

TP150841 BEARING

APPARATUS AFFECTED: All 28- and 35-type Typing Units; TP150841 Bearing used on multi-stop clutch assemblies.

OBJECT: To facilitate manufacture and reduce the possibility of wear and breakage.

CHANGE: The material is to be changed from a Sintered Metal ASM B282 class B, SM300 which is a bronze compound to Stainless Steel, Spec. 31,068, Type 430F. The method of manufacture is to be changed so that the locating flats are now shear formed.

For location of parts see Bulletin 1149B, page 3-19, change 11, and page 3-21, change 9; also Bulletin 1187B, page 4-14, change 1.

IDENTIFICATION: See "CHANGE".

INTERCHANGEABILITY: Not affected.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change shall be made as soon as manufacturing conditions permit. This is expected to be about April, 1965.

W.E.CO. STOCK OF OLD STYLE PARTS: Shall not be furnished after new style bearings are available from Teletype.

APPLICATION TO APPARATUS IN THE FIELD: Old style bearings giving satisfactory service need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units shall be equipped with new style bearings if parts are disassembled for any reason.