

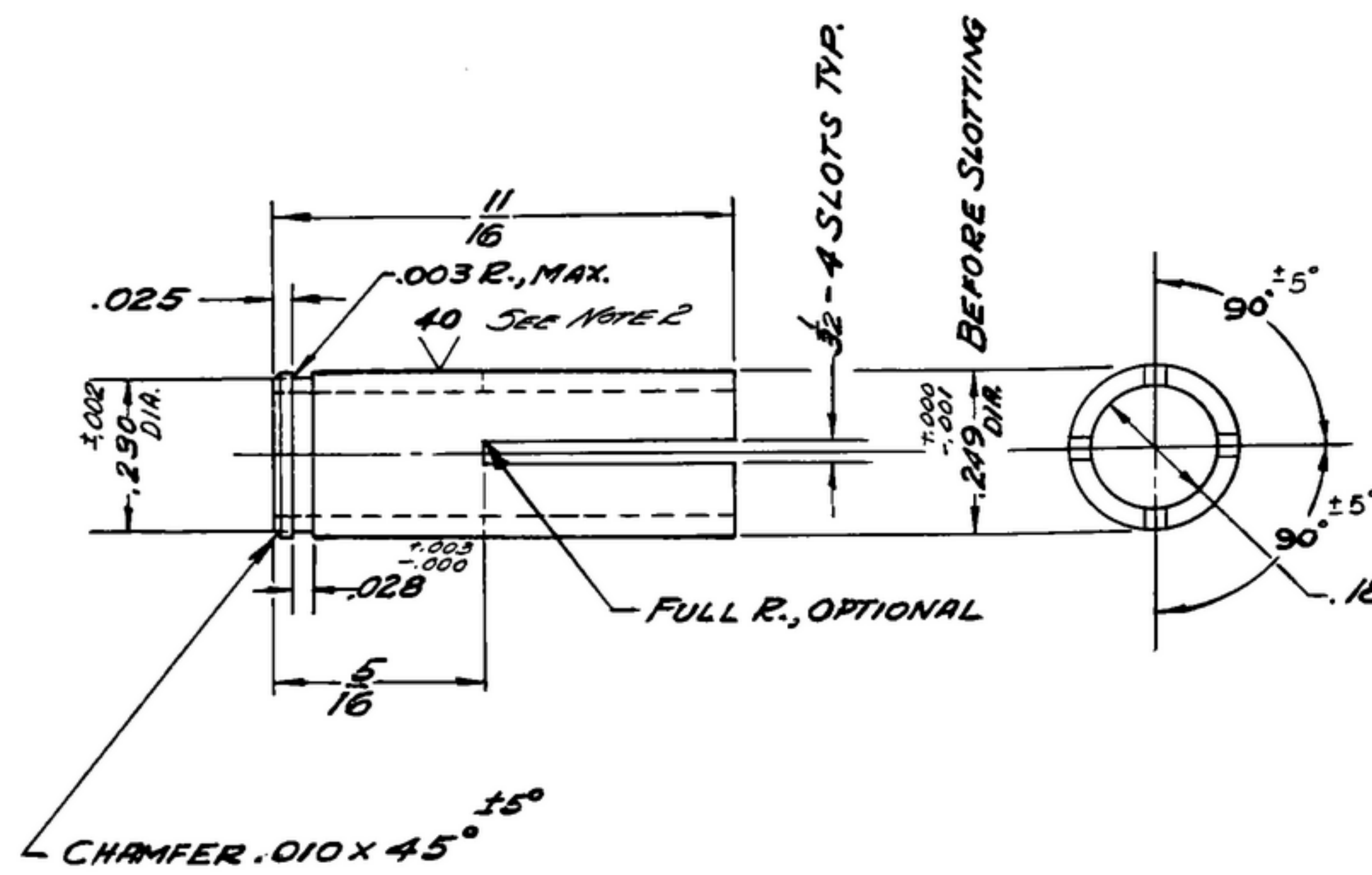
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* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

**SWE APPROVAL
SYM PR10048-3*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
<i>A₃</i>	<i>A₁-RENUMBERED NOTES. A₂-ADDED APPL. SM-D-343600; A₃-ADDED FINISH NOTE.</i>	<i>5 OCT. 59</i>	<i>42428-PC-59-A1-51 REV'D. PME</i>



- NOTES: *(A₁)*
- 1. CRES, COMP 3035, COND. A OR B, SURFACE COND. d, PER SPEC MIL-S-7720.*
 - 2. FINISH: E300 PER SPEC. MIL-F-14072.*
 - 3. REMOVE ALL BURRS.*
 - 4. FINISH ⁴⁰ REQUIRED ON SURFACE BETWEEN GROOVE & END OF SLOTS ONLY.*
- (A₃)* *±.0020
±.0050*

(A₂)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL.	MATL. SPEC.
LIST OF MATERIAL						
-COLLINS PART NO. <i>558 0226 002</i>						

DRAWN <i>JENNETT</i>			CHECKED <i>Rh</i>			APPROVED			COLLINS-RADIO CO. CEDAR RAPIDS, IOWA <i>14214-PH 51-93</i>			DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY		
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° SHEARED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			SIGNAL CORPS			<i>SLEEVE-SHAFT</i>			SM-B-248877					
SM-D-343600			REVIEWED <i>PME</i>									APPROVED <i>HLV PME</i>		
<i>558 0226 002</i>			DATE <i>13 DEC 55</i>			SCALE <i>4/1</i>								
APPLICATION														