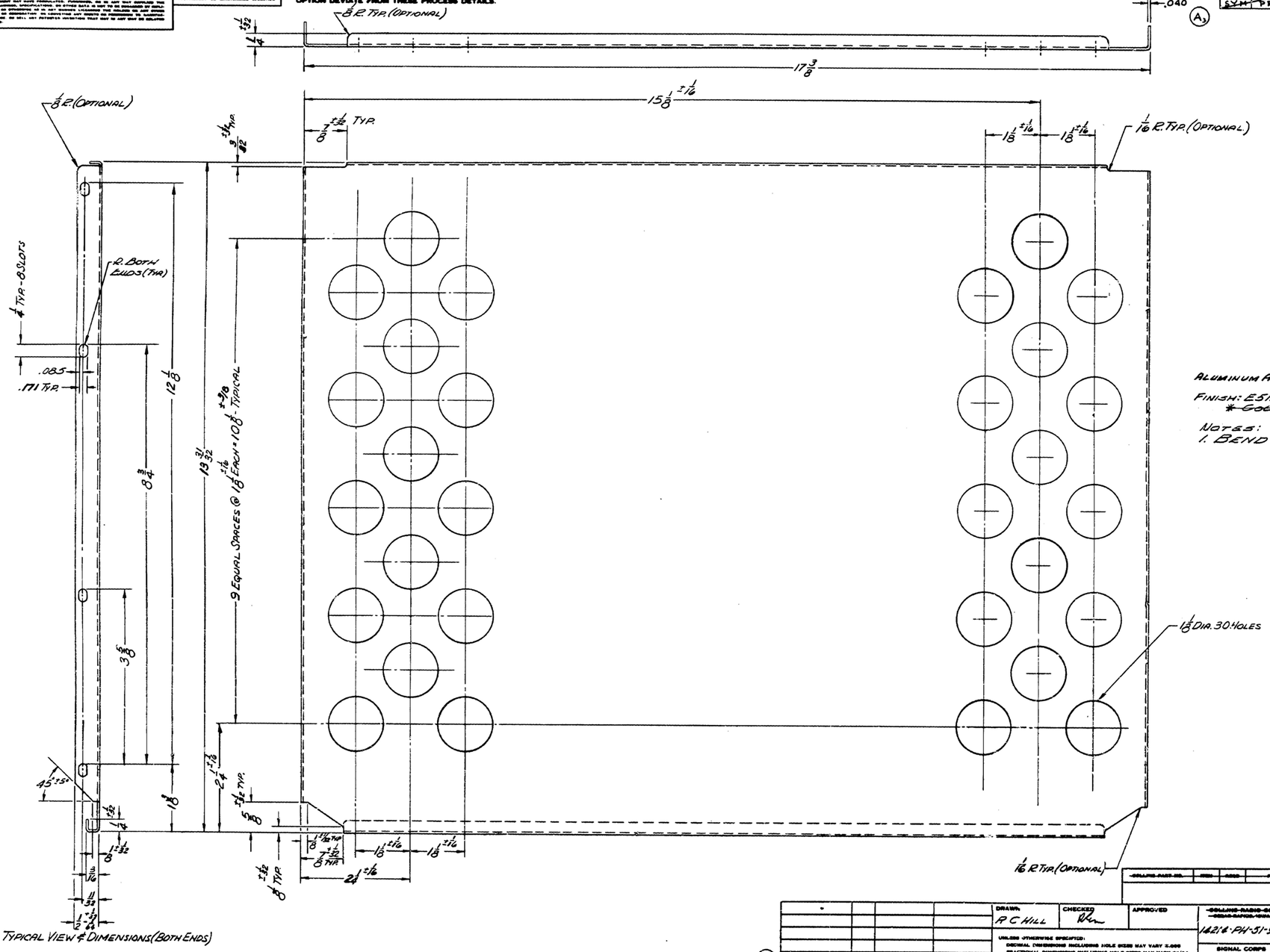
EQUIP. TYPE ~~A/ARR-14/UPX~~ EQP. NO. ~~Gac 540 7040004~~

*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.



A3

A2

ALUMINUM ALLOY 5052 TEMPER H32, PER SPEC QQA-318.

FINISH: E513 PER SPEC MIL-F-14072.
~~* COLLINS 580-0036-00~~

NOTES:
1. BEND RADII 3/64 INSIDE.

SYM	DESCRIPTION	DATE	APPROVAL
A3	A1 ADDED APPL SM-D-343622. A2 WAS 52S. A3 ADDED THK. DIM TO VIEW	4 NOV 59	42418-PC 59-A1-S1 REV'D PME

REVISIONS

* SALE APPROVAL SYM PR 10042-9

~~COLLINS PART NO.~~	~~SYM~~	~~NEED~~	~~PART NO.~~	~~DESCRIPTION~~	~~DATA~~	~~DATA SPEC~~

LIST OF MATERIAL ~~COLLINS PART NO. 558-0483-004~~

		SM-D-343622	
~~558-0001-004~~	+	SM-D-248776	SCDL-248775
~~COLLINS NO.~~	~~SYM~~	NEXT ASSY	USED ON

APPLICATION

DRAWN R C HILL | CHECKED | APPROVED

UNLESS OTHERWISE SPECIFIED:
DECIMAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY ±.005
FRACTIONAL DIMENSIONS INCLUDING HOLE SIZES MAY VARY 1/64
MACHINED ANGLES MAY VARY ±1°
SHEARED ANGLES MAY VARY ±.25°
BROKEN ANGLES MAY VARY ±1°
ECCENTRICITY BETWEEN ANY DIAMETERS ON THE SAME CENTERLINE SHALL NOT EXCEED .005 TOTAL INDICATOR READING.
ALL DIMENSIONS ARE FINISH DIMENSIONS INCLUDING APPLIED FINISH AND ARE GIVEN IN INCHES.

~~COLLINS RADIO CO. CEDAR RAPIDS, IOWA~~ 14216-PH-51-93

SIGNAL CORPS

REVIEWED PME

APPROVED HLY PME

DATE 30 DEC 55 | SCALE 1/1

COVER-BOTTOM

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-D-249131

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE