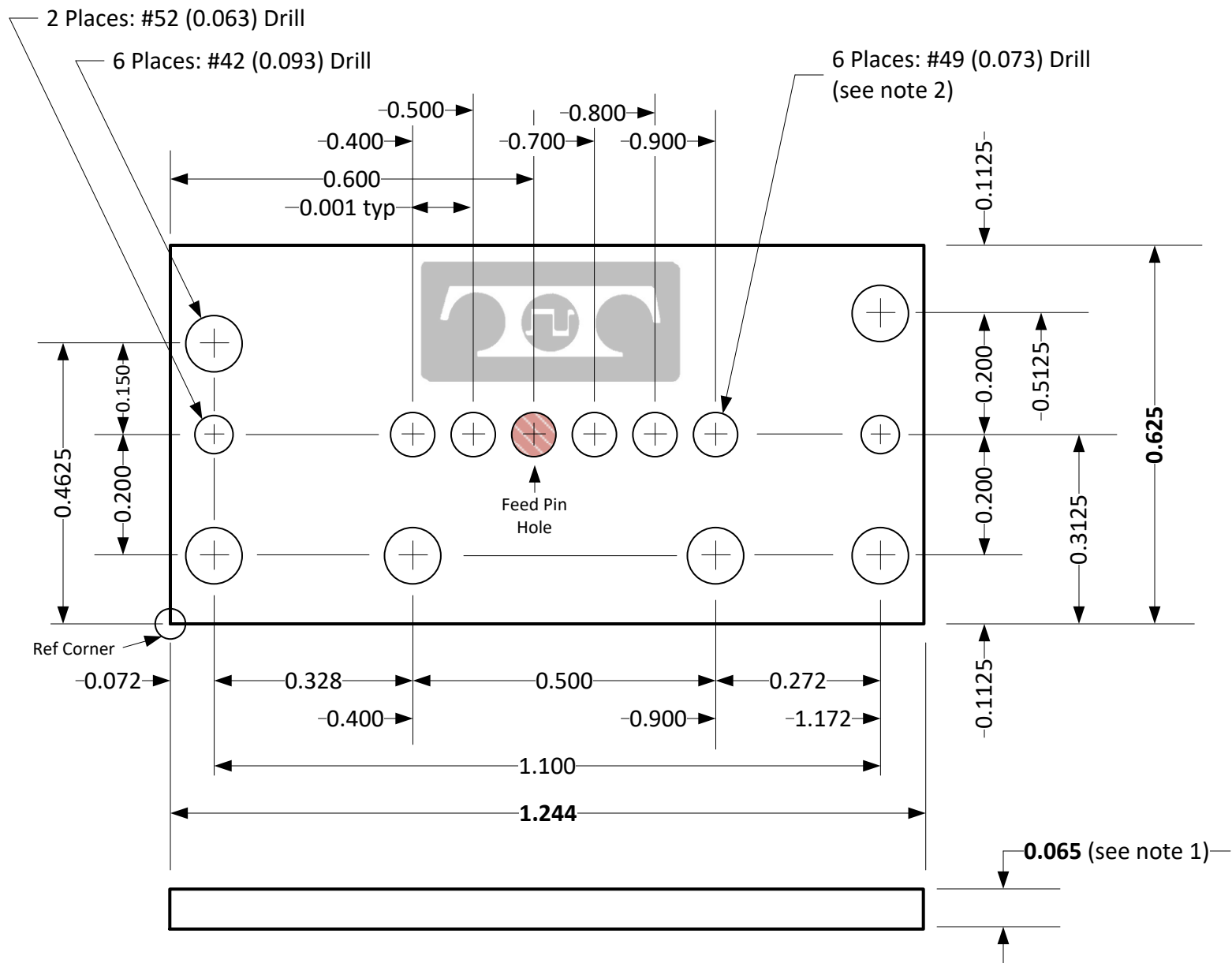




Notes:

1. Machine thickness to 0.085", then grind both sides to 0.065" final thickness
2. #50 drill thru, then #49 ream to 0.073" to provide 0.001" clearance for pins

Top Guide Plate
Make 6 from "01" oil-hardened steel
Scale 1" = 0.25" Rev 0.2