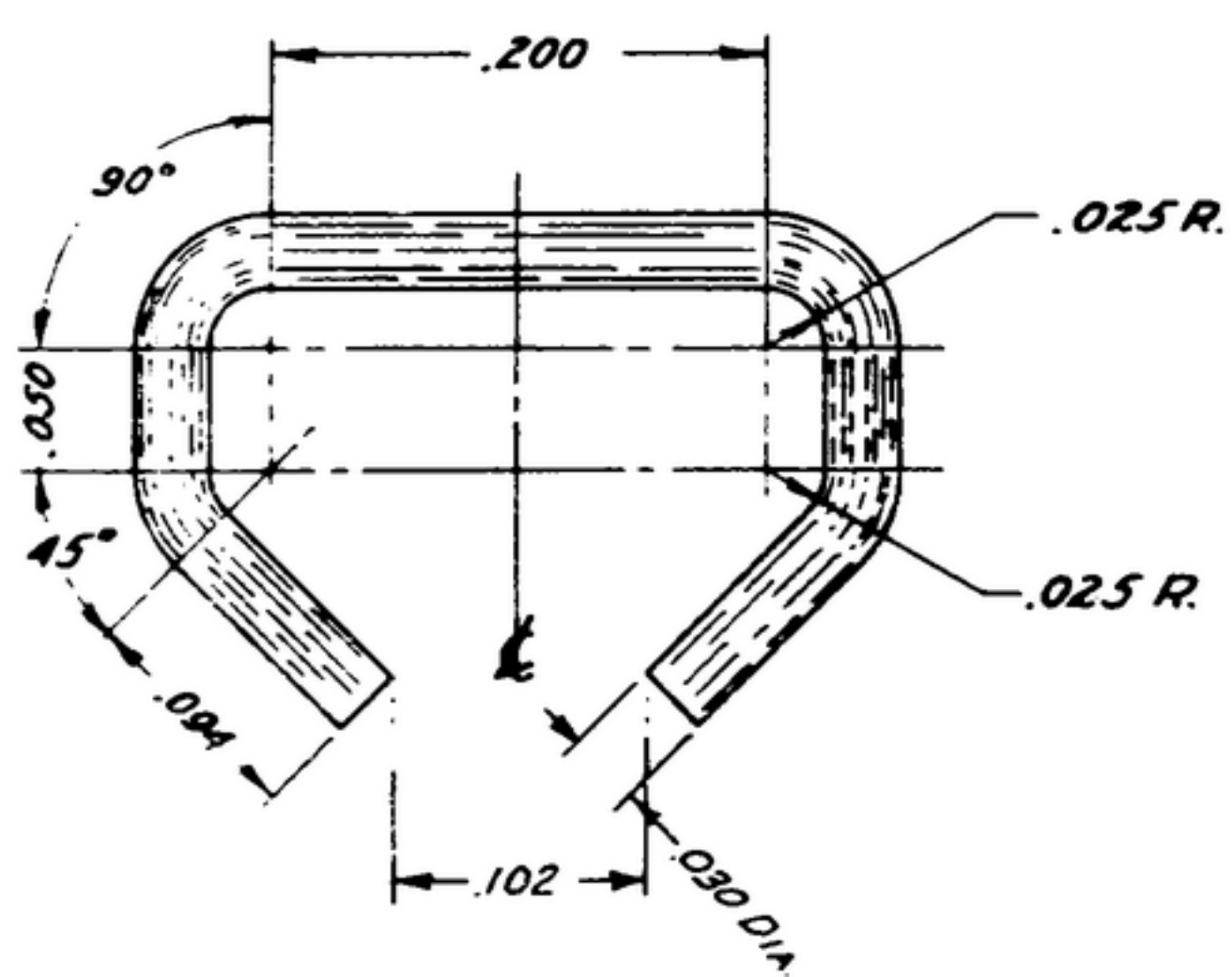


502 6005 002 ~~502 6005 002~~ CU 286

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NOTE:
*FOR INFORMATION ONLY,
CONTRACTOR MAY AT HIS
OPTION DEVIATE FROM
THESE PROCESS DETAILS

*SWE APPROVAL		REVISIONS		
SYM	DESCRIPTION	DATE	APPROVAL	
PR 100 42-6				
A ₂	A ₁ - FINISH NOTE WAS PER MIL-P-12011. A ₂ - ADDED APPL. SM-B-249072, SC-IL-248775.	15 OCT. 59	42428-PC-59 -A1-51	REV'D. PME



STEEL WIRE, COND 302, COND B, PER SPEC QQ-W-423
1-REMOVE ALL BURRS
A₁ 2-FINISH: E 300 PER SPEC. MIL-F-14072.

QTY	PART NO.	DESCRIPTION	MATL.	MATL. SPEC.
LIST OF MATERIAL				
SPRING				
SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY				
SM-B-170817				

UNLESS OTHERWISE SPECIFIED		AUTHENTICATION	
DIMENSIONS ARE IN INCHES		DRAWN 21052-PH-50-53	
TOLERANCES ON		TRACED P:1070	
FRACTIONS DECIMALS ANGLES		CHECKED <i>Ran</i>	
_____ ±.005 ± 1°		VERIFIED <i>PO BR</i>	
		APPROVED <i>PO BR</i>	
		REVIEWED <i>PME</i>	
		DATE 4, SEPT, 53	
APPLICATION		SCALE 10/1	

A₂

SM-B-249072	SC-DL-248775
SM-B-170814	SC-DL-170759
NEXT ASSY	USED ON