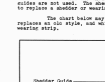
## CHANGES AND ADDITIONS TO PARTS BULLETINS

| | | | | | |
|---|---|---|---|---|---|
| 1001 | Issue 3 | 1067 | Issue 2 | 1090 | Issue 2 |
| 1012 | Issue 2 | 1080 | Issue 1 | 1093 | Issue 2 |
| 1038 | Issue 3 | 1082 | Issue 2 | 1100 | Issue 2 |
| 1045 | Issue 2 | 1083 | Issue 2 | 1117 | Issue 2 |
| 1064 | Issue 2 | 1089 | Issue 1 | | |

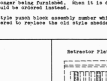
The punch block assemblies shown in the above bulletins have been redesigned and assigned new assembly numbers. Old style punch block assemblies are no longer furnished. In orders for old style blocks, new style assemblies which are fully interchangeable with the old style will be furnished.

The sketches below illustrates the difference between the old and new style assemblies, and it should be noted that the new style assemblies have the guide, shedder, and wearing strip in which the rollers are not used. The shedder and wearing strip are no longer being furnished. Where it is desired to replace a shedder or wearing strip, a retractor plate should be ordered instead.

The chart below may be used to determine the new style punch block assembly number which replaces an old style, and which retractor plate must be ordered to replace the old style shedder, and/or wearing strip.




OLD STYLE PUNCH BLOCK
(Spring on punches 2 & 4)




NEW STYLE PUNCH BLOCK
(Spring on punches 1 & 4)

| Old Style Assembly Number | Apparatus Used On | Type of Punch Block | | Grinding Code | Shedder | Wearing Strip | New Style Assembly Number | Retractor Plate |
|---|---|---|---|---|---|---|---|---|
| | | Number of Code Holes | Type of Punches | Number | | | | |
| 122-384 | Perf. & contin. Reperf. 11 mod.) | 5 | Advanced | Dup Ground | 122-367 | 122-368 | 112645 | 110962 |
| 122-373 | Perf. & contin. Reperf. 11 mod.) | 5 | Straight | Dup Ground | 122-367 | 122-374 | 111019 | 110961 |
| 77967 | Perforator | 6 | Straight | Dup Ground | 73120 | 77966 | 112642 | 110963 |
| 73120 | Perforator | 6 | Advanced | Dup Ground | 73121 | 73120 | 112643 | 110964 |
| 81792 | Perf. Reperf. | 6 | Straight | Dup Ground | 73121 | 77966 | 111020 | 110961 |
| 73236 | Nontyp. Reperf. | 6 | Advanced | Y Notch | 73121 | 73120 | 112643 | 110964 |
| 88113 | Nontyp. Reperf. | 5 | Straight | Y Notch | 73121 | 77966 | 112021 | 110961 |
| 89564 | Perf. Trans. | 5 | Straight | Dup Ground | 73121 | 77966 | 111018 | 110961 |
| 91114 | Perf. Trans. | 5 | Advanced | Dup Ground | 73121 | 73120 | 112644 | 110962 |
| 94564 | Perforator | 7 | Advanced | Dup Ground | 94548 | 94550 | 112647 | 110965 |
| 93431 | Typ. Reperf. | 5 | Straight | Dup Ground | 122-367 | 122-374 | 112023 | 110961 |
| 97479 | Nontyp. Reperf. | 5 | Advanced | Y Notch | 73121 | 73120 | 112648 | 110962 |
| 102790 | Typ. Reperf. | 5 | Straight | Dup Ground | 122-367 | 122-374 | 112024 | 110961 |
| 104373 | Typ. Reperf. | 5 | Advanced | Dup Ground | 122-367 | 122-368 | 112649 | 110962 |