

3 DF

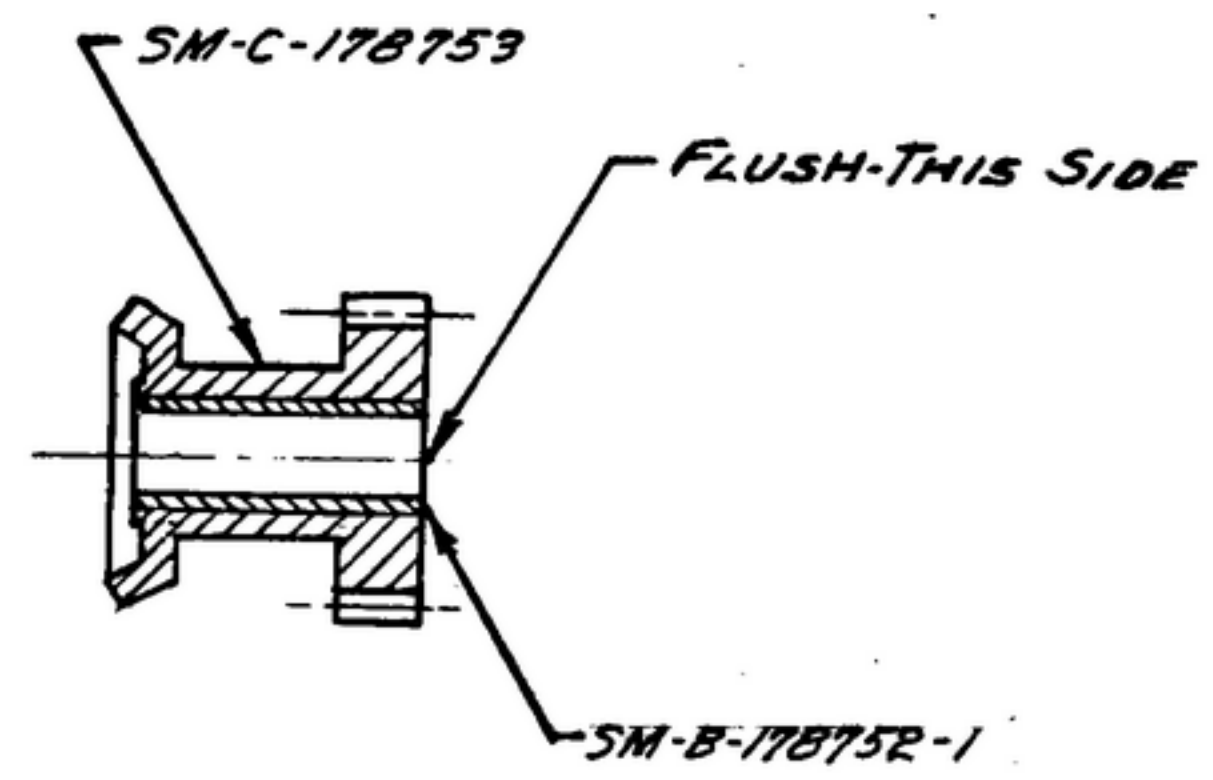
W.C.J. .5 HRS

506-178752-002 R-591

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NOTE:
*FOR INFORMATION ONLY,
CONTRACTOR MAY AT HIS
OPTION DEVIATE FROM
THESE PROCESS DETAILS

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



1- SUPPLIED BY BOUND BROOK OIL-LESS BEARING CO.,
BOUND BROOK, NEW JERSEY OR EQUAL.
2- BURNISH BEARING TO .1562 ± .0005 DIA AFTER ASSEMBLING.

REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC	NOTES
1	SM-B-178752-1	BEARING C18-156BA-0352			1
1	SM-C-178753	GEAR			

UNLESS OTHERWISE SPECIFIED		AUTHENTICATION		GEAR ASSY	SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		DRAWN 21052-PH-60-93	TRACED PHOTO		
SM-D-248975		CHECKED [Signature]	VERIFIED PO-AR		
SM-D-343600	SC-DL-248775	APPROVED PO-AR	REVIEWED P.M.E.		
SM-D-178679	SC-DL-178467	DATE 4-AUG-53	SCALE 2/1		
NEXT ASSY	USED ON				
APPLICATION					

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE