

BELL SYSTEM PRACTICES
Teletypewriter and Data Stations

SECTION P34.401
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AT&TCo Standard

28 TELETYPEWRITER

(KEYBOARD SEND-RECEIVE AND RECEIVE ONLY)

DISASSEMBLY AND REASSEMBLY ROUTINES

1. GENERAL

1.01 This section specifies the sequence to be followed in disassembling a 28 teletypewriter of the keyboard send-receive (28 KSR) or receive-only (28 RO) design. Detailed routines for removing the individual components, as listed in Part 2, and their various mechanisms are given in the individual sections containing the disassembly and reassembly routines for the particular components. A listing of other Bell System Practices that may be required for use with this section is given in Part 3.

1.02 This section is issued to transfer the detailed disassembly and reassembly routines which were formerly contained in Section P34.611, Issue 2, and which applied to the individual components only as they were used in the 28 teletypewriter (28 KSR or 28 RO), to this section and to a group of other P series Bell System Practices. In the process, a great many changes were made to bring the information up to date and also to provide the disassembly and reassembly procedures necessary for maintaining these components where they are used in teletypewriter equipment other than the 28 teletypewriter (28 KSR or 28 RO).

28 TTY (28KSR AND RO)
DISASSEMBLY
AND REAS-
P34.401 **SEMBLY**
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2. DISASSEMBLY AND REASSEMBLY

2.01 Where it is necessary to disassemble the 28 teletypewriter (28 KSR or 28 RO) for maintenance purposes, the individual components should be removed in the following sequence and in accordance with the routines given in the individual sections containing the disassembly and reassembly routines for the particular components.

- (1) Teletypewriter Cabinet
- (2) Typing Unit
- (3) Teletypewriter Base (KSR or RO)
- (4) Motor Unit
- (5) Electrical Service Unit

3. ASSOCIATED BELL SYSTEM PRACTICES

3.01 The following Bell System Practices provide additional information which may be required for use with this section.

Subject	Section
Detailed Disassembly and Reassembly Routines:	
28 Electrical Service Unit	P34.406
28 Motor Unit	P34.403
28 Teletypewriter Base (KSR and RO)	P34.404
28 Teletypewriter Cabinet	P34.405
28 Typing Unit	P34.402
General Information and Routines for Disassembling and Reassembling Teletypewriter Apparatus	P30.013
General Requirements and Adjusting Procedures for Teletypewriter Apparatus	P30.012
Preparation of Teletypewriter Apparatus for Installation	P33.014
Specific Requirements and Adjusting Procedures for Teletypewriter Apparatus	P10.200
Teletypewriter Tools and Maintenance Supplies	P30.301
28 Teletypewriter Apparatus, Index of Associated Bell System Practices	P34.001 (When Issued)