

DT-15

EQUIP. TYPE R390A/URR EXP. NO.

COL. 541 6253 002

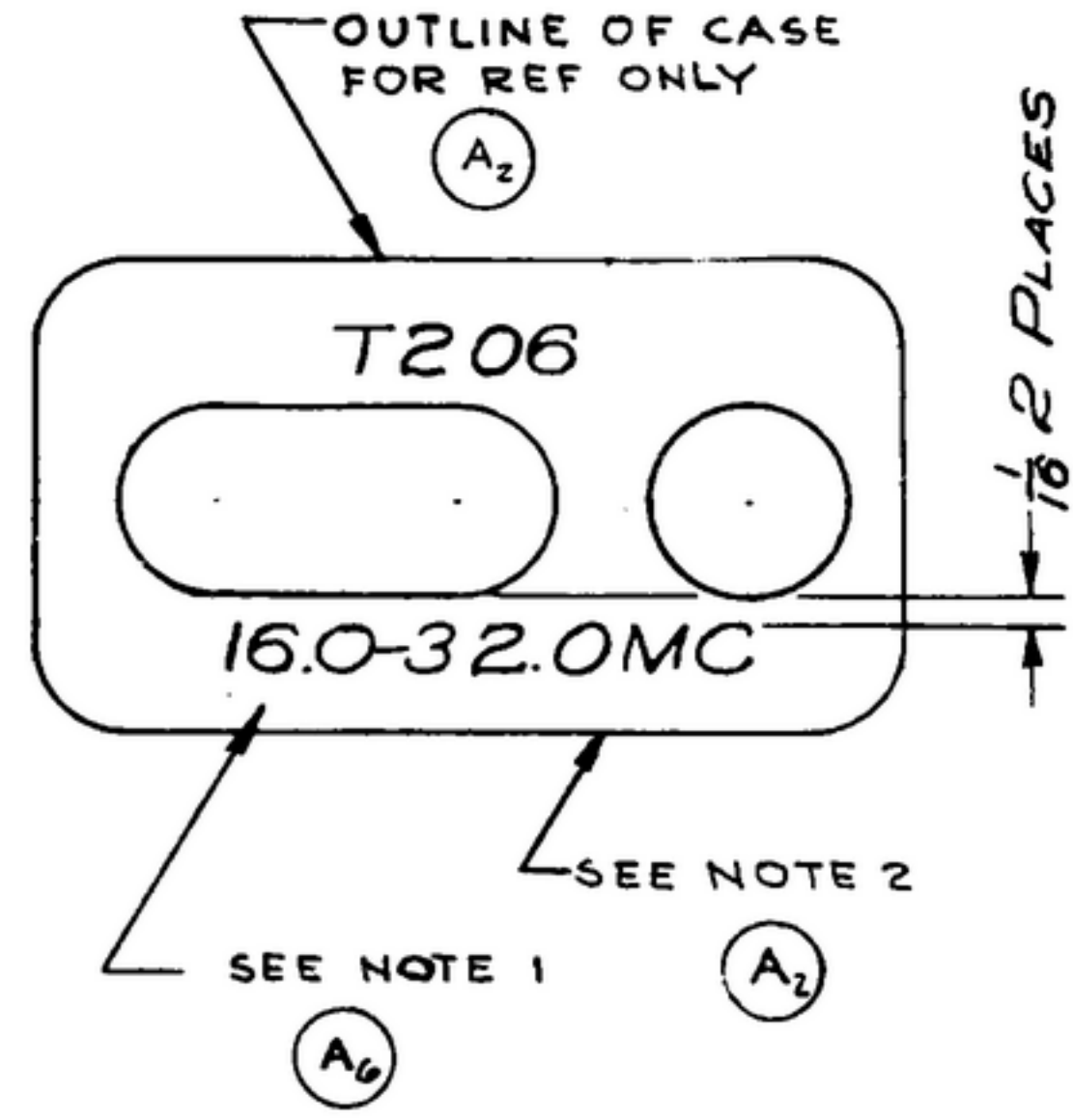
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~~* SWE APPROVAL~~
SYM PR10042-13

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₆	A ₁ NOTE 1 WAS "SILK SCREENING TO BE BLACK, ETC." A ₂ ADDED NOTATIONS A ₃ DELETED ITEM 2 SM-B-249177 A ₄ DWG. TITLE WAS "CAN-ANT" A ₅ NOTE 2 WAS *SILK SCREENING IN ACCORDANCE WITH COLLINS SPEC, ETC. A ₆ SEE NOTE 1 REPLACED SILK SCREEN NOTATION	20 NOV 59	42428-PC 59-A1-51 REV'D PME
B	(1) REMOVED "SM"	31 OCT 61	42428-PC-59 REV'D PME



NOTES:

- ALL CHARACTERS TO BE $\frac{3}{32}$ HIGH GOTHIC TYPE PER SPEC MIL-M-13231 GROUP II COLOR TO BE BLACK, COLOR CHIP NO. 27038 PER FED. STD. 595 MARKINGS TO BE CENTRALLY LOCATED $\pm \frac{1}{32}$ UNLESS OTHERWISE SHOWN COVER DESIGNATIONS WITH ONE COAT OF VARNISH PER MIL-V-173 TYPE II
- MARK WITH PRIME MANUFACTURERS NAMES OR REGISTERED TRADEMARK AND PART NUMBER PER MIL-M-13231 GROUP II (* STEWART-WARNER ELECTRONICS, CHICAGO, ILL D249091)

COLLINS PART NO.	ITEM	REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
558-0465-002	1	1	SM-B-249054	CAN-SHIELD		

LIST OF MATERIAL COLLINS PART NO. 558-0515-002

COLLINS NO.	QTY	NEXT ASSY	USED ON
558-0442-004	1	SM-D-249091	SG-DL-248775

APPLICATION

DRAWN NUGEN CHECKED Rkm APPROVED

UNLESS OTHERWISE SPECIFIED:
 DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY $\pm .008$
 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY $\pm 1/64$
 MACHINED ANGLES MAY VARY $\pm .1^\circ$
 SHEARED ANGLES MAY VARY $\pm .25^\circ$
 BROKEN ANGLES MAY VARY $\pm 1^\circ$
 ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
 ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

COLLINS RADIO CO.
GEAR RANGE, IOWA
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLV
PME
DATE 17 FEB 56 SCALE 2/1

CAN-MARKED

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING
LABORATORIES
FORT MONMOUTH NEW JERSEY
SMB-249162