.7

EQUIP. TYPE R390A/URR EXP. NO.

~~COL. 540 7442 002~~

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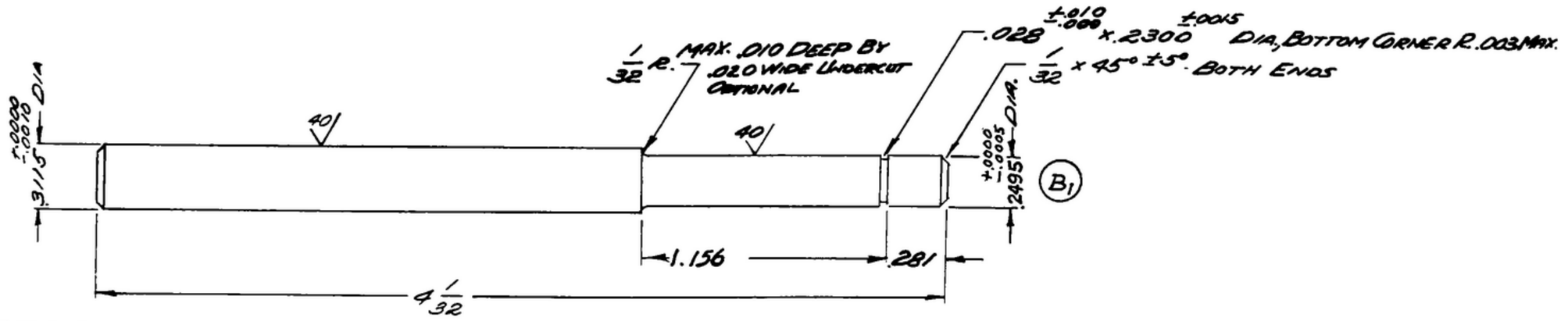
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS

SYM	DESCRIPTION	DATE	APPROVAL
A	A_1-ADDED NEW APPLICATION SM-C-343598 & SM-C-343595	27 JAN. 60	42428-PC-59 REV'D
B	B_1-.2495 $\pm^{.0000}_{.0005}$ DIA. WAS .249 $\pm^{.000}_{.001}$ DIA.	16 OCT. 60	42428-PC-59 REV'D. PME



CRES, COMP. 303S, COND. B, SURFACE COND d, PER SPEC MIL-S-7720

FINISH: E300 PER SPEC. MIL-F-14072.
~~* COLLINS 580 0025 00.~~

NOTES:
1. PART SHALL BE FREE OF BURRS & SHARP EDGES.
2. CENTER DRILL OPTIONAL.

~~COLLINS PART NO.~~	~~ITEM~~	~~REQD~~	~~PART NO.~~	~~DESCRIPTION~~	~~MATL~~	~~MATL SPEC~~

LIST OF MATERIAL ~~COLLINS PART NO. 558 0230 002~~

		SM-C-343598	
		SM-C-343597	
~~558 0309 003~~	~~1~~	~~SM-C-248960~~	
~~558 0310 003~~	~~1~~	~~SM-C-248961~~	SC-DL-248775
~~COLLINS NO.~~	~~QTY~~	NEXT ASSY	USED ON

APPLICATION

DRAWN Mml | CHECKED Williams | APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO.~~
~~CEDAR RAPIDS, IOWA~~
14214-PH-51-93

SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 8 DEC 55

SHAFT-TUNING

SCALE 2/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-B-248881

PD-794—674-2071-10—A4700—[illegible]

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE