

10-7

EQUIP. TYPE P-390A/4/RR EXP. NO.

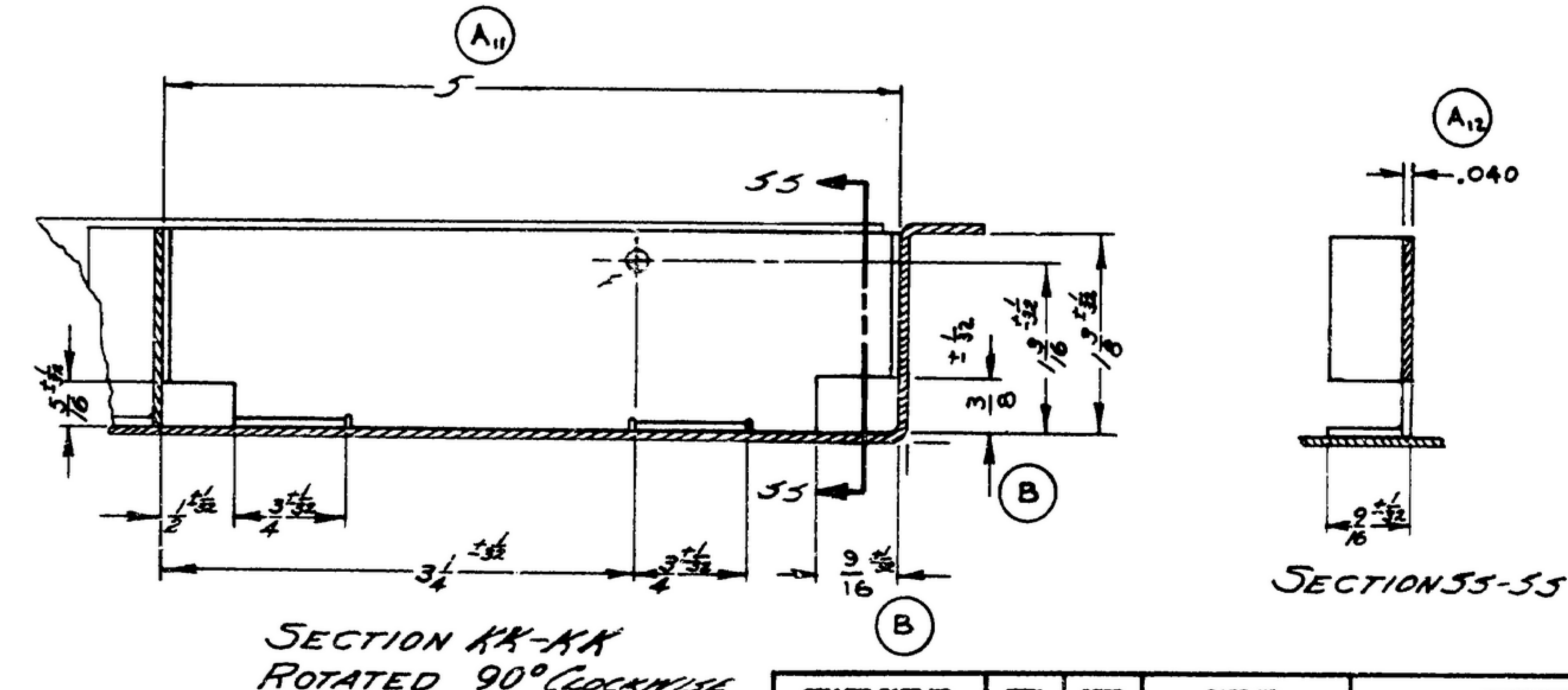
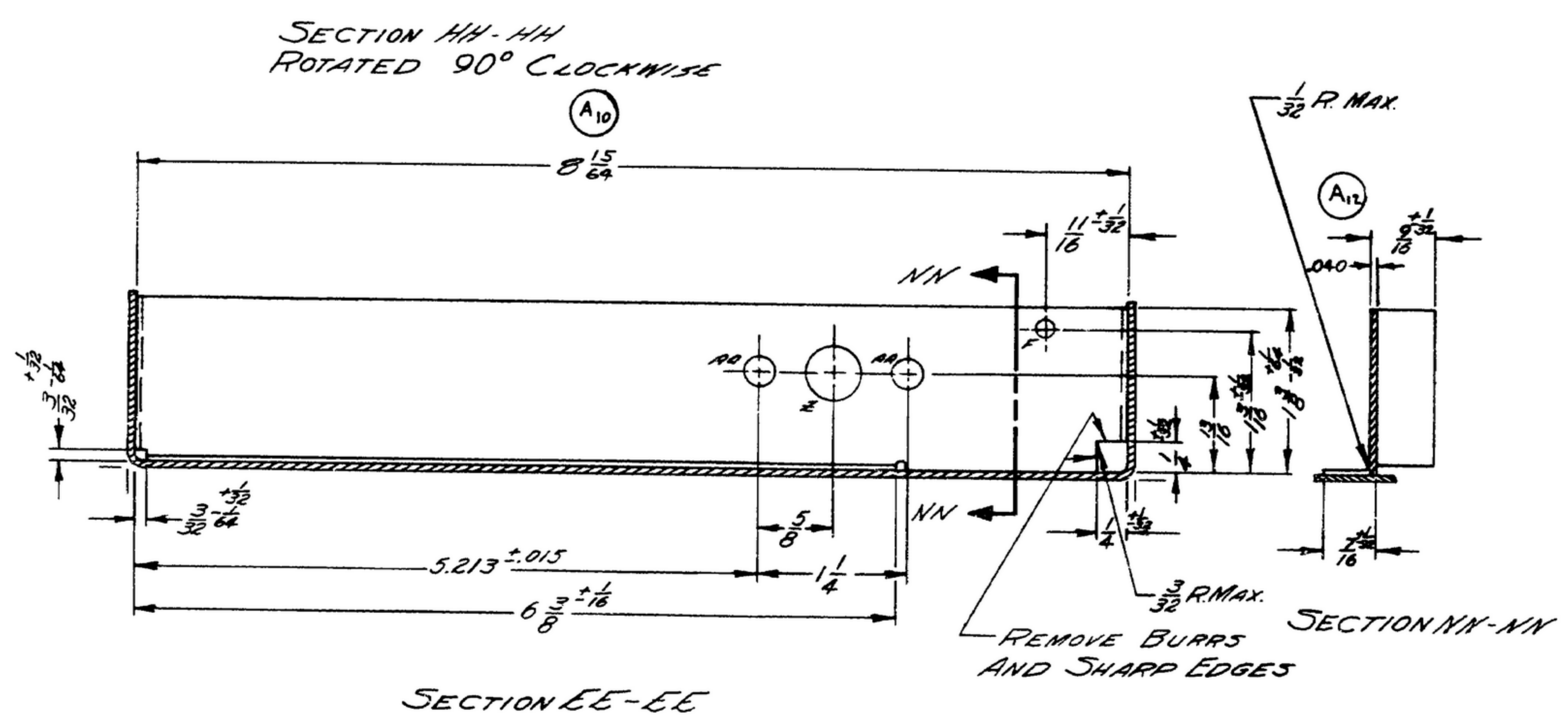
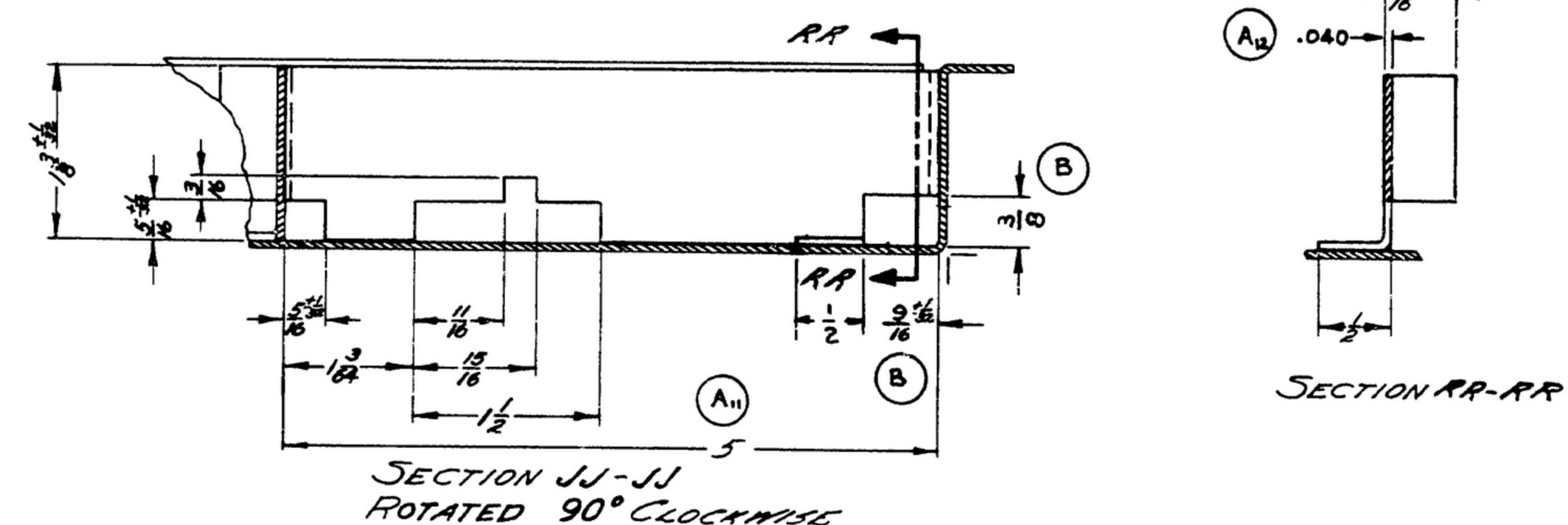
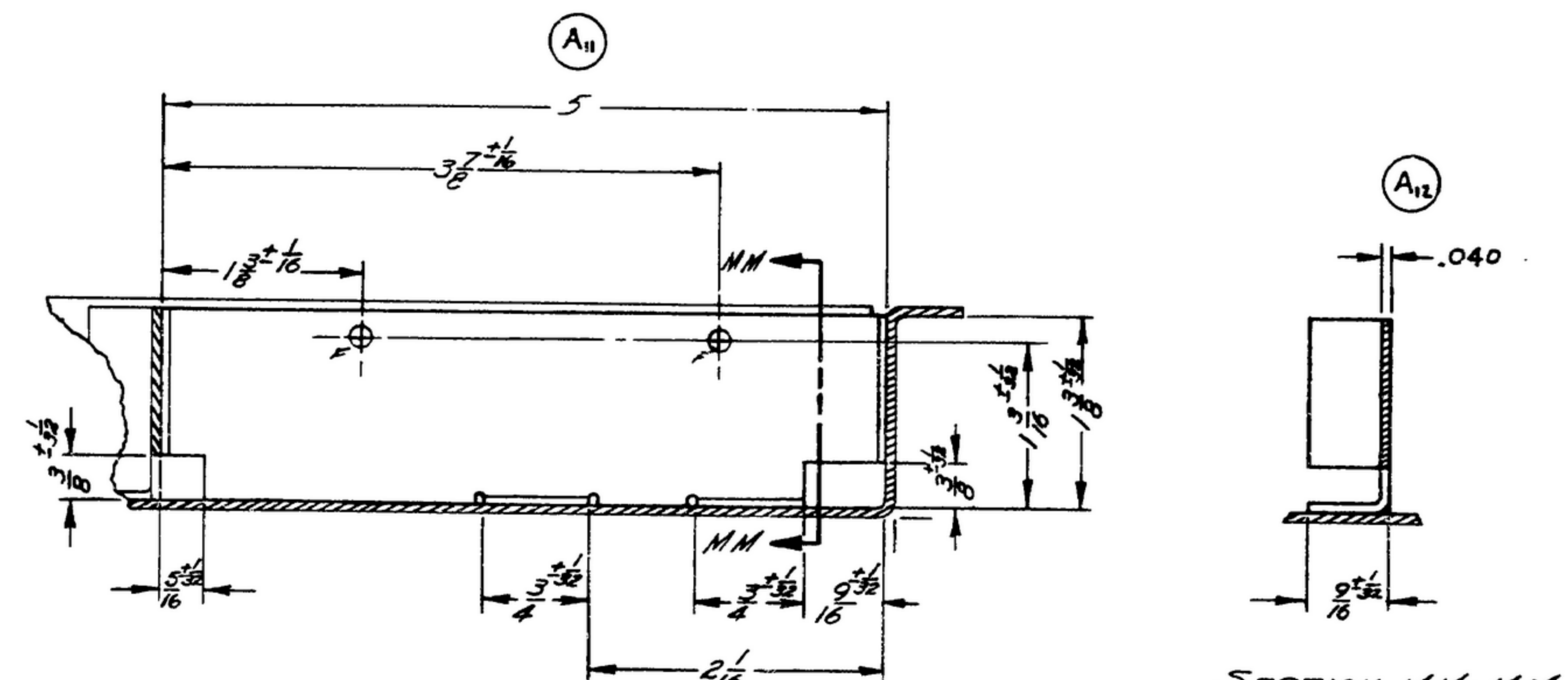
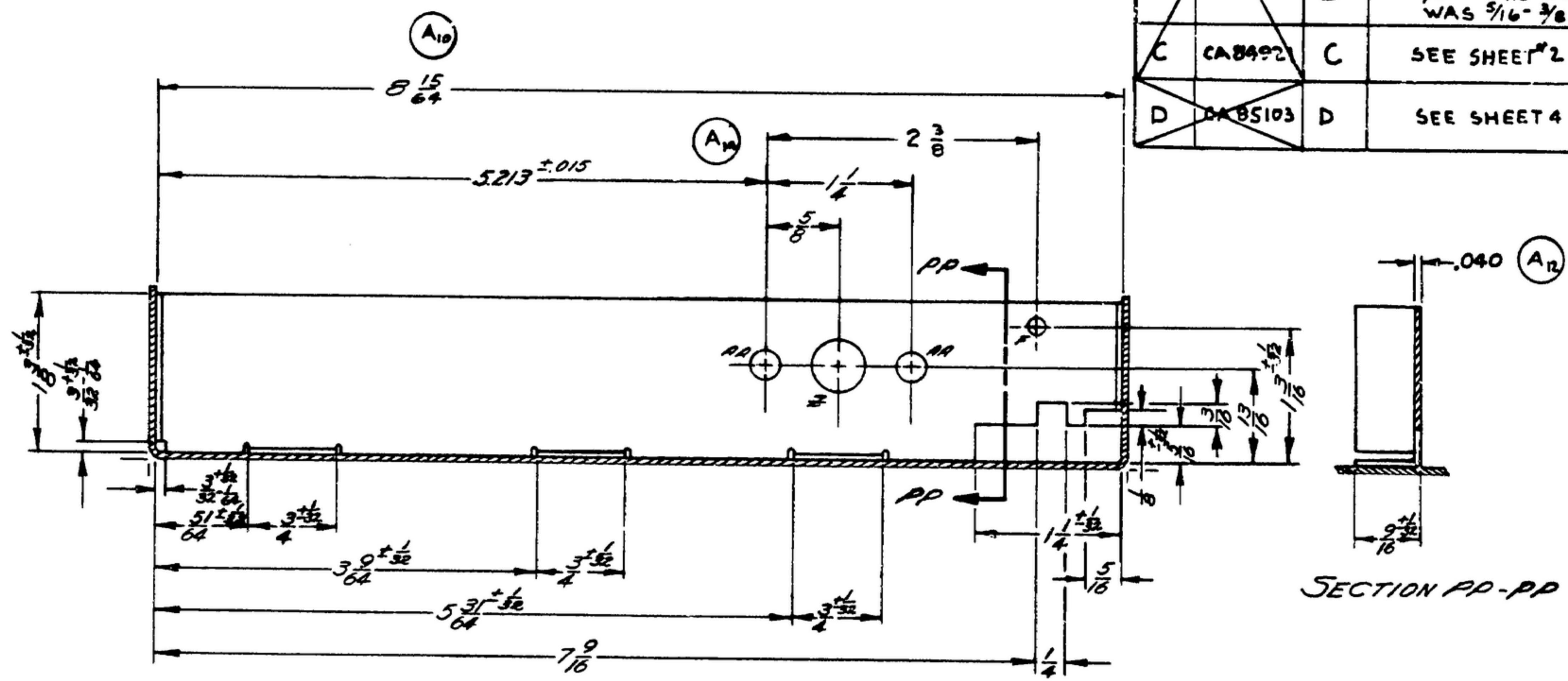
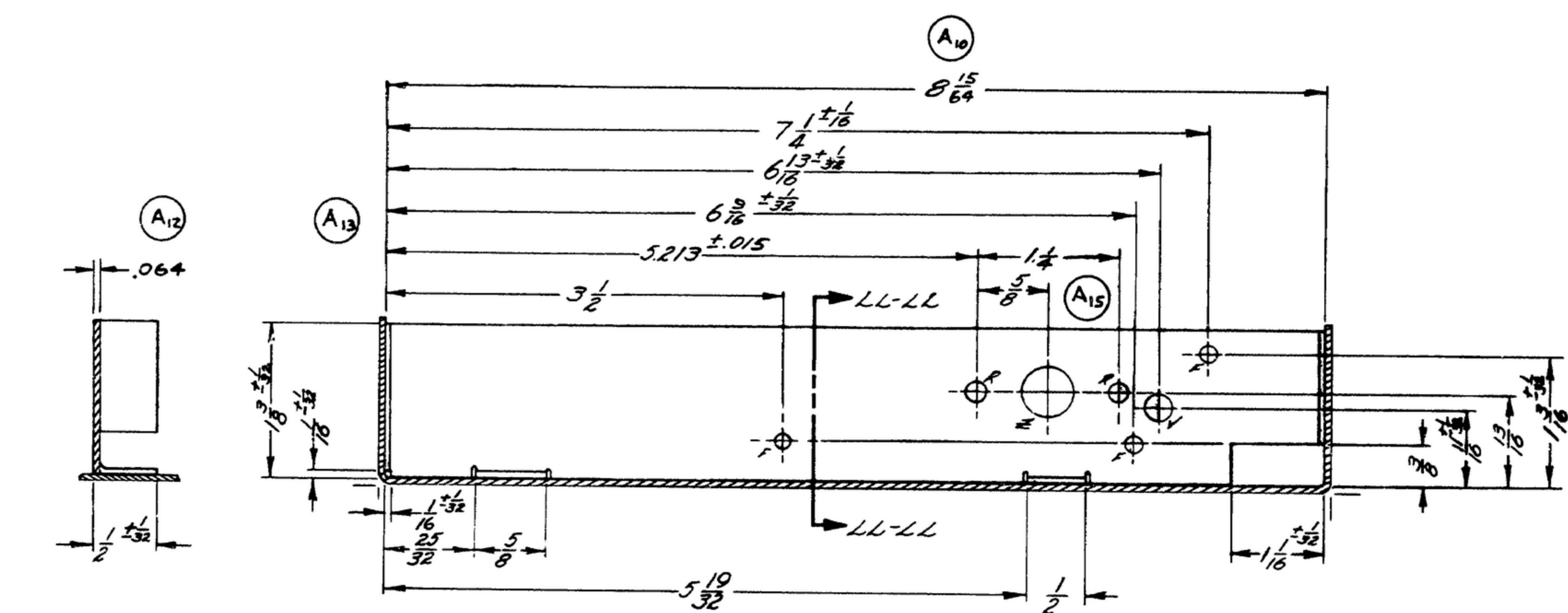
Col. 540-7910-006

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SWE APPROVAL		REVISIONS			
SYM	PRDGN	BY	DESCRIPTION	DATE	APPROVAL
		A10	A10 WAS B 3/8 A10 WAS 5/16 A12 ADDED THK DIM A13 WAS 6 5/8 & REVISED TOL ± 0.10 TO ± 0.15 A14 REMOVED DIM 7 5/8 & REVISED TO DIM 2 3/8 A15 1 1/4 WAS 1.250	6 NOV 59	4242B-PC 59-A1-S1 REV'D PME
		B	SECTION KK-KK WAS 3/16 3/8 WAS 5/16 SECTION JJ 3/16 WAS 5/16 3/8 WAS 5/16-1/2 WAS 3/4	22 DEC 59	4242B-PC 59-A1-S1 REV'D PME
		C	SEE SHEET 2 FOR REVISIONS	24 OCT 60	4242B-PC 59-A1-S1 REV'D PME
		D	SEE SHEET 4 FOR REVISION	15 MAR 61	4242B-PC 59-A1-S1 REV'D PME



COLLINE PART NO.	QTY	UNIT	REMARKS	DATE	BY
LIST OF MATERIAL					
COLLINE PART NO. 558-0454-1000					

DRAWN RCHILL CHECKED APPROVED UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE DEEPS MAY VARY ±.005 FRACTIONAL DIMENSIONS INCLUDING HOLE DEEPS MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±.1° BEADED ANGLES MAY VARY ±.25° BROKEN ANGLES MAY VARY ±.1° ECCENTRICITY BETWEEN HOLE DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY SM-D-249102 SHEET 3
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EQUIP. TYPE R390A/URR EXP. NO.

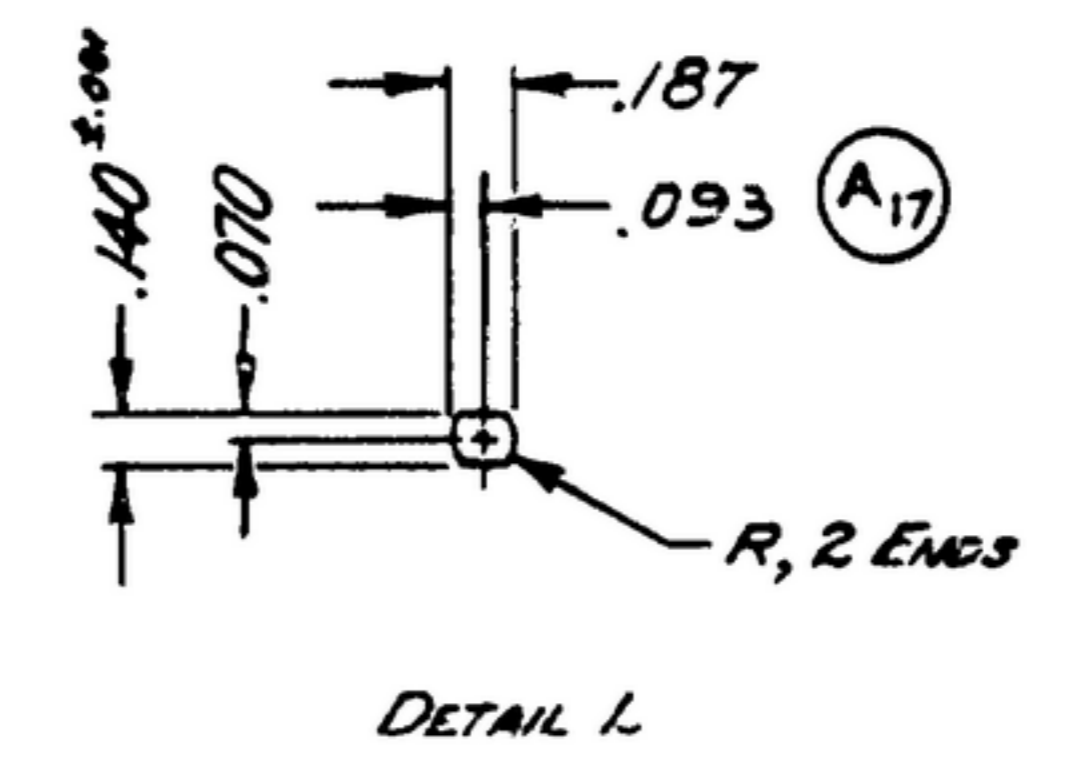
COL. 540 7910 006

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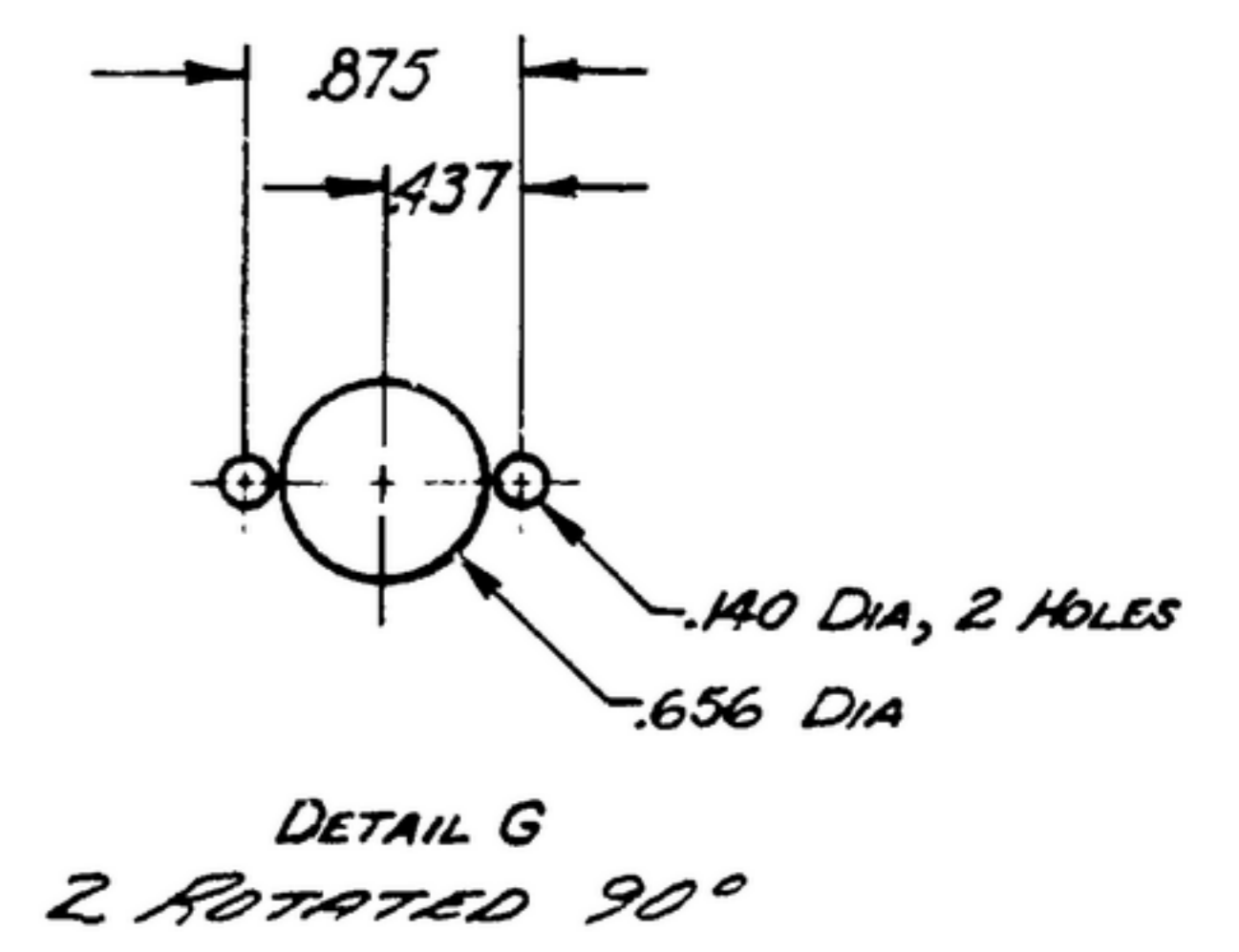
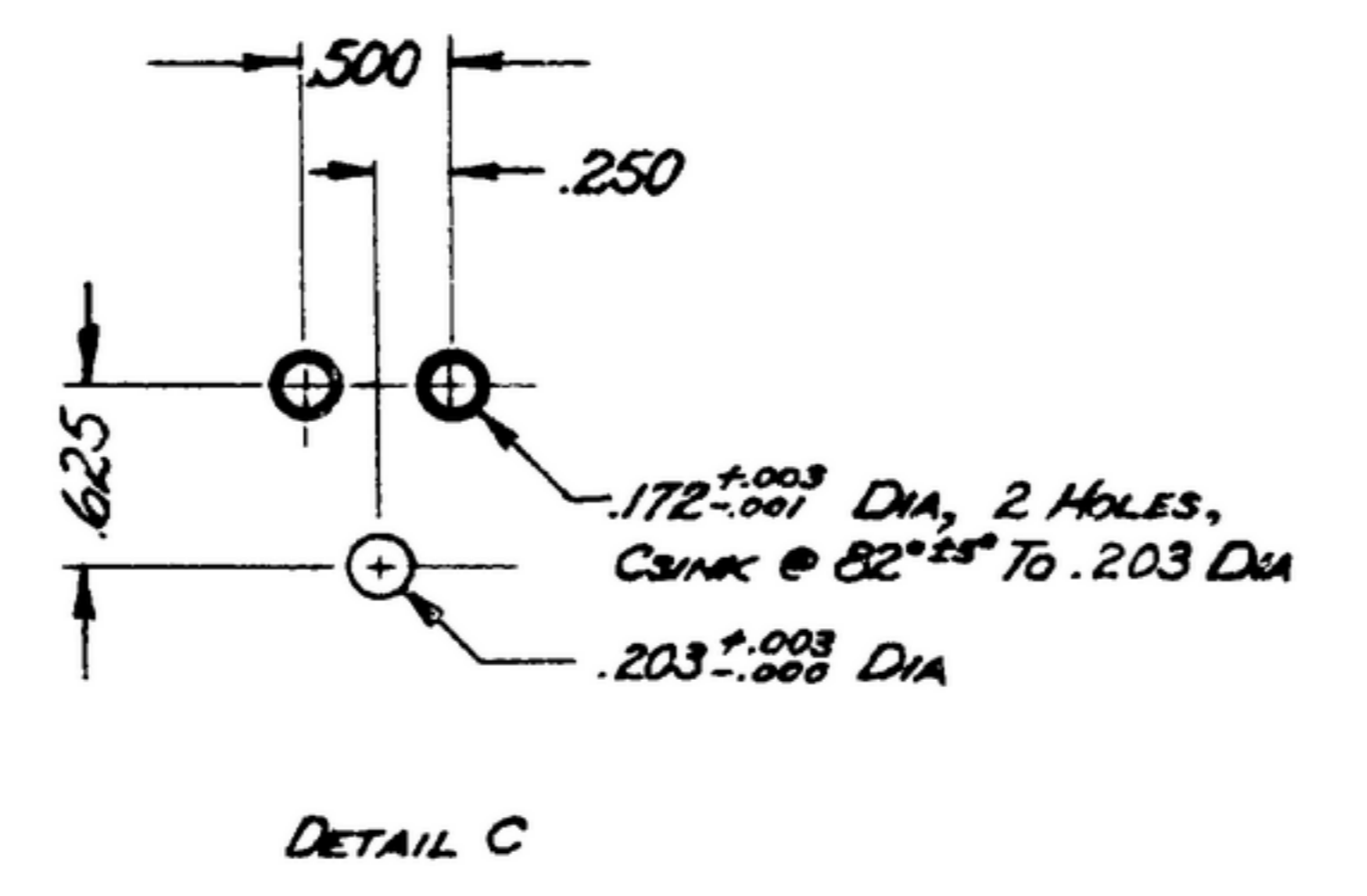
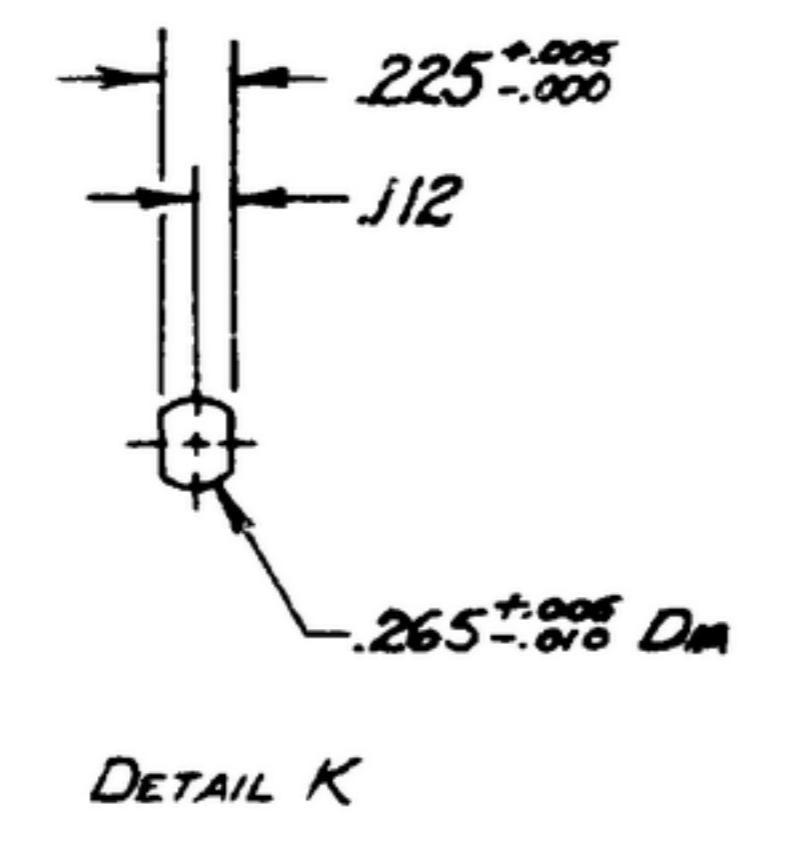
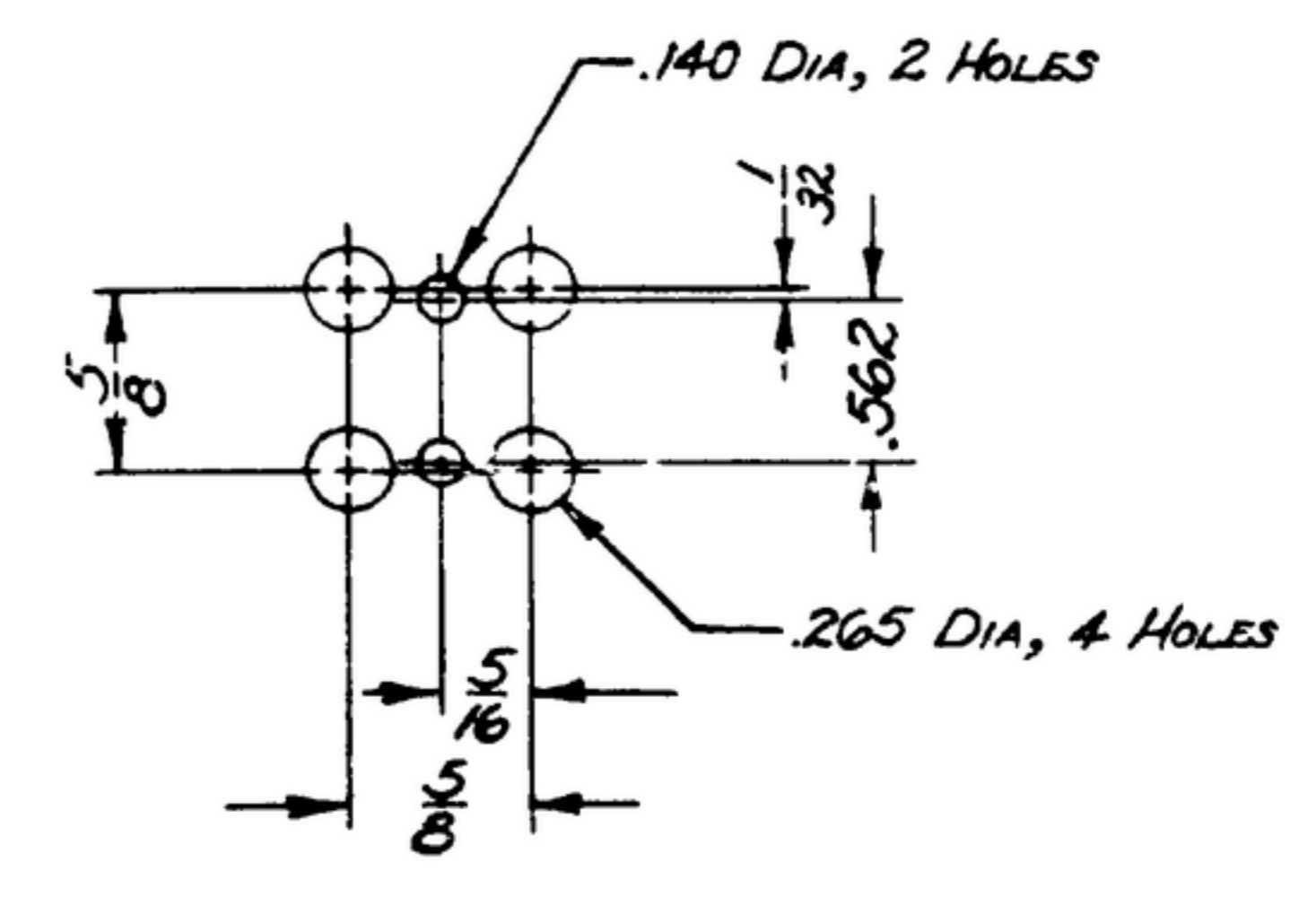
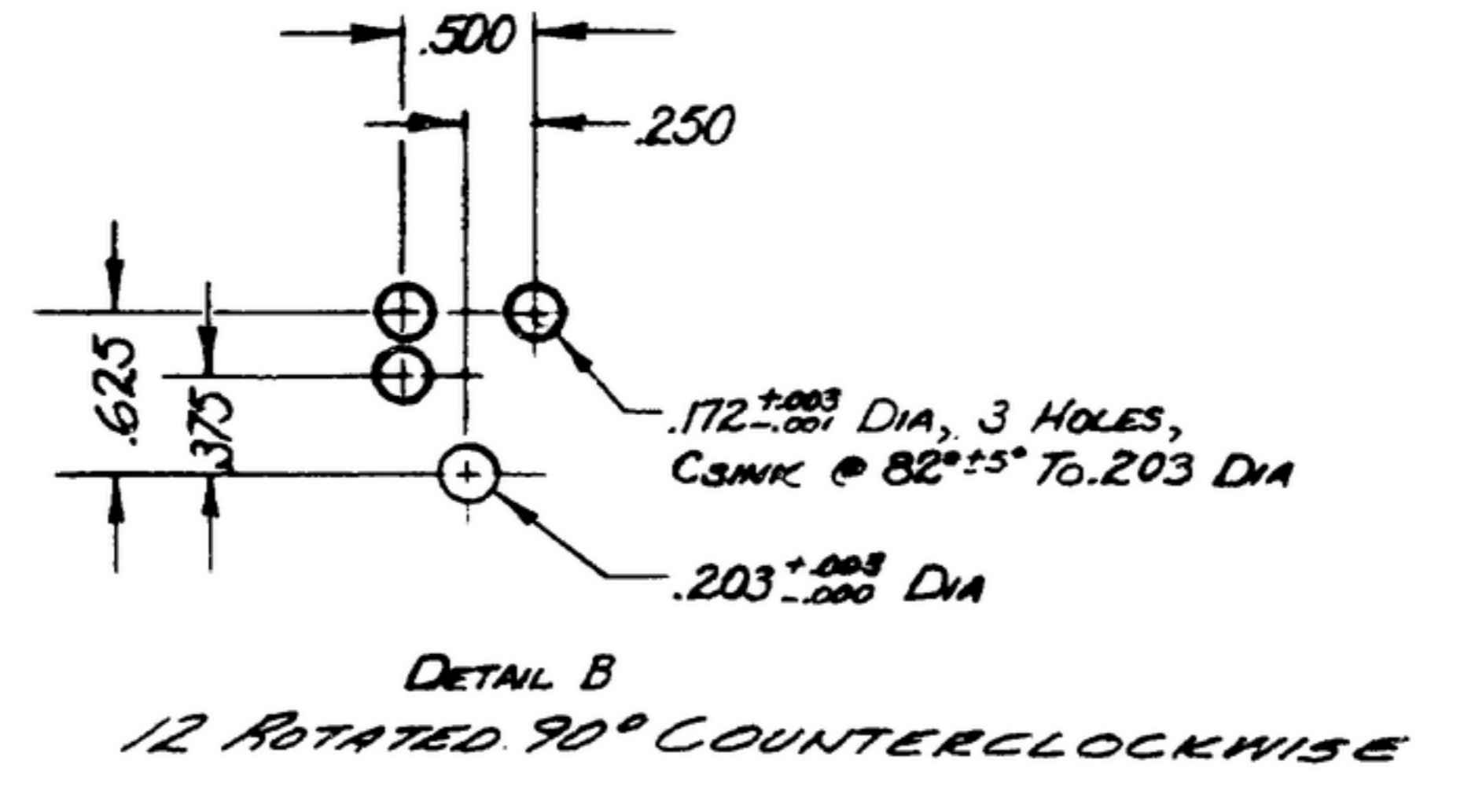
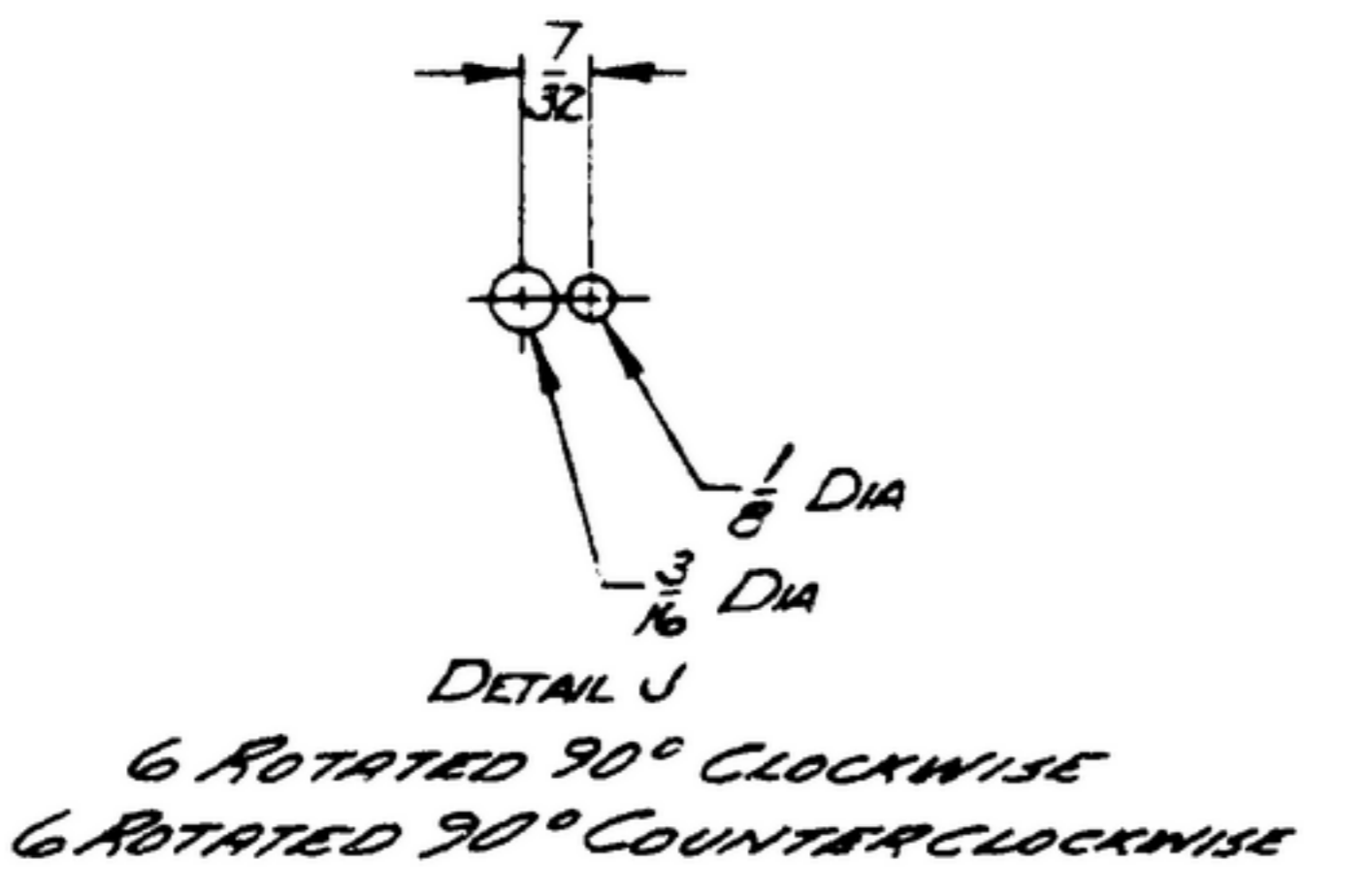
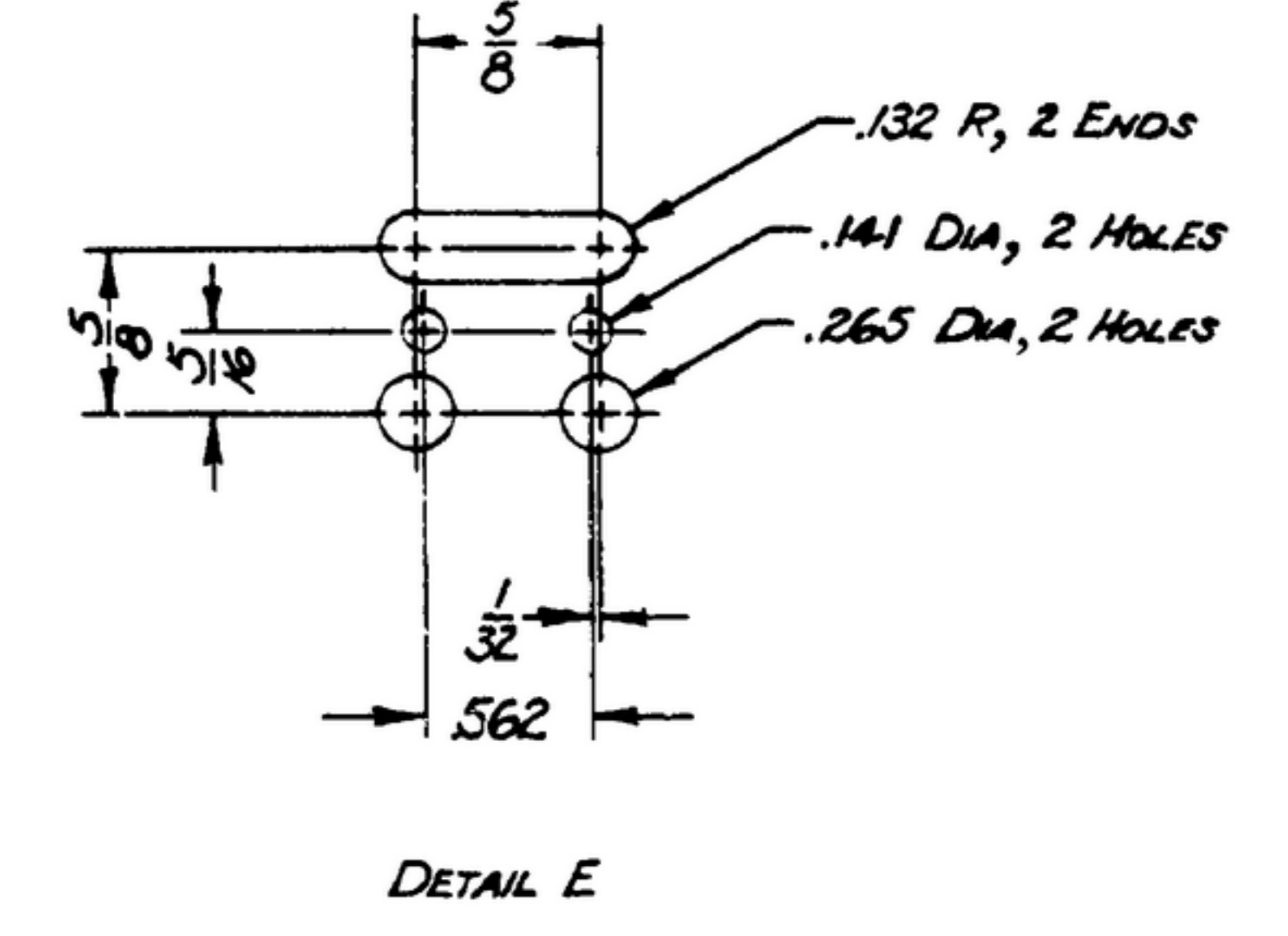
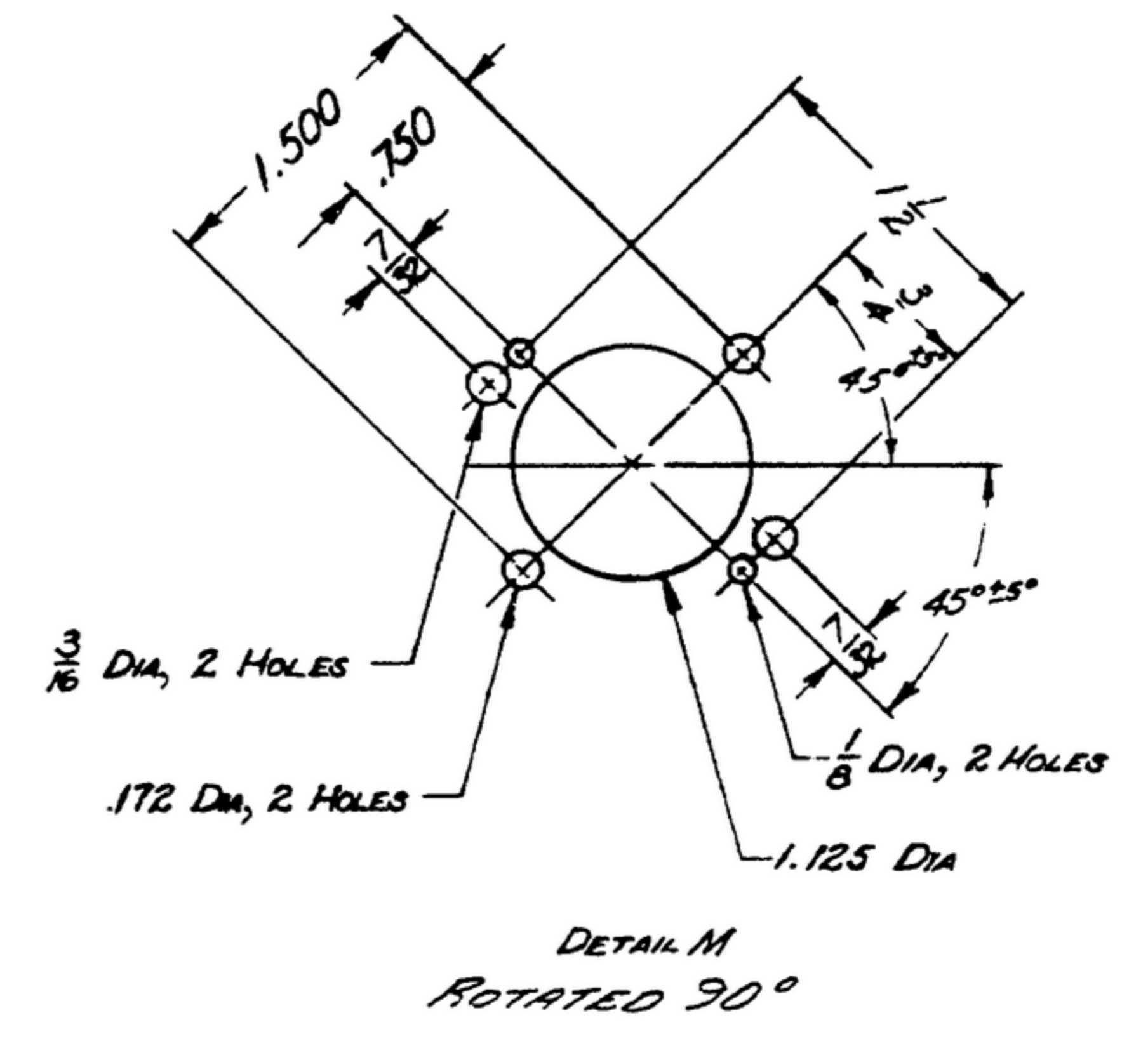
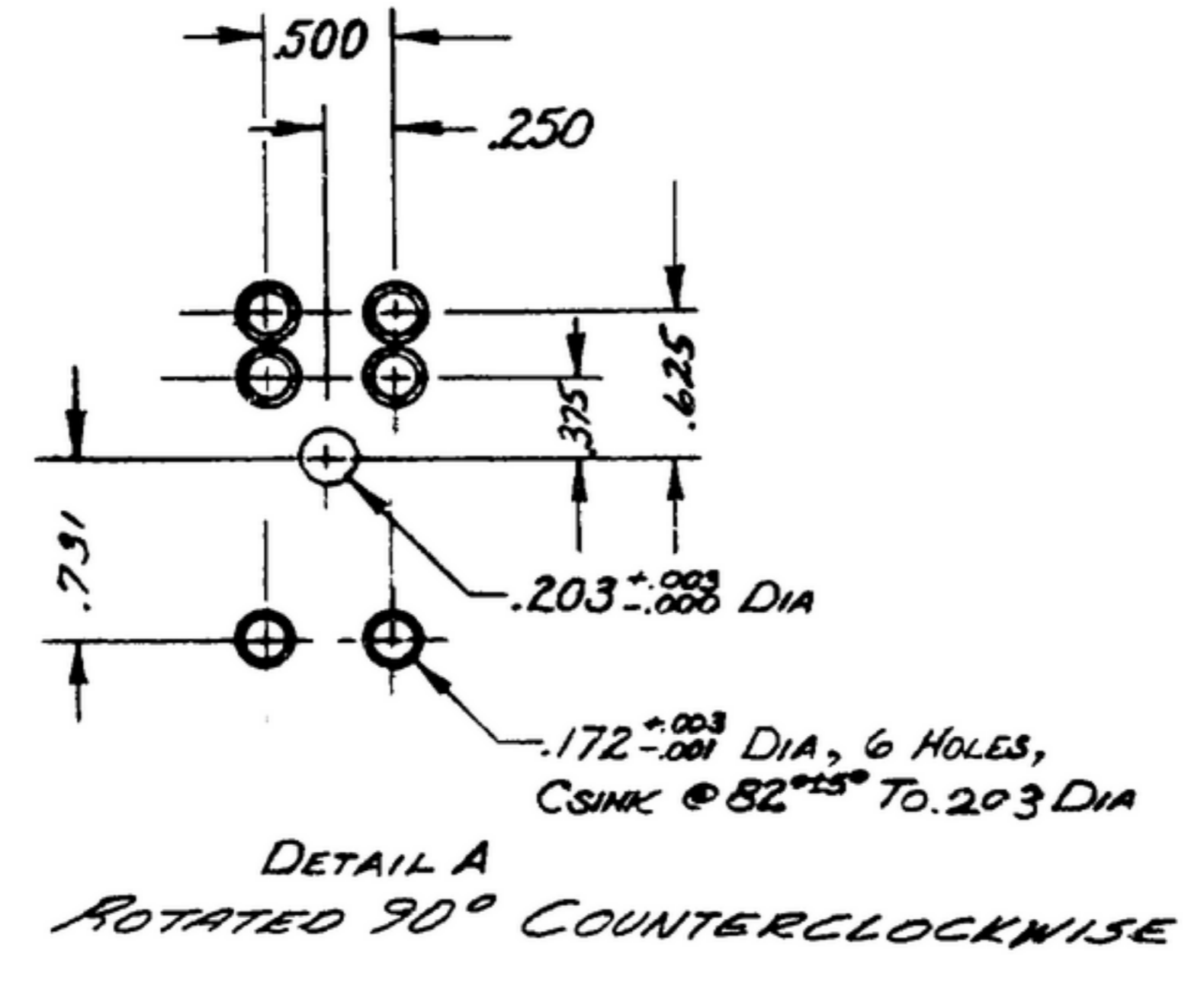
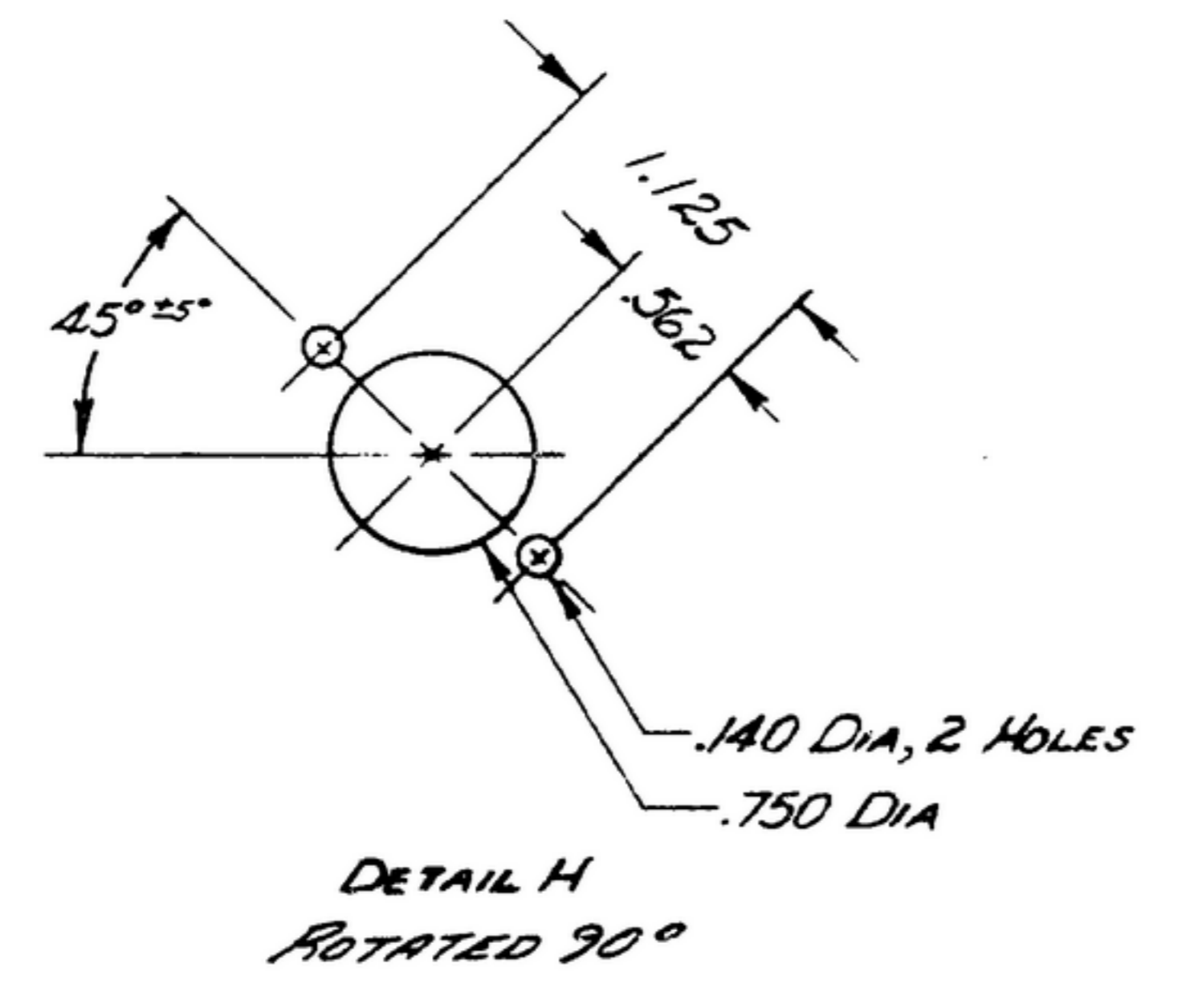
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SWE APPROVAL		REVISIONS			
SYM	PR10041-10	BYM	DESCRIPTION	DATE	APPROVAL
		A18	A16 WAS 3/16 A17 WAS .085	6 NOV 59	4142B-PC 59-A1-S1 REV'D PME
B	CA 84627	B	SEE SHEET 3 FOR REVISIONS	27 DEC 59	4142B-PC 59-REV'D PME
C	CA 84921	C	SEE SHEET 2 FOR REVISIONS	24 OCT 59	4142B-PC 59-REV'D PME
D	CA 85103	D	D, ITEM 5 WAS .172 ^{+0.003} DIA C'SINK @ 82 ⁺²⁵ TO .203	15 MAR 59	4142B-PC 59-REV'D PME



HOLE GROUP	DESCRIPTION	REQ'D
A	SEE DETAIL A	6
B	B	13
C	C	5
D	.250 DIA	2
E	SEE DETAIL E	1
F	.140 DIA	8
G	SEE DETAIL G	5
H	H	2
J	J	12
K	K	1
L	L	1
M	M	1
N	N	1
P	.140 DIA	1
R	.171 DIA	7
S	.172 ^{+0.003} DIA C'SINK @ 82 ⁺²⁵ TO .218 ^{+0.003} DIA	32
T	3/16 DIA	6
U	.203 ^{+0.001} DIA	2
V	.218 ^{+0.003} DIA	2
W	.312 ^{+0.003} DIA	2
X	.328 DIA	1
Y	.250 ^{+0.005} DIA	3
Z	7/16 DIA	3
AA	.234 DIA	4
BB	3/8 DIA	1
CC	3/8 DIA	4
DD	.359 DIA	1



COLLINS PART NO.	QTY	REQD	PAGE NO.	DESCRIPTION	UNIT	MAT. SPEC.
LIST OF MATERIAL						
COLLINS PART NO. 558-0434-004						

DRAWN NUGEN	CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	COLLINS RADIO CO. 14214-DH-51-93 SIGNAL CORPS REVIEWED DME APPROVED H.L.Y. PME DATE 20 JAN 56	DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY SM-D-249102 SHEET 4
UNLESS OTHERWISE SPECIFIED: DECIMAL DIMENSIONS INCLUDING HOLE SIZE MAY VARY ±.008 FRACTIONAL DIMENSIONS INCLUDING HOLE SIZE MAY VARY ±1/64 MACHINED ANGLES MAY VARY ±1° SHEARED ANGLES MAY VARY ±.01" BROKEN ANGLES MAY VARY ±.1" ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .010 TOTAL INDICATOR READING. ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.			CHASSIS-RF Assy SCALE 1/1	WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE

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SWE APPROVAL		REVISIONS			
SYMBOL	DATE	DESCRIPTION	DATE	APPROVAL	
B	CAB4627	A18 REDRAWN & REVISED	6 NOV 59	42488-PC-59 -A1-31	
		B SEE SHEET 3 FOR REVISIONS	12/2/59	REV'D HLC	
C	C.A.#84921	C SEE SHEET 2 FOR REVISIONS	24 OCT 60	42488-PC-59 -A1-31	
D	C.A. 85103	D SEE SHEET 4 FOR REVISION	10/11/60	42488-PC-59 -A1-31	

