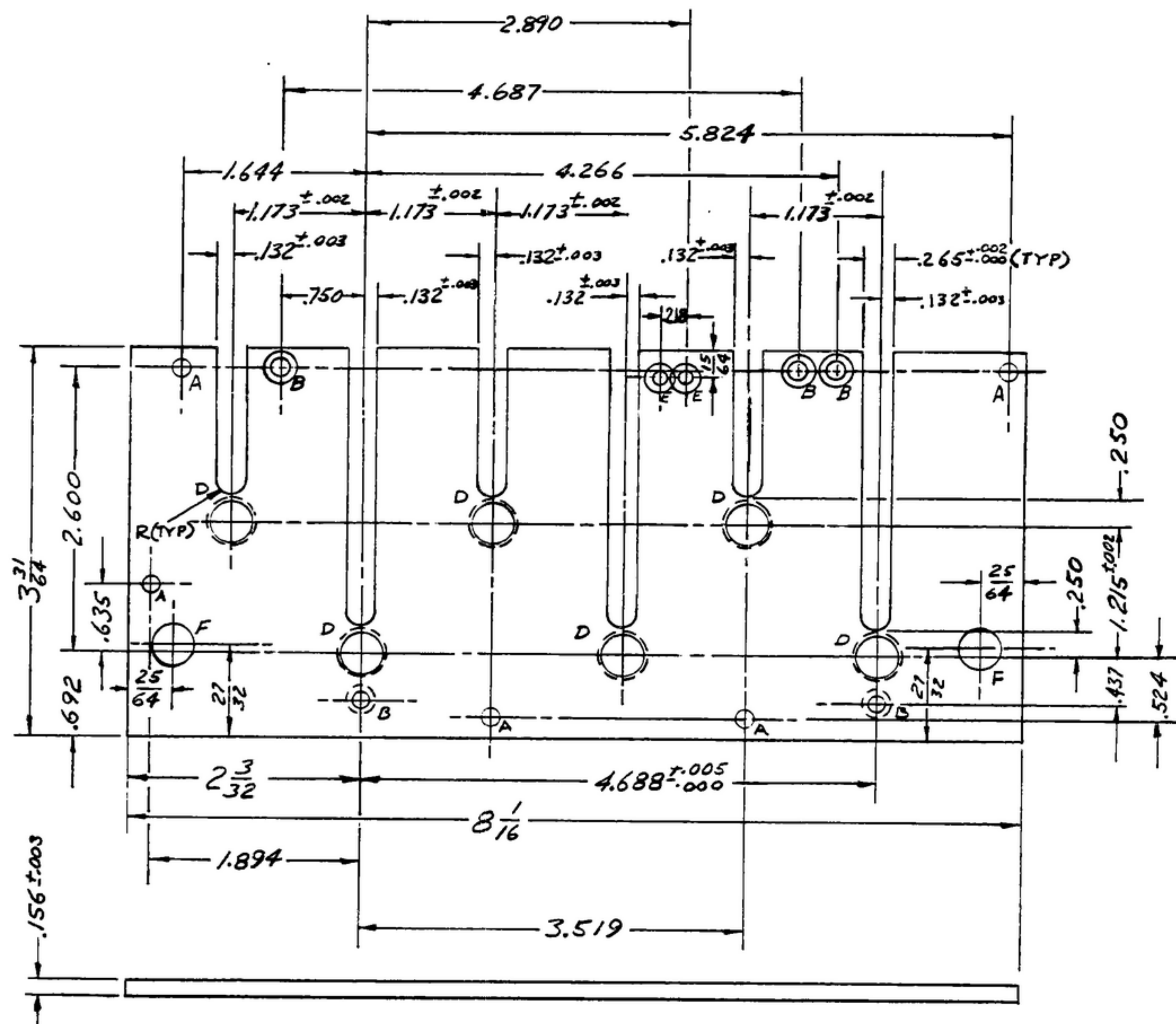


UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. DIMENSIONS ARE TO BE SHOWN BY DIMENSION LINES. DIMENSIONS ARE TO BE SHOWN BY DIMENSION LINES. DIMENSIONS ARE TO BE SHOWN BY DIMENSION LINES.

"THIS DOCUMENT HAS BEEN PREPARED BY THE GOVERNMENT AND MAY BE REPRODUCED AND USED IN CONNECTION WITH ANY GOVERNMENT PROGRAM WITHOUT LIMITATION."

NOTE: *FOR INFORMATION ONLY, CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL



- NOTES:
- MATERIAL: AL ALLOY 2024, TEMPER T3, PER SPEC. QQ-A-355
 - FINISH: E513 PER SPEC MIL-F-14072
 - ALL SLOTS ARE TO HAVE \sqrt{R} SURFACE FINISH AND FREE OF BURRS.
 - PLATE SHALL BE FLAT WITHIN .020 TOTAL INDICATOR READING.

HOLE DATA		
HOLE	DESCRIPTION	REQD
A	.156 DIAMETER	5
B	.156 DIA., CSINK AT $82^{\circ} \pm 10^{\circ}$ TO .281 DIA. 3 THIS SIDE 62 - OPPOSITE	5
D	.375 $\pm .0005$ DIA. CSINK AT $82^{\circ} \pm 10^{\circ}$ TO .415 DIA OPPOSITE SIDE.	6
E	.102 $\pm .003$ DIA. CBORE $\frac{1}{16} \times \frac{1}{32}$ DEEP	2
F	3/8 DIAMETER	2

REQD	PART NO.	DESCRIPTION	MATL	MATL SPEC
LIST OF MATERIAL				
PLATE - CAM				
DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES				
FORT MONMOUTH NEW JERSEY				
SM-C-343599				

UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
FRACTIONS	DECIMALS	ANGLES	
$\pm 1/64$	$\pm .005$		

SM-C-343601	SC-DL-248775	Drawn By: <i>D. Scardina</i>	REVIEWED: <i>PME</i>
		Checked By: <i>J. Wash</i>	APPROVED:
		Chief Drafts: <i>C. B. B. B.</i>	<i>PME</i>
		Eng. Approv: <i>P. M. M.</i>	DATE: 7 OCT 59
			SCALE: 1/1