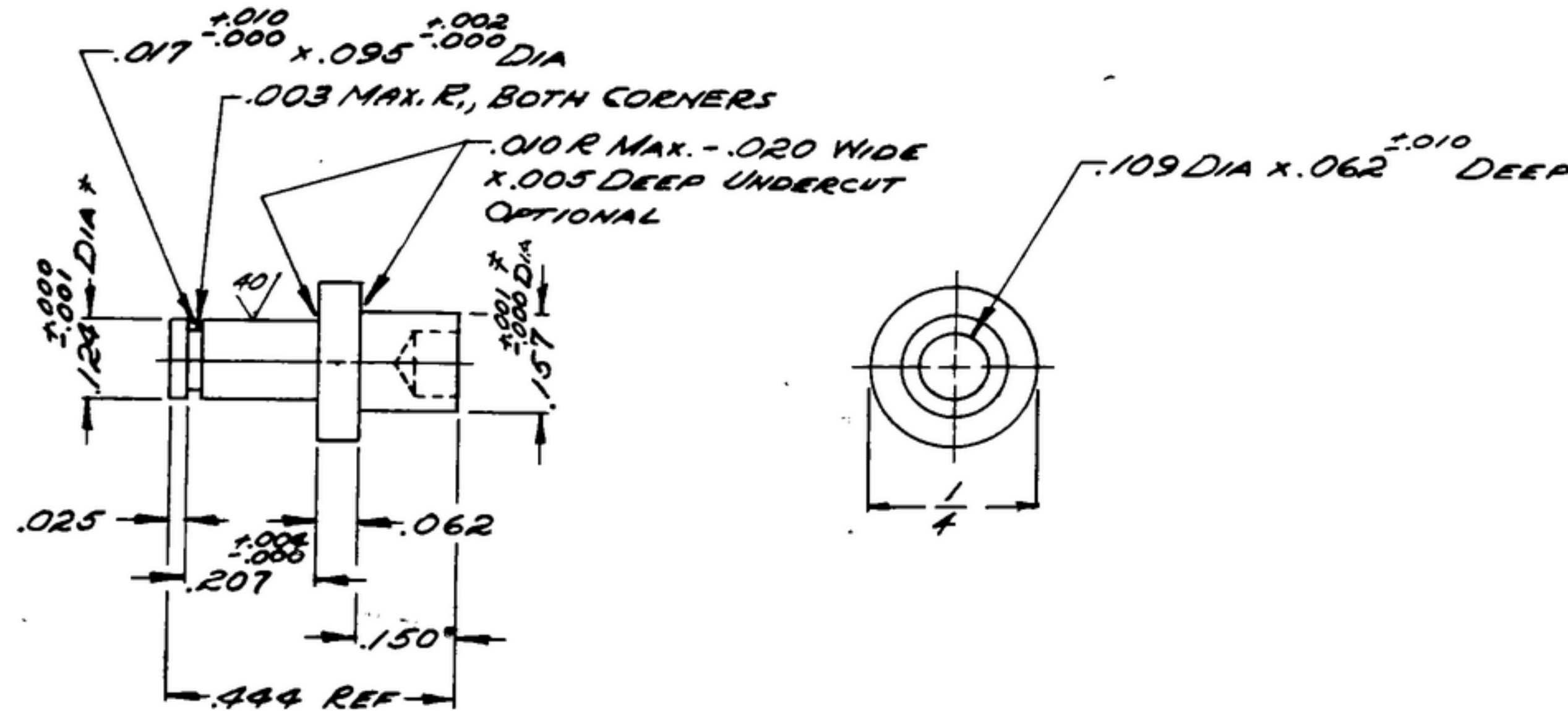


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



NOTES:
 1. PART MUST BE FREE OF BURRS & SHARP EDGES.
 2. ECCENTRICITY BETWEEN DIAMETERS MARKED \neq SHALL NOT EXCEED $.002$ T.I.R.

CR 5, COMP 3035, COND B, SURFACE COND. d, PER SPEC MIL-S-7720.

FINISH: E300 PER SPEC MIL-F-14072
** COLLINS 586 0025 00*

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
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LIST OF MATERIAL — COLLINS PART NO. *558 0248 002*

				DRAWN <i>HENRY</i>	CHECKED <i>[Signature]</i>	APPROVED	COLLINS RADIO CO. DESAR RAPID-IOWA <i>14219-PH</i> <i>51-93</i>	STUD-GEAR	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY
				UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY $\pm .008$ FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY $\pm 1/64$ MACHINED ANGLES MAY VARY $\pm .1^\circ$ SHEARED ANGLES MAY VARY $\pm .25^\circ$ BROKEN ANGLES MAY VARY $\pm 1^\circ$ ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED $.010$ TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			SIGNAL CORPS		
							REVIEWED <i>PME</i> APPROVED <i>HLV</i> <i>PME</i>		
COLLINS NO.	QTY.	NEXT ASSY	USED ON	APPLICATION			DATE <i>8 DEC 55</i>	SCALE <i>4/1</i>	<i>SM-B-248899</i>