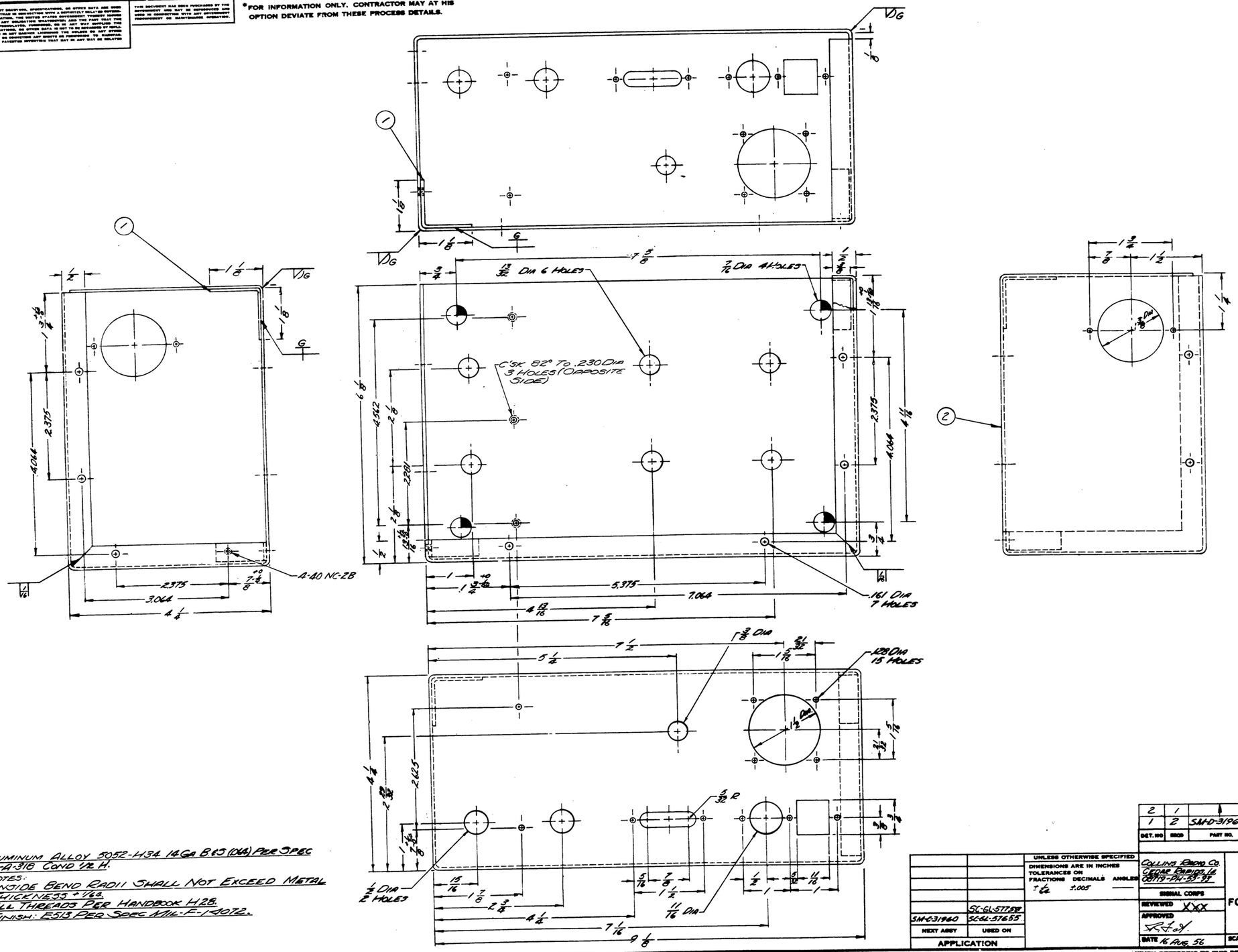
029 1202 374

ORIG. ISSUE A	REVISIONS	16 AUG 56	
SYM	DESCRIPTION	DATE	APPROVAL

*FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.



ALUMINUM ALLOY 5052-H34 14 GA B&S (.064) PER SPEC QQ-A-318 COND 1/2 H.

NOTES:
1. INSIDE BEND RADII SHALL NOT EXCEED METAL THICKNESS + 1/64.
2. ALL THREADS PER HANDBOOK H28.
3. FINISH: E513 PER SPEC MIL-F-14072.

DET. NO	REQD	PART NO.	DESCRIPTION	MATL	FINISHED SIZE	SH'T	NOTE
2	1	-2	CABINET				
1	2	SM-D-31961-1	STIFFENER				

LIST OF MATERIAL

NEXT ASSY	USED ON
	SC-GL-57758
SM-C-31960	SC-GL-57655

APPLICATION

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON
FRACTIONS ± 1/64 DECIMALS ±.005 ANGLES

COLLINS RADIO CO.
CEDAR RAPIDS, IA
08719-PH-55-93

SIGNAL CORPS
REVIEWED XXX
APPROVED
DATE 16 AUG. 56

CABINET

FOR POWER SUPPLY
FOR INTERCHANGEABILITY GAGE
FOR R-390A/URR
& R-392/URR

SCALE 1/1

DEPARTMENT OF THE ARMY
SIGNAL CORPS ENGINEERING LABORATORIES
FORT MONMOUTH NEW JERSEY

SM-D-31961

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL, IF ANY, AND DATE.

FD-796—674-3971-65—A357—177438