EQUIP. TYPE ~~R390A/URR~~ EXP. NO.

~~COL. 540 7604 003~~

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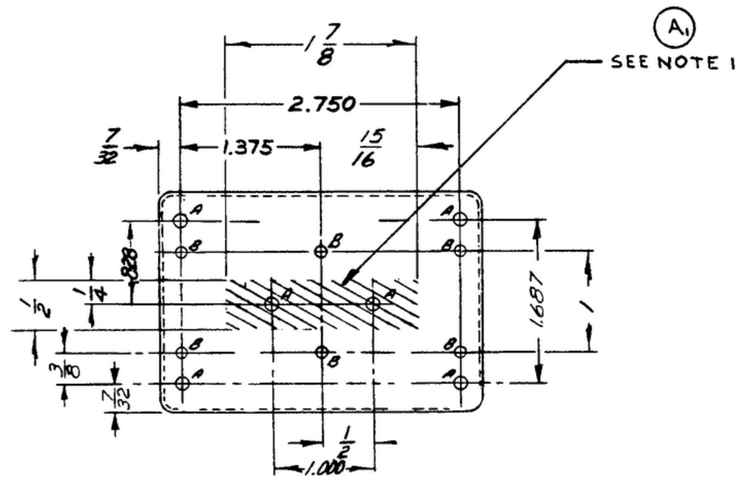
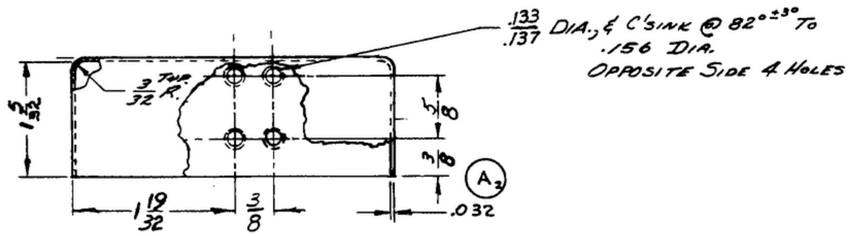
*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

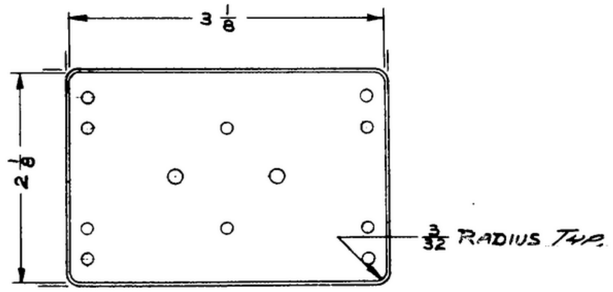
~~*SWE APPROVAL~~
~~SYM PR10042-8~~

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A_3	A_1 ADDED NOTATIONS A_2 ADDED THK. DIM. TO VIEW A_3 1100 WAS 2S	OCT 59	42428-PC 59-A1-51 REV'D PME



HOLE	HOLE DATA	REQ'D
A	.125 DIA.	6
B	.106 $^{+.003}_{-.000}$ DIA	6





A_3

ALUMINUM ALLOY 1100, TEMPER O, PER SPEC QQ-A-561

FINISH: E513 PER SPEC MIL-F-14072
~~* COLLINS 580 0036 00~~

NOTES:
1. SHADED AREA TO HAVE A SURFACE FINISH OF 40 MICRO-INCHES OR BETTER & FLAT WITHIN .004 T.I.R.

COLLINS PART NO.	ITEM	REQ'D	PART NO.	DESCRIPTION	MATL	MATL SPEC

LIST OF MATERIAL ~~COLLINS PART NO. 558 0391 003~~

COLLINS NO.	QTY	NEXT ASSY	USED ON
~~558 0386 002~~	~~1~~	SM-B-249036	SC-DL248775

APPLICATION

DRAWN: JENNETT
CHECKED: [illegible]
APPROVED:

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±1/64
MACHINED ANGLES MAY VARY ±.1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1.°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO.~~
~~CEDAR RAPIDS, IOWA~~
14214-PH-51-93
SIGNAL CORPS
REVIEWED PME
APPROVED HLY PME
DATE 29 DEC 55
SCALE 1/1

CAN-OVEN

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-C-249041

PD-794—074-2071-11—A4798—299507

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE