

J.J.S. 8

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CU-286

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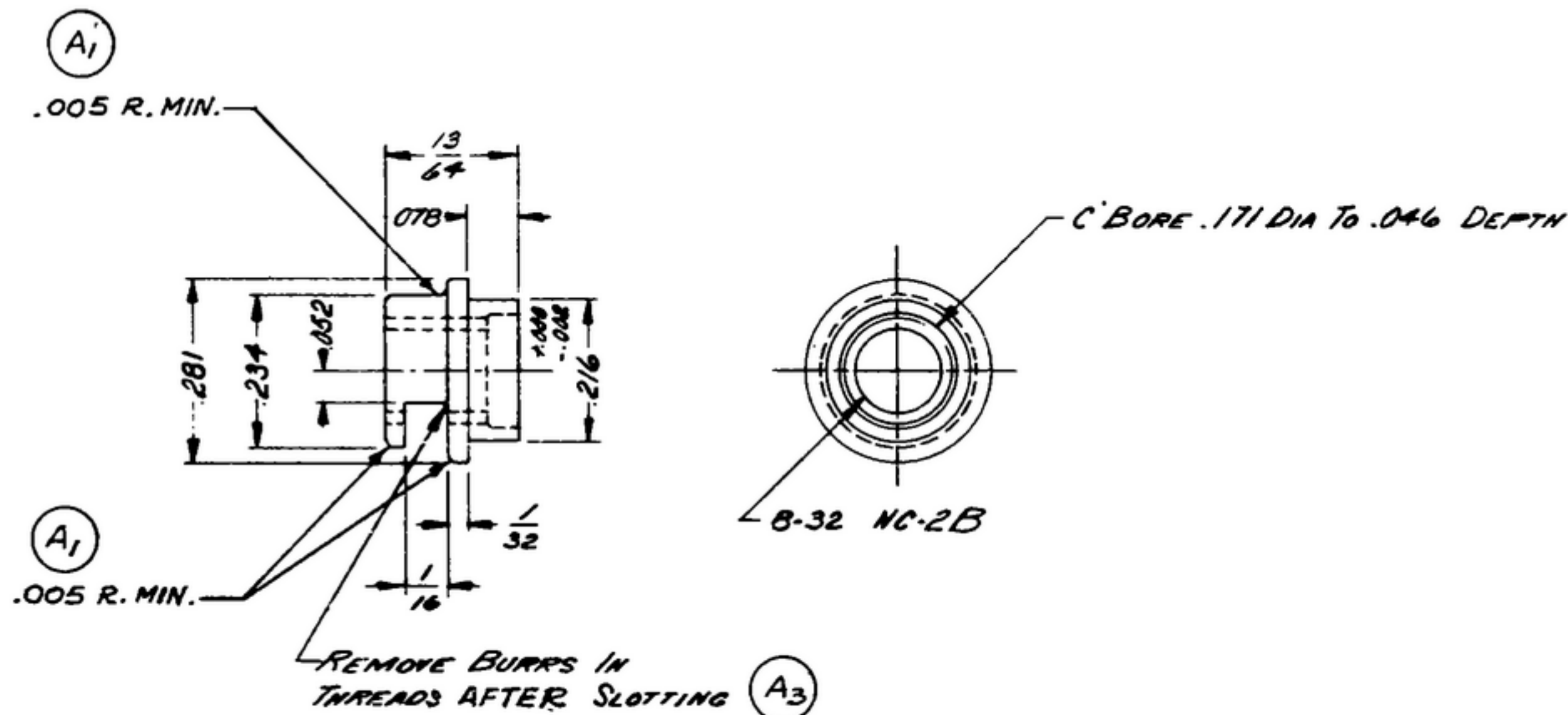
NOTE:

*FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

*SWE APPROVAL
SYM PR 10042-6

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
A ₄	A ₁ -ADDED .005 R. A ₂ -NOTE 2 WAS "MIL-P-12011". A ₃ -WAS "BEFORE SLOTTING". A ₄ -ADDED APPL. SM-B-249072, SC-DL-248775.	15 OCT 59	42428-PC-59-AI-SI REV'D. PME
B ₁	(1) NOTE 1 COMP WAS 3035	22 MAR 1965	215827C-61 REV'D. PME



NOTES:

- (A₂) 1.- STEEL COMPOSITION 3035 CONDITION B, PER SPEC. MIL-S-7720.
2.- FINISH E 300 PER SPEC. MIL-F-14072.

QTY	PART NO.	DESCRIPTION	DATE	PREPARED BY
LIST OF MATERIAL				
		NUT		
		SM-B-170815		

UNLESS OTHERWISE SPECIFIED		AUTHENTICATION	
DIMENSIONS ARE IN INCHES		DRAWN 215827C-61	
TOLERANCES ON		TRACED PHOTO	
FRACTIONS	DECIMALS	ANGLES	CHECKED <i>Rum</i>
$\pm \frac{1}{64}$	$\pm .005$	—	VERIFIED <i>P.D.B.R.</i>
SM-B-249072	SC-DL-248775		APPROVED <i>P.D.B.R.</i>
SM-B-170814	SC-DL-170759		REVIEWED <i>PME</i>
NEXT ASSY	USED ON	DATE 6-Oct-53	SCALE 4/1
APPLICATION		SEE NOTE 1	

SIGNAL CORPS ENGINEERING
LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-B-170815