE SIZE OF POWER CABLE.
- NAVY CABLE DESIGNATION NUMBERS IN PARENTHESES ARE FOR REFERENCE ONLY. ACTUAL NUMBERS ARE TO BE ASSIGNED BY THE INSTALLING ACTIVITY.
- 3. PRIMARY POWER REQUIREMENTS: 115V, 50 TO 400 Hz, SINGLE PHASE TYPE I, .85A 105 WATTS.
- 4. CABLE R-RT(8) REQUIRED ONLY WHEN EXTERNAL STANDARD FREQUENCY IS USED.
- 5. CABLE R-RT(9) REQUIRED ONLY IF T-827H/URT INTERNAL STANDARD FREQUENCY IS TO BE USED AS A REFERENCE FREQUENCY BY OTHER EQUIPMENT.
- 6. WHEN NTDS AUDIO SIGNALS ARE CONNECTED TO T-827H/URT CONNECTOR 1A1A1J8, JUMPER WIRES CONNECTING TERMINALS LISTED BELOW MUST BE REMOVED.

1A2A21E43 TO 1A2A21E44 1A2A21E47 TO 1A2A21E48

1A2A21E45 TO 1A2A21E46

1A2A21E49 TO 1A2A21E50

- 1. CLEARANCE ON EACH SIDE OF THE EQUIP-MENT SHALL BE 6 INCHES. SIDE MOVEMENT DUE TO SHOCK MOUNTING MAY REACH A MAXIMUM OF 2.5 INCHES IN EITHER DIREC-TION.
- 2. PROVIDE A MINIMUM OF 2 INCHES BE-TWEEN EQUIPMENT, WHEN INSTALLED IN CY-4516, FOR AIR CIRCULATION.
- 3. MOUNTING BRACKET MANUFACTURING DETAILS:
 - A. MATERIAL . 125" THICK ALUMINUM ALLOY SHEET.
 - B. FINISH: IRIDITE, PRIME WITH ONE COAT ZINC CHROMATE AND PAINT. MASK AROUND MOUNTING HOLES; MOUNTING BRACKET IS INTENDED TO PROVIDE BONDING AND GROUNDING BETWEEN CABINET AND T-827H/URT.
- 4. BONDING AND GROUNDING.
 - A. BONDING AND GROUNDING SHALL BE IN ACCORDANCE WITH MIL-STD-1310 EXCEPT THAT GROUND STRAPS SHALL BE INSTALLED AT DIAGONALLY OPPOSITE CORNERS ON THE SIDES OF THE EQUIPMENT. ENSURE THAT GROUNDING SURFACES ARE PREPARED IN ACCORDANCE WITH MIL-STD-1310.
- 5. ALL DIMENSIONS ARE IN INCHES.
- 6. THE ENCLOSURE MATERIAL IS ALUMINUM.
- 7. WHEN T-827H/URT IS INSTALLED IN CY-4516/UR USE INSTALLATION KIT MK-979/URR.
- LENGTH OF SCREW HEX HD WAS CALCU-LATED FOR A MOUNTING SURFACE THICK-NESS UP TO 0.25 IN. IF THE MOUNT MT-3114/UR 01A226064-21-11 IS TO BE MOUNTED ON SUPPORT MATERIAL GREATER THAN 0.25 IN., THE INSTALLING ACTIVITY MUST INCREASE THE LENGTH OF THIS ITEM.

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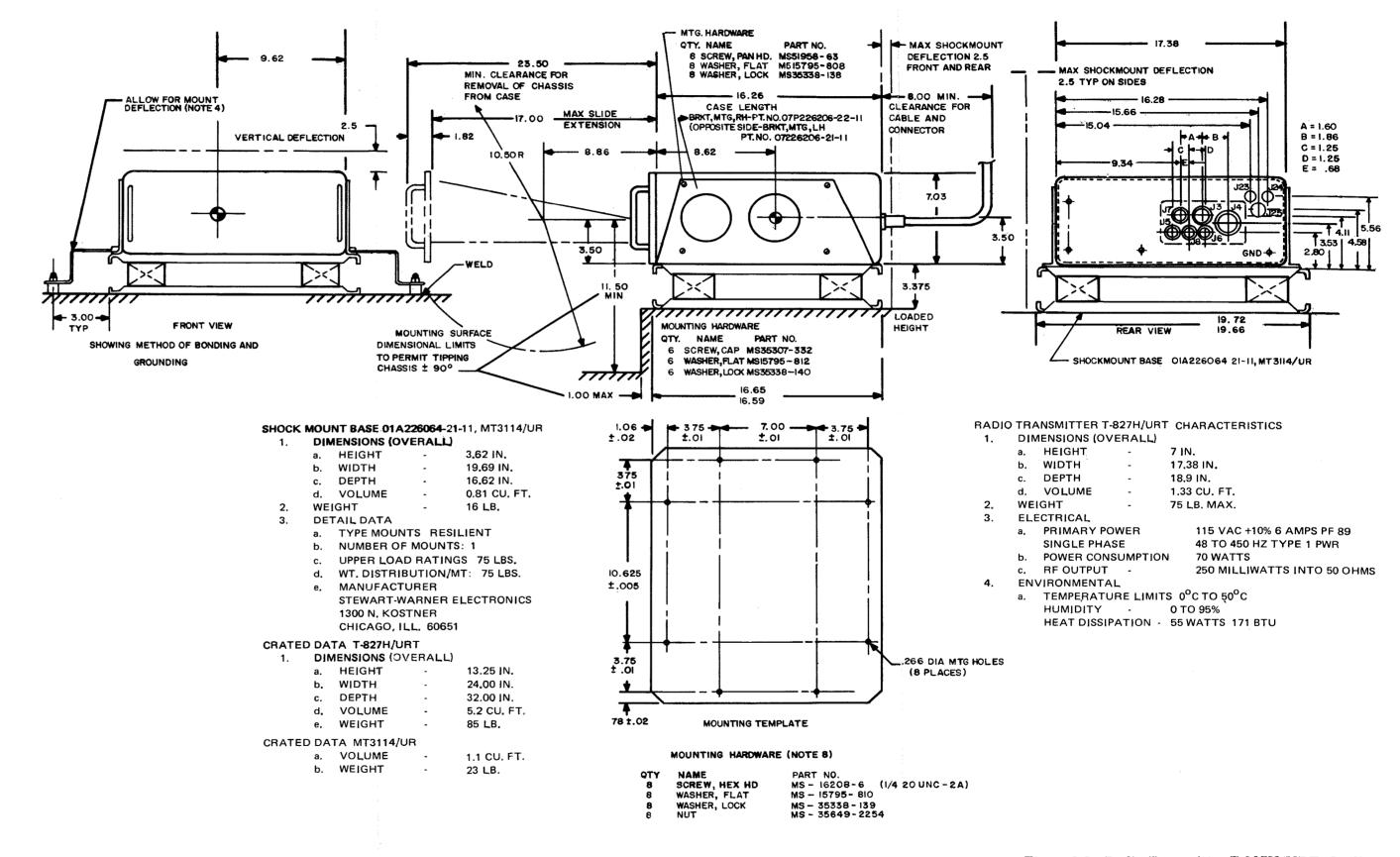


Figure 8-2. Radio Transmitter T-827H/URT, Outline and Mounting Dimensions (Sheet 1 of 2)

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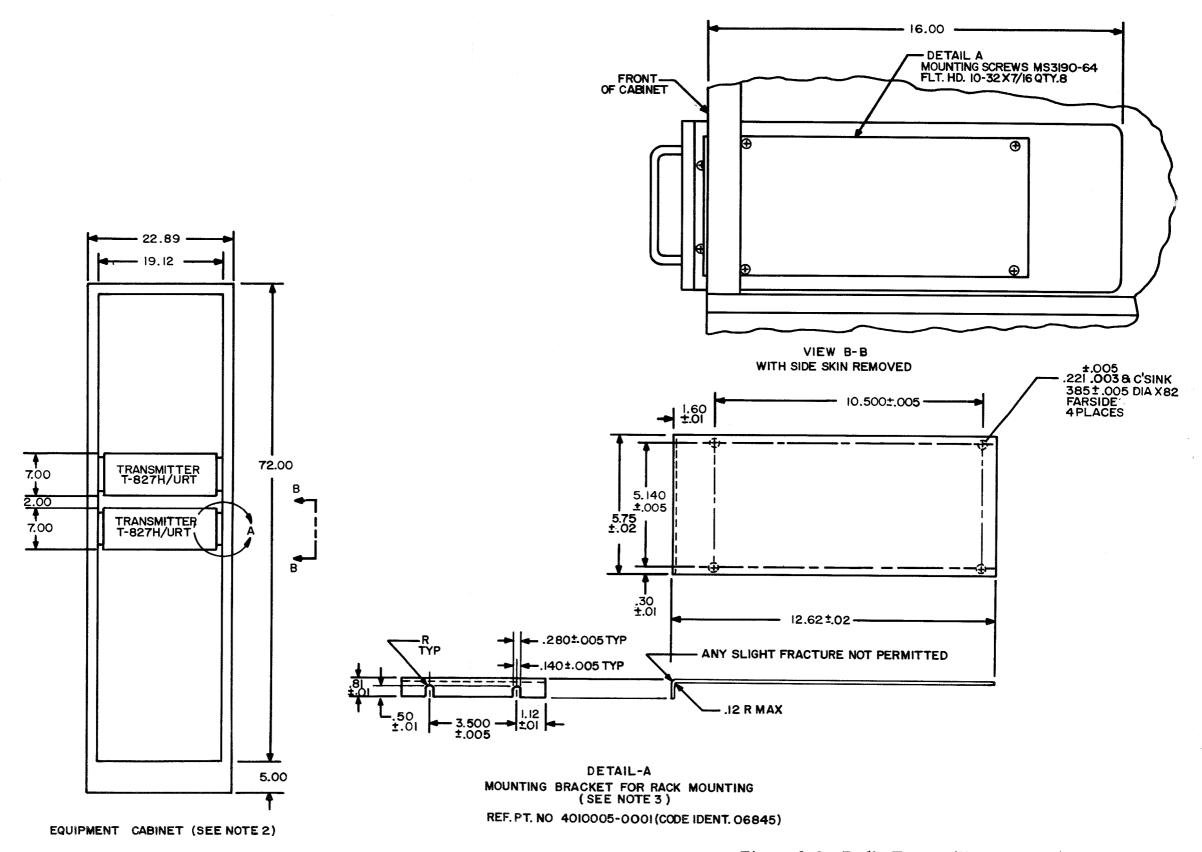


Figure 8-2. Radio Transmitter T-827H/URT, Outline and Mounting Dimensions (Sheet 2 of 2)

- 1. LENGTH OF ITEM 6; SCREWS HEX. HD., WAS CALCULATED FOR A MOUNTING SURFACE THICKNESS UP TO 0.025 IN. IF THE MOUNTING BASE 01A226064-21-11 IS TO BE MOUNTED ON SUPPORT MATERIAL GREATER THAN 0.25 IN. THE INSTALLING ACTIVITY MUST PROVIDE LONGER SCREWS.
- 2. POWER CABLE SHALL NOT EXCEED 190 FEET IN LENGTH. INSTALLING ACTIVITY TO DETERMINE SIZE.

	· · · · · · · · · · · · · · · · · · ·					
ITEM NO.	QUAN NSWE	NTITY SWE	NOMENCLATURE	PART, TYPE OR MODEL NUMBER	MANUFACTURER'S NAME OR FEDERAL SUPPLY CODE	REMARKS
1		1	RADIO TRANSMITTER	T-827H/URT	98738-01A228010-01	UNIT 1
2		1	KIT, CONNECTOR MATING CONSISTING OF:	78A226037-22-11		1A3
		1	CONNECTOR	M39012/01-0005		MATES WITH 1A1J25
		1	CONNECTOR	M39012/16-0101		MATES WITH 1A1J24
		2	CONNECTOR	MS3106A105L-4S		MATES WITH 1A1A1J5
		1	CONNECTOR	MS3106A14S-2S		AND 1A1A1J6 MATES WITH 1A1A1J7
		1	CONNECTOR	MS3106A16S-5S		MATES WITH 1A1A1J3
		1	CONNECTOR	MS3116F10-6S		MATES WITH 1A1A1J8
		2	SUPPORT CLAMP	MS3057-4A		USE WITH MS3106A105L-4S
		1	SUPPORT CLAMP	MS3057-6A		USE WITH MS3106A14S-2S
		1	SUPPORT CLAMP	MS3057-8A	·	USE WITH MS3106A16S-5S
		2	CABLE BOOT	4032585-0701	06845	USE WITH MS3106A10SL-4S
		1	INSTRUCTION SHEET	68P226036		USE WITH CABLE BOOT
3	1		CONNECTOR	M39012/16-0101		MATES WITH 1A1J23
4	1		CONNECTOR	MS3116F22-55SW		MATES WITH 1A1A1J4
5	1		KIT, SHOCK MOUNT CONSISTING OF:	01A226007-21-11		USED TO MOUNT T-827H/ URT TO 01A226064-21-11,
• .	1		BASE, SHOCK MOUNT	MT-3114/UR		MT3114/UR
	1		BRACKET, MOUNTING LEFT	07P226206-21-11		
	1		BRACKET, MOUNTING RIGHT	07P226206-22-11		
	8		SCREW, PAN HD.	MS51958-63 (10-32x1/2)		
	8		WASHER, LOCK	MS35338-138 (.190)		
	8		WASHER, FLAT	MS15795-808 (.219)		
	6		SCREW, CAP	MS35307-332 (5/16x3/4)		
	6		WASHER, FLAT	MS51795-812 (.344)		
	6		WASHER, LOCK	MS35338-140 (5/16)		
6	8		SCREW, HEX HEAD	MS16208-6 (1/4-20x7/8)		ITEMS 6 THROUGH 9 USED
7	8		WASHER, LOCK	MS35338-139 (1/4)		TO FASTEN SHOCK MOUNT TO DECK. (SEE NOTE 1)

ITEM NO.		TITY SWE	NOMENCLATURE	NOMENCLATURE PART, TYPE OR MODEL NUMBER		REMARKS
8	8		WASHER, FLAT	MS15795-810 (.280)	* z.	•
9	8		NUT	MS35649-2254 (1/4-20)	\$\frac{1}{2}	
10	1		MOUNTING KIT	MK-979/U	in the second se	USED TO INSTALL T-827H/URT IN CY-4516/S CABINET
11	2		BRACKET. SEE FIGURE 8-2, DETAIL A	4010005-0001	06845	ITEMS 11 AND 12 MAY BE USED AS AN ALTERNATE
12	8		SCREW, FLAT HEAD	MS31960-64 (10-32x7/16)		FOR ITEM 10.
13	1		HANDSET	H-342/U	82872	INCLUDES CABLE AND PLUG
14	1		CABLE ASSEMBLY	TGSU-() NOTE 2		R-RT(1) MATES WITH 1A1A1J3
15	1		CABLE ASSEMBLY	30A226041-22-11		R-RT(2) 1A1A1J4 to AM- 3924C(P)/URT 1A2A1J7
16	1		CABLE ASSEMBLY	TTSU-1-1/2 MIL-C-915/37	·	R-RT(3) MATES WITH 1A1A1J5
17	1		CABLE ASSEMBLY	TTSU-1-1/2 MIL-C-915/37		R-RT(4) MATES WITH 1A1A1J6
18	1		CABLE ASSEMBLY	TTSU-3 MIL-C-915/37	`	R-RY(5) MATES WITH 1A1A1J7
19	1		CABLE ASSEMBLY	TTSU-3 MIL-C-915&37	•	R-RT(6) MATES WITH 1A1A1J8
20	1		CABLE ASSEMBLY	M17/084-RG223		R-RT(7) MATES WITH 1A1J23
21	1		CABLE ASSEMBLY	M17/028-RG058		R-RT(8) MATES WITH 1A1J24
22	1		CABLE ASSEMBLY	M17/074-RG213		R-RT(9) MATES WITH 1A1J25

Figure 8-3. Radio Transmitter T-827H/URT, Summary List of Installation Materials

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- 1. NAVY CABLE DESIGNATION NUMBERS IN PARENTHESES ARE FOR REFERENCE ONLY. ACTUAL NUMBERS ARE TO BE ASSIGNED BY THE INSTALLING ACTIVITY.
- 2. CABLE R-RT(2) MUST BE MADE UP USING BULK WIRE AS FOLLOWS:
 - a. WIRE NUMBERS 13, 14, 16, 22, 23, 24, 25 AND 31 SHALL BE TYPE E-22 PER MIL-W-16878/4 SHIELDED.
 ALL OTHER WIRES SHALL BE TYPE E-22 PER MIL-W-16878/4 UNSHIELDED.
 - b. ENTIRE CABLE SHALL BE COVERED WITH NO. 36 AWG, 25/321D BRAID PER QQ-B-575. BRAID SHALL BE GROUNDED TO THE CONNECTOR AT BOTH ENDS.
 - c. BRAID SHALL BE COVERED WITH INSULATION TUBING PER MIL-I-631, TYPE F, FORM U, GRADE c, CLASSI, CATEGORY 1.
 - d. GROUND SHIELD TO PIN i.
 - e. GROUND SHIELD TO PIN h.
 - f. GROUND SHIELD TO PIN Z.

CABLE TYPE AND SIZE	INST	U-() ALLING ACTIVITY DETERMINE SIZE	ACTIVE WIRES 3	CABLE DESIGNATION R-RT(1)				
		UNIT A		UNIT B				
UNIT NUMBE	R	1						
UNIT NAME		RADIO TRANSMI T-827H/URT	TTER	PRIMARY POWER COUPLER: 115 VAC, 60 TO 400 Hz, 1 PHASE				
CABLE CONN	ECTOR	MS3106A16S-5S W CLAMP MS3057-82		DETERMINED BY INSTALLING ACTIVITY				
UNIT A TERM. NO.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION				
J3 PIN A	1	BLACK		115 VAC (HOT)				
J3 PIN B	2	WHITE		CHASSIS GROUND				
J3 PIN C	3	RED		115 VAC (COMMON)				
CABLE TYPE AND SIZE	TTSU-1-1 MIL-C-91	/2 PER 15/37	ACTIVE WIRES 2	CABLE DESIGNATION R-RT(3)				
		UNIT A		UNIT B				
UNIT NUMBER	}	1						
UNIT NAME		RADIO TRANSMIT	TER T-827H/URT	USB AUDIO SOURCE				
CABLE CONNE	ECTOR	MS3106A105L-4S W 4032585-0701 OR C	ИТН ВООТ	DETERMINED BY INSTALLING ACTIVITY				
UNIT A TERM. No.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION				
J5 PIN A	1	BLACK		BALANCED 600 OHM				
J5 PIN B	2	WHITE		AUDIO INPUT, USB/AM/ISB				
SPARE WIRE	3	RED		NOT CONNECTED				
CABLE TYPE AND SIZE	TTSU-1-1 MIL-C-9	/2 PER 15/37	ACTIVE WIRES 2	CABLE DESIGNATION R-RT(4)				
		UNIT A		UNIT B				
UNIT NUMBER		1						
UNIT NAME		RADIO TRANSMITT	TER T-827H/URT	LSB AUDIO SOURCE				
CABLE CONNEC	CTOR	MS3106A105L-4S WI 4032585-0701 OR CI	TH BOOT LAMP MS3057-4A	DETERMINED BY INSTALLING ACTIVITY				
UNIT A TERM. NO.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION				
J6 PIN A	1	BLACK		BALANCED 600 OHM				
J6 PIN B	2	WHITE		AUDIO INPUT, LSB/ISB				
SPARE WIRE	3	RED		NOT CONNECTED				
				TITE OUTTED				

CABLE TYP AND SIZE		NOTE 2	ACTIVE WIRES 33	CA	N R-RT(2)							
		UNIT	A		Uì	NIT B						
UNIT NUMB	ER	1										
UNIT NAME		RADIO TRANSM	ITTER T-827H/URT	TRANSMITTER CONTROL SYSTEM								
CABLE CON	NECTOR	MS3116F22-55SW	7	DE'	TERMIN TALLIN	ED B	Y TIVITY					
UNIT A TERM. NO.	WIRI		UNIT B TERM. NO.		NOTE							
J4 PIN A	IN A 1 BN			TUI	NING CO	DDE L	INE 1	T				
В	2	RD			1		2					
C	3	OG					3					
D	4	YL		1 ,			4					
Е	5	GN		TUI								
G	6	BU		CW/	<u> </u>							
i	*	вк		CHASSIS GND (* SHLD OF R,S,U) INTERLOCK +24 V GND KEYLINE								
J	8	VI						<u> </u>				
К	9	GA										
М	10	WT		STD	BY & O	PERA	TE +28V					
N	11	WT-BN-GA		OPE	RATE +	20V	***************************************					
Р	12	WT-BN-RD		GNI	PULSE							
R	13	SHLD WT-GN		115	V AC (H	OT)		2d				
s	14	SHLD WT-BK		115	V AC (C	ОММ	ON)	2d				
Т	15	WT-BN-OG		CAR	RIER IN	NSERT	Γ +20V					
Ū	16	SHLD WT-RD		115	V AC RI	ЕМОТ	Е	2d				
v	17	WT-BN-YL		-15V								
Z	**	ВК		CHASSIS GND (** SHLD OF f, g, q, r)								
cc	19	WT-BN-GN		SPAI	RE							
DD	20	WT-BN-BU		SPAI	RE							
4 PIN <u>c</u>	21	WT-BN-VI		CW/RATT KEY								

CABLE TYPE AND SIZE SEE NOT			ГЕ 2	ACTIVE WIRES 33	CABLE DESIGNATION R-RT(2) CONTINUED							
			UNIT A		UNIT B							
UNI'	T NUMBER	₹	1									
UNI	T NAME		RADIO TRANSMI	TTER T-827H/URT	TRANSMITTER CONTROL SYSTEM							
CAB	LE CONNE	ECTOR	MS3116F22-55SW		DETERMINED BY INSTALLING ACTIVITY							
UNIT	Г А М. No.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION	NOT						
J4	PIN <u>d</u>	22	SHLD WT-BN		APC	2e						
<u> </u>	<u>e</u>	23	SHLD WT-OG		PPC	2e						
	f	24	SHLD WT-VI		BALANCED 600 OHM	2f						
	g	25	SHLD WT-YL		AUDIO INPUT, LSB/ISB	2f						
	<u>h</u>	***	BLK		CHASSIS GND (*** SHLD OF d, e)							
	<u>t</u>	27	WT-BK-BN		TTY(-)							
	<u>k</u>	28	WT-BK-RD		PTT KEY +12V							
	<u>y</u>	29	WT-BK-OG		SPARE							
	<u>q</u>	30	SHLD WT-BU		BALANCED 600 ohm	2f						
	<u>r</u>	31	SHLD WT-GA		AUDIO INPUT, USB/AM/ISB	2f						
	ВВ	32	WT-BK-YL		TTY(+)							
	<u>s</u>	33	WT-BK-GN		EARPHONE AUDIO							
	Н	34	WT-BK-BU		PTT KEY +12V RETURN							
	L	35	WT-OG-YL		TGC RESET							
	x	36	WT-OG-GN		DATA/NORMAL							
	Y	37	WT-OG-BU		TGC ENABLE							
	<u>a</u>	38	WT-OG-VI		SSB/ISB							
ļ	<u>b</u>	39	WT-OG-GA		TGC CAPACITOR CONTROL							
	<u>z</u> 40 V		WT-YL-GN	·	SPARE							
	AA 41 WT-YL-B		WT-YL-BU		SPARE							
4 PIN EE 42 W			WT-YL-VI		SPARE							

CABLE TYPE AND SIZE	TTSU-3 MIL-C-9	-3 PER C-915/37 ACTIVE WIRES 4		CABLE DESIGNATION R-RY(5)						
		UNIT A		UNIT B						
UNIT NUMBER		1								
UNIT NAME		RADIO TRANSMI	TTER T-827H/URT	TELETYPEWRITER						
CABLE CONNE	CTOR	MS3106A14S-2S W CLAMP MS3057-6		DETERMINED BY INSTALLING ACTIVITY						
UNIT A TERM. NO.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION						
J7 PIN A	1	BLACK		CW/RATT KEY						
D	2	WHITE		CHASSIS GROUND						
В	3	RED		TTY (+)						
J7 PIN C	4	GREEN		TTY (-)						
SPARE WIRE	ARE WIRE 5 ORANGE			NOT CONNECTED						
SPARE WIRE 6		BLUE		NOT CONNECTED						

	BLE TYPE D SIZE	1				ABLE ESIGNATION R-RT(6)						
			UNIT A		UNIT B							
UN	IT NUMBE	R	1									
UN	IT NAME		RADIO TRANSMI	TTER T-827H/URT	MODEM							
CAI	BLE CONN	ECTOR	MS3116F10-6S		DETERMINED BY INSTALLING ACTIVITY							
	IT A RM. NO.	WIRE NO.	COLOR CODE	UNIT B ITEM NO.	FUNCTION							
J8	PIN A	1	BLACK	,	Н	BALANCED 600 OHM						
1	В	2	WHITE		L	AUDIO INPUT, DATA USB/ISB						
	С	3	RED		н	BALANCED 600 OHM						
	D	4	GREEN		L	AUDIO INPUT, DATA LSB/ISB						
1	Е	5	ORANGE		DATA KEYLINE							
J8	PIN F	6	BLU		СН	ASSIS GROUND						

CABLE TYPE AND SIZE	M17/084-l	RG223	ACTIVE WIRES 1	CABLE DESIGNATION R-RT(7)					
		UNIT A		UNIT B					
UNIT NUMBER	}	1							
UNIT NAME		RADIO TRANSMI	TTER T-827H/URT	• RF AMPLIFIER					
CABLE CONNE	ECTOR	M39012/16-0001		DETERMINED BY INSTALLING ACTIVITY					
UNIT A TERM. NO.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION					
J23				RF SIGNAL TO RF AMPLIFIER					
CABLE TYPE AND SIZE M	17/028-RC	1058	ACTIVE WIRES 1	CABLE DESIGNATOR R-RT(8)					
		UNIT A		UNIT B					
UNIT NUMBER	}	1							
UNIT NAME		RADIO TRANSMI	TTER T-827H/URT	ANY UNIT WITH 50 OHM INPUT IMPEDANCE REQ. 5 MHz INPUT					
CABLE CONNE	CTOR	M39012/16-0001		DETERMINED BY INSTALLING ACTIVITY					
UNIT A TERM. NO.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION					
J24				5 MHz STANDARD FREQUENCY OUTPUT FROM T-827H/URT					
CABLE TYPE AND SIZE M	I17/074-R	G213	ACTIVE WIRES 1	CABLE DESIGNATION R-RT(9)					
		UNIT A		UNIT B					
UNIT NUMBER	,	1							
UNIT NAME	***************************************	RADIO TRANSMIT	TER T-827H/URT	STANDARD FREQUENCY DISTRIBUTION SYSTEM					
CABLE CONNECTOR		M39012/01-0005		DETERMINED BY INSTALLING ACTIVITY					
UNIT A TERM, NO.	WIRE NO.	COLOR CODE	UNIT B TERM. NO.	FUNCTION					
J25				EXTERNAL STANDARD FREQUENCY INPUT TO T-827H/URT					

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Description	
Parts Location	
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