

20 TELETYPEWRITER

LUBRICATION

1. GENERAL

1.01 This section contains the lubrication information for the 20 teletypewriter. This section, the sections referred to in this section, and the section covering teletypewriter general lubrication provide the complete lubrication information for maintenance of the 20 teletypewriter.

1.02 This section is reissued to include the new reference titles of the Bell System Practices Plant Series.

1.03 Because of varying conditions at each station, the 20 teletypewriter should be lubricated as often as specified by local instructions.

2. LUBRICATION DETAILS

2.01 The 20 teletypewriter shall be lubricated in accordance with the lubrication sections covering 15 typing unit, 15 teletypewriter keyboard, 15 teletypewriter base, and the items listed in the following paragraphs of this section.

2.02 Typing Unit

Selector Unit

- (1) O—Armature detent: at its bearing.
- (2) G—Armature detent pin: where it comes in contact with detent.

2.03 Typing Unit: When equipped with two-color ribbon mechanism.

Typebar Carriage Assembly

- (1) O—Ribbon oscillator lever latch: at bearing and latching surface.

Two-color Printing Mechanism

- (1) O—Upper rail link.
- (2) O—Contact operating lever.
- (3) O—Contact operating lever latch.

2.04 Keyboard

Lubrication of Underside of Keyboard

- (1) (Add) O—Selector bars: in guide slots.
- (2) (Add) O—Shift rockers: bearings and links
- (3) (Add) O—Locking levers: at locking lever forks.